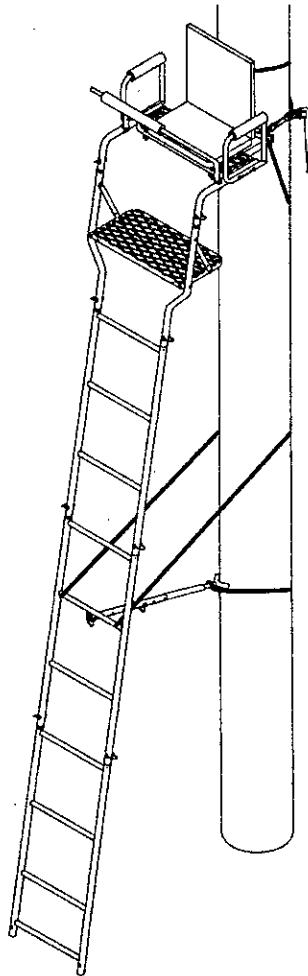


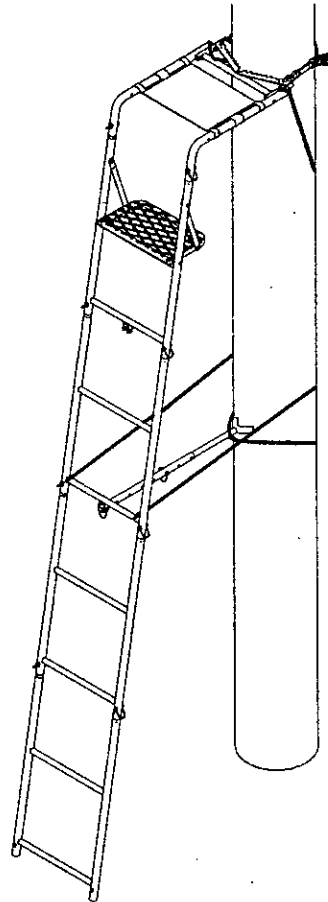


Operator's Manual

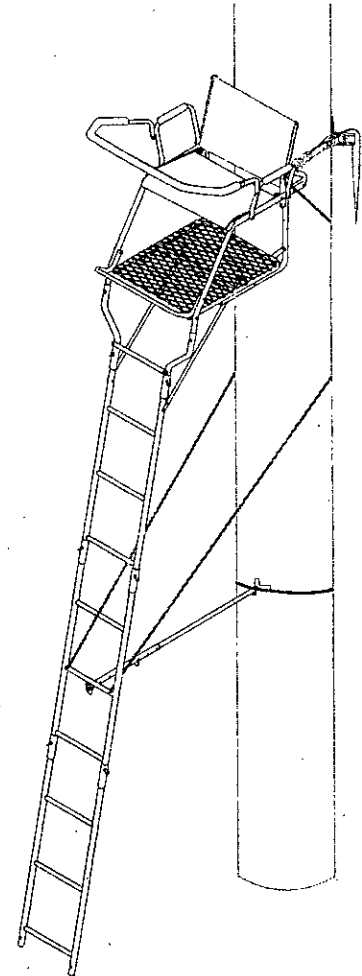
One-Man Ladder Stands



FOREMAN XL EXTREME
Model RE604



PACK-N-STACK
Model RE622



JUMBO JACK
Model RE628

INCLUDES MODEL #'s:

- ☐ RE604, 16' Foreman XL Extreme Ladder
- ☐ RE606, 17' Timbershot Extreme Ladder
- ☐ RE622, 13' Pack-n-Stack Ladder
- ☐ RE602, 15' Journeyman Ladder
- ☐ RE603, 15' Journeyman Extreme Ladder
- ☐ RE627, 17' Oasis Ladder
- ☐ RE628, 17' Jumbo Jack Ladder
- ☐ RE628G, 17' Jumbo Jack Ladder (Outpost Edition)



Certified to TMA
Standards by an
Independent
Testing Laboratory

Get parts online at
www.HuntRiversEdge.com

OMRELD001
Revised 02/16/11
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Rivers Edge Treestands are engineered with you the hunter in mind. We appreciate your purchase of one of our world class treestands. Follow these few simple instructions and your stand will provide you many years of trouble-free pleasure. Instructions should be kept in a safe place and reviewed at least annually.

If for any reason you have a problem with your product, **DO NOT return to the retailer**, contact the Rivers Edge customer service department at 800-450-EDGE (3343) for assistance.

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WARRANTY

Rivers Edge Treestands, Inc., offers a lifetime warranty to be free from defects in materials and workmanship. This warranty applies to the original owner with a proof of purchase. All items attached to our stands (seat, strap, rope, wood, etc.) that are degradable are warranted for a period of one year. There is no warranty on paint. This warranty applies to products that are not modified, abused or misused in a manner that deviates from the products intended usage. Rivers Edge Treestands offers no other warranty expressed or implied nor is to be held liable for any damage that may result from any defect in a treestand manufactured by them. Warranty work must be sent directly to Rivers Edge Treestands and performed by them. **To obtain warranty service and/or replacement instructions, you must have prior approval from Rivers Edge Treestands before shipping your package to us by calling our customer service department at 800-450-EDGE (3343) or by writing to: Rivers Edge Treestands, Inc., P.O. Box 755, 1690 Elm Street, Cumberland, WI 54829 for a return material authorization number (RMA#).** All items must be shipped prepaid. Rivers Edge Treestands will at no charge, repair or replace, at their discretion, any defective stand which falls under the conditions stated above. Rivers Edge Treestands retains the right to change models, specifications and price without notice.

NOTE: You must always use the provided full body harness (fall arrest system) that meets TMA standards while using this product!

This equipment has been manufactured under strict quality guidelines. As with any equipment of this type, full understanding of the instructions and its use is mandatory for the safety of its user. Rivers Edge Treestands, Inc., is not responsible for any damages or injuries sustained due to improper use or modification of any of its products, or due to any use which deviates from the products intended usage. The manufacturer also is not responsible for any injuries sustained due to failure to adhere to the instructions for use. Any misunderstanding of its operation should be directed to manufacturer prior to its use.

ALL RIVERS EDGE TREESTANDS COME WITH A FULL BODY HARNESS (FALL ARREST SYSTEM) THAT MEETS TMA STANDARDS. It is the owner's responsibility to inspect the product regularly for damage that could inhibit the ultimate safety of the product. Failure to use or improper use of the provided Full Body Harness (Fall Arrest System) that meets TMA standards may result in serious injury or death. **ALWAYS** wear the provided Full Body Harness (Fall Arrest System) that meets TMA standards while using this product.

Owner is responsible to check product field rating and must never exceed maximum weight rating stated. Rivers Edge Treestands, Inc., is not responsible for any malfunction due to normal wear and tear and/or damage caused by improper use, improper maintenance or accidents. This product if used safely as intended, will give you years of trouble free service. We hope you will enjoy the quality of our products for years to come, and have a safe hunt.

For replacement parts, phone 800-450-EDGE (3343) or go online to www.HuntRiversEdge.com.

WARNINGS

WARNING

DO NOT USE THIS PRODUCT UNTIL YOU HAVE WATCHED THE INCLUDED TREESTAND SAFETY DVD, UNDERSTAND IT AND PRACTICED THE TECHNIQUES FOR SAFE HUNTING DISCUSSED IN THIS DVD.

YOU MUST ALWAYS USE THE PROVIDED FULL BODY HARNESS (FALL ARREST SYSTEM) THAT MEETS TMA STANDARDS WHILE USING THIS PRODUCT. SINGLE SAFETY BELTS AND CHEST HARNESES ARE NO LONGER ALLOWED AND SHOULD NEVER BE USED.

IF YOU ARE NOT WEARING A FULL BODY HARNESS THAT IS PROTECTING YOU FROM A FALL, DO NOT LEAVE THE GROUND.

FAILURE TO USE OR IMPROPER USE OF THE PROVIDED FULL BODY HARNESS (FALL ARREST SYSTEM) THAT MEETS TMA STANDARDS MAY RESULT IN SERIOUS INJURY OR DEATH! READ, UNDERSTAND AND FOLLOW ALL INSTRUCTIONS. IF ANY INSTRUCTIONS ARE NOT UNDERSTOOD OR IF YOU HAVE A PARTS ISSUE CALL 800-450-EDGE (3343) BEFORE USING.

READ, UNDERSTAND AND FOLLOW ALL ASSEMBLY, INSPECTION, MAINTENANCE, FULL BODY HARNESS (FALL ARREST SYSTEM) & USE INSTRUCTIONS PROVIDED BEFORE EACH USE. FAILURE TO FOLLOW ALL WARNINGS AND INSTRUCTIONS COULD RESULT IN SERIOUS INJURY OR DEATH.

READ AND PERFORM ALL INSPECTION AND MAINTENANCE TASKS BEFORE EACH AND EVERY USE (REPLACE ANY QUESTIONABLE COMPONENTS IMMEDIATELY WITH RIVERS EDGE ORIGINAL REPLACEMENT PARTS). DO NOT LEAVE YOUR STAND OUTDOORS - REMOVE AFTER EACH USE AND STORE INDOORS!

INSTRUCTIONS SHOULD BE KEPT IN A SAFE PLACE AND REVIEWED AT LEAST ANNUALLY.

DOUBLE CHECK ASSEMBLY STEPS TO BE CERTAIN YOU HAVE CORRECTLY ASSEMBLED THIS PRODUCT.

DO NOT CRUSH TUBING WHEN TIGHTENING BOLT ASSEMBLIES! IDENTIFY AND FAMILIARIZE YOURSELF WITH ALL PARTS BEFORE YOU START. A BOLT IDENTIFICATION CHART CAN BE FOUND IN THE BACK.

DO NOT EXCEED THE TOTAL FIELD RATING- 300 LBS.

NEVER USE ANY PRODUCT THAT HAS NOT BEEN MAINTAINED OR INSPECTED PROPERLY - YOUR LIFE DEPENDS ON IT!

WHEN HUNTING FROM A TREESTAND, FALLS CAN OCCUR ANY TIME AFTER LEAVING THE GROUND CAUSING INJURY OR DEATH.

NEVER ATTACH TO A DEAD, ODD-SHAPED, LEANING, DISEASED, LOOSE-BARKED TREE OR UTILITY POLES.

WARNING

REPLACE ANY AND ALL TREESTAND STRAPS EVERY TWO YEARS OR WHEN ANY SIGNS OF DAMAGE OR WEAR EXIST BEFORE.

SOME MODELS INCLUDE A FOOTREST, WHICH IS DESIGNED AS A FOOTREST ONLY. NEVER STAND ON THE FOOTREST.

BE SURE TO RAISE AND LOWER YOUR WEAPON AND GEAR WITH A HAUL LINE. GUN BARREL END AND ARROW TIPS MUST BE POINTED DOWN- AWAY FROM YOU.

BE SURE SEAT PAD AND/OR BUCKLES ARE SECURELY AND CORRECTLY ATTACHED TO PREVENT ACCIDENTAL REMOVAL.

WARNING

ALL ASSEMBLY MUST BE DONE BY THREE PEOPLE IN THIS ORDER AT GROUND LEVEL BEFORE UPRIGHTING.

NEVER EXCEED THE MAXIMUM STATED USE HEIGHT.

CHECK THE GROUND UNDER STAND TO MAKE SURE IT IS FIRM AND LEVEL. SLOPED GROUND OR UNEVEN SURFACE (ONE SIDE ON A ROCK) CAN CAUSE YOUR LADDER TO TILT OR SHIFT OFF THE TREE AS YOU CLIMB.

CHECK EVERY LADDER SECTION CONNECTION EVERY TIME YOU USE THE STAND BEFORE YOU LEAVE THE GROUND. IF LADDER SECTIONS ARE SEPARATING, DO NOT USE THE STAND.

LUBRICATION IS HIGHLY RECOMMENDED AT SLIDE TOGETHER POINTS OF EACH SECTION TO PREVENT BINDING. SECTIONS ARE STACKED TOGETHER BY SLIDING SECTIONS TOGETHER, INSIDE OF EACH OTHER. SECTIONS ARE THEN SECURED WITH SPRING LOCK PINS.

BE SURE ALL LADDER SECTIONS ARE SEATED COMPLETELY TOGETHER ON SWEDGED OR POCKETED ENDS OF PIPE.

STABILIZER BAR MUST ALWAYS BE CORRECTLY AND SECURELY ATTACHED TO LADDER AND TREE BEFORE CLIMBING LADDER.

SOME MODELS INCLUDE A MULTI-PIECE STABILIZER BAR SYSTEM. BE SURE SPRING LOCK PIN GOES THROUGH BOTH THE EXTENSION TUBE AND THE STABILIZER BAR.

BE CERTAIN SPRING LOCK PINS ARE LATCHED SECURELY TO PREVENT ACCIDENTAL REMOVAL.

BE SURE YOUR DOUBLE KNOTS ARE ALL SECURE ON ALL ROPE CONNECTIONS.

NEVER ASCEND OR DESCEND LADDER WITHOUT TIE-OFF ROPES SECURELY HOLDING LADDER TO TREE AND STABILIZER BAR SECURELY ATTACHED.

FULL BODY HARNESS (FALL ARREST SYSTEM)

ALL LADDER STYLE TREESTANDS INCLUDE A TREE BELT THAT MUST BE USED IN ACCORDANCE WITH THE FULL BODY HARNESS (FAS) SUPPLIED.

For safety reasons, take time to read each section of these instructions for proper attachment, use and maintenance of this Full Body Harness (FAS).

To ensure your personal safety, you must read these instructions before using this product. Failure to do so could result in serious personal injury or death. This product is certified to TMA Standards by an Independent Testing Laboratory. It is the responsibility of the user to follow all instructions provided, warnings listed, installation, set up, and use of this product.

If you have any questions or do not understand any instructions or warnings listed please call 800-450-EDGE (3343) before attempting to use.

WARNING

YOU MUST READ, UNDERSTAND, AND FOLLOW ALL INSTRUCTIONS PROVIDED, AND WARNINGS LISTED AT ALL TIMES. FAILURE TO DO SO COULD RESULT IN SERIOUS INJURY OR DEATH.

THE PROVIDED FULL BODY HARNESS (FAS) IS DESIGNED TO STOP YOUR FALL, BUT DOES NOT REMOVE THE RISK OF SERIOUS PERSONAL INJURY OR DEATH. IF YOU DO NOT UNDERSTAND ANY INSTRUCTIONS OR WARNINGS PROVIDED IN THIS BOOK, YOU MUST CALL RIVERS EDGE TREESTANDS, INC., AT 800-450-EDGE (3343) BEFORE USING.

ALWAYS WEAR THIS FULL BODY HARNESS (FAS) WHILE USING THE RIVERS EDGE TREESTAND THAT IT WAS PURCHASED WITH. FAILURE TO DO SO COULD RESULT IN SERIOUS INJURY OR DEATH.

INSPECT THIS PRODUCT BEFORE EACH USE FOR SIGNS OF WEAR AND/OR DAMAGE. NEVER USE A DAMAGED PRODUCT.

THIS PRODUCT IS DESIGNED FOR ADULT USE ONLY. ADULTS MUST BE BETWEEN 120 LBS (MINIMUM) AND 300 LBS (MAXIMUM) TO USE THIS PRODUCT.

BEFORE ATTEMPTING TO USE THIS HARNESS, PRACTICE INSTALLING, SET UP, AND USE AT GROUND LEVEL. ONCE YOU BECOME COMFORTABLE WITH ITS SET UP AND USE, YOU MAY PROCEED AND USE IT AT HEIGHTS ABOVE GROUND.

DO NOT USE THIS PRODUCT OR ANY RIVERS EDGE PRODUCT ON UTILITY POLES, TELEPHONE POLES, OR ANY OTHER MAN MADE STRUCTURES. USE ON STRONG, STRAIGHT, LIVE TREES ONLY. NEVER USE IN A COMMERCIAL OR INDUSTRIAL SETTING. USE ONLY AS A FULL BODY HARNESS (FAS) WHILE HUNTING.

FAILURE TO DISCARD AND REMOVE THIS FULL BODY HARNESS (FAS) DEVICE FROM SERVICE AFTER FIVE (5) YEARS FROM MANUFACTURE DATE, WHEN ANY SIGNS OF DAMAGE OR WEAR EXIST, OR AFTER ARRESTING A FALL, COULD RESULT IN SERIOUS INJURY OR DEATH.

WARNING

DO NOT USE THIS OR ANY OTHER RIVERS EDGE PRODUCT IF YOU HAVE A HISTORY OF HEALTH PROBLEMS SUCH AS HEART PROBLEMS, BACK PROBLEMS, VISION PROBLEMS, HIGH BLOOD PRESSURE, OR ANY OTHER PHYSICAL OR MENTAL IMPAIRMENT. DO NOT USE IF YOU ARE ON ANY TYPE OF MEDICATION OR ANY OTHER SUBSTANCE SUCH AS ALCOHOL THAT MAY ALTER YOUR ABILITY TO USE THIS PRODUCT PROPERLY AND SAFELY.

DO NOT USE IN SLIPPERY OR STORMY CONDITIONS. SNOW, ICE, FREEZING RAIN, WIND, AND LIGHTNING POSE VERY DANGEROUS THREATS TO YOUR SAFETY. END YOUR HUNT AND RETURN TO THE GROUND IF INCLEMENT CONDITIONS ARISE.

DO NOT ATTEMPT TO REMOVE, MODIFY, AND/OR EXCLUDE ANY PORTION OF THIS PRODUCT. MODIFICATION, MISUSE, AND/OR PART SUBSTITUTION COULD RESULT IN SERIOUS INJURY OR DEATH. IF YOU SUSPECT PARTS ARE MISSING OR DAMAGED, IMMEDIATELY CONTACT RIVERS EDGE TREESTANDS, INC., AT 800-450-EDGE (3343) BEFORE USING.

THIS RIVERS EDGE FULL BODY HARNESS (FAS) WAS DESIGNED AS A FALL-ARREST ONLY! DO NOT UNDER ANY CIRCUMSTANCES USE IT TO LEAN OUT OF YOUR TREESTAND. USING THIS PRODUCT IN SUCH A MANNER COULD RESULT IN SERIOUS INJURY OR DEATH!

PRACTICE THE USE OF A FULL BODY HARNESS AT GROUND LEVEL IN THE PRESENCE OF A RESPONSIBLE ADULT TO EXPERIENCE THE FEELING OF WEARING THIS HARNESS BEFORE USING IN A HUNTING ENVIRONMENT.

USING YOUR FULL BODY HARNESS (FALL ARREST SYSTEM)

PUTTING ON YOUR FULL BODY HARNESS

1. With the Full Body Harness (FAS) lying on the ground, familiarize yourself with all of its design and features. **SEE FIGURE 1.**
2. Loosen both leg straps to the maximum position and unthread the waist belt completely. Doing both of these actions will allow you to put the Full Body Harness (FAS) on easier.
3. Now holding the harness, locate the (2) shoulder straps labeled "LEFT SHOULDER" and "RIGHT SHOULDER", and spread them apart to make sure there are no twists or tangles in the harness. **SEE FIGURE 2.**
4. Position yourself in front of the harness and proceed to step through each leg loop as if you were putting on a pair of pants. **SEE FIGURE 3.**
5. Pull harness up your body to chest height where you will slide your left arm through the "LEFT SHOULDER" strap and your right arm through the "RIGHT SHOULDER" strap as if you were putting on a jacket. **SEE FIGURE 4.**

NOTE: Be sure there are no twists in leg or shoulder straps. The "LEFT SHOULDER" and "RIGHT SHOULDER" printing should be away from your body so you can read the words while wearing the Full Body Harness (FAS). If not, the harness is on inside out and must be switched.

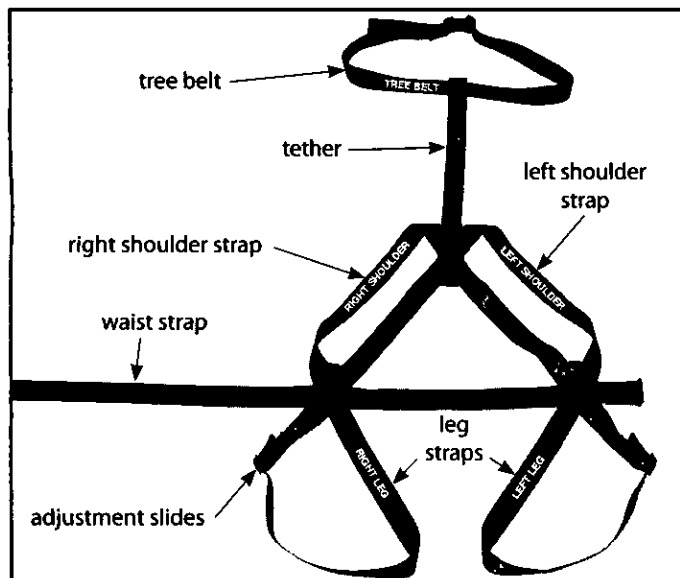


Figure 1

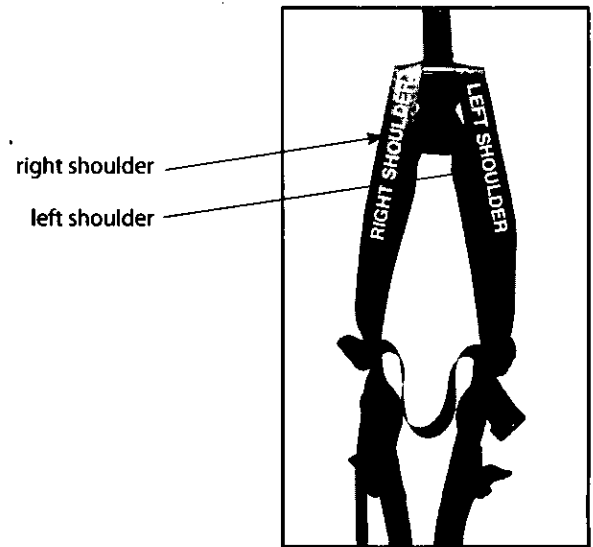


Figure 2

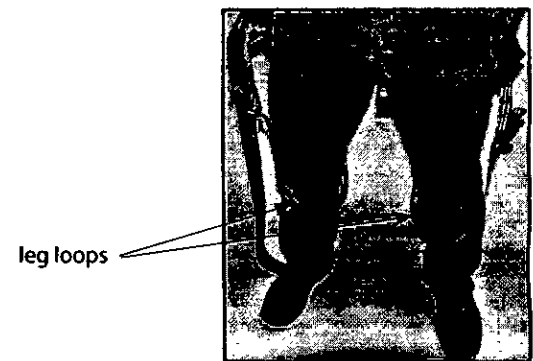


Figure 3



Figure 4

6. Tighten and adjust each leg strap so they are tight to your legs, but not uncomfortably tight. **SEE FIGURE 5.**
7. Feed waist strap through waist strap adjustment slide. Tighten and adjust the waist strap so it is tight fit to your body, but not uncomfortably tight. **SEE FIGURE 6.**
8. You should now have the Full Body Harness (FAS) configured with the waist strap on your front side, shoulder straps over the proper shoulders and the tether strap positioned on your back side. **SEE FIGURES 7 & 8.** The entire Full Body Harness (FAS) should have a snug, tight fit to your body.

