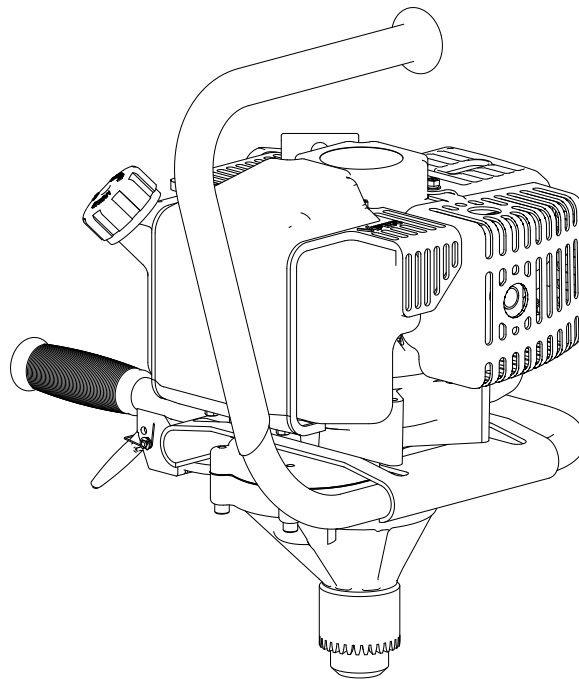


Earthquake[®]

OPERATOR'S MANUAL & PARTS EXPLOSIONS E43WC WOODCHUCK POWER DRILL



INTRODUCTION

THANK YOU . . .

for purchasing an Earthquake® Woodchuck power drill from Ardisam, Inc. We have worked to ensure that the Woodchuck power drill meets high standards for useability and durability. With proper care, your Woodchuck power drill will provide many years of service. Please take the time to read this manual carefully to learn how to correctly operate and maintain your Woodchuck power drill. Congratulations on your investment in quality.

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REGISTRATION

Record your model number and serial number in the space provided for easy reference. Fill out and mail the registration card located in your parts packet. Warranty is valid only if your completed registration card is received by Ardisam, Inc., at time of purchase.

Model Number _____

Serial Number _____

Date of Purchase _____

Place of Purchase _____

ONE YEAR LIMITED WARRANTY

Ardisam, Inc., a manufacturing company, warrants this Earthquake Woodchuck Power Drill to be free from defects in the material or workmanship for a period of one year from the date of purchase. During the one year warranty of this product, Ardisam will furnish 100% parts and labor to correct any defect caused by faulty material or workmanship. Warranty work must be sent directly to Ardisam, Inc. and performed by them or by an authorized service center. **To obtain warranty service and/or replacement instructions, you must have prior approval before shipping package by calling our customer service department at 800-345-6007 for a return material authorization number (RMA#).** All items must be shipped prepaid. Ardisam, Inc. will at no charge, repair or replace, at their discretion, any defective part which falls under the conditions stated above. Ardisam retains the right to change models, specifications and price without notice. This product if used as intended, will give you years of trouble free service. We hope you will enjoy the quality of our products for years to come. **For replacement parts, phone 800-345-6007 or go online to GetEarthquake.com.**

This warranty applies to the original owner with a proof of purchase and is not transferable. It supersedes all other warranties either expressed or implied and all other obligations to liabilities on our part. Ardisam, Inc. does not assume, and does not authorize any other person to assume for us, any liability in connection with the sale of our products. The warranty applies only to products which have not been subjected to negligent use, misuse, alteration, accident or repairs made by anyone not certified by Ardisam, Inc. This guarantee is void unless the warranty card is properly filled out and received by Ardisam, Inc., within 30 days of purchase.



Earthquake, A Division of Ardisam, Inc.
1690 Elm Street; P.O. Box 666
Cumberland, Wisconsin 54829
800-345-6007 · Fax (715) 822-2223
E-mail: info@ardisam.com

SAFETY

OWNER'S RESPONSIBILITY

Accurate assembly and safe and effective use of the power drill is the owner's responsibility.

- Read and follow all safety instructions.
- Carefully follow all assembly instructions.
- Maintain the power drill according to directions and schedule included in this Earthquake operator's manual.
- Ensure that anyone who uses the power drill is familiar with all controls and safety precautions.

SPECIAL MESSAGES

Your manual contains special messages to bring attention to potential safety concerns, machine damage as well as helpful operating and servicing information. Please read all the information carefully to avoid injury and machine damage.

NOTE: General information is given throughout the manual that may help the operator in the operation or service of the machine.

IMPORTANT SAFETY PRECAUTIONS

Please read this section carefully. Operate the power drill according to the safety instructions and recommendations outlined here and inserted throughout the text. Anyone who uses this power drill must read the instructions and be familiar with the controls.



This symbol points out important safety instructions which if not followed could endanger your personal safety. Read and follow all instructions in this manual before attempting to operate this equipment.

