



FIELDS EDGE™

STRING MOWERS

Operator's Manual String Mower M220

SN



19444-0001R1

Get parts online at
www.getfieldsedge.com



P/N: 19444
ECN: 10414
REV1: 06/01/14
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INTRODUCTION

Congratulations on your investment in quality. Thank you for purchasing a Fields Edge™ String Mower. We have worked to ensure that the string mower meets the highest standards for usability and durability. With proper care, your string mower will provide many years of service.

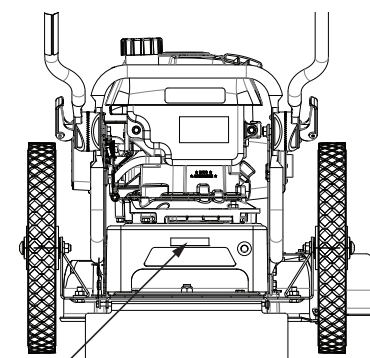
NOTE: Please read this entire manual before installation and use. Fields Edge reserves the right to change, alter or improve the product and this document at any time without prior notice.

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REGISTRATION, SERVICE AND MAINTENANCE LOG

Record the model number and serial number in the space provided for easy reference. Warranty is valid only if the completed registration is received by Fields Edge within 30 days of purchase. You can register your warranty online by visiting www.getFieldsEdge.com. If you do not have a computer, call our customer service department at (800) 345-6007 Mondays through Fridays from 8 a.m. to 5 p.m. CST.



MODEL AND SERIAL NUMBER LOCATION

19444-000271

OWNERSHIP RECORDS		
Owner's Name:		
Owner's Address:		
City:	State/Province:	Zip Code/Postal Code:
Model Number:	Serial Number:	
Date of Purchase:		
Notes:		

This instruction book contains information for several models. Read and keep this book for future reference. This book contains important information on SAFETY, ASSEMBLY, OPERATION, AND MAINTENANCE. The owner must be certain that all the product information is included with the unit. This information includes the INSTRUCTION BOOKS, the REPLACEMENT PARTS and the WARRANTIES. This information must be included to make sure state laws and other laws are followed.



WARNINGS AND SAFETY PRECAUTIONS

Operator's Responsibility

Accurate assembly and safe and effective use of the machine is the operator's responsibility.

- Read and follow all safety instructions.
- Carefully follow all assembly instructions.
- Maintain the machine according to directions and schedule included in this operator's manual.
- Ensure that anyone who uses the machine is familiar with all controls and safety precautions.

Special Safety Messages

Your manual contains special messages to bring attention to potential safety concerns, machine damage as well as helpful operating and servicing information. Please read all the information carefully to avoid injury and machine damage.

NOTE: General information is given throughout the manual that may help the operator in the operation or service of the machine.



THIS SYMBOL POINTS OUT IMPORTANT SAFETY INSTRUCTIONS WHICH IF NOT FOLLOWED COULD ENDANGER YOUR PERSONAL SAFETY.

Before Operating Engine:



WARNING

READ ENTIRE OPERATING AND MAINTENANCE INSTRUCTIONS FOR THIS PRODUCT AND THE INSTRUCTIONS FOR THE ENGINE THAT POWERS THIS UNIT. FAILURE TO FOLLOW INSTRUCTIONS COULD RESULT IN SERIOUS INJURY OR DEATH. OPERATE THE ENGINE ACCORDING TO THE SAFETY INSTRUCTIONS OUTLINED HERE AND INSERTED THROUGHOUT THE TEXT. ANYONE WHO USES THIS PRODUCT MUST READ THE INSTRUCTIONS AND BE FAMILIAR WITH THE CONTROLS.



CAUTION

CAUTION INDICATES YOUR EQUIPMENT CAN BE DAMAGED IF THE SAFETY INSTRUCTIONS THAT FOLLOW THIS SIGNAL WORD ARE NOT OBEYED.



WARNING

WARNING INDICATES A HAZARD WHICH, IF NOT AVOIDED, COULD RESULT IN DEATH OR SERIOUS INJURY TO PERSONNEL AND/OR PROPERTY DAMAGE.



IMPORTANT

INDICATES HELPFUL INFORMATION FOR PROPER ASSEMBLY, OPERATION, OR MAINTENANCE OF YOUR EQUIPMENT.



WARNING

CALIFORNIA PROPOSITION 65 WARNING

ENGINE EXHAUST FROM THIS PRODUCT CONTAINS CHEMICALS KNOWN TO THE STATE OF CALIFORNIA TO CAUSE CANCER, BIRTH DEFECTS, OR OTHER REPRODUCTIVE HARM.



WARNING

YOU MUST READ, UNDERSTAND AND COMPLY WITH ALL SAFETY AND OPERATING INSTRUCTIONS IN THIS MANUAL BEFORE ATTEMPTING TO SETUP AND OPERATE YOUR MACHINE.

FAILURE TO COMPLY WITH ALL SAFETY AND OPERATING INSTRUCTIONS CAN RESULT IN LOSS OF MACHINE CONTROL, SERIOUS PERSONAL INJURY TO YOU AND/OR BYSTANDERS, AND RISK OF EQUIPMENT AND PROPERTY DAMAGE. THE TRIANGLE IN THE TEXT SIGNIFIES IMPORTANT CAUTIONS OR WARNINGS WHICH MUST BE FOLLOWED.



Intended Use / Foreseeable Misuse

This is a motorized earth auger that drills into soil. It is pedestrian controlled. It has a petrol-fuelled internal combustion engine that powers the auger blades. It shall not be used for any other purpose.



GENERAL Safety Rules

- Read, understand, and follow all instructions on the machine and in the manual(s). Be thoroughly familiar with the controls and the proper use of the mower before starting.
- Familiarize yourself with all of the safety and operating decals on this equipment and on any of its attachments or accessories.
- Do not put hands or feet near or under rotating parts.
- Only allow responsible individuals, who are familiar with the instructions, to operate the mower.
- Thoroughly inspect the area where the machine is to be used and remove all foreign objects. Your equipment can propel small objects at high speed causing personal injury or property damage. Stay away from breakable objects, such as house windows, automobile, greenhouses, etc.
- Keep the area of operation clear of all persons, particularly small children, and pets.
- Wear appropriate clothing such as a long-sleeved shirt or jacket. Also wear long trousers or slacks. Do not wear shorts.
- Do not wear loose clothing or jewelry. They can get caught in moving parts.
- Always wear safety goggles or safety glasses with side shields when operating mower to protect your eyes from foreign objects which can be thrown from the unit.
- Always wear work gloves and sturdy footwear. Wear footwear that will improve footing on slippery surfaces. Leather work shoes or short boots work well for most people. These will protect the operator's ankles and shins from small sticks, splinters, and other debris.
- It is advisable to wear protective headgear to prevent the possibility of being struck by small flying particles, or being struck by low hanging branches, twigs, or other objects which may be unnoticed by the operator.
- Do not operate the mower without proper guards or other safety protective devices in place.
- Use this equipment for its intended purpose only.
- See manufacturer's instructions for proper operation and installation of accessories. Only use accessories approved by the manufacturer.
- Operate only in daylight or good artificial light.
- Do not operate product when fatigued or under the influence of alcohol, drugs or other medication which can cause drowsiness or affect your ability to operate this machine safely.
- Never operate mower in wet grass. Always be sure of your footing; keep a firm hold on the handle and walk; never run.
- Before each use, inspect the throttle control lever and cable. Make sure that the cable is free and that the lever is not damaged. Also check the cable linkage running to the carburetor for kinks, loose fittings, and obstructions. Verify that the control bail is working properly.
- Stop the rotating mower head when crossing gravel drives, walks, or roads. Wait for the cutting lines to stop rotating.
- Watch for traffic when operating near, or when crossing roads.
- Stop the engine (motor) whenever you leave the equipment, before cleaning, repairing or inspecting the unit, be sure the mower head and all moving parts have stopped. Let the engine cool, disconnect the spark plug wire and move it away from the spark plug.
- If the equipment should start to vibrate abnormally, stop the engine (motor), disconnect the spark plug wire and prevent it from touching the spark plug. Check immediately for cause. Vibration is generally a warning of trouble.
- After striking a foreign object, stop the engine (motor). Remove the wire from the spark plug. Inspect the mower for damage. If damaged, repair before starting and operating the mower.
- Never leave the mower unattended when the engine is running. Remove the wire from the spark plug.
- Regularly inspect the mower. Make sure parts are not bent, damaged or loose.
- Allow muffler and engine areas to cool before touching. Never pick up or carry the mower while the engine is running.
- Prolonged exposure to noise and vibration from gasoline engine powered equipment should be avoided. Take intermittent breaks and/or wear ear protection from engine noise as well as heavy work gloves to reduce vibration in the hands.
- Check local regulations for age restrictions on use of this machine.
- If the noise or vibrations of the machine increase, stop immediately and perform an inspection.
- The fuel used in this machine is considered extremely flammable and should be handled with care. When storing extra fuel be sure that it is in an appropriate container and away from any fire hazards.



Slope Operation

Slopes are a major factor related to slip and fall accidents which can result in severe injury. All slopes require extra caution. If you feel uneasy on a slope, do not mow it. Do mow across the face of slopes; never up and down. Do not mow excessively steep slopes (maximum 15 degrees) or areas where the ground is very rough. See the "Slope Guide" in the back of this manual to check a slope. Exercise extreme caution when changing direction on slopes.

Remove objects such as rocks, tree limbs, etc.

Watch for holes, ruts, or bumps. Tall grass can hide obstacles.

IMPORTANT NOTES:

Do not mow near drop-offs, ditches, or embankments. The operator could lose footing or balance.

Do not mow excessively steep slopes.

Do not mow on wet grass. Reduced footing could cause slipping.

Children

Tragic accidents can occur if the operator is not alert to the presence of children. Children are often attracted to the mower and the mowing activity. Never assume that children will remain where you last saw them.

