



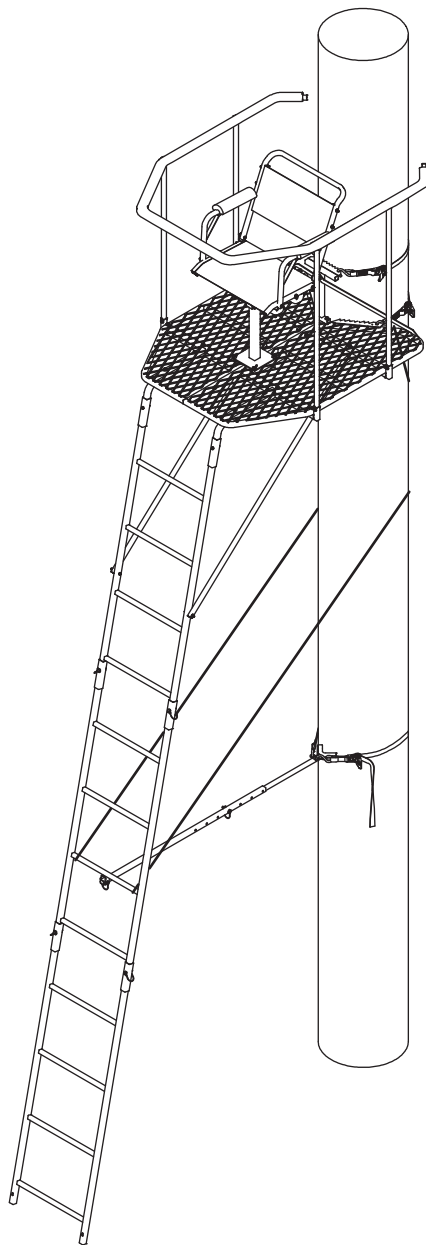
Operator's Manual

## RE637 Spin Shot™

**Maximum Height - 17' 10" to shooting rail**

**Maximum Field Rating - 300 lb**

**Tree Diameter Range - 12" to 20"**



Certified to TMA  
Standards by an  
Independent  
Testing Laboratory

**Wear Your  
Harness!**



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REV4: 04/18/14  
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## INTRODUCTION

Rivers Edge® Treestands are engineered with you the hunter in mind. We appreciate your purchase of one of our world class treestands. Follow these few simple instructions and your stand will provide you many years of trouble-free pleasure. Instructions should be kept in a safe place and reviewed at least annually.

If for any reason you have a problem with your product, **DO NOT return to the retailer**, contact the Rivers Edge® customer service department at 800-450-EDGE (3343) for assistance.

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## WARRANTY

Rivers Edge Tree Stands, Inc. ("RETI") offers a one year warranty for all components of the treestand. These warranties apply to the original owner with a proof of purchase. These warranties begin on the date of purchase by the first retail consumer and continue for the period specified above. These warranties apply to products that are not modified, abused or used in a manner that deviates from the product's intended usage. Minor fading in color is normal and is not covered by warranty. Any corrosion of painted surfaces that occurs as a result of paint being removed or damaged is also not covered by warranty. RETI offers no other warranty expressed or implied. Products for which warranty work has been approved must be sent directly to RETI and performed by RETI. **To obtain warranty service and/or replacement instructions, you must obtain prior approval from Rivers Edge® Treestands before shipping your package to us by calling our customer service department at 800-450-EDGE (3343) or by writing to: Rivers Edge Tree Stands, Inc., P.O. Box 755, 1160 Eighth Avenue, Cumberland, WI 54829 for a return material authorization number (RMA#).** All items must be shipped prepaid. RETI will, at no charge, repair or replace, in RETI's sole discretion, any product that satisfies the conditions stated above. RETI retains the right to change models, specifications and price without notice.

This equipment has been manufactured under strict quality and safety guidelines. As with any equipment of this type, full understanding of the instructions and its use is mandatory and imperative for the safety of its user. RETI is not responsible for any damages or injuries sustained due to improper use or modification of any of its products, or resulting from any use which deviates from the product's intended usage. RETI is not responsible for any injuries sustained due to failure to read and adhere to the instructions for use. Any misunderstanding or questions regarding the products of their use should be directed to RETI prior to any use. **All RETI treestands are sold with a full body harness ("Fall Arrest System") that meets standards set by the Treestand Manufacturer's Association ("TMA").** It is the owner's sole responsibility to inspect the product regularly for damage, improper installation, or conditions that could jeopardize the ultimate safety of the product. Failure to use or improper use of the provided Fall Arrest System may result in serious injury or death. **ALWAYS wear the provided Fall Arrest System while using this product. Owner is responsible to understand and follow product field weight rating and must never exceed maximum weight rating.** RETI is not responsible for any malfunction or injury resulting from normal wear and tear, damage caused by improper use, improper maintenance, negligence or accidents. This product, if used safely as intended, will provide trouble free service for the useful life of the product. We hope you will enjoy the quality of our products for years to come, and have a safe hunt.

**For replacement parts, phone 800-450-EDGE (3343) or go online to [www.HuntRiversEdge.com](http://www.HuntRiversEdge.com).**

## WARNINGS

### **WARNING**

DO NOT USE THIS PRODUCT UNTIL YOU HAVE WATCHED THE INCLUDED TREESTAND SAFETY DVD, UNDERSTAND IT AND PRACTICED THE TECHNIQUES FOR SAFE HUNTING DISCUSSED IN THIS DVD.

YOU MUST ALWAYS USE THE PROVIDED FULL BODY HARNESS (FALL ARREST SYSTEM) THAT MEETS TMA STANDARDS WHILE USING THIS PRODUCT. SINGLE SAFETY BELTS AND CHEST HARNESES ARE NO LONGER ALLOWED AND SHOULD NEVER BE USED.

IF YOU ARE NOT WEARING A FULL BODY HARNESS THAT IS PROTECTING YOU FROM A FALL, DO NOT LEAVE THE GROUND.

FAILURE TO USE OR IMPROPER USE OF THE PROVIDED FULL BODY HARNESS (FALL ARREST SYSTEM) THAT MEETS TMA STANDARDS MAY RESULT IN SERIOUS INJURY OR DEATH! READ, UNDERSTAND AND FOLLOW ALL INSTRUCTIONS. IF ANY INSTRUCTIONS ARE NOT UNDERSTOOD OR IF YOU HAVE A PARTS ISSUE CALL 800-450-EDGE (3343) BEFORE USING.

READ, UNDERSTAND AND FOLLOW ALL ASSEMBLY, INSPECTION, MAINTENANCE, FULL BODY HARNESS (FALL ARREST SYSTEM) & USE INSTRUCTIONS PROVIDED BEFORE EACH USE. FAILURE TO FOLLOW ALL WARNINGS AND INSTRUCTIONS COULD RESULT IN SERIOUS INJURY OR DEATH.

READ AND PERFORM ALL INSPECTION AND MAINTENANCE TASKS BEFORE EACH AND EVERY USE (REPLACE ANY QUESTIONABLE COMPONENTS IMMEDIATELY WITH RIVERS EDGE® ORIGINAL REPLACEMENT PARTS). DO NOT LEAVE YOUR STAND OUTDOORS - REMOVE AFTER EACH USE AND STORE INDOORS!

INSTRUCTIONS/DVD SHOULD BE KEPT IN A SAFE PLACE AND REVIEWED AT LEAST ANNUALLY. IT IS THE RESPONSIBILITY OF THE OWNER TO FURNISH THE COMPLETE INSTRUCTIONS TO ANY PERSON THAT WHO BORROWS OR PURCHASES THE TREESTAND.

DOUBLE CHECK ASSEMBLY STEPS TO BE CERTAIN YOU HAVE CORRECTLY ASSEMBLED THIS PRODUCT.

DO NOT CRUSH TUBING WHEN TIGHTENING BOLT ASSEMBLIES! IDENTIFY AND FAMILIARIZE YOURSELF WITH ALL PARTS BEFORE YOU START. A BOLT IDENTIFICATION CHART CAN BE FOUND IN THE BACK.

DO NOT EXCEED THE TOTAL FIELD RATING - 300 LB.

NEVER USE ANY PRODUCT THAT HAS NOT BEEN MAINTAINED OR INSPECTED PROPERLY - YOUR LIFE DEPENDS ON IT!

WHEN HUNTING FROM A TREESTAND, FALLS CAN OCCUR ANY TIME AFTER LEAVING THE GROUND CAUSING INJURY OR DEATH.

NEVER ATTACH TO A DEAD, ODD-SHAPED, LEANING, DISEASED, LOOSE-BARKED TREE OR UTILITY POLES.

### **WARNING**

REPLACE ANY AND ALL TREESTAND STRAPS EVERY TWO YEARS OR WHEN ANY SIGNS OF DAMAGE OR WEAR EXIST BEFORE.

SOME MODELS INCLUDE A FOOTREST, WHICH IS DESIGNED AS A FOOTREST ONLY. NEVER STAND ON THE FOOTREST.