- The drill bit should not rotate when the engine is idling. If it does rotate when engine is idling, contact Ardisam, Inc. for instructions.
- Always keep hands, feet, hair and loose clothing away from any moving parts on engine and power drill.
- Do not allow children to operate this power drill. Do not allow adults to operate the drill without proper instruction.
- Do not operate any power equipment under the influence of alcohol or drugs.
- Keep all screws, nuts and bolts tight.
- Engine should be turned off and cool, spark plug wire must be removed from spark plug before any repairs are attempted.
- Temperature of muffler and nearby areas may exceed 150° F (65° C). Avoid these areas.
- Never run engine indoors or in an enclosed area. Engine exhaust contains carbon monoxide, an odorless and deadly gas.
- Use only original equipment parts from Ardisam including all nuts and bolts.

CAUTION

CAUTION INDICATES YOU CAN OR YOUR EQUIPMENT CAN BE HURT IF THE SAFETY INSTRUCTIONS THAT FOLLOW THIS SIGNAL WORD ARE NOT OBEYED.

IMPORTANT

INDICATES HELPFUL INFORMATION FOR PROPER ASSEMBLY, OPERATION, OR MAINTENANCE OF YOUR EQUIPMENT.

WARNING

CALIFORNIA PROPOSITION 65 WARNING

ENGINE EXHAUST FROM THIS PRODUCT CONTAINS CHEMICALS KNOWN TO THE STATE OF CALIFORNIA TO CAUSE CANCER, BIRTH DEFECTS, OR OTHER REPRODUCTIVE HARM.

ENGINE SAFETY PRECAUTIONS

Warning Carbon Monoxide Poisoning

All engines contain carbon monoxide in their exhaust. Carbon monoxide is a deadly, colorless, tasteless, odorless gas which may be present even if you do not smell or see any engine exhaust. Levels of carbon monoxide, which can be deadly, can be present for days in an enclosed area that has poor ventilation. Any level of carbon monoxide, if inhaled, can cause headaches, drowsiness, nausea, dizziness, confusion and eventually death. If you experience any of these symptoms, **seek fresh air and medical attention immediately.**

Preventing Carbon Monoxide Poisoning

- Never run engine indoors.
- Never try to ventilate engine exhaust indoors. Carbon monoxide can reach dangerous levels very quickly.
- Never run engine outdoors where exhaust fumes may be pulled into a building.
- Never run engine outdoors in a poorly ventilated area where the exhaust fumes may be trapped and not easily taken away. (Examples include: in a large hole or areas where hills surround your working area.)
- Never run engine in an enclosed or partially enclosed area. (Examples include: buildings that are enclosed on one or more sides, under tents, car ports or basements.)
- Always run the engine with the exhaust and muffler pointed in the direction away from the operator.
- Never point the exhaust muffler towards anyone. People should always be many feet away from the operation of the engine and its attachments.

Gasoline Fires or Handling Fuel Safely

Fuel and fuel vapors are highly flammable. Never use fuel where a spark or flame may be present. Never use fuel where a potential source of ignition could occur. (Examples include: hot water or space heaters, clothes dryer, electric motors, etc.) Keep flames and sparks away from engine and fuel to prevent fires. Fuel fires spread very quickly and are highly explosive.

Prevention of Gasoline Fires

- Never fill your fuel tank with fuel indoors. (Examples include: basement, garage, barn, shed, house, porch, etc.)
- Always fill fuel tank outside in a well ventilated area.
- Never remove the fuel cap or add fuel with the engine running. Stop engine and allow to cool before filling.
- Never drain fuel from engine in an enclosed area.
- Always wipe up excess (spilled) fuel from engine before starting. Clean up spilled fuel immediately.
- Allow spilled fuel to dry, after wiping and before starting.

- Allow fuel fumes/vapors to escape from the area before starting engine.
- Test the fuel cap for proper installation before starting and using engine.
- Always run the engine with fuel cap properly installed on the engine.
- Replace fuel cap that allows gas to spill or leak.
- Never smoke while refilling engine fuel tank.
- Prevent fire and explosion caused by static electric discharge. Use only non-metal, portable fuel containers approved by the Underwriter's Laboratory (U.L.) or the American Society for Testing & Materials (ASTM).
- Do not store engine with fuel in fuel tank indoors. Fuel and fuel vapors are highly explosive.
- When storing, screw down gas cap vent screw tightly.
- Never pour fuel from engine fuel tank.
- Never siphon fuel by mouth to drain fuel tank.
- Always have an adult fill the fuel tank.
- Never allow an adult or anyone under the influence of drugs or alcohol to fill engine.
- Never allow children to fill the engine.

BURNS AND FIRES

The muffler, muffler guard and other parts of the engine become extremely hot during the operation of the engine. These parts remain extremely hot after the engine has stopped.

Prevention of Burns and Fires

- Never remove the muffler guard from the engine.
- Never touch the muffler guard because it is extremely hot and will cause severe burns.
- Never touch parts of the engine that become hot after operation.
- Always keep materials and debris away from muffler guard and other hot parts of the engine to avoid fires.

This engine is designed to operate using a catalytic converter which contributes to the engine's compliance with the EPA.