NOTE: Tether strap should not be tangled, twisted or looped around any portion of the harness. Excess leg and waist strap can be tucked away.

⚠ WARNING

BE SURE THAT YOU ARE WEARING YOUR FULL BODY HARNESS (FAS) CORRECTLY.



Figure 5



Figure 6



Figure 7



Figure 8

FULL BODY HARNESS (FAS) USED WITH TREE BELT SUPPLIED WITH ALL LADDER STYLE TREESTANDS

This is the primary attachment method when using a Full Body Harness (FAS). This method must be used while in your final hunting position with any type of treestand. This method must be done immediately upon reaching the foot platform of your ladder stand.

1. While wearing your Full Body Harness (FAS) correctly, wrap the tree belt through the loop end of the tether and around tree. Take the tail end of the tree belt and feed it through the (2) adjustment slides on tree belt. **SEE FIGURE 9.** Pull the tail of tree belt tight.

NOTE: Be sure the (2) adjustment slides are facing away from tree, preventing any obstruction. Do not position tether on or between the (2) tree belt adjustment slides. **SEE FIGURE 9.**

Once you have reached your desired hunting height, you must slide the tree belt up the tree as high as possible. Tighten the tree belt to the tree by pulling the tree belt tail tight. The tether strap accommodates your freedom of movement, however, the distance should be as short as possible to reduce the dynamic load on your body in case of a fall. There should be no slack in tether strap while in a sitting position.

2. Reverse these procedures to descend from your treestand.

WARNING

NEVER POSITION YOURSELF IN A WAY THAT ALLOWS THE TETHER TO BE UNDER YOUR CHIN OR AROUND YOUR NECK. TETHER STRAP SHOULD NOT BE TANGLED, TWISTED OR LOOPED AROUND ANY PORTION OF THE HARNESS. EXCESS LEG AND WAIST STRAP CAN BE TUCKED AWAY.

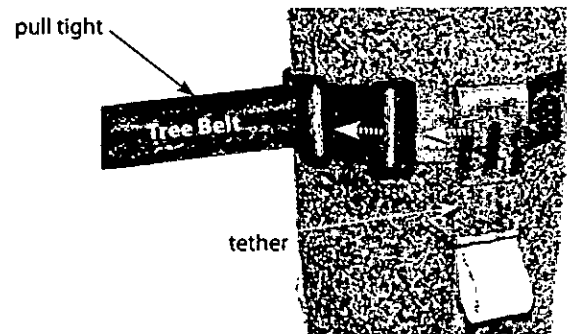


Figure 9

⚠ WARNING

IN CASE OF A FALL...

DO NOT PANIC! This Full Body Harness (Fall Arrest System) is designed to prevent a fall to the ground. It will suspend you until you are able to return to your treestand or until help arrives. Using the included Suspension Relief Device (SRD) will help to maintain circulation in the legs and help mitigate the effects of hanging suspended with your weight resting on the leg straps of the Full Body Harness. The effects of prolonged suspension without using the Suspension Relief Device may result in unconsciousness and death may occur.

⚠ WARNING

THE SUSPENSION RELIEF DEVICE (SRD) STRAP MUST BE ON YOUR PERSON AND ALWAYS BE READILY ACCESSIBLE TO YOU WHILE WEARING THE FULL BODY HARNESS (FALL ARREST SYSTEM)! EVEN IF YOU HAVE ENCOUNTERED A FALL AND ARE SUSPENDED BY YOUR HARNESS TETHER, YOU MUST HAVE ACCESS TO THE SUSPENSION RELIEF DEVICE. ALWAYS HAVE THE SRD STRAP STORED IN THE STORAGE POUCH SO YOU HAVE ACCESS TO IT!

1. Retrieve the Suspension Relief Device (SRD) strap from the storage pouch on harness.
2. Insert the looped end of SRD strap through either of the climbing belt loops sewn on harness, near the waist belt. Take the opposite end of SRD strap and feed it through the looped end and pull tight, forming a cinch knot. **SEE FIGURES 1A & 1B.**
3. Take the opposite end of SRD strap and feed it through the other climbing belt loop located on other side of harness. Once SRD strap is fed through climbing belt loop, feed the SRD strap back through the adjustment slide. **SEE FIGURES 2A & 2B.**
4. Adjust SRD strap length so it forms a large loop that is slightly shorter than the length of your legs.
5. Put both feet in the loop and stand up to relieve the pressure from the harness leg straps. **SEE FIGURES 3 & 4.** If pressure is still felt on the leg straps while standing on the Suspension Relief Device (SRD) strap, you must readjust the length of the SRD strap to relieve pressure off the leg straps.
6. You can also adjust the SRD strap to a shorter length and place your knees on the SRD strap to relieve the pressure from the harness leg straps. **SEE FIGURE 5.** Alternating between the standing method on feet and the kneeling method on knees, comfort and better blood circulation are maintained.



Figure 1A



Figure 1B

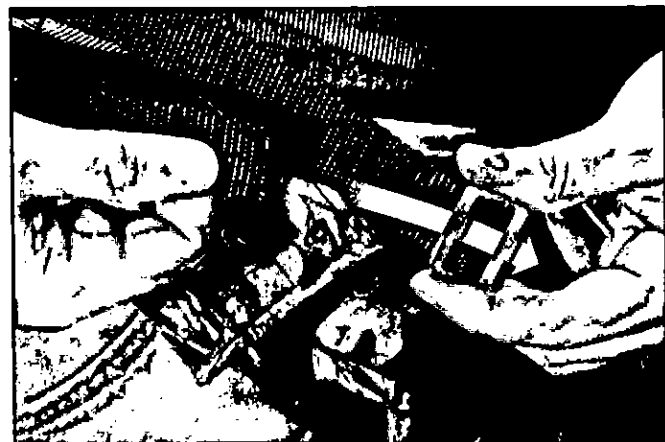


Figure 2A



Figure 2B



Figure 3

Figure 4

Figure 5

ALWAYS...

- Be physically fit, mentally alert, and well rested before using this product.
- Read and understand all instructions provided and warnings listed before each use and save for future reference.
- Practice using at ground level first before using above ground.
- For adult use only, Weight Range: Min-120 lbs. Max-300 lbs.
- Inspect before each use for signs of wear and/or damage- never use a damaged product. Replace with new.
- Store in a cool, dry place. Never put away damp to avoid mildew.

NEVER...

- Sleep while using this product.
- Use in slippery or stormy conditions.
- Exceed the Weight Range: Minimum-120 lbs. Maximum-300 lbs.
- Alter the original design of your Full Body Harness (FAS).
- Use to lean out from stand.
- Use if history of health problems persist.
- Use while intoxicated or using medication.
- Loan your Full Body Harness (FAS) to someone else.
- Use a damaged product, replace with new.
- Use in a commercial or industrial setting.
- Leave product outdoors.

WARNING

INFORM SOMEONE OF THE HUNTING LOCATION, WHERE THE TREESTAND WILL BE LOCATED AND THE EXPECTED DURATION OF THE HUNT.

CARRY A SIGNAL DEVICE SUCH AS A MOBILE PHONE, RADIO, WHISTLE, SIGNAL FLARE OR PERSONAL LOCATOR DEVICE (PLD) AND IT MUST BE READILY AVAILABLE AT ALL TIMES.

FAILURE TO FOLLOW HARNESS INSTRUCTIONS COULD RESULT IN NOT BEING ABLE TO RETURN TO THE STAND AND BEING SUSPENDED IN A HARNESS AFTER A FALL.

IF THE HUNTING LOCATION IS UNKNOWN BY ANYONE AND COMMUNICATION EFFORTS ARE UNSUCCESSFUL, YOU MUST HAVE A PERSONAL PLAN FOR RECOVERY/ESCAPE BECAUSE PROLONGED SUSPENSION IN A HARNESS WITHOUT THE USE OF THE SUSPENSION RELIEF DEVICE (SRD) CAN BE FATAL. IT IS IMPORTANT TO EXERCISE THE LEGS BY PUSHING AGAINST THE TREE OR DOING OTHER FORMS OF CONTINUOUS LEG EXERCISES TO MITIGATE SUSPENSION TRAUMA (BLOOD POOLING) WHILE BEING SUSPENDED.

SEVERAL OPTIONAL PRODUCTS/SYSTEMS ARE AVAILABLE THAT OFFER SELF-RECOVERY OR SELF-EXTRACTION FROM A FALL WHEN SUSPENDED IN A HARNESS. SOME SYSTEMS AUTOMATICALLY DESCEND THE USER WHILE OTHERS ALLOW USER CONTROL. ONE OF THESE PRODUCTS/SYSTEMS CAN BE CONSIDERED FOR USE AS AN ADDITIONAL SAFETY PRECAUTION AGAINST PROLONGED SUSPENSION AND SUSPENSION TRAUMA. BE SURE TO FOLLOW THE MANUFACTURERS' DIRECTIONS ON THE SAFE USE OF THESE PRODUCTS/SYSTEMS.

WARNING

EXTREME WARNING! IF FALL OCCURS WHILE USING THIS FULL BODY HARNESS (FALL ARREST SYSTEM) YOU MUST ALWAYS REMEMBER TO REMAIN CALM. REGAIN YOUR THOUGHTS AND COMPOSURE AND TRY TO RECOVER AS QUICKLY AS POSSIBLE. SOME OPTIONS YOU MAY HAVE, BUT NOT ALL VARIABLES INCLUDE USING YOUR CLIMBING STICKS, TREE STEPS, ETC. AS FOOTING TO RAISE YOURSELF TO RELIEVE PRESSURE OFF THE LEG & WAIST STRAPS OR TO RECOVER, CLIMB BACK ONTO YOUR STAND PLATFORM AND STAY PUT UNTIL YOUR THOUGHTS AND JUDGEMENT ARE CLEAR. IF RAISING YOURSELF IS NOT AN OPTION, CARRY A SIGNAL DEVICE SUCH AS A MOBILE PHONE, RADIO, WHISTLE, SIGNAL FLARE OR PERSONAL LOCATOR DEVICE (PLD) TO CALL OR ALERT SOMEONE TO HELP RESCUE YOU.

WHILE YOU ARE DOING ONE OR MORE OF THESE OPTIONS, YOU MUST KEEP MOVING ALL OF YOUR LIMBS INCLUDING BENDING YOUR KNEES AND LIFTING YOUR LEGS UP TO PROMOTE CIRCULATION THROUGHOUT YOUR BODY.

THE SUSPENSION RELIEF DEVICE (SRD) STRAP MUST BE ON YOUR PERSON AND ALWAYS BE READILY ACCESSIBLE TO YOU WHILE WEARING THE FULL BODY HARNESS (FALL ARREST SYSTEM)! EVEN IF YOU HAVE ENCOUNTERED A FALL AND ARE SUSPENDED BY YOUR HARNESS TETHER, YOU MUST HAVE ACCESS TO THE SUSPENSION RELIEF DEVICE. ALWAYS HAVE THE SRD STRAP STORED IN THE STORAGE POUCH SO YOU HAVE ACCESS TO IT!

THE SUSPENSION RELIEF DEVICE IS DESIGNED FOR PROVIDING IMMEDIATE RELIEF FROM PROLONGED SUSPENSION TRAUMA. IF YOU ARE NOT PHYSICALLY ABLE TO PERFORM THE STEPS INVOLVED IN THE CORRECT USE OF THIS SUSPENSION RELIEF DEVICE (SRD) STRAP, YOU SHOULD HUNT FROM GROUND LEVEL ONLY.

HUNTERS WITH VARYING DEGREES OF PHYSICAL FITNESS MAY REQUIRE DIFFERENT PLANS TO RECOVER/ESCAPE THE EFFECTS OF PROLONGED SUSPENSION. IF YOU DO NOT RECOVER QUICKLY, OR KEEP MOVING TO PROMOTE BLOOD CIRCULATION, UNCONSCIOUSNESS AND DEATH MAY OCCUR. HAVE A PERSONAL PLAN AND PRACTICE IT IN THE PRESENCE OF A RESPONSIBLE ADULT BEFORE LEAVING THE GROUND. NO ONE ESCAPE/RESCUE PLAN WILL WORK FOR EVERY HUNTER ON EVERY TREE IN EVERY CIRCUMSTANCE. ONLY YOU CAN DETERMINE THE BEST RECOVERY/ESCAPE PLAN FOR YOUR HUNTING SITUATION BEFORE LEAVING THE GROUND. HUNT FROM THE GROUND WHEN SELF-RECOVERY/ESCAPE ABILITY IS ABSENT. THERE IS TIME TO MAKE A CORRECT DECISION ON WHAT ACTION TO TAKE IF A FALL OCCURS WHILE WEARING A FULL BODY HARNESS. IT IS IMPORTANT TO REMEMBER, "DO NOT PANIC." REMAIN CALM AND IMPLEMENT YOUR PRACTICED RESCUE, RELIEF AND RECOVERY PLAN.

ALWAYS...

- Be physically fit, mentally alert, and well rested before using this product.
- Read, understand and follow all warnings and instructions before use and save for future reference.
- Use the provided Full Body Harness (Fall Arrest System) that meets TMA standards immediately upon reaching foot platform.
- Be fully aware of foot placement.
- Recommended for adult use only.
- Inspect ladder for missing parts, all hardware condition, and damage before every application, replace if necessary.
- Pull up a bow, backpack, firearm or other equipment only after being secure in the treestand and a fire arm must be pulled up with it unloaded, chamber open and muzzle down.
- Remove ladder after every use, store product indoors.
- Use only Rivers Edge original replacement parts.
- Lean forward, towards tree, when ascending and descending ladder.
- Place ladder on dry, level ground.
- Lubricate all slide together points to prevent binding, wear, rust & noise.
- Avoid all electrical power lines.
- Always inform someone of the hunting location, where the treestand will be located and the expected duration of the hunt.
- Carry a signal device such as a mobile phone, radio, whistle, signal flare or personal locator device (PLD) and it must be readily available at all times.
- Inspect the treestand and all safety devices each time before use and do not store a treestand outdoors when not in use.

NEVER...

- Sleep in a treestand
- Use on wet, soft, or unstable ground.
- Exceed the total field rating of 300 lbs.
- Attach to a dead, odd-shaped, leaning, diseased, loose barked trees or utility poles.
- Use on trees with a diameter smaller than 12 inches or no larger than 20 inches.
- Use a treestand during inclement weather such as rain, lightning, windstorms or icy conditions and end your hunt and return to the ground if inclement conditions arise.
- Alter the original design of your stand.
- Jump on or use in a careless manner.
- Lean out over edge of device.
- Use when intoxicated or using over-the-counter medication or prescription drugs.
- Use a damaged product, replace with new.
- Loan your stand to someone else.
- Use without stabilizer bar, spring lock pins & tie-off ropes securely attached.
- Stand on the seat, it is designed for sitting only.
- Use a treestand when feeling ill, nauseous or dizzy, or if you have a prior medical condition that could cause a problem i.e., heart condition, joints that lock-up, spinal fusion, etc. or if you are not well rested.
- Rely on a tree branch for support.
- Jump or bounce on a treestand to seat it to the tree

INSPECTION AND MAINTENANCE SCHEDULE

FOR ALL RIVERS EDGE PRODUCTS

- Inspect all webbing, rope, cord, and strap assemblies for wear or damage.
- Inspect cables and cable ends for damage or kinking.
- Inspect all hardware and chain components for damage.
- Inspect for any structural damage to product. (Return to factory for repair or discard product if any damage is found.)
- Inspect all nut and bolt assemblies to be certain none are loose.
- Inspect for any missing parts.
- Lubricate all pivot and slide together points with powder graphite to prevent noise, wear, and rust.
- Inspect entire product for any rust, corrosion, cracks, freezing, excessive heat, or rotting damage that may effect the safety of your product. Discard any questionable product.
- Inspect entire product for any structural damage - pay close attention to all weld locations. (Return to factory for repair or discard product if any damage is found.)
- Using correct wrenches inspect all nut & bolt assembly locations and snug up any that may be loose. Be careful not to crush tubing when tightening!
- Inspect and check operation of all cables, cable ends, cord, rope, webbing, and strap or chain assemblies. Replace with factory new any item or assembly that shows signs of wear, damage, kinking, or functions incorrectly.
- Inspect seat. Replace any seat with factory new that shows signs of structural damage or wear.
- Inspect all hardware for wear or damage, also be sure you have no missing parts.
- Never modify your stand in any way by making repairs, replacing parts, or altering adding or attaching anything to it except if explicitly authorized in writing by the manufacturer.

ASSEMBLY INSTRUCTIONS (RE604)

Tools needed – two 7/16" wrenches

IMPORTANT ASSEMBLY TIP: Do not tighten any nut and bolt combinations completely until all parts are assembled together! Finger tighten plus one turn of a wrench only! This will temporarily hold the lock nut on the bolt while helping alignment of all parts! After all parts are assembled together, all nut & bolt combinations must be completely tightened.

1. Attach the foot platform (112ML51) to the inside of flared rails (112ML61) using (2) provided 1/4-20 x 2-1/4" bolts and locknuts. **SEE FIGURE 1. DO NOT tighten all nut & bolt assemblies completely!**

NOTE: Mesh surface should be on top with squared ends of platform closest to flared rails.

2. Attach the foot platform flat bars (AL7) to the inside of flared rails and the outside of foot platform using (4) provided 1/4-20 x 1-1/2" bolts and locknuts. **SEE FIGURE 1.**

3. Attach the seat frame (112ML63) in between the side rails (112ML60), and the armrests (LFX5) to outside of side rails using (4) provided 1/4-20 x 3" bolts, locknuts and steel washers. **SEE FIGURE 2.**

NOTE: Mesh surface should be on top with squared ends of seat frame closest to ends of side rails.

4. Attach the (2) tree blade extension tubes (112ML62) to the bottom side of seat frame using (4) provided 1/4-20 x 2-1/4" bolts, locknuts and steel washers. **SEE FIGURE 3.**

5. Attach the tree blade (2ML130) to the top side of tree blade extension tubes using (2) provided 1/4-20 x 2-1/4" bolts, locknuts and steel washers. **SEE FIGURE 3.**

6. Attach the (2) shooting rail mounts (112ML53) to the side rails using (2) provided 1/4-20 x 1-3/4" bolts and locknuts. **SEE FIGURE 3. You must now tighten all nut & bolt assemblies. Be sure not to over tighten or crush tubing when tightening!**

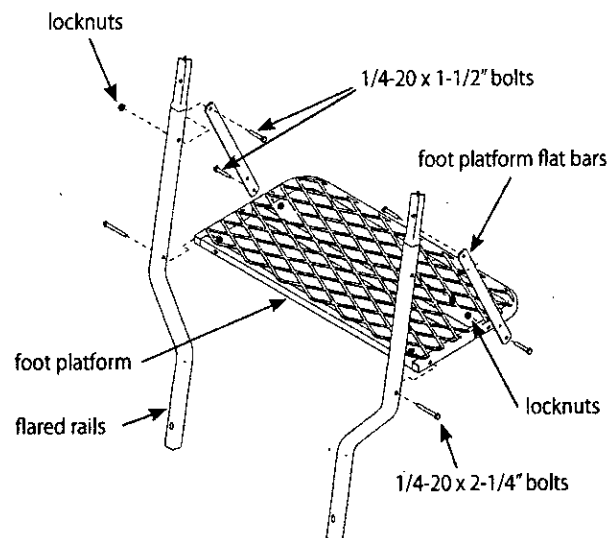


Figure 1

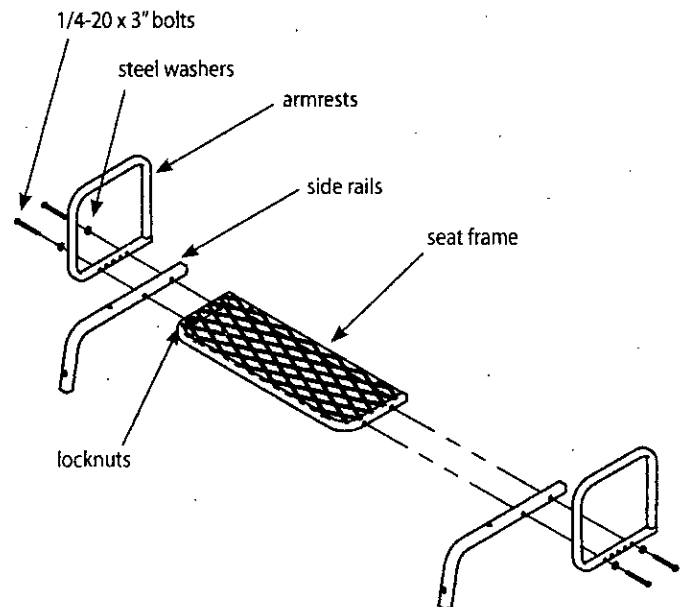


Figure 2

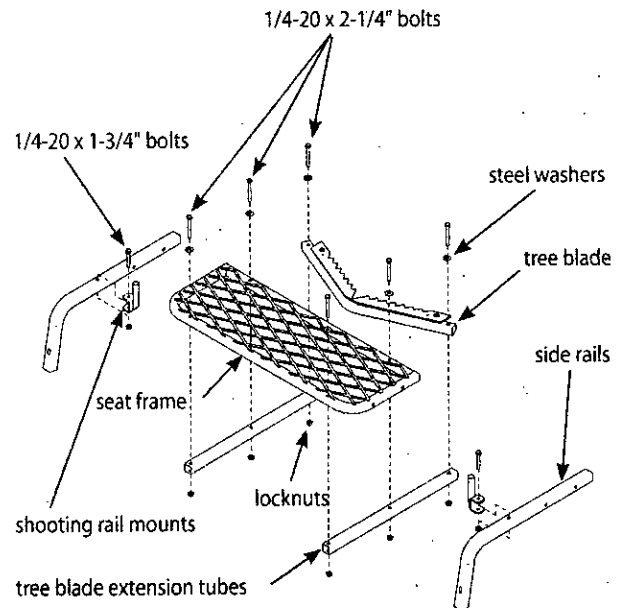


Figure 3

7. a. Attach the shooting rail (112ML21) by setting rail down over rail studs. **SEE FIGURE 4. Lubrication is recommended to prevent binding and noise.**
b. Attach the (2) provided 9" and (1) 24" camo foam pads to the armrests and shooting rail by wrapping around tubing and attaching Velcro together.
8. Attach the removable seat cushion (48016) to the top of seat frame. Wrap the velcro seat straps or buckle straps around seat frame and secure together. Snap the side release buckles together for buckle style seats. Pull straps tight so seat is not loose.
9. Sections are assembled on the ground in the following order: bottom section (SL44 ladder); second section (SL43 ladder); third section (SL60 ladder); fourth section (112ML61 flared rails with foot platform attached); top section (assembled top sitting section). **SEE FINISHED 16' FOREMAN XL EXTREME LADDER.**
10. With all sections assembled together on ground, secure all sections together using (8) provided spring lock pins. Handle of spring lock pin must be put to the outside of ladder side rails. **SEE FIGURE 4.**