BE SURE TO RAISE AND LOWER YOUR WEAPON AND GEAR WITH A HAUL LINE. GUN BARREL END AND ARROW TIPS MUST BE POINTED DOWN- AWAY FROM YOU.

### **WARNING**

ALL ASSEMBLY MUST BE DONE IN THIS ORDER AT GROUND LEVEL BEFORE UPRIGHTING.

NEVER EXCEED THE MAXIMUM STATED USE HEIGHT.

CHECK THE GROUND UNDER STAND TO MAKE SURE IT IS FIRM AND LEVEL. SLOPED GROUND OR UNEVEN SURFACE (ONE SIDE ON A ROCK) CAN CAUSE YOUR LADDER TO TILT OR SHIFT OFF THE TREE AS YOU CLIMB.

CHECK EVERY LADDER SECTION CONNECTION EVERY TIME YOU USE THE STAND BEFORE YOU LEAVE THE GROUND. IF LADDER SECTIONS ARE SEPARATING, DO NOT USE THE STAND.

LUBRICATION IS HIGHLY RECOMMENDED AT SLIDE TOGETHER POINTS OF EACH SECTION TO PREVENT BINDING. SECTIONS ARE STACKED TOGETHER BY SLIDING SECTIONS TOGETHER, INSIDE OF EACH OTHER. SECTIONS ARE THEN SECURED WITH SPRING LOCK PINS.

BE SURE ALL LADDER SECTIONS ARE SEATED COMPLETELY TOGETHER ON SWEDGED OR POCKETED ENDS OF PIPE.

STABILIZER BAR MUST ALWAYS BE CORRECTLY AND SECURELY ATTACHED TO LADDER AND TREE BEFORE CLIMBING LADDER.

SOME MODELS INCLUDE A MULTI-PIECE STABILIZER BAR SYSTEM. BE SURE SPRING LOCK PIN GOES THROUGH BOTH THE EXTENSION TUBE AND THE STABILIZER BAR.

BE CERTAIN SPRING LOCK PINS ARE LATCHED SECURELY TO PREVENT ACCIDENTAL REMOVAL.

BE SURE YOUR DOUBLE KNOTS ARE ALL SECURE ON ALL ROPE CONNECTIONS.

NEVER ASCEND OR DESCEND LADDER WITHOUT TIE-OFF ROPES SECURELY HOLDING LADDER TO TREE AND STABILIZER BAR SECURELY ATTACHED.

**ALWAYS...**

- Be physically fit, mentally alert, and well rested before using this product.
- Read, understand and follow all warnings and instructions before use and save for future reference.
- Use the provided Full Body Harness (Fall Arrest System) that meets TMA standards immediately upon reaching foot platform.
- Be fully aware of foot placement.
- Recommended for adult use only.
- Inspect ladder for missing parts, all hardware condition, and damage before every application, replace if necessary.
- Pull up a bow, backpack, firearm or other equipment only after being secure in the treestand and a fire arm must be pulled up with it unloaded, chamber open and muzzle down.
- Remove ladder after every use, store product indoors.
- Use only Rivers Edge® original replacement parts.
- Lean forward, towards tree, when ascending and descending ladder.
- Place ladder on dry, level ground.
- Lubricate all slide together points to prevent binding, wear, rust & noise.
- Avoid all electrical power lines.
- Always inform someone of the hunting location, where the treestand will be located and the expected duration of the hunt.
- Carry a signal device such as a mobile phone, radio, whistle, signal flare or personal locator device (PLD) and it must be readily available at all times.
- Inspect the treestand and all safety devices each time before use and do not store a treestand outdoors when not in use.

**NEVER...**

- Sleep in a treestand
- Use on wet, soft, or unstable ground.
- Exceed the total field rating of 300 lbs.
- Attach to a dead, odd-shaped, leaning, diseased, loose barked trees or utility poles.
- Use on trees with a diameter smaller than 12 inches or no larger than 20 inches.
- Use a treestand during inclement weather such as rain, lightning, windstorms or icy conditions and end your hunt and return to the ground if inclement conditions arise.
- Alter the original design of your stand.
- Jump on or use in a careless manner.
- Lean out over edge of device.
- Use when intoxicated or using over-the-counter medication or prescription drugs.
- Use a damaged product, replace with new.
- Loan your stand to someone else.
- Use without stabilizer bar, spring lock pins & tie-off ropes securely attached.
- Stand on the seat, it is designed for sitting only.
- Use a treestand when feeling ill, nauseous or dizzy, or if you have a prior medical condition that could cause a problem i.e., heart condition, joints that lock-up, spinal fusion, etc. or if you are not well rested.
- Rely on a tree branch for support.
- Jump or bounce on a treestand to seat it to the tree

**INSPECTION AND MAINTENANCE SCHEDULE****FOR ALL RIVERS EDGE® PRODUCTS**

- Inspect all webbing, rope, cord, and strap assemblies for wear or damage.
- Inspect cables and cable ends for damage or kinking.
- Inspect all hardware and chain components for damage.
- Inspect for any structural damage to product. (Return to factory for repair or discard product if any damage is found.)
- Inspect all nut and bolt assemblies to be certain none are loose.
- Inspect for any missing parts.
- Lubricate all pivot and slide together points with powder graphite to prevent noise, wear, and rust.
- Inspect entire product for any rust, corrosion, cracks, freezing, excessive heat, or rotting damage that may effect the safety of your product. Discard any questionable product.
- Inspect entire product for any structural damage - pay close attention to all weld locations. (Return to factory for repair or discard product if any damage is found.)
- Using correct wrenches inspect all nut & bolt assembly locations and snug up any that may be loose. Be careful not to crush tubing when tightening!
- Inspect and check operation of all cables, cable ends, cord, rope, webbing, and strap or chain assemblies. Replace with factory new any item or assembly that shows signs of wear, damage, kinking, or functions incorrectly.
- Inspect seat. Replace any seat with factory new that shows signs of structural damage or wear.
- Inspect all hardware for wear or damage, also be sure you have no missing parts.
- Never modify your stand in any way by making repairs, replacing parts, or altering adding or attaching anything to it except if explicitly authorized in writing by the manufacturer.

## ASSEMBLY INSTRUCTIONS

Tools needed – two 7/16" wrenches, rubber mallet

**IMPORTANT ASSEMBLY TIP: DO NOT TIGHTEN NUT & BOLT COMBINATIONS COMPLETELY UNTIL ALL PARTS ARE ASSEMBLED TOGETHER! FINGER TIGHTEN ONLY PLUS ONE TURN OF A WRENCH ONLY! THIS WILL TEMPORARILY HOLD THE LOCKNUT ON THE BOLT WHILE HELPING ALIGNMENT OF ALL PARTS! AFTER ALL PARTS ARE ASSEMBLED TOGETHER, ALL NUT AND BOLT COMBINATIONS MUST BE COMPLETELY TIGHTENED!**

1. Attach (1) ladder receiver J-pipe (112ML70) to the bottom of left foot platform (112ML66) and (1) ladder receiver J-pipe to the bottom of right platform (112ML69) using (4) provided 1/4-20 x 2-1/2" bolts, locknuts and steel washers. **SEE FIGURE 1. DO NOT tighten all nut and bolt assemblies completely!**

**NOTE: Mesh surface should be on top.**

2. Attach left and right platforms together using (2) provided 1/4-20 x 2-1/2" bolts, locknuts and steel washers. **SEE FIGURE 1**

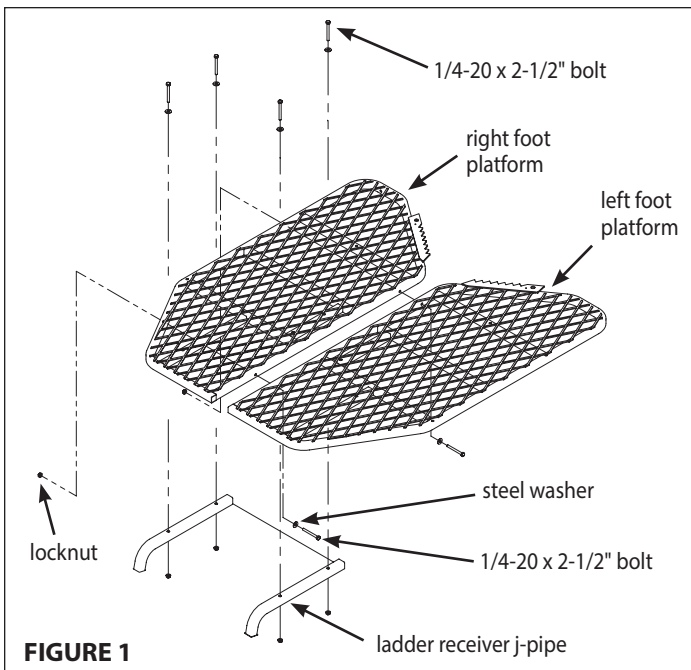
3. Attach (1) platform spanner tube (112ML77) to the bottom of assembled platforms (near front end of platforms) using (4) provided 1/4-20 x 2-1/2" bolts, locknuts and steel washers. **SEE FIGURE 2**

