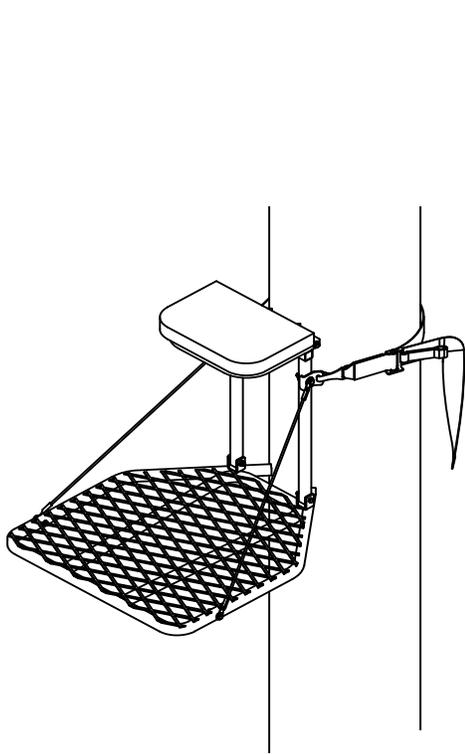
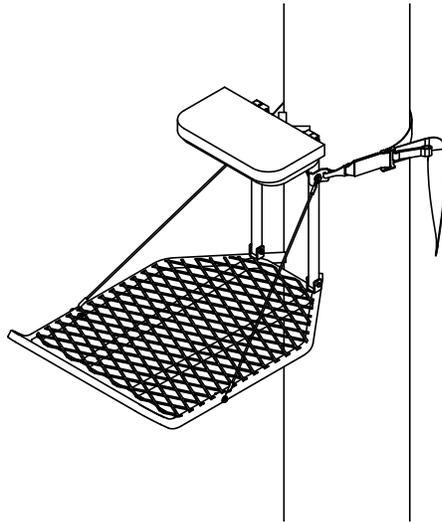




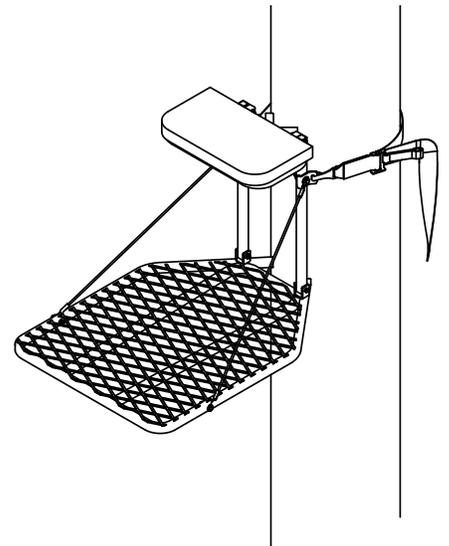
Operator's Manual  
**Hang-On Stands**



**BIG FOOT™**  
**Model RE500**



**BIG FOOT™ XL with Footrest**  
**Model RE507 Shown**



**BIG FOOT™ XL**  
**Model RE501**

**INCLUDES MODEL #'s:**

- RE500, Big Foot™
- RE504, Baby Big Foot™
- RE501, Big Foot™ XL
- RE506, Big Foot™ with Footrest
- RE507, Big Foot™ XL with Footrest
- RE507G, Big Foot™ XL with Footrest (Outpost Edition)
- RE503, Lite Foot™
- RE511, Big Foot™ XL Lounger
- RE509, Big Foot™ XLT



Certified to TMA  
Standards by an  
Independent  
Testing Laboratory

Get parts online at  
[www.HuntRiversEdge.com](http://www.HuntRiversEdge.com)

OMREHO001  
Revised 01/26/11  
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Rivers Edge Treestands are engineered with you the hunter in mind. We appreciate your purchase of one of our world class treestands. Follow these few simple instructions and your stand will provide you many years of trouble-free pleasure. Instructions should be kept in a safe place and reviewed at least annually.

If for any reason you have a problem with your product, **DO NOT return to the retailer**, contact the Rivers Edge customer service department at 800-450-EDGE (3343) for assistance.

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### WARRANTY

Rivers Edge Treestands, Inc., offers a lifetime warranty to be free from defects in materials and workmanship. This warranty applies to the original owner with a proof of purchase. All items attached to our stands (seat, strap, rope, wood, etc.) that are degradable are warranted for a period of one year. There is no warranty on paint. This warranty applies to products that are not modified, abused or misused in a manner that deviates from the products intended usage. Rivers Edge Treestands offers no other warranty expressed or implied nor is to be held liable for any damage that may result from any defect in a treestand manufactured by them. Warranty work must be sent directly to Rivers Edge Treestands and performed by them. **To obtain warranty service and/or replacement instructions, you must have prior approval from Rivers Edge Treestands before shipping your package to us by calling our customer service department at 800-450-EDGE (3343) or by writing to: Rivers Edge Treestands, Inc., P.O. Box 755, 1690 Elm Street, Cumberland, WI 54829 for a return material authorization number (RMA#).** All items must be shipped prepaid. Rivers Edge Treestands will at no charge, repair or replace, at their discretion, any defective stand which falls under the conditions stated above. Rivers Edge Treestands retains the right to change models, specifications and price without notice.

**NOTE: You must always use the provided full body harness (fall arrest system) that meets TMA standards while using this product!**

This equipment has been manufactured under strict quality guidelines. As with any equipment of this type, full understanding of the instructions and its use is mandatory for the safety of its user. Rivers Edge Treestands, Inc., is not responsible for any damages or injuries sustained due to improper use or modification of any of its products, or due to any use which deviates from the products intended usage. The manufacturer also is not responsible for any injuries sustained due to failure to adhere to the instructions for use. Any misunderstanding of its operation should be directed to manufacturer prior to its use.

**ALL RIVERS EDGE TREESTANDS COME WITH A FULL BODY HARNESS (FALL ARREST SYSTEM) THAT MEETS TMA STANDARDS.** It is the owner's responsibility to inspect the product regularly for damage that could inhibit the ultimate safety of the product. Failure to use or improper use of the provided Full Body Harness (Fall Arrest System) that meets TMA standards may result in serious injury or death. ALWAYS wear the provided Full Body Harness (Fall Arrest System) that meets TMA standards while using this product.

**Owner is responsible to check product field rating and must never exceed maximum weight rating stated.** Rivers Edge Treestands, Inc., is not responsible for any malfunction due to normal wear and tear and/or damage caused by improper use, improper maintenance or accidents. This product if used safely as intended, will give you years of trouble free service. We hope you will enjoy the quality of our products for years to come, and have a safe hunt.

**For replacement parts, phone 800-450-EDGE (3343) or go online to [www.HuntRiversEdge.com](http://www.HuntRiversEdge.com).**

## WARNINGS

### **WARNING**

**DO NOT USE THIS PRODUCT UNTIL YOU HAVE WATCHED THE INCLUDED TREESTAND SAFETY DVD, UNDERSTAND IT, AND PRACTICED THE TECHNIQUES FOR SAFE HUNTING DISCUSSED IN THIS DVD.**

**YOU MUST ALWAYS USE THE PROVIDED FULL BODY HARNESS (FALL ARREST SYSTEM) THAT MEETS TMA STANDARDS WHILE USING THIS PRODUCT. SINGLE SAFETY BELTS AND CHEST HARNESSES ARE NO LONGER ALLOWED AND SHOULD NEVER BE USED.**

**IF YOU ARE NOT WEARING A FULL BODY HARNESS PROPERLY ATTACHED TO THE TREE THAT IS PROTECTING YOU FROM A FALL, DO NOT LEAVE THE GROUND.**

**FAILURE TO USE OR IMPROPER USE OF THE PROVIDED FULL BODY HARNESS (FALL ARREST SYSTEM) THAT MEETS TMA STANDARDS MAY RESULT IN SERIOUS INJURY OR DEATH! READ & UNDERSTAND INSTRUCTIONS ON INSPECTION AND MAINTENANCE SHEET. IF ANY INSTRUCTIONS ARE NOT UNDERSTOOD OR IF YOU HAVE A PARTS ISSUE CALL 800-450-EDGE (3343) BEFORE USING.**

**READ, UNDERSTAND AND FOLLOW ALL ASSEMBLY, INSPECTION, MAINTENANCE, FULL BODY HARNESS (FALL ARREST SYSTEM) & USE INSTRUCTIONS PROVIDED BEFORE EACH USE. FAILURE TO FOLLOW ALL WARNINGS AND INSTRUCTIONS COULD RESULT IN SERIOUS INJURY OR DEATH.**

**READ AND PERFORM ALL INSPECTION AND MAINTENANCE TASKS BEFORE EACH AND EVERY USE. (REPLACE ANY QUESTIONABLE COMPONENTS IMMEDIATELY WITH RIVERS EDGE ORIGINAL REPLACEMENT PARTS.) DO NOT LEAVE YOUR STAND OUTDOORS - REMOVE AFTER EACH USE AND STORE INDOORS!**

**INSTRUCTIONS/DVD SHOULD BE KEPT IN A SAFE PLACE AND REVIEWED AT LEAST ANNUALLY.**

**DOUBLE CHECK ASSEMBLY STEPS TO BE CERTAIN YOU HAVE CORRECTLY ASSEMBLED THIS PRODUCT.**

**DO NOT CRUSH TUBING WHEN TIGHTENING BOLT ASSEMBLIES! IDENTIFY AND FAMILIARIZE YOURSELF WITH ALL PARTS BEFORE YOU START. A BOLT IDENTIFICATION CHART CAN BE FOUND IN THE BACK.**

**DO NOT EXCEED THE TOTAL FIELD RATING - 300 LBS.**

**NEVER USE ANY PRODUCT THAT HAS NOT BEEN MAINTAINED OR INSPECTED PROPERLY - YOUR LIFE DEPENDS ON IT!**

**WHEN HUNTING FROM A TREESTAND, FALLS CAN OCCUR ANY TIME AFTER LEAVING THE GROUND CAUSING INJURY OR DEATH.**

### **WARNING**

**NEVER ATTACH TO A DEAD, ODD-SHAPED, LEANING, DISEASED, LOOSE-BARKED TREE OR UTILITY POLES.**

**REPLACE ANY AND ALL TREESTAND STRAPS EVERY TWO YEARS OR WHEN ANY SIGNS OF DAMAGE OR WEAR EXIST BEFORE.**

**SOME MODELS INCLUDE A FOOTREST, WHICH IS DESIGNED AS A FOOTREST ONLY. NEVER STAND ON FOOTREST!**

**BE SURE TO RAISE AND LOWER YOUR WEAPON WITH A HAUL LINE. GUN BARREL END OR ARROW TIPS MUST BE POINTED DOWN-AWAY FROM YOU.**

**BE SURE SEAT PAD AND/OR BUCKLES ARE SECURELY AND CORRECTLY ATTACHED TO PREVENT ACCIDENTAL REMOVAL**

**STUDY YOUR NEW STAND TO BECOME FAMILIAR WITH ALL OF ITS FEATURES AND DESIGN. AT GROUND LEVEL, FOLLOWING PROVIDED USE INSTRUCTIONS, PRACTICE ATTACHING STAND TO TREE AND REMOVING STAND FROM TREE. ALSO PRACTICE SITTING, STANDING, AND USING THIS PRODUCT BEFORE ATTACHING OVERHEAD. SAVE THESE INSTRUCTIONS FOR FUTURE REFERENCE. PROPERLY USE THE PROVIDED FULL BODY HARNESS (FALL ARREST SYSTEM) THAT MEETS TMA STANDARDS AT ALL TIMES INCLUDING ASCENDING TO AND DESCENDING FROM A TREE-STAND.**

**DO NOT USE ANY TYPE OF AFTER MARKET HANGING ASSISTS, BRACKET MOUNT SYSTEMS OR ANY OTHER TYPE OF MECHANISM TO ATTACH YOUR RIVERS EDGE HANG-ON TREESTAND TO A TREE. THESE TYPES OF DEVICES CAN NEGATIVELY AFFECT THE STABILITY OF THE TREESTAND IN THE TREE AND REDUCE OR PREVENT PROPER TIGHTENING, TREE ADHESION AND PERFORMANCE OF THE TREESTAND TO THE TREE WHICH CAN LEAD TO SERIOUS INJURY OR DEATH.**

**⚠ WARNING**

**THE USE OF A LINEMAN'S/CLIMBING BELT IS REQUIRED WHILE ASCENDING, DESCENDING AND INSTALLING A HANG-ON TREESTAND TO STABILIZE THE USER WITH THE TREE.**

**CLIMBING AIDS (STICK LADDERS, SECTIONAL LADDERS, STEPS, ETC.) MUST EXTEND ABOVE THE PLATFORM TO ALLOW THE USER TO STEP DOWN ONTO THE PLATFORM. NEVER STEP UP TO YOUR STAND FROM A CLIMBING AID.**

**CORRECT TIGHTENING AND ADJUSTMENTS OF CHAINS, CABLES, STRAPS, ETC. ARE CRITICAL TO STABLE HANG-ON TREESTAND INSTALLATION. ALL TREESTAND CONTACT POINTS MUST BE IN CONTACT WITH THE TREE BEFORE YOU STEP ONTO YOUR STAND.**

**PLATFORM MUST BE FOLDED UP TO REMOVE STAND! THIS ALLOWS SLACK IN STRAP FOR REMOVAL.**

**ALWAYS CLIMB TREE ON THE ATTACHMENT SIDE OF THIS TREESTAND. VISUALLY INSPECT YOUR CONNECTION TO BE ASSURED YOU HAVE CORRECTLY ATTACHED STAND TO TREE AS PER INSTRUCTIONS AND DIAGRAMS.**

**NEVER PULL YOURSELF UP ONTO PLATFORM - ALWAYS STEP DOWN FROM ABOVE.**

**NEVER TOUCH OR MOVE BUCKLE WHILE STAND IS IN USE.**

**USE A HAUL LINE TO RAISE OR LOWER THE TREESTAND. NEVER CLIMB WITH ANYTHING ON YOUR BACK.**

**NEVER LEAVE A TREESTAND IN A TREE WHEN NOT IN USE SINCE WEATHER OR ANIMALS COULD CAUSE DAMAGE. TREE GROWTH CAN ALSO STRESS AND DAMAGE STRAPS AND BUCKLES.**

## FULL BODY HARNESS (FALL ARREST SYSTEM)

**ALL FIXED POSITION HANG-ON STYLE TREESTANDS INCLUDE A TREE BELT AND CLIMBING BELT THAT MUST BE USED IN ACCORDANCE WITH THE FULL BODY HARNESS (FAS) SUPPLIED.**

For safety reasons, take time to read each section of these instructions for proper attachment, use and maintenance of this Full Body Harness (FAS).

