

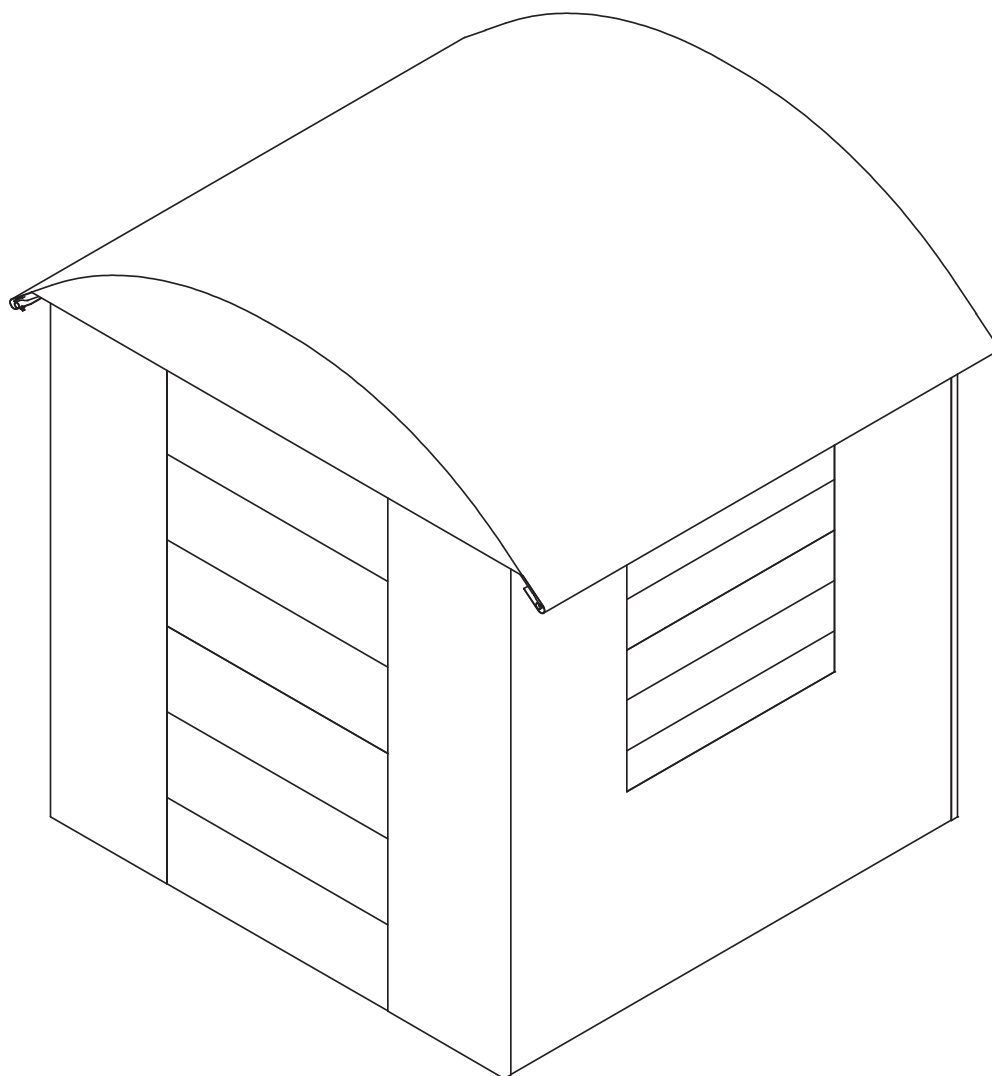
LANDMARKTM

PERMANENT BLINDS

Operator's Manual

LM600

LandmarkTM
Permanent Blind



Get parts online at
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P/N: 23033
REV1: 02/23/16
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INTRODUCTION

Landmark™ Permanent Blinds are engineered with you the hunter in mind. We appreciate your purchase of one of our world class products. Follow these few simple instructions and your blind will provide you many years of trouble-free pleasure. Instructions should be kept in a safe place and reviewed at least annually.

If for any reason you have a problem with your product, **DO NOT return to the retailer**, contact the RETI customer service department at 800-450-3343 for assistance.

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WARNING

- ▲ **Read, Understand and Follow** all assembly, inspection and use instructions provided before each use. Failure to follow warnings and instructions could result in serious injury or death.
- ▲ This product is for hunting purposes only! It is not to be used as a camping tent or for any other function.
- ▲ **Never** allow children to play in this product without adult supervision. To do so could cause serious injury or death.
- ▲ **Never** allow the material to cover your face. This material can cause suffocation and death if it is placed over face.



WARNING

- ▲ **KEEP ALL FLAME AND HEAT SOURCES AWAY FROM THIS TENT FABRIC.** This tent meets the flammability requirements of CPAI-84. The fabric may burn if left in continuous contact with any flame source. The application of any foreign substance to the tent fabric may render the flame-resistant properties ineffective.



WARNING

- ▲ **Only** use approved RETI parts. Failure to do so may result in serious injury or death!

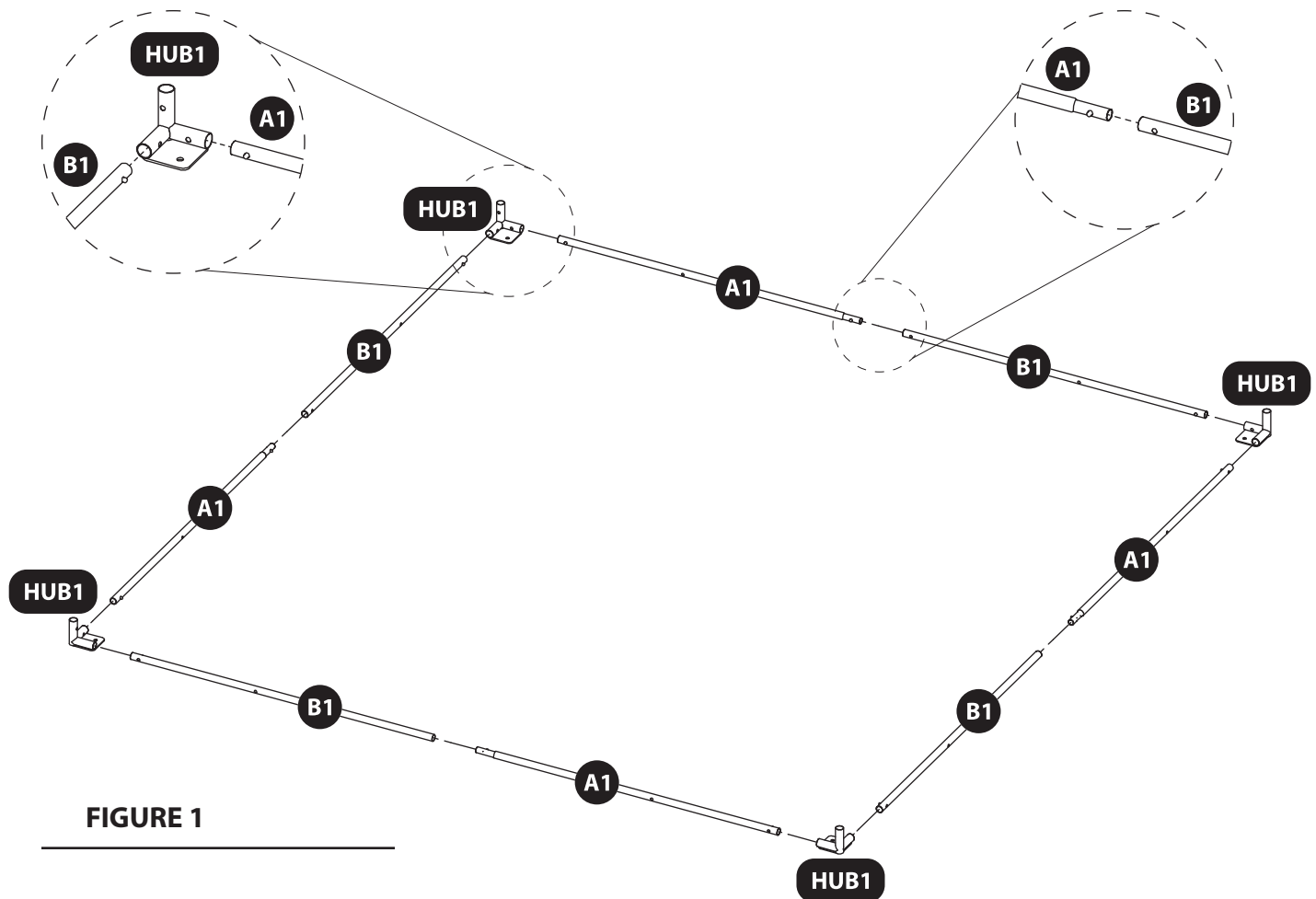


FRAME ASSEMBLY INSTRUCTIONS

Tools needed – two 10mm wrenches

IMPORTANT ASSEMBLY TIP:

Do not tighten any nut and bolt combinations completely until all parts are assembled together! Finger tighten plus one turn of a wrench only! This will temporarily hold the lock nut on the bolt while helping alignment of all parts! After all parts are assembled together, all nut & bolt combinations must be completely tightened.



1. Open box, remove contents and organize all parts together according to their labels (four A1 parts together, four HUB1 parts together, etc.). This step greatly helps the ease of assembly.
2. Locate the four HUB1 corners, four of the six A1 poles and four of the six B1 poles and lay them out according to **FIGURE 1**.
3. Slide each A1 pole into the corresponding B1 pole so that the snap button secures both pieces together. Do this with the four sets of A1 and B1 poles. **SEE FIGURE 1**.
4. Slide the four assembled A1 and B1 poles into the four HUB1 corners so that the snap buttons secure the pieces together. You should now have the bottom tier frame of the blind assembled. **SEE FIGURE 1**.