**NOTE: Pockets of platform spanner tubes should be orientated upward.**

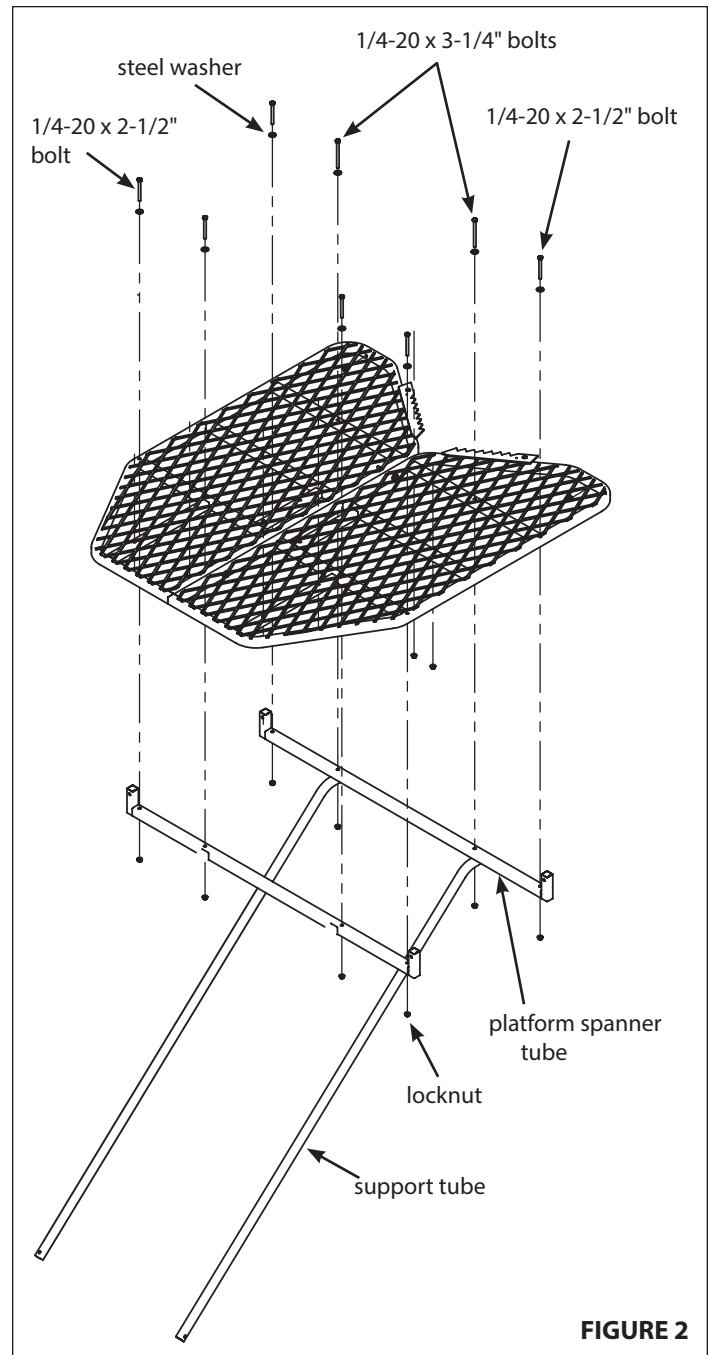
4. Attach (1) platform spanner tube (112ML77) and (2) support tubes (112ML75) to the bottom of assembled platforms (near back end of platforms) using (2) provided 1/4-20 x 3-1/4" bolts, (2) 1/4-20 x 2-1/2" bolts, (4) locknuts and (4) steel washers. **SEE FIGURE 2**

**NOTE: Pockets of platform spanner tubes should be orientated upward.**

**NOTE: Bent ends of support tubes must be attached to the platform spanner tubes.**



**FIGURE 1**



**FIGURE 2**

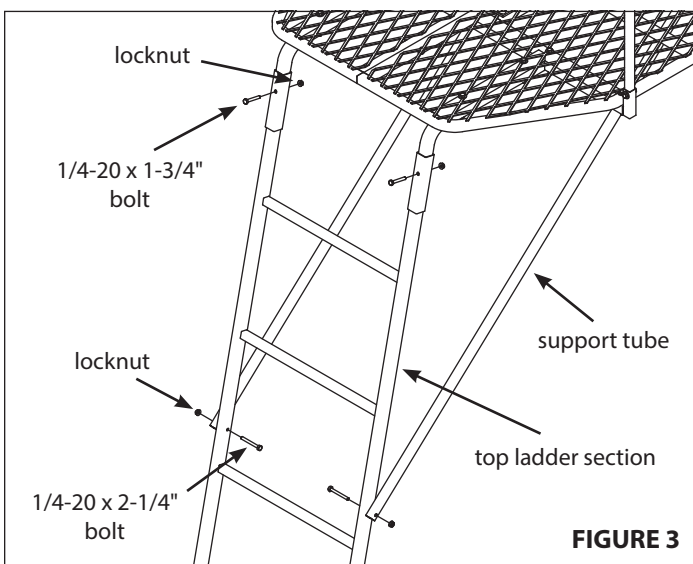


5. Insert the two ladder receiver J-pipes (already assembled onto the platform) into the pockets of the top ladder section with side holes (SL78). Attach the (2) support tubes (112ML75) to the outside of top ladder section using (2) provided 1/4-20 x 2-1/4" bolts and locknuts. Secure the top ladder section and assembled top platform section together using (2) provided 1/4-20 x 1-3/4" bolts and locknuts. **SEE FIGURE 3**

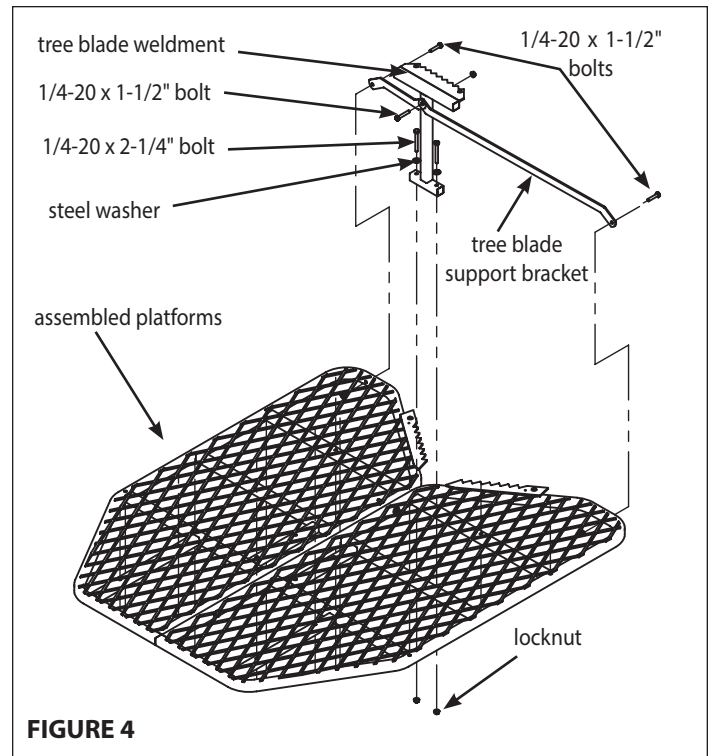
6. Attach the tree blade weldment (112ML73) to the top side of assembled platforms (near welded on platform tree blades) using (2) provided 1/4-20 x 2-1/4" bolts, locknuts and steel washers. **SEE FIGURE 4**

**NOTE: Teeth of tree blade weldment should point to the rear of assembled platforms, in the same direction as platform tree blades.**