To ensure your personal safety, you must read these instructions before using this product. Failure to do so could result in serious personal injury or death. This product is certified to TMA standards by an Independent Testing Laboratory. It is the responsibility of the user to follow all instructions provided, warnings listed, installation, set up, and use of this product.

If you have any questions or do not understand any instructions or warnings listed please call 800-450-3343 (EDGE) before attempting to use.

### **WARNING**

**YOU MUST READ, UNDERSTAND, AND FOLLOW ALL INSTRUCTIONS PROVIDED, AND WARNINGS LISTED AT ALL TIMES. FAILURE TO DO SO COULD RESULT IN SERIOUS INJURY OR DEATH.**

**THE PROVIDED FULL BODY HARNESS (FAS) IS DESIGNED TO STOP YOUR FALL, BUT DOES NOT REMOVE THE RISK OF SERIOUS PERSONAL INJURY OR DEATH. IF YOU DO NOT UNDERSTAND ANY INSTRUCTIONS OR WARNINGS PROVIDED IN THIS BOOK, YOU MUST CALL RIVERS EDGE TREESTANDS INC., AT 800-450-3343 (EDGE) BEFORE USING.**

**ALWAYS WEAR THIS FULL BODY HARNESS (FAS) WHILE USING THE RIVERS EDGE TREESTAND THAT IT WAS PURCHASED WITH. FAILURE TO DO SO COULD RESULT IN SERIOUS INJURY OR DEATH.**

**INSPECT THIS PRODUCT BEFORE EACH USE FOR SIGNS OF WEAR AND/OR DAMAGE. NEVER USE A DAMAGED PRODUCT.**

**THIS PRODUCT IS DESIGNED FOR ADULT USE ONLY. ADULTS MUST BE BETWEEN 120 LBS (MINIMUM) AND 300 LBS (MAXIMUM) TO USE THIS PRODUCT.**

**BEFORE ATTEMPTING TO USE THIS HARNESS, PRACTICE INSTALLING, SET UP, AND USE AT GROUND LEVEL. ONCE YOU BECOME COMFORTABLE WITH ITS SET UP AND USE, YOU MAY PROCEED AND USE IT AT HEIGHTS ABOVE GROUND.**

**DO NOT USE THIS PRODUCT OR ANY RIVERS EDGE PRODUCT ON UTILITY POLES TELEPHONE POLES, OR ANY OTHER MAN MADE STRUCTURES. USE ON STRONG, STRAIGHT, LIVE TREES ONLY. NEVER USE IN A COMMERCIAL OR INDUSTRIAL SETTING. USE ONLY AS A FULL BODY HARNESS (FAS) WHILE HUNTING.**

**FAILURE TO DISCARD AND REMOVE THIS FULL BODY HARNESS (FAS) DEVICE FROM SERVICE AFTER FIVE (5) YEARS FROM MANUFACTURE DATE, WHEN ANY SIGNS OF DAMAGE OR WEAR EXIST, OR AFTER ARRESTING A FALL, COULD RESULT IN SERIOUS INJURY OR DEATH.**

### **WARNING**

**DO NOT USE THIS OR ANY OTHER RIVERS EDGE PRODUCT IF YOU HAVE A HISTORY OF HEALTH PROBLEMS SUCH AS HEART PROBLEMS, BACK PROBLEMS, VISION PROBLEMS, HIGH BLOOD PRESSURE, OR ANY OTHER PHYSICAL OR MENTAL IMPAIRMENT. DO NOT USE IF YOU ARE ON ANY TYPE OF MEDICATION OR ANY OTHER SUBSTANCE SUCH AS ALCOHOL THAT MAY ALTER YOUR ABILITY TO USE THIS PRODUCT PROPERLY AND SAFELY.**

**DO NOT USE IN SLIPPERY OR STORMY CONDITIONS. SNOW, ICE, FREEZING RAIN, WIND, AND LIGHTNING POSE VERY DANGEROUS THREATS TO YOUR SAFETY. END YOUR HUNT AND RETURN TO THE GROUND IF INCLEMENT CONDITIONS ARISE.**

**DO NOT ATTEMPT TO REMOVE, MODIFY, AND/OR EXCLUDE ANY PORTION OF THIS PRODUCT. MODIFICATION, MISUSE, AND/OR PART SUBSTITUTION COULD RESULT IN SERIOUS INJURY OR DEATH. IF YOU SUSPECT PARTS ARE MISSING OR DAMAGED, IMMEDIATELY CONTACT RIVERS EDGE TREESTANDS AT 800-450-3343 (EDGE) BEFORE USING.**

**THIS RIVERS EDGE FULL BODY HARNESS (FAS) WAS DESIGNED AS A FALL-ARREST ONLY! DO NOT UNDER ANY CIRCUMSTANCES USE IT TO LEAN OUT OF YOUR TREESTAND. USING THIS PRODUCT IN SUCH A MANNER COULD RESULT IN SERIOUS INJURY OR DEATH!**

**PRACTICE THE USE OF A FULL BODY HARNESS AT GROUND LEVEL IN THE PRESENCE OF A RESPONSIBLE ADULT TO EXPERIENCE THE FEELING OF WEARING THIS HARNESS BEFORE USING IN A HUNTING ENVIRONMENT.**

## USING YOUR FULL BODY HARNESS (FALL ARREST SYSTEM)

### PUTTING ON YOUR FULL BODY HARNESS

1. With the Full Body Harness (FAS) lying on the ground, familiarize yourself with all of its design and features. **SEE FIGURE 1.**
2. Loosen both leg straps to the maximum position and unthread the waist belt completely. Doing both of these actions will allow you to put the Full Body Harness (FAS) on easier.
3. Now holding the harness, locate the (2) shoulder straps labeled "LEFT SHOULDER" and "RIGHT SHOULDER", and spread them apart to make sure there are no twists or tangles in the harness. **SEE FIGURE 2.**
4. Position yourself in front of the harness and proceed to step through each leg loop as if you were putting on a pair of pants. **SEE FIGURE 3.**
5. Pull harness up your body to chest height where you will slide your left arm through the "LEFT SHOULDER" strap and your right arm through the "RIGHT SHOULDER" strap as if you were putting on a jacket. **SEE FIGURE 4.**

**NOTE: Be sure there are no twists in leg or shoulder straps. The "LEFT SHOULDER" and "RIGHT SHOULDER" printing should be away from your body so you can read the words while wearing the Full Body Harness (FAS). If not, the harness is on inside out and must be switched.**

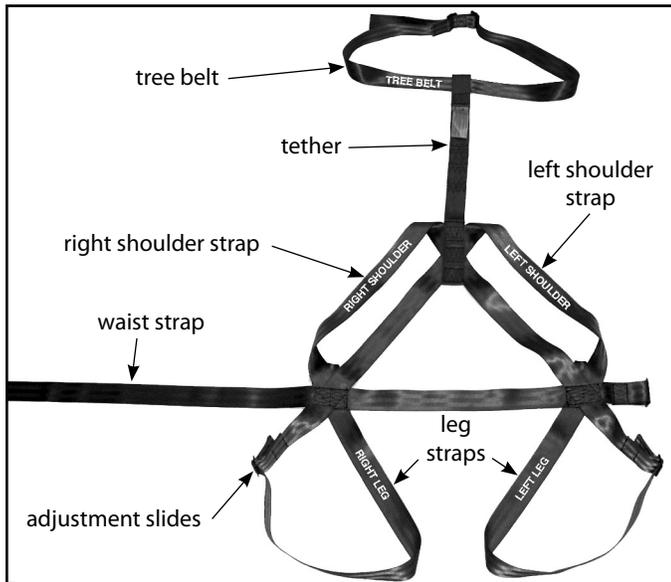


Figure 1

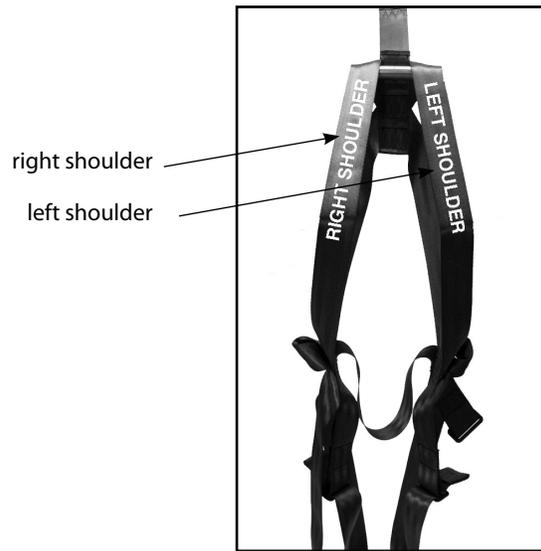


Figure 2

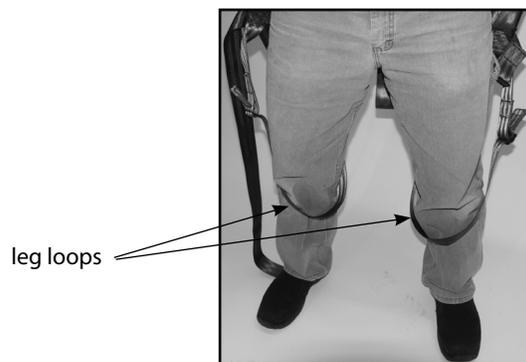


Figure 3



Figure 4

6. Tighten and adjust each leg strap so they are tight to your legs, but not uncomfortably tight. **SEE FIGURE 5.**
7. Feed waist strap through waist strap adjustment slide. Tighten and adjust the waist strap so it is tight fit to your body, but not uncomfortably tight. **SEE FIGURE 6.**
8. You should now have the Full Body Harness (FAS) configured with the waist strap on your front side, shoulder straps over the proper shoulders and the tether strap positioned on your back side. **SEE FIGURES 7 & 8.** The entire Full Body Harness (FAS) should have a snug, tight fit to your body.

**NOTE: Tether strap should not be tangled, twisted or looped around any portion of the harness. Excess leg and waist strap can be tucked away.**

 **WARNING**

**BE SURE THAT YOU ARE WEARING YOUR FULL BODY HARNESS (FAS) CORRECTLY.**



Figure 7



Figure 8



pull strap up to  
tighten

Figure 5



Figure 6

**FULL BODY HARNESS (FAS) USED WITH THE TREE BELT AND CLIMBING BELT SUPPLIED WITH ALL FIXED POSITION HANG-ON STYLE TREESTANDS**

This method must be used during set-up, use and take-down of a climbing aid (climbing stick, climbing ladder, sectional ladder, etc.) and fixed position (hang-on) treestand. It allows you to temporarily free your hands when attaching this type of climbing aid and/or treestand. You must use this method while ascending or descending a tree in order to stay attached to the tree at all times.

1. While wearing your Full Body Harness (FAS) correctly, locate the climbing belt (packed loose from the Full Body Harness). Familiarize yourself with all of its design and features. **SEE FIGURE 9.**
2. Take the loop end of climbing belt and feed through either sewn loop located on the waist belt on the sides of the Full Body Harness (FAS). Take the carabiner end of climbing belt and feed it through the loop end of climbing belt previously fed through the sewn loop. Pull it tightly, forming a slip knot. **SEE FIGURE 10.**
3. Adjust the climbing belt adjustment slide only enough so it will wrap around tree and allow you room to move freely. Attach the carabiner to opposite sewn loop of harness and screw into lock position. **SEE FIGURES 11A & 11B.**

**WARNING**

**NEVER POSITION YOURSELF IN A WAY THAT ALLOWS THE TETHER TO BE UNDER YOUR CHIN OR AROUND YOUR NECK. THE CARABINER MUST ALWAYS BE MANUALLY LOCKED BY YOU TO ENSURE IT WILL NOT BE ACCIDENTALLY REMOVED. SCREW IT TIGHTLY AND TEST IT SEVERAL TIMES TO BE SURE IT IS IN THE LOCK POSITION BEFORE ATTEMPTING TO USE ABOVE GROUND!**



Figure 9



Figure 11A



Figure 10

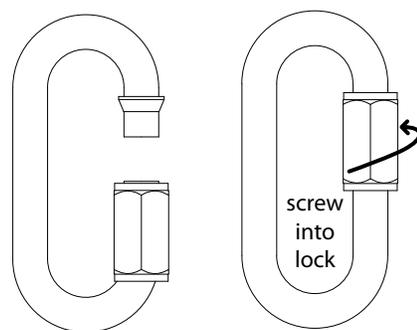


Figure 11B

4. At ground level, position climbing belt at about waist level on backside of tree, and slowly lean backwards to make sure everything is attached correctly. Once you are sure the entire Full Body Harness (FAS) and climbing belt is attached correctly, you may proceed to climb up. As you climb the tree, you will need to lean forward, towards the tree to take weight off of climbing belt so that you can reposition it at a higher level. It is necessary to repeat this action until you have reached your desired hunting height.
5. When you reach the height of your stand platform, **DO NOT UNHOOK YOUR CLIMBING BELT**, you must attach the harness tether to the tree, above the treestand, using the provided tree belt. Wrap the tree belt through the loop end of the tether and around tree. Take the tail end of tree belt and feed it through (2) adjustment slides on tree belt. **SEE FIGURE 12.** Pull the tail of tree belt tight.

**NOTE: Be sure the (2) adjustment slides are facing away from tree, preventing any obstruction. Do not position tether on or between the (2) tree belt adjustment slides. SEE FIGURE 12.**

Once this is secure, unhook your climbing belt and continue up until you can step down onto your platform. Once you have reached your desired hunting height, you must slide the tree belt up the tree as high as possible. Tighten the tree belt to the tree by pulling the tree belt tail tight. The tether strap accommodates your freedom of movement, however, the distance should be as short as possible to reduce the dynamic load on your body in case of a fall. There should be no slack in tether strap while in a sitting position.