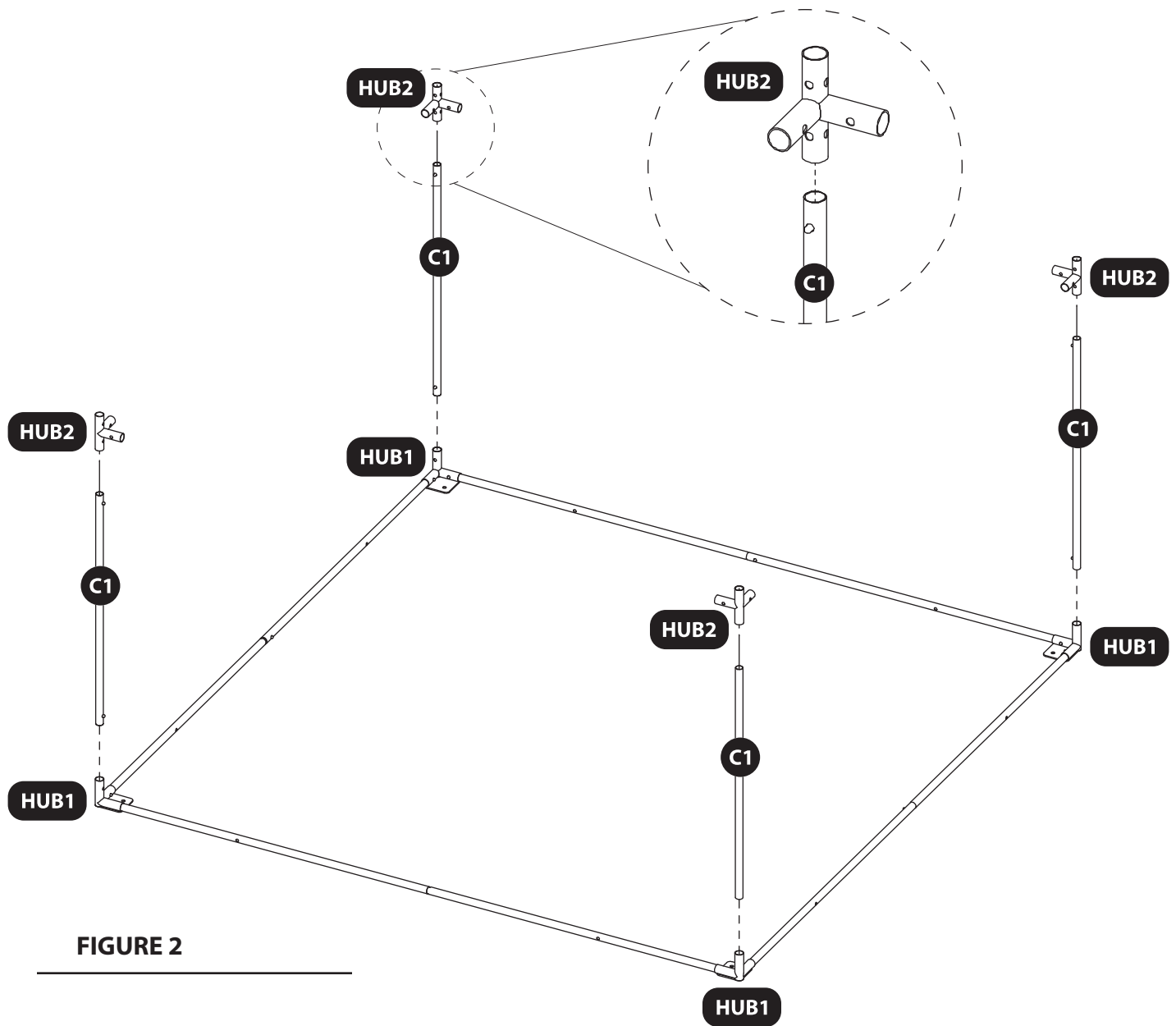


FIGURE 2

5. Slide the four C1 poles into the HUB1 corners so that the snap buttons secure pieces together. **SEE FIGURE 2.**
6. Attach the four HUB2 corners to C1 poles so that the snap buttons secure pieces together. **PAY ATTENTION TO ORIENTATION OF THE HUB2 CORNERS! SEE FIGURE 2.**

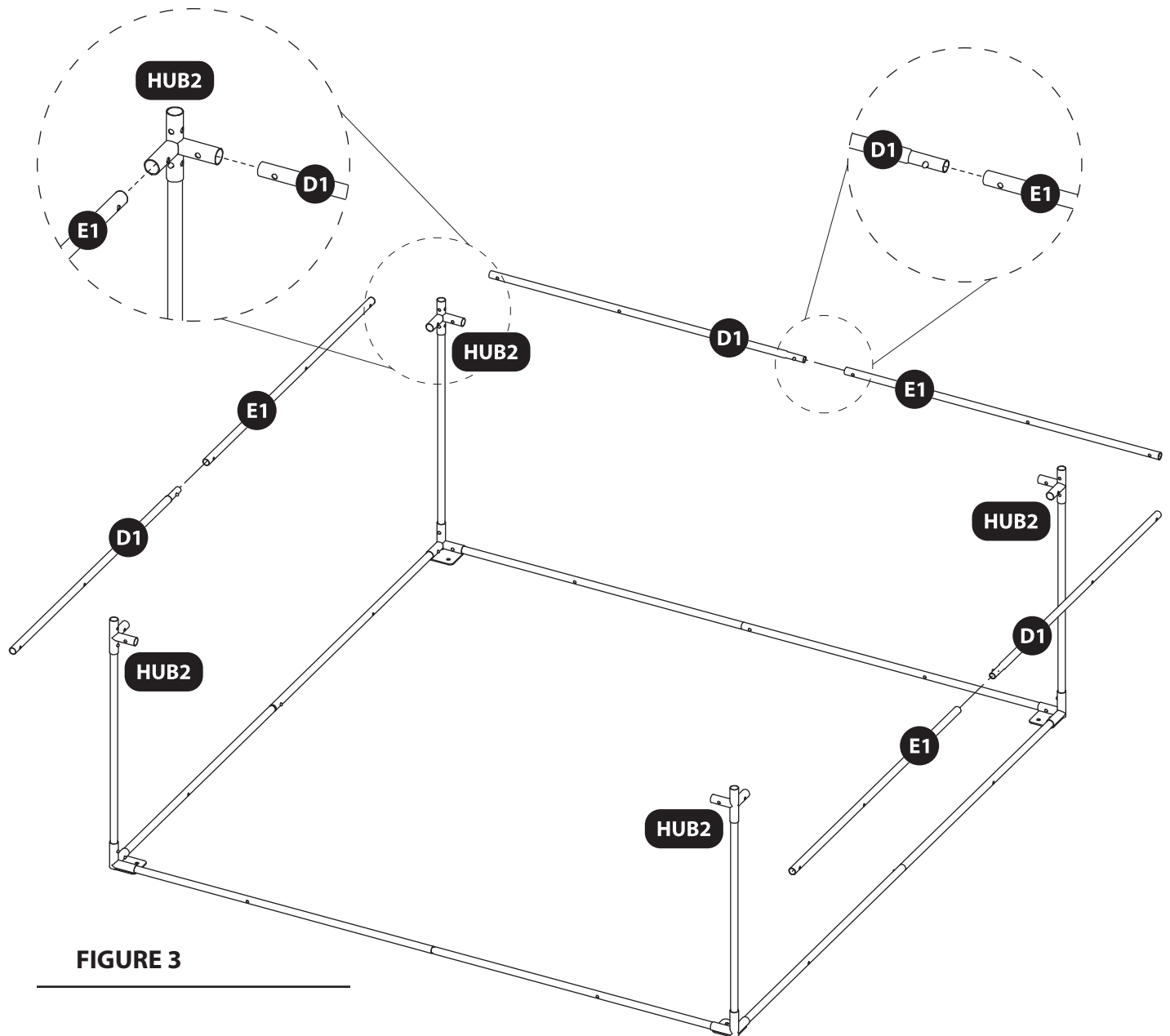


FIGURE 3

7. Slide each of the three D1 poles into an E1 pole so that the snap button secures both pieces together. **SEE FIGURE 3.**
8. Slide the three assembled D1 and E1 poles into the HUB2 corners. These do not attach with snap buttons and will be secured together with hardware in a later step. **SEE FIGURE 3.**

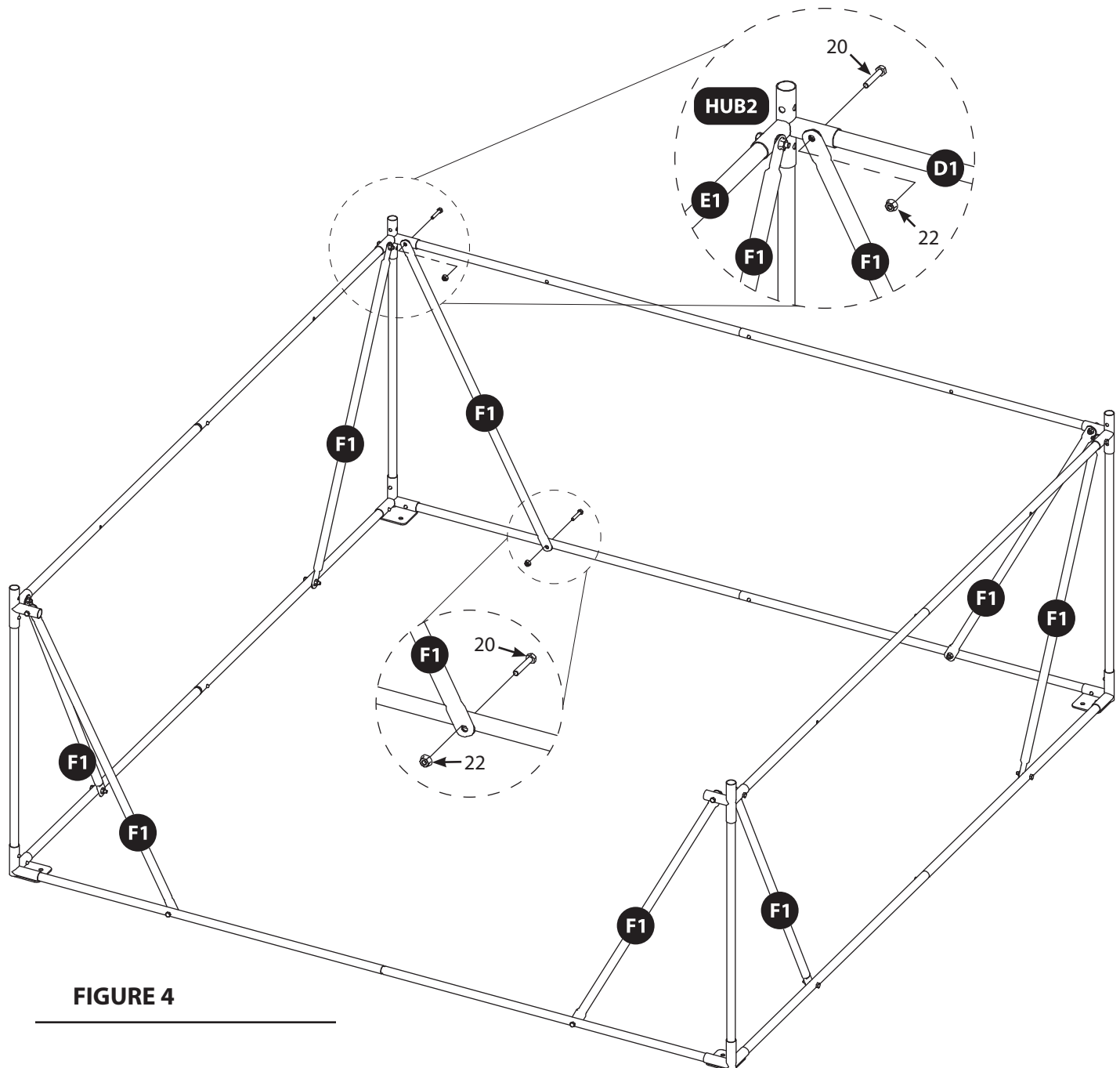


FIGURE 4

9. Attach each of the eight F1 poles to the bottom and middle tiers of the blind frame using two M6 x 35mm bolts (20) and M6 nuts (22). Make sure upper bolts are securing the D1 and E1 poles along with the F1 poles. **SEE FIGURE 4.**

NOTE: PAY ATTENTION TO THE ORIENTATION OF THE BOLTS! THE HEAD OF THE BOLT MUST BE ON THE OUTSIDE OF THE FRAME. THIS HELPS PREVENT UNNECESSARY WEAR ON THE SKIN WHEN FULLY ASSEMBLED.