CAUTION

HOT GASES ARE A NORMAL BY-PRODUCT OF A FUNCTIONING CATALYTIC CONVERTER. FOLLOW ALL SAFETY INSTRUCTIONS TO PREVENT BURNS AND FIRES.

OPERATION

STEPS FOR WORKING ON ENGINE OR POWER DRILL

1. Turn off engine switch.
2. Disconnect the spark plug wire from the spark plug.
3. Securely place the disconnected spark plug wire away from the spark plug and any metal parts. This must always be done or arcing may occur between spark plug wire and metal parts.
4. Replace or repair the part on the power drill.
5. Check all parts that were repaired, or removed during repair, that they are secure and fit correctly.

NOTE: All repair parts must come from the factory. Never replace parts that are not specifically designed for the power drill.

6. Replace spark plug wire.

PREPARING ENGINE FOR STARTING

GAS AND OIL

Quality

To operate the engine, we recommend using "VIPER" brand 2-cycle oil (PN 300400) to ensure that the engine operates correctly throughout the life of the engine. Use unleaded regular gas only.

Mixture

Run engine with a 50:1 ratio.

GAS	OIL	RATIO
1 gallon	2.5 ounces	50:1
2 gallons	5 ounces	50:1
5 gallons	13 ounces	50:1

MIXING FUEL AND FILLING GAS TANK

Mixing Fuel

1. Fuel must be mixed in a container outside in a well ventilated area.
2. Fill certified fuel container 1/4 full of recommended fuel.
3. Add recommended amount of 2 cycle oil.
4. Screw container cap on straight and tight.
5. Shake the container to mix fuel and oil.
6. Unscrew gas cap slowly to vent, add the remainder of fuel requirements.
7. Wipe away any spilled fuel or oil and allow to evaporate before moving or transporting.

CAUTION

DO NOT ALTER/MODIFY ENGINE:

AVOID INJURY! NEVER ALTER OR MODIFY THE ENGINE FROM THE FACTORY. SERIOUS INJURY OR DEATH MAY OCCUR IF ENGINE IS MODIFIED OR ALTERED.

AVOID INJURY! WHEN WORKING ON OR REPLACING PARTS FOR THE ENGINE OR POWER DRILL YOU MUST ALWAYS DISCONNECT SPARK PLUG WIRE FROM THE SPARK PLUG AND KEEP IT AWAY FROM THE SPARK PLUG.

AVOID INJURY! ALWAYS WEAR HEARING PROTECTION WHILE OPERATING ENGINE.

AVOID INJURY! PLEASE DO NOT START YOUR POWER DRILL UNTIL YOU HAVE READ THE PREVIOUS SECTION OF THIS MANUAL. IF YOU HAVE READ THESE, FOLLOW THE STEPS BELOW TO START YOUR POWER DRILL.

AVOID INJURY! NEVER STORE ENGINE WITH GAS IN THE TANK INDOORS. FUEL AND FUEL VAPORS ARE HIGHLY FLAMMABLE.

AVOID INJURY! NEVER MIX FUEL AND OIL DIRECTLY IN ENGINE GAS TANK. USE ONLY NON-METAL, PORTABLE FUEL CONTAINERS APPROVED BY THE UNDERWRITER'S LABORATORY (U.L.) OR THE AMERICAN SOCIETY FOR TESTING & MATERIALS (ASTM).

AVOID INJURY! AN ADULT MUST ALWAYS HANDLE AND FILL THE ENGINE WITH FUEL.

AVOID INJURY! ALWAYS HANDLE FUEL IN A WELL VENTILATED AREA, OUTDOORS, AWAY FROM FLAMES OR SPARKS.

IMPORTANT

THIS ENGINE USES A GAS/OIL MIXTURE. DO NOT RUN ON STRAIGHT GAS ONLY, ENGINE DAMAGE WILL RESULT.

Filling Gas Tank

1. Shut-off engine and allow engine to completely cool before refilling the gas tank.
2. Move to a well ventilated area, outdoors, away from flames and sparks.
3. Clean debris from area around the gas cap.
4. Loosen gas cap slowly. Place the cap on a clean, dry surface.
5. Carefully add fuel without spilling.
6. Do not fill gas tank completely full, allow space for fuel to expand.
7. Immediately replace gas cap and tighten. Wipe off spilled fuel and allow to dry before starting engine.

NORMAL OPERATION

1. The clutch will transfer maximum power after about two hours of normal operation. During this break-in period clutch slippage may occur. The clutch should be kept free of oil or other moisture for efficient operation.
2. Never run engine indoors. Exhaust fumes are deadly.

⚠ CAUTION

AVOID INJURY! ALWAYS HANDLE FUEL IN A WELL VENTILATED AREA, OUTDOORS, AWAY FROM FLAMES OR SPARKS.

AVOID INJURY! DO NOT START ENGINE IF FUEL IS SPILLED. WIPE OFF EXCESS FUEL AND ALLOW TO DRY. REMOVE ENGINE FROM AREA TO AVOID SPARKS.