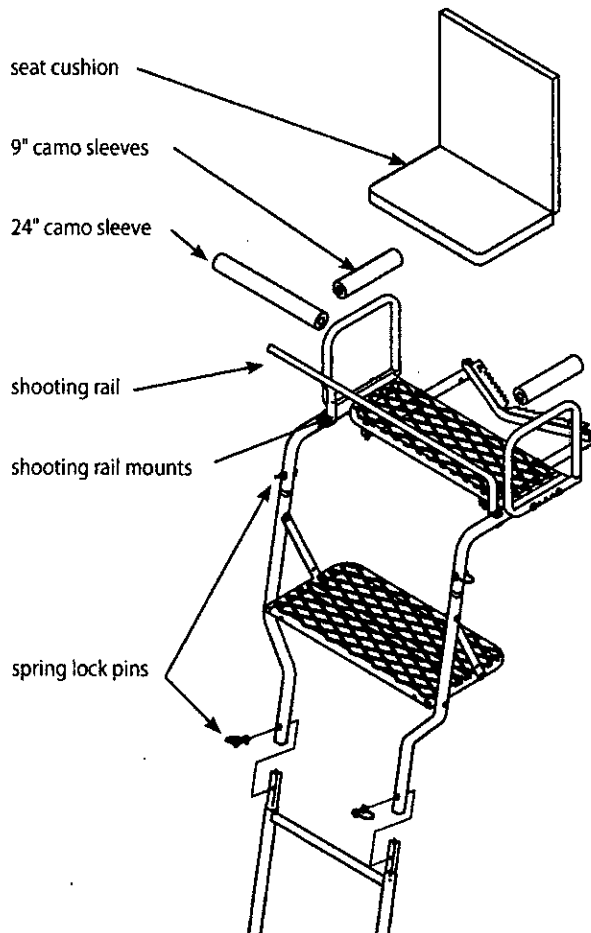


Figure 4

WARNING

FOOT PLATFORM AND SITTING SECTION MUST ALWAYS FACE THE SAME DIRECTION, TOWARDS THE TREE.

11. a. Attach the stabilizer bar extension tube (1ML23) to the second ladder section mounting bracket using (1) provided spring lock pin. **SEE FIGURE 5.**
b. Slide the stabilizer bar (L17) into the extension tube and attach the two pieces together using (1) provided spring lock pin. Spring lock pin must go through both the extension tube and the stabilizer bar at appropriate hole to achieve desired distance from tree. Adjustment in length may be needed when ladder is uprighted later in instructions. **SEE FIGURE 5.**
12. a. Tie one end of the provided 9' rope to the link welded onto the stabilizer bar, just in front of the tree hugger. **Be sure your double knot is secure. SEE FIGURE 6.**
b. Tie one end of each of the provided 15' ropes to the tree blade extension tubes, just in front of the bolt-on tree blade. **Be sure your double knots are secure. SEE FIGURE 6.**

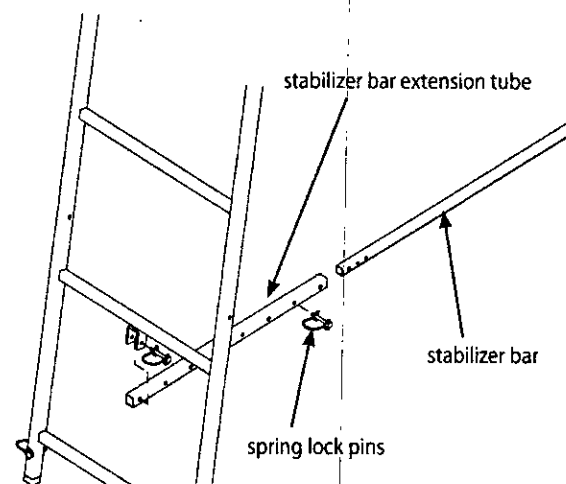


Figure 5

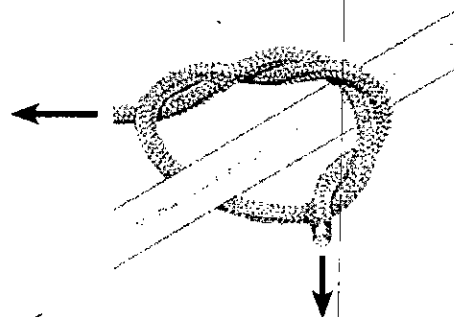
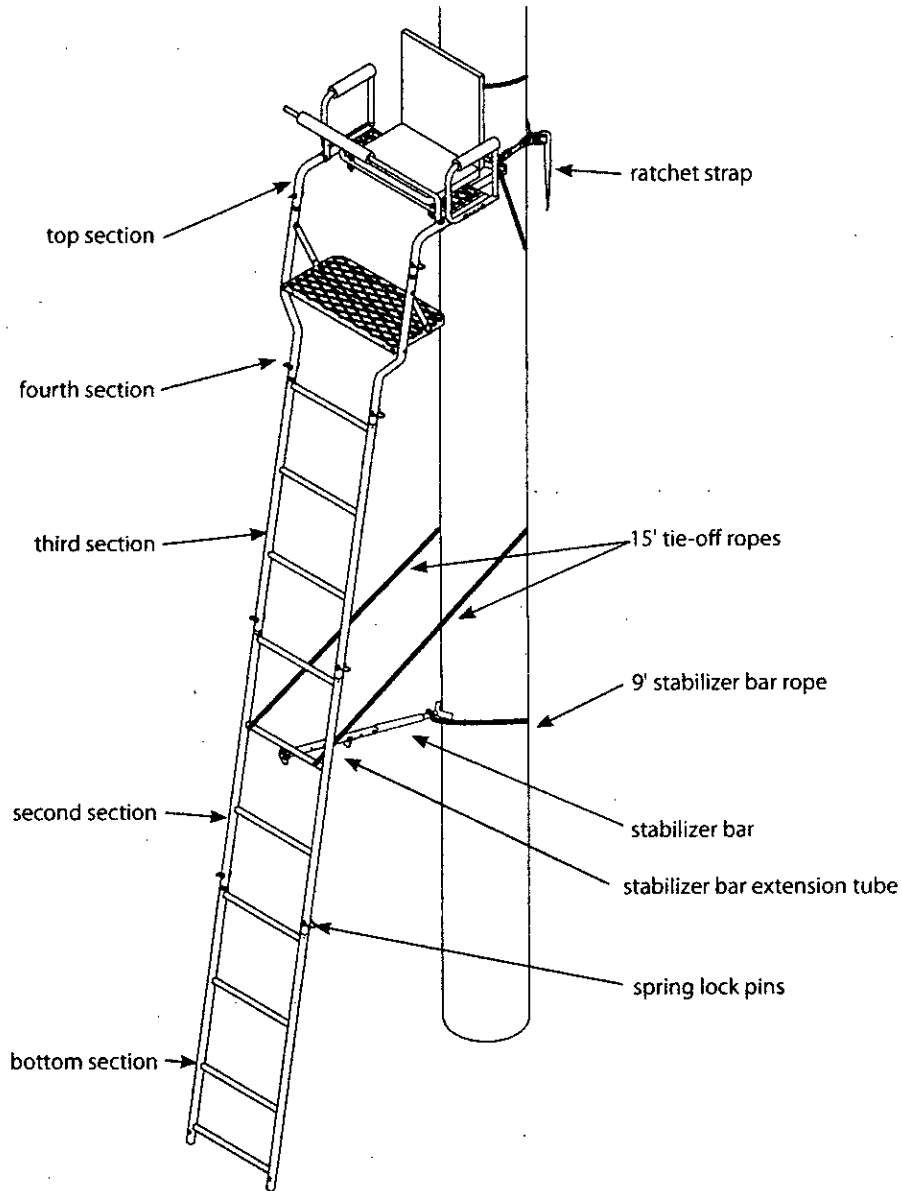
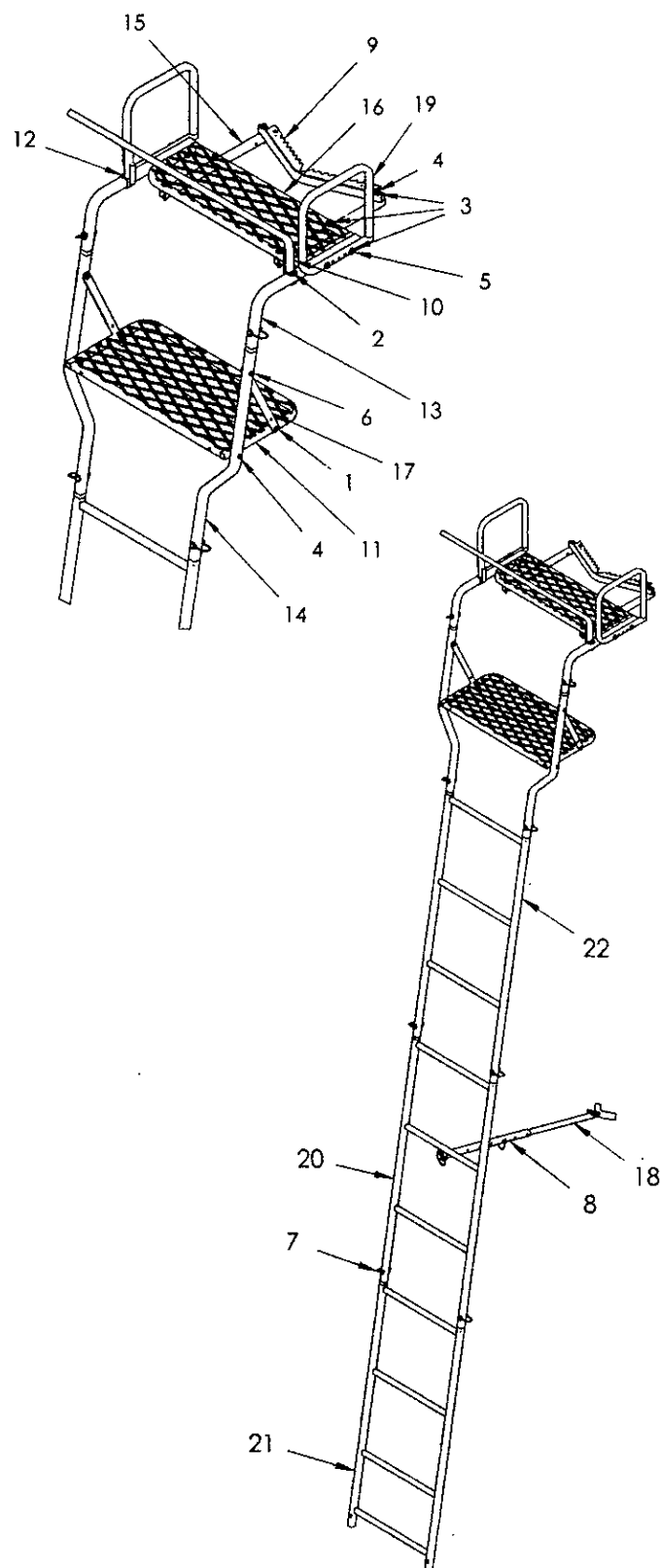


Figure 6

FINISHED 16' FOREMAN XL EXTREME LADDER



LADDER PARTS (RE604)



LADDER PARTS LIST (RE604)

**NO EXTENSIONS AVAILABLE FOR THIS MODEL,
TESTED FOR 16' MAXIMUM HEIGHT!**

KEY #	PART #	DESCRIPTION	QTY.
1	48240B	BOLT, HHCS, GR5 BLK 1/4-20 X 1-1/2"	4
2	48250B	BOLT, HHCS, GR5 BLK 1/4-20 X 1-3/4"	2
3	48261B	WASHER, BLK 1/4"	10
4	48271B	BOLT 1/4-20 X 2-1/4 HHCS GR5 BLK ZN	8
5	48280B	BOLT, HHCS, GR5 BLK 1/4-20 X 3"	4
6	48752B	NUT, FLANGED, NYLOCK 1/4-20	18
7	63281	SPRING LOCK PIN, ROUNDED RETAINER 1/4 X 1-3/4"	10
8	1ML23	STABILIZER SUPPORT TUBE	1
9	2ML130	TREE BLADE	1
10	112ML21	SHOOTING RAIL	1
11	112ML51	FOOT PLATFORM	1
12	112ML53	SHOOTING RAIL MOUNT	2
13	112ML60	SIDE RAIL, J-PIPE	2
14	112ML61	FLARED RAIL	2
15	112ML62	EXTENSION TUBE, TREE BLADE	2
16	112ML63	SEAT FRAME	1
17	AL7	SIDE SUPPORT, FOOT PLATFORM	2
18	L17	STABILIZER BAR	1
19	LFX5	ARM REST, BOLT-ON	2
20	SL43	3-STEP LADDER W/VAM, PIN STYLE	1
21	SL44	4-STEP LADDER, PIN STYLE	1
22	SL60	3-STEP LADDER, PIN STYLE, NO HOLE	1
ITEMS BELOW NOT SHOWN			
--	48016	SEAT, XL LADDER 1" W/BACKREST	1
--	48738	CAMO SLEEVE WITH FOAM 24"	1
--	48736	CAMO SLEEVE WITH FOAM 9"	2
--	48415	RATCHET STRAP	1
--	48155	FULL BODY HARNESS (FAS)	1
--	48691	ROPE, 9' (SOLD IN ROPE KIT ONLY)	1
--	48691	TIE-OFF ROPE, 15' (SOLD IN ROPE KIT ONLY)	2

Maximum Height - 16'

Maximum Field Rating - 300 lbs.

Tree Diameter Range - 12" to 20"

ASSEMBLY INSTRUCTIONS (RE606)

Tools needed – two 7/16" wrenches

IMPORTANT ASSEMBLY TIP: Do not tighten any nut and bolt combinations completely until all parts are assembled together! Finger tighten plus one turn of a wrench only! This will temporarily hold the lock nut on the bolt while helping alignment of all parts! After all parts are assembled together, all nut & bolt combinations must be completely tightened.

1. Attach the foot platform (48045) to the inside of side rails (1ML24) using (2) provided 1/4-20 x 2-1/4" bolts and locknuts. **SEE FIGURE 1. DO NOT tighten all nut & bolt assemblies completely!**

NOTE: Mesh surface should be on top with squared ends of platform closest to side rails.

2. Attach the tree frame (1ML34) to the inside of side rails, and the (2) shooting rail mounts (112ML43) and (2) armrests (LFX5) to the outside of side rails using (4) provided 1/4-20 x 3-1/4" bolts, locknuts and steel washers. **SEE FIGURE 2A.**

3. Attach seat frame (1ML15) to the tabs on the tree blade frame using (2) provided 1/4-20 x 1-1/2" bolts, locknuts, nylon washers and (4) steel washers. **SEE FIGURE 2B.** Attach the (2) provided rubber bumper stops to top side of tree blade frame by pressing in to provided holes. **SEE FIGURE 2B.**

NOTE: Mesh surface of seat frame should be on top.

NOTE: Nylon washers should be placed between tabs and seat frame to eliminate noise.

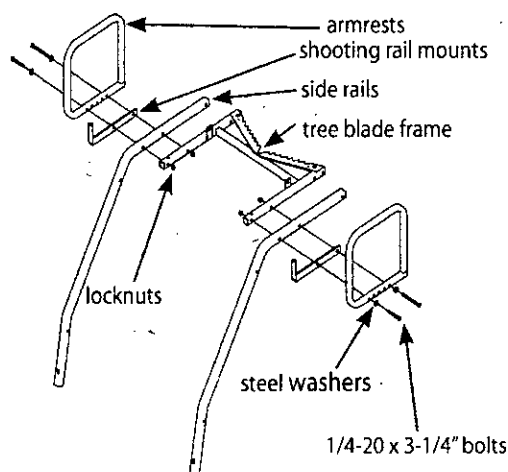


Figure 2A

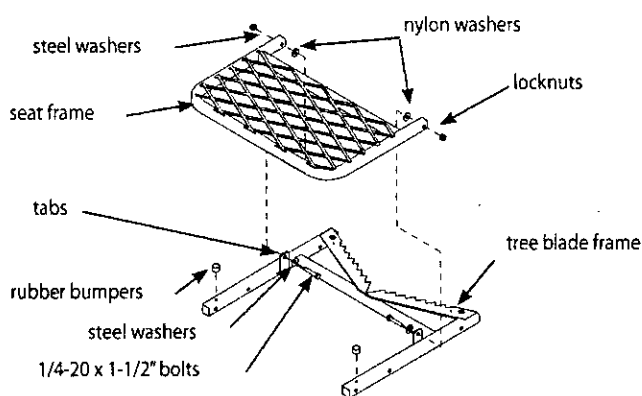


Figure 2B

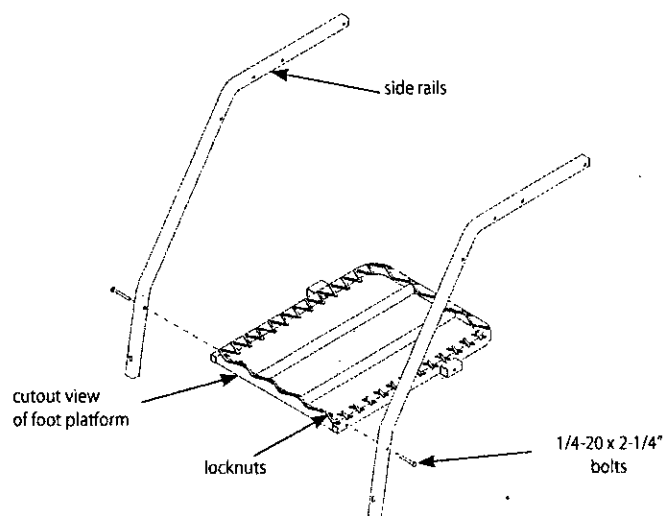


Figure 1

4. Insert the assembled top platform section into the top ladder section with mounting holes (SL54). Attach the (2) support braces (48064) to the outside of side rails, foot platform and 4-step ladder section with mounting holes using (2) provided 1/4-20 x 3-1/4" bolts, (2) 1/4-20 x 3" bolts, (2) 1/4-20 x 2-1/4" bolts, (4) steel washers and (6) locknuts. **SEE FIGURE 3. You must now tighten all nut & bolt assemblies. Be sure not to over tighten or crush tubing when tightening!**
5. Attach the shooting rail (SR10) by setting rail down over studs on shooting rail mounts. **SEE FIGURE 3. Lubrication is recommended to prevent binding and noise.**
6.
 - a. Attach the removable seat cushion (48819) to the top of seat frame. Wrap seat straps or buckle straps around seat frame and secure together. Snap the side release buckles together for buckle style seats. Pull straps tight so seat is not loose.
 - b. Attach the (2) provided 9" camo sleeves to the armrests and (1) 18" camo sleeve to the shooting rail by wrapping around metal tubing and attaching Velcro together.
7. The remaining (2) ladder sections are assembled to the top ladder assembly on the ground in the following order: bottom section (SL51 ladder); second section (SL52 ladder); third section (SL54 ladder); top section (assembled top platform section). **SEE FINISHED 17' TIMBERSHOT EXTREME LADDER.**
8. With all sections assembled together on ground, secure all sections together using (6) provided spring lock pins. Handle of spring lock pin must be put to the outside of ladder side rails. **SEE FIGURE 3.**

9.
 - a. Attach the stabilizer bar extension tube (1ML23) to the second ladder section mounting bracket using (1) provided spring lock pin. **SEE FIGURE 4.**
 - b. Slide the stabilizer bar (L17) into the extension tube and attach the two pieces together using (1) provided spring lock pin. Spring lock pin must go through both the extension tube and stabilizer bar at appropriate hole to achieve desired distance from tree. Adjustment in length may be needed when ladder is uprighted later in instructions. **SEE FIGURE 4.**
10.
 - a. Tie one end of the provided 9' rope to the link welded onto the stabilizer bar, just in front of the tree hugger. **Be sure your double knot is secure. SEE FIGURE 5.**
 - b. Tie one end of each of the provided 15' ropes to the square tube side rails, just in front of the welded on tree blades. **Be sure your double knots are secure. SEE FIGURE 5.**