6. Reverse these procedures to descend from your treestand.

## WARNING

**BE SURE THAT YOU ARE WEARING YOUR FULL BODY HARNESS (FAS) CORRECTLY.**

**A FULL BODY HARNESS (FAS) WITH LINEMAN'S/CLIMBING BELT MUST BE WORN AT ALL TIMES WHILE INSTALLING OR REMOVING ANY HANG-ON CLIMBING AIDS.**

**HANG-ON CLIMBING AIDS MUST BE PLACED ON THE TREE AT A HEIGHT ABOVE THE PLATFORM WHERE THE USER CAN MAINTAIN A HANDHOLD ON THE UNIT AND STEP DOWNWARDS ONTO THE TREESTAND. NEVER STEP UP FROM A CLIMBING DEVICE TO GET INTO YOUR STAND.**

**WHEN USING A CLIMBING/LINEMAN'S BELT TO ASCEND THE TREE, THE FULL BODY HARNESS (FAS) SHOULD BE ATTACHED TO THE TREE BEFORE STEPPING DOWN ONTO THE TREESTAND.**

**SECTIONAL LADDERS AND STEPS SHOULD BE SPACED ON THE TREE TO INSURE EACH STEP IS NO MORE THAN 18 INCHES APART.**

**CHECK EVERY STICK LADDER SECTION CONNECTION EVERY TIME YOU USE THE STICK LADDER BEFORE YOU LEAVE THE GROUND. IF STICK LADDER SECTIONS ARE SEPARATING, DO NOT USE THE STICK LADDER.**

**TETHER STRAP SHOULD NOT BE TANGLED, TWISTED OR LOOPED AROUND ANY PORTION OF THE HARNESS. EXCESS LEG AND WAIST STRAP CAN BE TUCKED AWAY.**

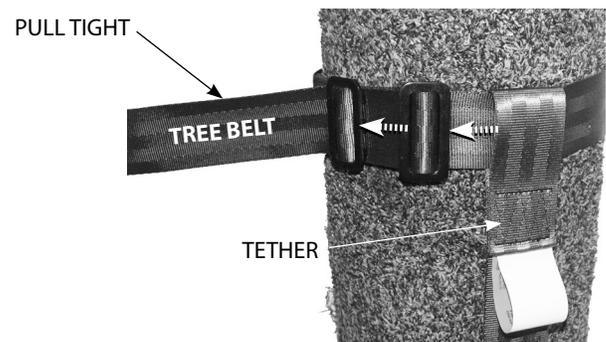


Figure 12

**⚠ WARNING**

**IN CASE OF A FALL...**

**DO NOT PANIC! THIS FULL BODY HARNESS (FALL ARREST SYSTEM) IS DESIGNED TO PREVENT A FALL TO THE GROUND. IT WILL SUSPEND YOU UNTIL YOU ARE ABLE TO RETURN TO YOUR TREESTAND OR UNTIL HELP ARRIVES. USING THE INCLUDED SUSPENSION RELIEF DEVICE (SRD) WILL HELP TO MAINTAIN CIRCULATION IN THE LEGS AND HELP MITIGATE THE EFFECTS OF HANGING SUSPENDED WITH YOUR WEIGHT RESTING ON THE LEG STRAPS OF THE FULL BODY HARNESS. THE EFFECTS OF PROLONGED SUSPENSION WITHOUT USING THE SUSPENSION RELIEF DEVICE MAY RESULT IN UNCONSCIOUSNESS AND DEATH MAY OCCUR.**

**⚠ WARNING**

**THE SUSPENSION RELIEF DEVICE (SRD) STRAP MUST BE ON YOUR PERSON AND ALWAYS BE READILY ACCESSIBLE TO YOU WHILE WEARING THE FULL BODY HARNESS (FALL ARREST SYSTEM)! EVEN IF YOU HAVE ENCOUNTERED A FALL AND ARE SUSPENDED BY YOUR HARNESS TETHER, YOU MUST HAVE ACCESS TO THE SUSPENSION RELIEF DEVICE. ALWAYS HAVE THE SRD STRAP STORED IN THE STORAGE POUCH SO YOU HAVE ACCESS TO IT!**

1. Retrieve the Suspension Relief Device (SRD) strap from the storage pouch on harness.
2. Insert the looped end of SRD strap through either of the climbing belt loops sewn on harness, near the waist belt. Take the opposite end of SRD strap and feed it through the looped end and pull tight, forming a cinch knot. **SEE FIGURES 1A & 1B.**
3. Take the opposite end of SRD strap and feed it through the other climbing belt loop located on other side of harness. Once SRD strap is fed through climbing belt loop, feed the SRD strap back through the adjustment slide. **SEE FIGURES 2A & 2B.**
4. Adjust SRD strap length so it forms a large loop that is slightly shorter than the length of your legs.
5. Put both feet in the loop and stand up to relieve the pressure from the harness leg straps. **SEE FIGURES 3 & 4.** If pressure is still felt on the leg straps while standing on the Suspension Relief Device (SRD) strap, you must readjust the length of the SRD strap to relieve pressure off the leg straps.
6. You can also adjust the SRD strap to a shorter length and place your knees on the SRD strap to relieve the pressure from the harness leg straps. **SEE FIGURE 5.** Alternating between the standing method on feet and the kneeling method on knees, comfort and better blood circulation are maintained.



Figure 1A



Figure 1B



Figure 2A

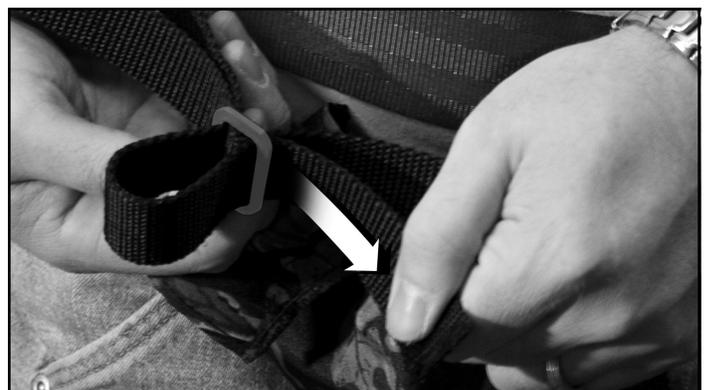


Figure 2B



Figure 3



Figure 4



Figure 5

**ALWAYS...**

- Be physically fit, mentally alert, and well rested before using this product.
- Read and understand all instructions provided and warnings listed before each use and save for future reference.
- Practice using at ground level first before using above ground.
- For adult use only, Weight Range: Min-120 lbs. Max-300 lbs.
- Inspect before each use for signs of wear and/or damage- never use a damaged product. Replace with new.
- Store in a cool, dry place. Never put away damp to avoid mildew.

**NEVER...**

- Sleep while using this product.
- Use in slippery or stormy conditions.
- Exceed the Weight Range: Minimum-120 lbs. Maximum-300 lbs.
- Alter the original design of your Full Body Harness (FAS).
- Use to lean out from stand.
- Use if history of health problems persist.
- Use while intoxicated or using medication.
- Loan your Full Body Harness (FAS) to someone else.
- Use a damaged product, replace with new.
- Use in a commercial or industrial setting.
- Leave product outdoors.

 **WARNING**

**INFORM SOMEONE OF THE HUNTING LOCATION, WHERE THE TREESTAND WILL BE LOCATED AND THE EXPECTED DURATION OF THE HUNT.**

**CARRY A SIGNAL DEVICE SUCH AS A MOBILE PHONE, RADIO, WHISTLE, SIGNAL FLARE OR PERSONAL LOCATOR DEVICE (PLD) AND IT MUST BE READILY AVAILABLE AT ALL TIMES.**

**FAILURE TO FOLLOW HARNESS INSTRUCTIONS COULD RESULT IN NOT BEING ABLE TO RETURN TO THE STAND AND BEING SUSPENDED IN A HARNESS AFTER A FALL.**

**IF THE HUNTING LOCATION IS UNKNOWN BY ANYONE AND COMMUNICATION EFFORTS ARE UNSUCCESSFUL, YOU MUST HAVE A PERSONAL PLAN FOR RECOVERY/ESCAPE BECAUSE PROLONGED SUSPENSION IN A HARNESS WITHOUT THE USE OF THE SUSPENSION RELIEF DEVICE (SRD) CAN BE FATAL. IT IS IMPORTANT TO EXERCISE THE LEGS BY PUSHING AGAINST THE TREE OR DOING OTHER FORMS OF CONTINUOUS LEG EXERCISES TO MITIGATE SUSPENSION TRAUMA (BLOOD POOLING) WHILE BEING SUSPENDED.**

**SEVERAL OPTIONAL PRODUCTS/SYSTEMS ARE AVAILABLE THAT OFFER SELF-RECOVERY OR SELF-EXTRACTION FROM A FALL WHEN SUSPENDED IN A HARNESS. SOME SYSTEMS AUTOMATICALLY DESCEND THE USER WHILE OTHER ALLOW USER CONTROL. ONE OF THESE PRODUCTS/SYSTEMS CAN BE CONSIDERED FOR USE AS AN ADDITIONAL SAFETY PRECAUTION AGAINST PROLONGED SUSPENSION AND SUSPENSION TRAUMA. BE SURE TO FOLLOW THE MANUFACTURERS' DIRECTIONS ON THE SAFE USE OF THESE PRODUCTS/SYSTEMS.**

 **WARNING**

**EXTREME WARNING! IF FALL OCCURS WHILE USING THIS FULL BODY HARNESS (FALL ARREST SYSTEM) YOU MUST ALWAYS REMEMBER TO REMAIN CALM. REGAIN YOUR THOUGHTS AND COMPOSURE AND TRY TO RECOVER AS QUICKLY AS POSSIBLE. SOME OPTIONS YOU MAY HAVE, BUT NOT ALL VARIABLES INCLUDE USING YOUR CLIMBING STICKS, TREE STEPS, ETC. AS FOOTING TO RAISE YOURSELF TO RELIEVE PRESSURE OFF THE LEG & WAIST STRAPS OR TO RECOVER, CLIMB BACK ONTO YOUR STAND PLATFORM AND STAY PUT UNTIL YOUR THOUGHTS AND JUDGEMENT ARE CLEAR. IF RAISING YOURSELF IS NOT AN OPTION, CARRY A SIGNAL DEVICE SUCH AS A MOBILE PHONE, RADIO, WHISTLE, SIGNAL FLARE OR PERSONAL LOCATOR DEVICE (PLD) TO CALL OR ALERT SOMEONE TO HELP RESCUE YOU.**

**WHILE YOU ARE DOING ONE OR MORE OF THESE OPTIONS, YOU MUST KEEP MOVING ALL OF YOUR LIMBS INCLUDING BENDING YOUR KNEES AND LIFTING YOUR LEGS UP TO PROMOTE CIRCULATION THROUGHOUT YOUR BODY.**

**THE SUSPENSION RELIEF DEVICE (SRD) STRAP MUST BE ON YOUR PERSON AND ALWAYS BE READILY ACCESSIBLE TO YOU WHILE WEARING THE FULL BODY HARNESS (FALL ARREST SYSTEM)! EVEN IF YOU HAVE ENCOUNTERED A FALL AND ARE SUSPENDED BY YOUR HARNESS TETHER, YOU MUST HAVE ACCESS TO THE SUSPENSION RELIEF DEVICE. ALWAYS HAVE THE SRD STRAP STORED IN THE STORAGE POUCH SO YOU HAVE ACCESS TO IT!**

**THE SUSPENSION RELIEF DEVICE IS DESIGNED FOR PROVIDING IMMEDIATE RELIEF FROM PROLONGED SUSPENSION TRAUMA. IF YOU ARE NOT PHYSICALLY ABLE TO PERFORM THE STEPS INVOLVED IN THE CORRECT USE OF THIS SUSPENSION RELIEF DEVICE (SRD) STRAP, YOU SHOULD HUNT FROM GROUND LEVEL ONLY.**

**HUNTERS WITH VARYING DEGREES OF PHYSICAL FITNESS MAY REQUIRE DIFFERENT PLANS TO RECOVER/ESCAPE THE EFFECTS OF PROLONGED SUSPENSION. IF YOU DO NOT RECOVER QUICKLY, OR KEEP MOVING TO PROMOTE BLOOD CIRCULATION, UNCONSCIOUSNESS AND DEATH MAY OCCUR. HAVE A PERSONAL PLAN AND PRACTICE IT IN THE PRESENCE OF A RESPONSIBLE ADULT BEFORE LEAVING THE GROUND. NO ONE ESCAPE/RESCUE PLAN WILL WORK FOR EVERY HUNTER ON EVERY TREE IN EVERY CIRCUMSTANCE. ONLY YOU CAN DETERMINE THE BEST RECOVERY/ESCAPE PLAN FOR YOUR HUNTING SITUATION BEFORE LEAVING THE GROUND. HUNT FROM THE GROUND WHEN SELF-RECOVERY/ESCAPE ABILITY IS ABSENT. THERE IS TIME TO MAKE A CORRECT DECISION ON WHAT ACTION TO TAKE IF A FALL OCCURS WHILE WEARING A FULL BODY HARNESS. IT IS IMPORTANT TO REMEMBER, "DO NOT PANIC." REMAIN CALM AND IMPLEMENT YOUR PRACTICED RESCUE, RELIEF AND RECOVERY PLAN.**

**ALWAYS...**

- Be physically fit, mentally alert, and well rested before using this product
- Read, understand and follow all warnings and instructions before use, save for future reference
- Use the provided Full Body Harness (Fall Arrest System) that meets TMA standards at all times including ascending to and descending from a tree stand
- Be fully aware of foot placement
- Recommended for adult use only
- Inspect for missing parts, all hardware condition, and damage before every application, replace if necessary
- Pull up a bow, backpack, firearm or other equipment only after being secure in the treestand and a firearm must be pulled up with it unloaded, chamber open and muzzle down.
- Remove after every use, store product indoors.
- Use only Rivers Edge original replacement parts.
- Lubricate all slide together points with powder graphite to prevent binding, wear, rust & noise.
- Avoid all electrical power lines.
- Inform someone of the hunting location, where the treestand will be located and the expected duration of the hunt.
- Carry a signal device such as a mobile phone, radio, whistle, signal flare or personal locator device (PLD) and it must be readily available at all times.
- Inspect the treestand and all safety devices each time before use and do not store a treestand outdoors when not in use.

