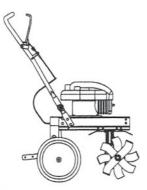
THE BADGER Gear Drive Rototiller Operator's Manual



Transport Position



Operating Position

Includes Models 3100-3100GS 3200-3200GS

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WARRANTY AND REGISTRATION

Thank You . . .

for purchasing an Ardisam front tine rototiller. We guarantee that this front tine rototiller conforms to applicable North American safety standards, and have worked to ensure that it will meet your exacting standards for usability and durability. With proper care, your rototiller will provide many years of service.

Please take time to read this manual carefully to learn how to operate and service your rototiller correctly. Failure to do so could result in personal injury or equipment damage. This manual should be considered a permanent part of your rototiller. Congratulations on your investment in quality.

ONE YEAR LIMITED WARRANTY

The Ardisam, Inc., Manufacturing Company warrants this rototiller to be free from defects in material or workmanship. Conditions of this warranty include:

What is covered under warranty:

For the first year from the date of purchase, Ardisam will furnish 100% parts and labor to correct any defect caused by faulty material or workmanship. During the second year of ownership, Ardisam will furnish 100% of the parts to correct any defect caused by faulty material or workmanship. All repairs made under warranty must have prior approval from Ardisam, Inc. Items subject to normal wear and tear, such as belts, batteries, tines, shear bolts and tires, due to the nature of their function are not covered under this warranty. Any unit used in a commercial application is covered for a period of 90 days after purchase. The engine is covered under a separate warranty issued by the engine manufacturer as stated in the engine manual.

What is not covered under warranty:

This warranty applies only to products which have not been repaired or altered outside our factory. It covers only defects resulting from normal use, and does not cover defects arising from misuse, alteration, negligence, or accident. This warranty applies only to the original purchaser, and is not transferrable.

This warranty supersedes all other warranties either expressed or implied and all other obligations or liabilities on our part. Ardisam, Inc., does not assume, and does not authorize any other person to assume for us, any liability in connection with the sale of our products. This guarantee is void unless the warranty card is properly filled out and returned to Ardisam, Inc., Cumberland, Wisconsin, within two weeks of the purchase date.



ARDISAM, INC. Power Augens * Ice Sheltens * Rotonilens Tree Stands * Chipper Shrebdens * Eddens 1360 1st Avenue; P.O. Box 666 Cumberland, Wisconsin 54829 (715) 822-2415 Fax (715) 822-4180 1-800-34566-007 What addisan com

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You must read, understand and comply with all safety and operating instructions in this manual before attempting to setup and operate this equipment.

Failure to comply with all safety and operating instructions can result in loss of machine control, serious personal injury to you and/or bystanders, and risk of equipment and property damage. The triangle in the text signifies important cautions or warnings which must be followed.



Engine exhaust from this product contains chemicals known, in certain quantities, to cause cancer, birth defects, or other reproductive harm.

For easy reference, please record the information on the chart below.

The Rototiller Reference Data can be found on the identification tag located on the unit's left engine mount. (Refer to the engine manual for location of engine information and serial number.)

ROTOTILLER F	REFERENCE DATA
Model Description/Number	
M/N (Manufacturer's Number)	S/N (Serial Number)
Dealer Name	Date Purchased
ENGINERE	FERENCEDATA
Engine Make/Model	Engine ID/Serial Number

OPERATION SAFETY



SECTION CHECKLIST

Owner's Responsibility

Cautions and Important Notes

Important Safety Instructions

OWNER'S RESPONSIBILITY

Safe and effective use of the rototiller is the owner's responsibility.

- 1. Read and follow all safety instructions.
- 2. Maintain the tiller according to directions and schedule included.
- 3. Ensure that anyone who uses the tiller is familiar with all controls and safety precautions.

CAUTIONS AND IMPORTANT NOTES

Two symbols which draw attention to information of special importance appear throughout this manual. These comments range in importance from helpful hints to warnings about risk of personal injury. Please take the time to read and understand them.



Indicates a situation which may cause personal injury. It means - attention! Become alert! Your safety is involved.

IMPORTANT

Provides helpful information for proper assembly, operation, or maintenance of your rototiller.

IMPORTANT SAFETY INSTRUCTIONS

Please read this section carefully. Operate the tiller according to the safety instructions and recommendations outlined here and inserted throughout the text. Make sure anyone who uses the tiller has read the instructions and is familiar with the controls.

GENERAL

- CAREFULLY READ THIS MANUAL AND FOLLOW ALL INSTRUCTIONS.
- Be familiar with all controls before operating the tiller. Your tiller is equipped with a safety device that enables you to stop the tines quickly in an emergency. Learn how the drive safety control lever works and how to control the tiller at all times.
- Never allow children to operate the tiller. Keep small children away from the area being tilled. Do not allow adults to operate the tiller without proper instruction.
- Do not operate the tiller under the influence of alchohol or drugs.