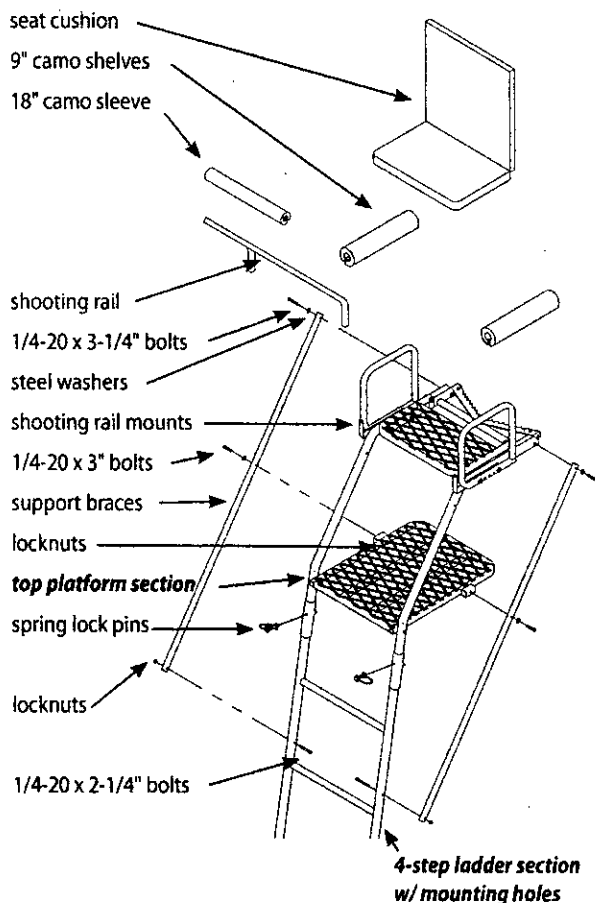


Figure 3

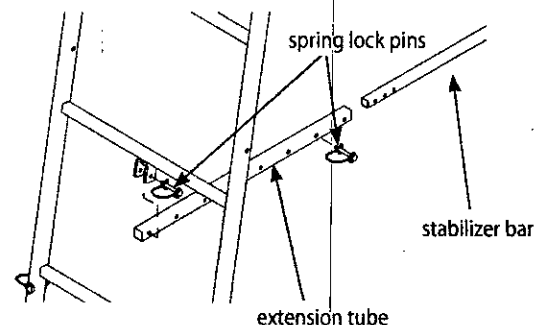


Figure 4

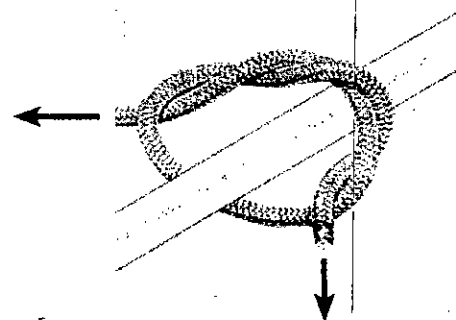
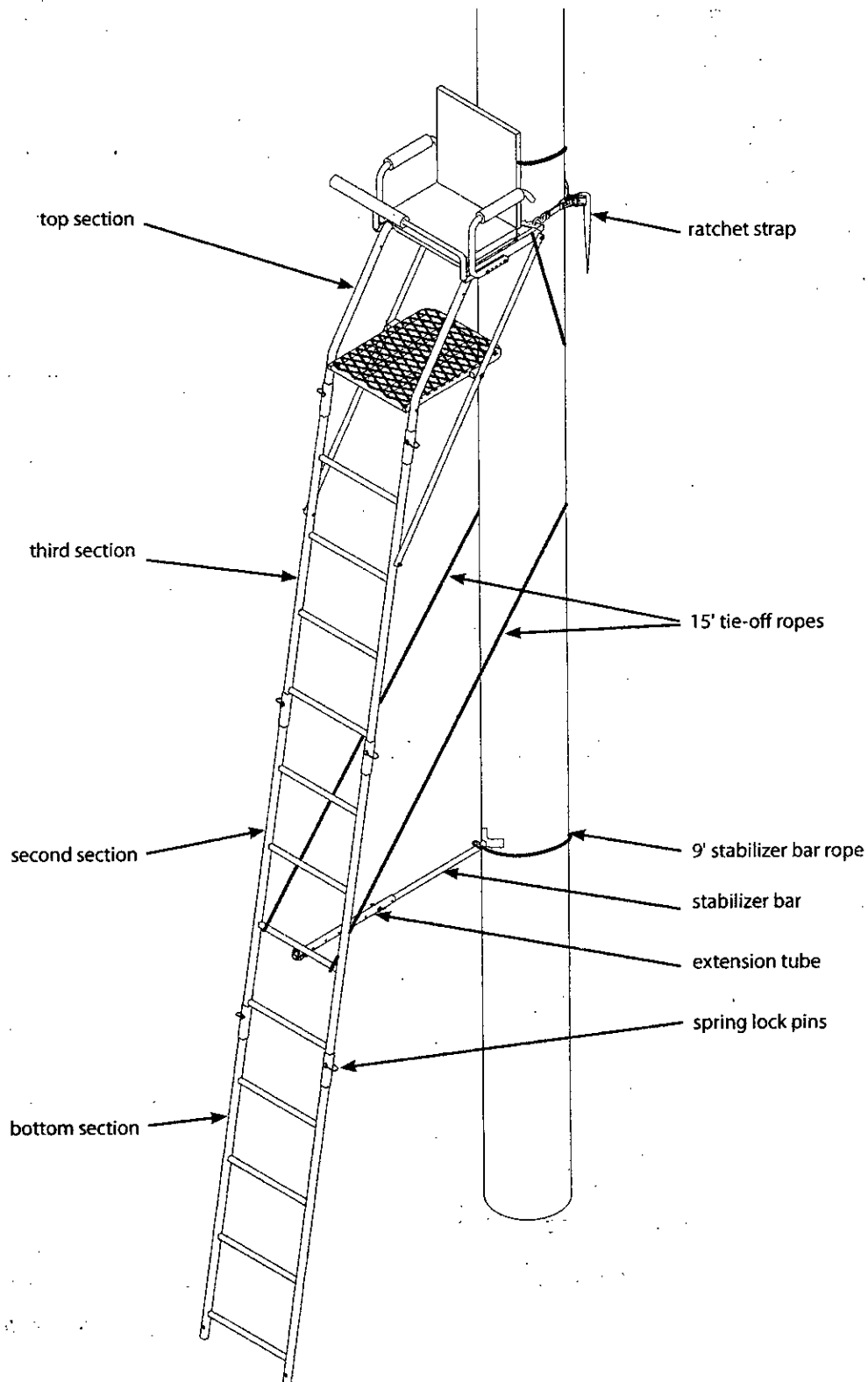
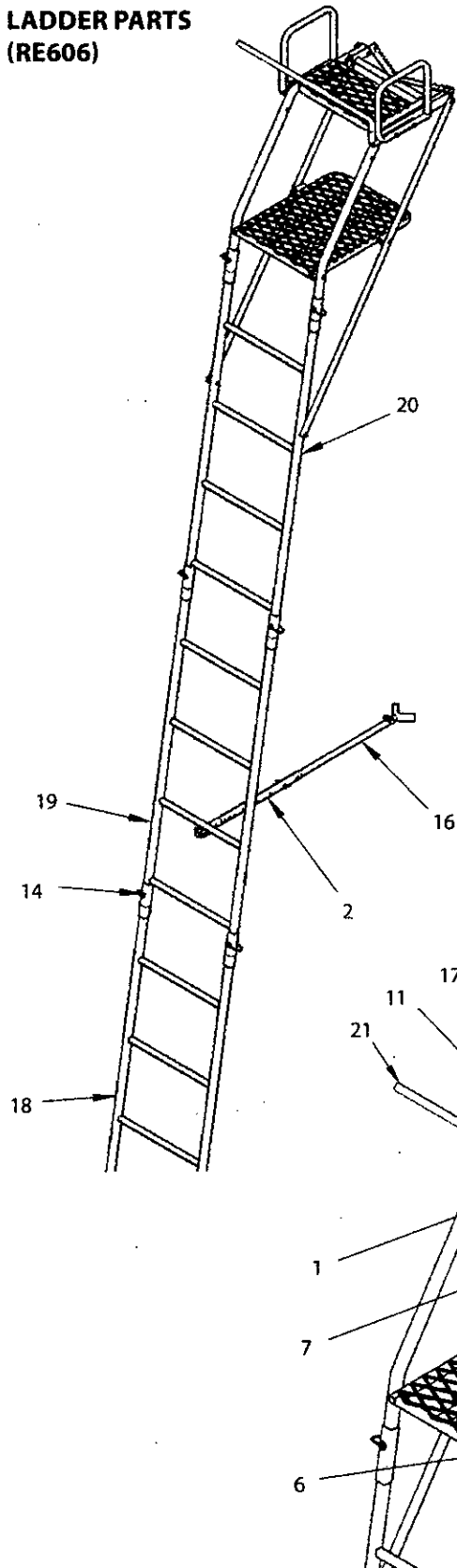


Figure 5

FINISHED 17' TIMBERSHOT EXTREME LADDER



**LADDER PARTS
(RE606)**



**NO EXTENSIONS AVAILABLE FOR THIS MODEL,
TESTED FOR 17' MAXIMUM HEIGHT!**

KEY #	PART #	DESCRIPTION	QTY.
1	1ML15	SEAT PLATFORM FRAME	1
2	1ML23	SUPPORT TUBE, STABILIZER	1
3	1ML24	SIDE RAIL	2
4	1ML34	SEAT PLATFORM	1
5	112ML43	MOUNT, SHOOTING RAIL	2
6	48045	FOOT PLATFORM	1
7	48064	SUPPORT BRACE	2
8	48240B	BOLT, HHCS GR5 BLK 1/4-20 X 1-1/2"	2
9	48261B	WASHER, BLK 1/4"	12
10	48271B	BOLT, HHCS GR5 BLK 1/4-20 X 2-1/4"	4
11	48273B	BOLT, HHCS GR5 BLK 1/4-20 X 3-1/4"	4
12	48280B	BOLT, HHCS GR5 BLK 1/4-20 X 3"	4
13	48679	RUBBER BUMPER STOP	2
14	63281	SPRING LOCK PIN, ROUNDED RETAINER 1/4 X 1-3/4"	8
15	48752B	NUT, FLANGED NYLOCK 1/4-20"	14
16	L17	STABILIZER BAR	1
17	LFX5	ARMREST, BOLT-ON	2
18	SL51	4-STEP LADDER, POCKET/PIN STYLE	1
19	SL52	4-STEP LADDER W/VAM, POCKET/PIN STYLE	1
20	SL54	4-STEP LADDER W/MOUNTING HOLES, POCKET/PIN STYLE	1
21	SR10	SHOOTING RAIL	1
22	WN516	WASHER, NYLON BLK 5/16"	2

ITEMS BELOW NOT SHOWN

SEAT, 1" W/ BACKREST (48819)	1
CAMO SLEEVE, 18" (48737)	1
CAMO SLEEVE, 9" (48736)	2
RATCHET STRAP (48415)	1
FULL BODY HARNESS (FAS) (48155)	1
ROPE, 9' (SOLD IN ROPE KIT ONLY) (48691)	1
TIE-OFF ROPE, 15' (SOLD IN ROPE KIT ONLY) (48691)	2

Maximum Height - 17'

Maximum Field Rating - 300 lbs.

Tree Diameter Range - 12" to 20"

ASSEMBLY INSTRUCTIONS (RE622)

Tools needed – two 7/16" wrenches

IMPORTANT ASSEMBLY TIP: DO NOT TIGHTEN NUT & BOLT COMBINATIONS COMPLETELY UNTIL ALL PARTS ARE ASSEMBLED TOGETHER! FINGER TIGHTEN PLUS ONE TURN OF A WRENCH ONLY! THIS WILL TEMPORARILY HOLD THE LOCK NUT ON THE BOLT WHILE HELPING ALIGNMENT OF ALL PARTS! AFTER ALL PARTS ARE ASSEMBLED TOGETHER, ALL NUT & BOLT COMBINATIONS MUST BE COMPLETELY TIGHTENED.

1. Attach the foot platform (1ML61), mesh side up, to the 2-step ladder section w/ stabilizer bar mount (SL64) using (2) provided 1/4-20 x 2-1/4" bolts and locknuts. **SEE FIGURE 1. DO NOT tighten all nut & bolt assemblies completely!**

NOTE: Mesh surface should be on top with squared ends of platform closest to ladder.

2. Attach the foot platform flat bars (AL7) to the foot platform and to the inside of top ladder section side rails using (4) provided 1/4-20 x 1-1/2" bolts and locknuts. **SEE FIGURE 1.**
3. Attach sling seat (48066) to assembled top sitting section by sliding each side rail through webbing loops of seat (3 on each side of seat). Seat should be orientated with seat straps on bottom side of seat for comfort.

NOTE: Always have all three seat loops on each side of seat attached to the side rails of assembled top sitting section.

4. Attach the tree blade frame (SL67) to the side rails (SL69) using (4) provided 1/4-20 x 2-1/4" bolts, locknuts and steel washers. **SEE FIGURE 2. You must now tighten all nut & bolt assemblies. Be sure not to over tighten or crush tubing when tightening!**
5. Sections are assembled on the ground in the following order: bottom section (SL62 ladder); second section (SL62 ladder); third section (SL63 ladder with stabilizer bar mount); fourth section (assembled SL64 ladder with foot platform); top section (assembled top sitting section). **SEE FINISHED 13' PACK-N-STACK LADDER LINE ART.**

WARNING

FOOT PLATFORM AND SITTING SECTION MUST ALWAYS FACE THE SAME DIRECTION, TOWARDS THE TREE.

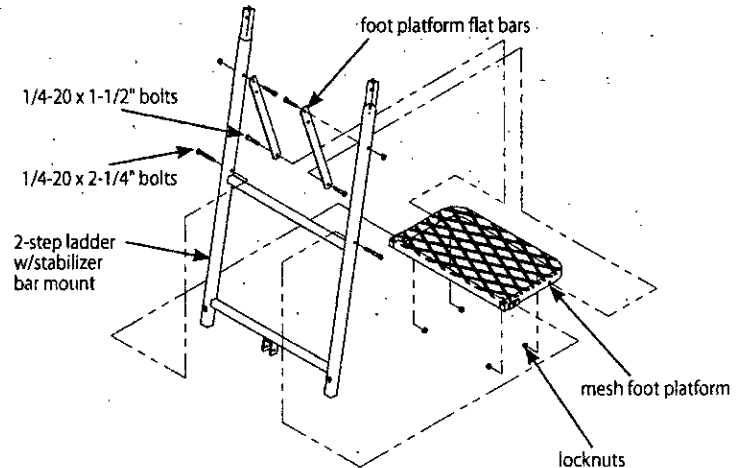


Figure 1

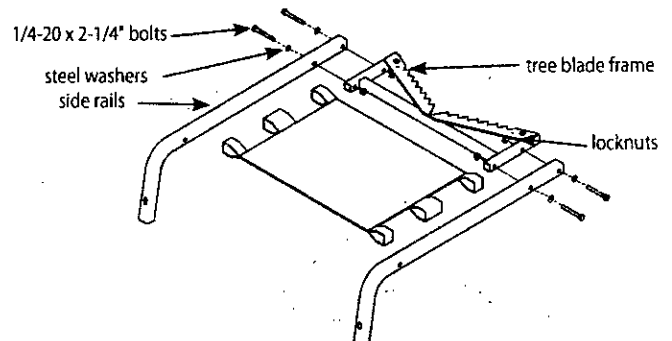


Figure 2

6. With all sections assembled together on ground, secure all sections together using (8) provided spring lock pins. Handle of spring lock pin must be put to the outside of ladder side rails. **SEE FIGURE 3.**
7. a. Attach the stabilizer bar extension tube (1ML23) to the third ladder section mounting bracket using (1) provided spring lock pin. **SEE FIGURE 4.**
 b. Slide the stabilizer bar (L29) into the extension tube and attach the two pieces together using (1) provided spring lock pin. Spring lock pin must go through both the extension tube and the stabilizer bar at appropriate hole to achieve desired distance from tree. Adjustment in length may be needed when ladder is uprighted later in instructions. **SEE FIGURE 4.**
8. a. Tie one end of the provided 9' rope to the link welded onto the stabilizer bar, just in front of the tree hugger. **Be sure your double knot is secure. SEE FIGURE 5.**
 b. Tie one end of each of the provided 15' ropes to the square tube side rails and tree blade frame, just in front of the welded on tree blade. **Be sure your double knots are secure. SEE FIGURE 5.**

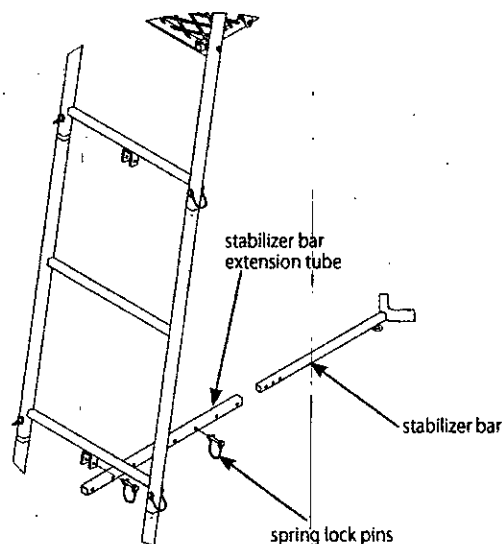


Figure 4

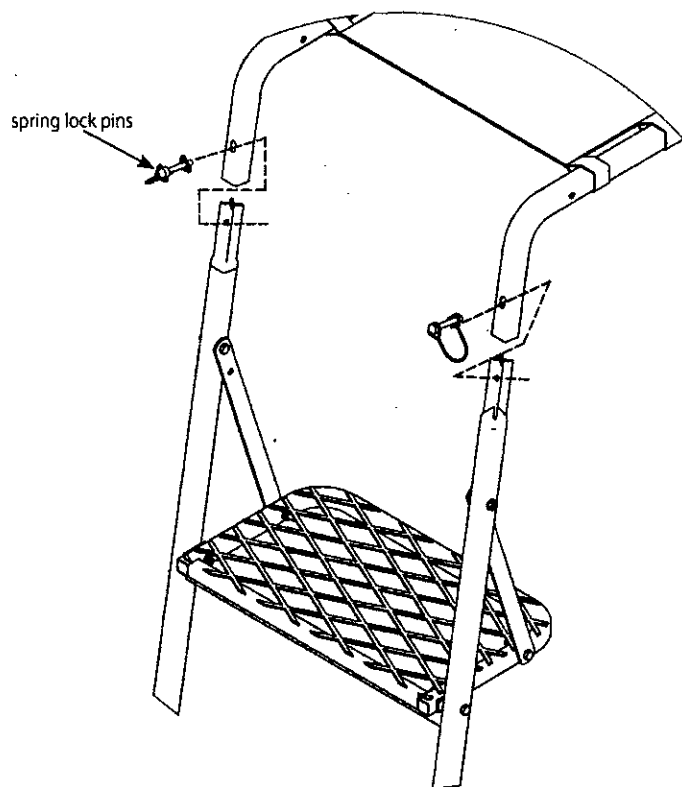


Figure 3

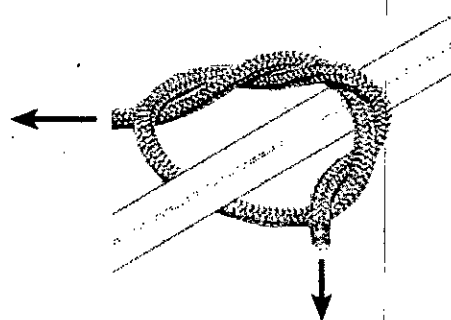


Figure 5

RE622 BACKPACKING STRAP ATTACHMENT INSTRUCTIONS

1. Stack metal components of the ladder **AS SHOWN IN FIGURE 1A AND 1B.**
2. Lay stabilizer with extension tube along side of stacked ladder. Wrap the provided ladder ratchet strap around the stacked frame. Hook the two "S"-hooks together and ratchet tight. This will securely hold all ladder components together.
3. Attach backpacking straps (48067) on packed ladder. Fold strap in half. Feed folded strap through foot platform mesh and around platform frame OR around the ladder rung located directly underneath the foot platform. Feed the two loose ends of strap through folded loop and pull tight forming a cinch knot. **SEE FIGURES 2A AND 2B.** Feed the two loose ends of straps around bottom group of ladder rungs and secure with provided tri-slide buckles. **SEE FIGURE 2C.**
4. Secure all ladder sections and stabilizer bar together with your ratchet strap.