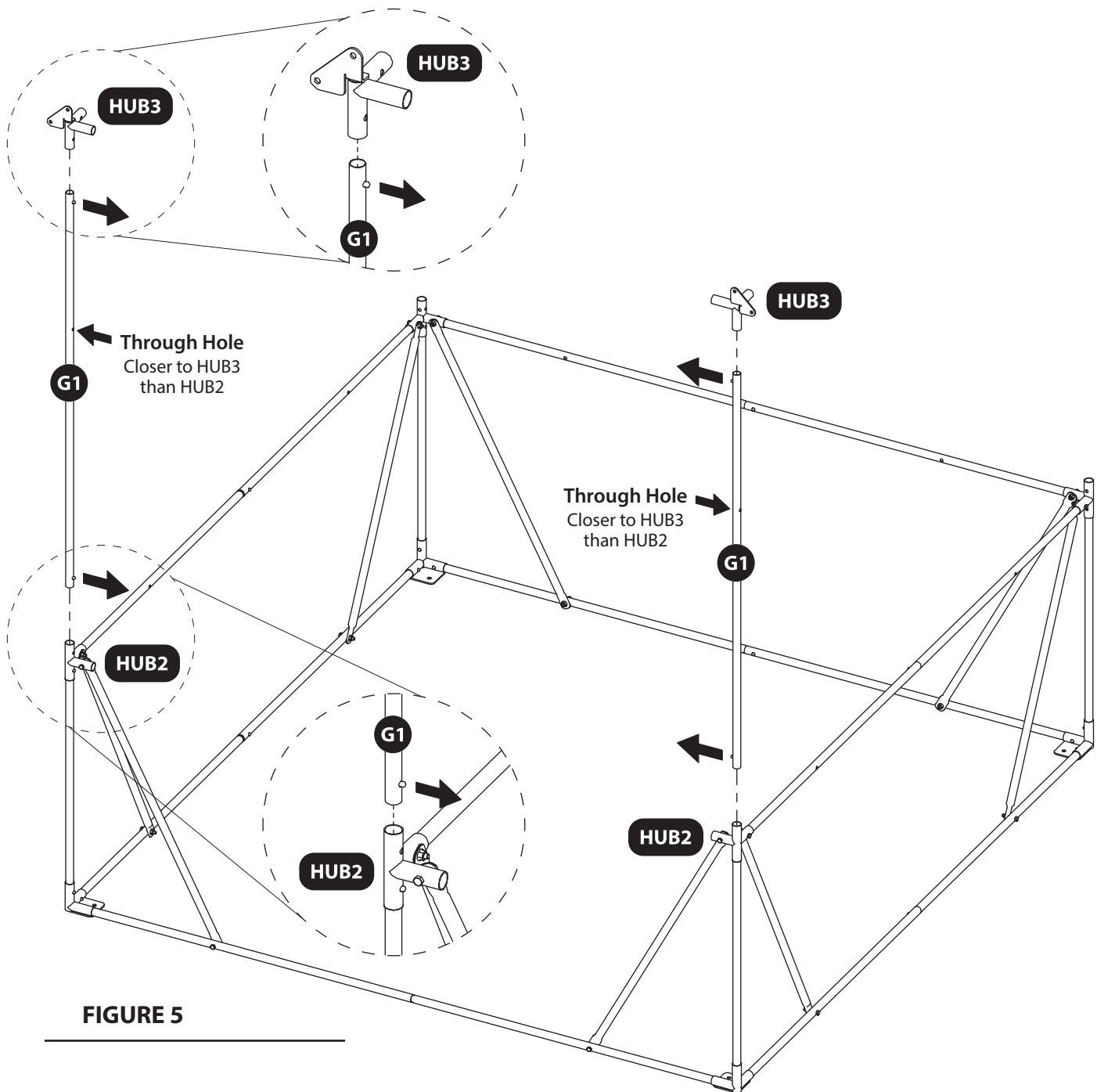


FIGURE 5

10. Slide two G1 poles into HUB2 corners on the door side of the blind so that the snap buttons secure pieces together. It is critical that the G1 poles are oriented such that snap buttons are facing each other and each through hole is located closer to the HUB3 corners than the HUB2 corners. **SEE FIGURE 5.**
11. Attach two HUB3 corners to the two G1 poles so that the snap buttons secure pieces together. **PAY ATTENTION TO ORIENTATION OF HUB 3! SEE FIGURE 5.**

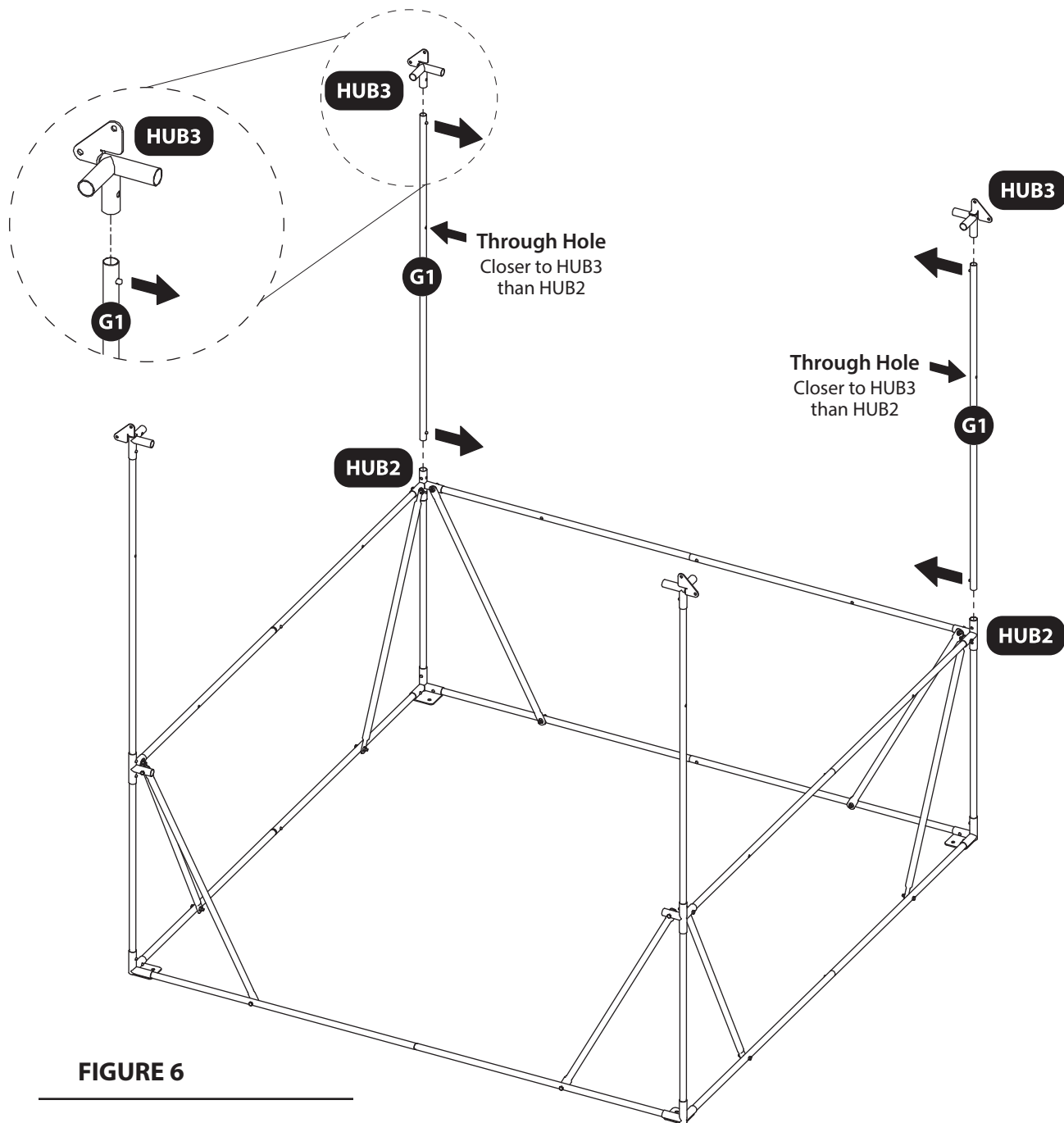


FIGURE 6

12. Slide remaining two G1 poles into the other HUB2 corners so that snap button secures pieces together. It is critical that the G1 poles are oriented such that snap buttons are facing each other and each through hole is located closer to the HUB3 corners than the HUB2 corners. **SEE FIGURE 6.**
13. Attach remaining two HUB3 corners to the two G1 poles so that snap buttons secure pieces together. *PAY ATTENTION TO ORIENTATION OF HUB 3!* **SEE FIGURE 6.**