PREPARATION

- Dress appropriately when operating the tiller. Always wear sturdy footwear. Never wear sandals, sneakers, or open shoes, and never operate the tiller with bare feet. Do not wear loose clothing that might get caught in moving parts.
- Carefully inspect the area to be tilled, and remove all foreign objects. Do not till above underground water lines, gas lines, electric cables, or pipes. Do not operate the tiller in soil with large rocks and foreign objects which can damage the equipment.
- Disengage drive safety control lever before starting the engine.
- · Handle fuel with care; it is highly flammable.
 - a. Use an approved fuel container.
 - b. Never add fuel to a running engine or hot engine.
 - c. Fill fuel tank outdoors with extreme care. Never fill fuel tank indoors.
 - d. Replace gasoline cap securely and clean up spilled fuel before restarting.
- Never attempt to make any adjustments while the engine is running.

OPERATION SAFETY



OPERATION

- Never operate the tiller without guards, covers, and hoods in place.
- Keep hands, feet, and clothing away from rotating parts. Keep clear of tiller tines at all times.
- Tines rotate when tiller is engaged in *forward*-- in *forward*, tines rotate when the drive safety control lever is pulled down. Releasing the drive safety control lever to *neutral* stops the tines.
- Exercise extreme caution when operating on or crossing gravel drives, walks, or roads. Stay alert for hidden hazards or traffic.
- After striking a foreign object, stop the engine, remove the wire from the spark plug and secure, thoroughly inspect the tiller for any damage, and repair the damage before restarting and operating the tiller.
- If vegetation clogs the tines, STOP THE ENGINE AND DISCONNECT THE SPARK PLUG WIRE before removing vegetation by hand.
- Engine muffler will be hot from operation. Do not touch it with bare skin or a severe burn may result.
- If the unit should start to vibrate abnormally, stop the engine and check immediately for the cause. Vibration is generally a warning of trouble.
- Do not run the engine indoors; exhaust fumes are dangerous.
- Do not overload the machine capacity by attempting to till too deep at too fast a rate.

- · Never allow bystanders near the unit.
- Never operate the tiller without good visibility or light.
- Take all possible precautions when leaving the machine unattended. Disengage drive control lever, stop the engine, wait for all moving parts to stop, and make certain guards and shields are in place.
- · When leaving the operating position for any reason:
 - shut off the engine.
 - wait for all moving parts to stop.

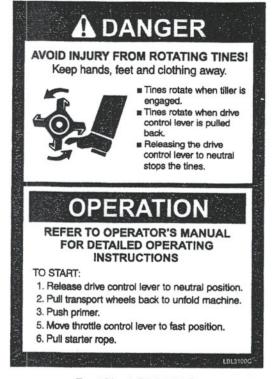
MAINTENANCE AND STORAGE

- Keep machine, attachments, and accessories in safe working condition.
- Check shear bolts, engine mounting bolts, and other bolts at frequent intervals for proper tightness to be sure the equipment is in safe working condition.
- To prevent accidental starting, always disconnect the spark plug wire from the spark plug before performing tiller maintenance.
- Never run the engine indoors. Exhaust fumes are deadly.
- Always allow muffler to cool before filling fuel tank.
- Never store equipment with gasoline in the tank inside a closed building where fumes may reach an open flame or spark. Allow the engine to cool before storing in any building.
- Always refer to the operator's guide instructions for important details if the tiller is to be stored for an extended period.



SAFETY DECALS

Safety warning decals are placed at strategic locations on the equipment as a constant reminder to the operator of the most important precautions. All warning, caution and instructional messages on your equipment should be carefully read and obeyed. If any of these decals are lost or damaged, replace them at once. They can be purchased from Ardisam, Inc.



Part No. LBL3100C TINES DANGER/OPERATION / Hood Decal



DO NOT START ENGINE UNLESS BELT COVER IS ATTACHED. KEEP HANDS, FEET, AND CLOTHING AWAY FROM MOVING BELTS AND PULLEYS, FAILURE TO COMPLY COULD RESULT IN INJURY. SEE OWNER'S MANUAL FOR FULL SAFETY INSTRUCTIONS.