- Keep children out of the mowing area and under the watchful care of a responsible adult.
- Be alert and turn mower off if children enter the area.
- Before and while moving backwards, look behind and down for small children.
- Never allow children to operate the mower.
- Use extra care when approaching blind corners, shrubs, trees, or other objects that may obscure vision.

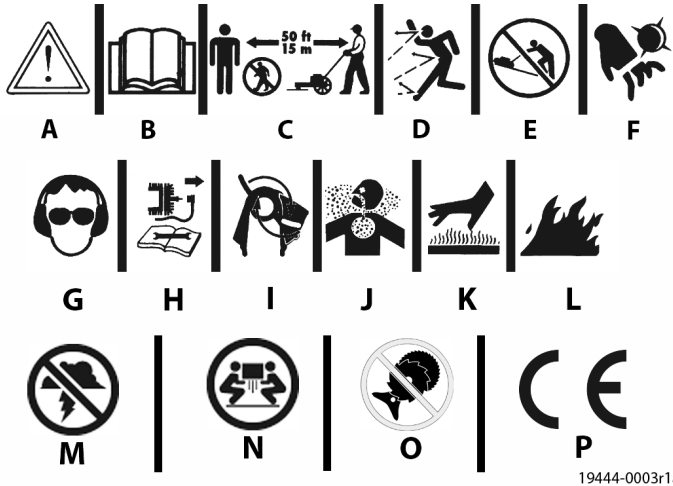
Service

- Use extra care in handling gasoline and other fuels. They are flammable and vapors are explosive.
- Use only an approved container.
- Never remove gas cap or add fuel with the engine running. Allow engine to cool before refueling. Do not smoke while refueling.
- Fill fuel tank outdoors with extreme care. Never fill fuel tank indoors or near appliances with pilot lights, heaters, or other ignition sources. Replace fuel cap securely. If fuel is spilled, do not start the engine but move product and fuel container from area. Clean up spilled fuel and allow to evaporate.

- Never store the machine or fuel container inside where there is an open flame (such as a water heater), or other ignition source.
- If the fuel has to be drained, this should be done outdoors. The drained fuel should be stored in a container specifically designed for fuel storage or it should be disposed of carefully.
- Engines give off carbon monoxide, an odorless, colorless, poison gas. Breathing carbon monoxide can cause nausea, fainting or death. Always start and run engine outdoors. Do not start or run engine in an enclosed area, even if doors or windows are open.
- Never make adjustments or repairs with the engine (motor) running. Disconnect the spark plug wire, and keep the wire away from the plug to prevent accidental starting (remove the ignition key if equipped with an electric start). Always wear eye protection when you make adjustments or repairs.
- Check the mower head and engine mounting bolts at frequent intervals for proper tightness.
- Keep all nuts and bolts tight and keep equipment in good condition. Check mounting hardware on mower head every time you change mower string and prior to each use.
- Never tamper with safety devices. Check their proper operation regularly.
- When servicing or repairing the mower, do not tip the machine over or up unless specifically instructed to do so in this manual. Service and repair procedures can be done with the mower in an upright position. Some procedures will be easier if the machine is lifted on a raised platform or working surface.
- To reduce fire hazard, keep mower free of grass, leaves, or other debris build-up. Clean up oil or fuel spillage. Allow mower to cool before storing.
- Stop and inspect the equipment if you strike an object. Repair, if necessary, before restarting.
- Always disconnect spark plug wire before cleaning, repairing, or adjusting.
- Do not change the engine governor setting or over-speed the engine.
- Clean and replace safety and instruction decals as necessary.
- To guard against engine over-heating, always have engine debris filter mounted and clean.
- Inspect mower before storage. When not in use, disconnect spark plug lead and store indoors in a dry place locked or otherwise inaccessible to children.
- Use only original equipment or authorized replacement parts.
- Never replace the cutting lines with metal parts.

SAFETY DECALS AND WARNINGS

Pictured below are safety and hazard symbols on the unit or in this manual. Before you operate your unit, learn and understand the purpose for each symbol.



Hazard Symbols and Meanings

- A: Warning!
- B: Read Owner's Manual Before Operating Machine
- C: Do Not Operate While Others Are Around
- D: Remove Objects that Could Be Thrown By This Machine.
- E: Never Operate Machine Up and Down Slopes, ALWAYS Operate Mower Across Slopes
- F: Be Aware of Moving and Rotating Parts
- G: Wear Ear and Eye Protection At All Times
- H: Do Not Service or Adjust Moving Parts Unless Engine is Stopped and Spark Plug Wire is Disconnected.
- I: Direction of Rotating Mower String
- J: Toxic Fumes—Do Not Operate in Unventilated Areas
- K: Hot Surfaces
- L: Fire Hazards.
- M. Do Not Use In Thunderstorms--For severe weather, stop operation of this machine and seek shelter.
- N. Team Lift - For your safety, always have at least two people when lifting this machine.
- O. Never Fit Metal Cutting Parts--Do not attach any metal parts to the cutting head of this machine.
- P. European Certification

Should any of the safety labels become unreadable because of being worn, faded, or otherwise damaged during the use of your tiller, please use the part number information provided to order a replacement label. European customers can order from their local authorized dealer and US customers can order by calling Fields Edge customer service.

Control and Operating Symbols

Pictured below are control and operating symbols on the unit or in this manual. Before you operate your unit, learn and understand the purpose for each symbol.



Nameplate Details

ARDISAM, INC.

1160 8th Avenue | Cumberland, WI 54829 | USA



Serial No.

????????????????

Model: **M220** Type: **String Mower**

Mass: **30.3 kg**

Max. Operating Speed: **3600 rpm**

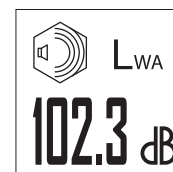
L_{PA} (dBA): **84** L_{WA} (dBA): **102.3**



Sound and Vibration Levels

Model	600050BCE
2006/42/EC Operator Ear L_{PA} (dBA)	84
2006/42/EC Sound Power Level L_{WA} (dBA)	102.3
2006/42/EC Hand/Arm Vibration Max m/s^2	5.4
2006/42/EC Vibration Time Limit	EAV= 1h 43mins. ELV= 6h 52mins.

Sound levels tested in accordance with ISO 3744 & ISO 11094-Grade 2 (Engineering) Method. Readings taken with engine at full throttle. EAV= Exposure Action Value, ELV= Exposure Limit Value



SPARE PARTS

Only use approved Fields Edge spares.



FEATURES

Read this owner's manual and safety rules before operating your mower. Take time to compare the following illustration with the mower to familiarize yourself with the product and its controls. **SEE FIGURE 1**

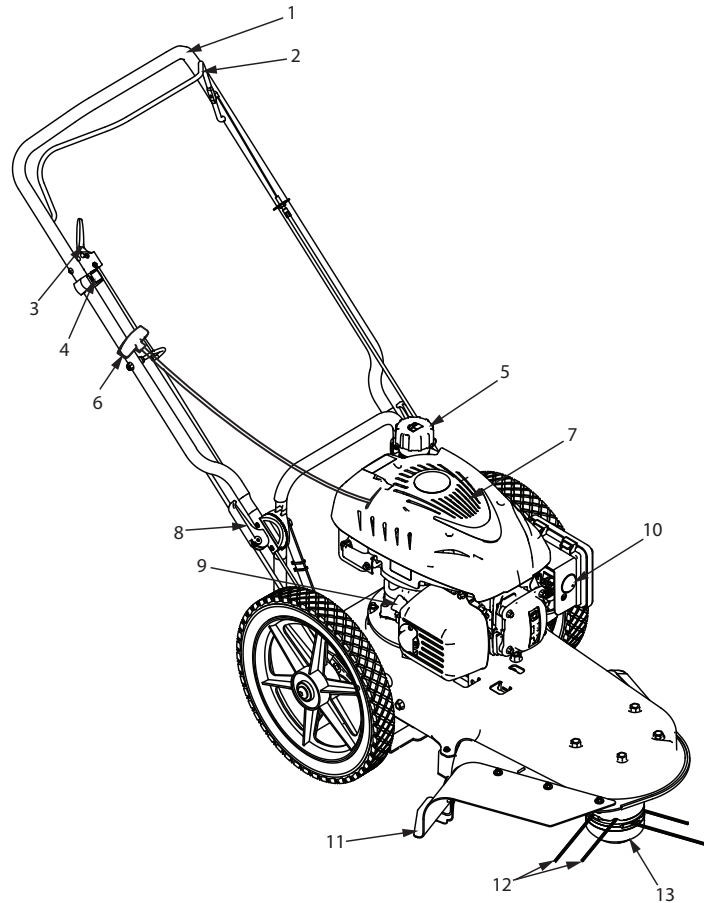


FIGURE 1: *String Mower Features*

1. Upper Handle
2. Mower Head Drive Lever - Engages rotation of Mower Head.
3. Wheel Offset Locking Lever
4. Engine On/Off Switch
5. Fuel Cap and fill port
6. Recoil Starter Pull Handle - Easy Pull Recoil Starter.
7. Debris Screen
8. Handle Adjustment Cam Lever
9. Oil Level Indicator Dip Stick and fill port
10. Primer Bulb - Injects fuel directly into the carburetor for easy starting.
11. Shield Edge Guard - Protects the shield by automatically cutting the line to the correct length.
12. Mower String
13. Mower Head

Specifications:

Mower Line Diameter:	0.155 inches
Mower Line Length:	21.5 inches
Wheel Diameter:	14"



ASSEMBLY

Contents of Part Bag

- Owner's Manual
- Engine Manual
- Warranty Card
- Replacement Mower Line
- L-Handle Allen Wrench
- Spark Plug Wrench
- Safety Goggles

To Remove the Mower from the Carton

1. Remove any of the loose parts in packaging, including the parts bags, from the carton.
2. Remove the packing material positioned around the unit.
3. Cut down all four corners of the carton and lay the side panels flat.
4. Pull the mower out of the carton. **SEE FIGURE 2**

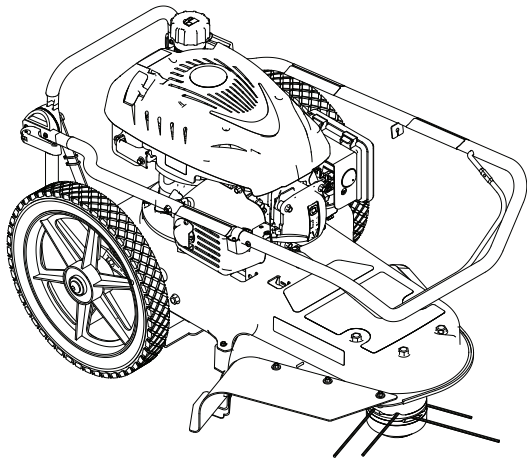


FIGURE 2: Your New String Mower as it is shipped to you.