**NEVER...**

- Sleep in a treestand
- Exceed the total field rating of 300 lbs.
- Attach to a dead, odd-shaped, leaning, diseased, loose barked trees or utility poles.
- Exceed maximum recommended use height of 10' while using a 15' climbing aid (climbing stick)
- Exceed maximum recommended use height of 15' while using a 20' climbing aid (climbing stick)
- Use on trees with a diameter smaller than 8 inches or larger than 20 inches.
- Use a treestand during inclement weather such as rain, lightning, windstorms or icy conditions and end your hunt and return to the ground if inclement conditions arise.
- Carry gun or bow when ascending or descending
- Alter the original design of your stand.
- Jump on or use in a careless manner.
- Lean out over edge of device.
- Use when intoxicated or using over-the-counter medication or prescription drugs.
- Use a damaged product, replace with new.
- Loan your stand to someone else.
- Stand on the seat, it is designed for sitting only.
- Use a treestand when feeling ill, nauseous or dizzy, or if you have a prior medical condition that could cause a problem (i.e. heart condition, joints that lock up, spinal fusions, etc.) or if you are not well rested.
- Rely on a tree branch for support.
- Jump or bounce on a treestand to seat it to the tree.

**INSPECTION AND MAINTENANCE SCHEDULE****FOR ALL RIVERS EDGE PRODUCTS**

- Inspect all webbing, rope, cord, and strap assemblies for wear or damage.
- Inspect cables and cable ends for damage or kinking.
- Inspect all hardware and chain components for damage.
- Inspect for any structural damage to product. (Return to factory for repair or discard product if any damage is found.)
- Inspect all nut and bolt assemblies to be certain none are loose.
- Inspect for any missing parts.
- Lubricate all pivot and slide together points with powder graphite to prevent noise, wear, and rust.
- Inspect entire product for any rust, corrosion, cracks, freezing, excessive heat or rotting damage that may effect the safety of your product. Discard any questionable product.
- Inspect entire product for any structural damage - pay close attention to all weld locations. (Return to factory for repair or discard product if any damage is found.)
- Using correct wrenches inspect all nut & bolt assembly locations and snug up any that may be loose. Be careful not to crush tubing when tightening!
- Inspect and check operation of all cables, cable ends, cord, rope, webbing, and strap or chain assemblies. Replace with factory new any item or assembly that shows signs of wear, damage, kinking, or functions incorrectly.
- Inspect seat. Replace any seat with factory new that shows signs of structural damage or wear.
- Inspect all hardware for wear or damage, also be sure you have no missing parts.
- Never modify your stand in any way by making repairs, replacing parts, or altering adding or attaching anything to it except if explicitly authorized in writing by the manufacturer.

**ASSEMBLY INSTRUCTIONS (RE504, RE500, RE501, RE503, RE506, RE507, RE507G)**

Tools needed – two 7/16" wrenches

**IMPORTANT ASSEMBLY TIP:** Do not tighten any nut and bolt combinations completely until all parts are assembled together! Finger tighten plus one turn of a wrench only! This will temporarily hold the lock nut on the bolt while helping alignment of all parts! After all parts are assembled together, all nut & bolt combinations must be completely tightened.

1. Bolt the metal seat frame (C30) or (C33) onto the seat post using the (2) provided 1/4-20 x 2-1/4" bolts, locknuts and (6) nylon washers. **SEE FIGURES 1A or 1B. DO NOT tighten all nut & bolt assemblies completely!**
2. Attach removable seat cushion to metal seat frame by sliding seat frame into pocket. Wrap the Velcro seat straps or buckle straps around seat frame and secure together. Snap the side release buckle together for buckle style seats. Pull straps tight so seat is not loose.
3. Bolt cables onto platform using the (2) provided 1/4 x 1-1/2" bolts, locknuts and steel washers. **SEE FIGURE 2. You must now tighten all nut & bolt assemblies. Be sure not to over tighten or crush tubing when tightening!**  
**NOTE: Using powder graphite lubricant during assembly of moving parts will help eliminate noise during use!**
4. Attach backpacking straps (48067) at desired location on platform. Fold strap in half. Feed folded strap through platform mesh. Feed the two loose ends of strap through folded loop and pull tight forming a cinch knot. **SEE FIGURES 3A & 3B.** Feed straps through platform mesh and secure with provided tri-slide buckles. **SEE FIGURES 3C.**

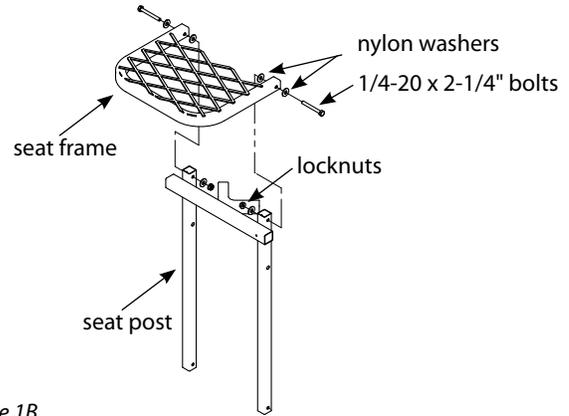


Figure 1B

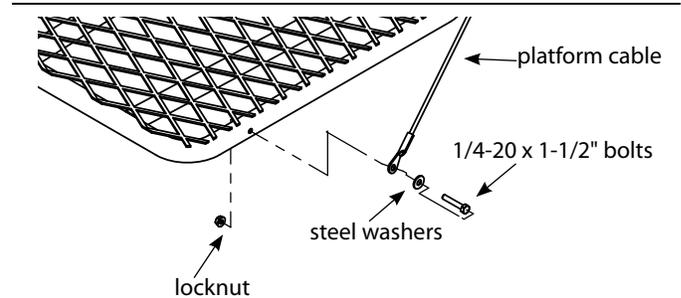


Figure 2

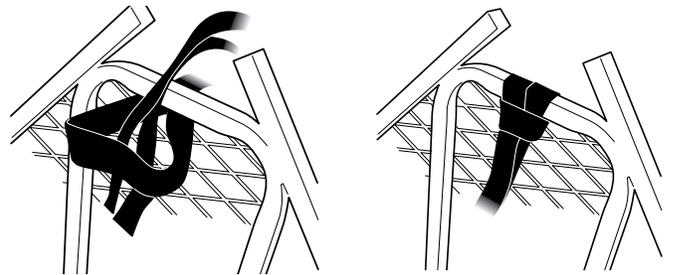


Figure 3A

Figure 3B

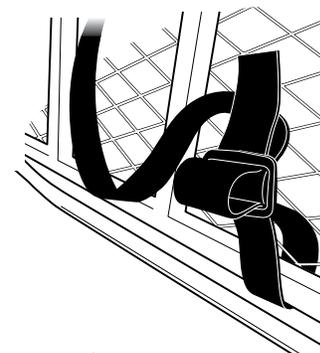


Figure 3C

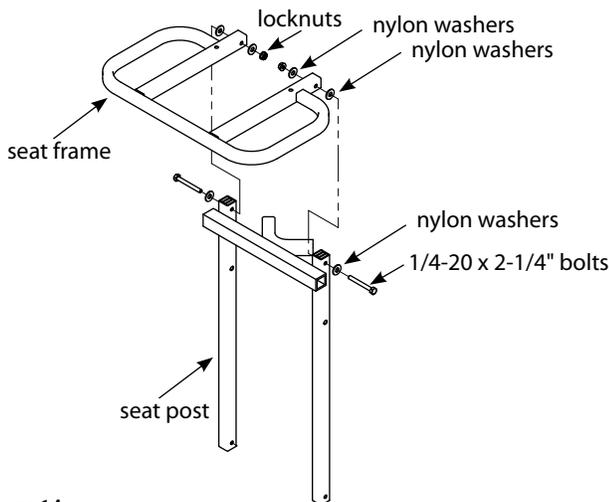


Figure 1A

**SETUP AND USE INSTRUCTIONS (RE504, RE500, RE501, RE503, RE506, RE507, RE507G)**

During installation and removal of a hang-on treestand, you must always and properly use the included Full Body Harness (Fall Arrest System) with climbing belt. Refer to the Full Body Harness and climbing belt instructions included with this product for proper use. You must always use the Full Body Harness while using this product.

1. At desired height, attach by following instructions - a,b,c,d,e.

**NOTE: Stand should be attached to tree with platform folded in an upright position!**

- a. Lengthen strap by pulling buckle away from strap - this will allow strap to slide around buckle roller.
- b. Take buckle and wrap around tree. Be sure the strap is even and at the same level all the way around the tree. Also, be sure there are no twists in the strap. Connect hook to opposite side of stand by inserting thru hole (slot) provided. **SEE FIGURE 4.**
- c. Pull on excess end of strap firmly - snugging up stand to tree. **SEE FIGURES 4 & 5.**

**NOTE: Platform must be folded up while doing this.**

- d. Once securely attached, pull stand platform down. This lever-action will snug stand up tight to tree to prevent any shifting. Redo as necessary to accomplish a snug stand-to-tree fit. All four contact bars must be touching tree! **SEE FIGURE 5.**
  - e. The tension on strap will not allow any slippage due to roller bar tension of buckle. Proper installation should be checked prior to stepping onto platform to ensure safety. **SEE FIGURE 5.**
2. Before stepping down onto center of stand platform, be sure it is secured properly and is tight against tree with all (4) contact bars touching tree!
  3. Carefully step onto stand platform to be sure you have a solid feel against tree and platform is level. Seat folds down for sitting and tips back for standing.

**NOTE: To remove stand, fold platform back up and pull on buckle hand strap.**

**NOTE: On all stands, paint gets between expanded grating and frame of platform. To eliminate any creaking sound from this, walk all over platform before use in woods. This will eliminate any temporary creaking sound.**

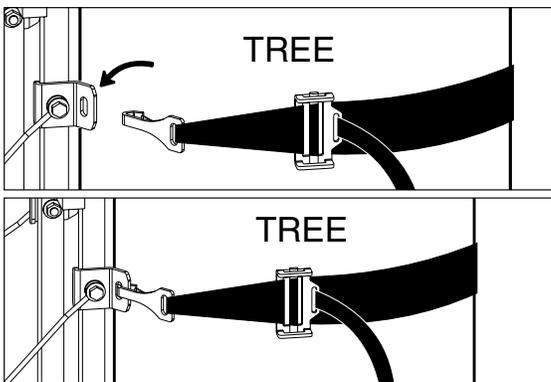


Figure 4

**⚠ WARNING**

**DO NOT TWIST STRAP WHEN ATTACHING. SEE FIGURE 4 FOR CORRECT ATTACHMENT.**

**DOUBLE CHECK ASSEMBLY STEPS TO BE CERTAIN YOU HAVE CORRECTLY ASSEMBLED THIS PRODUCT.**

**STUDY YOUR NEW STAND TO BECOME FAMILIAR WITH ALL OF ITS FEATURES AND DESIGN. AT GROUND LEVEL, FOLLOWING PROVIDED USE INSTRUCTIONS, PRACTICE ATTACHING STAND TO TREE AND REMOVING STAND FROM TREE. ALSO PRACTICE SITTING, STANDING, AND USING THIS PRODUCT BEFORE ATTACHING OVERHEAD. SAVE THESE INSTRUCTIONS FOR FUTURE REFERENCE. PROPERLY USE THE PROVIDED FULL BODY HARNESS (FALL ARREST SYSTEM) THAT MEETS TMA STANDARDS AT ALL TIMES INCLUDING ASCENDING TO AND DESCENDING FROM A TREESTAND.**

**ALWAYS CLIMB TREE ON THE ATTACHMENT SIDE OF THIS TREESTAND. VISUALLY INSPECT YOUR CONNECTION TO BE ASSURED YOU HAVE CORRECTLY ATTACHED STAND TO TREE AS PER INSTRUCTIONS AND DIAGRAMS.**

**THE USE OF A LINEMAN'S/CLIMBING BELT IS REQUIRED WHILE ASCENDING, DESCENDING AND INSTALLING A HANG-ON TREESTAND TO STABILIZE THE USER WITH THE TREE.**

**CORRECT TIGHTENING AND ADJUSTMENTS OF CHAINS, CABLES, STRAPS, ETC. ARE CRITICAL TO STABLE HANG-ON TREESTAND INSTALLATION. ALL TREESTAND CONTACT POINTS MUST BE IN CONTACT WITH THE TREE BEFORE YOU STEP ONTO YOUR STAND.**