Part No. LBL516C WARNING / Belt Cover Decal

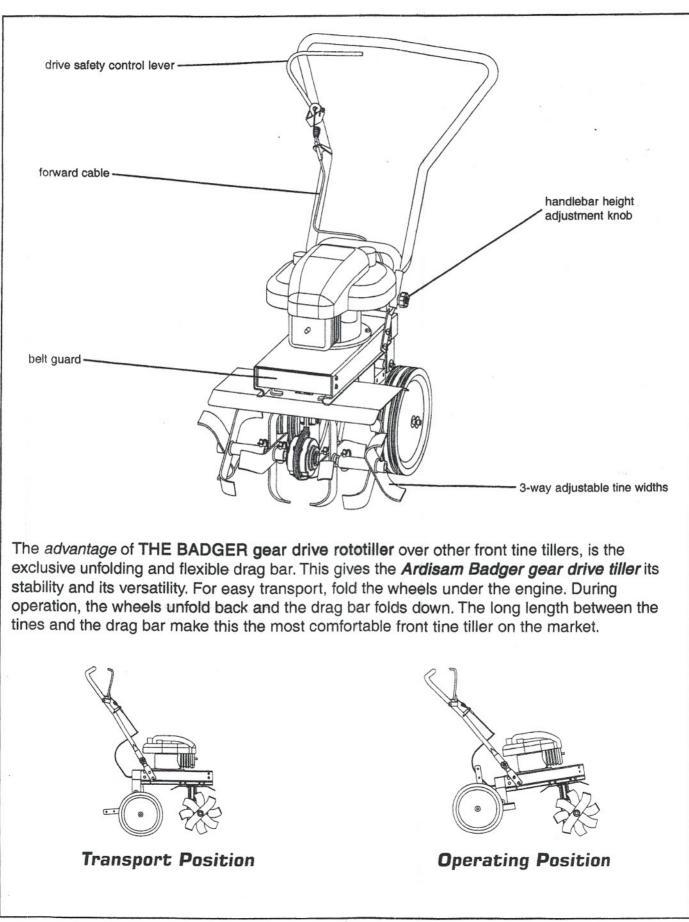


Part No. LBL516F FREE HAND / Bumper Guard Decal



Part No. LBL3100H WARNING / Pivot Mount Decal

FEATURES



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SECTION CHECKLIST

Unpack Tiller

Install the Depth Regulator Lever

Fill Oil Sump

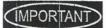
Your rototiller comes fully assembled except for a few parts. The following instructions will help you unpack your tiller and assemble and adjust your tiller's depth regulator lever, cable tension and handlebar height.

UNPACK TILLER

1. Open top of carton and remove handlebar assembly.

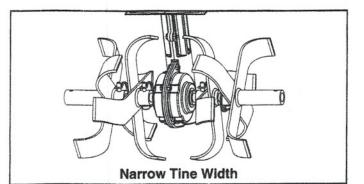
Do not try to lift the rototiller from the carton.

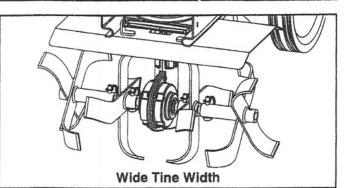
- 2. Find parts packet. Parts packet contains:
 - 2- 5/16-18 x 1-3/4" bolts
 - 2- 5/16" spring lockwashers
 - 2- hand knobs
 - 4- clevis pins w/wire bails
 - 2- 1/2" push nuts
 - 1- detent pin
- 3. Cut open end of carton and remove machine:
 - a. Install wheels on each end of axle, tap on push nuts with a hammer.
 - b. Assemble tines to unit, inside tines first. Sharp edge of tine will be away from operator at top or face down at front of machine.
 - c. Outside tines have two positions- wide 21" & narrow 16". For narrow width - assemble with short side of tine holder pipe towards center of machine.
 - d. For wide width move left tine to right side and right to left side. Assemble with long half of tine pipe towards machine.
 - e. Slide top handle of handlebar over lower loop. Put 5/16-18 x 1-3/4" bolts thru both holes from inside out, put on 5/16" spring lockwashers and tighten with height adjustment knobs.
 - f. Add and check engine oil.

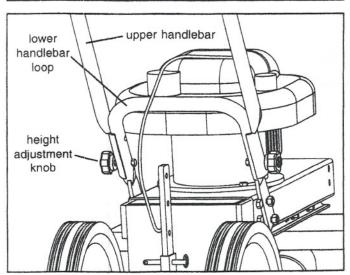


The right and left sides of your rototiller are determined from the operating position as you face the direction of forward travel.





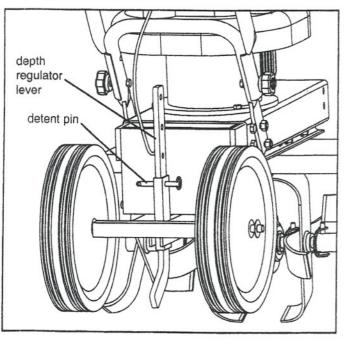






INSTALL THE DEPTH REGULATOR LEVER

 Install the depth regulator lever through hole in bracket from the bottom up with curve to rear of unit and secure with detent pin.



FILLING OIL SUMP



ENGINE IS SHIPPED FROM FACTORY WITHOUT OIL. YOU MUST ADD ENGINE OIL BEFORE STARTING ENGINE.