WARNING

USE THE CORRECT PERSONAL PROTECTION. WEAR SAFETY GLASSES OR EYE SHIELDS WHILE ASSEMBLING OR OPERATING THE STRING MOWER.

REMOVE SPARK PLUG WIRE FROM SPARK PLUG BEFORE DOING ANY ASSEMBLY OR MAINTENANCE TO THE STRING MOWER.

How to Raise the Handle

1. Hold the handle with one hand and loosen both handle adjustment cams until the ratchet teeth are disengaged. Do not remove the handle adjustment levers.
2. Raise the handle to the operating position.
3. Stand in the operator's position behind the mower. Put the handle in a comfortable position. Make sure both sides of the handle are level.

NOTE: Make sure the cables are not caught between the upper and lower handle.

4. Tighten the handle adjustment levers. Make sure the handle pivots are locked in place.

NOTE: The handle height is adjustable. See "How To Adjust The Height Of The Handle" in the Service and Adjustment section.

5. To attach the recoil start handle to the rope guide, twist the rope through the rope guide mounted on the right side of the handle. **SEE FIGURE 3.**

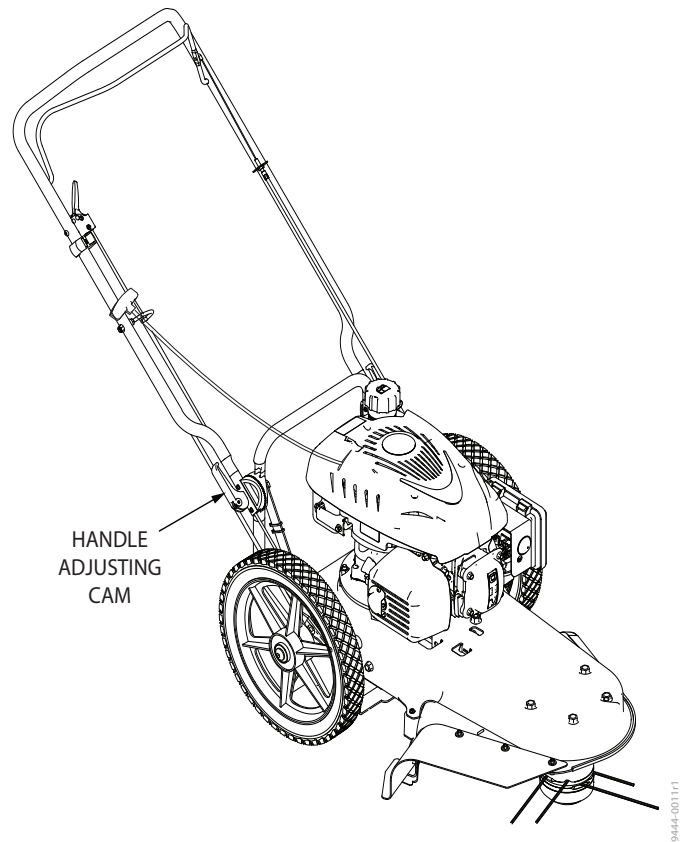


FIGURE 3: Adjusting the Handle Bars.



WARNING

- **FOLLOW THE ENGINE MANUFACTURER'S INSTRUCTIONS FOR THE TYPE OF GASOLINE AND OIL TO USE.**
- **ALWAYS USE A SAFETY GASOLINE CONTAINER. DO NOT SMOKE WHEN ADDING GASOLINE TO THE ENGINE.**
- **WHEN INSIDE AN ENCLOSURE, DO NOT FILL WITH GASOLINE. BEFORE YOU ADD GASOLINE, STOP THE ENGINE. LET THE ENGINE COOL FOR SEVERAL MINUTES.**

ENGINE PREPARATION

See the engine manufacturer's instructions for the type of gasoline and oil to use. Before you use the unit, read the information on safety, operation, maintenance, and storage.

Note: Engine does not contain OIL or GASOLINE when shipped from the factory. You must service the engine before operation.

Fill Crankcase With Oil

1. Remove the oil dipstick. Fill the crankcase to the **FULL** line on dipstick. **DO NOT OVERFILL. SEE FIGURE 4**
2. Install the oil dipstick and tighten securely.

Fill Fuel Tank With Gasoline

See the engine manufacturer's instructions for the type of gasoline to use.

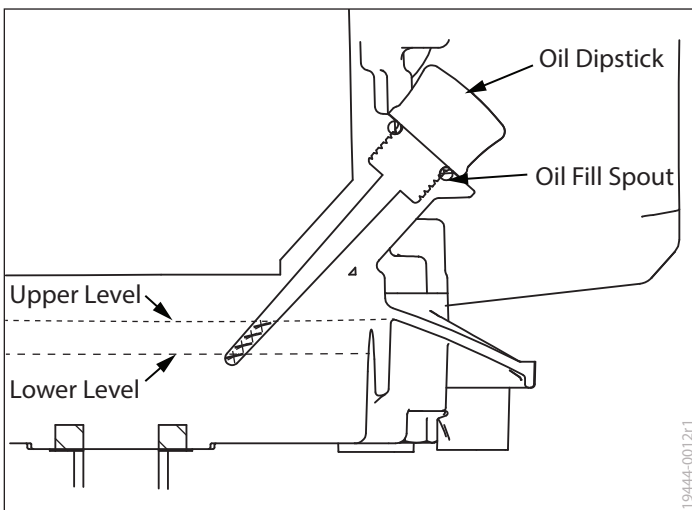


FIGURE 4: Filling Engine with Fuel and Oil.

OPERATION

How to Stop the Mower Head

Release the control bail. It will return to its open position and disengage the mower head.

How to Stop the Engine

Move the throttle control lever completely back to the **STOP** position.

How to Use the Mower Head Drive Lever

1. To engage the mower head, hold the control bail against the handle. Move the mower head drive lever forward to engage the mower head. The faster the engine runs, the faster the mower head will rotate. **SEE FIGURE 5**
2. Once the mower head is rotating, push the mower forward to mow.

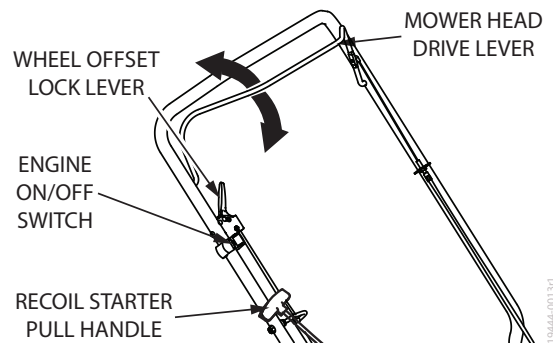


FIGURE 5: Using The Mower Head Drive Lever.



WARNING

BE CAREFUL AROUND MOVING PARTS. THE MOWER HEAD WILL CONTINUE TO ROTATE FOR SEVERAL SECONDS AFTER THE ENGINE HAS STOPPED.



CAUTION

- **IMPROPER TREATMENT OF THE STRING MOWER CAN DAMAGE IT AND SHORTEN ITS LIFE.**
- **DO NOT ATTEMPT TO CRANK OR START THE ENGINE BEFORE IT HAS BEEN PROPERLY SERVICED WITH THE RECOMMENDED OIL. THIS MAY RESULT IN AN ENGINE FAILURE.**



Engine Throttle Control

1. The engine throttle speed is a factory setting. It is designed to ensure proper speed of your trimmer mower during all operating conditions.

How to Use the Primer Bulb

1. Push the primer bulb five times. Wait approximately two seconds between each push. **SEE FIGURE 6**

NOTE: Do not use the primer bulb to restart a warm engine after a short shutdown. Over priming can cause the engine to flood.

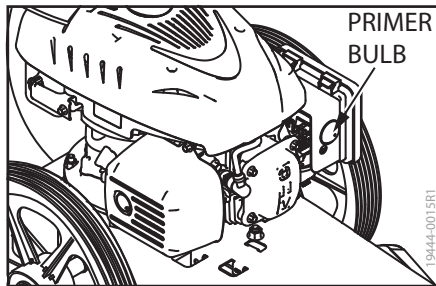


FIGURE 6: Primer Bulb Location.

How to Start the Engine

NOTE: Your engine will smoke the first time it is started. It is burning off the protective coating that is on the internal engine parts.

1. Before each use, remove debris from the debris screen. **SEE FIGURE 1 IN "FEATURES" SECTION.** Debris can cause the engine to overheat. Wipe the debris screen with a cloth or paper towel.
2. To start a cold engine, push the primer bulb five times. Wait two seconds between each push of the primer bulb. **SEE FIGURE 6**

NOTE: Do not use the primer to start a warm engine.

3. Firmly hold the recoil starter handle with your right hand.
4. Pull back sharply on the recoil starter handle.

NOTE: Do not allow the starter rope to snap back. Let the starter rope slowly rewind as you hold the recoil starter handle.

TIP: If the engine fails to start after three pulls, push the primer bulb two times and pull the recoil starter handle again.



