



Syct™ - Stability You Can Trust

Operator's Manual

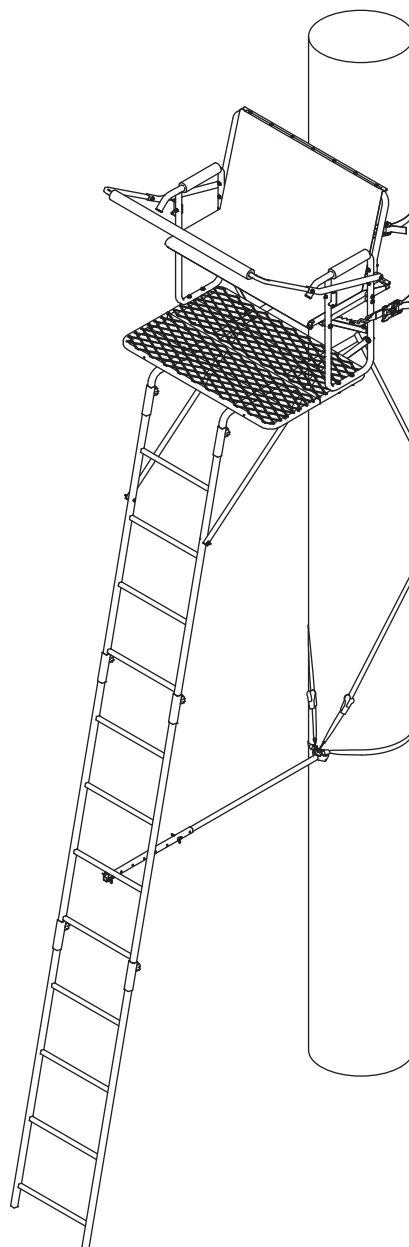
RE642

**Syct™ 2-Man
Ladder Stand**

Maximum Height - 17' 7" to shooting rail

**Maximum Field Rating - 500 lbs;
no more than 300 lbs per person.**

Tree Diameter Range - 12" to 20"



PRODUCT MEETS
INDUSTRY STANDARDS
RECOGNIZED BY



PARTICIPATING MEMBER

**Wear Your
Harness!**



Get parts online at
www.HuntRiversEdge.com



P/N: 23785
REV1: 02/25/16
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INTRODUCTION

Rivers Edge® Treestands are engineered with you the hunter in mind. We appreciate your purchase of one of our world class treestands. Follow these few simple instructions and your stand will provide you many years of trouble-free pleasure. Instructions should be kept in a safe place and reviewed at least annually.

If for any reason you have a problem with your product, **DO NOT return to the retailer**, contact the Rivers Edge® customer service department at 800-450-EDGE (3343) for assistance.

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WARRANTY

RETI offers a one year warranty for all components of the treestand. These warranties apply to the original owner with a proof of purchase. These warranties begin on the date of purchase by the first retail consumer and continue for the period specified above. These warranties apply to products that are not modified, abused or used in a manner that deviates from the product's intended usage. Minor fading in color is normal and is not covered by warranty. Any corrosion of painted surfaces that occurs as a result of paint being removed or damaged is also not covered by warranty. RETI offers no other warranty expressed or implied. Products for which warranty work has been approved must be sent directly to RETI and performed by RETI. **To obtain warranty service and/or replacement instructions, you must obtain prior approval from RETI before shipping your package to us by calling our customer service department at 800-450-3343 or by writing to: RETI, P.O. Box 755, 1160 Eighth Avenue, Cumberland, WI 54829 for a return material authorization number (RMA#).** All items must be shipped prepaid. RETI will, at no charge, repair or replace, in RETI's sole discretion, any product that satisfies the conditions stated above. RETI retains the right to change models, specifications and price without notice.

This equipment has been manufactured under strict quality and safety guidelines. As with any equipment of this type, full understanding of the instructions and its use is mandatory and imperative for the safety of its user. RETI is not responsible for any damages or injuries sustained due to improper use or modification of any of its products, or resulting from any use which deviates from the product's intended usage. RETI is not responsible for any injuries sustained due to failure to read and adhere to the instructions for use. Any misunderstanding or questions regarding the products of their use should be directed to RETI prior to any use. **All RETI treestands are sold with a full body harness ("Fall Arrest System") that meets standards recognized by the Treestand Manufacturer's Association ("TMA").** It is the owner's sole responsibility to inspect the product regularly for damage, improper installation, or conditions that could jeopardize the ultimate safety of the product. Failure to use or improper use of the provided Fall Arrest System may result in serious injury or death. **ALWAYS wear the provided Fall Arrest System while using this product. Owner is responsible to understand and follow product field weight rating and must never exceed maximum weight rating.** RETI is not responsible for any malfunction or injury resulting from normal wear and tear, damage caused by improper use, improper maintenance, negligence or accidents. This product, if used safely as intended, will provide trouble free service for the useful life of the product. We hope you will enjoy the quality of our products for years to come, and have a safe hunt.

MODEL RE642

MAXIMUM USE HEIGHT - 17' 7" TO SHOOTING RAIL

MAXIMUM OCCUPANCY - TWO (2)

TOTAL WEIGHT LIMIT - 500 LB (300 lb Per Person Max)

TREE DIAMETER RANGE - 12" TO 20"

WARNING

- ▲ This product carries strict height and weight restrictions. **Do Not** use this product if you exceed the total weight limit. Please note that the total weight limit includes the user(s) and their equipment.

WARNING

- ▲ **When hunting from a treestand falls can occur any time after leaving the ground causing injury or death.**
- ▲ **Always** wear a Fall Arrest System (FAS) comprising a full body harness at all times after leaving the ground. You must stay connected at all times after leaving the ground while using climbing and hang-on treestands. Single safety belts and chest harnesses are no longer allowed and shall never be used. If you are not wearing a full body harness properly attached to the tree that is protecting you from a fall, do not leave the ground.
- ▲ **Read and understand** all of the manufacturer's Warnings and Instructions and use all safety devices provided by the manufacturer. Contact the manufacturer for any questions. Failure to do so could result in injury or death.
- ▲ **Never** exceed the total weight limit of the treestand.
- ▲ **Never** use a treestand during inclement weather such as rain, lightning, windstorms or icy conditions and end your hunt and return to the ground if inclement conditions arise.
- ▲ **Never** use a treestand while using drugs (even prescription drugs) or alcohol.
- ▲ **Never** use a treestand while feeling ill, nauseous or dizzy, or if you have a prior medical condition that could cause a problem, that is, heart condition, joints that lock-up, spinal fusions, etc., or if you are not well rested. **Never** sleep in stand.
- ▲ **Never** use a treestand on a dead, leaning, diseased or loose barked tree, or a utility pole. **Always** avoid electrical power lines.
- ▲ **Never** rely on a tree branch for support.

WARNING

- ▲ **Never** jump or bounce on a treestand to seat it to the tree.
- ▲ Pull up a bow, backpack, or firearm or other equipment only after being secure in the treestand and a firearm must be pulled up with it unloaded, chamber open, and muzzle down.
- ▲ **Always** inform someone of the hunting location, where the treestand will be located and the expected duration of the hunt.
- ▲ A signal device such as a mobile phone, radio, whistle, signal flare or personal locator device (PLD) must be on your person and readily available at all times.
- ▲ Inspect the treestand and all safety devices each time before use and **Do Not** store a treestand outdoors when not in use.
- ▲ **Never** modify your treestand in any way by making repairs, replacing parts, or altering it except if explicitly authorized in writing by the manufacturer.
- ▲ Practice installing, adjusting and using your treestand at ground level prior to using it at elevated positions. Study your new stand to become familiar with all of its features and design. Doing so will confirm that the product is manufactured, assembled and installed correctly.
- ▲ Instructions (written and video) shall be kept in a safe place and reviewed at least annually. It is the responsibility of the treestand owner to furnish the complete instructions to any person who borrows or purchases the treestand.
- ▲ Use at least three (3) people to install or take down a ladder treestand.
- ▲ The criss-cross straps/ropes and stabilization devices must be attached before climbing to the platform.
- ▲ When installing a ladder stand, always bounce on the first rung to set the ladder into the ground according to manufacturer's instructions before proceeding to climb any higher.
- ▲ Check every ladder section connection every time you use the stand before you leave the ground. If ladder sections are separating, do not use the stand.
- ▲ Check the ground under the stand to make sure it is firm and level. Sloping ground or uneven surface (one side on a rock) can cause your ladder to tilt or shift off the tree as you climb.
- ▲ **Always** maintain three (3) points of contact when climbing a ladder treestand. Proper three-point contact means having either two feet with one hand or one foot with two hands on the step portion of the ladder or climbing aid at all times.