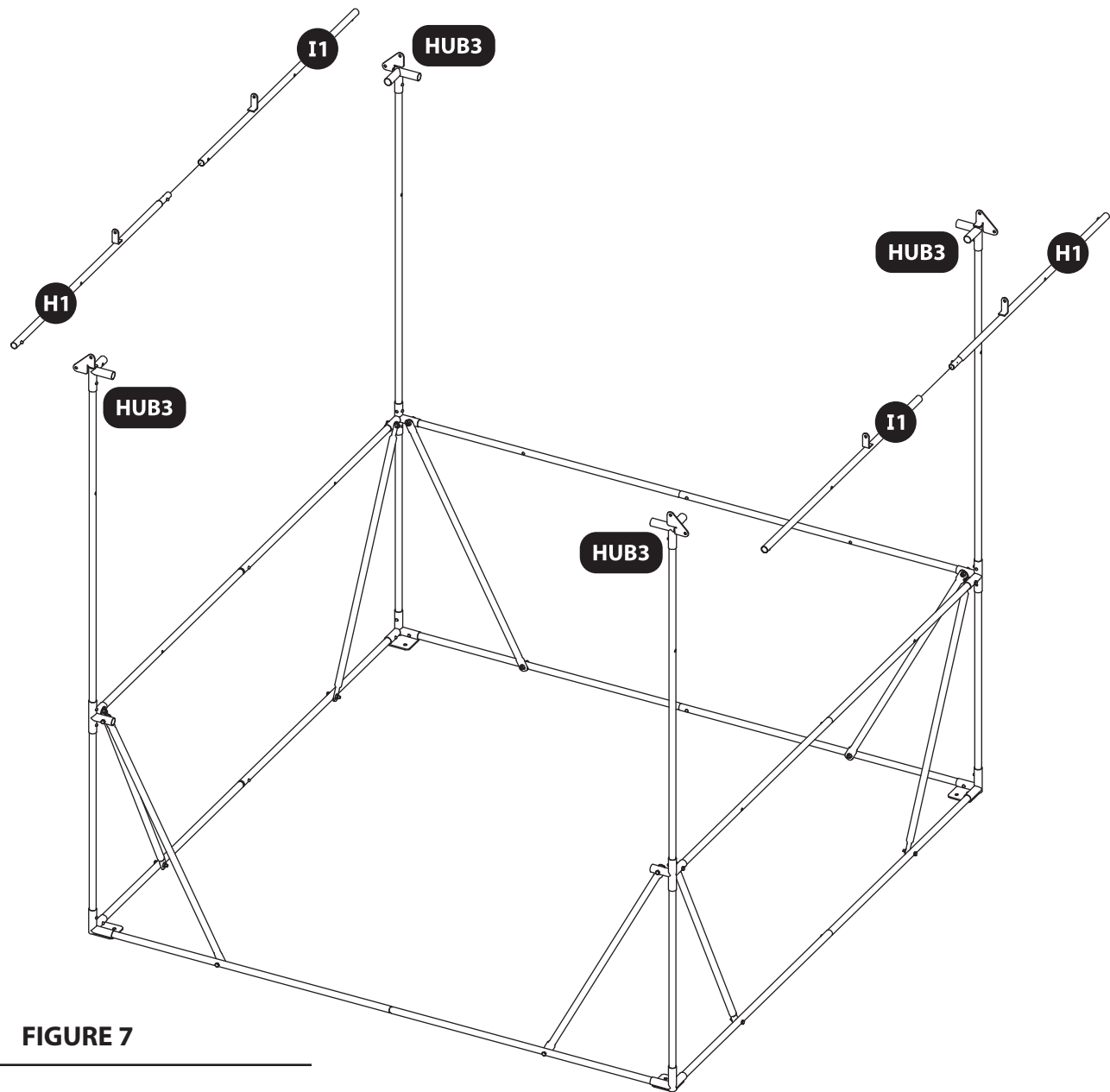


FIGURE 7

14. Slide the two H1 poles into the two I1 poles so that snap buttons secure pieces together. **SEE FIGURE 7.**
15. Slide assembled H1 and I1 poles into HUB3 corners so that snap button secures pieces together. *PAY ATTENTION TO ORIENTATION OF TABS ON H1 AND I1 POLES SO THAT THEY POINT UPWARD.* **SEE FIGURE 7.**

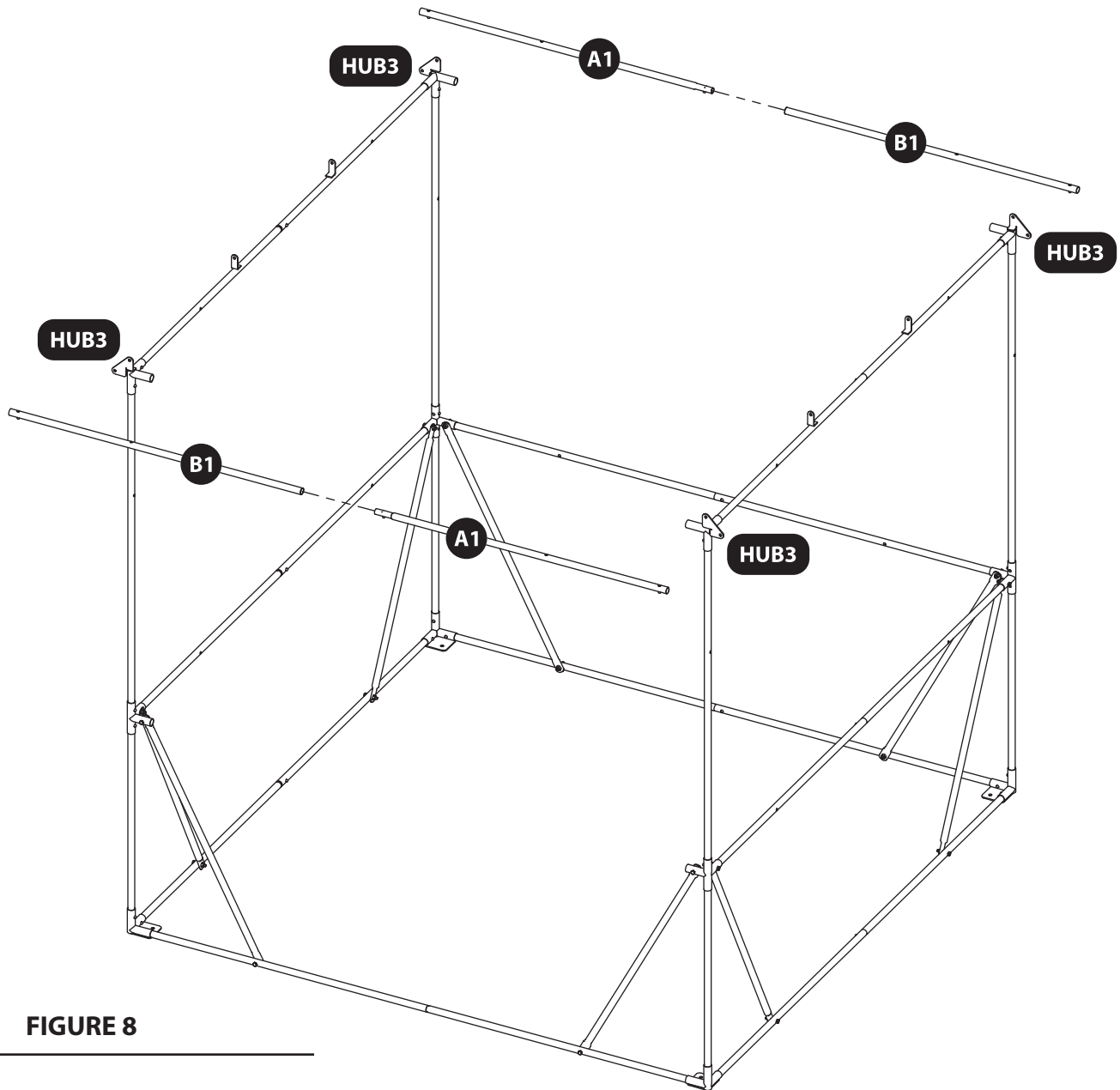


FIGURE 8

16. Slide remaining two A1 poles into remaining two B1 poles so that snap buttons secure both pieces together. **SEE FIGURE 8.**
17. Slide assembled A1 and B1 poles into HUB3 corner so that snap buttons secure pieces together. You should now have the top tier frame of the blind assembled. **SEE FIGURE 8.**

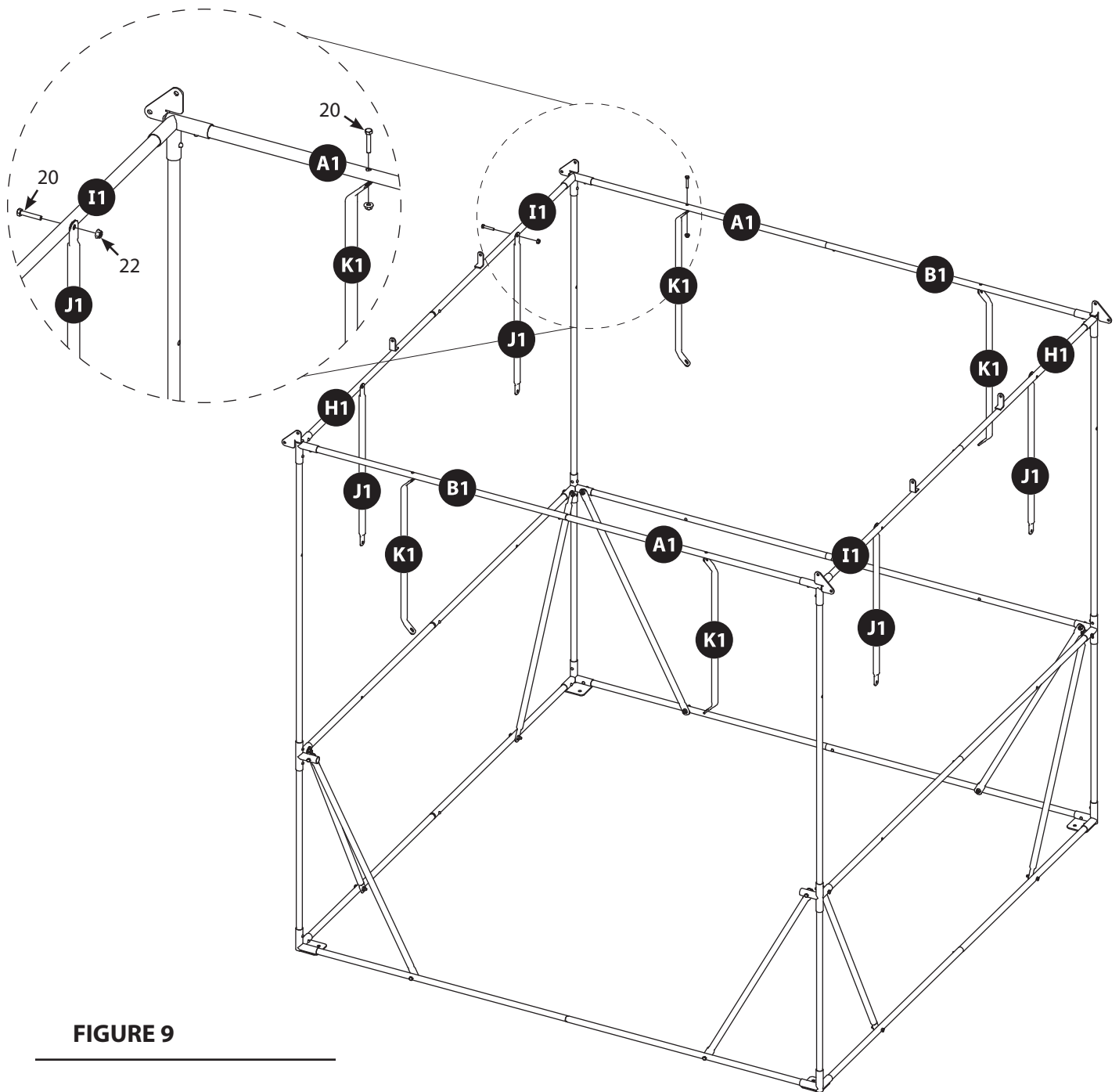


FIGURE 9

18. Attach the four J1 poles by one end to the horizontal through holes on the four assembled H1 and I1 poles using four M6 x 35mm bolts (20) and M6 nuts (22). Hand tighten only at this time. **SEE FIGURE 9.**
19. Attach the four K1 poles by the end with the hole, not the slot, to the vertical through holes on the four assembled A1 and B1 poles using four M6 x 35mm bolts (20) and M6 nuts (22). Hand tighten only at this time. **SEE FIGURE 9.**