WARNING

- DO NOT LEAVE STRING MOWER UNATTENDED WHILE ENGINE IS RUNNING. WAIT FOR THE MOWER LINES TO STOP ROTATING.
- NEVER RUN THE ENGINE INDOORS OR IN A POORLY VENTILATED AREA. ENGINE EXHAUST CONTAINS CARBON MONOXIDE, AN ODORLESS AND DEADLY GAS. KEEP HANDS, FEET, HAIR AND LOOSE CLOTHING AWAY FROM THE MOWER AND ANY MOVING PARTS ON THE ENGINE. AVOID TOUCHING THE MUFFLER AND SURROUNDING AREAS. TEMPERATURES MAY EXCEED 150 DEGREES FAHRENHEIT.
- DEBRIS SUCH AS STICKS, GRAVEL OR ROCKS CAN BE THROWN WITH SUFFICIENT FORCE TO CAUSE PERSONAL INJURY OR PROPERTY DAMAGE.



Mower Tips:

- If the weeds or grass are tall and thick, operate the mower at a slower walking speed.
- Frequently clean the underside of the mower to remove any grass build up. See the *"Maintenance, Service and Storage"* section for details.
- For best results and longer lasting line, use the ends of the line to do the cutting. This is easily done by moving slowly through very thick or heavy weeds.
- If the mower lines become too short, it will take longer to complete the job. If the mower lines are worn to less than half their original length, change to a new mower line. See more on how to replace the mower line in the *"Maintenance, Service and Storage"* section.
- Do not mow on excessively steep slopes. If a slope is difficult to stand on, do not mow. Do not mow on slopes when the ground is slippery or wet. Mow across the face of a slope, not up and down.
- Mower head contact to concrete, asphalt and harder surfaces may create premature wear to the height guide.



MAINTENANCE, SERVICE, AND STORAGE

NOTE: Maintenance, replacement or repair of the emissions control devices and systems may be performed by any non-road engine repair establishment or individuals. However, items must be serviced by an authorized dealer to obtain "no charge" emissions control service. Good maintenance is essential to help reduce air pollution and for safe, economical and trouble-free operation. It will also.

Maintenance Schedule

Service Records	Before Each Use	Every 25 Hours	As Noted	Service Date
Check engine oil level	x			
Check mower lines	x		1	
Check mower head engagement	x			
Engine/machine cleaning	x		2	
Check nuts and bolts	x			
Check spark plug		x		
Change engine oil*		x		
Service air filter*		x	3	
Lubricate jackshaft assembly		x		
Lubricate wheel bearings		x		

Note 1 - When old line is half the original length, replace with new line.

Note 2 - Clean daily if used in extremely dusty or dirty conditions.

Note 3 - Change more often if used in extremely dusty or dirty conditions.

*** To service the air filter and change the oil in the M220 model, use the wheel pivot to clear the air cleaner. On models without wheel pivot, it may be necessary to remove the wheel.**

General Recommendations

The warranty on this mower does not cover items that have been subjected to operator abuse or negligence. To receive full value from the warranty, the operator must maintain the mower as instructed in this manual.

Some adjustments must be made periodically to properly maintain your mower. All adjustments in the "Service and Adjustments" section of this manual must be checked at least once each season.



SERVICE AND ADJUSTMENT

How to Change Engine Oil

Be sure the engine is not operating and is located on a level surface before checking or refilling oil. Engine should be warm for easy removal of oil.

1. Detach spark plug wire and move away from spark plug. If the engine uses a battery, disconnect at negative terminal.
2. Remove dipstick and carefully tip the engine toward the dipstick side to empty oil from oil fill area. Empty oil into a suitable oil container and dispose of oil properly. **SEE FIGURE 7**
3. Tip engine back onto a level surface and fill with appropriate oil to the top of the marking on the dipstick (**SEE FIGURE 8**). **DO NOT OVERFILL.** For proper oil capacity and specification, see the engine manufacturer's instructions.
4. Reinsert dipstick and tighten.

How to Replace the Mower String

For the best performance, use a heavy gauge (0.155" (4 mm) diameter) mower string. Cut the length of the mower string to 21.5" (381 mm). Use the length guide, located on the shield, to make sure the mower line is the correct length.

NOTE: *Do not allow the length of the lines to vary more than one inch. This is important to make sure the mower head is balanced and does not vibrate.*

To extend the life of the mower line, keep the mower line moist. If not kept moist, the nylon mower line will become dry and brittle. Keep extra mower line in a can of water. The line will then stay flexible and easy to change. A flexible line will also last much longer.

1. Stop the engine. Wait for all moving parts to stop.
2. Remove the worn mower string from the string retainer by pushing from the insertion side out the opposite side.
3. Thread one end of the new mower string through the insertion hole in the head. **SEE FIGURE 9**
4. Push the string in until approximately 1" (25 mm) is exposed on the outfeed side.
5. Repeat for opposite side. Make sure the string length are the same on both sides.



WARNING

BEFORE YOU INSPECT, CLEAN OR SERVICE THE MOWER, STOP THE ENGINE. MAKE SURE THAT ALL MOVING PARTS HAVE STOPPED. DISCONNECT THE WIRE FROM THE SPARK PLUG.

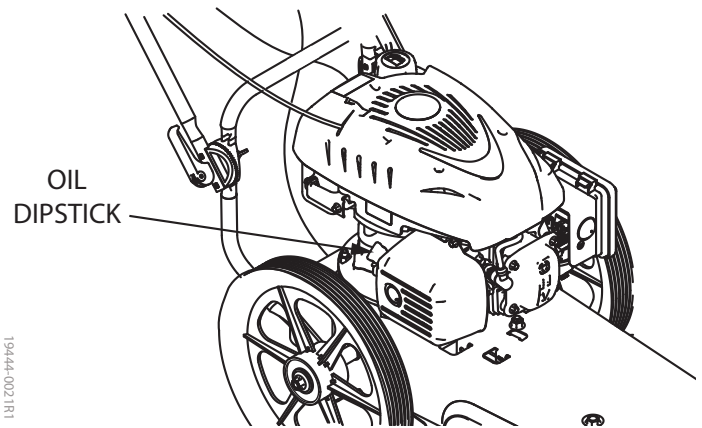


FIGURE 7: Oil Dipstick Location.

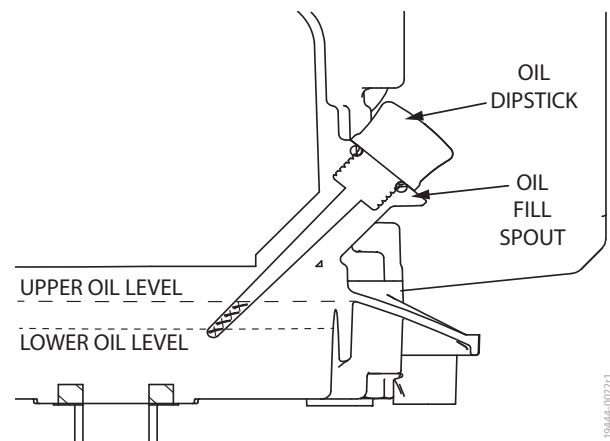


FIGURE 8: Dipstick And Oil Levels.

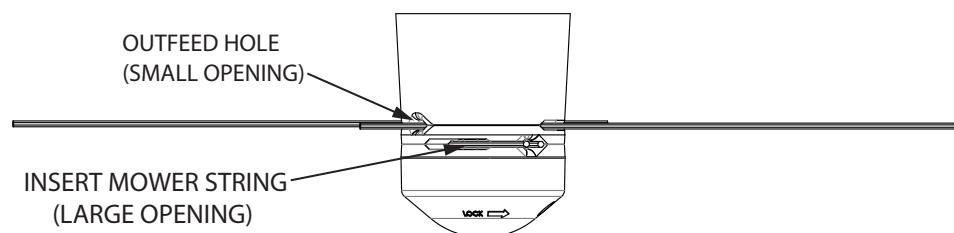


FIGURE 9: Replace Mower String



To Remove the Tires

To detach the tires, loosen the axle nuts and remove the wheel, spacer and washer. Reverse instructions to reattach tire. **SEE FIGURE 10**

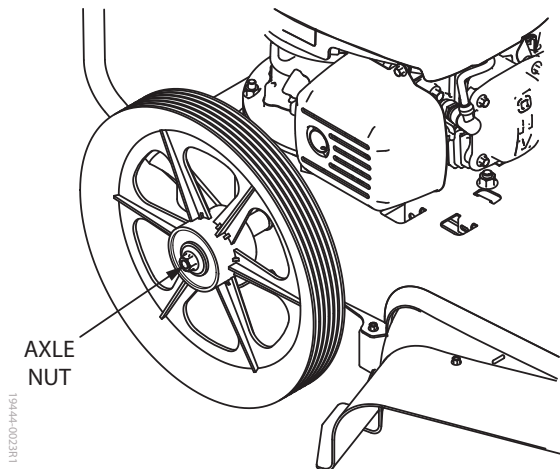


FIGURE 10: Removing the Tires.

How to Adjust the Height/Angle of the Handle

Use the cam levers on each side of the handle to adjust the height of the handle. **SEE FIGURE 11**

1. Hold the handle with one hand and open both cam levers until the ratchet teeth are disengaged. Do not remove the nuts.
2. Move the handle up or down to the desired position, then align the ratchet teeth. Make sure both sides of the handle are level.
3. Tighten (lock) the lever.

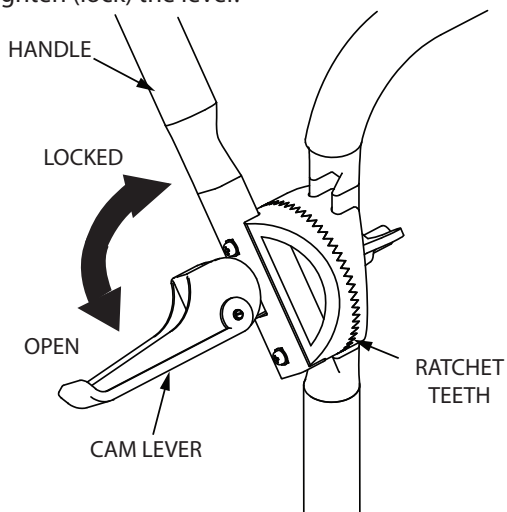


FIGURE 11: Adjusting The Height Of The Handle. (Lever shown in OPEN position)



WARNING

BEFORE YOU SET THE HEIGHT OF THE CUT, STOP THE ENGINE. WAIT FOR ALL MOVING PARTS TO STOP. ALLOW THE ENGINE TO COOL AND DISCONNECT THE SPARK PLUG WIRE.