**PLATFORM MUST BE FOLDED UP TO REMOVE STAND! THIS ALLOWS SLACK IN STRAP FOR REMOVAL.**

**NEVER PULL YOURSELF UP ONTO PLATFORM - ALWAYS STEP DOWN FROM ABOVE.**

**NEVER TOUCH OR MOVE BUCKLE WHILE STAND IS IN USE.**

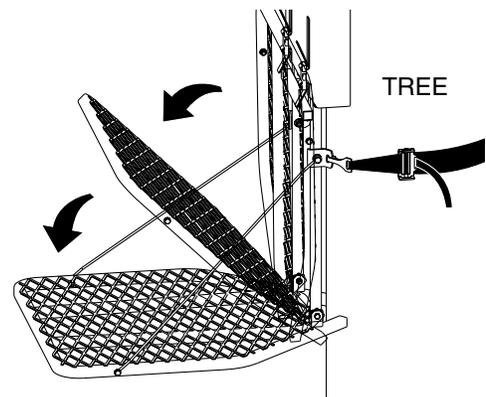
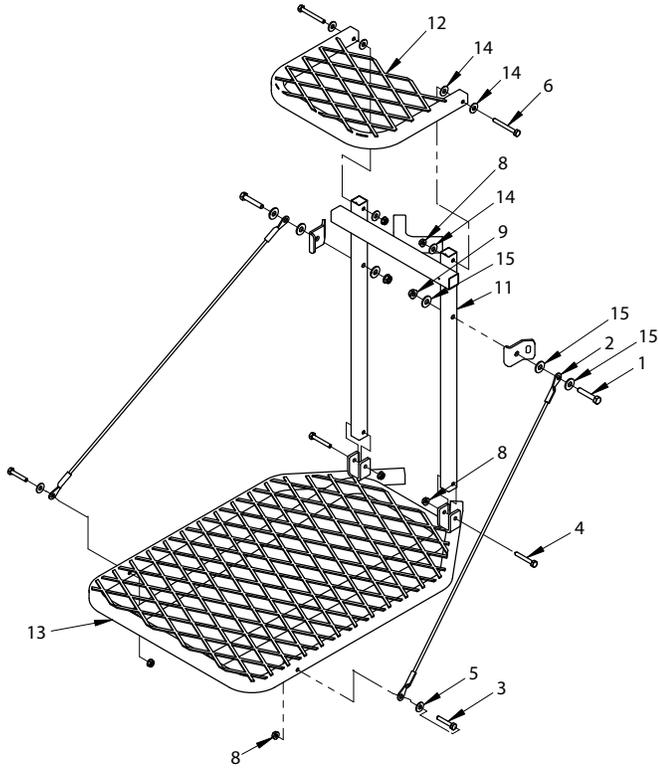
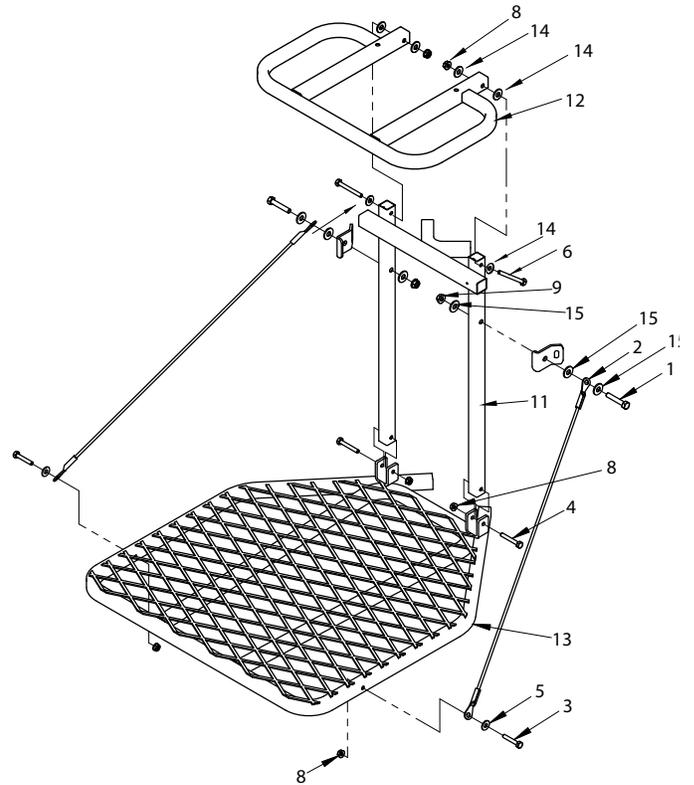


Figure 5

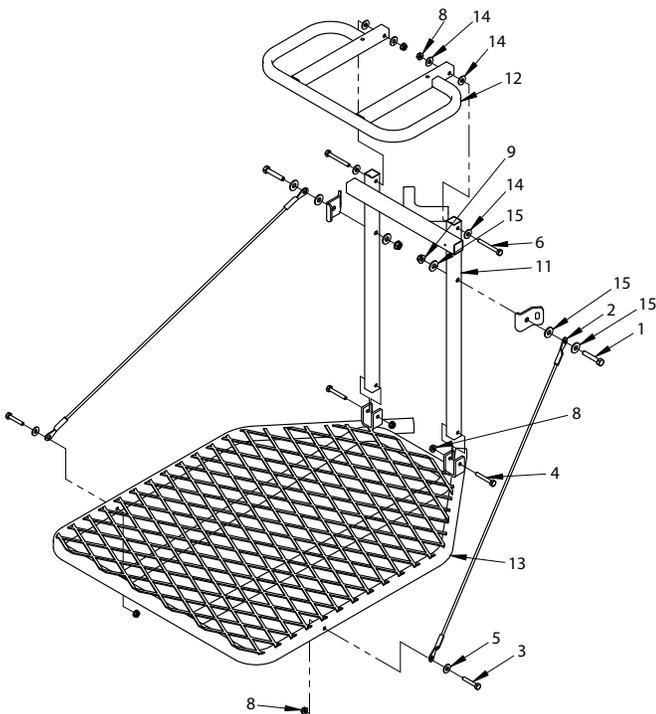
**BABY BIG FOOT (RE504)**



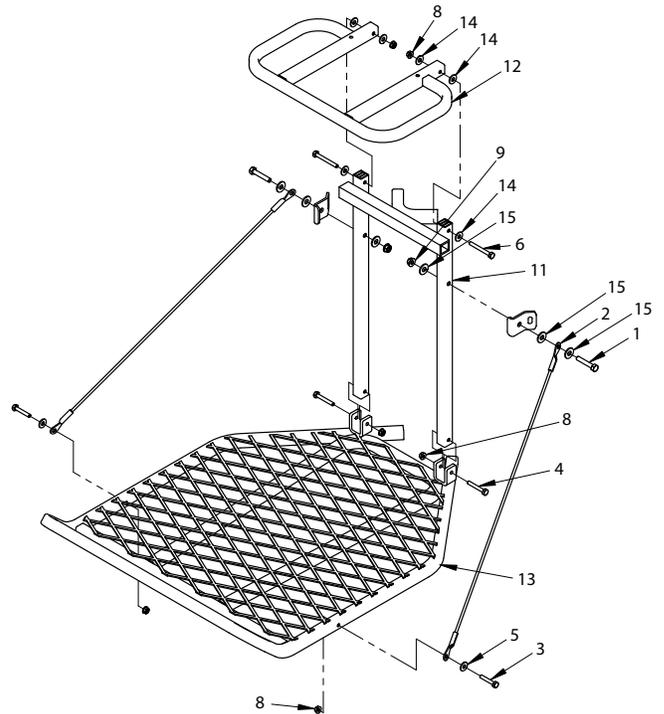
**BIG FOOT (RE500)**



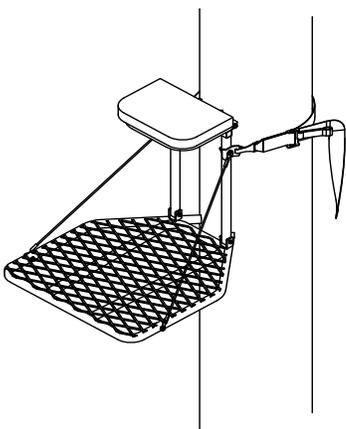
**BIG FOOT XL (RE501)**



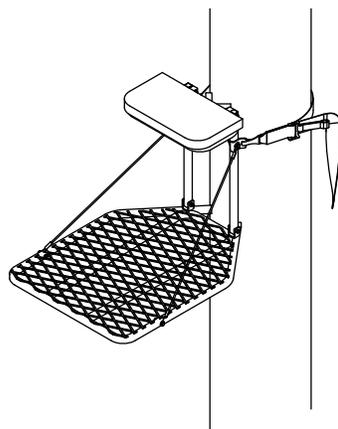
**LITE FOOT (RE503)**



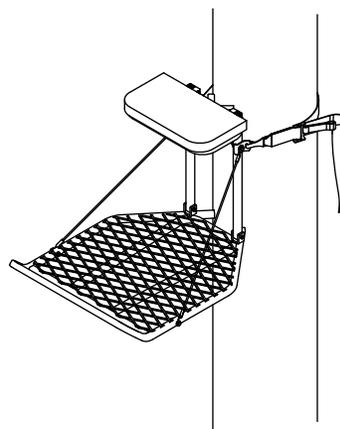
KEY #	DESCRIPTION	RE504 PART #	QTY.	RE500 PART #	QTY.	RE501 PART #	QTY.	RE503 PART #	QTY.
1	BOLT 5/16-18 X 1-3/4" HH BLK ZN	8655B	2	8655B	2	8655B	2	8655B	2
2	CABLE 26" BLACK VINYL W/BLACK ENDS	48210	2	48210	2	--	-	48210	2
2	CABLE 28" BROWN VINYL W/BLACK ENDS	--	-	--	-	48212	2	--	-
3	BOLT 1/4-20 X 1-1/2" HH BLK ZN	48240B	2	48240B	2	48240B	2	48240B	2
4	BOLT 1/4-20 X 1-3/4" HH BLK ZN	48250B	2	48250B	2	48250B	2	48250B	2
5	WASHER 1/4" FLAT BLK ZN	48261B	2	48261B	2	48261B	2	48261B	2
6	BOLT 1/4-20 X 2-1/4" HH BLK ZN	48271B	2	48271B	2	48271B	2	48271B	2
8	NUT 1/4-20 FLANGE NYLOCK BLK ZN	48752B	6	48752B	6	48752B	6	48752B	6
9	NUT 5/16-18 FLANGE NYLOCK BLK ZN	60G5NYB	2	60G5NYB	2	60G5NYB	2	60G5NYB	2
11	SEAT POST	C19	1	C19	1	C19	1	ALC19	1
12	SEAT FRAME	C33	1	C30	1	C30	1	C30	1
13	PLATFORM	CB18	1	C18	1	CX18	1	ALC26	1
14	WASHER 5/16" NYLON, BLK	WN516	6	WN516	6	WN516	6	WN516	6
15	WASHER 5/16" FLAT BLK ZN	WF516B	6	WF516B	6	WF516B	6	WF516B	6
<b>ITEMS BELOW NOT SHOWN</b>									
--	TREE STRAP ASSEMBLY	RE760	1	RE760	1	RE760	1	RE760	1
--	FULL BODY HARNESS (FAS)	48155	1	48155	1	48155	1	48155	1
--	CLIMBING BELT	48665	1	48665	1	48665	1	48665	1
--	BACKPACK STRAPS / TRI-SLIDE KIT	48067	1	48067	1	48067	1	48067	1
--	SEAT COVER, SEWN COMPLETE W/FOAM	48101	1	486103	1	486103	1	486103	1



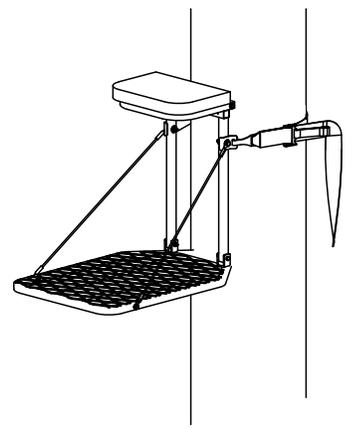
**BIG FOOT™**  
**Model RE500**



**BIG FOOT™ XL**  
**Model RE501**

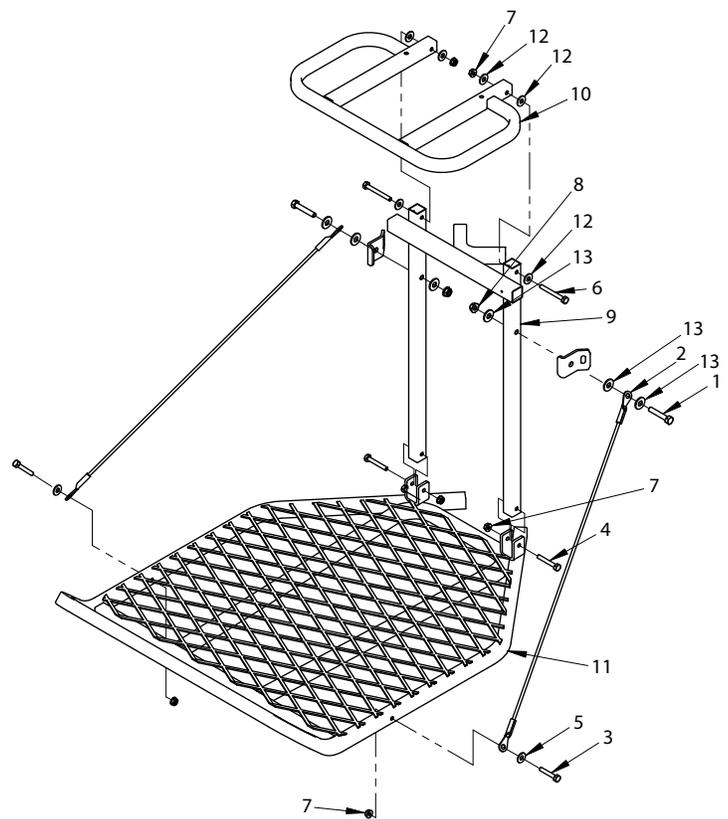
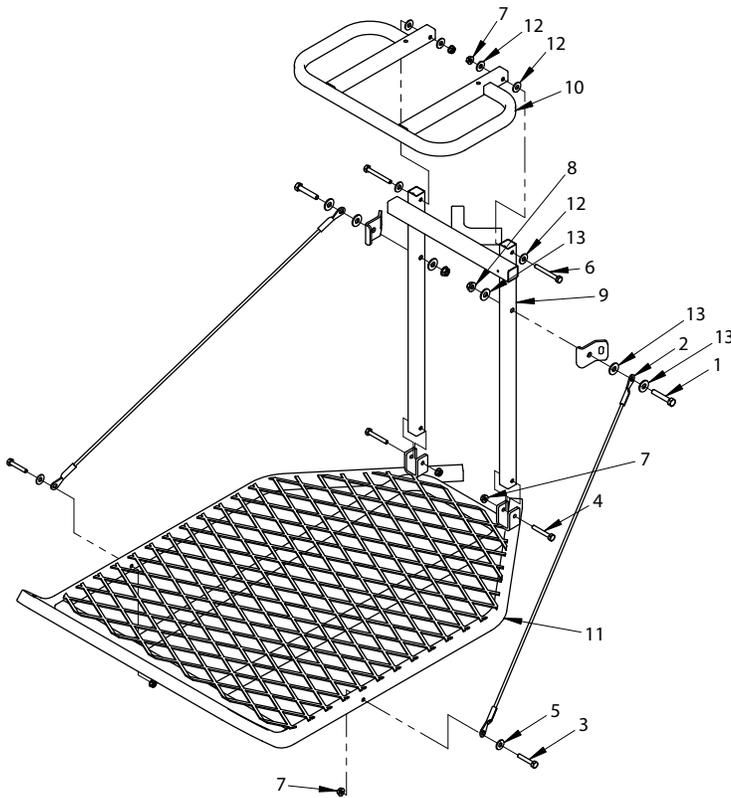