STARTING AND STOPPING ENGINE

- Move engine to a well ventilated area, outdoors, to prevent carbon monoxide poisoning.
- Move to an area away from flames or sparks, to avoid ignition of vapors if present.
- Remove all debris from air cleaner holes and gas cap to ensure proper air flow.

COLD ENGINE START: Starting engine for first time or after engine has cooled off or after running out of fuel.

1. Move choke lever to **RUN or OFF** position.

NOTE: Choke must be in the **RUN or OFF** position when pushing or using the primer bulb.

2. Prime unit until primer hose is filled with gas.

NOTE: When using the primer bulb, allow the bulb to return completely to its original position between pushes.

3. Move choke lever to **CHOKE or ON** position.

NOTE: **CHOKE** position is defined by moving the choke lever as far to the **ON** position as possible.

4. Push rocker switch to the **ON** position.

5. Engage throttle control with right hand. Grasp starter handle with left hand and pull out slowly, until it pulls slightly harder. Without letting starter handle retract, pull rope with a rapid full arm stroke. Let it return to its original position very slowly until unit fires or runs. Repeat this step every time the starter rope is pulled.

NOTE: If engine fails to start after 5-6 pulls, push primer 1 time and pull starter rope again.

6. After engine starts running, move choke lever to **HALF CHOKE** position until unit runs smoothly.

NOTE: **HALF CHOKE** is defined when the choke lever is between **CHOKE** and **RUN or ON and OFF**.

7. Move choke lever to **RUN or OFF** position and move throttle to desired speed.

NOTE: Run at full throttle when possible. Do not let unit idle for extended periods of time.

8. To stop engine, push rocker switch to **OFF** position.

WARM ENGINE START:

1. Move choke lever to **CHOKE or ON** position.

NOTE: **CHOKE** position is defined by moving the choke lever as far to the **ON** position as possible.

2. Continue with Step 4 of Cold Engine Starting.

CAUTION

AVOID INJURY! ALWAYS HANDLE FUEL IN A WELL VENTILATED AREA, OUTDOORS, AWAY FROM FLAMES OR SPARKS.

AVOID INJURY! DO NOT START ENGINE IF FUEL IS SPILLED. WIPE OFF EXCESS FUEL AND ALLOW TO DRY. REMOVE ENGINE FROM AREA TO AVOID SPARKS.

AVOID INJURY! STARTER ROPE CAN CAUSE AN UNANTICIPATED JERK TOWARDS ENGINE. PLEASE FOLLOW INSTRUCTIONS TO AVOID INJURY.

AVOID INJURY! IF ENGINE FAILS TO START AFTER TRYING STARTING PROCEDURES, PLEASE CONTACT OUR CUSTOMER SERVICE DEPARTMENT AT 800-345-6007.

AVOID INJURY! NEVER LEAVE ENGINE RUNNING WHILE UNATTENDED. TURN OFF AFTER EVERY USE.

WARNING

AVOID INJURY! MAKE SURE THE UNIT IS IN A STABLE POSITION BEFORE PULLING THE STARTER HANDLE.

AVOID INJURY! WHEN THE UNIT STARTS TO FIRE OR RUN, RELEASE THE THROTTLE CONTROL MOMENTARILY WITH YOUR RIGHT HAND AND RETURN YOUR LEFT HAND TO THE HANDLEBAR POSITION TO MAINTAIN CONTROL AND STABILITY OF THE UNIT WITH BOTH HANDS.

HOT ENGINE START:

1. Continue with Step 4 of Cold Engine Starting.
2. If engine does not fire, refer to Step 1 of Warm Engine Starting.

DO NOT attempt to start engine in the following ways:

- DO NOT use starting fluid.
- DO NOT spray flammable liquids or vapors into air cleaner, carburetor or spark plug chamber.
- DO NOT remove spark plug and pull on starter rope. Flammable fuel can spray out & ignite from a spark from spark plug.

MAINTENANCE AND STORAGE

POWER DRILL MAINTENANCE

1. The gear case has 4 oz. of grease installed at the factory. It is recommended that once a year the gear case be split by a qualified service professional and the grease level checked. Add grease only if level of grease is below top of the gears. **DO NOT OVERFILL.**
2. Keep all screws, nuts, and bolts tight.
3. For cold weather operation, store the unit in a cool environment. Transferring the unit from a warm to a cold place can cause the build up of harmful condensation.

ENGINE MAINTENANCE

Cooling Fins

Cooling fins, air inlets and linkages must be free from any debris before each use.

Air Filter

Never run engine without air cleaner properly installed. Added wear and engine failure may occur if air cleaner is not installed on engine.

Service air cleaner every 3 months or after 20 hours of operation.

Clean filter daily in extremely dusty conditions.

Steps for Cleaning Air Filter

1. Wash in warm water with mild soap until dirt and debris are removed. Press filter when washing, do not twist.
2. Rinse in warm water until soap and dirt are removed.
3. Dry filter by wrapping in a clean cloth and pressing filter until it is dry.
4. Apply oil to the entire filter.
5. Remove excess oil.
6. Attach the filter and air cleaner cover to the engine.