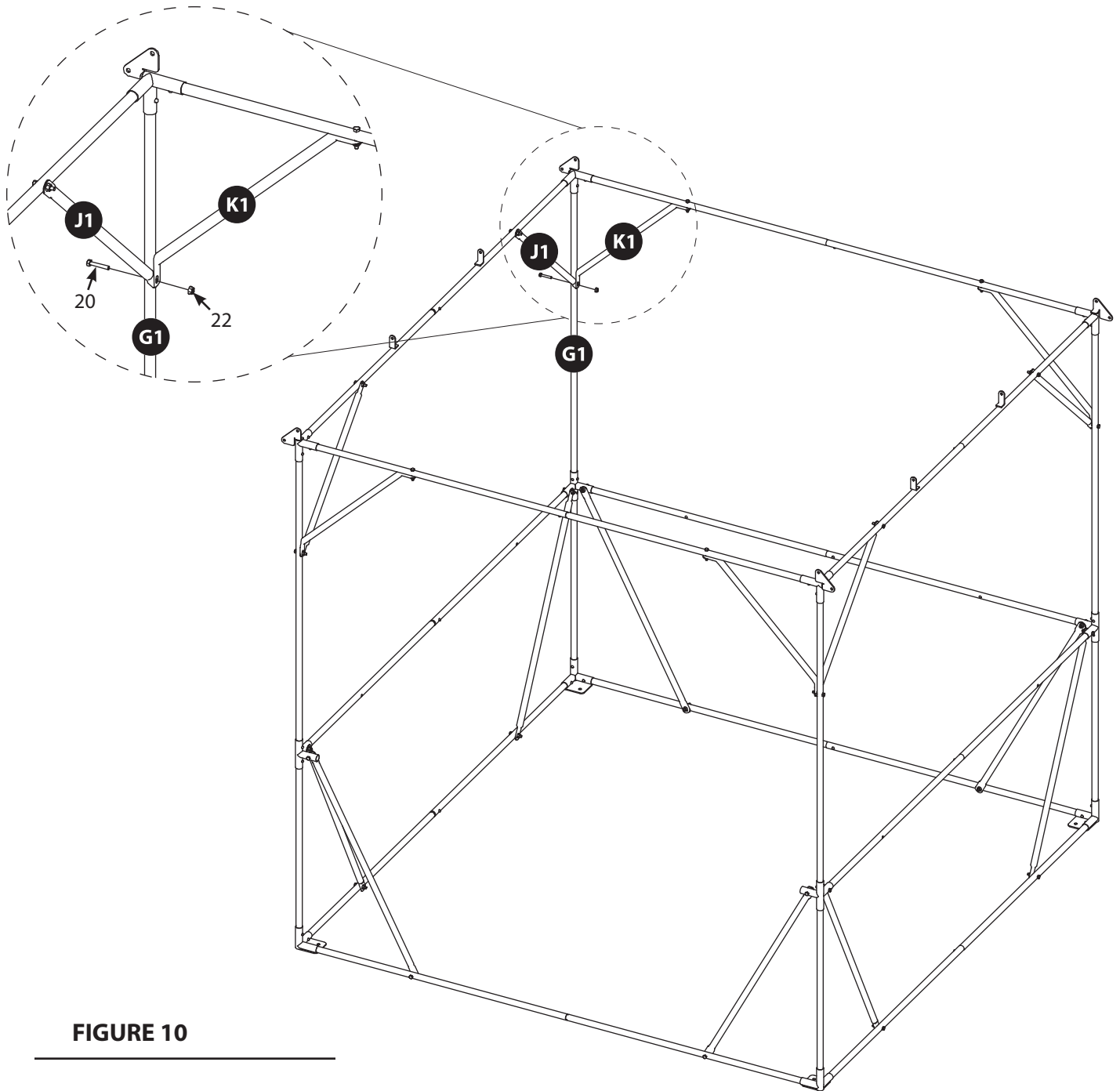


FIGURE 10

20. Attach each set of J1 and K1 poles to the four G1 poles with four M6 x 35mm bolts (20) and M6 nuts (22). Make sure the J1 poles are between the K1 and G1 poles. Tighten all loose hardware at this time. **DO NOT OVERTIGHTEN TO PREVENT CRUSHING TUBING!** **SEE FIGURE 10.**

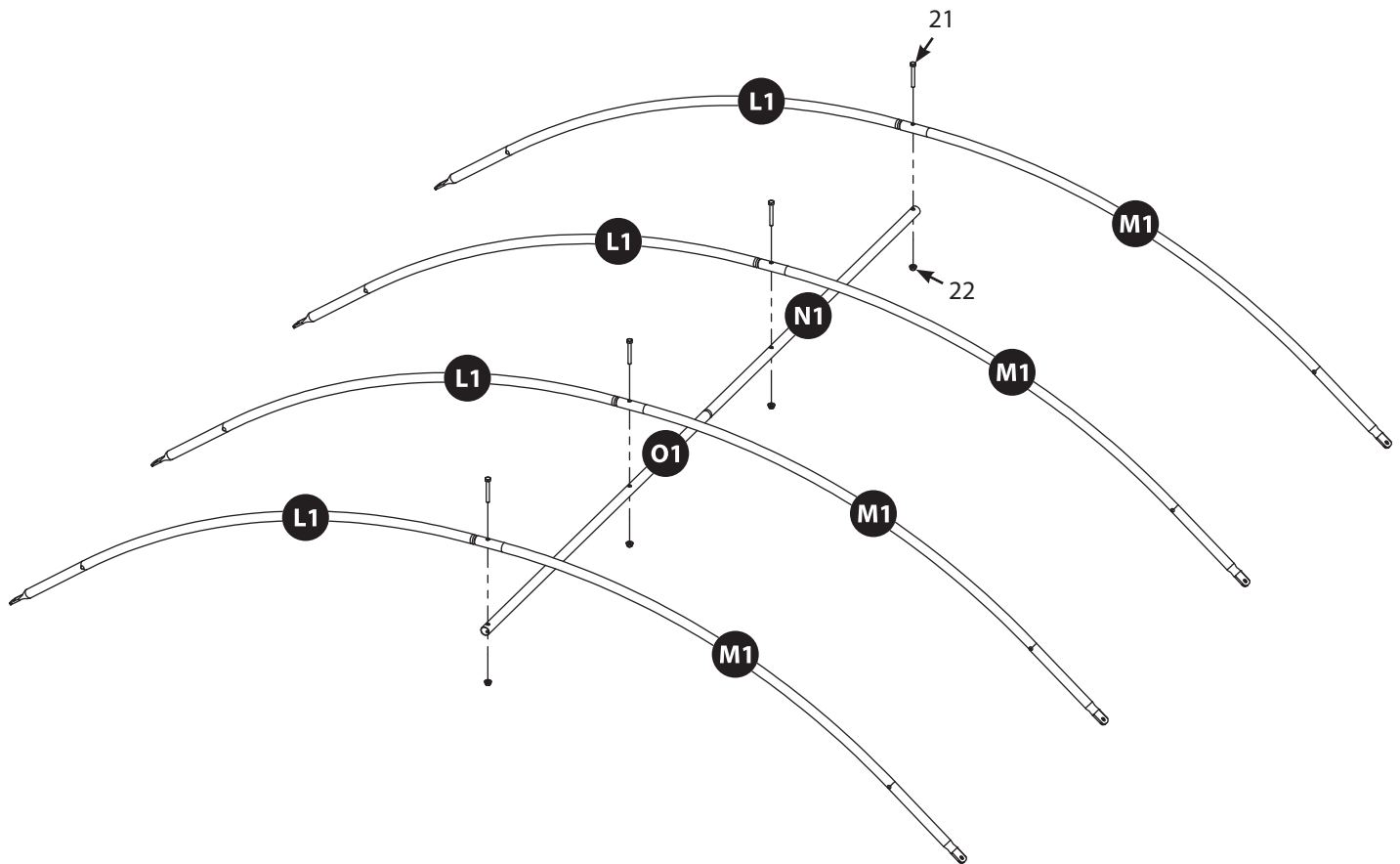


FIGURE 11

21. Slide the four L1 poles into the four M1 poles and set aside. **SEE FIGURE 11.**
22. Slide the three N1 poles into the three O1 poles so that snap buttons secure pieces together and set aside.
23. Attached assembled L1 and M1 poles to one assembled N1 and O1 pole using the four M6 x 50mm bolts (21) and M6 nuts (22). **SEE FIGURE 11.**

NOTE: PAY ATTENTION TO THE ORIENTATION OF THE BOLTS! THE HEAD OF THE BOLT MUST BE ON THE TOP OF THE FRAME. THIS HELPS PREVENT UNNECESSARY WEAR ON THE SKIN WHEN FULLY ASSEMBLED.