**LITE FOOT™**  
**Model RE503**



**BABY BIG FOOT™**  
**Model RE504**

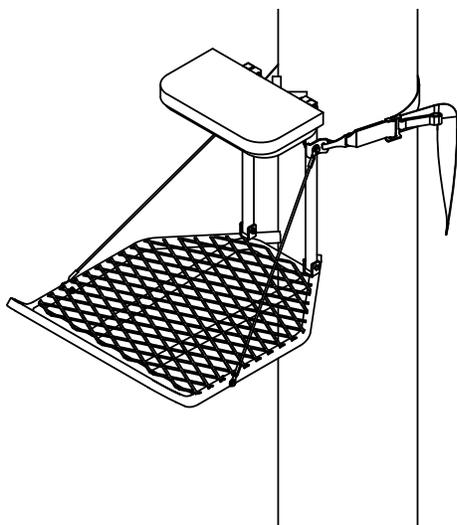
**FIXED POSITION HANG-ON PARTS  
(RE507/RE507G, BIG FOOT XL WITH FOOTREST)**



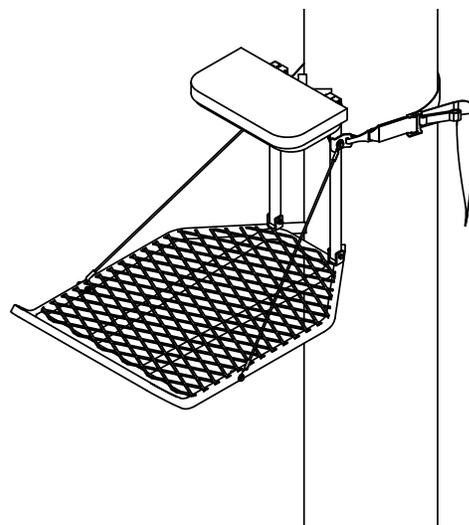
**FIXED POSITION HANG-ON PARTS  
(RE506, BIG FOOT WITH FOOTREST)**

**FIXED POSITION HANG-ON PARTS LIST (RE506/RE507/RE507G)**

KEY #	DESCRIPTION	RE507 PART #	QTY	RE507G PART #	QTY	RE506 PART #	QTY
1	BOLT 5/16-18 X 1-3/4" HH BLK ZN	8655B	2	8655B	2	8655B	2
2	CABLE 28" BROWN VINYL W/BLACK ENDS	48212	2	48212	2	--	--
2	CABLE 26" BLACK VINYL W/BLACK ENDS	--	--	--	--	48210	2
3	BOLT 1/4-20 X 1-1/2" HH BLK ZN	48240B	2	48240B	2	48240B	2
4	BOLT 1/4-20 X 1-3/4" HH BLK ZN	48250B	2	48250B	2	48250B	2
5	WASHER 1/4" FLAT BLK ZN	48261B	2	48261B	2	48261B	2
6	BOLT 1/4-20 X 2-1/4" HH BLK ZN	48271B	2	48271B	2	48271B	2
7	NUT 1/4-20 FLANGE NYLOCK BLK ZN	48752B	6	48752B	6	48752B	6
8	NUT 5/16-18 FLANGE NYLOCK BLK ZN	60G5NYB	2	60G5NYB	2	60G5NYB	2
9	SEAT POST	C19	1	C19G	1	C19	1
10	SEAT FRAME	C30	1	C30G	1	C30	1
11	PLATFORM	CXR18	1	CXR18G	1	CR18	1
12	WASHER 5/16" NYLON, BLK	WN516	6	WN516	6	WN516	6
13	WASHER 5/16" FLAT BLK ZN	WF516	6	WF516	6	WF516	6
<b>ITEMS BELOW NOT SHOWN</b>							
--	TREE STRAP ASSEMBLY	RE760	1	RE760	1	RE760	1
--	FULL BODY HARNESS (FAS)	48155	1	48155	1	48155	1
--	CLIMBING BELT	48665	1	48665	1	48665	1
--	BACKPACK STRAPS / TRI-SLIDE KIT	48067	1	48067	1	48067	1
--	SEAT, PADDED	486103	1	48560	1	486103	1



**BIG FOOT™ with Footrest  
Model RE506**



**BIG FOOT™ XL with Footrest  
Model RE507/RE507G**

## ASSEMBLY INSTRUCTIONS (RE509)

Tools needed – two 7/16" wrenches

**IMPORTANT ASSEMBLY TIP:** Do not tighten any nut and bolt combinations completely until all parts are assembled together! Finger tighten plus one turn of a wrench only! This will temporarily hold the lock nut on the bolt while helping alignment of all parts! After all parts are assembled together, all nut & bolt combinations must be completely tightened.

1. Bolt the metal seat frame (C30) onto the seat post (CXR25) using the (2) provided 1/4-20 x 2-1/2" bolts, locknuts and (6) nylon washers. **SEE FIGURE 1. DO NOT tighten all nut & bolt assemblies completely!**
2. Attach the tree hugger to the seat post using (1) provided 5/16-18 x 2" bolt, locknut and steel washer. **SEE FIGURE 1.**
3. Bolt cables (48212) onto platform (CXR21) using the (2) provided 1/4-20 x 1-1/2" bolts, locknuts and steel washers. **SEE FIGURE 2. You must now tighten all nut & bolt assemblies. Be sure not to over tighten or crush tubing when tightening!**

**NOTE:** Using powder graphite lubricant during assembly of moving parts will help eliminate noise during use!

4. Insert the removable/pivoting armrests (CXR26) into each armrest receiver on the seat post by pressing snap button inward and snapping button into holes of receivers. **SEE FIGURE 3.** Thread bolt knob into threaded portion of receiver to tighten up armrest to help prevent movement/noise.

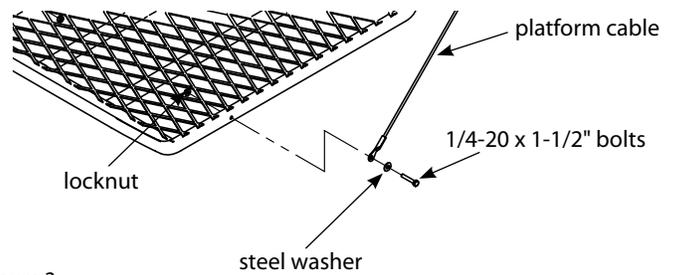


Figure 2

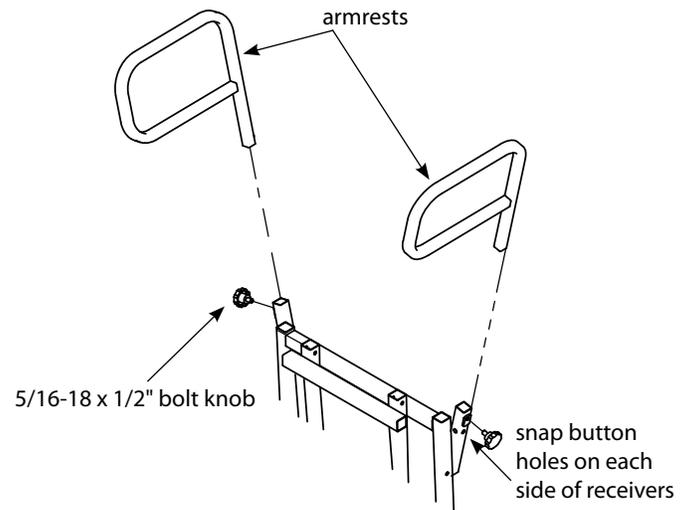


Figure 3

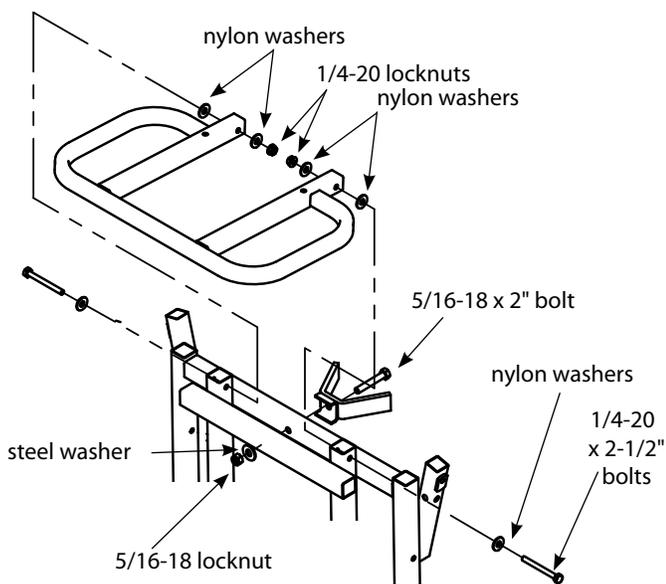


Figure 1

Armrests can be inserted into receivers and positioned all four directions if desired. Armrests can also be removed if desired. Repositioning of armrest will allow for easier entry/exit into your treestand and can make for a slimmer profile for backpacking.

5. Attach the (2) provided 9" camo foam pads (48736) to the armrests by wrapping around tubing and attaching Velcro together.
6. Attach seat pad (48750) to metal seat frame by sliding seat frame into seat pocket. Wrap the Velcro seat straps or buckle straps around seat frame and secure together. Snap the side release buckles together for buckle style seats. Pull straps tight so seat is not loose.
7. Attach backpacking straps (48067) at desired location on platform. Fold strap in half. Feed folded strap through platform mesh. Feed the two loose ends of strap through folded loop and pull tight forming a cinch knot. **SEE FIGURES 4A & 4B.** Feed straps through platform mesh and secure with provided tri-slide buckles. **SEE FIGURE 4C.**

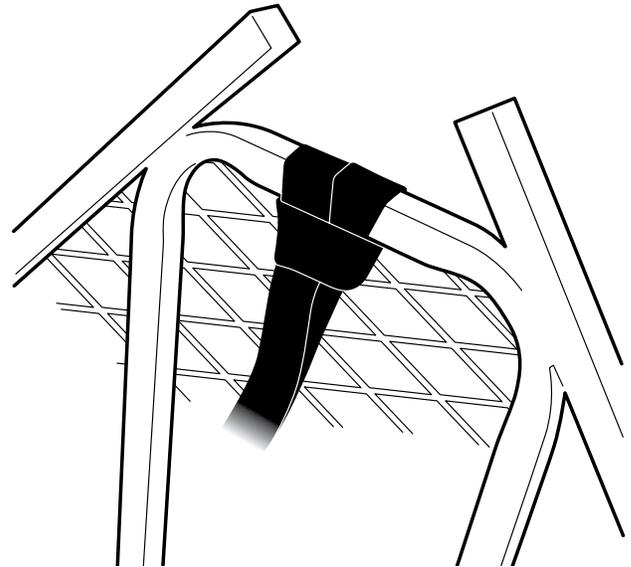


Figure 4B

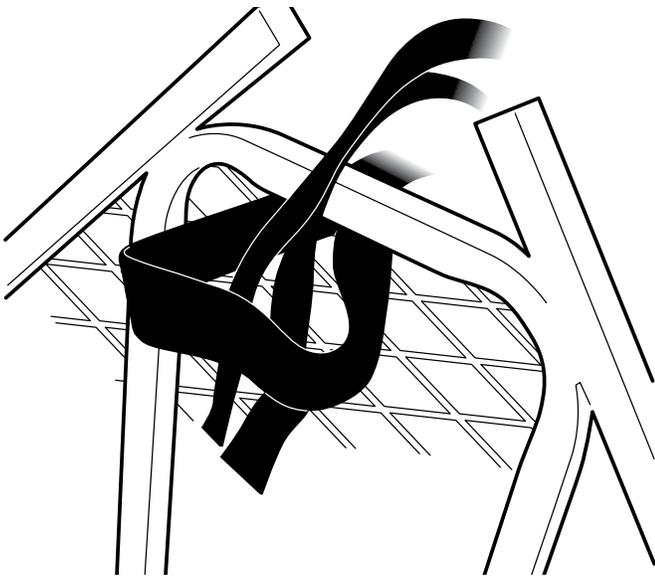


Figure 4A

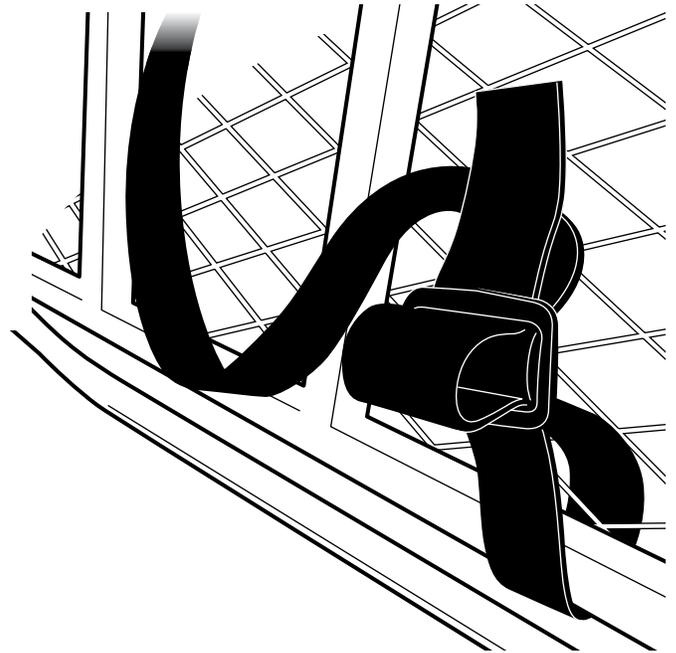


Figure 4C

## SET-UP AND USE INSTRUCTIONS (RE509)

During installation and removal of a hang-on treestand, you must always and properly use the included Full Body Harness (Fall Arrest System) with climbing belt. Refer to the Full Body Harness and climbing belt instructions included with this product for proper use. You must always use the Full Body Harness while using this product.

- At desired height, attach by following instructions - a,b,c,d,e.

**NOTE: Stand should be attached to tree with platform folded in an upright position with armrests removed to allow platform to fold completely!**

a. Lengthen strap by pulling buckle away from strap - this will allow strap to slide around buckle roller.

b. Take buckle and wrap around tree. Be sure the strap is even and at the same level all the way around the tree. Also, be sure there are no twists in the strap. Connect hook to opposite side of stand by inserting thru hole (slot) provided. **SEE FIGURE 5.**

c. Pull on excess end of strap firmly - snugging up stand to tree. **SEE FIGURES 5 & 6.**

**NOTE: Platform must be folded up while doing this.**

d. Once securely attached, pull stand platform down. This lever-action will snug stand up tight to tree to prevent any shifting. Redo as necessary to accomplish a snug stand-to-tree fit. All four contact bars must be touching tree! **SEE FIGURE 6.**

e. The tension on strap will not allow any slippage due to roller bar tension of buckle. Proper installation should be checked prior to stepping onto platform to ensure safety. **SEE FIGURE 6.**

**NOTE: To remove stand, fold platform back up and pull on buckle hand strap.**

- Before stepping down onto center of stand platform, be sure it is secured properly and is tight against tree with all four contact bars touching tree!
- Carefully step onto stand platform to be sure you have a solid feel against tree and platform is level. Seat folds down for sitting and tips back for standing.
- Attach backrest portion of seat to tree by wrapping the long strap with buckle end around tree and snapping together with opposite end. Adjust as needed.