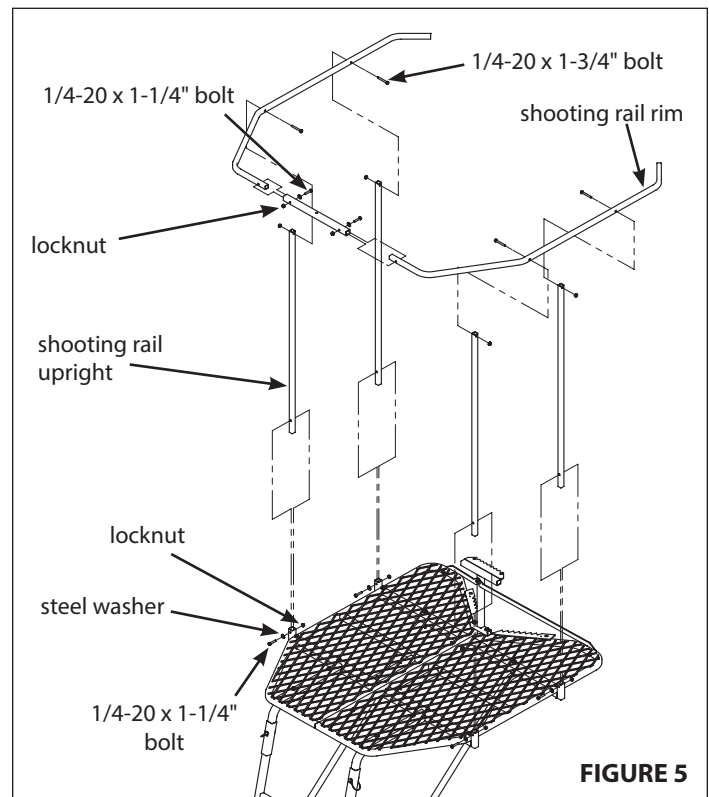
7. Attach (2) tree blade support braces (112ML76) to the front side of tree blade weldment and back side of the assembled platforms using (3) 1/4-20 x 1-1/2" bolts and (3) locknuts. **SEE FIGURE 4. Pay special attention to the orientation of the support braces shown in FIGURE 4.**
8. Using the end with the greater distance from hole to end of tube, insert (4) shooting rail uprights (112ML72) into pockets of platform spanner tubes. Secure each upright in the pocket using (4) 1/4-20 x 1-1/4" bolts, locknuts and steel washers. **SEE FIGURE 5**
9. Insert (2) curtain/shooting rail rims (112ML71) into each end of the rail spanner tube (TWR26) and secure using (2) provided 1/4-20 x 1-1/4" bolts, locknuts and steel washers. **SEE FIGURE 5. Pay special attention to the orientation of shooting rail rims in FIGURE 5.**
10. Attach the assembled shooting rail to the inside of shooting rail uprights using (4) provided 1/4-20 x 1-3/4" bolts & locknuts. **SEE FIGURE 5. You must now tighten all nut & bolt assemblies. Be sure not to over tighten or crush tubing when tightening!**



**FIGURE 3**



**FIGURE 4**



**FIGURE 5**

## SWIVEL SEAT ASSEMBLY INSTRUCTIONS

**NOTE:** Swivel seat assembly must be assembled on the ground. Do not attach to platform until ladder is uprighted, attached to tree per Set-Up and Use Instructions and you are properly attached to the tree with provided Full Body Harness per its instructions.

11. Attach swivel (48662) to either end of seat post (TP11) using (4) provided 1/4-20 x 3/4" bolts and locknuts. **SEE FIGURE 6**

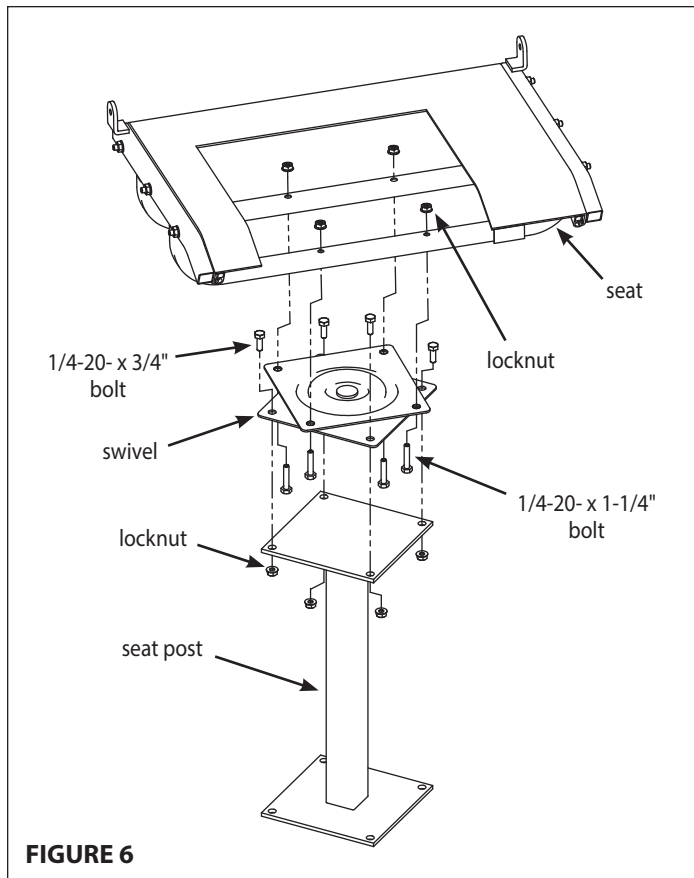
**NOTE:** Make sure head of bolts are on swivel side and nut on bottom of seat post plate to prevent any obstruction when swivel is pivoted during use.

12. Attach factory assembled seat (16857) to the swivel using (4) provided 1/4-20 x 1-1/4" bolts and locknuts. **SEE FIGURE 6**

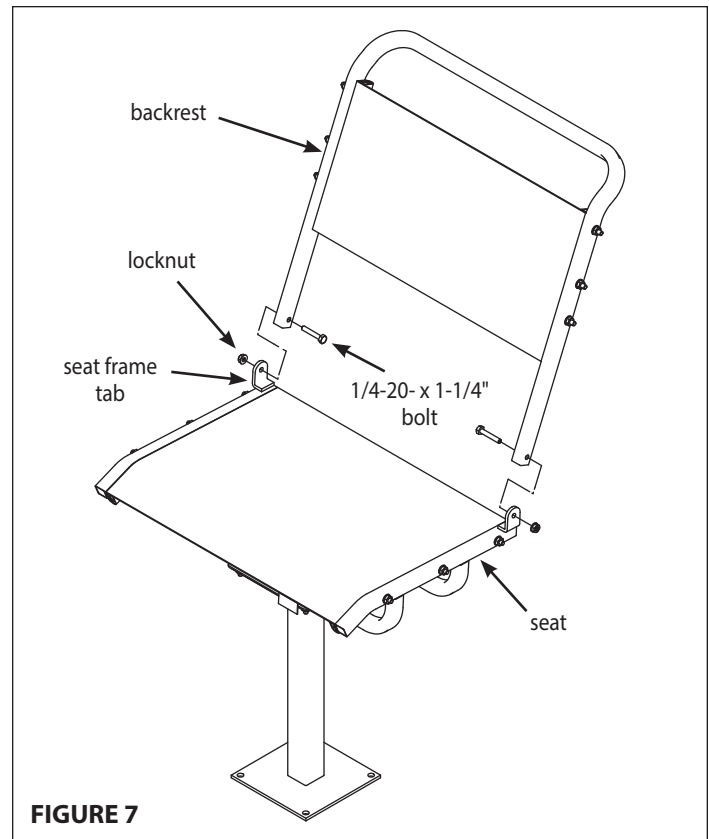
**NOTE:** Make sure head of bolts are on swivel side and nut on top of seat frame to prevent any obstruction when swivel is pivoted during use.

13. Attach factory assembled backrest (17630) to tabs of seat frame using (2) provided 1/4-20 x 1-1/4" bolts and locknuts. **SEE FIGURE 7**

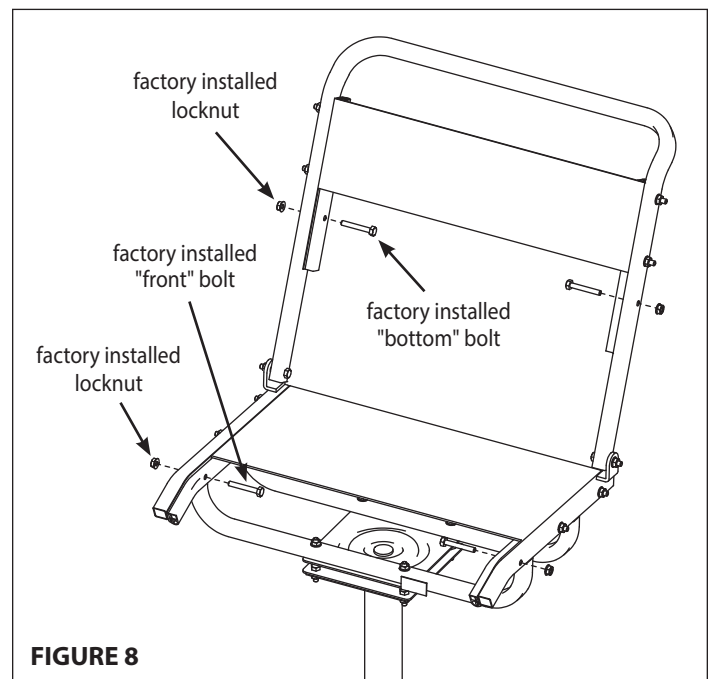
14. For assembly of the armrests, you must first remove the "front" factory installed (2) bolts from assembled seat frame and the "bottom" factory installed (2) bolts from assembled backrest frame. Discard this hardware. **SEE FIGURE 8**