CAUTION

TO PREVENT ACCIDENTAL STARTING:

AVOID INJURY! ENGINE MUST BE TURNED OFF AND COOL, AND SPARK PLUG WIRE MUST BE REMOVED FROM SPARK PLUG BEFORE CHECKING AND ADJUSTING ENGINE OR POWER DRILL.

AVOID INJURY! TEMPERATURE OF MUFFLER AND NEARBY AREAS MAY EXCEED 150° F. (65° C). AVOID THESE AREAS.

AVOID INJURY! NEVER STORE ENGINE WITH FUEL IN THE TANK INSIDE A BUILDING. POTENTIAL SPARKS MAY BE PRESENT FOR IGNITION OF FUEL AND FUEL VAPORS.

AVOID INJURY! AN ADULT MUST ALWAYS DO MAINTENANCE AND REPAIR ON ENGINE AND POWER DRILL.

AVOID INJURY! ENGINE MUST BE SHUT-OFF, COOL, AND SPARK PLUG WIRE REMOVED BEFORE ANY REPAIR OR MAINTENANCE CAN BE DONE.

Spark Plug

The recommended spark plug is a NGK BM6A which cross references to a Champion CJ8.

1. Check spark plug every 50 operating hours.
2. Disconnect the spark plug cap, and clean any debris from around the spark plug area.
3. Remove spark plug and replace if any of the following occur; pitted electrodes, burned electrodes, cracked porcelain, or deposits around electrodes.
4. After analysis, seat spark plug and tighten with spark plug wrench.
 - Reinstall original spark plug, tighten additional 1/2 turn.
 - Installing new spark plug, adjust spark plug gap to .030" and tighten additional 1/8 – 1/4 turn .

NOTE: *Loose spark plug may overheat and damage engine. Over tightened spark plug may damage threads in the cylinder head.*

Carburetor

Never tamper with factory setting of the carburetor.

TRANSPORTING YOUR POWER DRILL

1. Never transport engine inside an enclosed space or vehicle. Fuel or fuel vapors may ignite causing serious injury or death.
2. If fuel is present in the fuel tank, transport in an open vehicle in an upright position.
3. If an enclosed vehicle must be used, remove gas into an approved red fuel container. **DO NOT siphon by mouth.**
4. Run engine to use up the fuel in the carburetor and fuel tank. Always run engine in a well ventilated area.
5. Wipe away any spilled fuel from engine and power drill. Allow to dry.

LONG TERM STORAGE

If your power drill will not be used for more than one month, prepare it for long term storage.

Steps for Long Term Storage

1. Add fuel stabilizer according to manufacturer's instructions.
2. Run engine for 10-15 minutes to ensure that the stabilizer reaches the carburetor.
3. Remove the remainder of the fuel from the gas tank into an approved fuel container.
4. Store power drill (engine) in a vertical position.
5. Remove all debris from power drill (engine).

CAUTION

AVOID INJURY! TO AVOID INJURY OR DEATH, NEVER SIPHON FUEL BY MOUTH.

AVOID INJURY! NEVER STORE POWER DRILL WITH FUEL IN THE GAS TANK INSIDE AN ENCLOSED AREA OR BUILDING.

TO PREVENT ACCIDENTAL STARTING:

AVOID INJURY! ENGINE MUST BE TURNED OFF AND COOL, AND SPARK PLUG WIRE MUST BE REMOVED FROM SPARK PLUG BEFORE CHECKING AND ADJUSTING ENGINE OR POWER DRILL.

AVOID INJURY! AN ADULT MUST ALWAYS DO MAINTENANCE AND REPAIR ON ENGINE AND POWER DRILL.

AVOID INJURY! ENGINE MUST BE SHUT-OFF, COOL, AND SPARK PLUG WIRE REMOVED BEFORE ANY REPAIR OR MAINTENANCE CAN BE DONE.

SERVICE, TROUBLESHOOTING AND REPAIR

SERVICE INFORMATION

At Ardisam, we build quality and durability into the design of our products; but no amount of careful design by us, and careful maintenance by you, can guarantee a repair-free life for your auger. Most repairs will be minor, and easily fixed by following the suggestions in the troubleshooting guide in this section.

The guide will help you pinpoint the causes of common problems and identify remedies.

For more complicated repairs, you may want to rely on your retailer, an authorized mechanic or Ardisam, Inc. (contact your retailer for a list of authorized mechanics in your area). A parts catalog is included in this section.

We will always be glad to answer any questions you have, or help you find suitable assistance. To order parts or inquire about warranty, call or write us at the address found below, under the section ordering repair parts.