## ! WARNING

**DO NOT TWIST STRAP WHEN ATTACHING. SEE FIGURE 5 FOR CORRECT ATTACHMENT.**

**DOUBLE CHECK ASSEMBLY STEPS TO BE CERTAIN YOU HAVE CORRECTLY ASSEMBLED THIS PRODUCT.**

**STUDY YOUR NEW STAND TO BECOME FAMILIAR WITH ALL OF ITS FEATURES AND DESIGN. AT GROUND LEVEL, FOLLOWING PROVIDED USE INSTRUCTIONS, PRACTICE ATTACHING STAND TO TREE AND REMOVING STAND FROM TREE. ALSO PRACTICE SITTING, STANDING, AND USING THIS PRODUCT BEFORE ATTACHING OVERHEAD. SAVE THESE INSTRUCTIONS FOR FUTURE REFERENCE. PROPERLY USE THE PROVIDED FULL BODY HARNESS (FALL ARREST SYSTEM) THAT MEETS TMA STANDARDS AT ALL TIMES INCLUDING ASCENDING TO AND DESCENDING FROM A TREESTAND.**

**ALWAYS CLIMB TREE ON THE ATTACHMENT SIDE OF THIS TREESTAND. VISUALLY INSPECT YOUR CONNECTION TO BE ASSURED YOU HAVE CORRECTLY ATTACHED STAND TO TREE AS PER INSTRUCTIONS AND DIAGRAMS.**

**THE USE OF A LINEMAN'S/CLIMBING BELT IS REQUIRED WHILE ASCENDING, DESCENDING AND INSTALLING A HANG-ON TREESTAND TO STABILIZE THE USER WITH THE TREE.**

**CORRECT TIGHTENING AND ADJUSTMENTS OF CHAINS, CABLES, STRAPS, ETC. ARE CRITICAL TO STABLE HANG-ON TREESTAND INSTALLATION. ALL TREESTAND CONTACT POINTS MUST BE IN CONTACT WITH THE TREE BEFORE YOU STEP ONTO YOUR STAND.**

**PLATFORM MUST BE FOLDED UP TO REMOVE STAND! THIS ALLOWS SLACK IN STRAP FOR REMOVAL.**

**NEVER PULL YOURSELF UP ONTO PLATFORM - ALWAYS STEP DOWN FROM ABOVE.**

**NEVER TOUCH OR MOVE BUCKLE WHILE STAND IS IN USE.**

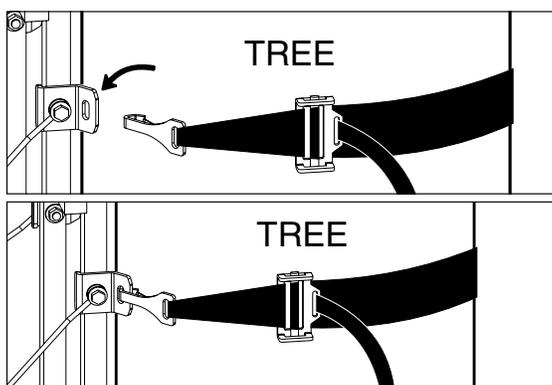


Figure 5

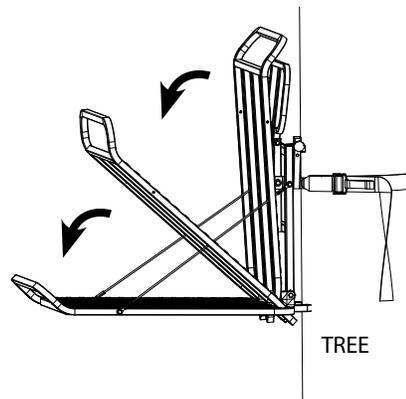
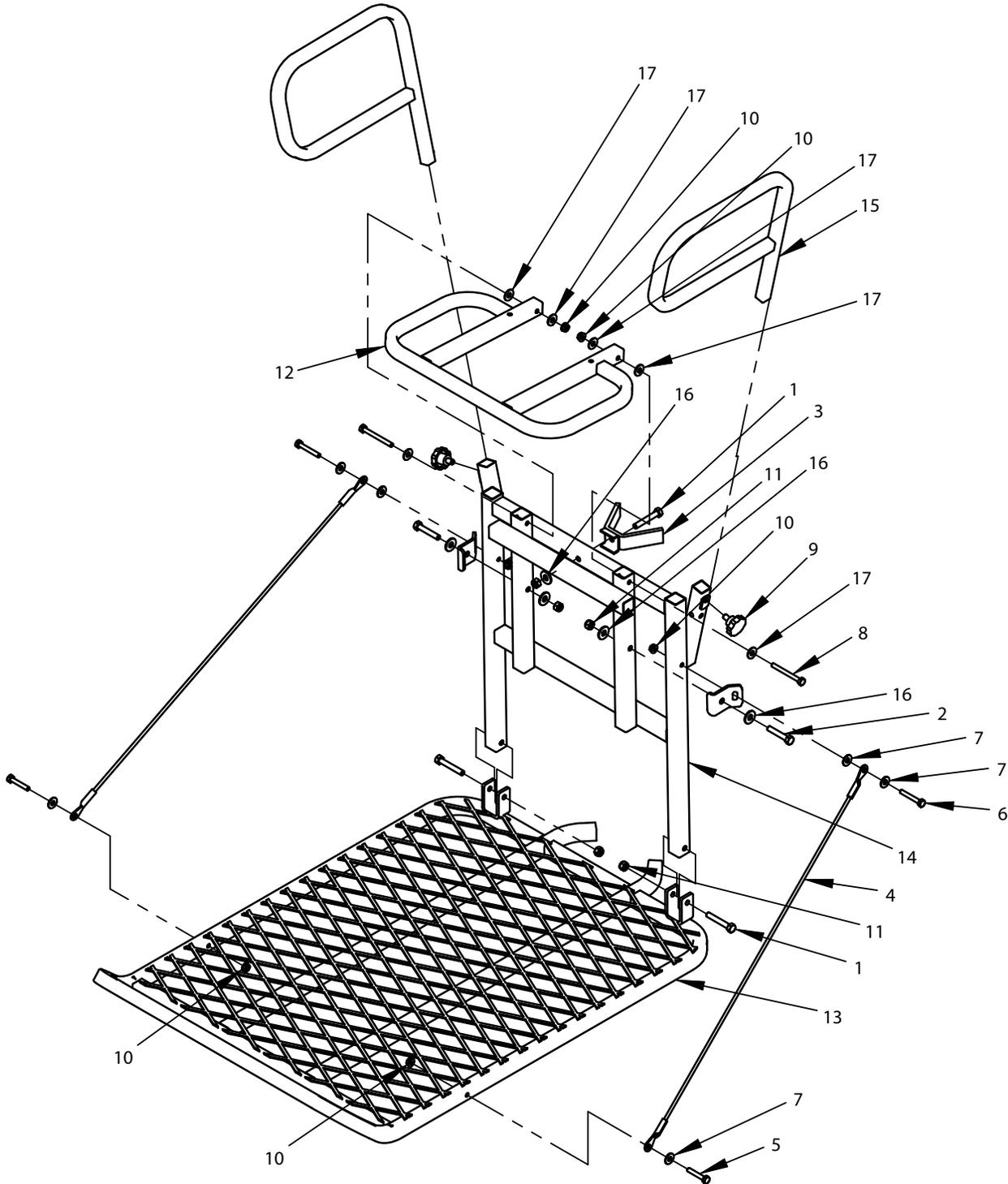


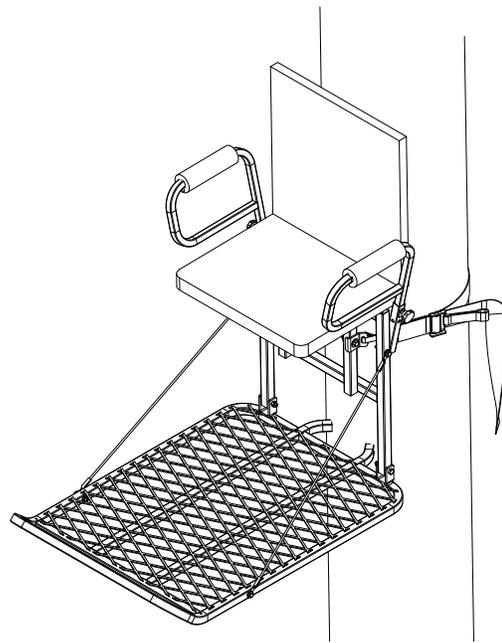
Figure 6

**FIXED POSITION HANG-ON PARTS (RE509)**



**FIXED POSITION HANG-ON PARTS LIST (RE509)**

KEY #	PART #	DESCRIPTION	QTY.
1	1423B	BOLT 5/16-18 X 2" HH BLK ZN	3
2	8655B	BOLT 5/16-18 X 1-3/4" HH BLK ZN	2
3	48089	TREE HUGGER	1
4	48212	CABLE 28" BROWN VINYL WITH BLACK ENDS	2
5	48240B	BOLT 1/4-20 X 1-1/2" HH BLK ZN	2
6	48250B	BOLT 1/4-20 X 1-3/4" HH BLK ZN	2
7	48261B	WASHER 1/4" FLAT BLK ZN	6
8	48270B	BOLT 1/4-20 X 2-1/2" HH BLK ZN	2
9	48741	BOLT 5/16-18 X 1/2" KNOB	2
10	48752B	NUT 1/4-20 FLANGE NYLOCK BLK ZN	6
11	60G5NYB	NUT 5/16-18 FLANGE NYLOCK BLK ZN	5
12	C30	SEAT FRAME	1
13	CXR21	PLATFORM	1
14	CXR25	SEAT POST	1
15	CXR26	ARMREST ASSEMBLY	2
16	WF516B	WASHER 5/16" FLAT BLK ZN	5
17	WN516	WASHER 5/16" NYLON, BLK	6
<b>ITEMS BELOW NOT SHOWN</b>			
--	48750	SEAT WITH BACKREST	1
--	48736	CAMO SLEEVE WITH FOAM, 9"	1
--	RE760	TREE STRAP ASSEMBLY	1
--	48155	FULL BODY HARNESS (FAS)	1
--	48665	CLIMBING BELT	1
--	48067	KIT, BACKPACK STRAPS	1



**BIG FOOT™ XLT Model RE509**

## ASSEMBLY INSTRUCTIONS (RE511)

Tools needed – two 7/16" wrenches

**IMPORTANT ASSEMBLY TIP: Do not tighten any nut and bolt combinations completely until all parts are assembled together! Finger tighten plus one turn of a wrench only! This will temporarily hold the lock nut on the bolt while helping alignment of all parts! After all parts are assembled together, all nut & bolt combinations must be completely tightened.**

1. Attach the seat frame weldment (CXR15) to the seat post (CXR14) using (2) provided 1/4-20 x 2-1/2" bolts, locknuts and (6 to 8) nylon washers. **SEE FIGURE 1. DO NOT tighten all nuts and bolts completely!**

**NOTE: You may need to place 2 nylon washers between seat post upright and seat frame to take up necessary gap.**

2. Attach cable (48212) ends to the platform (CXR12) using (2) provided 1/4-20 x 1-1/2" bolts, locknuts and steel washers. **SEE FIGURE 2. You must now tighten all nut & bolt assemblies securely. Be sure not to over tighten or crush tubing when tightening!**

**NOTE: Using powder graphite lubricant during assembly of moving parts will help eliminate noise during use!**

3. Attach backpacking straps (48067) at desired location on platform. Fold strap in half. Feed folded strap through platform mesh. Feed the two loose ends of strap through folded loop and pull tight forming a cinch knot. **SEE FIGURES 3A & 3B.** Feed straps through platform mesh and secure with provided tri-slide buckles. **SEE FIGURES 3C.**
4. Attach padded seat (48103) by feeding straps around the lower portion of seat frame. Feed the long strap through both metal tri-slides that are sewn to opposite side of strap. Wrap the long strap back around one tri-slide and through the second tri-slide and pull tight. **SEE FIGURE 4.** Repeat the same operation for the other seat strap. Adjust as needed to achieve desirable seat height. Excess strap can be tucked away using provided Velcro tabs under the seat.
5. Attach (2) provided 9" camo arm pads (48736) to upper portion of seat frame weldment by wrapping around tubing and attaching Velcro together.