**FIGURE 6**



**FIGURE 7**

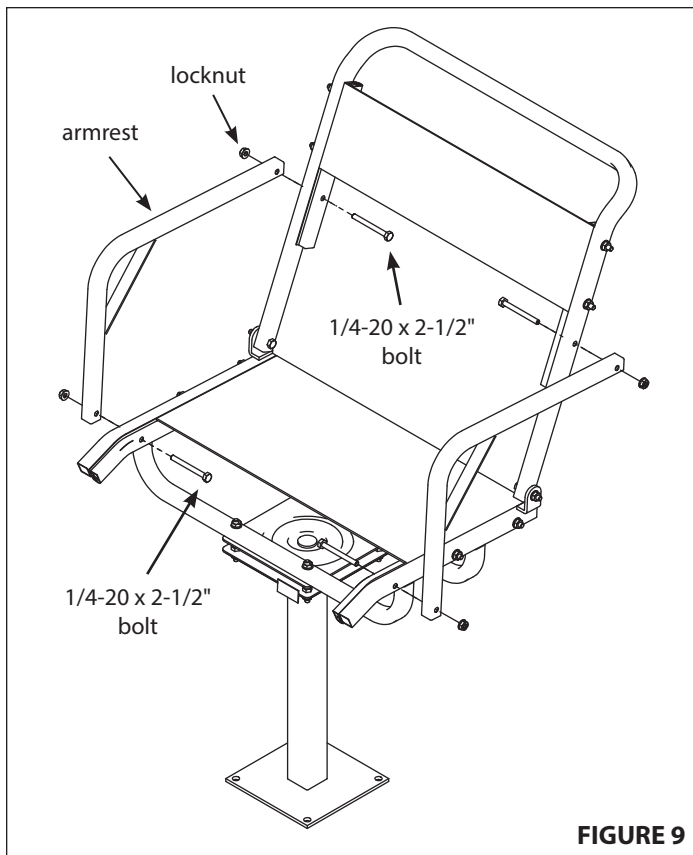


**FIGURE 8**

15. Attach the (2) armrests (17635) to the seat frame and backrest rim using (4) provided 1/4-20 x 2-1/2" bolts, locknuts and steel washers. **SEE FIGURE 9. You must now tighten all nut and bolt combinations securely; DO NOT CRUSH TUBING WHEN TIGHTENING!**

**NOTE: The armrests are more than 3" longer on one side. Bolt the longer side to the backrest and the shorter side to the seat frame to achieve proper backrest angle.**

16. a. Attach the (2) provided 9" armrest pads (200304) to the armrests and the 128" shooting rail pad to shooting rail by wrapping around metal tubing and attaching Velcro together.
- b. Using a rubber mallet, tap in (2) plastic pipe plugs (48869) into each end of shooting rail.
- c. Attach the camo curtain (48086) to the shooting rail/platform by wrapping top edge around padded shooting rail and attaching Velcro together. Zippered door should be aligned with the ladder. Pull bottom edge with sewn-in elastic down to platform and secure Velcro straps around platform frame.

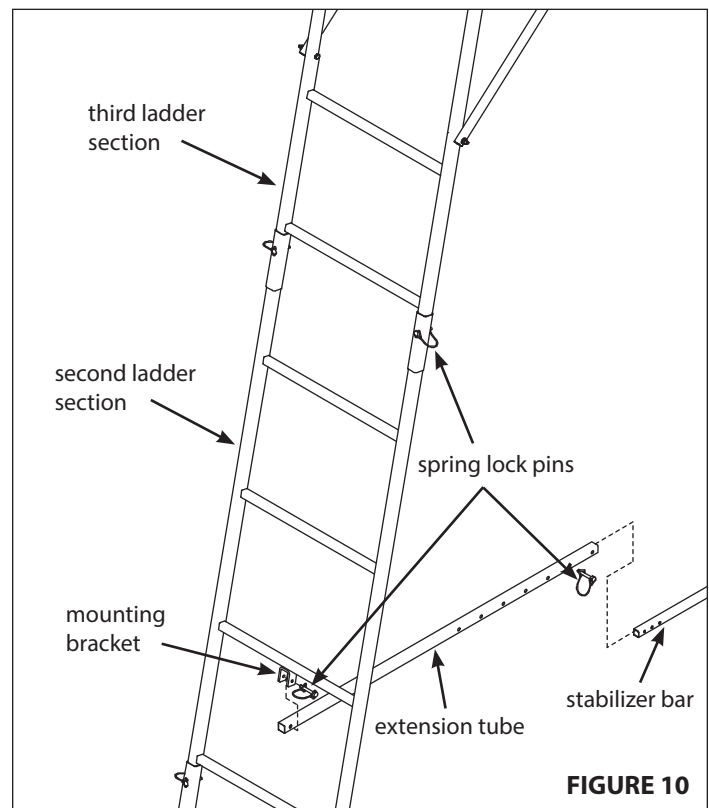


17. The remaining (2) ladder sections are assembled to the top ladder assembly on the ground in the following order: bottom section (SL51 ladder); second section (SL52 ladder); third section (SL78 ladder); top section (assembled top, platform section). **SEE FINISHED SPIN SHOT LADDER.**

18. With all sections assembled together on ground, secure all sections together using (4) provided spring lock pins. Handle of spring lock pin must be put to the outside of ladder side rails. **SEE FIGURE 10**

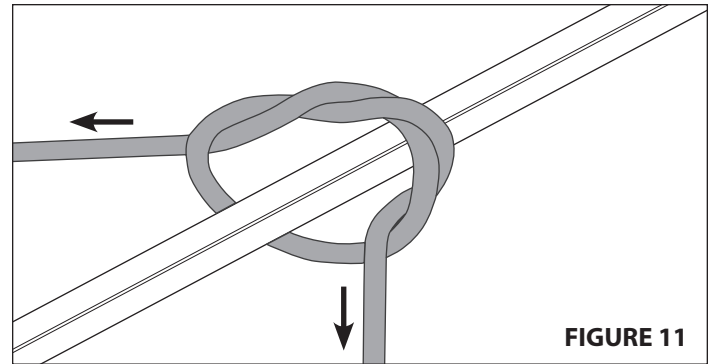
19. a. Attach the stabilizer bar extension tube (48053) to the second ladder section mounting bracket using (1) provided spring lock pin. **SEE FIGURE 10**

- b. Slide the stabilizer bar (48052) into the extension tube and attach the two pieces together using (1) provided spring lock pin. Spring lock pin must go through both the extension tube and stabilizer bar at appropriate hole to achieve desired distance from tree. Adjustment in length may be needed when ladder is uprighted later in instructions. **SEE FIGURE 10**



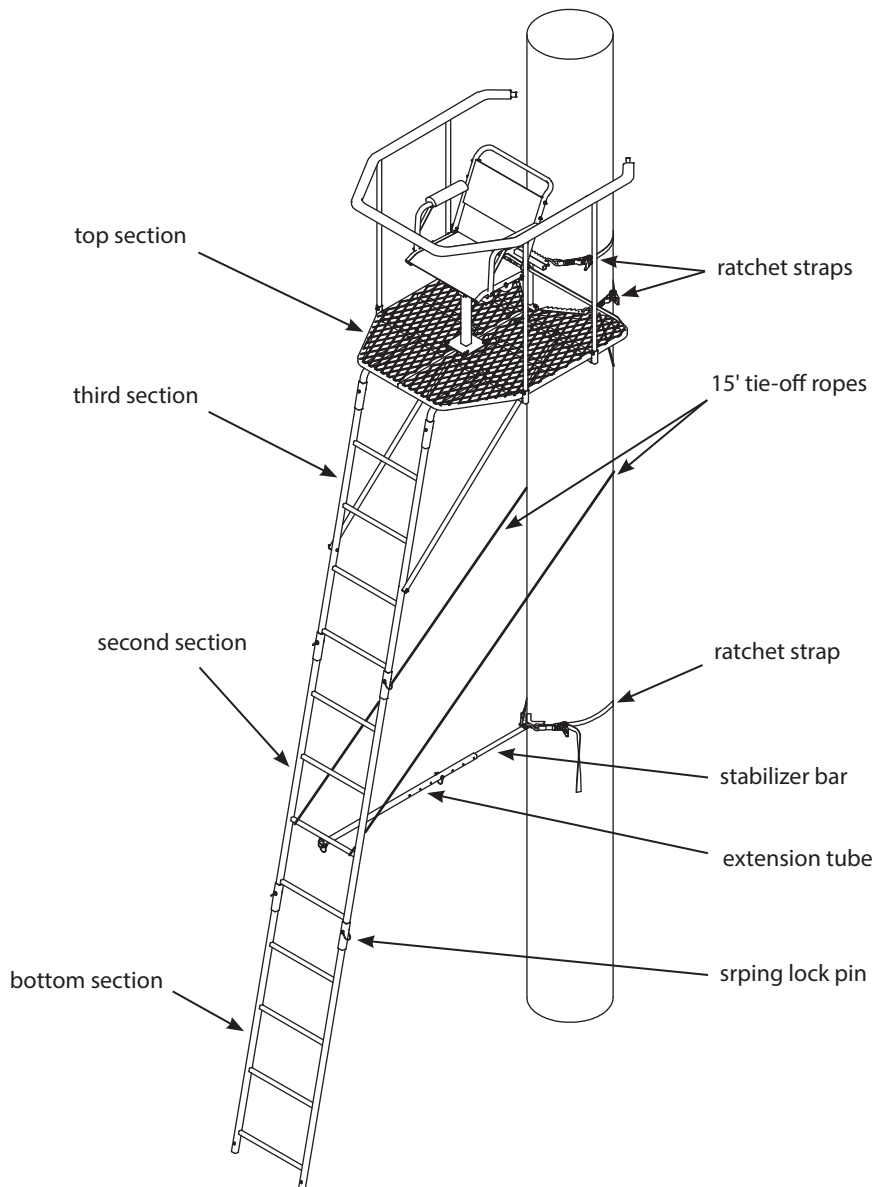


20. Tie one end of each of the provided 15' ropes to the square tube platform rim, next to the bolted on tree blade support braces. Be sure your double knots are secure. **SEE FIGURE 11**