How to Set the Height of the Cut

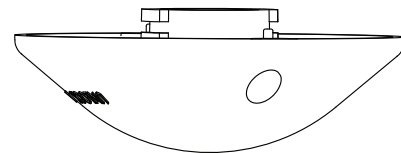
The height of the cut can be set using three different height bump heads. The recommended cutting height for the average yard is two (2) inches. **SEE FIGURE 12**

1. Stop the engine. Wait for all moving parts to stop.
2. Grasp the bump head with your hand and rotate in the direction of the arrows to the unlock position. Lift off head.

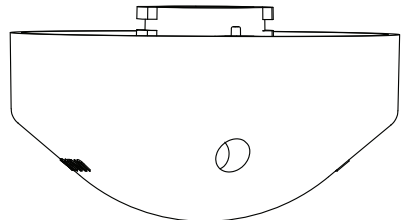
NOTE: If the bump head is tight, a screw drive or similar sized metal rod can be inserted in the bump head holes to assist in removal.

3. Install alternate bump head and tighten in direction of arrows to the lock position.

BUMP HEAD 1



BUMP HEAD 2



BUMP HEAD 3

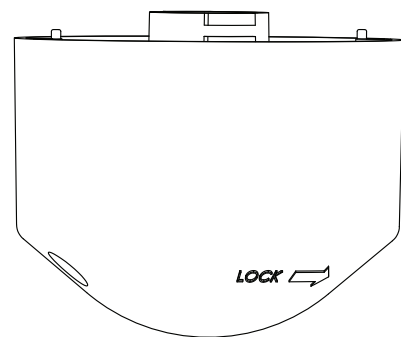


FIGURE 12: Setting The Height Of Your Cut With Bump Heads.



WARNING

BEFORE YOU REMOVE THE DRIVE BELT, DISCONNECT THE WIRE FROM THE SPARK PLUG.



IMPORTANT

TEST THE DRIVE SYSTEM. START THE ENGINE AND MOVE THE THROTTLE CONTROL TO THE FAST POSITION. ENGAGE AND DISENGAGE THE MOWER HEAD SEVERAL TIMES. WHEN DISENGAGED, MAKE SURE THE MOWER HEAD COMPLETELY STOPS WHEN RESTING ON THE GROUND. IF THE MOWER HEAD CONTINUES TO ROTATE, TAKE THE MOWER TO AN AUTHORIZED SERVICE CENTER.

How to Replace the Drive Belt

To replace the drive belt, the mower head and shield must be removed as follows: **SEE FIGURES 13 AND 14**

1. Remove the two screws that hold the rear of the shield to the mower housing.
2. Remove the four bolts that hold the front of the shield and mower head to the mower housing.
3. Raise the front of the mower housing and remove the drive belt.
4. Remove the "V" pulley from the idler bracket.

NOTE: On some models, it is necessary to loosen the mounting bolt for the drive pulley to remove the drive belt. Do not bend the belt guides. Use only OEM replacement belts.

5. To assemble the drive belt, reverse the above steps. Make sure all fasteners are tight. Make sure the mounting bolt for the drive pulley is tight.
6. Check the routing of the drive belt. Make sure the drive belt is inside of all belt guides as shown.

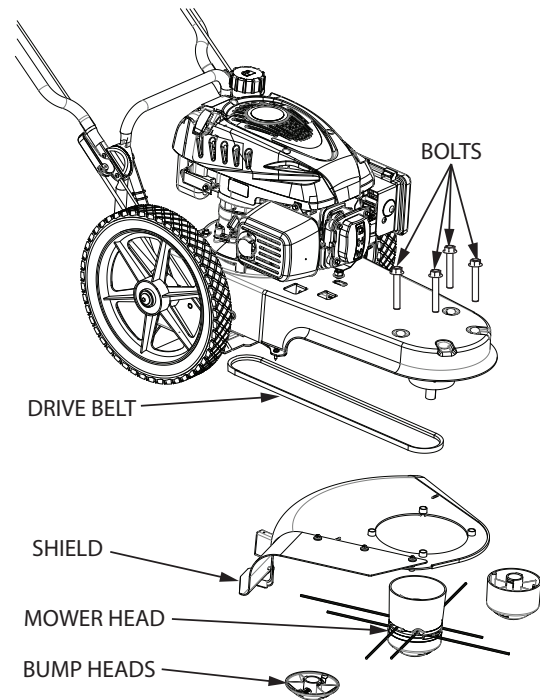


FIGURE 13: Mower Head Housing and Shield

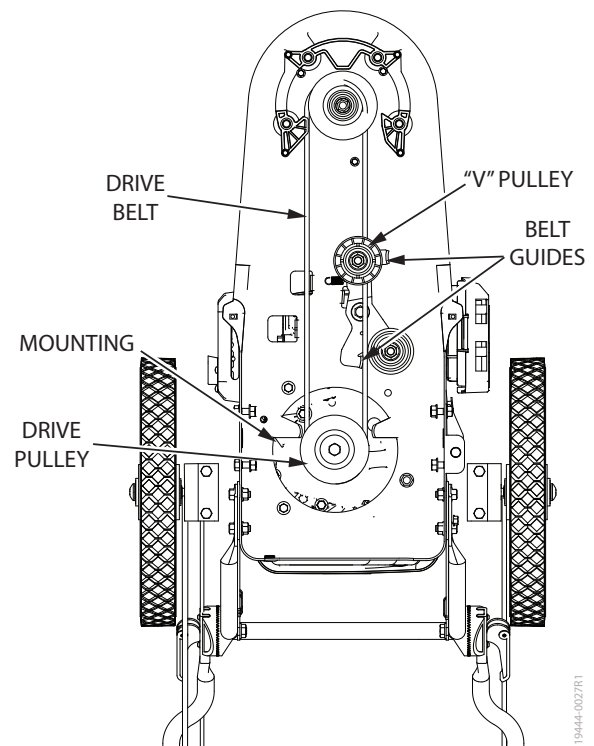


FIGURE 14: Routing The Drive Belt



STORAGE

When the mower is put in storage for thirty days or more, follow the steps below to make sure the mower is in good condition the following season.

Mower:

Completely Clean The Mower

Put the mower in a building that has good ventilation.

NOTE: A yearly check-up or tune-up at an authorized service dealer will ensure that the mower will provide maximum performance for the next season.

Engine:

IMPORTANT NOTE:

It is important to prevent gum deposits from forming in fuel system parts such as the carburetor, fuel filter, fuel hose, and tank during storage. Also, using alcohol blended fuels (called gasohol, ethanol or methanol) can attract moisture which leads to separation and formation of acids during storage. Acidic gas can damage the fuel system of an engine while in storage.

1. Drain all gasoline from the fuel tank. Let the engine run until it is out of gasoline. If you do not want to remove gasoline, add a fuel stabilizer to any gasoline left in the tank. A fuel stabilizer will minimize the formation of gum deposits and acids. If the tank is almost empty, mix the fuel stabilizer with fresh gasoline in a separate container and add the mixture to the tank. Always follow the instructions on the stabilizer container. Run the engine at least ten minutes after stabilizer is added to allow the mixture to reach the carburetor.
2. Drain the oil from a warm engine. Fill the engine crankcase with new oil.
3. Remove the spark plug from the cylinder. Pour one ounce of oil into the cylinder. Slowly pull the recoil starter handle so that the oil will protect the cylinder. Install a new spark plug in the cylinder.
4. Completely clean the mower, including dirt and debris from the cylinder cooling fins and the engine housing.
5. When not in use, disconnect spark plug lead and store in a well-ventilated area inaccessible to children.



WARNING

DO NOT REMOVE GASOLINE WHILE INSIDE A BUILDING, NEAR A FIRE, OR WHILE YOU SMOKE. GASOLINE FUMES CAN CAUSE AN EXPLOSION OR A FIRE.

TROUBLESHOOTING & REPAIR

At Fields Edge, we build quality and durability into the design of our products; but no amount of careful design by us, and careful maintenance by you, can guarantee a repair-free life for your Fields Edge String Mower. Most repairs will be minor, and easily fixed by following the suggestions in the troubleshooting guide in this section.

The guide will help you pinpoint the causes of common problems and identify remedies.

For more complicated repairs, you may want to rely on an authorized service center in the US or your dealer in Europe. A parts breakdown is located toward the end of this manual.

We will always be glad to answer any questions you have, or help you find suitable assistance. To order parts or inquire about warranty, call or email us using the contact information found below.

Ordering Replacement Parts

Parts can be obtained from the store where the string mower was purchased or direct from the factory. To order parts visit www.getFieldsEdge.com or call 1-800-345-6007.

For other general questions, you can e-mail us at info@GetFieldsEdge.com.