- Add oil according to engine manual. Do not overfill. Use a clean, high quality SAE30W detergent oil. Container must be marked A.P.I. Service SF - SJ. Use no special additives with recommended oils. Do not mix oil with gasoline.
- 2. Always check oil level before starting engine. Refer to engine manual for capacity.

CONTROLS



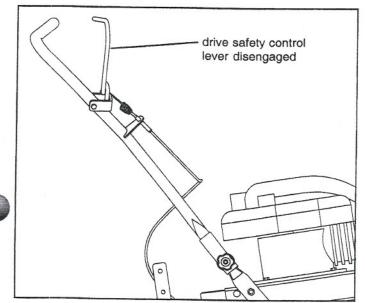
SECTION CHECKLIST

Drive Safety Control Lever

DRIVE SAFETY CONTROL LEVER

Engage tines into forward, releasing returns machine to neutral.

Pulling down on drive safety control lever engages the tines. Releasing the drive safety control lever disengages the tines to a neutral position.



This information is provided here only to introduce the control. DO NOT START THE ENGINE AT THIS TIME. Starting and operating instructions are given on page 11. Please read this section and all operating and safety instructions before starting your tiller.

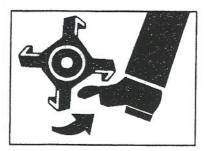


ENGINE SHOULD BE OFF BEFORE ADJUSTING ANY CONTROLS!

IMPORTANT

- As a safety precaution, the drive safety control lever will not lock in the forward position.
- To stop the tines at any time, release the drive safety control lever.

Extreme caution should be used when operating rototiller in the forward direction.







SECTION CHECKLIST

Handlebar Height Adjustment

Belt Tension Adjustment

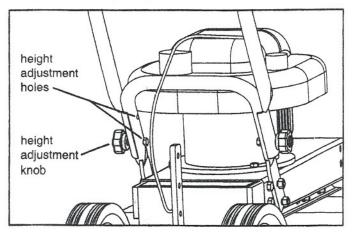
Depth Regulator Lever

HANDLEBAR HEIGHT ADJUSTMENT

Adjust handlebar height.

There are two handlebar adjustments. The ideal height of the handlebar varies with operator height and the depth of tilling. To adjust handlebar height:

- 1. Unscrew knobs and remove bolts.
- 2. Slide handlebar up or down to raise or lower.
- Reinsert bolts through height adjustment holes and put washer on end of bolt.
- 4. Tighten with height adjustment knob.



BELT TENSION ADJUSTMENT

Proper belt tension is critical to good performance. After 1/2 hour of operation, all cables may have to be adjusted due to initial stretch. Thereafter, check tension after every 2 hours of operation.

To increase belt tension:

- Loosen upper jam nut. Turn nut up cable in 1/8" increments.
- 2. Tighten lower jam nut.
- 3. Check adjustment.

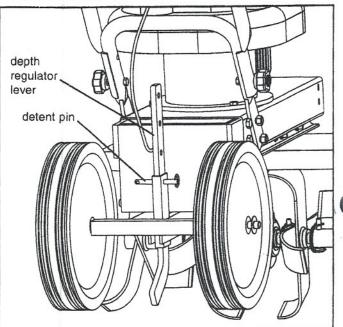
This procedure can be repeated until conduit adjustment bolts have no more adjustment left. If no more adjustment can be made, belt may have to be replaced.

DEPTH REGULATOR LEVER

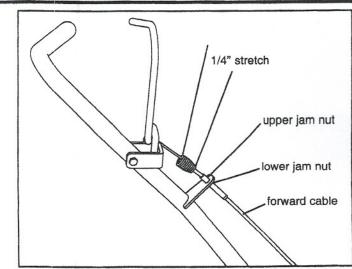
Tilling depth is controlled by the height of the depth regulator lever.

To adjust tilling depth.

- 1. Remove detent pin.
- 2. Raise the depth regulator lever to position tines at chosen tilling depth.
- 3. Align hole in depth regulator lever with hole in depth regulator bracket and replace detent pin.



Do not adjust tilling depth unless drive safety control lever is released to the neutral position.



OPERATION



SECTION CHECKLIST

Pre-Start Inspection

Starting and Stopping the Engine

Tilling

A CAUTION

Please do not start your tiller until you have read the Manual that came with your engine, and the sections in this manual titled Controls, Adjustments and Safety. If you have read these, follow the steps below to start your tiller. Always perform this pre-start checklist before starting the engine.

Gasoline is highly flammable and must be handled with care. Never fill the tank when the engine is hot or running. Always move outdoors to fill the tank.

PRE-START INSPECTION

- 1. Make sure all safety guards are in place and all nuts and bolts are secure.
- 2. Check oil level in engine crankcase. See your engine manual for procedure and specifications.
- 3. Inspect air cleaner for cleanliness. See your engine manual for procedure.
- 4. Check the fuel supply. Fill the fuel tank no closer than 1/2 inch from top of tank to provide space for expansion. See your engine manual for fuel recommendations.
- 5. Be sure spark plug wire is attached and spark plug is tightened securely.
- 6. Check depth regulator lever position.