**FIGURE 11**

## FINISHED SPIN SHOT™ LADDER



## SETUP AND USE INSTRUCTIONS

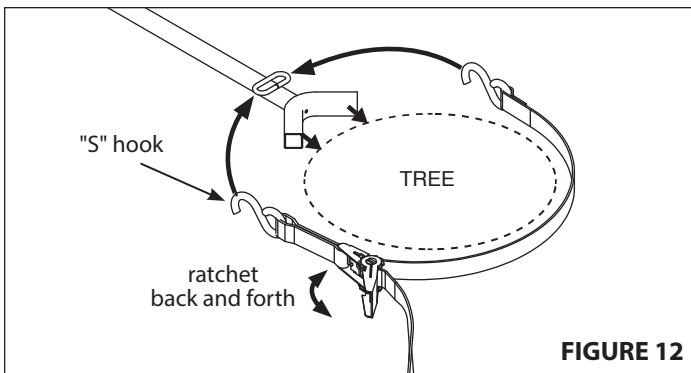
During installation and removal of ladder treestands, you must always and properly use the included Full Body Harness (Fall Arrest System). Refer to the Full Body Harness instructions included with this product for proper use.

1. With assembled product lying on the ground in assembled position, **position one person at bottom end of ladder lying on the ground.** This person has to prevent the ladder end from tilting up when platform end is lifted and prevent the ladder from skidding across ground.
2. a. Position (2) people at the platform end of the ladder, lift the platform end, and continue uprighting by walking toward bottom end of ladder and moving hands along ladder legs. **Stand ladder up against chosen straight tree on dry, level ground.** Use caution when ladder comes over center against tree.  
b. Step back and look at ladder top to see that it is level. Adjust as needed to achieve a level platform at top. Be sure that both tree blades are contacting tree. Adjust as needed so both tree blades are contacting tree.  
c. Step down hard on bottom step to push ladder legs into the ground.  
d. With ratchet strap now in hand, hook "S" hook with long strap to the stabilizer bar link welded on stabilizer bar. Feed the long strap through the center (slot) of ratcheting mechanism and back around through tightening lever. **SEE FIGURES 12 AND 13.** Secure the ladder tight so the stabilizer bar is at a right angle to the tree. Adjust stabilizer bar length as necessary so it contacts tree. Be absolutely sure the tree blades at top and the stabilizer bar are all contacting tree.

**NOTE: Be sure you feed the long strap correctly so there are no twists in the strap.**

e. Wrap entire ratchet assembly around tree and hook other "S" hook through opposite side of stabilizer bar link. Pull tail of long strap until most of the slack is taken out. Be sure entire strap is even and at the same level all around tree. "Ratchet" tight to tree, this will securely attach stabilizer bar to tree. **SEE FIGURE 12.** Be absolutely sure the tree blades at top and stabilizer bar are all contacting tree.

**NOTE: To release ratchet, simply pull the release lever and open tightening lever wide open (flat).**



**FIGURE 12**

## **! WARNING**

**DOUBLE CHECK ASSEMBLY STEPS TO BE CERTAIN YOU HAVE CORRECTLY ASSEMBLED THIS PRODUCT.**

**STUDY YOUR NEW STAND TO BECOME FAMILIAR WITH ALL OF ITS FEATURES AND DESIGN. AT GROUND LEVEL, FOLLOWING PROVIDED USE INSTRUCTIONS, PRACTICE ATTACHING STAND TO TREE AND REMOVING STAND FROM TREE. PRACTICE SITTING, STANDING, AND USING THIS PRODUCT BEFORE ATTACHING OVERHEAD. SAVE THESE INSTRUCTIONS FOR FUTURE REFERENCE. YOU MUST ALWAYS USE THE PROVIDED FULL BODY HARNESS (FALL ARREST SYSTEM) THAT MEETS TMA STANDARDS WHILE USING THIS PRODUCT.**

**ALWAYS USE THREE PEOPLE FOR SET-UP AND TAKE-DOWN.**

**BE ABSOLUTELY SURE THE TREE BLADE(S) ON PLATFORM AND THE STABILIZER BAR ARE CONTACTING TREE BEFORE CLIMBING LADDER.**

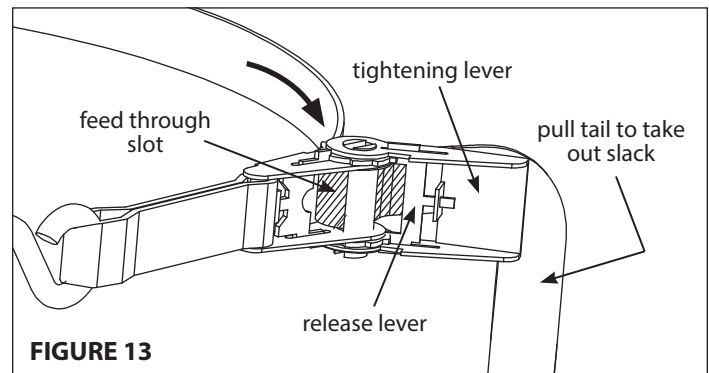
**STABILIZER BAR MUST ALWAYS BE CORRECTLY AND SECURELY ATTACHED TO LADDER AND TREE BEFORE CLIMBING LADDER.**

**SOME MODELS INCLUDE A MULTI-PIECE STABILIZER BAR SYSTEM. BE SURE SPRING LOCK PIN GOES THROUGH BOTH THE EXTENSION TUBE AND THE STABILIZER BAR.**

**BE CERTAIN SPRING LOCK PINS ARE LATCHED SECURELY TO PREVENT ACCIDENTAL REMOVAL.**

**BE SURE YOUR DOUBLE KNOTS ARE ALL SECURE ON ALL ROPE CONNECTIONS.**

**NEVER ASCEND OR DESCEND LADDER WITHOUT TIE-OFF ROPES SECURELY HOLDING LADDER TO TREE AND STABILIZER BAR SECURELY ATTACHED. FAILURE TO CORRECTLY PERFORM THESE STEPS CAN CAUSE THE LADDER TO COLLAPSE/BUCKLE-OVER BACKWARDS DURING THE INITIAL ASCENT TO ATTACH RATCHET STRAP RESULTING IN SERIOUS INJURY OR DEATH**

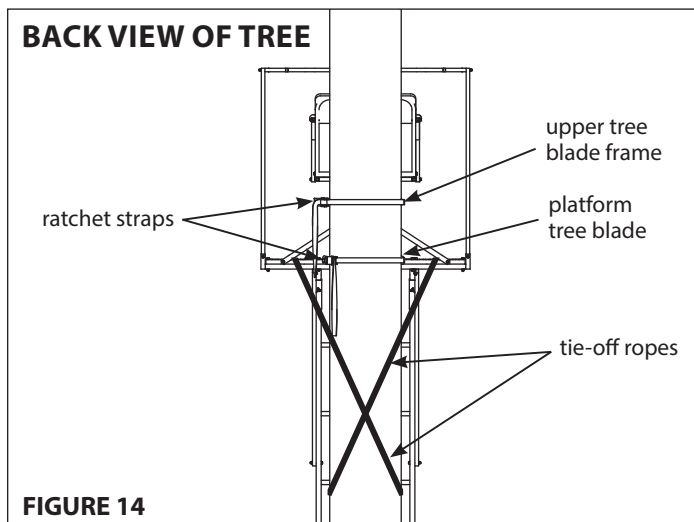


**FIGURE 13**

f. Wrap the previously attached tie-off ropes hanging down from platform, around the back side of tree in opposite directions of each other. Pull the ropes snug and tie them to the ladder at the stabilizer bar height location. This ground level ladder-to-tree attachment will prevent the ladder from pulling away from the tree while ascending to top for final ratchet strap attachment. The same holds true when ladder removal is necessary. **SEE FIGURE 14.** **Be absolutely sure the tree blades at the top and the stabilizer bar are all contacting tree.**

3. **With two people securely holding the ladder**, use the three point contact climbing method to slowly climb the ladder and carefully keep a constant hand grip on the ladder at all times. Always lean forward, toward tree, to keep top section tree blades against the tree. **Be certain ladder bottom is firmly seated on dry, level ground. Attach your harness tether to the tree before securing the platform to the tree and stepping onto platform. Refer to the Full Body Harness instructions included with this product.**
4. Standing on ladder step, lean toward tree with ratchet strap now in hand, hook "S" hook with long strap through hole provided on platform tree blade. Feed the long strap through the center (slot) of ratcheting mechanism and back around through tightening lever. **SEE FIGURES 13 and 15**