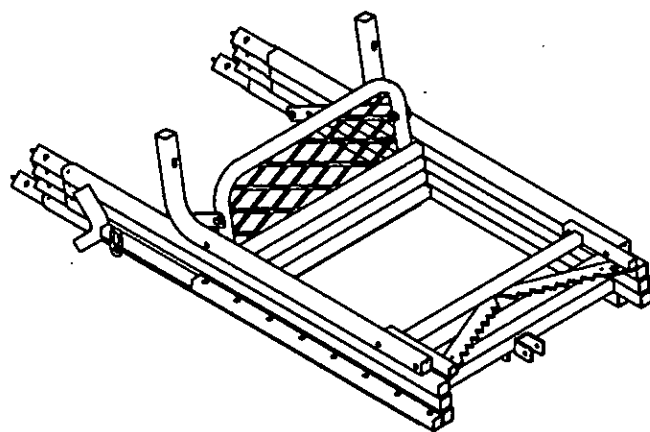


Figure 1A: Stacked View

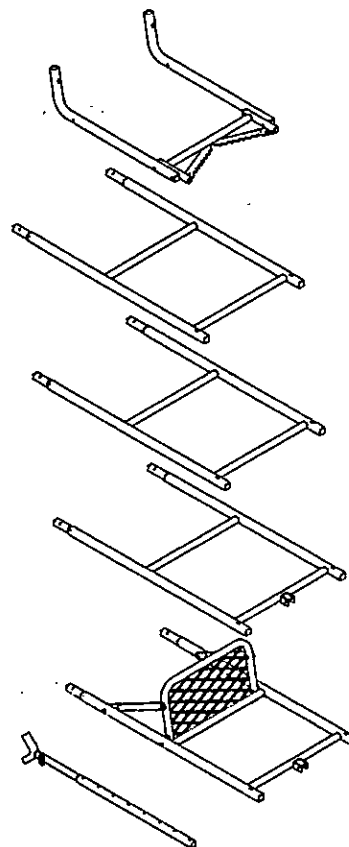


Figure 1B: Unstacked View

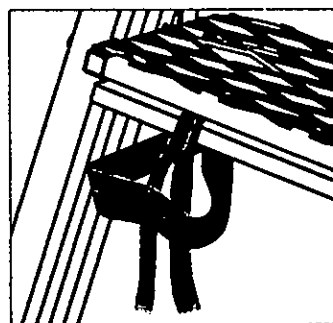


Figure 2A: Attaching the straps

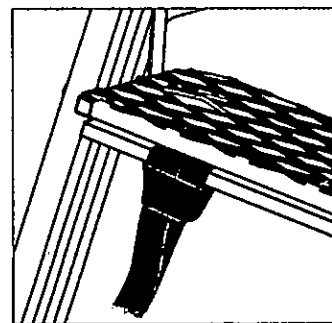


Figure 2B: Pulling the straps tight

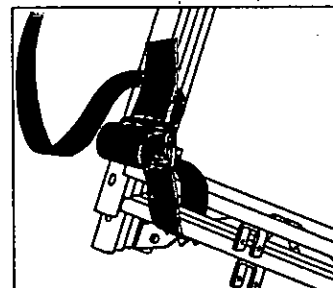
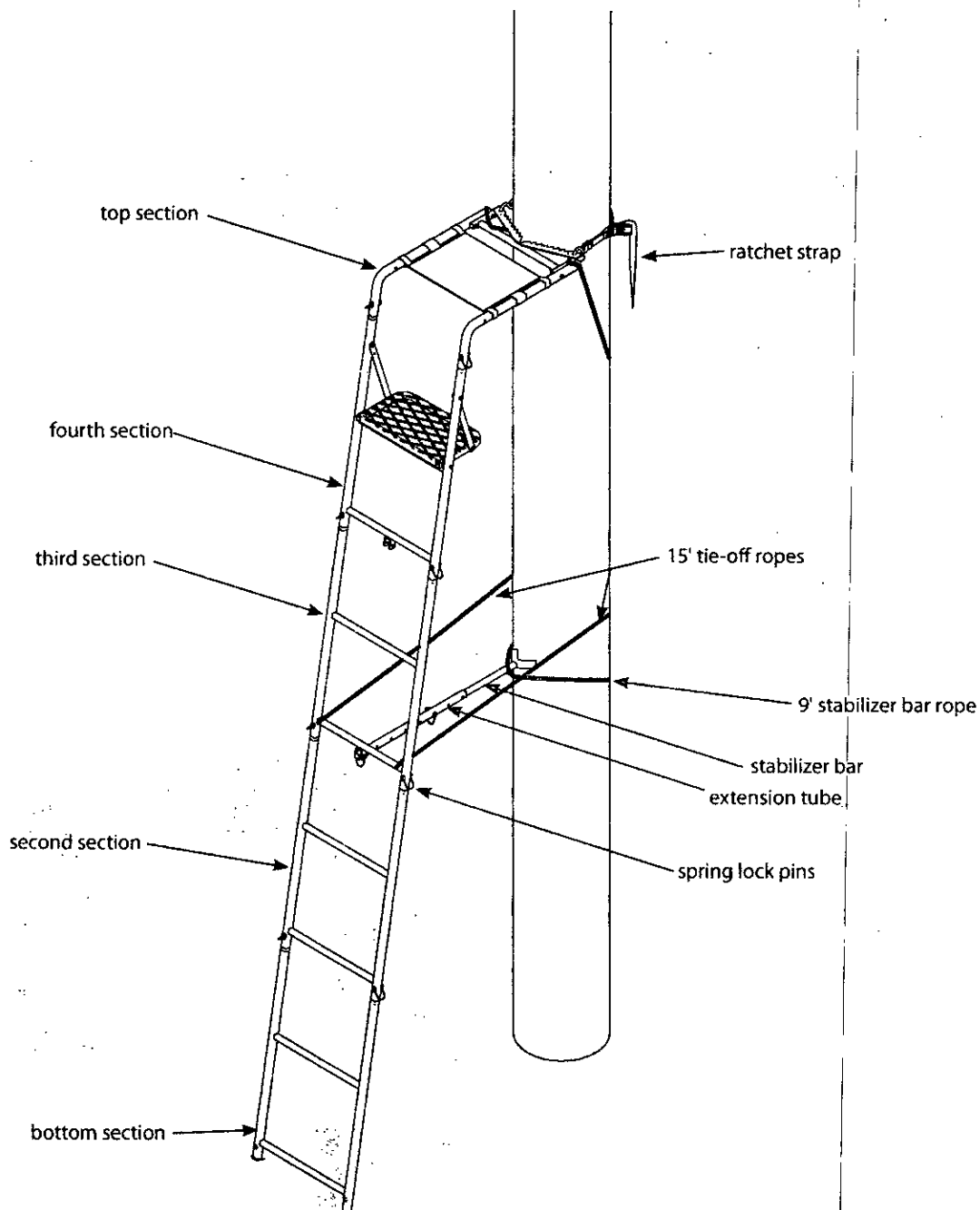
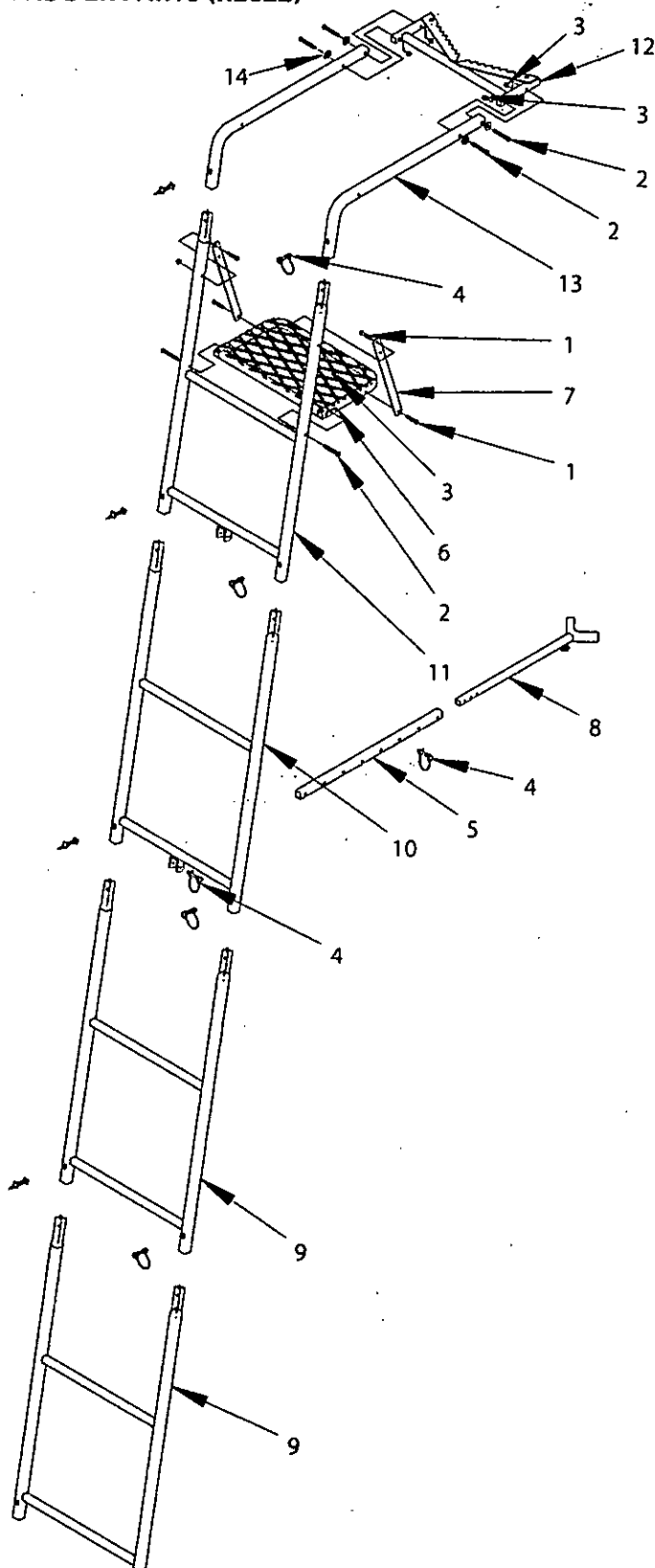


Figure 2C: Attaching straps to bottom

FINISHED 13' PACK-N-STACK™ LADDER



LADDER PARTS (RE622)



LADDER PARTS LIST (RE622)

KEY #	PART #	DESCRIPTION	QTY.
1	48240B	BOLT, HHCS GR5 BLK 1/4-20 X 1-1/2"	4
2	48271B	BOLT, HHCS GR5 BLK 1/4-20 X 2-1/4"	6
3	48752B	NUT, FLANGED NYLOCK 1/4-20	10
4	63281	SNAP PIN, 1/4 X 1-3/4, ROUNDED RETAINER	10
5	1ML23	SUPPORT TUBE, STABILIZER	1
6	1ML61	FOOT PLATFORM	1
7	AL7	SIDE SUPPORT, FOOT PLATFORM	2
8	L29	STABILIZER BAR, 18"	1
9	SL62	SWEDGED LADDER, 38"	2
10	SL63	SWEDGED LADDER W/VAM, 38"	1
11	SL64	SWEDGED LADDER W/VAM, 38"	1
12	SL67	TREE BLADE, LADDER	1
13	SL69	SIDE RAIL	2
14	48261B	WASHER BLK 1/4"	4
ITEMS BELOW NOT SHOWN			
--	48415	RATCHET STRAP	1
--	48155	FULL BODY HARNESS (FAS)	1
--	48691	TIE-OFF ROPE, 15' (SOLD IN ROPE KIT ONLY)	2
--	48691	ROPE, 9' (SOLD IN ROPE KIT ONLY)	1
--	48066	SEAT, W/STIFFENER, SLING	1

Maximum Height - 13'

Maximum Field Rating - 300 lbs.

Tree Diameter Range - 12" to 20"

ASSEMBLY INSTRUCTIONS (RE602)

Tools needed – two 7/16" wrenches

IMPORTANT ASSEMBLY TIP: Do not tighten any nut and bolt combinations completely until all parts are assembled together! Finger tighten plus one turn of a wrench only! This will temporarily hold the lock nut on the bolt while helping alignment of all parts! After all parts are assembled together, all nut & bolt combinations must be completely tightened.

1. Attach the foot platform (1ML26) to the inside of side rails (SL61) using (2) provided 1/4-20 x 2-1/4" bolts and locknuts. **SEE FIGURE 1. DO NOT tighten all nut & bolt assemblies completely!**

NOTE: Mesh surface should be on top with squared ends of platform closest to side rails.

2. Attach the foot platform flat bars (SL8) to the inside of side rails and the outside of foot platform using (4) provided 1/4-20 x 1-1/2" bolts and locknuts. **SEE FIGURE 1.**

3. Attach the seat/tree blade frame (SL24) to the side rails using (4) provided 1/4-20 x 2-1/4" bolts and locknuts. **SEE FIGURE 2. You must now tighten all nut & bolt assemblies. Be sure not to over tighten or crush tubing when tightening!**

NOTE: Mesh surface should be on top with tree blade at the end of the side rails.

4. Sections are assembled on the ground in the following order: bottom section (SL44 ladder); second section (SL43 ladder); third section (SL60 ladder); top section (assembled top platform section). **SEE FINISHED 15' JOURNEYMAN LADDER.**

5. With all sections assembled together on ground, secure all sections together using (6) provided spring lock pins. Handle of spring lock pin must be put to the outside of ladder side rails. **SEE FIGURE 3.**

WARNING

FOOT PLATFORM AND SITTING SECTION MUST ALWAYS FACE THE SAME DIRECTION, TOWARDS THE TREE.

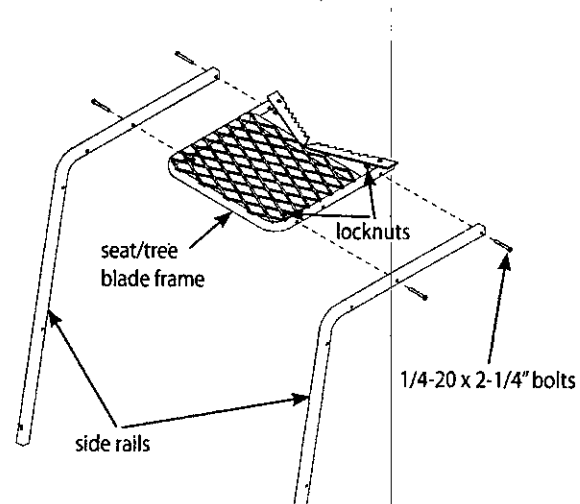


Figure 2

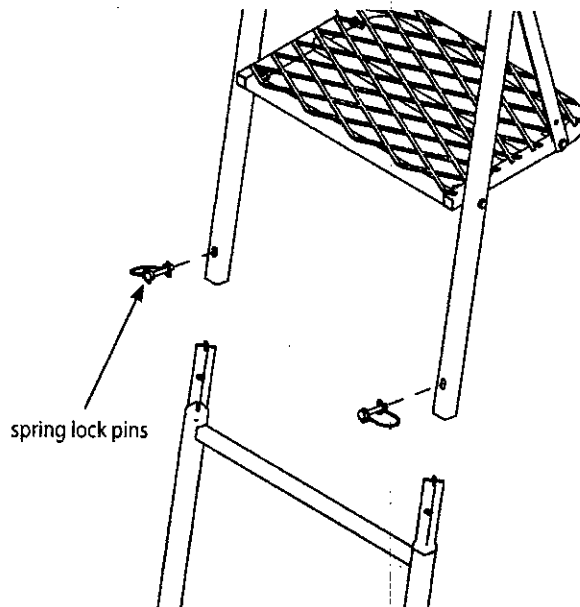


Figure 3

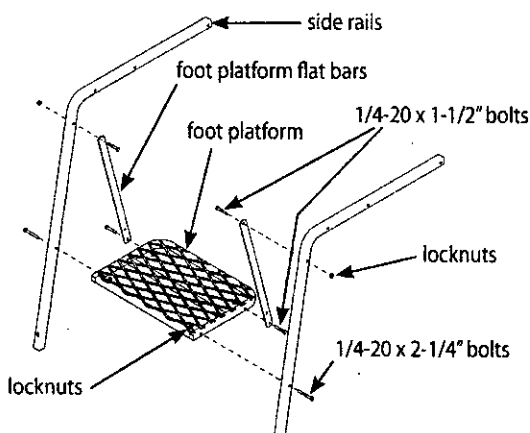


Figure 1

6. Attach the stabilizer bar (L17) to the second ladder section mounting bracket using (1) provided spring lock pin. Spring lock pin must be put in appropriate hole to achieve desired distance from tree. Adjustment in length may be needed when ladder is uprighted later in instructions. **SEE FIGURE 4.**
7.
 - a. Tie one end of the provided 9' rope to the link welded onto the stabilizer bar, just in front of the tree hugger. **Be sure your double knot is secure. SEE FIGURE 5.**
 - b. Tie one end of each of the provided 15' tie-off ropes to the square tube side rails, just in front of the welded on tree blades. **Be sure your double knots are secure. SEE FIGURE 5.**

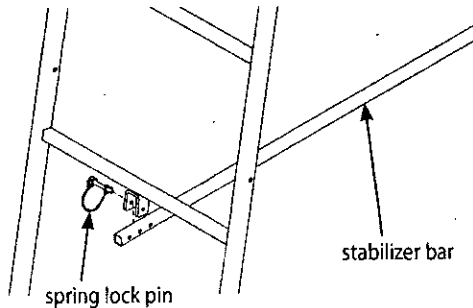


Figure 4

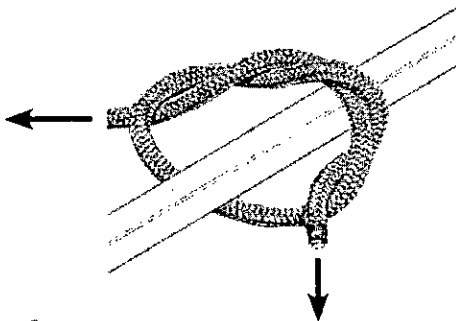
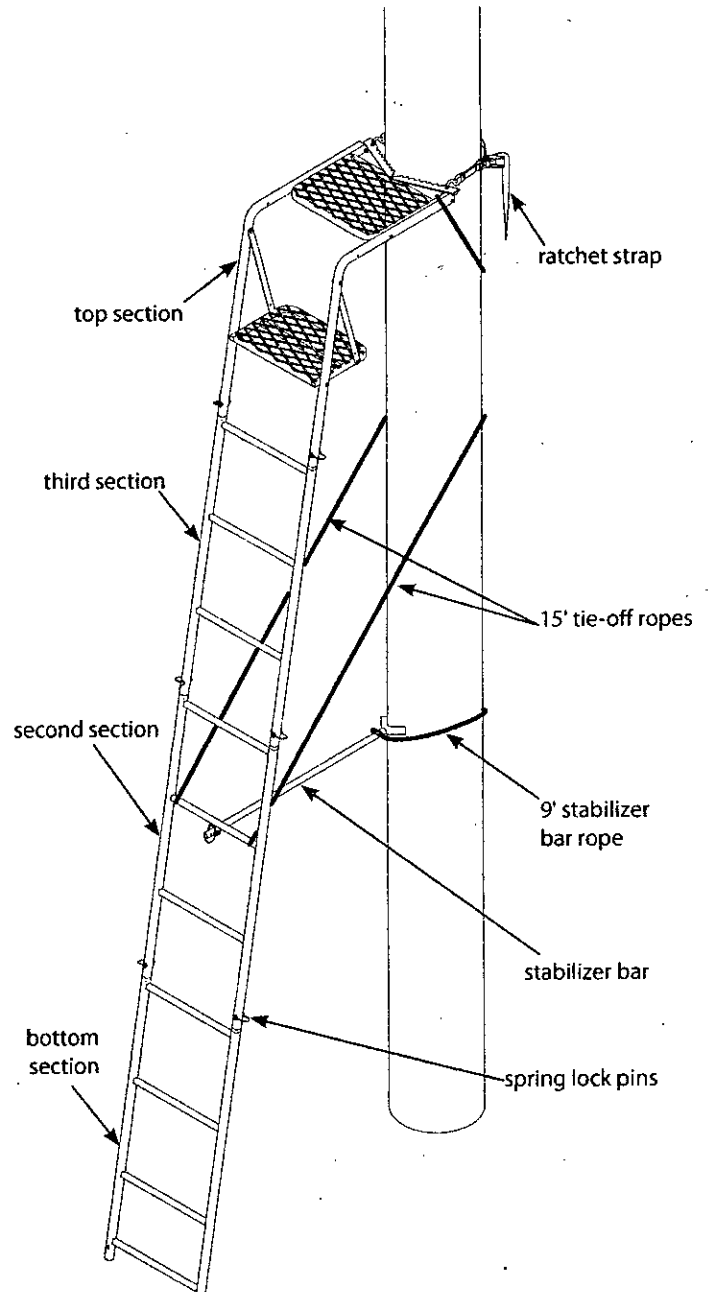
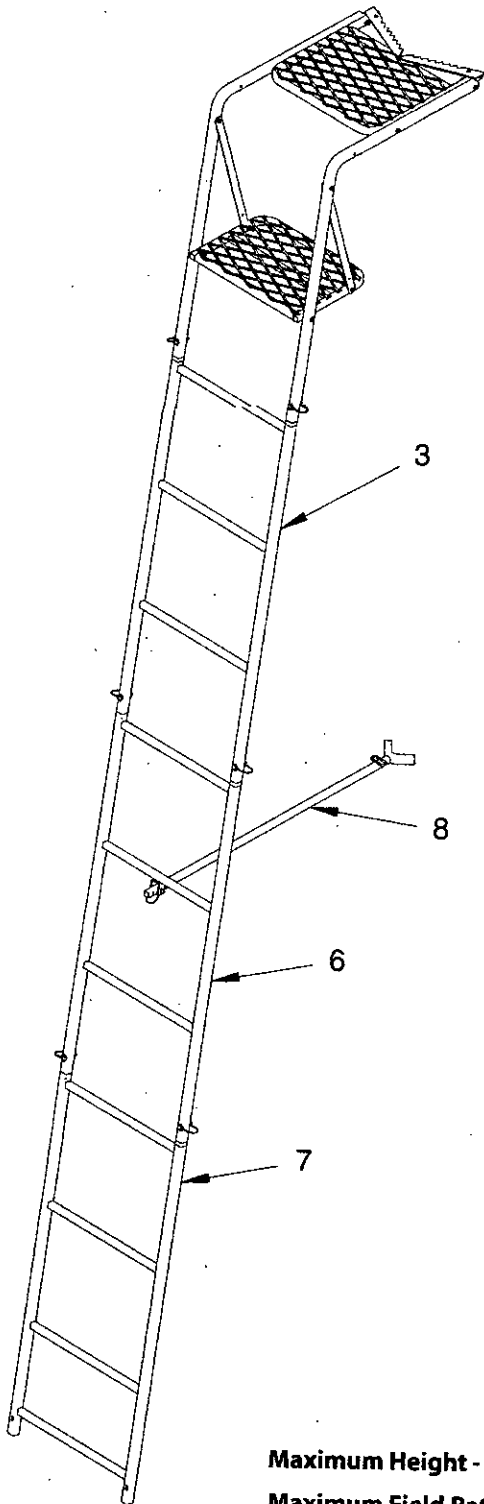


Figure 5

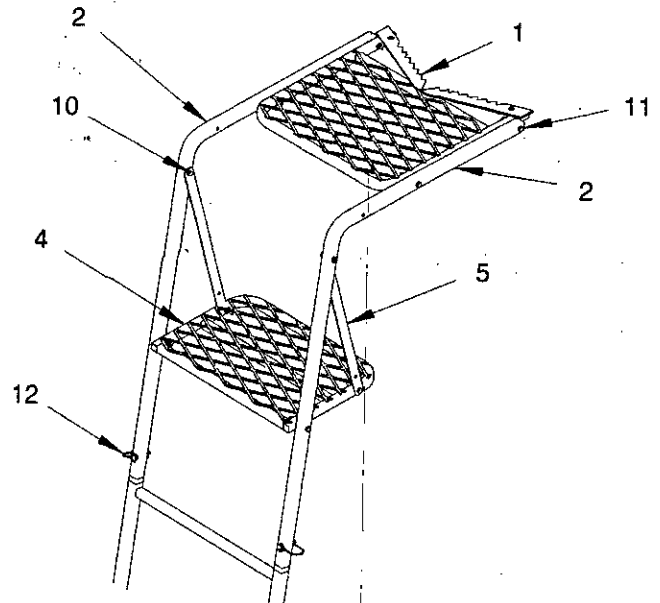
FINISHED 15' JOURNEYMAN LADDER



RE602 LADDER PARTS



Maximum Height - 15'
Maximum Field Rating - 300 lbs.
Tree Diameter Range - 12" to 20"



RE602 LADDER PARTS LIST

**NO EXTENSIONS AVAILABLE FOR THIS MODEL,
TESTED FOR 15' MAXIMUM HEIGHT!**

KEY #	PART #	DESCRIPTION	QTY.
1	SL24	SEAT/TREE BLADE FRAME	1
2	SL61	SIDE RAIL	2
3	SL60	3-STEP LADDER, PIN STYLE, NO HOLE	1
4	1ML26	FOOT PLATFORM	1
5	SL8	SIDE SUPPORT, FOOT PLATFORM	2
6	SL43	3-STEP LADDER W/VAM, PIN STYLE	1
7	SL44	4-STEP LADDER, PIN STYLE	1
8	L17	STABILIZER BAR	1
9	48752B	NUT, FLANGED, NYLOCK 1/4-20	10
10	48240B	BOLT, HHCS GR5 BLK 1/4-20 X 1-1/2"	4
11	48271B	BOLT, HHCS, GR5 BLK 1/4-20 X 2-1/4"	6
12	63281	SPRING LOCK PIN, ROUNDED RETAINER 1/4 X 1-3/4"	7
ITEMS BELOW NOT SHOWN			
--	48415	RATCHET STRAP	1
--	48155	FULL BODY HARNESS (FAS)	1
--	48691	ROPE, 9' (SOLD IN ROPE KIT ONLY)	1
--	48691	TIE-OFF ROPE, 15' (SOLD IN ROPE KIT ONLY)	2

ASSEMBLY INSTRUCTIONS (RE603)

Tools needed – two 7/16" wrenches

IMPORTANT ASSEMBLY TIP: Do not tighten any nut and bolt combinations completely until all parts are assembled together! Finger tighten plus one turn of a wrench only! This will temporarily hold the lock nut on the bolt while helping alignment of all parts! After all parts are assembled together, all nut & bolt combinations must be completely tightened.