MPORTANT

ENGINE IS SHIPPED FROM FACTORY WITHOUT OIL. YOU MUST ADD ENGINE OIL BEFORE STARTING ENGINE.

STARTING AND STOPPING THE

NOTE: Refer to engine manual for proper operating instructions.



Always keep hands and feet clear of rotating machine parts.

Temperature of muffler and near by areas may exceed 150° F. Avoid these areas.

Do not move choke control to CHOKE to stop engine. Backfire or engine damage may occur.

IMPORTANT

To stop the engine at any time, move throttle control to the off position. To stop tines at any time, release drive safety control lever to the neutral position.

TILLING

1. Adjust the depth regulator lever to desired tilling depth.

NOTE: Raise depth regulator lever up one hole at a time, testing tiller operation after each raise. Raising depth regulator lever too high can result in loss of control of tiller!

- 2. Move the throttle control to fast.
- 3. Place the tiller in *forward* by pushing down on the drive control lever--this will engage the tines.

CAUTION

To stop the tines at any time, release drive safety control lever to the neutral position.

Always release drive safety control lever to the neutral position before adjusting the depth regulator lever.



MAINTENANCE AND STORAGE

SECTION CHECKLIST

Check Belt Tension Change Forward Belt

Check or Fill Oil Sump

Check Tiller Transmission Grease

Engine Maintenance

Clean Tine Axle Shaft

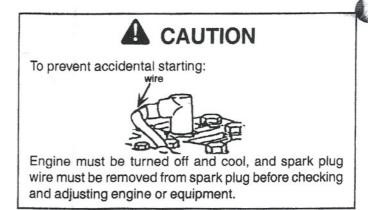
Prepare for Storage

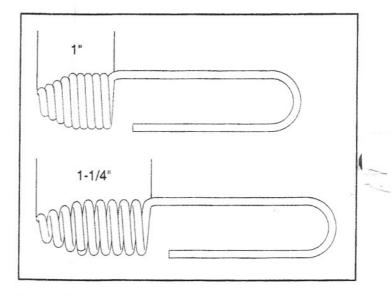
Tiller and Engine Maintenance Schedule

CHECK BELT TENSION

Belt tension may decrease over time. It must be adjusted within the first half hour of operation, and checked after every two hours of operation. Proper adjustment will assure long belt life. Too much or too little belt tension will cause premature belt failure. To check and adjust the forward belt tension:

- 1. Turn off engine. Engine must be cool.
- 2. Remove spark plug wire from spark plug and secure.
- 3. With drive safety control lever in the neutral position, measure length of spring when compressed.
- 4. Pull down on drive safety control lever and measure length of spring when stretched out. Ideal length would be 1/4" longer.



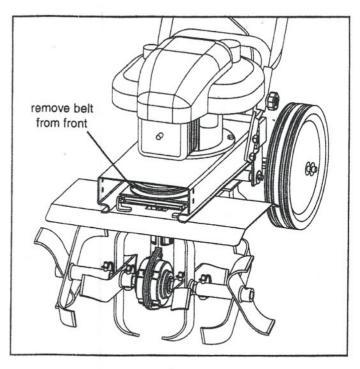


Check belt tension regularly. Too much or too little tension will cause premature belt failure.

MAINTENANCE AND STORAGE

CHANGE FORWARD BELT

- 1. Turn off engine. Engine must be cool.
- 2. Remove spark plug wire from spark plug and secure.
- 3. Remove belt guard.
 - * remove the belt from the engine pulley:
 - gently pull the engine recoil rope to rotate the pulley.
 - with the pulley turning, force the belt out of the V-groove.
 - slide the belt free of the engine pulley.
 - pull the belt down and out of the way.
 - push the bolt forward and out front of machine.
 - ★ install new belt:
 - place belt in transmission pulley groove.
 - gently pull the engine recoil rope to rotate the pulley while forcing the belt into the V-groove.
- 4. Replace belt guard.
- 5. Attach spark plug wire.



BELT REPLACEMENT PART #:

727A (forward)





CHECK OR FILL OIL SUMP

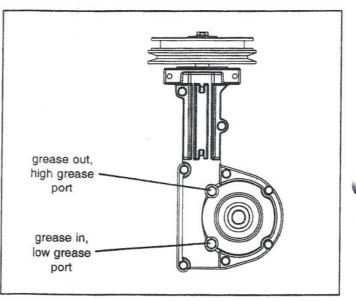
- Add oil according to engine manual. Do not overfill. Use a clean, high quality SAE30W detergent oil. Container must be marked A.P.I. Service SF - SJ. Use no special additives with recommended oils. Do not mix oil with gasoline.
- 2. Always check oil level before starting engine. Refer to engine manual for capacity.