WARNING

- ▲ **Always** lean forward as you climb and attach your harness to the tree before securing the platform to the tree and stepping onto the platform.
- ▲ **Never** exceed the stated maximum use height.
- ▲ **Do Not** use this product until you have watched the included treestand safety DVD, understand it, and practiced the techniques for safe hunting discussed in this DVD.
- ▲ Read and perform all inspection and maintenance tasks before each and every use. Replace any questionable components immediately with RETI original replacement parts.
- ▲ **Do Not** crush tubing when tightening bolt assemblies! Identify and familiarize yourself with all parts before you start. Bolt identification chart can be found in the back.
- ▲ Double check assembly steps to be certain you have correctly assembled this product.
- ▲ **Never** use any product that has not been maintained or inspected properly - Your life depends on it!
- ▲ Replace any and all treestand straps every two years or when any signs of damage or wear exist before.
- ▲ **Always** wear the appropriate footwear when using a ladder treestand. A good non-slip safety boot is important to your personal safety. Be especially careful that boot laces do not get hooked on the stand or any of its components (tuck shoelaces into boots before climbing).

INSPECTION AND MAINTENANCE SCHEDULE

BEFORE EACH USE PERFORM THE FOLLOWING:

- Inspect all webbing, rope, cord, and strap assemblies for wear or damage.
- Inspect cables and/or cable ends for damage or kinking.
- Inspect all hardware and chain components for damage.
- Inspect for any structural damage to product. (If any exists call RETI customer service.)
- Inspect all nut and bolt assemblies to be certain none are loose.
- Inspect for any missing parts.
- Lubricate all pivot and slide together points with powder graphite, petroleum jelly or silicone spray to prevent noise, wear and rust.
- Inspect entire product for any rust, corrosion, cracks, freezing, excessive heat or rotting damage that may effect the safety of your product. Discard any questionable product.
- Inspect entire product for any structural damage - pay close attention to all weld locations. (Return to factory for repair or discard product if any damage is found.)
- Using correct wrenches inspect all nut & bolt assembly locations and snug up any that may be loose. Be careful not to crush tubing when tightening!
- Inspect and check operation of all cables, cable ends, cord, rope, webbing, and strap or chain assemblies. Replace with factory new any item or assembly that shows signs of wear, damage, kinking, or functions incorrectly.
- Inspect seat. Replace any seat with factory new that shows signs of structural damage or wear.
- Inspect all hardware for wear or damage, also be sure you have no missing parts.
- Never modify your stand in any way by making repairs, replacing parts, or altering adding or attaching anything to it except if explicitly authorized in writing by the manufacturer.

ASSEMBLY INSTRUCTIONS

Tools needed: two 7/16" wrenches

IMPORTANT ASSEMBLY TIP:

Do not tighten any nut and bolt combinations completely until all parts are assembled together! Finger tighten plus one turn of a wrench only! This will temporarily hold the lock nut on the bolt while helping alignment of all parts! After all parts are assembled together, all nut & bolt combinations must be completely tightened.

All assembly must be done in this order at ground level before uprighting.

Do not remove labels/warnings from product, they are there for your safety.

Recommended for adult use only.

1. Attach the two foot platforms (7) together using two 1/4-20 x 2-1/4" bolts (23) and locknuts (27). **SEE FIGURE 1.**

2. Attach the two platform J-pipes (6) to the assembled platforms using four provided 1/4-20 x 2-1/2" bolts (24), steel washers (29) and locknuts (27). **SEE FIGURE 2.**

NOTE: Mesh surface of foot platforms should be on top.

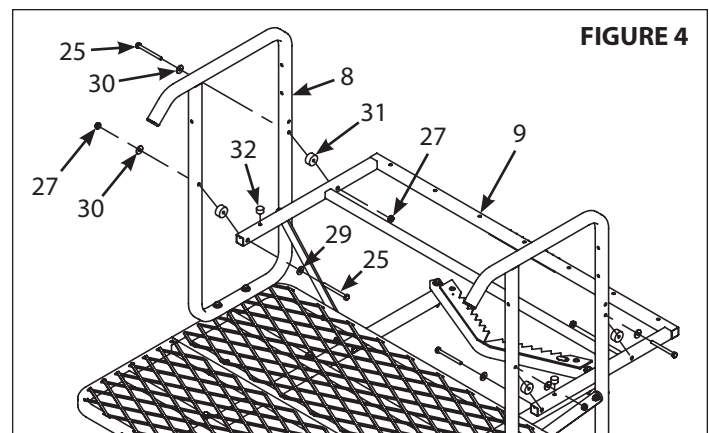
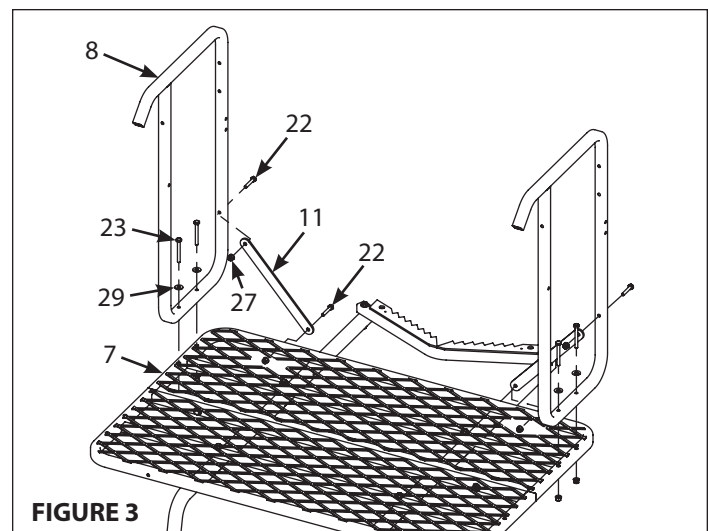
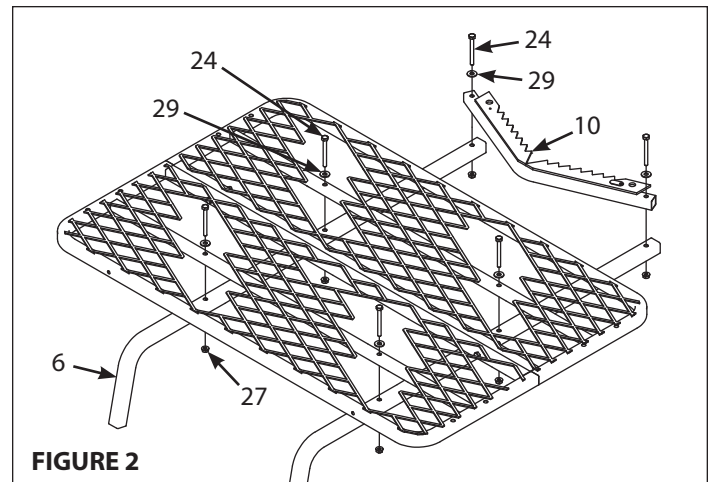
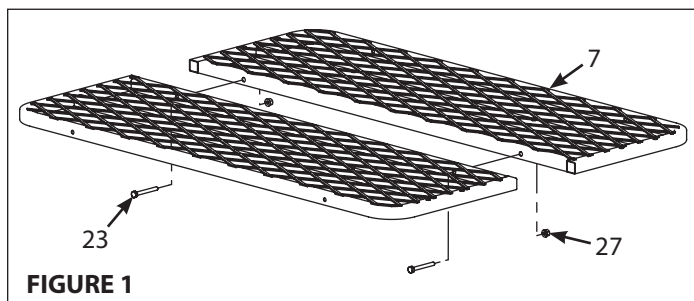
3. Attach the tree blade (10) to the platform J-pipes (6) using two provided 1/4-20 x 2-1/2" bolts (24), steel washers (29) and locknuts (27). **SEE FIGURE 2.**