ORDERING REPAIR PARTS

Parts can be obtained from the store where your power drill was purchased, direct from the factory or online. To order from the factory, call or write to:

Ardisam, Inc.
1690 Elm Street, Cumberland, Wisconsin 54829
1-800-345-6007 • 1-715-822-2415
E-mail: info@ardisam.com

Please include the following information with your order:

1. Part numbers
2. Part description
3. Quantity
4. Model number and serial number

CAUTION

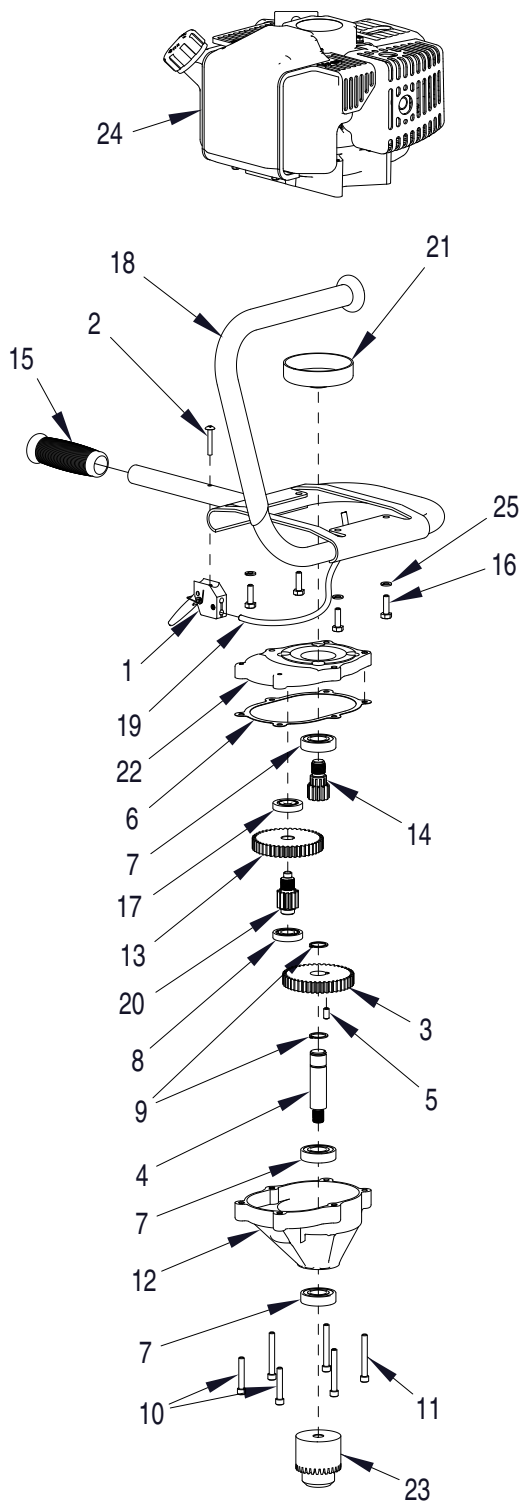
PRACTICE SAFETY AT ALL TIMES. ENGINE MUST BE TURNED OFF AND ALLOWED TO COOL, AND SPARK PLUG WIRE MUST BE DISCONNECTED BEFORE ATTEMPTING ANY MAINTENANCE OR REPAIR.

TROUBLESHOOTING

PROBLEM	POSSIBLE CAUSE	REMEDY/ACTION
Engine will not start	1. Power switch off	1. Flip switch to ON position
	2. Spark plug wire disconnected	2. Connect spark plug wire to spark plug
	3. Out of fuel	3. Refuel
	4. Spark plug wet, faulty or improperly gapped	4. Clean, replace or gap spark plug
	5. Throttle control not held open	5. Hold throttle control open when pulling recoil handle
	6. Fuel line hose not positioned in bottom of gas tank	6. Push fuel line down into fuel in gas tank
Engine runs rough, floods during operation	1. Dirty air filter	1. Clean or replace air filter
	2. Choke partially engaged	2. Turn off choke
	3. Carburetor out of adjustment	3. Call factory
Engine is hard to start	1. Stale fuel	1. Drain old fuel and replace with fresh. Use gas stabilizer at end of season
	2. Spark plug wire loose	2. Make sure spark wire is securely attached to spark plug
	3. Dirty carburetor	3. Clean carburetor, use gas stabilizer, new gas can
	4. Throttle control not held open	4. Prime unit 3 more times, then hold throttle open when pulling recoil handle
Engine misses or lacks power	1. Clogged gas tank	1. Remove and clean gas tank
	2. Clogged air filter	2. Clean or replace air filter
	3. Carburetor out of adjustment or bad	3. Call factory
	4. Spark plug wet, faulty or improperly gapped	4. Clean, replace or gap spark plug
Engine runs, then quits	1. Gas cap not venting	1. Clean or replace gas cap
	2. Plugged fuel filter	2. Clean or replace fuel filter
	3. Carburetor out of adjustment or bad	3. Call factory
Engine revs too high	1. Carburetor out of adjustment	1. Call factory
Power drill turns at idle	1. Idle speed too high	1. Adjust idle speed lower
	2. Broken clutch spring	2. Replace spring
Drill bit turns, but has no power	1. Choke on	1. Turn off choke after engine is running
	2. Carburetor out of adjustment	2. Call factory
	3. Broken transmission	3. Call factory
	4. Worn clutch shoes	4. Replace clutch shoes and spring
	5. Worn engine lower seat	5. Call factory
Drill bit cuts slowly	1. Dull bit	1. Buy new drill bit, or have bit sharpened