CHECK TILLER TRANSMISSION GREASE

(IMPORTANT)

TILLER TRANSMISSION IS SHIPPED FROM FACTORY WITH THE PROPER AMOUNT OF 00 LIQUID GREASE.

To add grease, remove both high and low grease ports. Inject grease in bottom until you see some at top hole, transmission is now full.



IMPORTANT

ENGINE IS SHIPPED FROM FACTORY WITH-OUT OIL. YOU MUST ADD ENGINE OIL BEFORE STARTING ENGINE.

MAINTENANCE AND STORAGE



Do not operate tiller before reading the engine manual provided in the parts packet.

A CAUTION

Temperature of muffler and near by areas may exceed 150° F. Avoid these areas.

IMPORTANT

Engine can overheat and become damaged if debris blocks the cooling system or rotating screen.

IMPORTANT

Never run engine without complete air cleaner installed on engine.

ENGINE MAINTENANCE

Refer to the engine manual included in your parts packet for information on engine maintenance. Your engine manual provides detailed information and a maintenance schedule for performing the following tasks:

- 1. Check oil level every 5 hours of operation, or before each use.
- 2. Change oil after first 5 hours of operation. Change oil while engine is warm. Refill with new oil of recommended grade.
- Check spark plug yearly or every 100 hours of operation. Refer to engine manual for spark plug type and gap setting.
- 5. Service air cleaner.
- 6. Keep engine and parts clean.
- 7. Check engine and equipment often for loose nuts and bolts, keep these items tightened.

CLEAN TINE AXLE SHAFT

- 1. Turn off engine. Engine must be cool.
- 2. Remove spark plug wire from spark plug and secure.
- 3. Remove all vegetation, string, wire, and other material that may have accumulated on the axle between the inside set of tines and the seal on the transmission housing.
- 4. Replace spark plug wire.



MAINTENANCE AND STORAGE

PREPARE FOR STORAGE

Follow the steps below to prepare your tiller for storage. Read your engine manual for detailed instructions on preparing the engine for storage.

- 1. Protect wheels and axles from rust:
 - Coat the axles lightly with axle grease.
- 2. Run with gas stabilizer in fuel.
- 3. Drain the fuel tank. Run the engine until it stops.

- 4. While engine is still warm, drain the oil from the engine. Refill with fresh oil of the recommended grade.
- 5. Remove spark plug, pour one-half ounce of clean engine oil into cylinder. Pull starter handle slowly several times to distribute oil. Replace spark plug.
- 6. Clean entire tiller.
- 7. Store your tiller in a clean, dry building.



Do not store tiller in an non-ventilated area where fuel fumes may reach flame, sparks, pilot lights or an ignited object. Drain fuel outdoors away from any ignition sources. Use only approved fuel containers.

TILLER AND ENGINE MAINTENANCE SCHEDULE

Your tiller will require maintenance including service and adjustments before and after use. To help ensure long life and a peak performance for your tiller, follow the maintenance schedule below. Refer to your engine manual to establish a maintenance schedule for your engine.

Maintenance Operation	See Page #	Before Each Use	50 hrs or Every Season
Check belt tension	12	V	
Check or fill engine crankcase			
Check tiller transmission grease	14		/
Change forward belt			1
Clean tine axle shaft			1
Change engine oil	EM		2

EM = See engine manual.

- 1 Adjust throttle control after first 3 hours of operation or if engine is hard to start or run-on occurs.
- 2 Change oil after first 5 hours, then after every 50 hours or every season. Change oil every 25 hours when operating under heavy load or in high temperatures.

TROUBLESHOOTING GUIDE

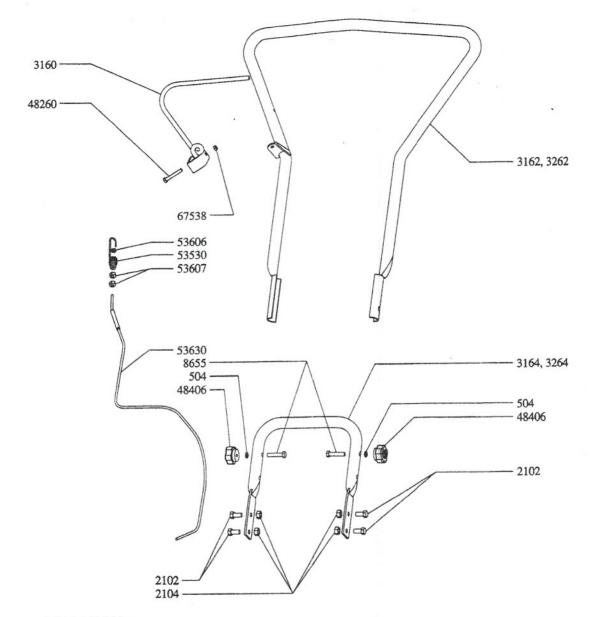


Practice safety at all times. Engine must be turned off and allowed to cool, and spark plug wire must be disconnected and secured before attempting any maintenance or repair.