4. Attach the two side seat support loops (8) to the rear platform using four provided 1/4-20 x 2-1/4" bolts (23), steel washers (29) and locknuts (27). **SEE FIGURE 3.**

5. Attach the two ladder platform braces (11) to the side seat support loops (8) and rear platform (7) using four provided 1/4-20 x 1-1/2" bolts (22) and locknuts (27). **SEE FIGURE 3.**

6. a. Attach the upper tree blade frame (9) to the inside of side seat support loops (8) using four 1/4-20 x 2-3/4" bolts (25), two steel washers (29), four nylon spacers (31), four yellow washers (30) and four locknuts (27). Blade should be on bottom side, towards platform. **SEE FIGURE 4.**

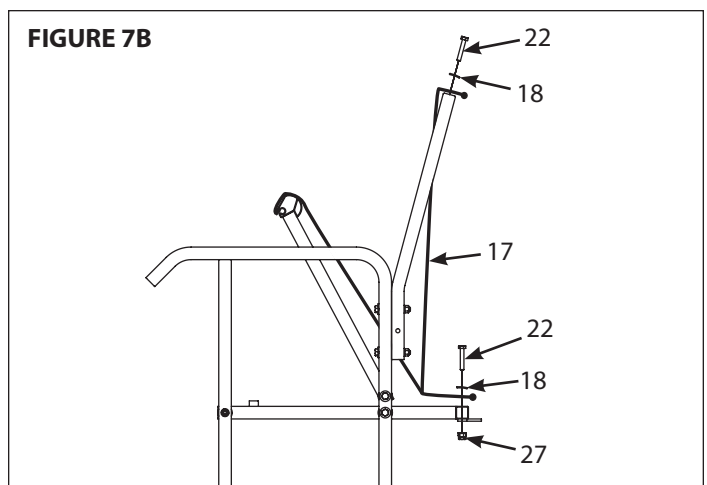
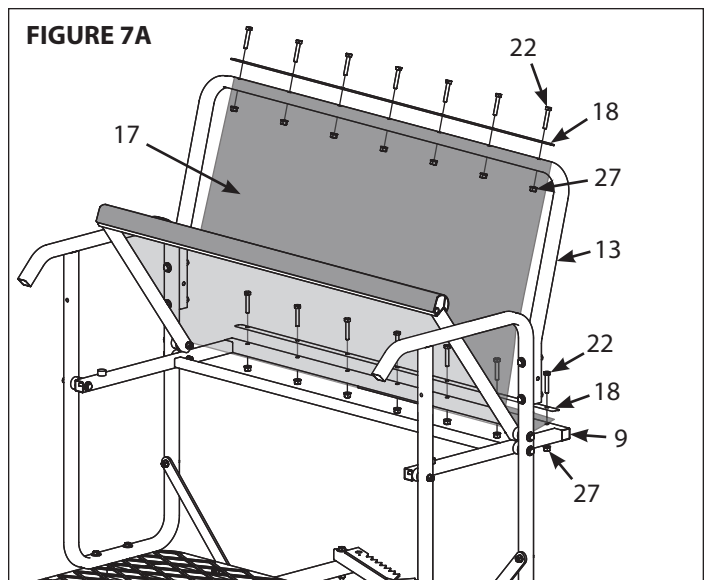
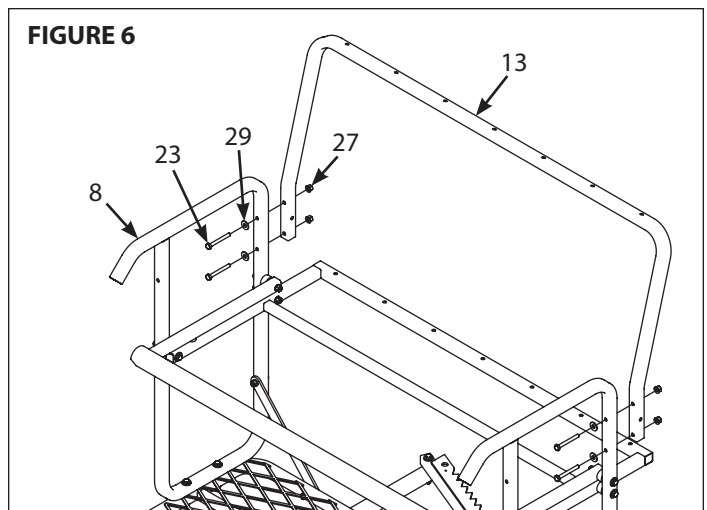
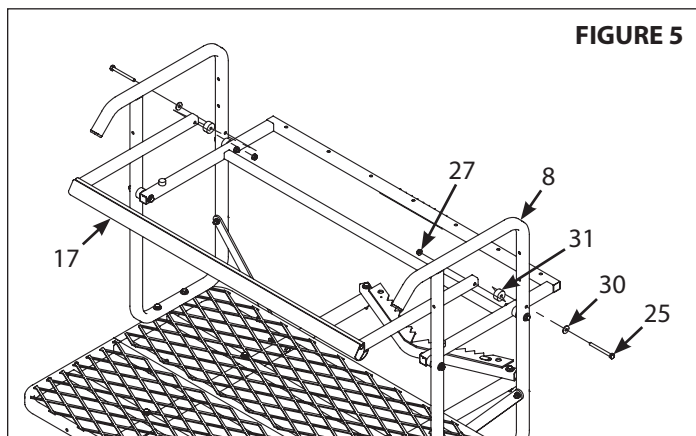
- b. Press the two rubber bumper stops (32) into the top-side holes of the upper tree blade frame (9). **SEE FIGURE 4.**



7. Attach the seat/frame assembly (17) to the inside of side seat support loops (8) using two 1/4-20 x 2-3/4" bolts (25), yellow washers (30), nylon spacers (31) and locknuts (27). **SEE FIGURE 5.**

NOTE: The mesh seat is not shown in FIGURE 5 for ease of assembly view although it is already factory assembled to the metal seat frame. Make sure the metal seat frame is oriented onto the ladder assembly correctly with the "channel" portion facing downward, towards the foot platform. Mesh seat/backrest should temporarily lay on top of seat until its assembly later in assembly instructions.