Please include the following information with your order:

- 1) Part numbers
- 2) Part description
- 3) Quantity
- 4) Model number and serial number



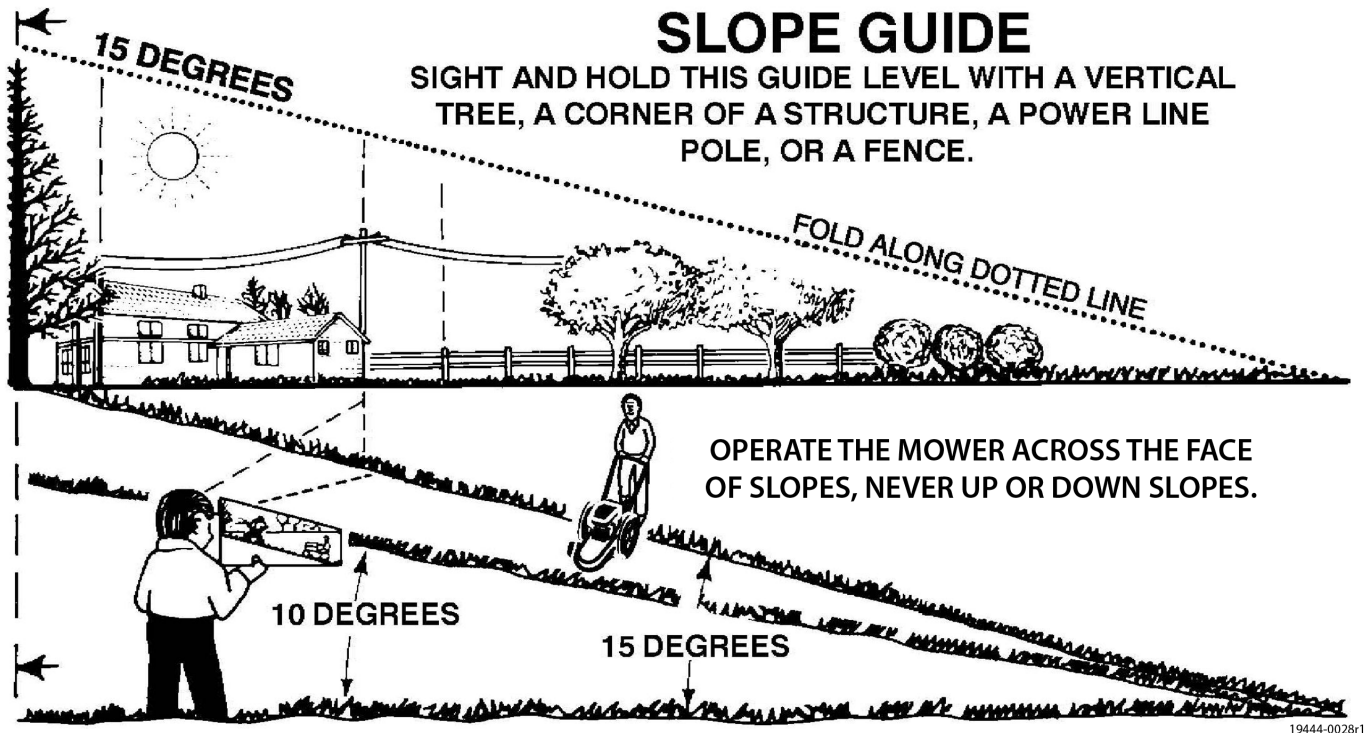
TROUBLESHOOTING GUIDE

Trouble	Cause	Correction
Engine does not start	Spark plug wire disconnected	Connect spark plug wire
	Engine not primed	Prime engine
	Defective or incorrectly gapped spark plug	Inspect or replace spark plug
	Fuel tank empty	Add fuel
	Dirty carburetor or fuel line	Clean carburetor or fuel line
	Dirty air filter	Replace air filter
	Carburetor out of adjustment	For carburetor adjustment, take the unit to an authorized service center
	Engine flooded	Wait several minutes before starting
	Throttle control lever in incorrect position	Move throttle lever to FAST or START position
	Stale gasoline	Drain old gasoline and add fresh gas
	Defective throttle control lever or wire	Inspect lever and wire. Replace if damaged or defective.
Engine runs poorly	Bad spark plug	Replace spark plug
	Dirty air filter	Replace air filter
	Carburetor out of adjustment	For carburetor adjustment, take the unit to an authorized service center
	Stale gasoline	Drain old gasoline and add fresh gas
	Engine cooling system clogged	Clean debris screen and engine cooling fins
Engine overheats	Engine cooling system clogged	Clean debris screen and engine cooling fins
	Carburetor out of adjustment	For carburetor adjustment, take the unit to an authorized service center
	Oil level is low	Add oil
Engine will not stop running	ON/OFF Switch failed	Inspect and replace damaged parts
	Wire disconnected from ON/OFF Switch	Inspect, repair, or replace damaged parts
Poor Mower performance	Mower line length is too short	Correct line length is 21.5 inches. When the line is less than 1/2 of this length, replace the line.
Mower vibrates	Mower line lengths are substantially different	Adjust mower line to approximately equal lengths
	Loose nuts or bolts	Check all bolts and nuts, including engine bolts
	Broken mower head	Replace broken part
Mower head does not retain line	Mower Head Chassis Dirty	Clean mower head
	Broken line retainer	Replaceline retainer
	Mower line not correct size	Use a 0.155" (4mm) diameter mower line

NOTE: Please see the engine manual for a full troubleshooting guide for any engine issues.



SLOPE GUIDE



Use this guide to determine slope angle. **Do Not mow on a slope greater than 15 degrees.**

- A 10 degree slope is a hill that increases in height at approximately 1.76 feet (53.6 CM) in 10 feet (304.5 CM).
- A 15 degree slope is a hill that increases in height at approximately 2.68 feet (81.7 cm) in 10 feet (304.5 cm).

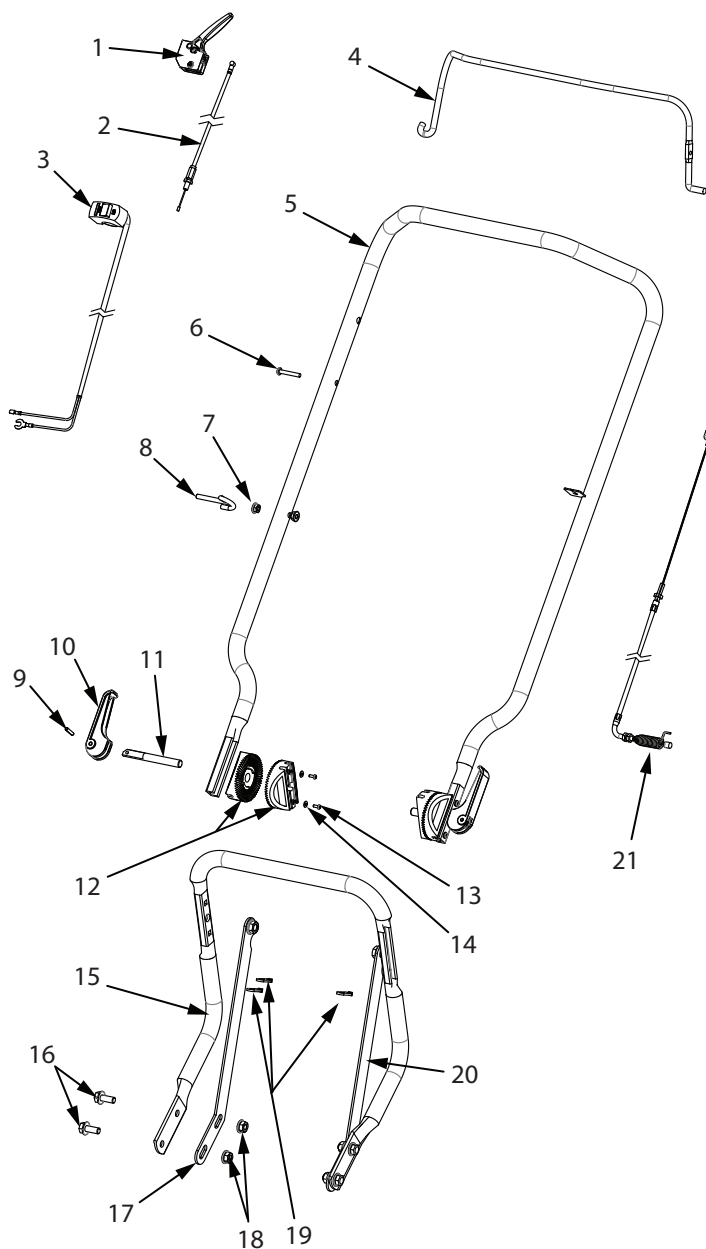


WARNING

USE EXTREME CARE AT ALL TIMES AND AVOID SUDDEN TURNS OR MANEUVERS. FOLLOW OTHER INSTRUCTIONS IN THIS MANUAL FOR SAFETY IN MOWING ON SLOPES. OPERATE A MOWER ACROSS THE FACE OF SLOPES, NEVER UP OR DOWN SLOPES. USE EXTRA CARE WHEN OPERATING ON OR NEAR SLOPES AND OBSTRUCTIONS.