PROBLEM	REMEDY/ACTION
Engine will not start	1. Connect spark plug wire to spark plug
	2. Throttle must be positioned at choke for a cold start
Engine runs rough, floods during operation	1. Clean or replace air cleaner
Engine is hard to start	1. Drain old fuel and replace with fresh. Use gas stabilizer at end of season
	2. Make sure spark plug wire is securely attached to spark plug
	3. Drive control safety lever must be released to <i>neutral</i> to start the engine
Engine misses or lacks power	1. Clean or replace air cleaner
	2. Improper carburetor adjustment, take to authorized engine service center
	3. Replace spark plug and adjust gap
	4. Drain and refill gas tank and carburetor
Engine will not stop when throttle control is positioned at stop	1. See engine manual to check and adjust throttle linkage
Tiller moves forward during starting	 Drive safety control lever must be released to <i>neutral</i> to start the engine
Tiller is difficult to control when tilling (machine jumps or lurches forward)	1. Raise the tines for shallower tilling by raising the depth regulator lever, see page 10
	2. Lower engine speed in hard ground
Belts squeal in neutral	1. Adjust belt guide:
	- turn engine off and allow muffler to cool
	- disconnect spark plug wire from spark plug
	- pull down on drive safety control lever
	- manually bend belt guide so there is 1/16 inch
	or less clearance between belt guide and belt
	- replace spark plug wire
Beits squeal in forward operation	1. Turn engine off and allow muffler to cool
	2. Disconnect spark plug wire from spark plug
	3. Release drive safety control lever to neutral
	4. Adjust engage cable
	5. Replace spark plug wire



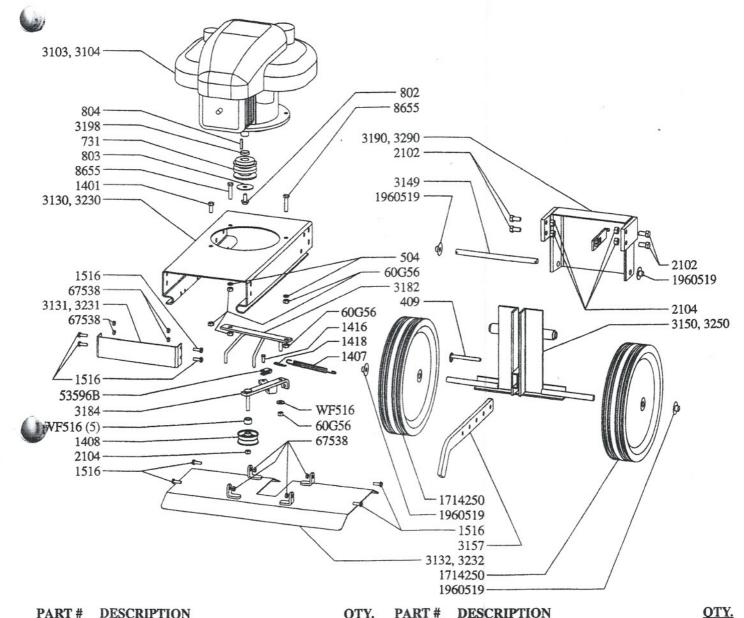
3100/3200 Handlebar Assembly



PART #	DESCRIPTION	QTY.
504	LOCKWASHER-Spring, 5/16"	2
2102	BOLT-Hex Hd. 3/8"-16 x 1". Grade 5	
2104	NUT-Hex, 3/8"-16	
3160	DRIVE SAFETY CONTROL LEVER	
3162	TOP HANDLE, Black (Earthquake)	
3164	BOTTOM HANDLE, Black (Earthquake)	1
3262	TOP HANDLE, Red (GardenStar)	
3264	BOTTOM HANDLE, Red (GardenStar)	1
8655	BOLT-Hex Hd, 5/16-18 x 1-3/4"	
48260	CAPSCREW-Hex Hd, 1/4-20 x 2", Grade 5	1
48406	KNOB-Five Star Black, 5/16-18	
53530	SPRING-Bee Hive, Forward Cable Adjust	1
53606	NUT-Nyloc, #10	
53607	NUT-Jam, 5/16"-24	2
53630	CABLE ASSEMBLY	
67538	NUT-Nyloc, 1/4"	