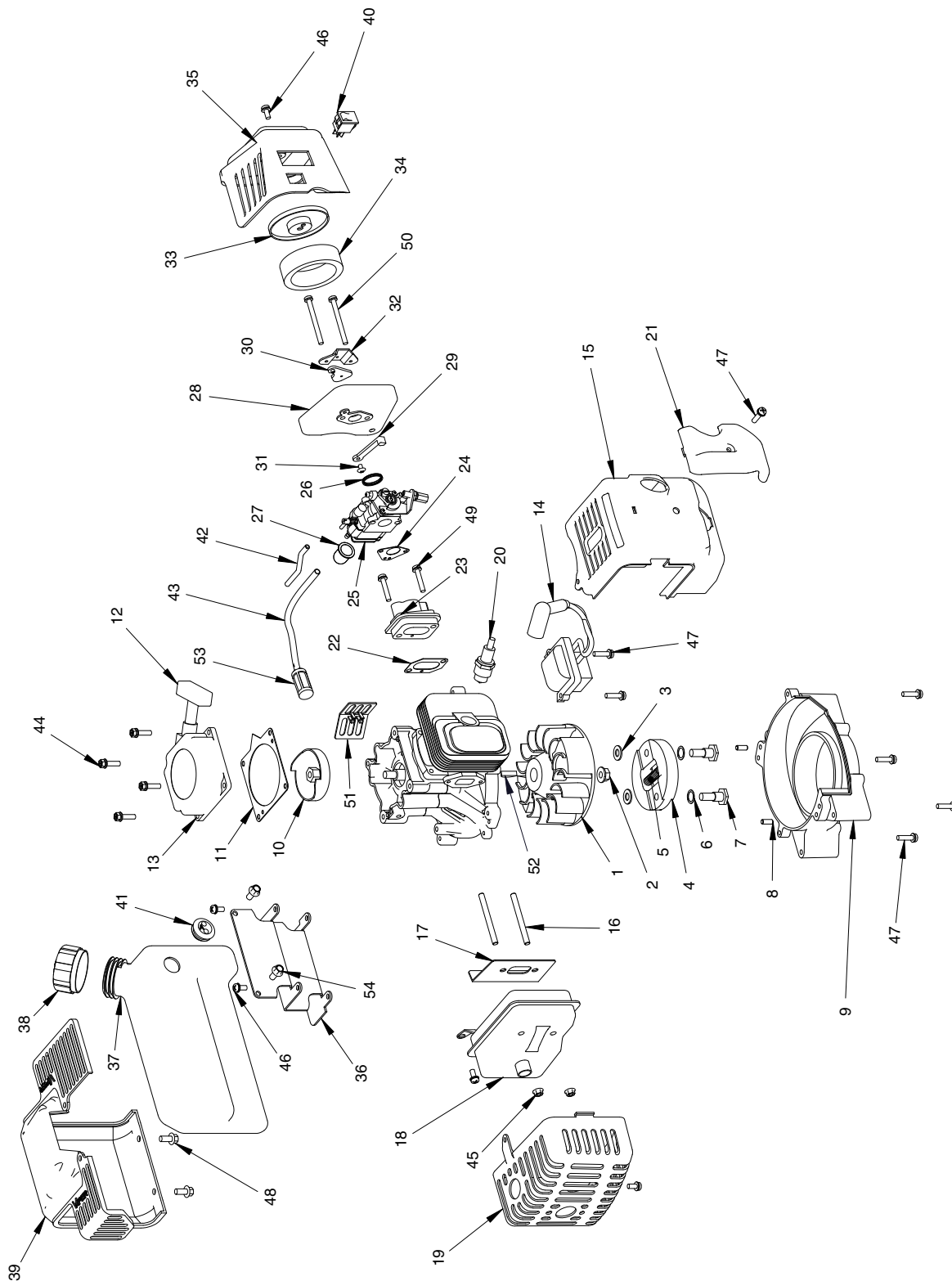
Contact service provider if above remedies fail at 800-345-6007.