8. Attach the backrest rim (13) to the side seat support loops (8) using four 1/4-20 x 2-1/4" bolts (23), steel washers (29) and locknuts (27). **SEE FIGURE 6. You must now tighten all nut and bolt assemblies. Be sure not to over tighten or crush tubing when tightening.**
9. With all nut/bolt assemblies tightened, flip the seat/frame assembly (17) to the upright position. This must be done in order to allow slack in the mesh material to complete seat attachment. Attach the mesh backrest and one fabric mount strip (18) to the top side of backrest rim (13) using seven 1/4-20 x 1-1/2" bolts (22) and locknuts (27). **SEE FIGURES 7A AND 7B.** The mesh backrest must wrap around top side of backrest tube and the plastic stiffening rod located in the sewn sleeve of mesh backrest **MUST** be positioned behind the fabric mount strip to act as a stop and prevent the backrest from pulling out during use. All bolts **MUST** go through the retainer bar, holes provided in mesh backrest and the backrest rim. **Tighten these bolts securely at this time. Do not crush tubing when tightening.**
10. With the seat still flipped up into the upright position (to allow for slack in mesh material), attach the mesh "tail" section of the seat/frame assembly (17) and one fabric mount strip (18) to the top side of tree blade frame (9) using seven 1/4-20 x 1-1/2" bolts (22) and locknuts (27). **SEE FIGURES 7A AND 7B.** The mesh "tail" section must be positioned on top side of tree blade tube and the plastic stiffening rod located in the sewn sleeve of mesh "tail" section **MUST** be positioned behind the fabric mount strip to act as a stop and prevent the "tail" section from pulling out during use. All bolts **MUST** go through the fabric mount strip, holes provided in mesh "tail" section and the tree blade. **Tighten these bolts securely at this time. Do not crush tubing when tightening.**



11. a. Attach the two shooting rail stop mounts (16) to the side seat support loops (8) using two 1/4-20 x 1-1/2" bolts (22) and locknuts (27). Be sure that each mount is oriented to the outside of each side seat support loop. **SEE FIGURE 8.**
b. Press two rubber bumper stops (32) into the top side hole of each stop mount (16). **SEE FIGURE 8.**
12. Attach the two shooting rail receiver tubes (15) to the outside of each side seat support loop (8) using two 1/4-20 x 2-3/4" bolts (25), yellow washers (30), nylon spacers (31) and locknuts (27). **SEE FIGURE 8.**
13. Insert the shooting rail rim (14) into the shooting rail receiver tubes (15) and secure together using two 1/4-20 x 1-1/2" bolts (22), four yellow washers (30) and two locknuts (27). **SEE FIGURE 9. You must now tighten all nut and bolt assemblies. Be sure not to over tighten or crush tubing when tightening.**
14. Sections are assembled on the ground in the following order; bottom ladder section (1); middle ladder section (2); top ladder section (3); assembled platform section. **SEE FINISHED LADDER.**
15. With all sections assembled together on ground, secure all sections together using six silent knob assemblies (21). These knob assemblies consist of a simple threaded knob with carriage bolt. Thread the knob onto carriage bolt only about 2 turns. Insert the head of carriage bolt into the large end of the key hole type opening in ladder pocket and slide the square "block" portion of carriage bolt head down into the slot. Doing this will capture the square "block" portion of carriage bolt and hold it in place. Tighten the knob by hand until tight which will draw the two ladder sections together and eliminate any slack between the ladder sections. **SEE FIGURES 10A AND 10B.**
16. Attach the two support braces (12) to the outside of platform J-pipes (6) and top ladder section (3) with mounting holes using four 1/4-20 x 2-1/4" bolts (23) and locknuts (27). **SEE FIGURE 11. Tighten securely. Be sure not to over tighten or crush tubing when tightening.**

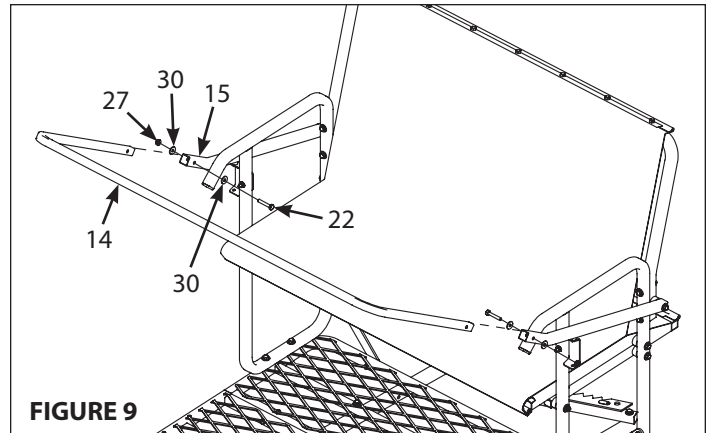


FIGURE 9

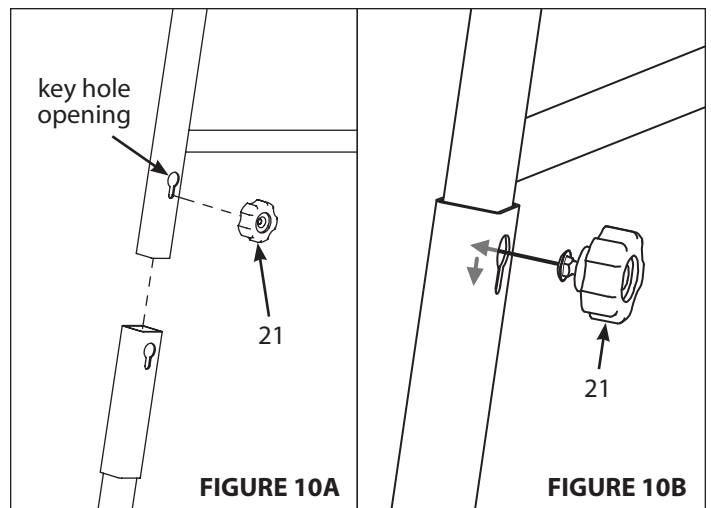


FIGURE 10A

FIGURE 10B

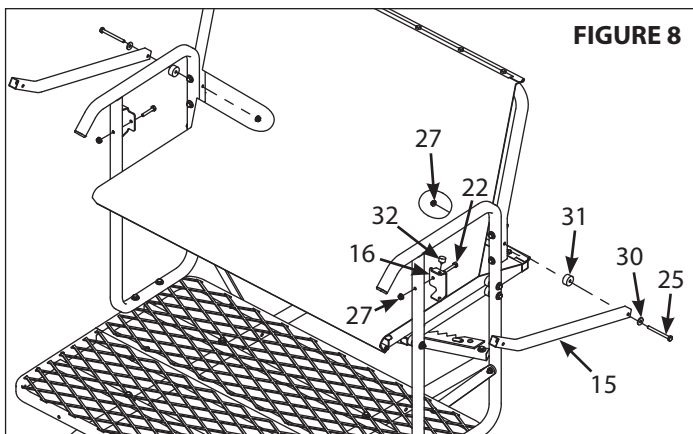


FIGURE 8

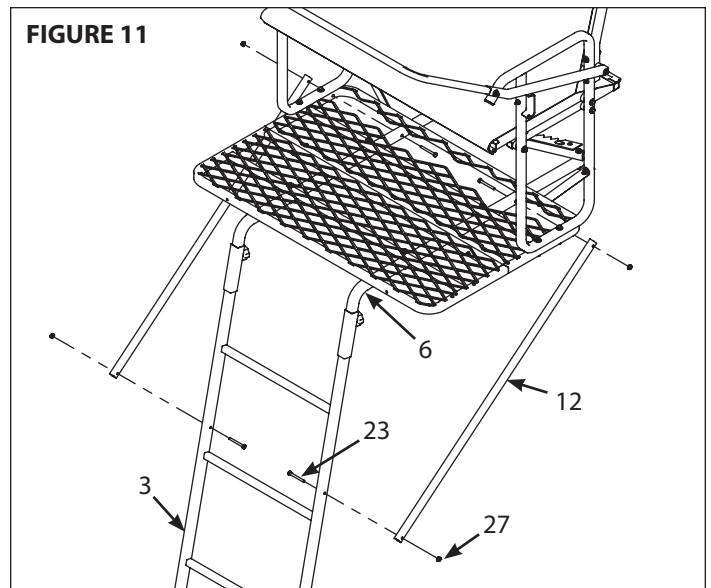


FIGURE 11

17. Attach the two 9" pads (19) and one 36" pad (20) to the armrests and shooting rail by wrapping around tubing and attaching Velcro together.
18. a. Attach the stabilizer bar extension tube (4) to the middle ladder section (2) mounting bracket using one wing bolt (26) and wing nut (28). **SEE FIGURE 12.**
- b. Slide the stabilizer bar (5) into the extension tube (4) and attach the two pieces together using one wing bolt (26) and wing nut (28). Wing bolt must go through both the extension tube and stabilizer bar at appropriate hole to achieve desired distance from tree. Adjustment in length may be needed when ladder is uprighted later in instructions. **SEE FIGURE 12.**