3100/3200 Motor Mount & Hood Assembly



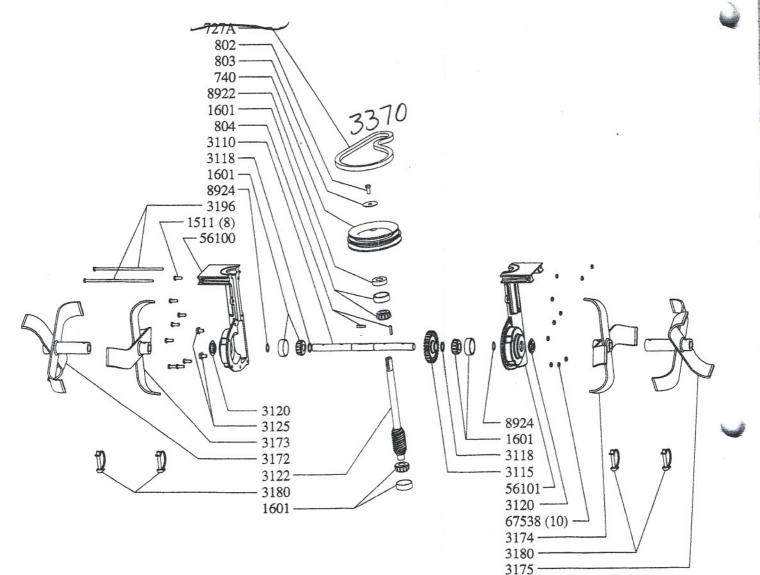


PART #	DESCRIPTION Q	TY.
60G56	NUT-Biway Lock, 5/16-18	6
409	DETENT PIN, 5/16"	1
504	LOCKWASHER-Spring, 5/16"	2
731	PULLEY-2 Groove, Engine, 3/4" ID	1
802	CAPSCREW-Hex Hd, 5/16-24 x 3/4"	1
803	WASHER, 5/16" ID x 1-5/8" OD, Eng. Pulley .	1
804	KEY, 3/16 x 1"	1
1401	CAPSCREW-Hex Hd, 5/16-18 x 1-1/4"	1
1407	SPRING-Idler Arm	1
1408	PULLEY-Forward Idler	1
1416	LINK PIN	1
1418	COTTER PIN	1
1516	BOLT-Hex Flange Hd, 1/4-20 x 3/4"	8
.02	BOLT-Hex Hd, 3/8-16 x 1"	4
2104	NUT-Hex, 3/8-16 Two-Way	5
3103	ENGINE, 5.5-hp Tecumseh (3100)	1
3104	ENGINE, 5-hp Briggs & Stratton (3200)	1
3130	FRAME-Engine Mount, Black (EQ)	1
3131	FRONT BELT COVER, Black (EQ)	

PART #	DESCRIPTION QT	Y.
3132	SHIELD-Tine, Black (EQ)	
13149	WHEEL SHAFT, 1/2" Hinge 1	
3150	DRAG BAR MOUNT, Black (EQ)1	
3157	DEPTH REGULATOR LEVER 1	
3182	BELT GUIDE & MOUNT1	
3184	IDLER ARM-Forward1	
3190	REAR COVER & MOUNT, Black (EQ)1	
3198	SPACER-Engine1	
3230	FRAME-Engine Mount, Red (GS)1	
3231	FRONT BELT COVER, Red (GS)1	
3232	SHIELD-Tine, Red (GS)1	
3250	DRAG BAR MOUNT, Red (GS)1	
3290	REAR COVER & MOUNT, Red (GS)1	
8655	BOLT-Hex Hd, 5/16-18 x 1-3/4"2	
53596B	CABLE YOKE 1	
67538	NUT-Nyloc, 1/4"	
1714250	WHEEL & TIRE ASSEMBLY2	
1960519	PUSH NUT, 1/2" Dia4	
WF516	WASHER-Flat, 5/16"6	
0		



3100/3200 Tine & Shaft Assembly



PART #	DESCRIPTION QTY.
727A	BELT-Forward1
740	PULLEY-2 Groove, Transmission1
802	CAPSCREW-Hex Hd, 5/16-24 x 3/4" 1
803	WASHER, 5/16" ID x 1-5/8" OD, Eng. Pulley .1
804	KEY, 3/16 x 1"1
1511	BOLT-Hex Flange Hd, 1/4-20 x 7/8"8
1601	BEARING-Tapered (Includes Cone & Race)4
3110	TINE SHAFT1
3115	GEAR-Brass1
3118	SPACER
3120	SEAL, 3/4" Dia
3122	DRIVE SHAFT1

PART #	DESCRIPTION	QTY.
3125	BOLT-Thread Forming, 1/4-20 x 1/2"	2
3172	TINE SET-Outside Right	1
3173	TINE SET-Inside Right	1
3174	TINE SET-Outside Left	1
3175	TINE SET-Inside Left	1
3180	SNAP PIN-Round Bail, 5/16 x 1-3/4"	4
3196	BOLT-Hx Hd, 1/4-20 x 7-1/2"	2
8922	BALL BEARING, R12	1
8924	SNAP RING-External	2
56100	CASTING-Right Side	1
56101	CASTING-Left Side	1
67538	NUT-Nyloc, 1/4"	10

3100TRAN TRANSMISSION-Complete1



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