E43WC POWER DRILL PARTS EXPLOSION & PARTS LIST



KEY NO.	PART NO.	DESCRIPTION	QTY.
1	4809	TRIGGER ASSEMBLY W/O CABLE	1
2	4814	BOLT 10-24 X 1-1/4" PHILLIPS TRUSS HEAD ZINC	1
3	8912	GEAR 44T 3/4" HOLE	1
4	8913WC	SHAFT 3/4" WITH 1/2" UNF	1
5	8915	DOWEL PIN STEEL 1/4" X 1/2"	1
6	8919	GASKET POWERHEAD TRANSMISSION	1
7	8922	BALL BEARING R12 DOUBLE LIP	3
8	8923	BALL BEARING R10	1
9	8924	SNAP RING EXTERNAL 3/4"	2
10	8929	BOLT 1/4-20 X 1-1/2" SOCKET HEAD CAPSCREW	2
11	8931	BOLT 1/4-20 X 2" SOCKET HEAD CAPSCREW PARTIAL THREAD	4
12	8939	GEAR CASE LOWER HALF	1
13	8973H	GEAR 44T 5/8-18 LH THREADED HARDENED	1
14	9017	GEAR 12T PINION THREADED HT	1
15	9211	HANDLE GRIP 7/8" ID FLANGELESS	1
16	67541	BOLT 1/4-20 X 7/8" HEX HEAD CAPSCREW GRADE 5 ZINC	4
17	300406	BEARING R10 WITH 3/8" BORE SIZE OPEN	1
18	300613	HANDLEBAR FRAME	1
19	300617	THROTTLE CABLE	1
20	300426	GEAR 12T PINION LH THREADED	1
21	3004100	CLUTCH DRUM ASSEMBLY 5/8" THREAD	1
22	3004111	GEAR CASE TOP	1
23	CHUCK	CHUCK 1/2" CAPACITY 1/2" FINE THREADED	1
24	E43CCV	VIPER ENGINE 43CC CATALYTIC CONVERTER	1
25	WL14	WASHER 1/4" SPRING LOCK ZINC	4
-	KEY	KEY 1/2" CHUCK	1
-	300352	TRANSMISSION ASSEMBLY	-

E43WC ENGINE PARTS EXPLOSION



E43WC ENGINE PARTS LIST

KEY NO.	PART NO.	DESCRIPTION	QTY.
1	300484	FLYWHEEL, MAGNETO	1
2	300337	NUT, FLANGE M8	1
3	300462	WASHER, ROTOR	2
4	300413	CLUTCH ROTOR ASSEMBLY	1
5	300412	SPRING, CLUTCH	1
6	300449	WASHER, SPRING	2
7	300450	BOLT, SHOULDER	2
8	300467	PIN, LOCATING	2
9	3004110	MOUNT RING & SHROUD	1
10	300491	RECOIL CLUTCH	1
11	300429	PLATE, RECOIL	1
12	3004121	HANDLE, STANDARD RECOIL	1
13	300430	RECOIL ASSEMBLY W/ STANDARD HANDLE	1
14	300472	IGNITION COIL	1
15	300482	SHROUD, ENGINE	1
16	300493	BOLT, STUD M6 X 62MM	2
17	300475	GASKET, MUFFLER	1
18	4813	MUFFLER	1
19	4812	COVER, MUFFLER	1
20	BM6A	SPARK PLUG	1
21	300483	COVER, ENGINE SHROUD	1
22	300476	GASKET, INTAKE	1
23	300478	WINDPIPE, INTAKE	1
24	300479	GASKET, CARBURETOR	1
25	300486	CARBURETOR	1
26	300481	O-RING, CARBURETOR	1
27	3004109	PRIMER BULB	1
28	300329	BASE, INTAKE	1
29	300489	LEVER, CHOKE	1
30	300328	CHOKE COVER	1

KEY NO.	PART NO.	DESCRIPTION	QTY.
31	3004132	SCREW, THROTTLE LEVER	1
32	300455	PLATE, INTAKE COVER ADAPTER	1
33	300457	COVER, AIR FILTER	1
34	300435	AIR FILTER	1
35	300330	COVER, INTAKE	1
36	56105	BRACKET, GAS TANK	1
37	300331	GAS TANK	1
38	300403	GAS CAP, SELF VENTING	1
39	300332	SHROUD, GAS TANK	1
40	1021	SWITCH, ROCKER	1
41	300494	GROMMET, 2-HOLE GAS TANK	1
42	300497	HOSE, PRIMER LINE	1
43	300498	HOSE, FUEL LINE	1
44	300335	BOLT W/WASHER PHILLIPS HH	4
45	300492	NUT, FLANGE M6	2
46	300471	BOLT W/WASHER M5 X 12MM	5
47	300439	BOLT W/WASHER PH M5 X 18MM	7
48	300336	BOLT HH M5 X 18MM	4
49	300438	BOLT W/WASHER M5 X 25MM	2
50	300456	BOLT M5 X 50MM	2
51	300326	GUARD, SCREW	1
52	300338	KEY, FLYWHEEL	1
53	3004103	FILTER, FUEL	1
-	300410	KIT, TUNE-UP (INCLUDES SPARK PLUG, CARB AIR FILTER, FUEL FILTER, BOTTLE OF VIPER 2-CYCLE OIL & SPARK PLUG WRENCH)	1
-	300470	FUEL LINE HOSE & FILTER	1
-	3004114	KIT, CARBURETOR REPAIR	1
-	3004118	KIT, GAS TANK (INCLUDES GAS TANK, BOTH FUEL LINES, FUEL FILTER & 2-HOLE GROMMET	1

Earthquake®

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