**NOTE:** Be sure to feed the long strap correctly so there are no twists in the strap.



**FIGURE 14**

## **! WARNING**

**NEVER ASCEND OR DESCEND LADDER WITHOUT TIE-OFF ROPES SECURELY HOLDING LADDER TO TREE AND STABILIZER BAR SECURELY ATTACHED. FAILURE TO CORRECTLY PERFORM THESE STEPS CAN CAUSE THE LADDER TO COLLAPSE/BUCKLE-OVER BACKWARDS DURING THE INITIAL ASCENT TO ATTACH RATCHET STRAP RESULTING IN SERIOUS INJURY OR DEATH**

## **! WARNING**

**BE CERTAIN TO ALWAYS LEAN FORWARD, TOWARD THE TREE WHEN ASCENDING OR DESCENDING LADDER. ATTACH YOUR HARNESS TETHER TO THE TREE BEFORE SECURING THE PLATFORM TO THE TREE AND STEPPING ONTO THE PLATFORM.**

**ALWAYS HAVE THREE POINTS OF CONTACT WHILE CLIMBING LADDER.**

**BRING RATCHET STRAP(S) UP WITH YOU IN A POCKET- DO NOT CARRY IN YOUR HANDS!**

**DO NOT ALLOW EXCESSIVE STRAP BUILDUP IN RATCHET AS THIS WILL PREVENT THE RATCHET TEETH FROM ENGAGING CAUSING SLIPPAGE.**

**ALWAYS ATTACH RATCHET STRAPS SECURELY WHILE USING THIS PRODUCT!**

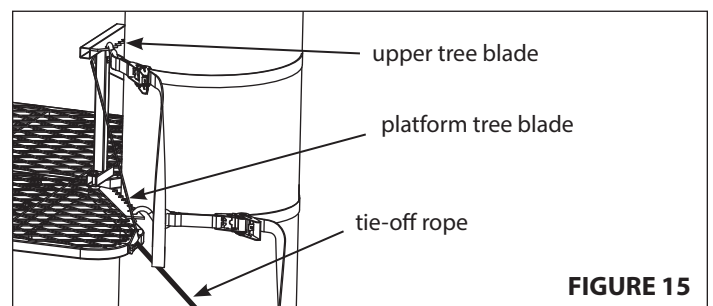
**NEVER STAND ON LADDER SEAT, IT IS DESIGNED FOR SITTING ONLY.**

**NEVER LEAN AGAINST, LEAN OVER, OR SIT ON SHOOTING RAIL. IT IS DESIGNED AS A SHOOTING REST ONLY. ALWAYS BE AWARE THAT THE SHOOTING RAIL CAN SWING TO ONE SIDE OR THE OTHER ON SOME MODELS.**

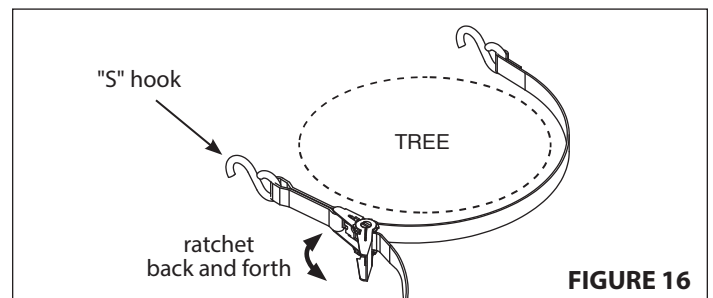
5. Wrap entire ratchet assembly around tree and hook other "S" hook through opposite tree blade hole. Pull tail of long strap until most of the slack is taken out. Be sure entire strap is even and at the same level all around tree. "Ratchet" tight to tree, this will securely attach ladder to tree and prevent movement. **SEE FIGURES 13, 15 and 16**

**NOTE:** To release ratchet, simply pull the release lever and open tightening lever wide open (flat).

6. Repeat steps 4 and 5 for upper tree blade attachment by placing "S" hooks through holes provided on tree blade. **SEE FIGURES 13, 15 and 16**



**FIGURE 15**

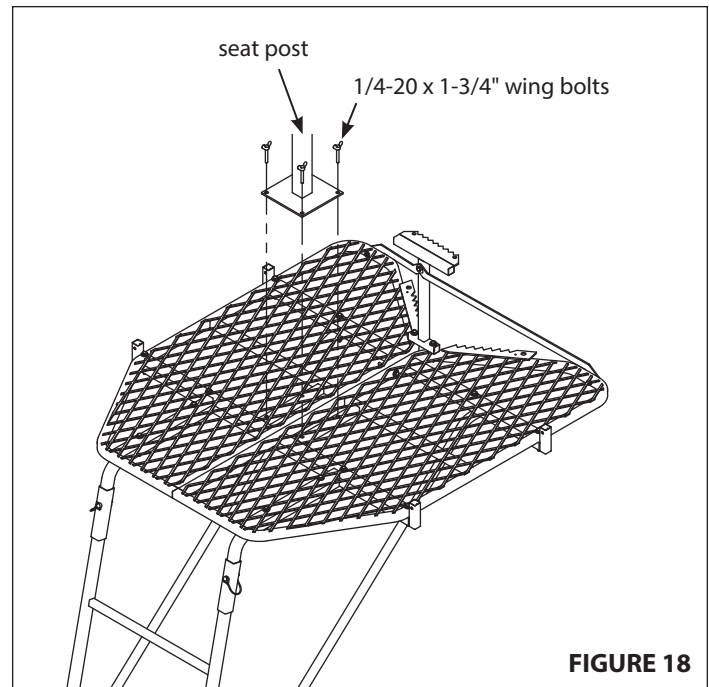


**FIGURE 16**

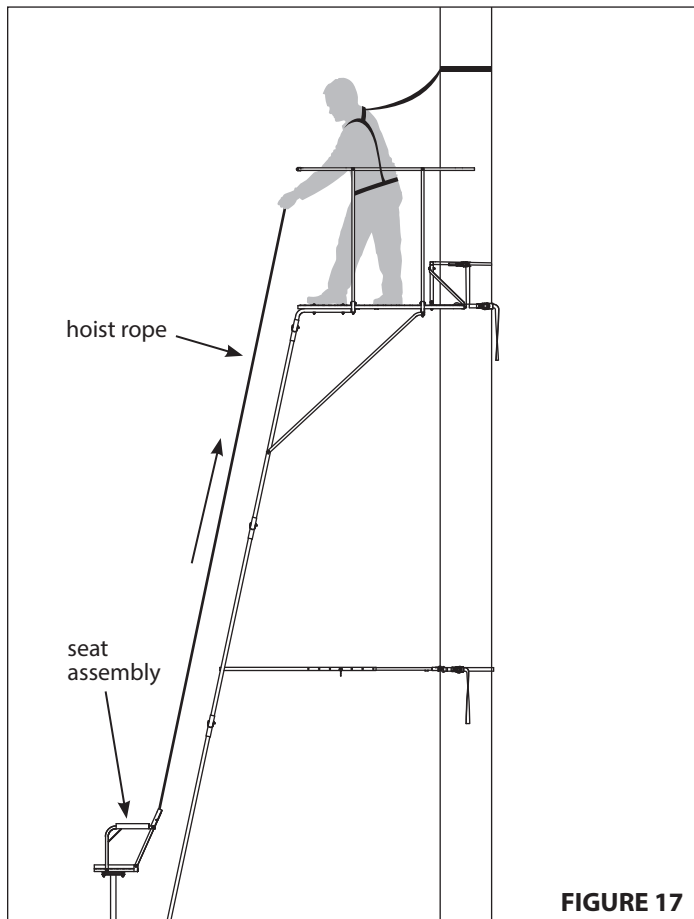
## SETUP AND USE INSTRUCTION CONTINUED

### HOISTING YOUR SWIVEL SEAT

7. Using the three point contact climbing method, slowly descend the ladder and carefully keep a constant hand grip on the ladder at all times until you reach the ground.
8. Tie one end of your hoist rope (not included) to the seat assembly. Be sure your double knot is secure. Place (4) 1/4-20 x 1-3/4" wing bolts in your pocket.
9. With other end of hoist rope, use the three point contact climbing method to slowly climb the ladder and carefully keep a constant hand grip on the ladder at all times. **Once you reach the platform, immediately attach your harness tether to the tree. SEE FIGURE 17**
10. Carefully raise the seat assembly to the platform using the hoist rope (**SEE FIGURE 16**) and place seat post on top of the platform and align the 4 holes in seat post plate to the 4 holes located in the center of the platform. Remove (4) wing bolts from your pocket and use them to secure the seat post/seat assembly to the platform. Wing bolts should be inserted from the top and threaded into the nut welds located on bottom side of platform. **TIGHTEN SECURELY BY HAND. SEE FIGURE 18**
11. Reverse setup and use instructions to take ladder down.