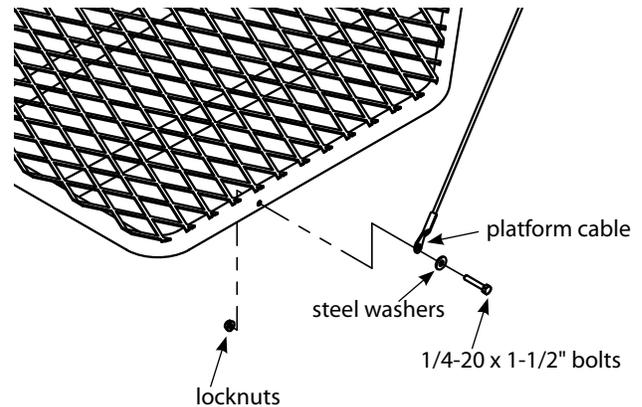


Figure 2

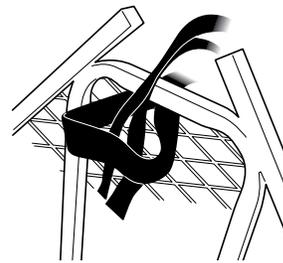


Figure 3A

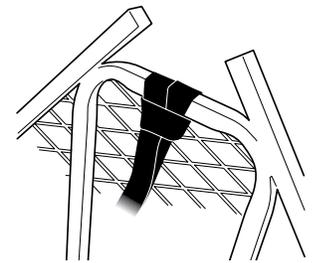


Figure 3B

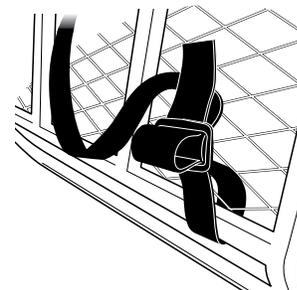


Figure 3C

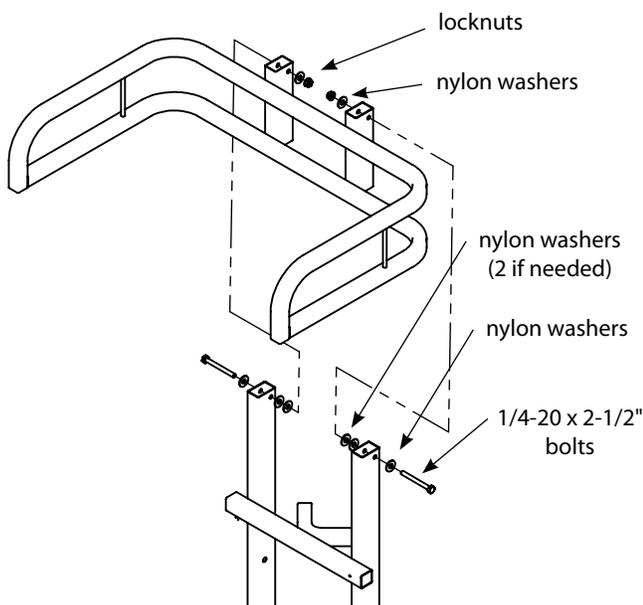


Figure 1

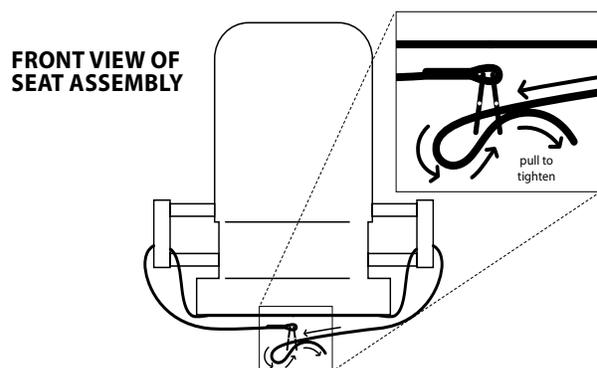


Figure 4

## SETUP AND USE INSTRUCTIONS (RE511)

During installation and removal of a hang-on treestand, you must always and properly use the included Full Body Harness (Fall Arrest System) with climbing belt. Refer to the Full Body Harness and climbing belt instructions included with this product for proper use. You must always use the Full Body Harness while using this product.

- At desired height, attach by following instructions - a,b,c,d,e.

**NOTE: Stand should be attached to tree with platform folded in an upright position!**

a. Lengthen strap by pulling buckle away from strap - this will allow strap to slide around buckle roller.

b. Take buckle and wrap around tree. Be sure the strap is even and at the same level all the way around the tree. Also, be sure there are no twists in the strap. Connect hook to opposite side of stand by inserting thru hole (slot) provided. **SEE FIGURE 5.**

c. Pull on excess end of strap firmly - snugging up stand to tree. **SEE FIGURES 5 & 6.**

**NOTE: Platform must be folded up while doing this.**

d. Once securely attached, pull stand platform down. This lever-action will snug stand up tight to tree to prevent any shifting. Redo as necessary to accomplish a snug stand-to-tree fit. All four contact bars must be touching tree! **SEE FIGURE 6.**

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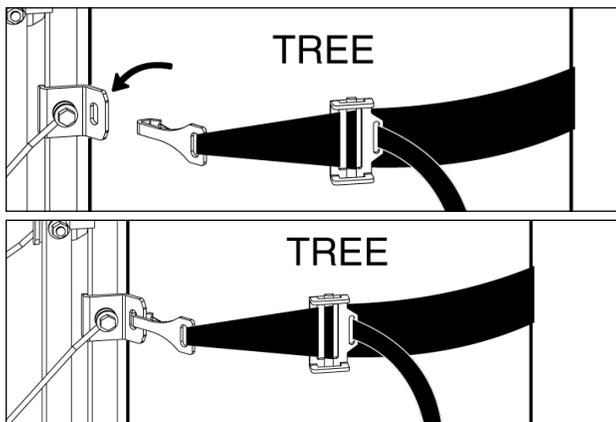


Figure 5

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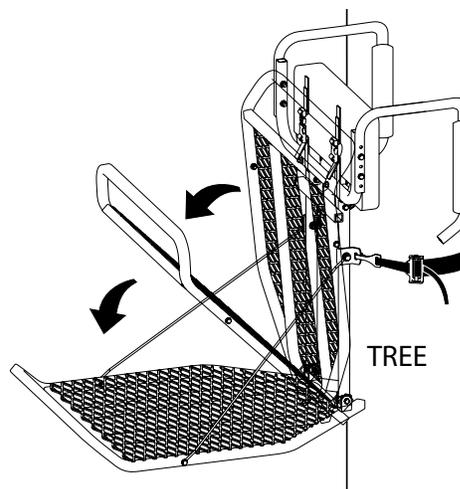
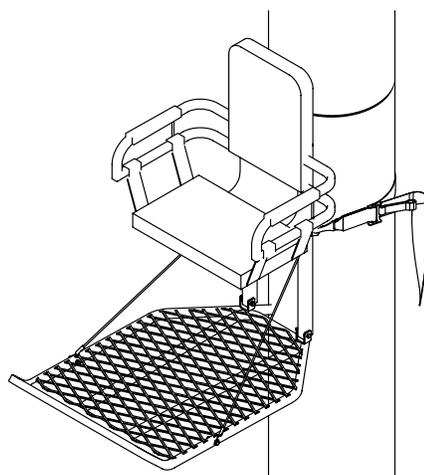
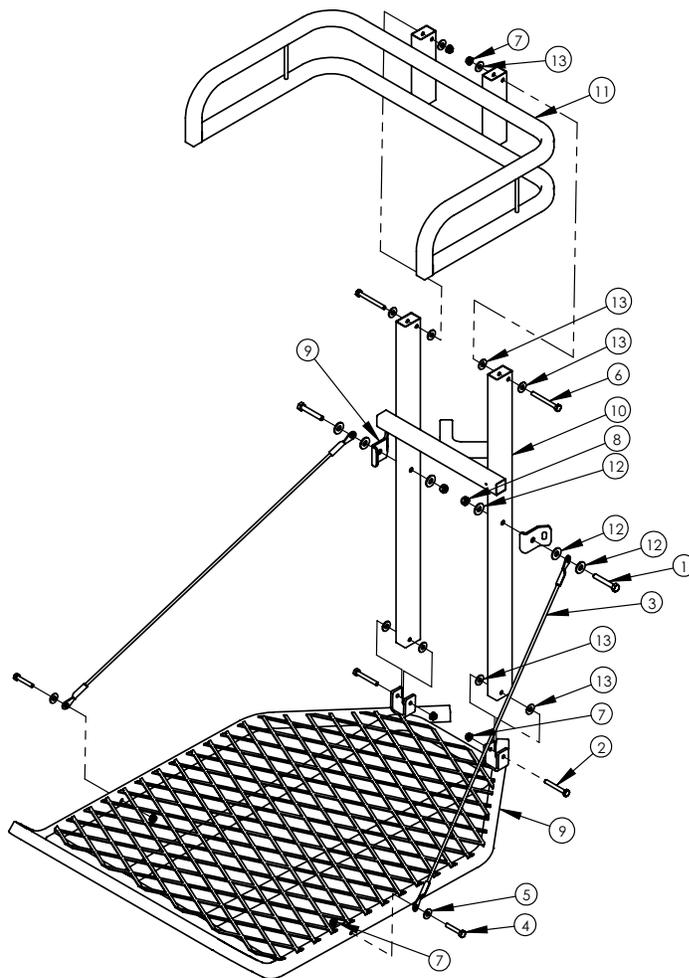


Figure 6

**FIXED POSITION HANG-ON PARTS LIST (RE511)**

KEY #	PART #	DESCRIPTION	QTY.
1	1423B	BOLT 5/16-18 X 2 HHCS GR5 BLK ZN	2
2	48153B	BOLT 1/4-20 X 2 HHCS GR5 BLK ZN	2
3	48212	CABLE- 28" BROWN VINYL	2
4	48240B	BOLT 1/4-20 X 1-1/2 HHCS GR5 BLK ZN	2
5	48261B	WASHER FLAT 1/4" BLACK	2
6	48270B	BOLT 1/4-20 X 2-1/2 HHCS GR5 BLK ZN	2
7	48752B	NUT, FLANGED, NYLOCK, 1/4-20	6
8	60G5NYB	NUT 5/16-18 NYLOCK BLACK	2
9	CXR12	WELDMENT, PLATFORM, LOUNGER	1
10	CXR14	WELDMENT, FTS, SEAT POST LOUNGER	1
11	CXR15	WELDMENT, SEAT FRAME, LOUNGER	1
12	WF516B	WASHER FLAT 5/16" STANDARD BLACK ZN	6
13	WN516	WASHER, 5/16", BLACK NYLON	10
<b>ITEMS BELOW NOT SHOWN</b>			
--	RE760	TREE STRAP ASSEMBLY	1
--	48155	FULL BODY HARNESS (FAS)	1
--	48665	CLIMBING BELT	1
--	48103	SEAT W/ BACKREST, LOUNGER HANG-ON	1
--	48736	CAMO ARMREST PAD, 9"	2
--	48067	KIT, BACKPACK STRAPS	1

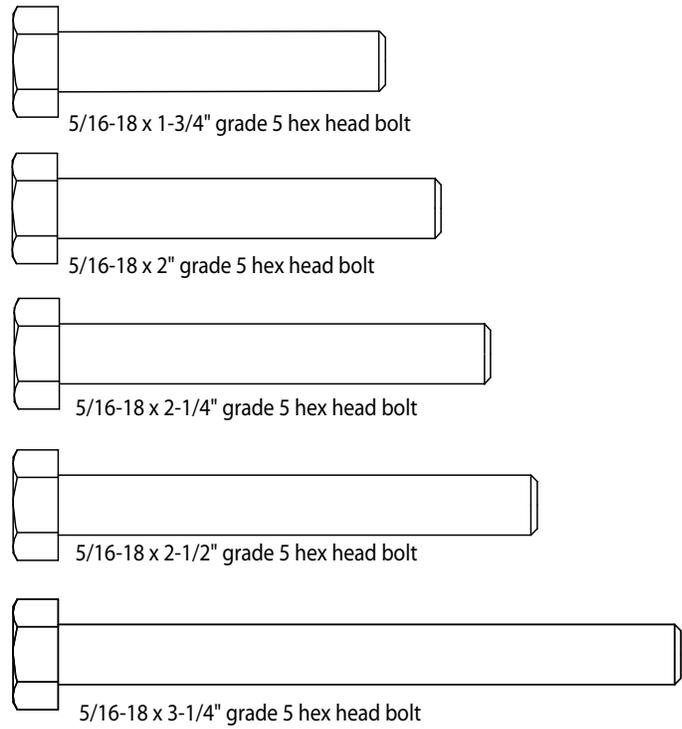
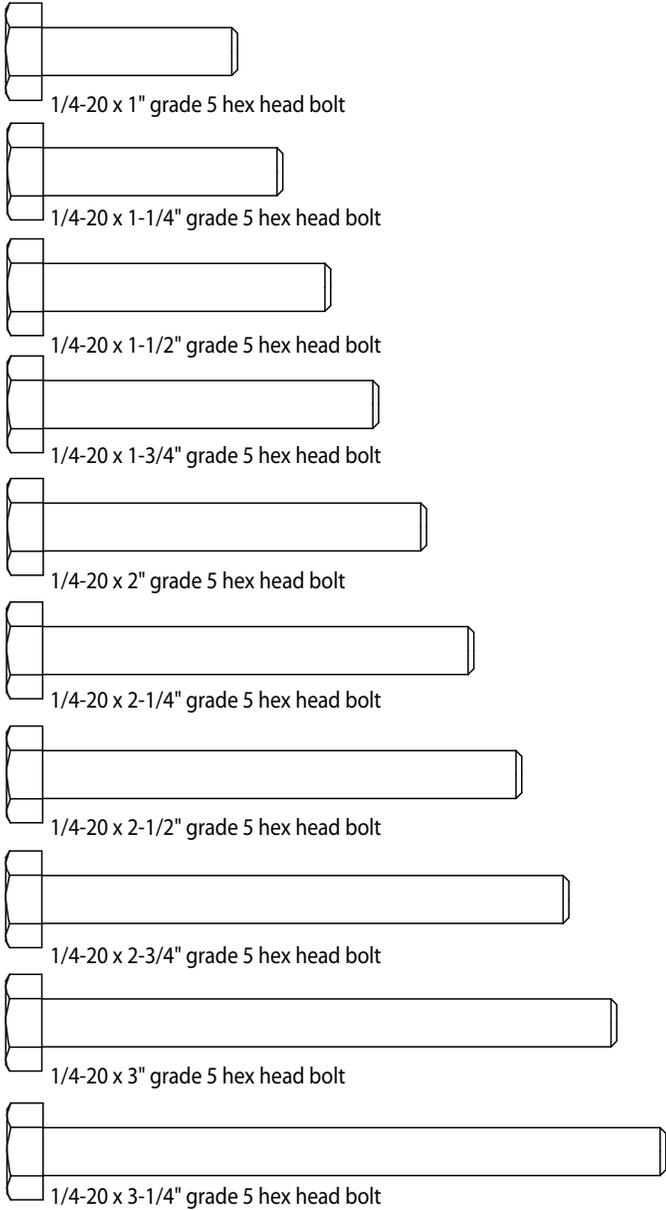
**FIXED POSITION HANG-ON PARTS (RE5111)**



**BIG FOOT™ XL LOUNGER MODEL RE511**

**BOLT IDENTIFICATION CHART**

Not all bolt sizes shown are included with all treestands. Bolts shown are for size reference only. Extra hardware may be included in the parts bag.





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*\*All weights, specifications and features are approximate and are subject to change without notice. Due to continuous product improvements, product images may not be exact. Warning labels in some product images may have been removed for photography purposes only. Props shown in photos not included. Some assembly may be required.*