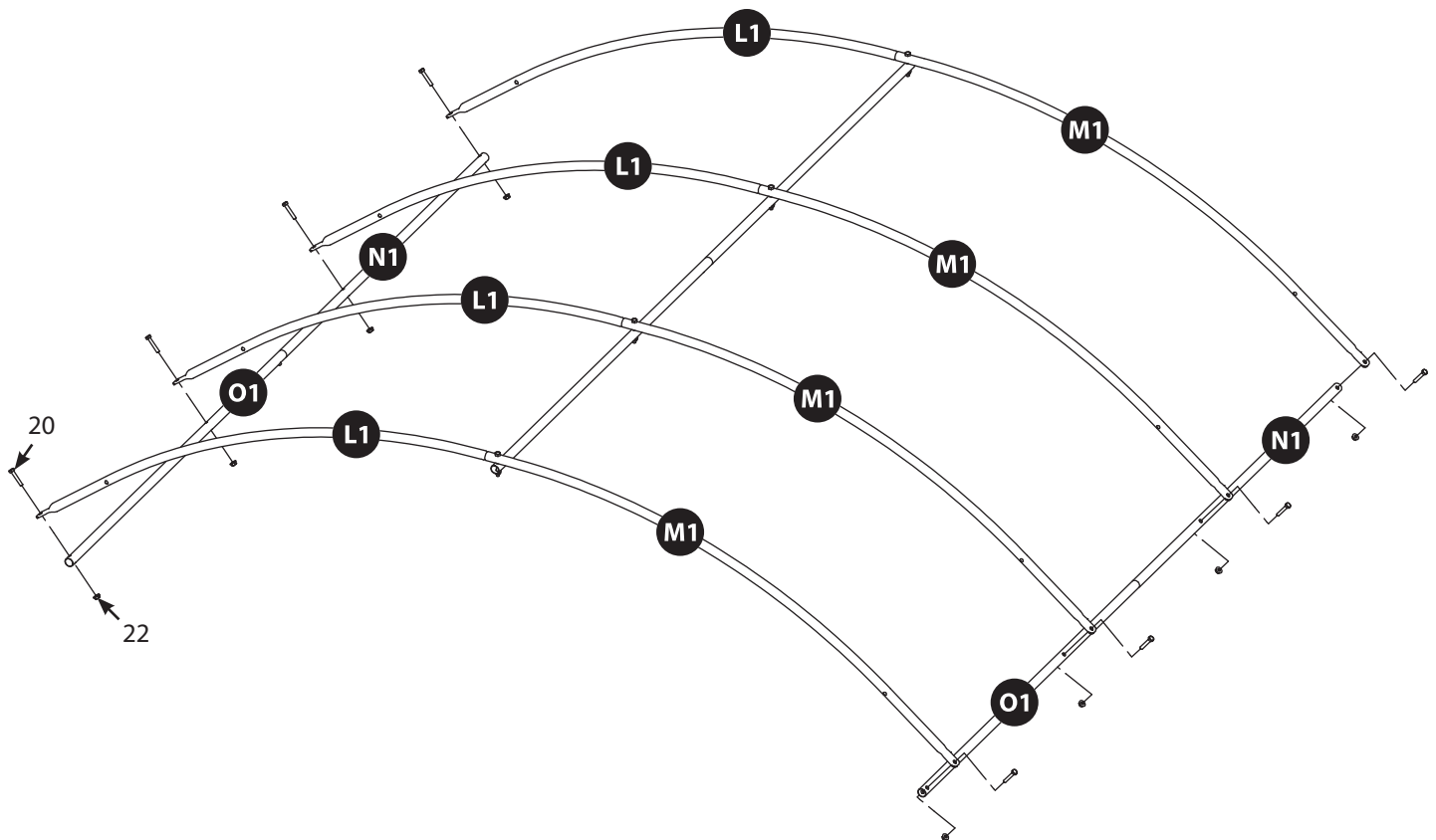


FIGURE 12

24. Attach remaining two assembled N1 and O1 poles to the ends of the L1 and M1 poles using eight M6 x 35mm bolts (20) and M6 nuts (22). **SEE FIGURE 12.**

NOTE: PAY ATTENTION TO THE ORIENTATION OF THE BOLTS! THE HEAD OF THE BOLT MUST BE ON THE TOP OF THE ROOF FRAME. THIS HELPS PREVENT UNNECESSARY WEAR ON THE SKIN WHEN FULLY ASSEMBLED.

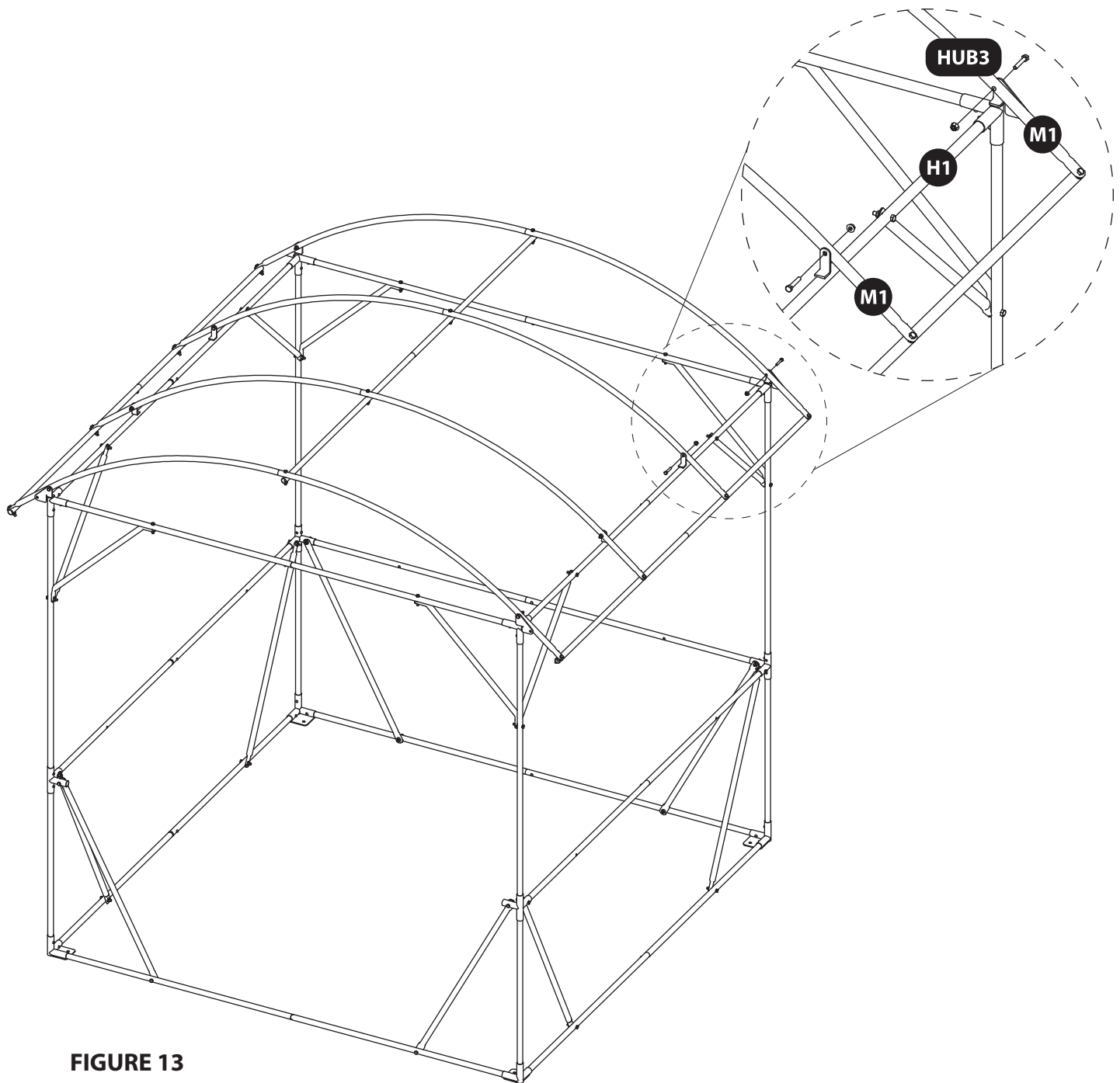


FIGURE 13

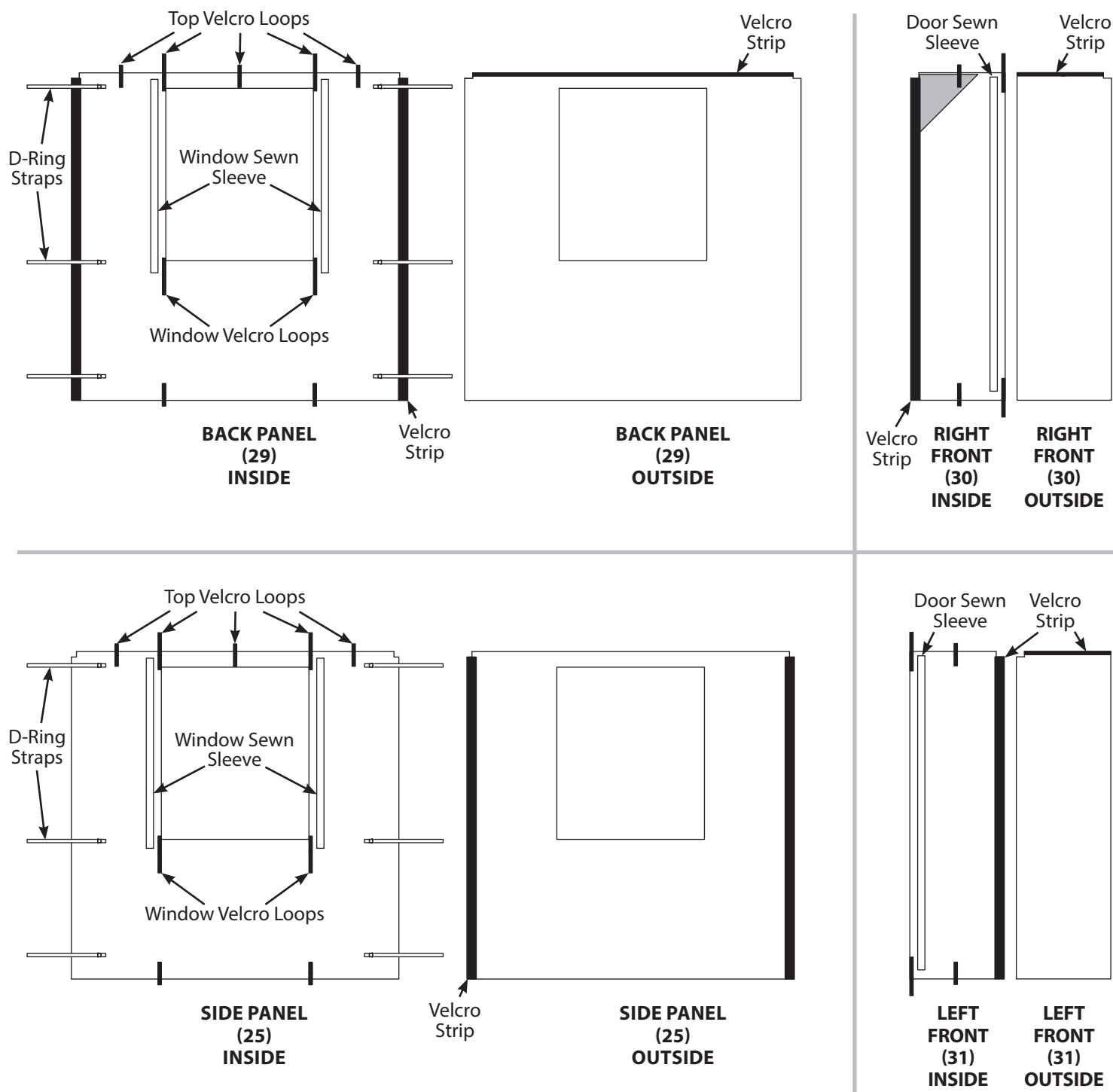
25. Attach assembled roof to blind structure using eight M6 x 35mm bolts (20) and M6 nuts (22). **PAY ATTENTION TO ORIENTATION OF THE ROOF! THE ROOF ATTACHES ON THE INSIDE OF THE HUB3 CORNER TABS. SEE FIGURE 13.**

NOTE: TIGHTEN ANY LOOSE HARDWARE AT THIS TIME. DO NOT OVERTIGHTEN TO PREVENT CRUSHING TUBING!



SKIN ASSEMBLY INSTRUCTIONS

1. Lay out all sewn components and familiarize yourself with them. Pay special attention to the back wall panel and the two side wall panels as they look similar at first glance but are different. The back wall panel has a strip of Velcro sewn across the entire width of panel at the top. You can also identify these pieces by the sewn on tags that identify them by their description.