LONG CRISS CROSS RATCHET STRAPS WITH S-HOOKS (36)

19. Attach the two long straps of the criss cross ratchet straps (36) to the rear of platform. Wrap the sewn loop of each strap around platform "J" pipes, just in front of the tree blade on each side of platform and feed the loose end through the sewn loop. Pull tight, forming a cinch knot. This permanently attaches the long straps to the platform. **SEE FIGURES 13A, 13B AND 13C. Ratchet portion will be used later during setup and use instruction.**

STABILIZER BAR RATCHET STRAP WITH SEWN LOOPS (37)

20. a. Attach the long strap of the stabilizer bar ratchet assembly (37) to the stabilizer bar bark biting plate by feeding the sewn loop of long strap through either side slot in bark biting plate and feeding loose end through the sewn loop. Pull tight, forming a cinch knot. This permanently attaches the long strap to the stabilizer bar. **SEE FIGURES 14A, 14B AND 14C.**
- b. Attach the strap with the ratchet buckle of the stabilizer bar ratchet assembly (37) to the stabilizer bar bark biting plate by feeding the sewn loop of ratchet buckle strap through the opposite side slot in bark biting plate and feed the ratchet buckle through the sewn loop. Pull tight, forming a cinch knot. This permanently attaches the long strap to the stabilizer bar. **SEE FIGURES 14A, 14B AND 14C.**

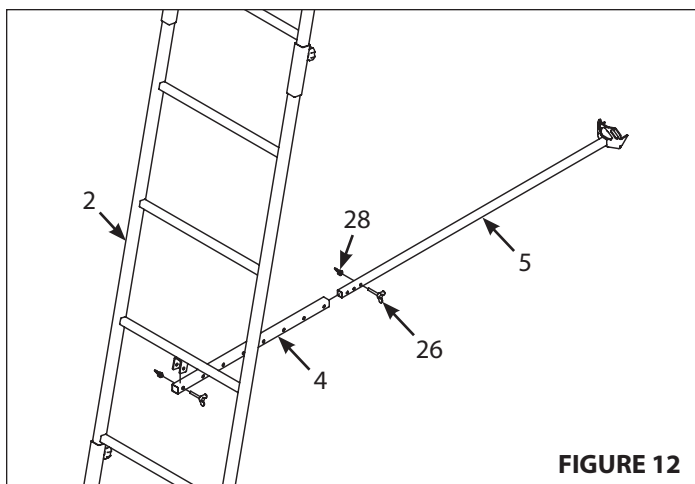


FIGURE 12

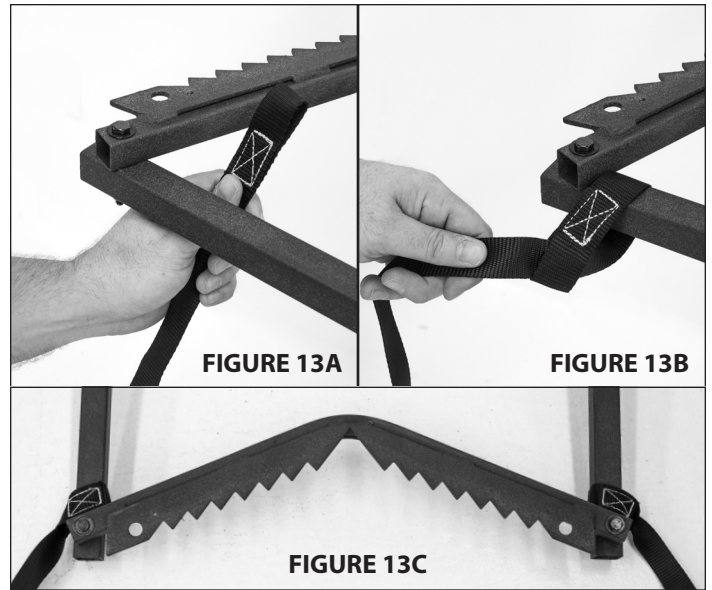


FIGURE 13A

FIGURE 13B

FIGURE 13C

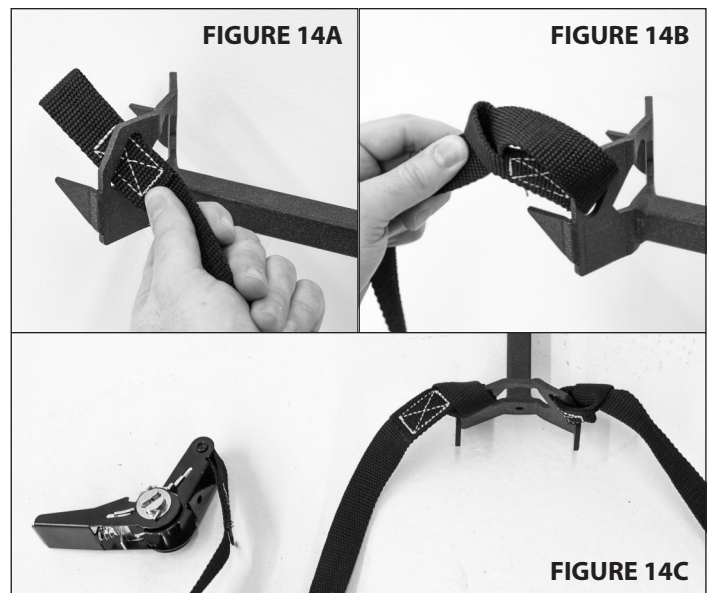


FIGURE 14A

FIGURE 14B

FIGURE 14C

WARNING

- ▲ Double check assembly steps to be certain you have correctly assembled this product.
- ▲ Study your new stand to become familiar with all of its features and design. At ground level, following provided use instructions, practice attaching stand to tree and removing stand from tree. Practice sitting, standing, and using this product before attaching overhead. Save these instructions for future reference. You must always use the provided Fall Arrest System (FAS) while using this product.
- ▲ **Always** use at least three (3) people to install or take down a ladder treestand. **Always** have two people stabilize the ladder before climbing to the platform the first time after every set-up.
- ▲ Be absolutely sure the tree blade(s) on stand and the stabilizer bar are contacting tree before climbing ladder.
- ▲ Stabilizer bar must always be correctly and securely attached to ladder and tree before climbing ladder.
- ▲ Make sure ladder bottom is firmly seated on dry, level ground. Attach your harness tether to the tree before securing the platform to the tree and stepping onto platform. Refer to the Full Body Harness instructions.
- ▲ **Never** ascend or descend ladder without criss-cross straps/ropes securely holding ladder to tree and stabilizer bar securely attached. Failure to correctly perform these steps can cause the ladder to collapse/buckle-over backwards during the initial ascent to attach ratchet strap resulting in serious injury or death.
- ▲ **Always** lean forward as you climb and attach your harness to the tree before securing the platform to the tree and stepping onto the platform.
- ▲ **Always** maintain three (3) points of contact when climbing a ladder treestand. Proper three-point contact means having either two feet with one hand or one foot with two hands on the step portion of the ladder or climbing aid at all times.
- ▲ Bring ratchet strap(s) up with you in a pocket - **Do Not** carry in your hands!

WARNING

- ▲ **Always** wear the appropriate footwear when using a ladder treestand. A good non-slip safety boot is important to your personal safety. Be especially careful that boot laces do not get hooked on the stand or any of its components (tuck shoelaces into boots before climbing).
- ▲ **Never** stand on seat, it is designed for sitting only.
- ▲ **Do Not** allow excessive strap buildup in ratchet as this will prevent the ratchet teeth from engaging causing slippage.
- ▲ **Always** attach ratchet straps securely while using this product!
- ▲ If seat is removable, be certain it is securely attached when in use.
- ▲ Some models include a shooting rail. **Never** lean against, lean over, or sit on shooting rail. It is designed as a shooting rest only. **Always** be aware that the shooting rail can swing to one side or pivot up and down.
- ▲ Some models include a footrest, which is designed as a footrest only. **Never** stand on footrest! **Always** be fully aware of foot placement.
- ▲ Some models include a multi-piece stabilizer bar system. Be sure attachment hardware goes through both the extension tube and the stabilizer bar.
- ▲ Be sure only one person ascends or descends ladder at a time. Be certain first person is seated safely, and attached to tree with provided Fall Arrest System (FAS) correctly before second person ascends or descends ladder.
- ▲ **Never** have two people on one side of the platform. Keep weight evenly distributed on platform.
- ▲ **Always** be aware of the other person's position. Use extreme caution when weapons are used to prevent personal injury.