1. Attach the foot platform (1ML26) to the inside of side rails (SL61) using (2) provided 1/4-20 x 2-1/4" bolts and locknuts. **SEE FIGURE 1. DO NOT tighten all nut & bolt assemblies completely!**

NOTE: Mesh surface should be on top with squared ends of platform closest to side rails.

2. Attach the foot platform flat bars (SL8) to the inside of side rails and the outside of foot platform using (4) provided 1/4-20 x 1-1/2" bolts and locknuts. **SEE FIGURE 1.**
3. Attach the seat/tree blade frame (SL24) and the rear end of armrests (AR12) to the side rails using (2) provided 1/4-20 x 3" bolts, (2) 1/4-20 x 2-1/4" bolts, (4) locknuts and (2) steel washers. **SEE FIGURE 2.**
4. Attach the front end of each armrest to the side rails using (2) provided 1/4-20 x 2-1/4" bolts and locknuts. **SEE FIGURE 2. You must now tighten all nut & bolt assemblies. Be sure not to over tighten or crush tubing when tightening!**
5.
 - a. Attach the shooting rail by setting rail down over studs provided on armrests. **SEE FIGURE 3. Lubrication is recommended to prevent binding and noise.**
 - b. Attach the (2) provided 9" and (1) 18" camo foam pads to the armrests and shooting rail by wrapping around tubing and attaching Velcro together.
6. Attach the removable seat cushion (48819) to the top of seat frame. Wrap the velcro seat straps or buckle straps around seat frame and secure together. Snap the side release buckles together for buckle style seats. Pull straps tight so seat is not loose.

WARNING

FOOT PLATFORM AND SITTING SECTION MUST ALWAYS FACE THE SAME DIRECTION, TOWARDS THE TREE.

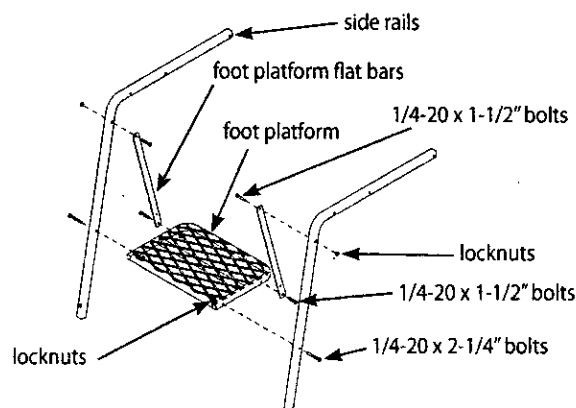


Figure 1

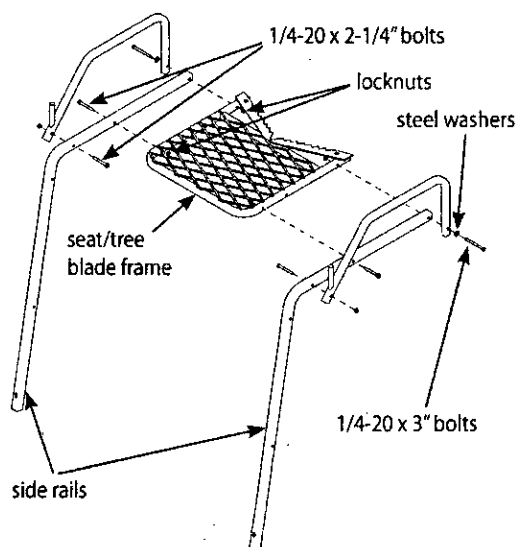


Figure 2

7. Sections are assembled on the ground in the following order: bottom section (SL44 ladder); second section (SL43 ladder); third section (SL60 ladder); top section (assembled top platform section). **SEE FINISHED 15' JOURNEYMAN EXTREME LADDER.**
8. With all sections assembled together on ground, secure all sections together using (6) provided spring lock pins. Handle of spring lock pin must be put to the outside of ladder side rails. **SEE FIGURE 3.**
9. Attach the stabilizer bar (L17) to the second ladder section mounting bracket using (1) provided spring lock pin. Spring lock pin must be put in appropriate hole to achieve desired distance from tree. Adjustment in length may be needed when ladder is uprighted later in instructions. **SEE FIGURE 4.**
10. a. Tie one end of the provided 9' rope to the link welded onto the stabilizer bar, just in front of the tree hugger. **Be sure your double knot is secure. SEE FIGURE 5.**
b. Tie one end of each of the provided 15' ropes to the square tube side rails, just in front of the welded on tree blades. **Be sure your double knots are secure. SEE FIGURE 5.**

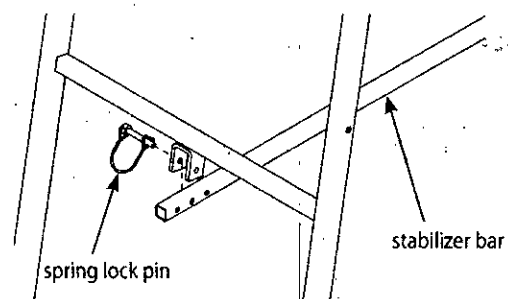


Figure 4

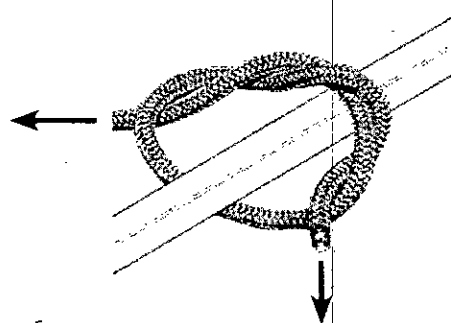


Figure 5

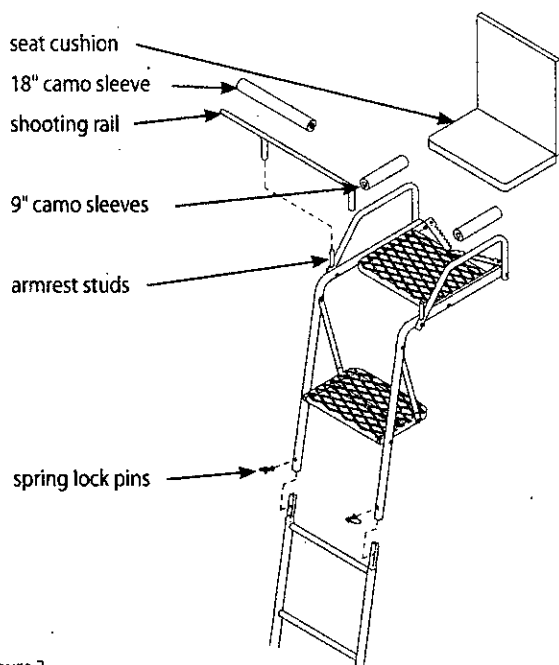
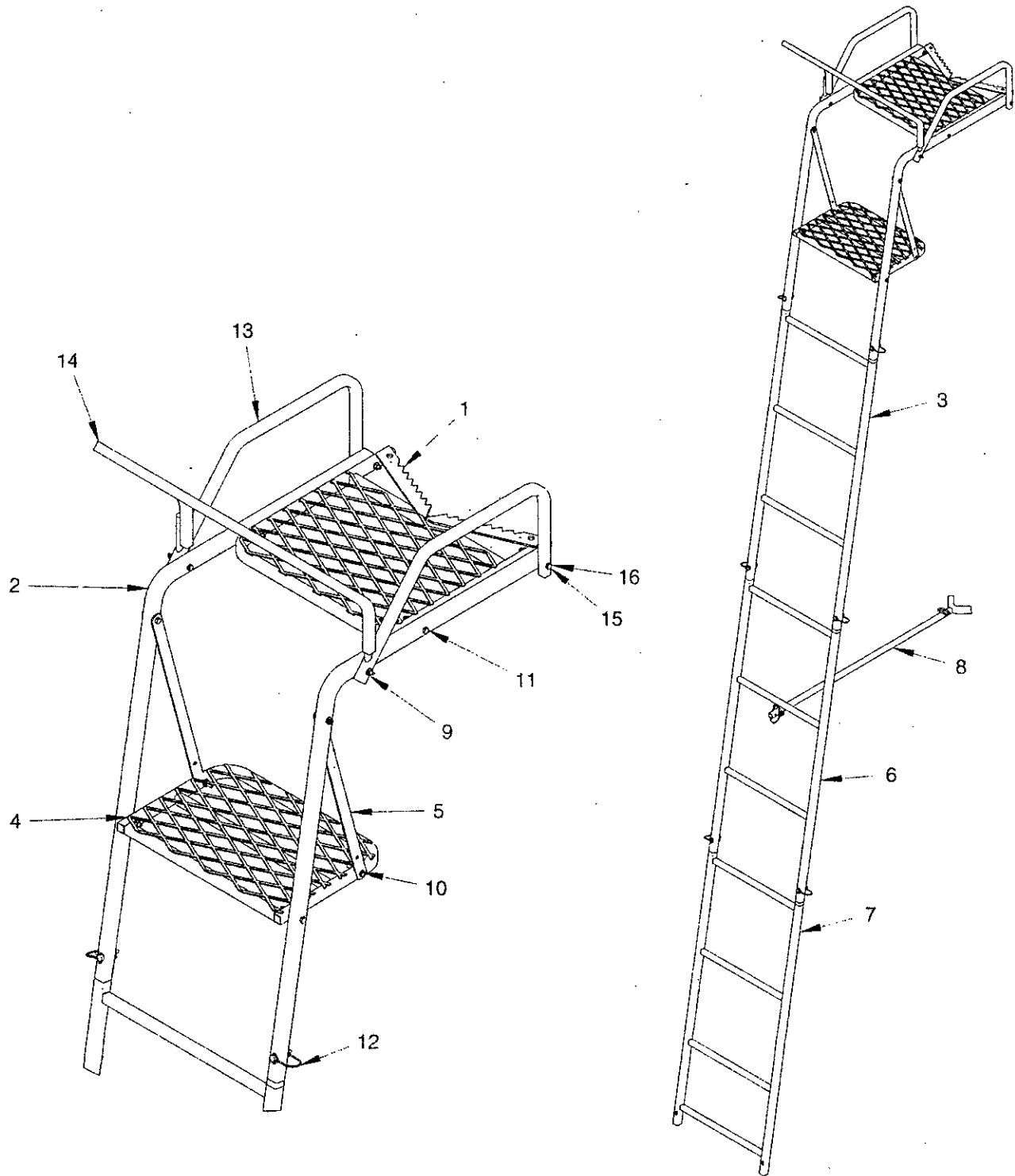


Figure 3

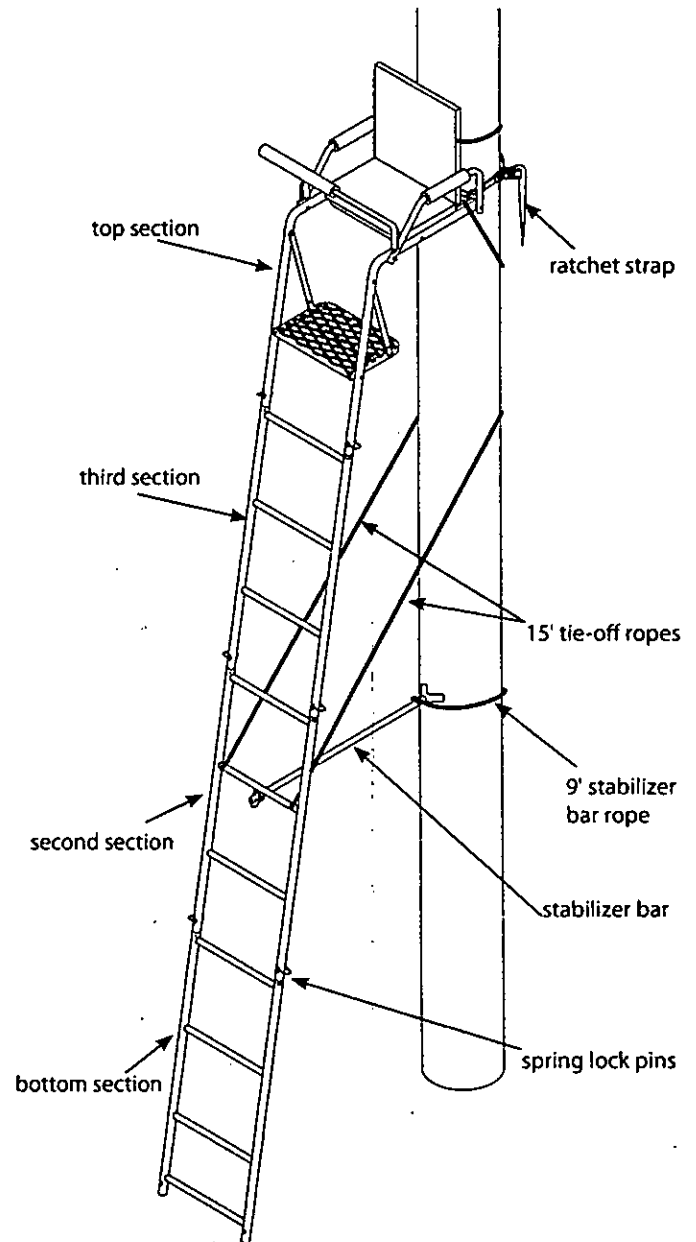
LADDER PARTS EXPLOSION (RE603)



LADDER PARTS LIST (RE603)

**NO EXTENSIONS AVAILABLE FOR THIS MODEL,
TESTED FOR 15' MAXIMUM HEIGHT!**

KEY #	PART #	DESCRIPTION	QTY.
1	SL24	SEAT/TREE BLADE FRAME	1
2	SL61	SIDE RAIL	2
3	SL60	3-STEP LADDER, PIN STYLE, NO HOLE	1
4	1ML26	FOOT PLATFORM	1
5	SL8	SIDE SUPPORT, FOOT PLATFORM	2
6	SL43	4-STEP LADDER, PIN STYLE	1
7	SL44	4-STEP LADDER W/VAM, PIN STYLE	1
8	L17	STABILIZER BAR	1
9	48752B	NUT, FLANGED, NYLOCK 1/4-20	12
10	48240B	BOLT, HHCS, GR5 BLK 1/4-20 X 1-1/2"	4
11	48271B	BOLT, HHCS, GR5 BLK 1/4-20 X 2-1/4"	6
12	63281	SPRING LOCK PIN, ROUNDED RETAINER 1/4 X 1-3/4"	7
13	AR12	ARMREST	2
14	SR10	SHOOTING RAIL	1
15	48280B	BOLT, HHCS, GR5 BLK 1/4-20 X 3"	2
16	48261B	FLAT WASHER-STEEL 1/4"	2
ITEMS BELOW NOT SHOWN			
--	48819	SEAT, LADDER 1" W/BACKREST	1
--	48737	CAMO SLEEVE WITH FOAM 18"	1
--	48736	CAMO SLEEVE WITH FOAM 9"	2
--	48415	RATCHET STRAP	1
--	48155	FULL BODY HARNESS (FAS)	1
--	48691	ROPE, 9' (SOLD IN ROPE KIT ONLY)	1
--	48691	TIE-OFF ROPE, 15' (SOLD IN ROPE KIT ONLY)	2

Maximum Height - 15'
Maximum Field Rating - 300 lbs.
Tree Diameter Range - 12" to 20"
FINISHED 15' JOURNEYMAN EXTREME LADDER


ASSEMBLY INSTRUCTIONS (RE627)

Tools needed – two 7/16" wrenches, rubber mallet

IMPORTANT ASSEMBLY TIP: Do not tighten any nut and bolt combinations completely until all parts are assembled together! Finger tighten plus one turn of a wrench only! This will temporarily hold the lock nut on the bolt while helping alignment of all parts! After all parts are assembled together, all nut & bolt combinations must be completely tightened.

1. Attach the front platform (410050) and the rear platform (410058) together using (2) provided 1/4-20 x 2" bolts, locknuts and steel washers. **SEE FIGURE 1. DO NOT tighten all nut and bolt assemblies completely!**

NOTE: Mesh surface of foot platforms should be on top.

2. Attach the platform support rails (410055) to the bottom of assembled foot platforms using (8) provided 1/4-20 x 2-1/4" bolts, locknuts and steel washers. **SEE FIGURE 2.**
3. Attach the platform flat support braces (1ML40) to the rear platform and platform support rails using (4) provided 1/4-20 x 1-1/2" bolts and locknuts. **SEE FIGURE 2.**
4. Attach the front of the ladder side rails (410053) to the front platform using (2) provided 1/4-20 x 2" bolts (2), locknuts (4) and steel washers. **SEE FIGURE 3.**
5. Attach the left armrest (410062L), right armrest (410062R) and (2) backrest mounts (410082) to the previously assembled ladder side rails and platform support rails using (2) provided 1/4-20 x 2" bolts, (4) 1/4-20 x 2-1/4" bolts, (2) 1/4-20 x 3" bolts, (8) locknuts and (8) steel washers. **SEE FIGURE 3.**

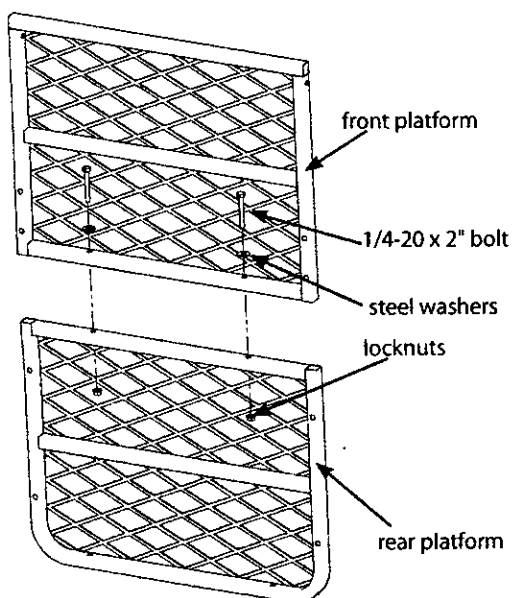


Figure 1

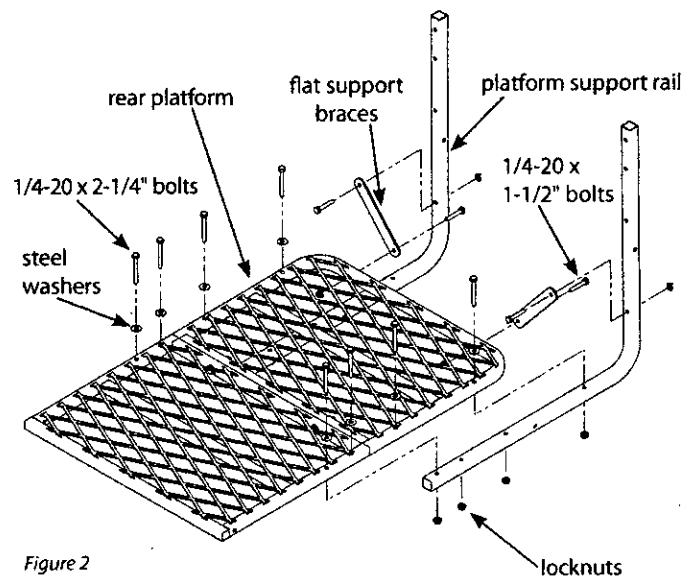


Figure 2

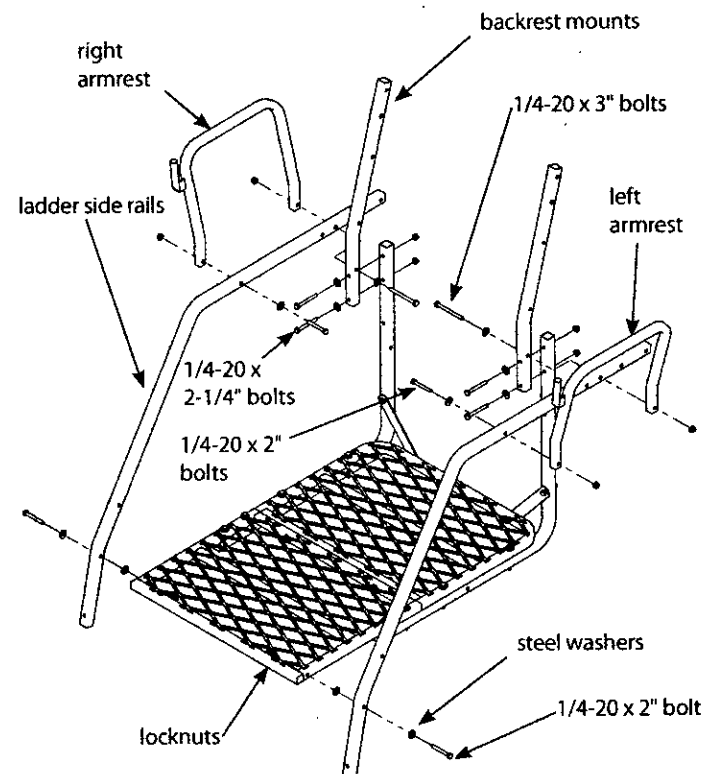


Figure 3

6. Attach the tree blade (410056) to the ladder side rails using (4) provided 1/4-20 x 2-1/4" bolts, locknuts and steel washers. **SEE FIGURE 4.**
7. Attach footrest (410061) to ladder side rails using (2) provided 1/4-20 x 2-1/4" bolts, locknuts, steel washers and nylon washers. **SEE FIGURE 5.**

8. a. Position the pre-assembled mesh seat/fabric rail mounts (360018) upside down on a sturdy, hard surface. Spread the rear of fabric rail mounts apart and insert the rear seat spacer weldment (410122). Temporarily insert (2) 1/4-20 x 2-1/4" bolts and locknuts. **SEE FIGURE 6a.**

NOTE: Locknuts will need to be removed in order to attached finished seat to treestand later in assembly instructions.