2. Insert the six R1 poles (window tube supports) into the window sewn sleeves found on the one back and two side wall panels. You will use two tubes per panel. **SEE INSIDE BACK PANEL AND INSIDE SIDE PANEL FIGURES.**
3. Insert the P1 and Q1 poles (male and female door tubes) into the door sewn sleeves found on the left and right front wall panels. You must insert a male from one end of the sleeve and a female from the other end and carefully meet the tubes in the middle and slide together. This must be done by feel as you will not be able to see the tubes as they will be inside the sewn sleeve. **SEE INSIDE RIGHT FRONT AND INSIDE LEFT FRONT FIGURES.**
4. Hang the back wall panel (29) on the back side of assembled steel frame (opposite the door opening) by securing five Velcro loops located across the top of the back wall panel to the assembled A1 and B1 poles. Secure the two window Velcro loops to the assembled D1 and E1 poles as well. **SEE INSIDE BACK PANEL FIGURE AND FIGURE 14.**
5. Hang the two side wall panels (25) on the two sides of assembled steel frame by securing five Velcro loops located across the top of the side wall panels to the assembled H1 and I1 poles. Secure the two window Velcro loops to the assembled D1 and E1 poles as well. **SEE INSIDE SIDE PANEL FIGURE.**
6. Hang the right and left front wall panels (30 and 31) on the front side of assembled steel frame by securing two Velcro loops located across the top of each front panel to the assembled A1 and B1 poles. You will also need to secure the plastic C-clips found on each end of the previously assembled P1 and Q1 poles to the top and bottom of assembled steel frame. **SEE FIGURE 15.**
7. Pull all panels tight by wrapping D-ring straps around assembled C1 or G1 poles. Feed the long strap through both D-rings and back through to tighten. **SEE FIGURE 16 A-D.**
8. Secure all panels together in the corners by matching up the Velcro strips. Start at the top of the Velcro strips and working your way to the bottom. Adjust and redo as necessary to accomplish a snug fit and take out as much slack in the fabric panels as possible. **SEE FIGURE 17 A.**
9. Drape the roof panel (24) over the assembled roof frame. Match up the Velcro strips on front and back of roof panel to the front and back wall panels. Adjust and redo as necessary to take out as much slack in the fabric as possible. **SEE FIGURE 17 B.**

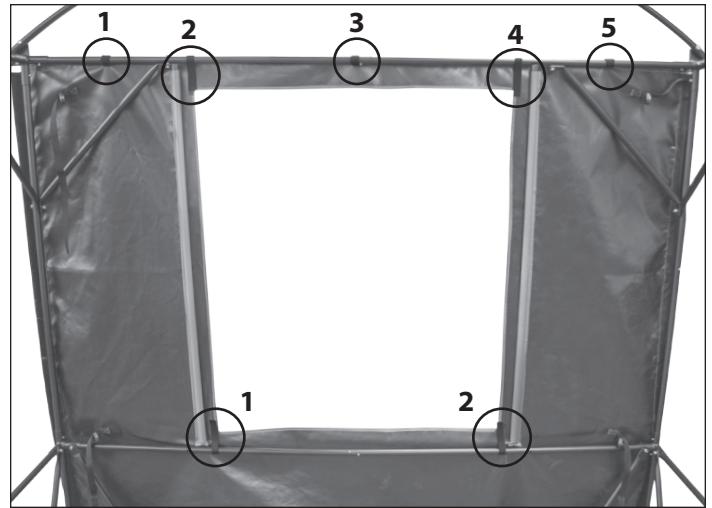


FIGURE 14

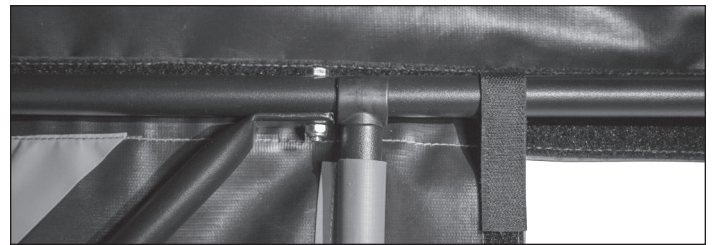


FIGURE 15

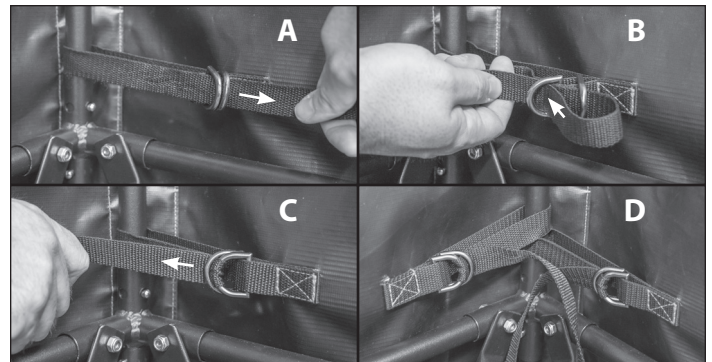


FIGURE 16

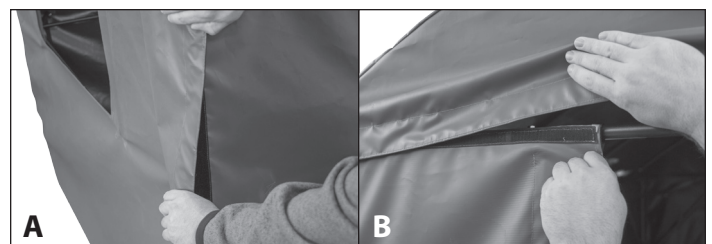


FIGURE 17



10. Wrap the edge corner flaps of the roof panel around the eave corners of the frame assembly and secure with Velcro.
SEE FIGURE 18 A-B.
11. Pull the roof panel tight by wrapping D-ring straps around eave frame. Feed the long strap through both D-rings and back through to tighten. Refer back to **FIGURE 16** for strap routing.
12. Insert three S1 poles (window rails) into the sewn sleeves found on the lower window panels. You will use one tube per panel. This makes these window panels the lower window panels and the metal tube will act as shooting rest.
SEE FIGURE 19.
13. Attach the upper and lower window panels by pressing the sewn on C-clips to the metal window supports that were slid into the sewn on sleeves of the back and side wall panels. **SEE FIGURE 20.**
14. Attach the upper and lower door panels by pressing the sewn on C-clips to the metal window supports that were slid into the sewn on sleeves of the right and left front side wall panels. **SEE FIGURE 20.**
15. Ground stakes should be placed about one foot on either side of each corner such that the top of the ground stakes loop over the A1 and B1 poles and pin them to the ground. There should be two ground stakes per side.

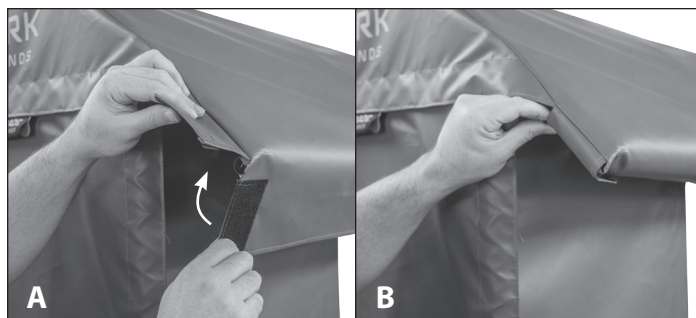


FIGURE 18

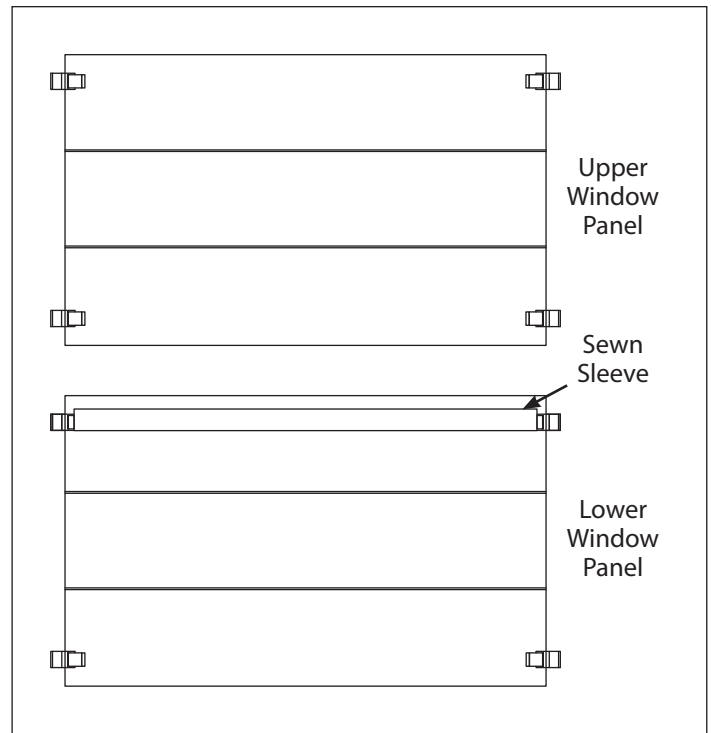


FIGURE 19

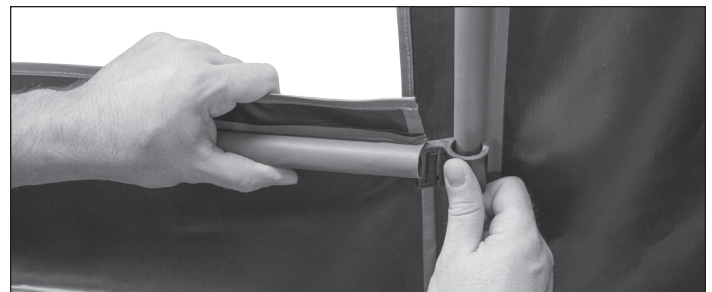


FIGURE 20



ONE YEAR LIMITED WARRANTY

RETI, warrants this product under a one-year limited warranty to be free from defects in materials or workmanship or both for a period not exceeding twelve consecutive months from the date of original purchase by the first retail consumer or commercial end user. "Consumer use" means personal recreational use by a retail consumer. "Commercial use" or "commercial application" means all other uses, including use for commercial, income producing or rental purposes. Once a product has experienced commercial use, it shall thereafter be considered as a commercial use product for purposes of this warranty. This warranty does not cover cracked windows, tent tears, or bent poles due to use in high wind, inclement weather conditions, unattended use or uses other than those listed in the owner's manual. This warranty applies to the original owner that provides a proof of purchase of the shelter. The warranty is not transferable. The warranty period begins on the date of purchase by the first retail consumer or commercial end user, and continues for the twelve month consecutive period thereafter. Any unit used in a commercial application is covered for a period of 90 days after purchase. For the warranty to be valid, the product must be registered online at huntriversedge.com, or the warranty card must be filled out and received by RETI, within 30 days of purchase. RETI shall not be obligated to ship any repair or replacement product to any location outside of the United States of America or Canada.