SETUP AND USE INSTRUCTIONS

During installation and removal of ladder treestands, you must always and properly use the included Full Body Harness (Fall Arrest System). Refer to the Full Body Harness instructions included with this product for proper use.

WARNING

- ▲ **Never** ascend or descend ladder without criss-cross straps/ropes securely holding ladder to tree and stabilizer bar securely attached. Failure to correctly perform these steps can cause the ladder to collapse/buck-over backwards during the initial ascent to attach ratchet strap resulting in serious injury or death.

1. With assembled product lying on the ground in assembled position, **position one person at bottom end of ladder.** This person has to prevent the ladder end from tilting up when platform end is lifted and prevent the ladder from skidding across ground.
2.
 - a. Position two people at the platform end of the ladder, lift the platform end and continue uprighting by walking toward bottom end of ladder and moving hands along ladder legs. **Stand ladder up against chosen straight tree on dry, level ground.** Use caution when ladder comes over center against the tree.
 - b. Step back and look at the ladder top to see that both platform tree blade and upper tree blade are contacting tree. Adjust as needed so both the tree blades are contacting tree.
 - c. Step down hard on bottom step to push ladder legs into the ground.
3.
 - a. With stabilizer bar ratchet strap (37) now in hand, wrap the strap around the tree and feed the long strap through the center slot of ratcheting mechanism and back around through tightening lever. **SEE FIGURE 14.** Secure the ladder tight so the stabilizer bar (4 and 5) is at a right angle to the tree. Adjust stabilizer bar length as necessary so it contacts tree. Be absolutely sure the contact points on platform and the contact points on stabilizer bar bark biting plate are all contacting tree.

NOTE: Be sure you feed the long strap correctly so there are no twists in the strap.

- b. Pull tail of long strap of stabilizer bar ratchet strap (37) until most of the slack is taken out. Be sure entire strap is even and at the same level all around tree. "Ratchet" tight to tree, ensuring the two contact points on stabilizer bar bark biting plate are dug into the tree surface securely. This will securely attach the stabilizer bar to tree. **SEE FIGURES 15 AND 16.**

WARNING

- ▲ **Only** use approved RETI parts. Failure to do so may result in serious injury or death!

WARNING

- ▲ Bring ratchet strap(s) up with you in a pocket - **Do Not** carry in your hands!

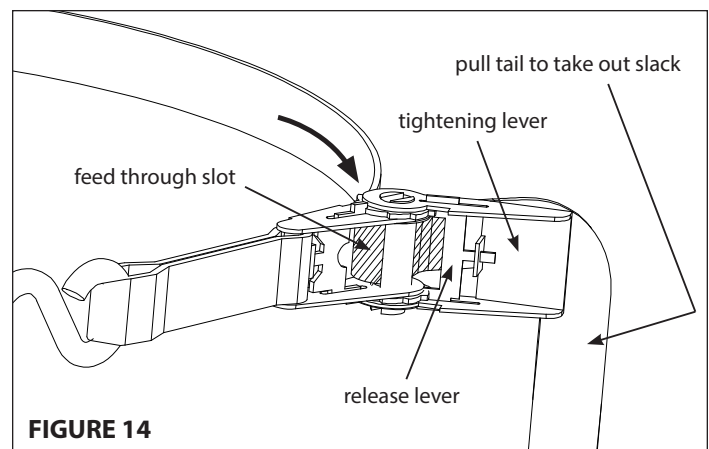


FIGURE 14

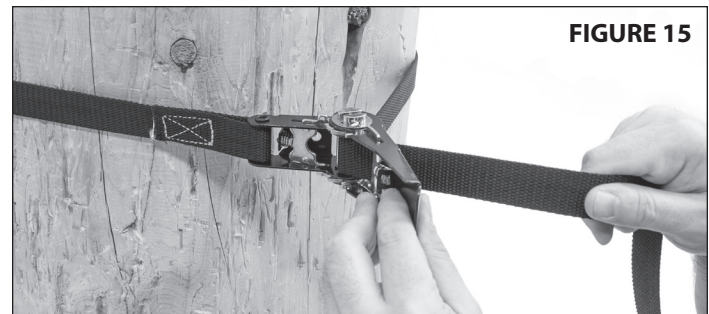


FIGURE 15

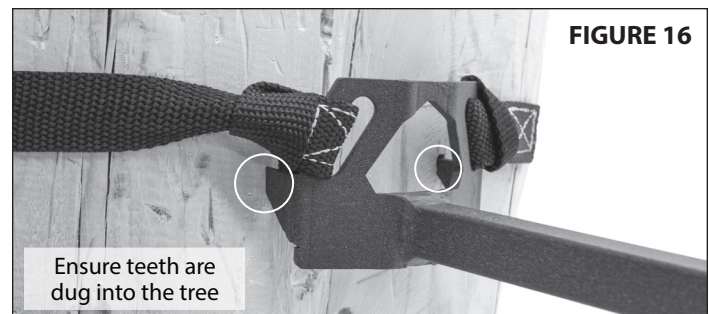


FIGURE 16

4. a. With long criss cross ratchet strap with S-hook (36) now in hand, feed the long strap hanging down from platform through the center slot of ratcheting mechanism and back around through tightening lever. **SEE FIGURE 14.**

NOTE: Be sure you feed the long strap correctly so there are no twists in the strap.

b. While maintaining contact between long criss cross strap (36) and tree surface, wrap entire ratchet strap assembly around back side of tree and hook S-hook to the middle opening of stabilizer bar bark biting plate. Pull tail of long strap until most of the slack is taken out. Be sure entire strap is evenly wrapped around tree, ratchet tight to tree. This will securely attach the first of two long ratchet straps to tree. **SEE FIGURES 17A AND 18.**

c. Repeat step 4a and 4b for attachment of the second long ratchet strap (36). **SEE FIGURES 17B AND 18.**

NOTE: It is extremely critical that the criss cross ratchet straps are attached to the stabilizer bar bark biting plate in opposite directions of each other forming a "criss cross" behind the tree. This ground level ladder-to-tree attachment will prevent the ladder from pulling away from the tree while ascending to top for final ratchet strap attachment. The same holds true when ladder removal is necessary. SEE FIGURE 18.

5. With two people securely holding the ladder, use the three point contact climbing method to slowly climb the ladder and carefully keep a constant hand grip on the ladder at all times. Always lean forward, toward tree, to keep top section tree blades against the tree. **Be certain ladder bottom is firmly seated on dry, level ground. Attach your harness tether to the tree before securing the platform to the tree and stepping onto platform. Refer to the Full Body Harness instructions included with this product.**

LARGE STABILITY RATCHET STRAPS (35)

6. Once platform is reached, hook S-hook with long strap through hole provided in upper tree blade frame. Feed the long strap through the center slot of ratcheting mechanism and back around through tightening level. **SEE FIGURE 14 AND 19.**