- b. Spread the front (bent end) of fabric rail mounts apart. With the front seat spacer weldment (410112) orientated so the angle brackets are directly up and down, insert (2) provided 1/4-20 x 1-1/4" bolts and temporarily attach locknuts **SEE FIGURE 6b and 6c.** With the front seat spacer weldment (410112) orientated vertically (**SEE FIGURE 6c**), continue by rotating the front seat spacer downward into locking position so the angle bracket on each side is fully cradling the fabric rail mounts. **SEE FIGURE 6d.** Be sure the front seat spacer locks into place. This rotating action is a tight fit by design in order to apply the correct amount of tension on the mesh seat. The use of a rubber mallet is recommended to force the front seat spacer into position. **You must now securely tighten the (2) 1/4-20 x 1-1/4" bolts and locknuts.**

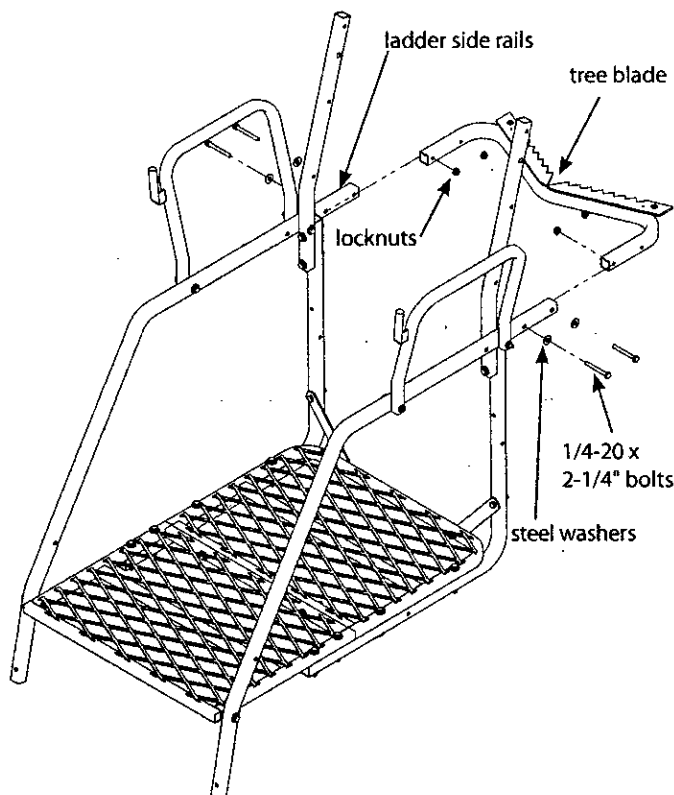


Figure 4

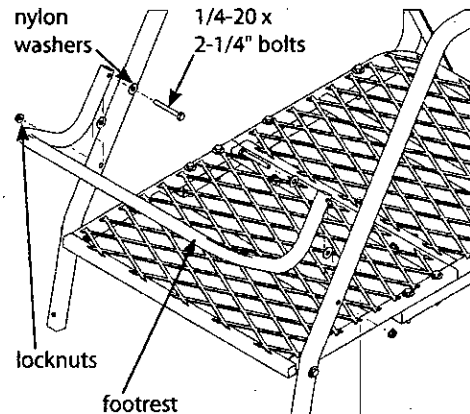


Figure 5

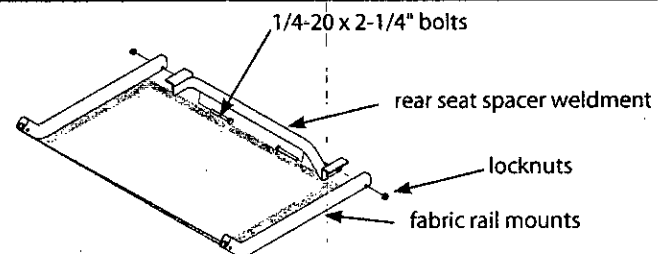


Figure 6a

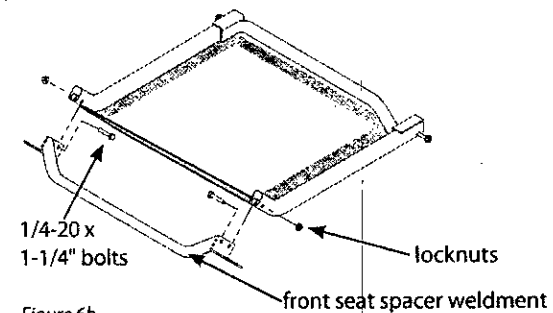


Figure 6b

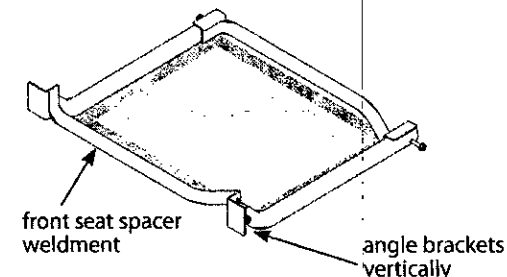


Figure 6c

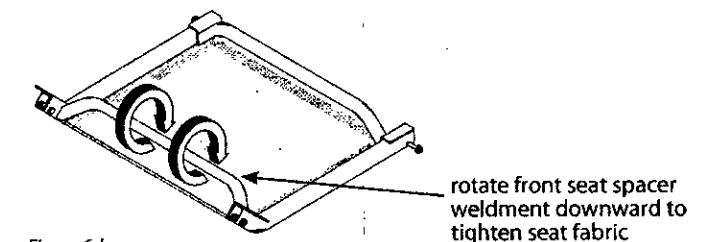


Figure 6d

9. Remove the locknuts from the (2) 1/4-20 x 2-1/4" bolts that were previously attached to the rear of the seat assembly. Continue by attaching the assembled seat assembly to the ladder side rails using (2) provided 1/4-20 x 2-1/4" bolts, locknuts and nylon washers. **SEE FIGURE 7.** **Make sure all (4) angle brackets are fully cradling fabric rails.**

NOTE: Mesh seat is not depicted in drawing so hardware can be visible.

10. Insert the shooting rail J-pipes (410113) into the shooting rail front (410065) and secure together using (2) provided 1/4-20 x 1-1/4" bolts and locknuts. **SEE FIGURE 8.**

11. Insert the two side rails into the flared rails (410054). Secure using (2) provided 1/4-20 x 1-1/2" bolts, locknuts and steel washers. **SEE FIGURE 9.**

12. Attach the bolt-on ladder step (410034) to the front side of flared rails using (2) provided 1/4-20 x 2-1/4" bolts, locknuts and steel washers. **SEE FIGURE 9.**

13. Attach the mesh backrest assembly (360021) and the (2) retaining bars (410081) to the backrest mounts using (6) provided 1/4-20 x 1-1/2" bolts and locknuts. **SEE FIGURE 10.** The mesh backrest must wrap around the front side of backrest mounts and the plastic stiffening rod located in the sewn sleeve on each side of the backrest **MUST** be positioned behind the backrest retainer bars to act as a stop and prevent the backrest from pulling out during use. All bolts **MUST** go through the backrest retainer bars, the holes provided in the backrest and the backrest mounts. **SEE FIGURE 10**

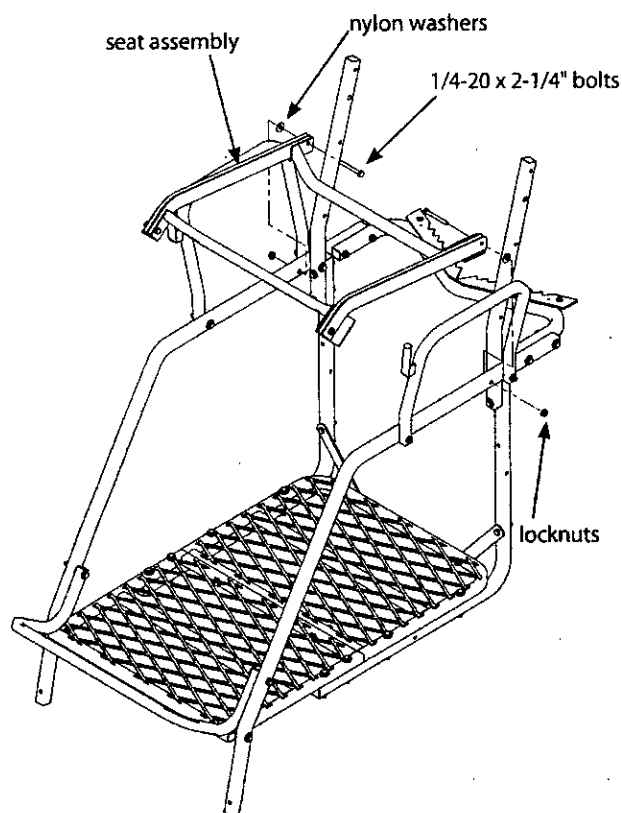


Figure 7

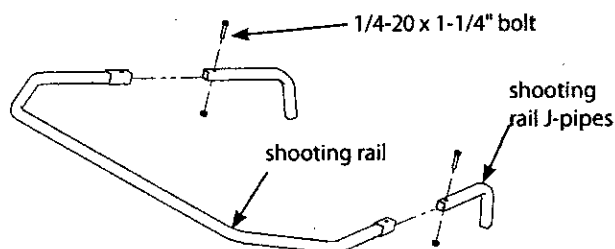


Figure 8

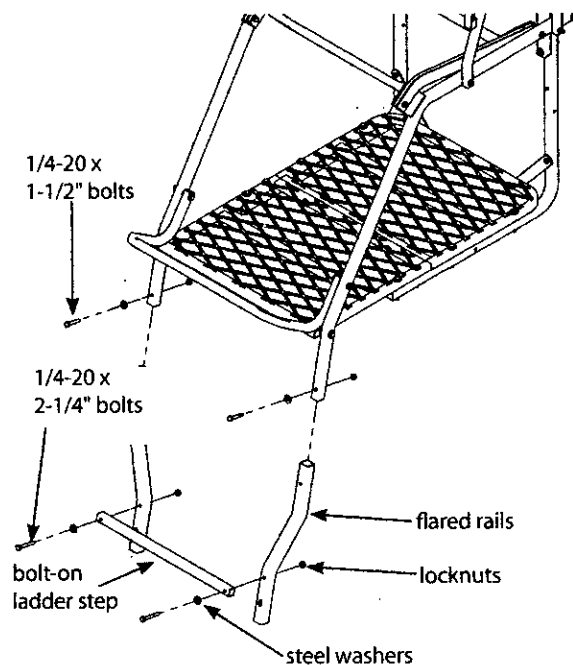


Figure 9

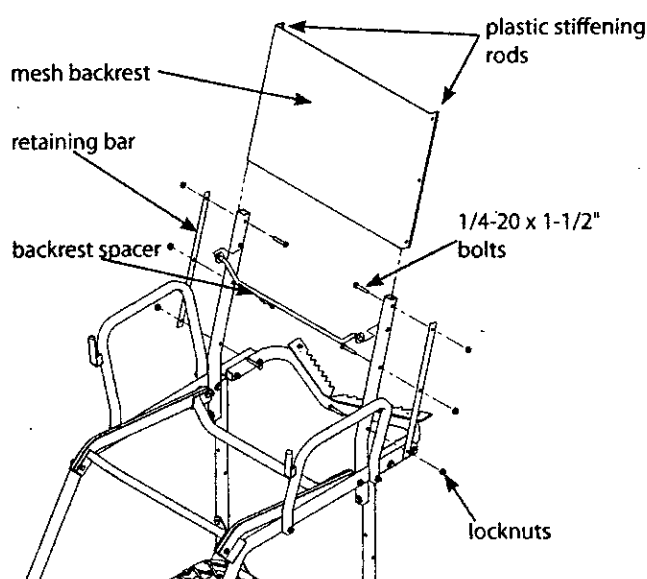


Figure 10

14. Insert the backrest spacer (410118) into holes provided on backrest mounts. This must be done prior to any tightening of bolts. **SEE FIGURE 10. You must now tighten all nut & bolt assemblies. Be sure not to over tighten or crush tubing when tightening!**

15. Sections are assembled on the ground in the following order; bottom section (410066 3-step ladder); second section (410068 3-step ladder with stabilizer bar mount); third section (410069 3-step ladder w/ mounting holes); top section (assembled top platform section). **SEE FINISHED 17' OASIS LADDER.**

16. With all sections assembled together on ground, secure all sections together using (6) provided spring lock pins. Handle of spring lock pin must be put to the outside of ladder side rails. **SEE FIGURE 11.**

17. Attach the (2) support braces (410024) to the inside of platform support rails and outside of top ladder section w/ mounting holes using (4) provided 1/4-20 x 1-1/2" bolts and locknuts. **SEE FIGURE 12. Tighten securely. Be sure not to over tighten or crush tubing when tightening!**

18. a. Attach the removable shooting rail by setting rail down over studs provided on armrests. **SEE FIGURE 13. Lubrication is recommended to prevent binding and noise.**

b. Attach the (2) provided 9" and (1) provided 47" camo foam pads to the armrests and shooting rail by wrapping around tubing and attaching Velcro together.

c. Attach foam padded seat bumpers (48102) to bottom side of front seat spacer weldment. Surface must be clean and at room temperature to assure proper adhesion.

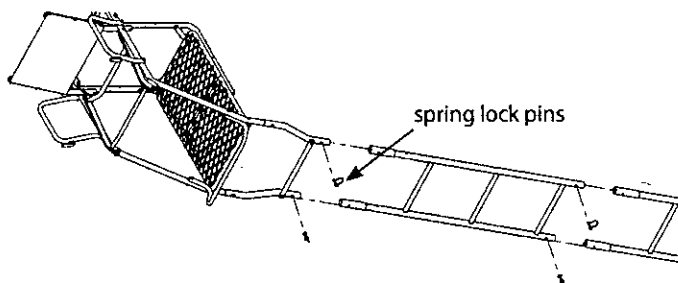


Figure 11

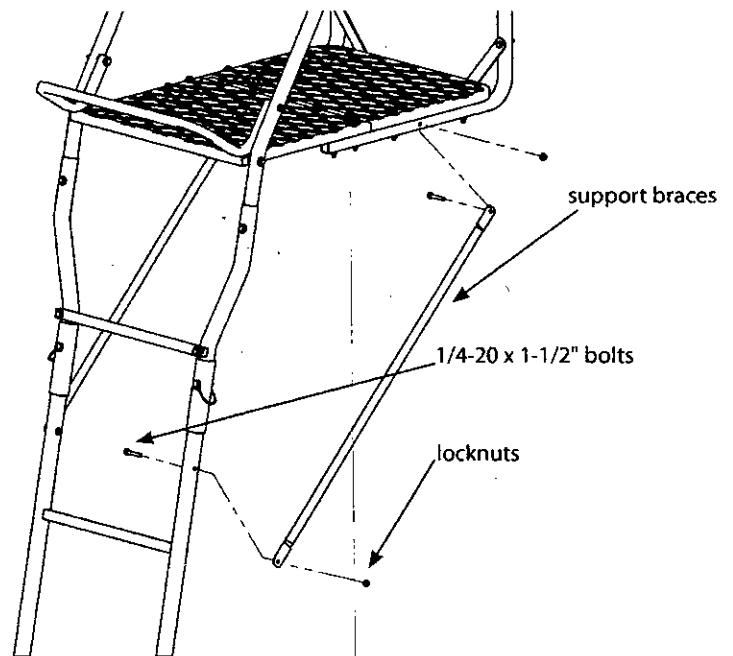


Figure 12



Figure 13

19. a. Attach the stabilizer bar extension tube (1ML23) to the second ladder section mounting bracket using (1) provided spring lock pin. **SEE FIGURE 14.**
 - b. Slide the stabilizer bar (L17) into the extension tube and attach the two pieces together using (1) provided spring lock pin. Spring lock pin must go through both the extension tube and stabilizer bar at appropriate hole to achieve desired distance from tree. Adjustment in length may be needed when ladder is uprighted later in instructions. **SEE FIGURE 14.**
20. a. Tie one end of the provided 9' rope to the link welded onto the stabilizer bar, just in front of the tree hugger. **Be sure your double knot is secure. SEE FIGURE 15.**
 - b. Tie one end of each of the provided 15' ropes to the square tube of tree blade frame, just in front of the tree blades. **Be sure your double knots are secure. SEE FIGURE 15.**