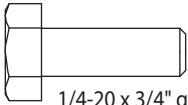
**FIGURE 18**



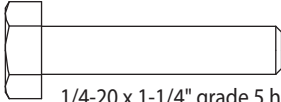
**FIGURE 17**

## BOLT IDENTIFICATION CHART

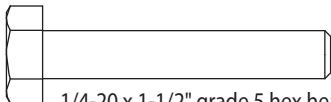
Bolts shown are for size reference only. Extra hardware may be included in the parts bag.



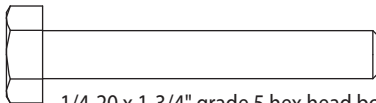
1/4-20 x 3/4" grade 5 hex head bolt



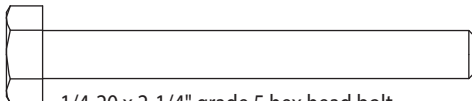
1/4-20 x 1-1/4" grade 5 hex head bolt



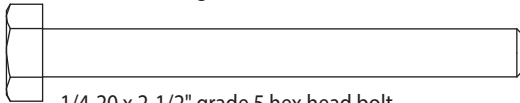
1/4-20 x 1-1/2" grade 5 hex head bolt



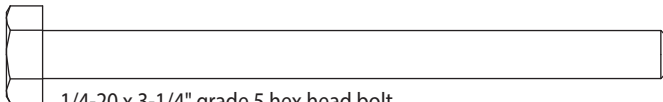
1/4-20 x 1-3/4" grade 5 hex head bolt



1/4-20 x 2-1/4" grade 5 hex head bolt

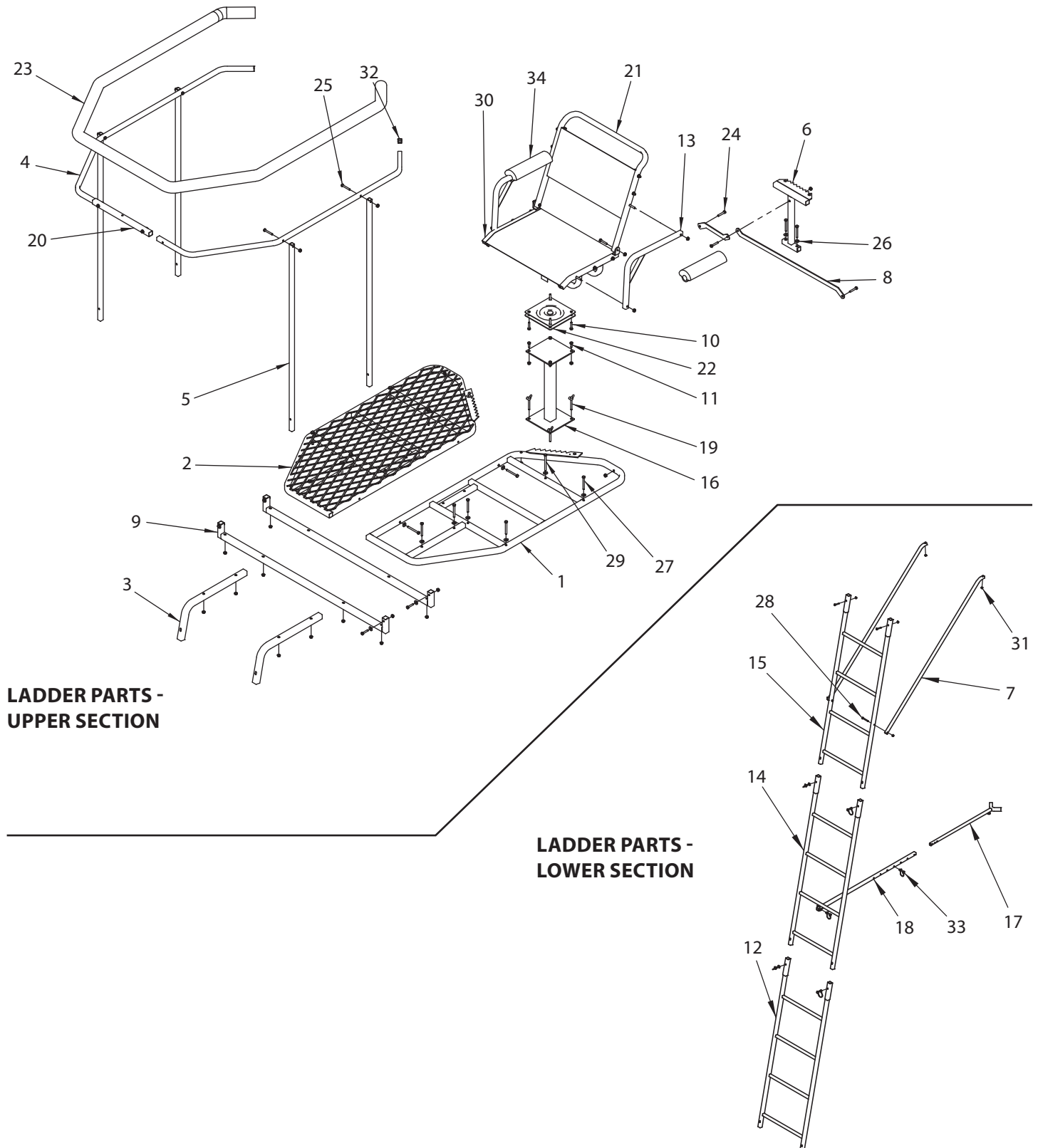


1/4-20 x 2-1/2" grade 5 hex head bolt



1/4-20 x 3-1/4" grade 5 hex head bolt

## LADDER PARTS EXPLOSION





## LADDER PARTS LIST

KEY #	PART #	DESCRIPTION	QTY.
1	112ML66	WELDMENT, PLATFORM, LEFT	1
2	112ML69	WELDMENT, PLATFORM, RIGHT	1
3	112ML70	RECEIVER, LADDER	2
4	112ML71	RAIL, CURTAIN	2
5	112ML72	RAIL, UPRIGHT, SHOOTING RAIL, 40"	4
6	112ML73	WELDMENT, TREE BLADE	1
7	112ML75	TUBE, SUPPORT 58-1/2"	2
8	112ML76	BRACE, SUPPORT, TREE BLADE	2
9	112ML77	WELDMENT, FTS, SPANNER, PLATFORM	2
10	8909B	BOLT 1/4-20 X 1-1/4" HHCS GR5 BLK ZN	10
11	8930B	BOLT 1/4-20 X 3/4" HH GR5 BLK ZN	4
12	SL51	WELDMENT, LADDER, 4-STEP, POCKET/ PIN STYLE	1
13	17635	WELDMENT ARMREST TEARTUFF	2
14	SL52	WELDMENT, LADDER, 4-STEP, W/ VAM, POCKET/PIN STYLE	1
15	SL78	WELDMENT, LADDER, 4-STEP W/ HOLES, POCKET/PIN STYLE	1
16	TP11	WELDMENT - SEAT POST LADDER POD	1
17	48052	WELDMENT, STABILIZER BAR, 27"	1
18	48053	TUBE, STABILIZER, SUPPORT	1
19	48044B	SCREW WING 1/4-20 X 1 3/4 BLK ZN	4
20	TWR26	TUBE, RAIL SPANNER, TOWER	1
21	17630	ASSEMBLY BACKREST TEARTUFF	1
22	48662	SWIVEL ONLY - LADDER POD SEAT	1
23	48129	CAMO SLEEVE W/FOAM 128 INCH	1
24	48240B	BOLT 1/4-20 X 1-1/2" HHCS GR5 BLK ZN	5
25	48250B	BOLT - 1/4-20 X 1-3/4" GR5 BLK ZN	6
26	48261B	WASHER FLAT 1/4" BLACK	22
27	48270B	BOLT 1/4-20 X 2-1/2" HHCS GR5 BLK ZN	16
28	48271B	BOLT 1/4-20 X 2-1/4" HHCS GR5 BLK ZN	4
29	48273B	BOLT 1/4-20 X 3-1/4" HHCS GR5 BLK ZN	2
30	16857	ASSEMBLY SEAT TEARTUFF	1
31	48752B	NUT, FLANGED, NYLOCK, 1/4-20"	47
32	48869	PLUG PIPE SQUARE 18MM	2
33	63281	LOCKPIN 1/4 X 1 3/4 ROUND HANDLE	6
34	200304	ARMREST PADDED BLK 9 IN	2

**NO EXTENSIONS AVAILABLE FOR THIS MODEL.  
NEVER MODIFY OR EXCEED ORIGINAL STATED USE HEIGHT!**

## ITEMS NOT SHOWN:

PART #	DESCRIPTION	QTY.
48086	CAMO CURTAIN	1
11984	HARNESS FAS, 30" TETHER W/SRD	1
48415	RATCHET STRAP	3
48691	TIE-OFF ROPE KIT	1
48800	DVD TREESTAND SAFETY	1

**Maximum Height - 17' 10" to shooting rail**

**Maximum Field Rating - 300 lbs.**

**Tree Diameter Range - 12" to 20"**



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