ILLUSTRATED PARTS BREAKDOWN - Handlebars



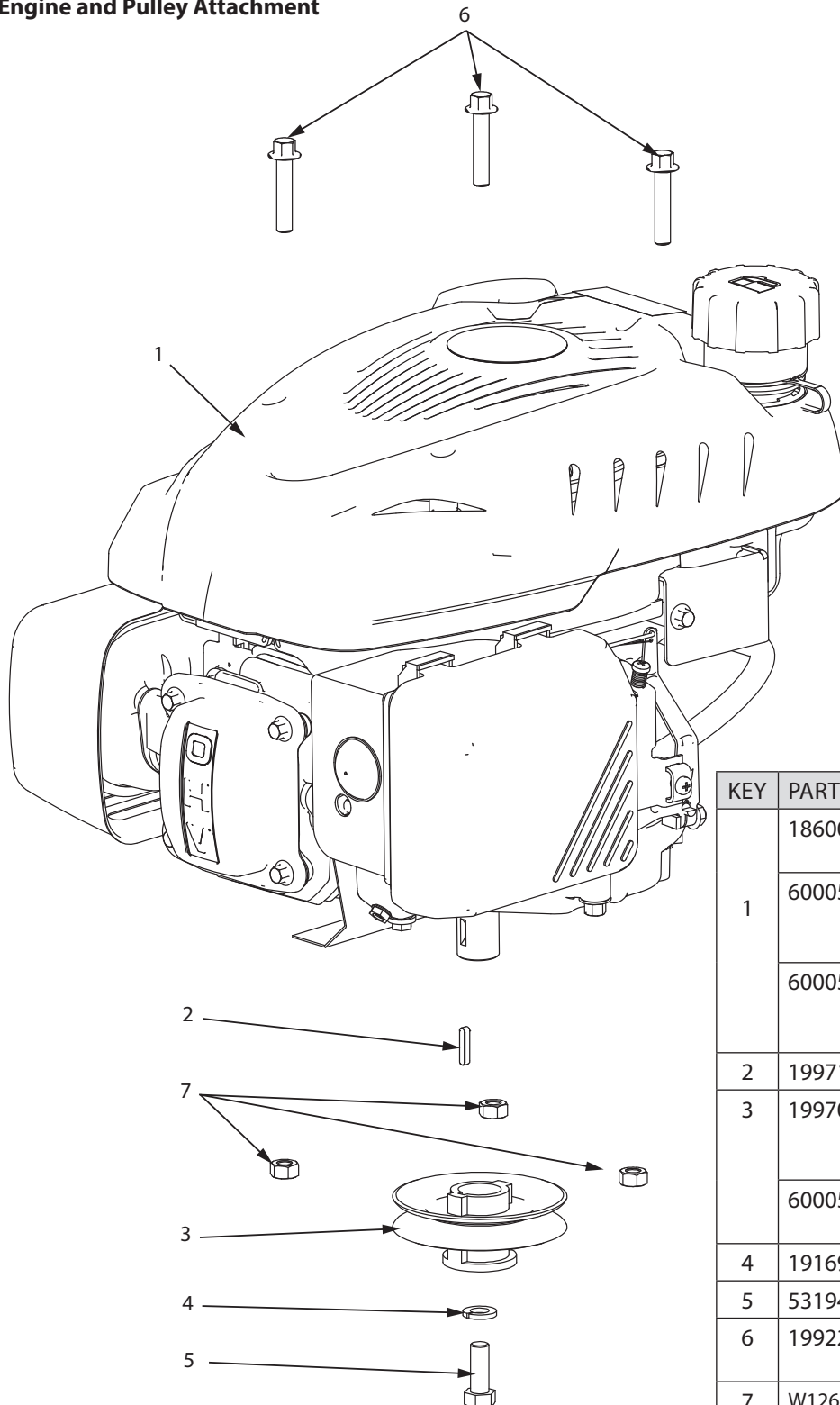
19444-0029R1

KEY	PART #	DESCRIPTION	QTY.
1	4819	TRIGGER ASSEMBLY, LONG THROW	1
2	14178	CABLE, THROTTLE (WE43)	1
3	17471	SWITCH ASSEMBLY, ON/OFF STRING MOWER	1
4	19160	LEVER, DRIVE ENGAGE, STRING MOWER	1
5	17403	HANDLEBAR AND VINYL ASSEMBLY, STRING MOWER	1
6	4814	BOLT (10-24 X 1 1/4 PPHMS, GR5 ZN F-T)	1
7	13599	NUT (M6 X 1.0 HHFNYLK GR8.8 ZN)	2
8	19902	GUIDE, ROPE (M6 X 1.0 OPEN EYE)	1
9	19973	RIVET (M4 X 20)	2
10	19972	CAM LEVER BLACK	2
11	16311	BOLT, HANDLE ADJUSTMENT, STRING MOWER	2
12	19912	HANDLE PIVOT, PLASTIC MOLDING	4
13	16397	SCREW (M3-10 PH AB ZN)	8
14	16360	WASHER (3.2 - 10 X 0.8 ZN)	8
15	19941	HANDLE BAR, LOWER CAM ADJUST	1
16	19945	BOLT (M8 X 1.25 X 20 HHFCS GR8.8 ZN)	4
17	15967	BRACE, HANDLEBAR, RIGHT	1
18	64132	NUT (M8 X 1.25 HSF)	4
19	106	ZIP TIE (5.75" (14.6 mm) BLK PLASTIC)	3
20	15968	BRACE, HANDLEBAR, LEFT	1
21	17527	CABLE, CLUTCH STRING MOWER	1



ILLUSTRATED PARTS BREAKDOWN

Engine and Pulley Attachment

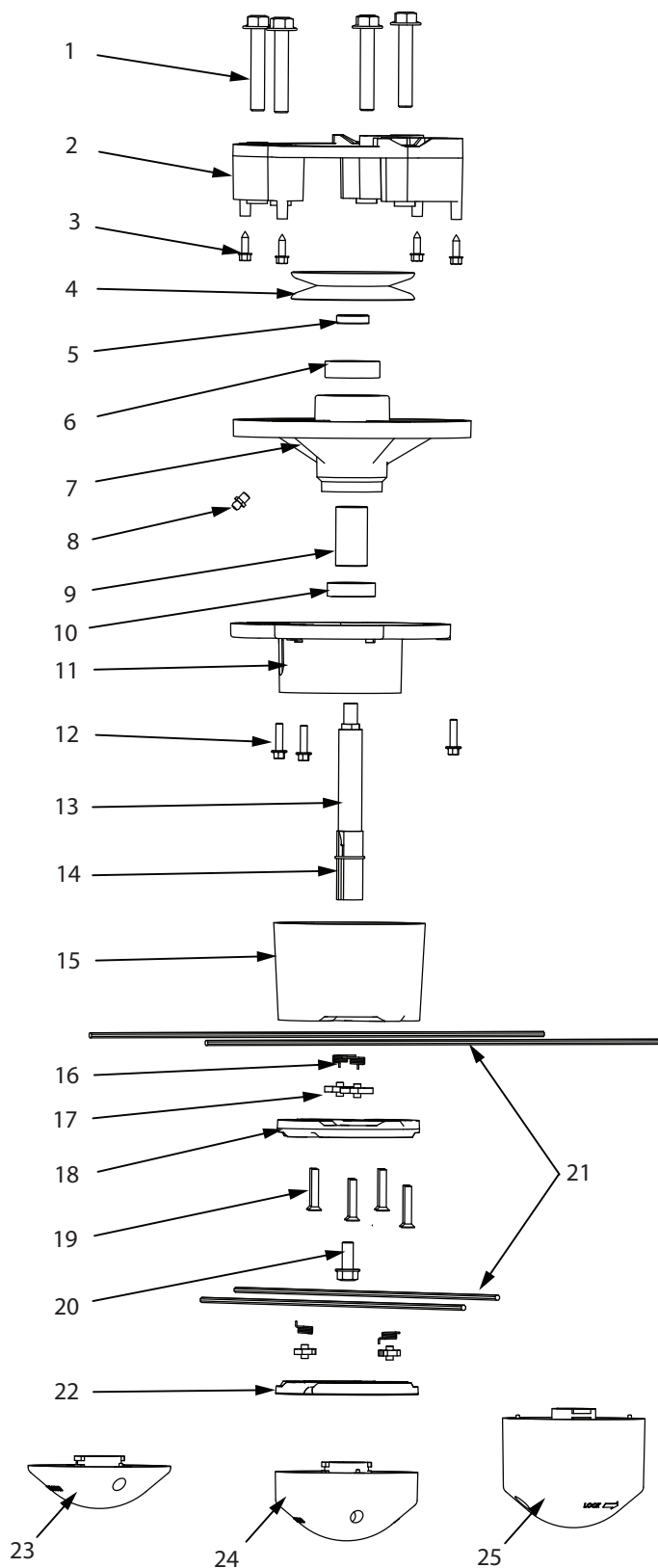


KEY	PART #	DESCRIPTION	QTY.
1	186000	ENGINE 173CC VIPER VERT (SHOWN, FOR 600050V ONLY)	1
	60005070	ENGINE VERT BRIGGS 675 ST (NOT SHOWN, FOR 600050B ONLY)	1
	60005071	ENGINE VERT BRIGGS 675 CE ST (NOT SHOWN, FOR 600050BCE ONLY)	1
2	19971	KEY 4MM X 4MM X 20MM	1
3	19970	PULLEY AND BUSHING WELDMENT (FOR 6000050V ONLY)	1
	60005013	PULLEY AND BUSHING WELDMENT (FOR M220)	1
4	1916965	WASHER LOCK SPRING . 375	1
5	53194	BOLT 3/8-24 X 1 HH GR5 ZN F-T	1
6	19922	BOLT M8 X 1.25 X 40 HHFCS GR8.8 ZN	3
7	W1265V0900	NUT M8 X 1.25 H NYLK GR8.8 ZN	3

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ILLUSTRATED PARTS BREAKDOWN - Mower Head