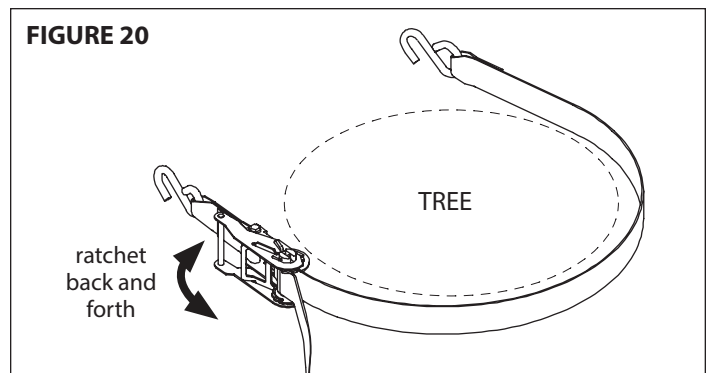
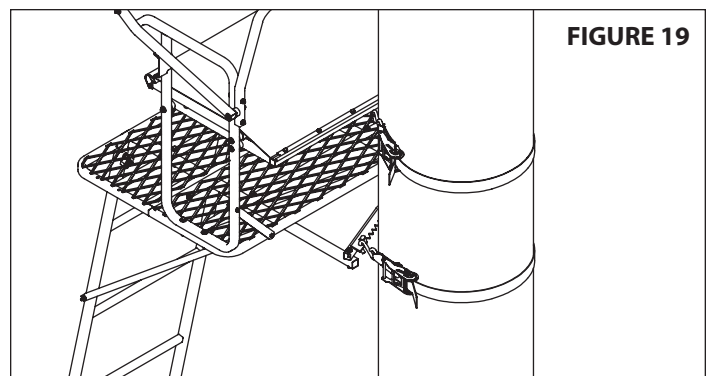
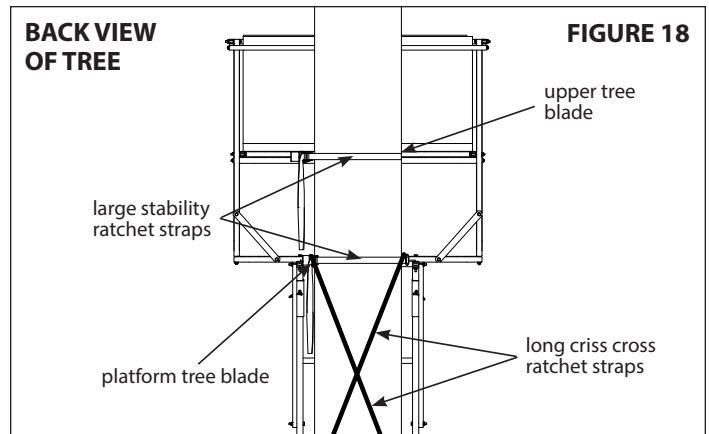
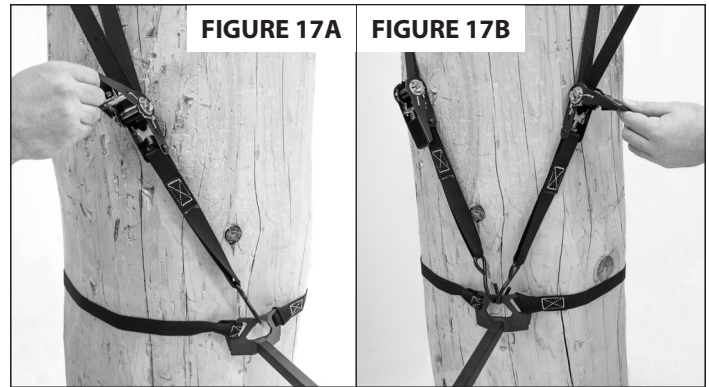
Note: Be sure to feed the long strap correctly so there are no twists in the strap.

7. Wrap entire ratchet assembly (35) around tree and hook other S-hook through opposite tree blade hole. Pull tail of long strap until most of the slack is taken out. Be sure entire strap is even and at the same level all around tree. "Ratchet" tight to tree, this will securely attach only the seat portion to tree and prevent movement. **SEE FIGURES 19 AND 20.**

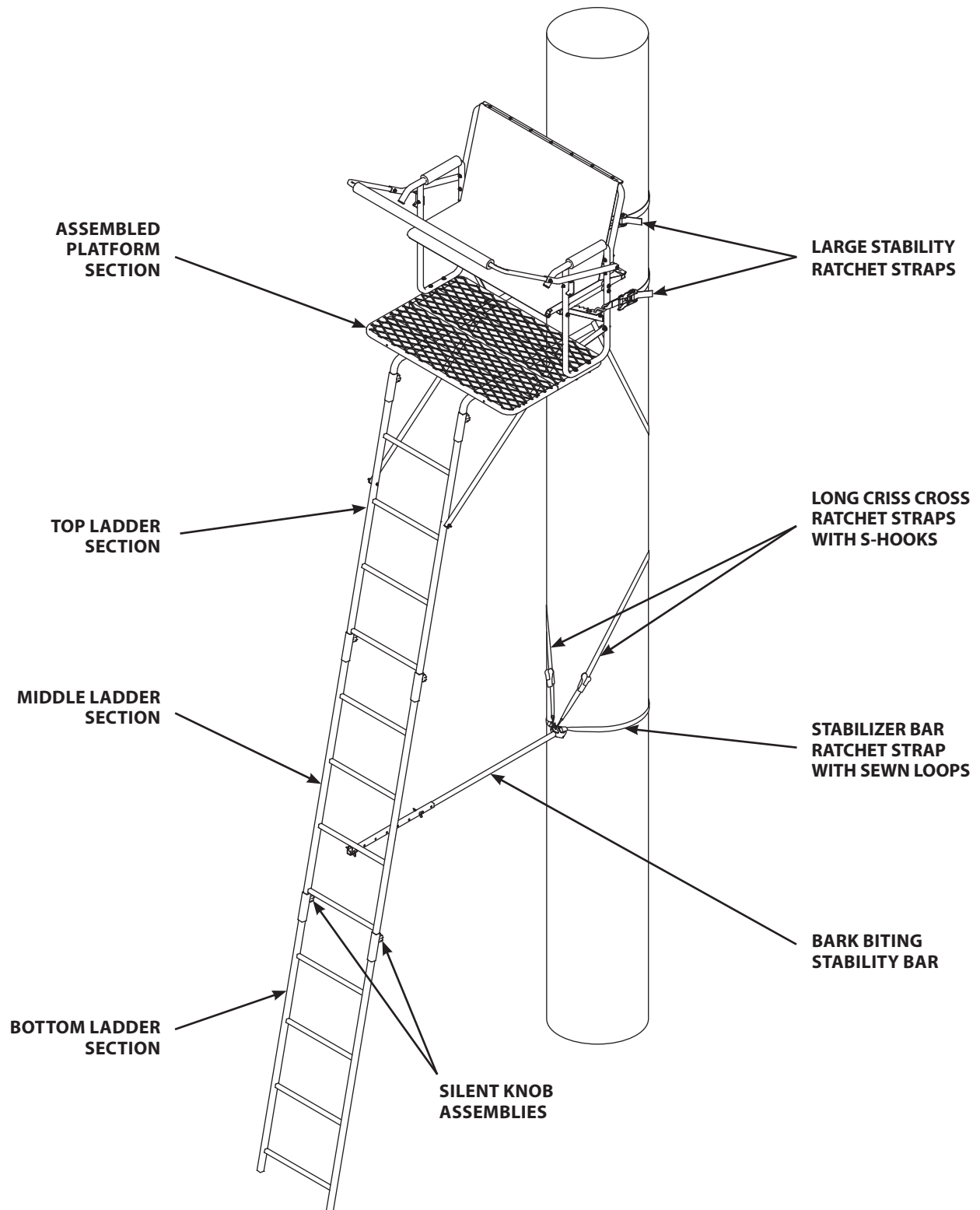
Note: To release ratchet, simply pull the release level and open tightening level wide open (flat).