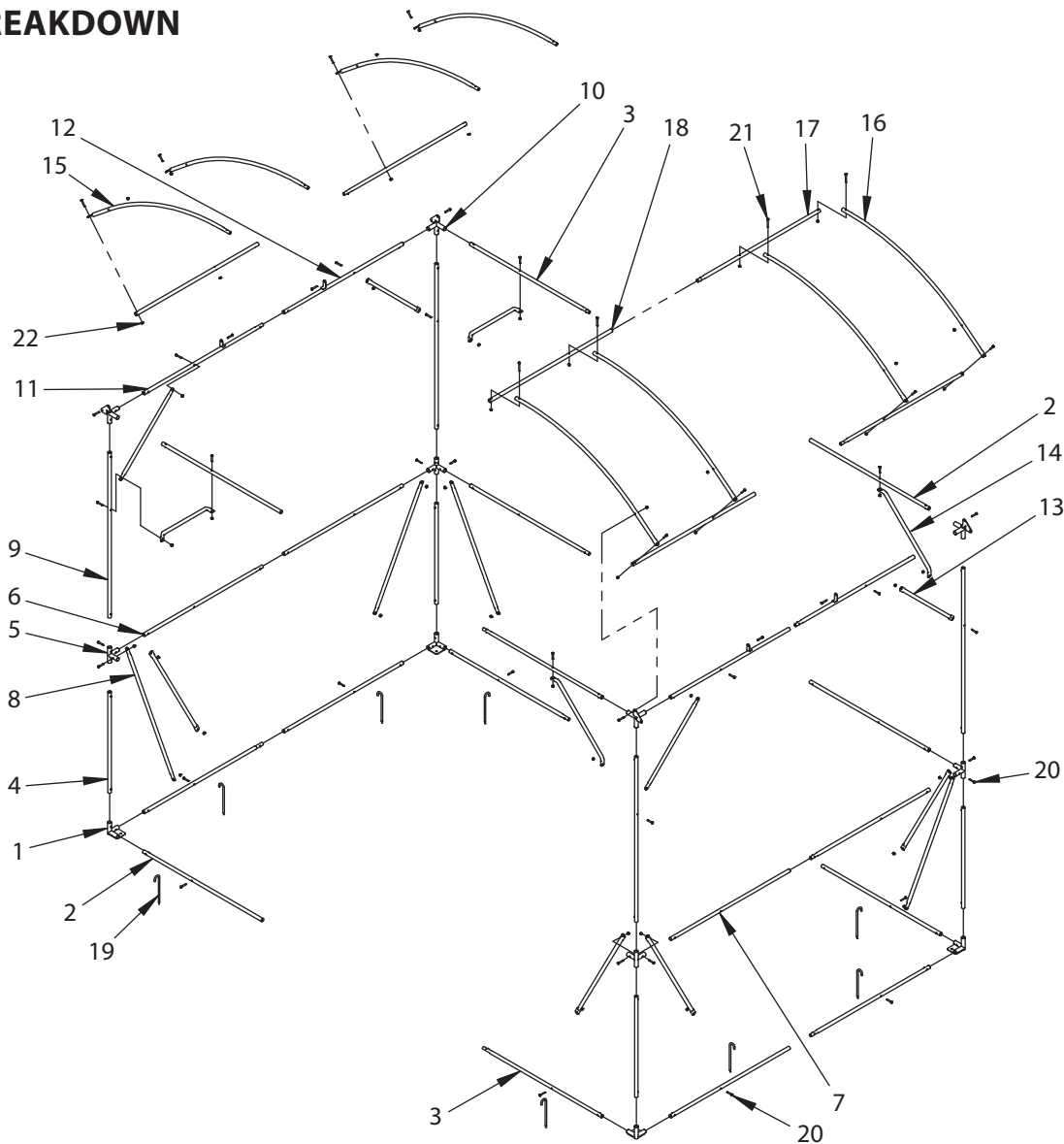
This warranty applies only to products which have not been subjected to negligent use, misuse, uses other than those indicated in the product's owner's manual, alteration, accident, use of unauthorized parts, failure to perform periodic maintenance as specified in product's owner's manual, normal wear and tear, or repairs performed at non-authorized service centers. There is no other expressed warranty. Implied warranties, including those of merchantability and fitness for a particular purpose, are limited to one year from purchase, or to the extent permitted by law. All other implied warranties are excluded. Liability for incidental or consequential damages are excluded to the extent exclusion is permitted by law. RETI does not assume, and does not authorize any other person to assume for us, any liability in connection with the sale of our products. To obtain warranty service, you must have prior approval by calling our customer service department at 1-800-450-3343. If you choose to ship your product to RETI for warranty repair, you must first have prior approval from RETI by calling our customer service department for a return material authorization number (RMA#). Under these circumstances, all items must be shipped prepaid. RETI will at no charge, repair or replace, at their discretion, any defective part which satisfies all conditions stated above. RETI retains the right to change models, specifications and price without notice. RETI shall not be obligated to ship any repair or replacement product to any location outside of the United States of America or Canada.

*If you choose to elevate this product to use above ground (on a tower type structure), only use RETI original designed structures to do so. *Using man-made structures or structures not manufactured by RETI will void your warranty and waive any and all claims for liability against the manufacturer RETI. If you choose to elevate this product on a RETI brand tower structure, the warranty listed in the tower structure manual will apply to this product in addition to the warranty statement in this owner's manual.*

** Please see page 2 of this manual for additional related information and warnings.*



PARTS BREAKDOWN

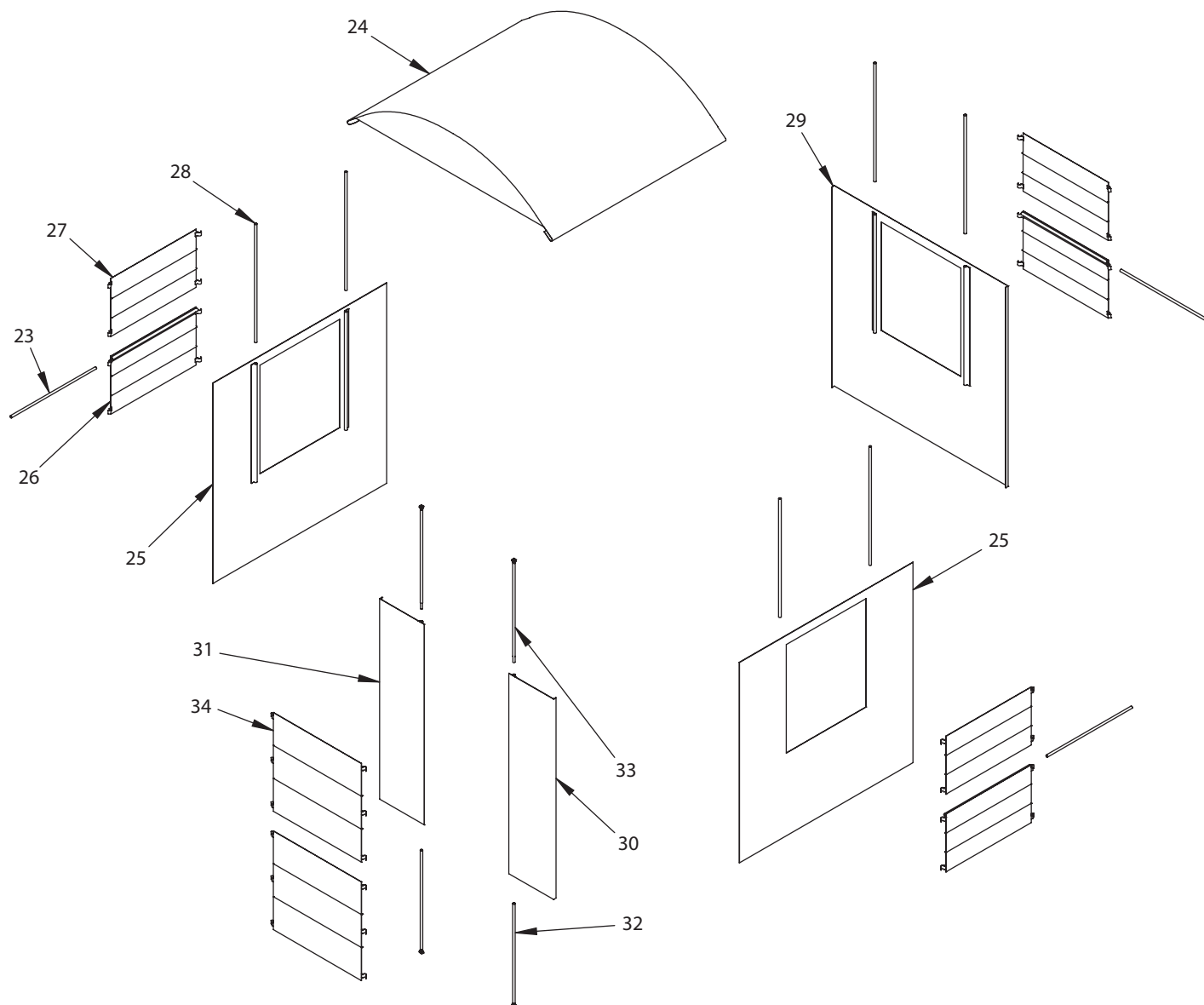


KEY #	PART #	DESCRIPTION	QTY.
1	22864	BASE HUB "HUB1"	4
2	22930	HORIZONTAL SUPPORT FEMALE "B1"	6
3	22932	HORIZONTAL SUPPORT MALE "A1"	6
4	22934	LOWER VERTICAL SUPPORT "C1"	4
5	22868	MIDDLE HUB "HUB2"	4
6	22931	HORIZONTAL SUPPORT MALE "D1"	3
7	22865	HORIZONTAL SUPPORT FEMALE "E"	3
8	22869	LOWER CROSS BRACE "F1"	8
9	22933	UPPER VERTICAL SUPPORT "G1"	4
10	22873	ROOF HUB "HUB3"	4
11	22876	ROOF MOUNT MALE "H1"	2

KEY #	PART #	DESCRIPTION	QTY.
12	22878	ROOF MOUNT FEMALE "I1"	2
13	22879	UPPER CROSS BRACE "J1"	4
14	22880	CORNER CROSS BRACE "K1"	4
15	22881	ROOF TUBE MALE "L1"	4
16	22882	ROOF TUBE FEMALE "M1"	4
17	22935	ROOF SUPPORT MALE "N1"	3
18	22884	ROOF SUPPORT FEMALE "O1"	3
19	23057	GROUND STAKE	8
20	22947	M6 X 35MM BOLT	44
21	22334	M6 X 50MM BOLT	4
22	22946	M6 NUT	48



PARTS BREAKDOWN



KEY #	PART #	DESCRIPTION	QTY.
23	23876	WINDOW RAIL TUBE "S1"	3
24	22891	SEWN ROOF PANEL	1
25	22892	SEWN SIDE PANEL	2
26	23861	SEWN LOWER WINDOW PANEL	3
27	22895	SEWN UPPER WINDOW PANEL	3
28	22890	WINDOW SUPPORT TUBE "R1"	6

KEY #	PART #	DESCRIPTION	QTY.
29	22893	SEWN BACK PANEL	1
30	22899	SEWN RIGHT FRONT PANEL	1
31	22894	SEWN LEFT FRONT PANEL	1
32	22887	DOOR TUBE FEMALE "Q1"	2
33	22889	DOOR TUBE MALE "P1"	2
34	22896	SEWN DOOR PANEL	2

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