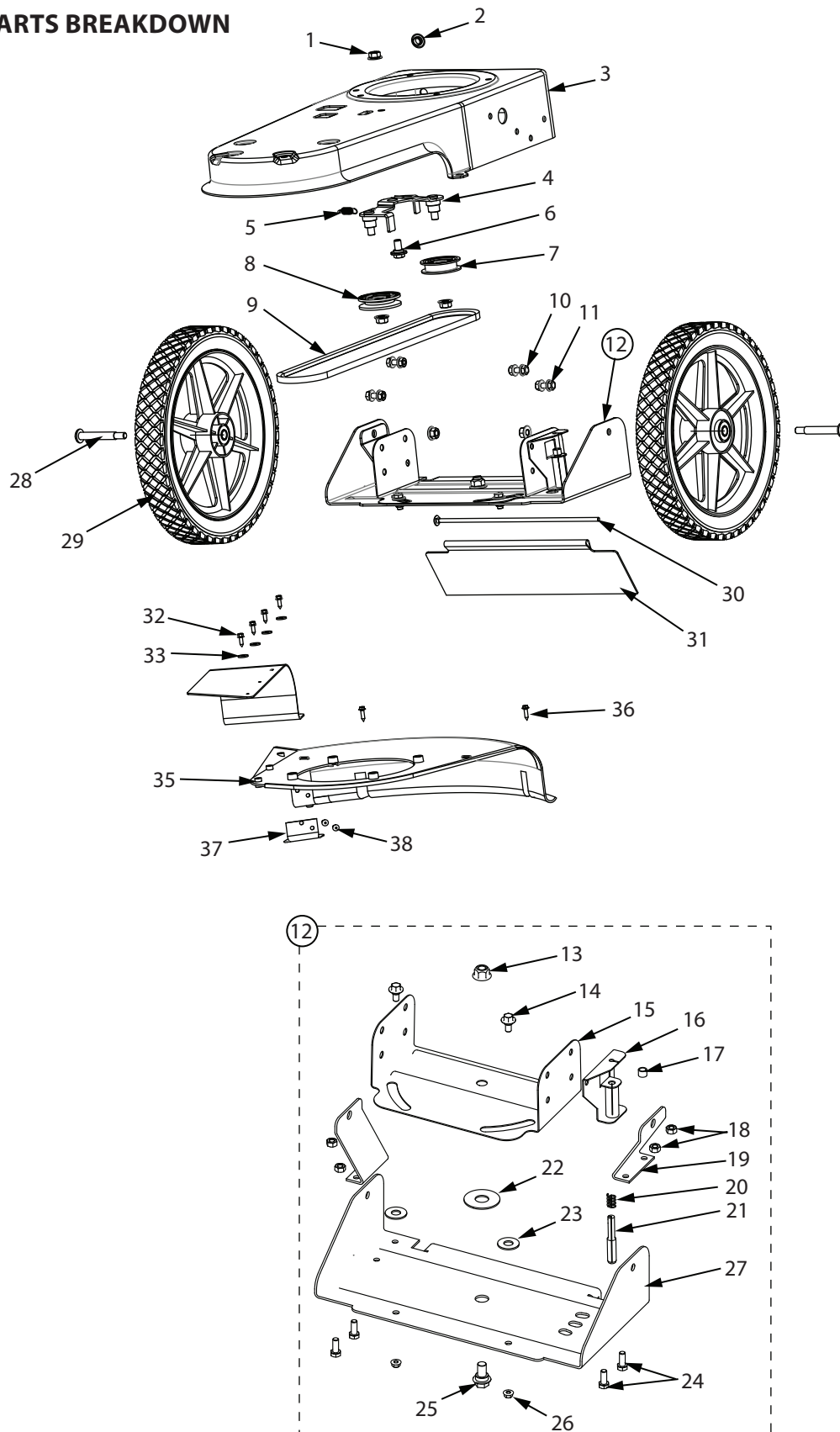


KEY	PART #	DESCRIPTION	QTY.
1	19927	BOLT (M10 X 1.5 X 60 HHFCS)	4
2	16318	SPACER, JACKSHAFT, STRING MOWER	1
3	19931	SCREW (M5 X 3 X 15 PHWH AB)	4
4	16595	PULLEY ASSEMBLY, STRING MOWER	1
5	19925	SPACER (M17.5 X 23.5 X 6)	1
6	19966	BEARING (17 ID X 40 OD X 12 W)	1
7	16317	HOUSING, JACKSHAFT, STRING MOWER	1
8	16598	FITTING, GREASE, STRAIGHT (M6-1)	1
9	19960	SPACER, JACKSHAFT	1
10	19959	BEARING (17 ID X 35 OD X 10 W)	1
11	16337	WEED WRAP, STRING MOWER	1
12	16799	BOLT (M5-0.08 X 20 SFH GR8.8 ZN)	3
13	16321	JACKSHAFT, STRING MOWER	1
14	16903	NUT (M10-1.5 X 13 HF NYLK GR8.8 ZN)	1
15	16662	WEED HEAD TOP, STRING MOWER	1
16	16670	SPRING, WEED HEAD, STRING MOWER	4
17	16669	CAM, WEED HEAD, STRING MOWER	4
18	16663	WEED HEAD, MID-LEVEL, STRING MOWER	1
19	16817	BOLT (M5-0.08 X 30 PHMS GR8.8 ZN P-T)	4
20	19945	BOLT (M8-1.25 X 20 HHFCS GR8.8 ZN)	1
21	16849	LINE (4MM STRING MOWER)	1
22	16664	WEED HEAD BOTTOM, STRING MOWER	1
23	16665	BUMP HEAD 1, STRING MOWER	1
24	16666	BUMP HEAD 2, STRING MOWER	1
25	16668	BUMP HEAD 3, STRING MOWER	1



ILLUSTRATED PARTS BREAKDOWN

Base Unit



19444-0033R2



KEY	PART #	DESCRIPTION	QTY.
1	16903	NUT (M10 - 1.5 X 13 HF NYLK GR8.8 ZN)	6
2	19944	BUSHING (M12 X 23 RUBBER)	1
3	60005058	DECK FRAME	1
4	19932	IDLER ASSEMBLY (DBL/ZINC METRIC)	1
5	60005008	SPRING, EXTENSION 1.5 LG	1
6	19936	BOLT (M10 X 1.5 X 20 HHF SHLDR)	1
7	19934	PULLEY AND BEARING ASSEMBLY	1
8	19968	V-PULLEY AND BEARING ASSEMBLY	1
9	60005003	BELT (3L, 45.5 (18.75) TR)	1
10	19945	BOLT (M8 X 1.25 X 20 HHFCS GR8.8 ZN)	4
11	16400	NUT (M8-1 HF NYLOC ZN)	4
12	17221	SWIVEL WHEEL ASSEMBLY, STING MOWER	1
13	14920	• NUT (M12-1.75 HF HYLK GR 8.8 ZN)	1
14	17325	• BOLT (M8 X 1.25 X 25 HSF OD 12X5 SHLDR ZN)	2
15	17223	• SWIVEL, FRAME MOUNT, STRING MOWER	1
16	19212	• SWIVEL, LATCH MOUNT, STRING MOWER	1
17	19213	• CLIP, SWIVEL CABLE, STRING MOWER	1
18	3252	• NUT (M8 X 1.25 H GR8.8 ZN)	4
19	19694	• BRACE, AXLE SWIVEL, STRING MOWER	2
20	17225	• SPRING, SWIVEL, STRING MOWER	1
21	17224	• PIN, SWIVEL, STRING MOWER	1
22	17176	• WASHER (18 ID X 50 OD X 2 NYLON)	1
23	17508	• WASHER, (13 ID X 30 OD X 2 NYLON)	2
24	64595	• BOLT (M8-20 HHFCS GR8.8 ZN F-T)	4
25	17177	• BOLT (M12-1.75 X 25 SFH 18 OD X 6.6 SHLDR)	1
26	16400	• NUT (M8 X 1.25 HSF NYLOC GR8.8 ZN)	2

KEY	PART #	DESCRIPTION	QTY.
27	17222	• MOUNT, WHEEL SWIVEL, STRING MOWER	1
28	17227	BOLT (1-0-1.5 X 25, 12 X 36M SHLDR BH GR8.8 ZN)	2
29	19983	KIT, TIRE, WHEEL, AND BEARING 14 X 1.75)	2
30	19937	BOLT (M6 X 1.0 X 285 CRG P-T)	1
31	60005018	SHIELD, TRAILING 13.28V	1
32	19931	SCREW (M5 X 3 X 15 PHWH AB)	4
33	16509	WASHER (5.3 X 15 X 1 ZN)	4
34	60005010	GUARD ASSEMBLY	1
35	60005020	SHIELD, TRIMMER BLK	1
36	16889	SCREW (4.8 - 1.6 X 20 PHH A GR8.8 ZN)	2
37	16540	CUTTER, LINE, STRING MOWER	1
38	19953	RIVET (M5 X 10)	2



WARRANTY TERMS AND CONDITIONS

PRODUCT WARRANTY: 5-YEAR LIMITED WARRANTY – 10/01/2014

Ardisam, Inc. (Ardisam), a manufacturing company, warrants this product to be free from defects in the material or workmanship for a period of five years from the date of purchase. If there is insufficient evidence of the purchase date, the effective date of this warranty will begin on the string mower's date of manufacture. During the five-year warranty of this product, Ardisam will furnish, at their discretion, parts and labor to correct any defect caused by faulty material or workmanship. In no event shall recovery of any kind be greater than the amount of the purchase price of the product sold. Ardisam reserves the right to inspect any incoming units returned under warranty to determine if the warranty applies before performing any warranty related work (including parts and components). Any unit used in a commercial application, or producing income is covered for a period of 90 days after purchase. This warranty applies to the original owner with a proof of purchase and is not transferable. For the warranty to be valid, the product must be registered online, or the warranty card must be filled out and received by Ardisam, within 30 days of purchase. This warranty excludes parts due to normal wear, wear items such as belts, bearings, cables, wheels, tires, trimmer line, debris shield, line cutter, routine maintenance items such as filter elements, o-rings, seals, lubricants, and tune-ups, accessory parts such as nylon parts bag and height adjustment heads. Negligent use such as running dry (without oil), or below minimum oil levels, using the string mower for a purpose other than for which it was designed and manufactured, using the string mower in violation of local codes, ordinances and good trade practices voids this warranty. *These warranties apply only to products which have not been subjected to negligent use, abuse, misuse, overload, improper installation, alteration, accident, acts of God (or other events beyond Ardisam's control), vandalism, unauthorized parts, failure to use proper fuel and oil, or if repairs have been performed at a non-authorized service facility. These warranties shall not cover damage from normal wear and tear, normal maintenance parts and services, lightning; nor improper installation, operation, storage, or maintenance; nor operating the equipment above recommended maximums as stated in this manual and the accompanying engine manual. These warranties supersede all other warranties either expressed or implied and all other obligations or liabilities on the part of Ardisam. Ardisam, does not assume, and does not authorize any other person to assume for Ardisam, any liability in connection with the sale of Ardisam products. **To be at "No Charge," warranty work must be sent directly to and performed by Ardisam or an Ardisam Authorized Warranty Service Facility.** To obtain warranty service and/or replacement instructions, contact the Ardisam Customer Service Department at 800-345-6007. If you choose to ship your product to Ardisam for warranty repair, you must first have prior approval from Ardisam by calling the Ardisam Customer Service Department for a return material authorization number (RMA#). Under these circumstances, all items must be shipped prepaid. Ardisam will at no charge, repair or replace, at the discretion of Ardisam, any defective part which falls under the conditions stated above. Ardisam retains the right to change models, specifications and price without notice. Ardisam shall not be obligated to ship any repair or replacement product to any location outside of the United States of America or Canada. Some states and countries do not allow the limitations on how long an implied warranty lasts, or the exclusion or limitation of incidental or consequential damages, so the above limitation may not apply to you. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state and country to country.

SEE ENGINE MANUAL FOR ENGINE WARRANTY

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REV1: 111914
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