8. Repeat steps 6 and 7 for the platform tree blade attachment. Place S-hooks through holes provided on bottom tree blade. **SEE FIGURES 14, 19 AND 20.**

9. Reverse setup and use instructions to take ladder down.

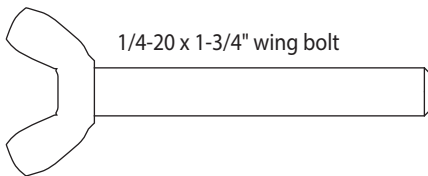
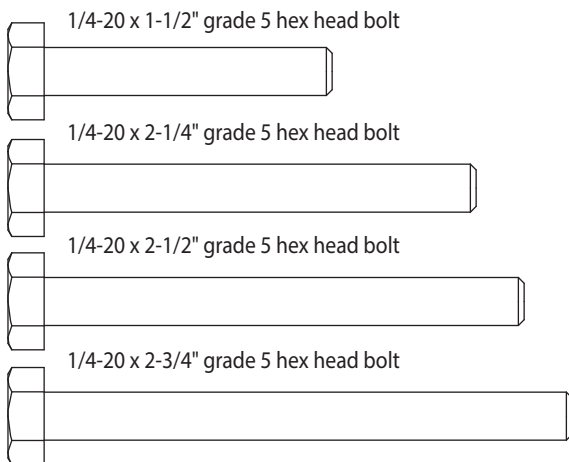


FINISHED LADDER

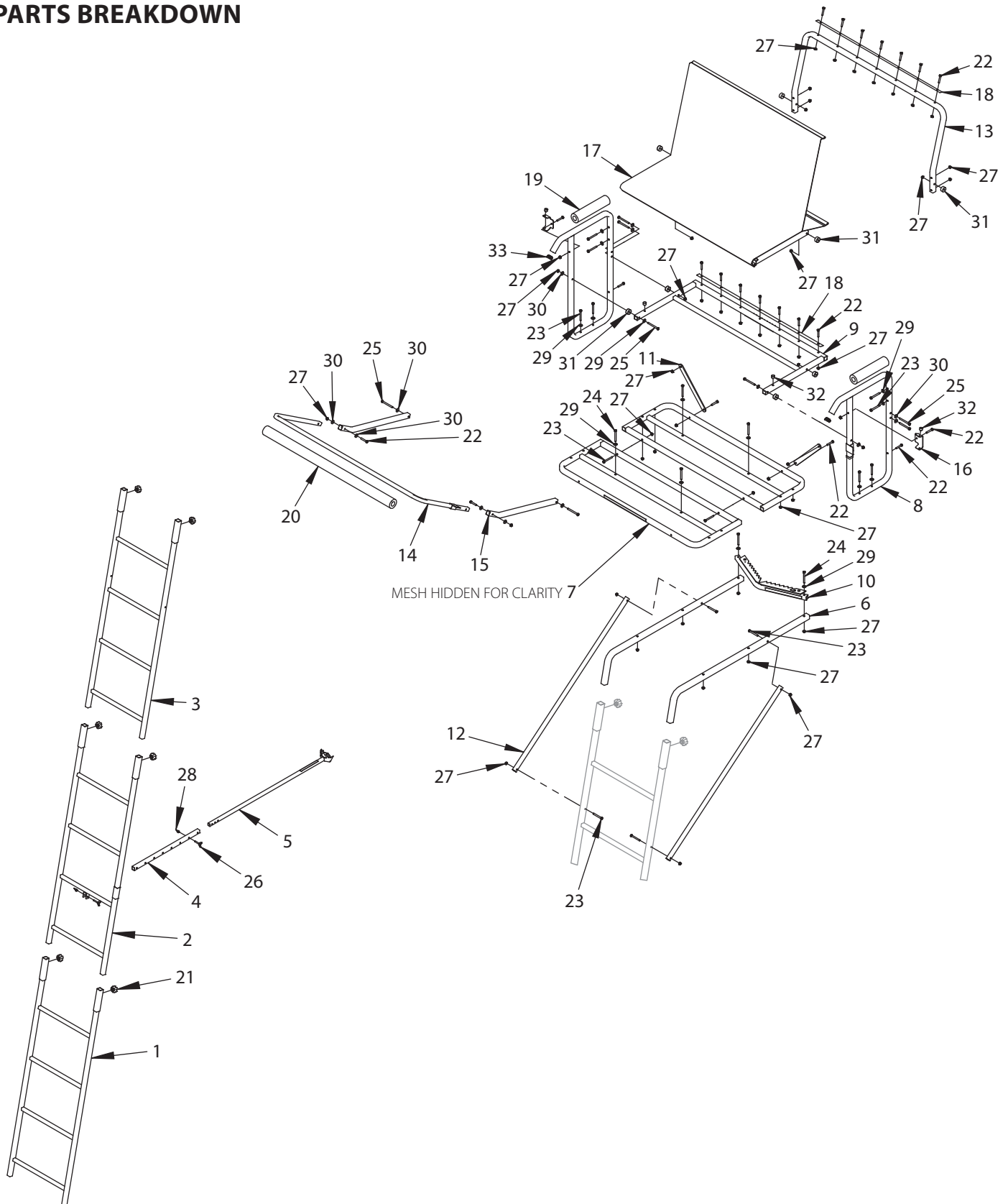


BOLT IDENTIFICATION CHART

Not all bolt sizes shown are included with all treestands.
Bolts shown are for size reference only. Extra hardware may be included in the parts bag.



PARTS BREAKDOWN



PARTS BREAKDOWN

KEY #	PART #	DESCRIPTION	QTY.
1	23880	BOTTOM LADDER SECTION	1
2	23879	MIDDLE LADDER SECTION	1
3	23878	TOP LADDER SECTION	1
4	1ML23	STABILIZER BAR EXTENSION TUBE	1
5	23600	STABILIZER BAR 39 INCH	1
6	23890	FOOT PLATFORM J-PIPE RAIL	2
7	2ML133	FOOT PLATFORM	2
8	10322	SIDE SEAT SUPPORT LOOP	2
9	10323	UPPER TREE BLADE	1
10	2ML130	LOWER/PLATFORM TREE BLADE	1
11	LL9A	LADDER PLATFORM BRACE	2
12	2ML46	SUPPORT BRACE 41.5 IN	2
13	10325	BACKREST RIM	1
14	10327	SHOOTING RAIL RIM	1
15	10326	SHOOTING RAIL RECEIVER TUBE	2
16	10328	SHOOTING RAIL STOP MOUNT TAB	2
17	23891	SEAT/FRAME ASSEMBLY	1
18	10329	FABRIC MOUNT STRIP 812MM	2
19	48736	FOAM SLEEVE 9 INCH	2
20	48739	FOAM SLEEVE 36 INCH	1
21	23603	SILENT KNOB ASSEMBLY	6
22	48240B	1/4-20 X 1-1/2 BOLT	22
23	48271B	1/4-20 X 2-1/4 BOLT	14
24	48270B	1/4-20 X 2-1/2 BOLT	6
25	67540B	1/4-20 X 2-3/4 BOLT	8
26	48044B	1/4-20 X 1-3/4 WING BOLT	2
27	48752B	1/4-20 NUT	50
28	48042B	1/4-20 WING NUT	2
29	48261B	1/4 INCH FLAT WASHER	16
30	23572	PLASTIC YELLOW WASHER 6.5MM X 19MM X 2MM	12
31	10347	PLASTIC SPACER 6.4MM X 25.4MM X 12.7MM	8
32	48679	RUBBER BUMPER STOP	4
33	48883	SQUARE TUBE PLUG	2

ITEMS NOT SHOWN:

KEY #	PART #	DESCRIPTION	QTY.
34	10531	FULL BODY HARNESS (FAS)	2
35	23610	1-1/2 RATCHET STRAP	2
36	11064	CRISS CROSS RATCHET STRAP	2
37	11058	STABILIZER BAR RATCHET STRAP W/LOOP	1
38	48800	DVD TREESTAND SAFETY	1

**NO EXTENSIONS AVAILABLE FOR THIS MODEL.
NEVER MODIFY OR EXCEED ORIGINAL STATED USE HEIGHT!**

Maximum Height - 17' 7" to shooting rail

**Maximum Field Rating - 500 lbs;
no more than 300 lbs per person.**

Tree Diameter Range - 12" to 20"



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