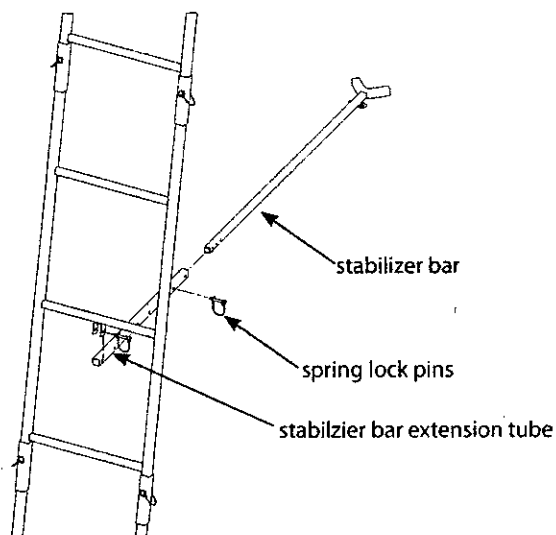


Figure 14

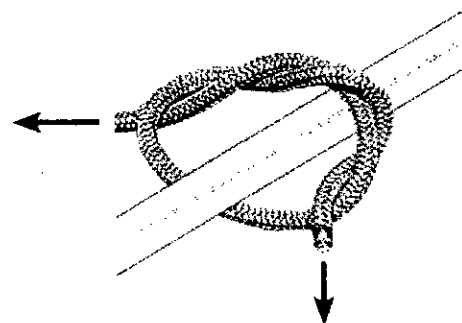
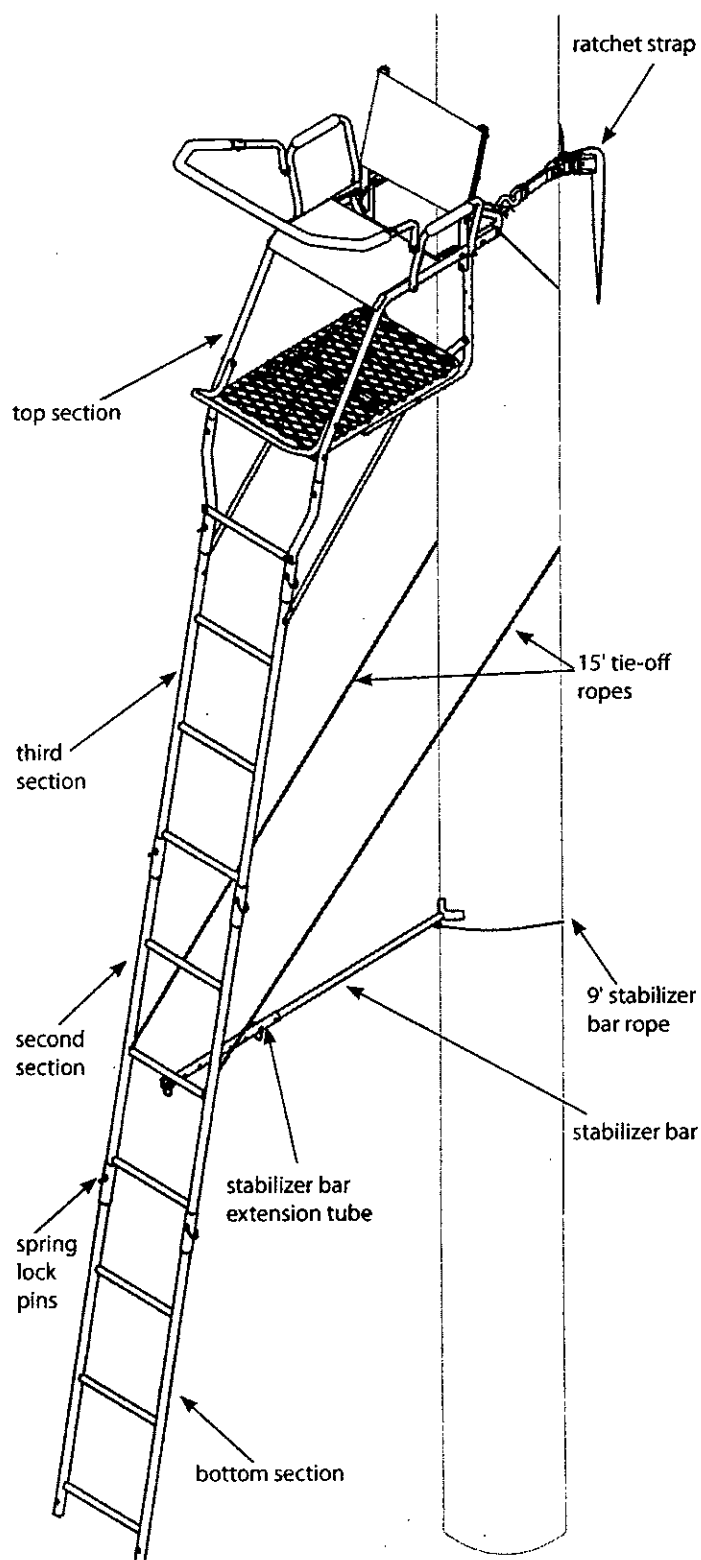
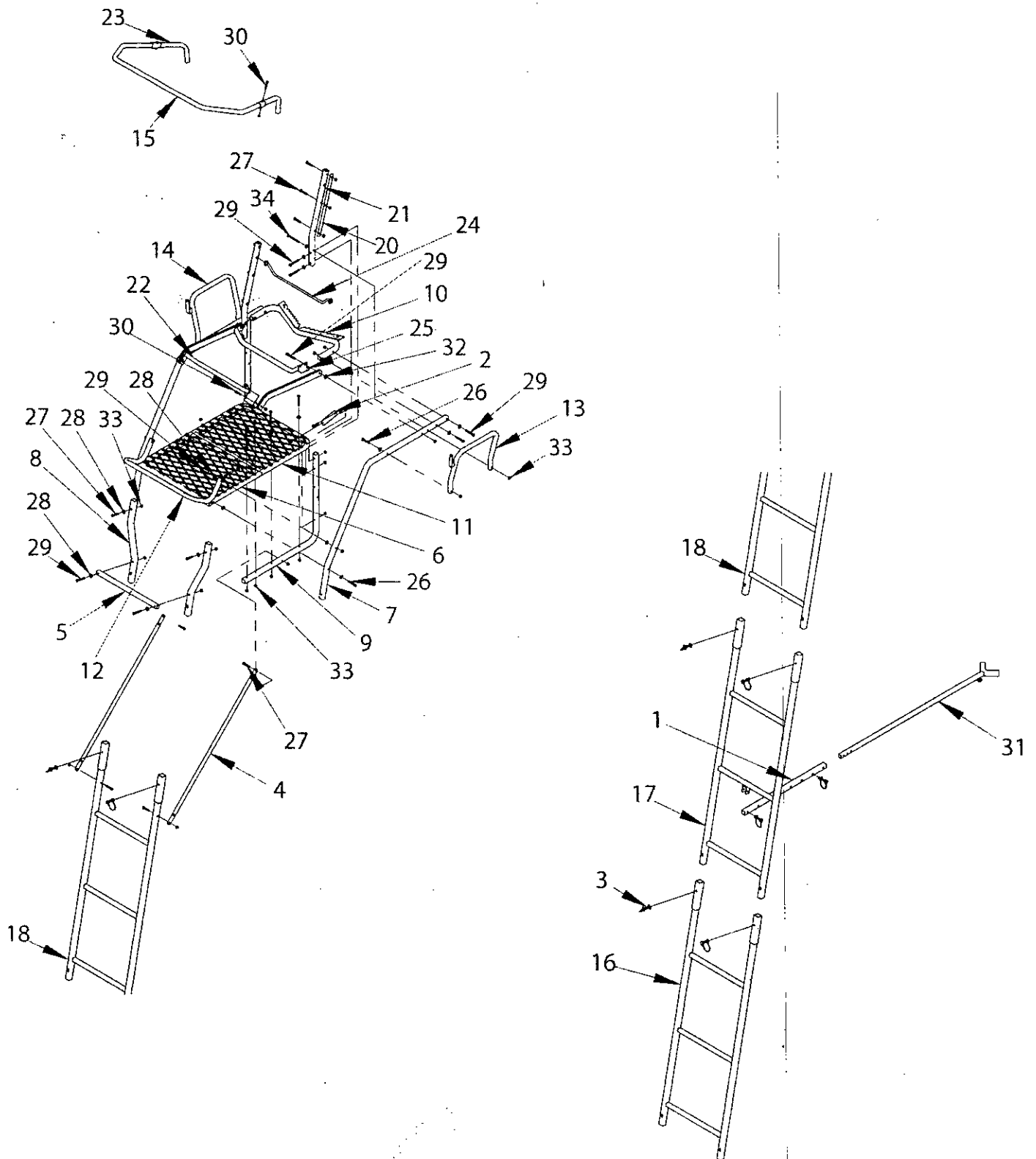


Figure 15

Finished 17' Oasis Ladder Stand



RE627 PARTS EXPLOSION



RE627 PARTS LIST

**NO EXTENSIONS AVAILABLE FOR THIS MODEL,
TESTED FOR 17' MAXIMUM HEIGHT!**

KEY #	PART #	DESCRIPTION	QTY.
1	1ML23	TUBE, STABILIZER, SUPPORT	1
2	1ML40	BRACE, SUPPORT FLAT, TIMBER LADDERS	2
3	63281	SNAP PIN, 1/4 X 1-3/4, ROUNDED RETAINER	8
4	410024	BRACE SUPPORT 35.69"	2
5	410034	STEP LADDER 17"	1
6	410050	WELDMENT PLATFORM FRONT 20" X 15"	1
7	410053	RAIL SIDE LADDER	2
8	410054	RAIL SIDE FLARED LADDER	2
9	410055	RAIL PLATFORM SUPPORT	2
10	410056	WELDMENT, TREE BLADE LADDER	1
11	410058	WELDMENT PLATFORM REAR 20" X 15"	1
12	410061	FTS FOOTREST LADDER	1
13	410062L	WELDMENT ARMREST LEFT	1
14	410062R	WELDMENT ARMREST RIGHT	1
15	410065	WELDMENT FTS SHOOTING RAIL	1
16	410066	WELDMENT LADDER 3 STEP	1
17	410068	WELDMENT LADDER W/MOUNT 3 STEP	1
18	410069	WELDMENT LADDER W/HOLES 3 STEP	1
19	---	---	---
20	410081	RETAINING FABRIC MOUNT	2
21	410082	FTS MOUNT BACKREST	2

KEY #	PART #	DESCRIPTION	QTY.
22	410112	WELDMENT SEAT SPACER FRONT	1
23	410013	FTS J PIPE SHOOTING RAIL	2
24	410118	WELDMENT SPACER BACKREST	1
25	410122	WELDMENT SPACER SEAT REAR	1
26	48153B	BOLT 1/4-20 X 2 HHCS GR5 BLK ZN	8
27	48240B	BOLT 1/4-20 X 1-1/2 HHCS GR5 BLK ZN	16
28	48261B	WASHER FLAT 1/4" BLACK	32
29	48271B	BOLT 1/4-20 X 2-1/4 HHCS GR5 BLK ZN	20
30	8909B	BOLT 1/4-20 X 1-1/4 HHCS GR5 BLK ZN	4
31	L17	WELDMENT, STABILIZER BAR	1
32	WN516	WASHER, 5/16", BLACK NYLON	4
33	48752B	NUT, FLANGED, NYLOCK, 1/4-20"	50
34	48280B	BOLT 1/4-20 X 3 HHCS GR5 BLK ZN	2
ITEMS NOT SHOWN			
--	360018	ASSEMBLY SEAT OASIS	1
--	360021	ASSEMBLY BACKREST OASIS	1
--	48415	RATCHET STRAP	1
--	48155	FULL BODY HARNESS (FAS)	1
--	48736	CAMO SLEEVE W/FOAM 9"	2
--	48912	CAMO SLEEVE W/FOAM 47"	1
--	48691	ROPE 9" (SOLD IN ROPE KIT ONLY)	1
--	48691	ROPE 15" (SOLD IN ROPE KIT ONLY)	2
--	48102	PAD, BUMPER SEAT	2

Maximum Height - 17'

Maximum Field Rating - 300 lbs.

Tree Diameter Range - 12" to 20"

ASSEMBLY INSTRUCTIONS (RE628/RE628G)

Tools needed – two 7/16" wrenches, rubber mallet

IMPORTANT ASSEMBLY TIP: Do not tighten any nut and bolt combinations completely until all parts are assembled together! Finger tighten plus one turn of a wrench only! This will temporarily hold the lock nut on the bolt while helping alignment of all parts! After all parts are assembled together, all nut & bolt combinations must be completely tightened.

1. Attach the front platform (410083) and the rear platform (410086) together using (2) provided 1/4-20 x 2" bolts, locknuts and steel washers. SEE FIGURE 1. DO NOT tighten all nut and bolt assemblies completely!

NOTE: Mesh surface of foot platforms should be on top.

2. Attach the platform support rails (410055) to the bottom of assembled foot platforms using (8) provided 1/4-20 x 2-1/4" bolts, locknuts and steel washers. SEE FIGURE 2.
3. Attach the platform flat bars (1ML40) to the rear platform and platform support rails using (4) provided 1/4-20 x 1-1/2" bolts and locknuts. SEE FIGURE 2.
4. Attach the front of the ladder side rails (410053) to the front platform using (2) provided 1/4-20 x 2" bolts (2), locknuts (4) and steel washers. SEE FIGURE 3.
5. Attach the left armrest (410062L), right armrest (410062R) and (2) backrest mounts (410082) to the previously assembled ladder side rails and platform support rails using (2) provided 1/4-20 x 2" bolts, (4) 1/4-20 x 2-1/4" bolts, (2) 1/4-20 x 3" bolts, (8) locknuts and (8) steel washers. SEE FIGURE 3.

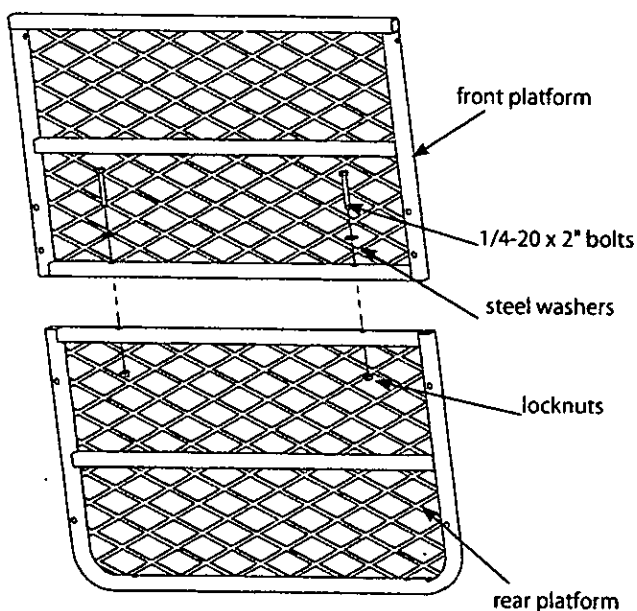


Figure 1

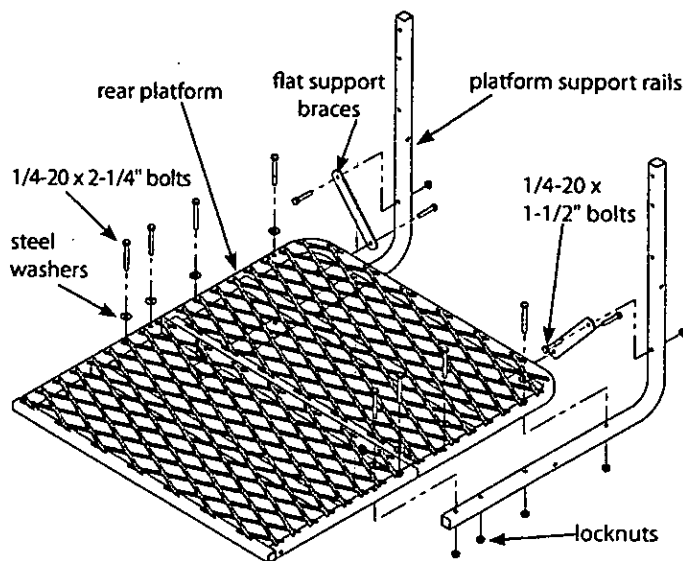


Figure 2

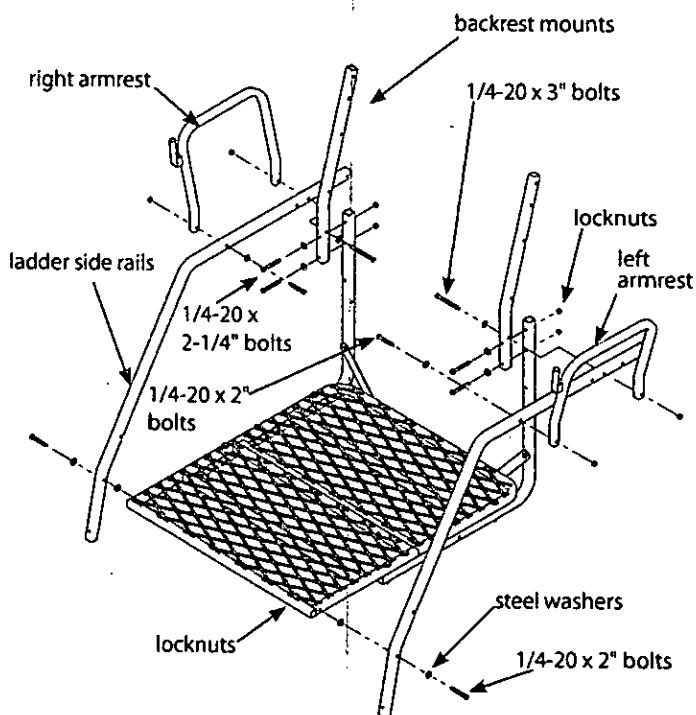


Figure 3

6. Attach the tree blade (410090) to the ladder side rails using (4) provided 1/4-20 x 2-1/4" bolts, locknuts and steel washers. **SEE FIGURE 4.**
7. Attach footrest (410092) to ladder side rails using (2) provided 1/4-20 x 2-1/4" bolts, locknuts, steel washers and nylon washers. **SEE FIGURE 5.**
8. a. Position the pre-assembled mesh seat/fabric rail mounts (360019) upside down on a sturdy, hard surface. Spread the rear of fabric rail mounts apart and insert the rear seat spacer weldment (410122). Temporarily insert (2) 1/4-20 x 2-1/4" bolts and locknuts. **SEE FIGURE 6a.**

NOTE: Locknuts will need to be removed in order to attach finished seat to treestand later in assembly instructions.

- b. Spread the front (bent end) of fabric rail mounts apart. With the front seat spacer weldment (410112) orientated so the angle brackets are directly up and down, insert (2) provided 1/4-20 x 1-1/4" bolts and temporarily attach locknuts **SEE FIGURE 6b and 6c.** With the front seat spacer weldment (410112) orientated vertically (**SEE FIGURE 6c**), continue by rotating the front seat spacer downward into locking position so the angle bracket on each side is fully cradling the fabric rail mounts. **SEE FIGURE 6d.** Be sure the front seat spacer locks into place. This rotating action is a tight fit by design in order to apply the correct amount of tension on the mesh seat. The use of a rubber mallet is recommended to force the front seat spacer into position. **You must now securely tighten the (2) 1/4-20 x 1-1/4" bolts and locknuts.**

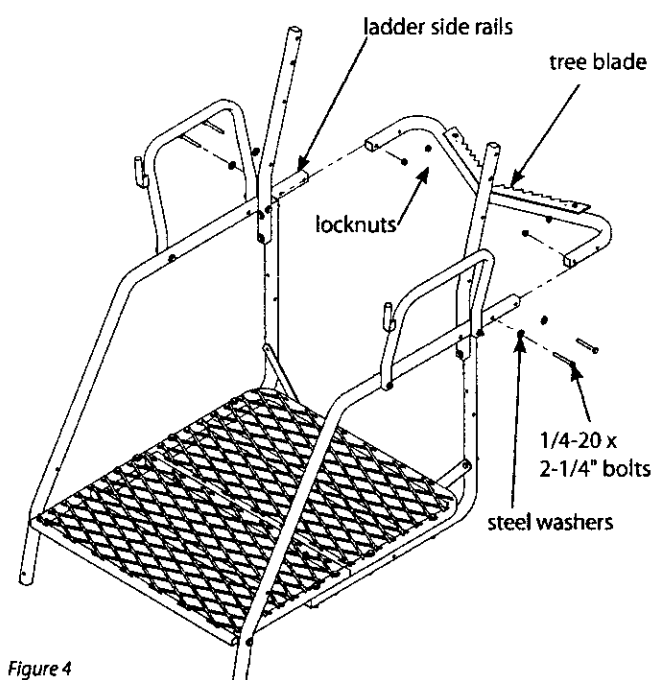


Figure 4

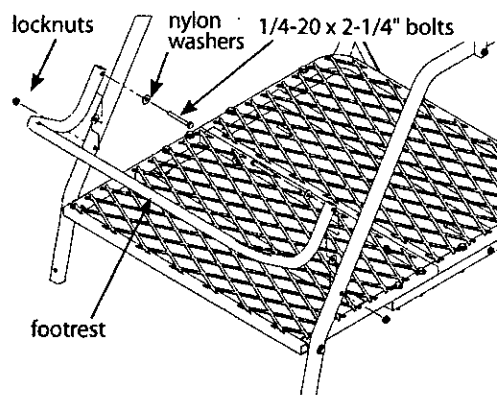


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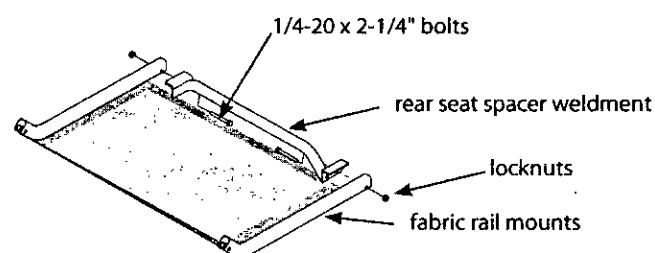


Figure 6a

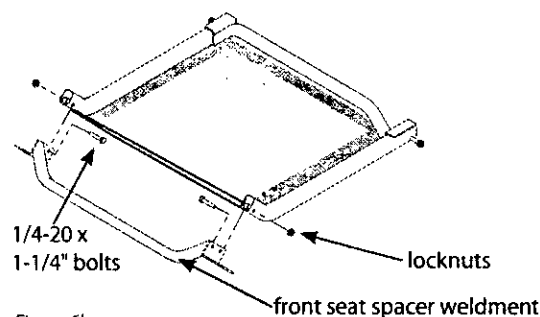


Figure 6b

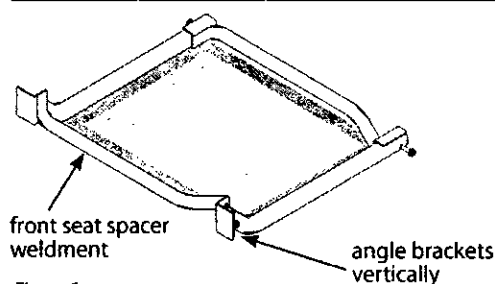


Figure 6c

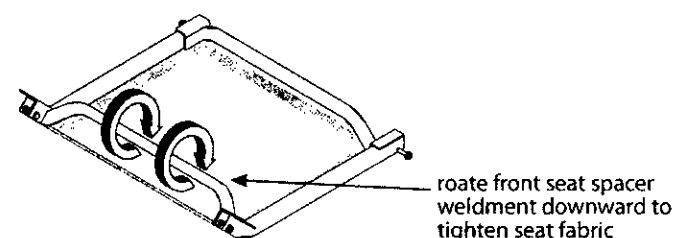


Figure 6d

9. Remove the locknuts from the (2) 1/4-20 x 2-1/4" bolts that were previously attached to the rear of the seat assembly. Continue by attaching the assembled seat assembly to the ladder side rails using (2) provided 1/4-20 x 2-1/4" bolts, locknuts and nylon washers. **SEE FIGURE 7. Make sure all (4) angle brackets are fully cradling fabric rails.**
10. Insert the shooting rail J-pipes (410113) into the shooting rail front (410093) and secure together using (2) provided 1/4-20 x 1-1/4" bolts and locknuts. **SEE FIGURE 8.**
11. Insert the two side rails into the flared rails (410089). Secure using (2) provided 1/4-20 x 1-1/2" bolts, locknuts and steel washers. **SEE FIGURE 9.**
12. Attach the bolt-on ladder step (410034) to the front side of flared rails using (2) provided 1/4-20 x 2-1/4" bolts, locknuts and steel washers. **SEE FIGURE 9.**
13. Attach the mesh backrest (360012) and the (2) retaining bars (410081) to the backrest mounts using (6) provided 1/4-20 x 1-1/2" bolts and locknuts. **SEE FIGURE 10.** The mesh backrest must wrap around the front side of backrest mounts and the plastic stiffening rod located in the sewn sleeve on each side of the backrest **MUST** be positioned behind the backrest retainer bars to act as a stop and prevent the backrest from pulling out during use. All bolts **MUST** go through the backrest retainer bars, the holes provided in the backrest and the backrest mounts. **SEE FIGURE 10.**

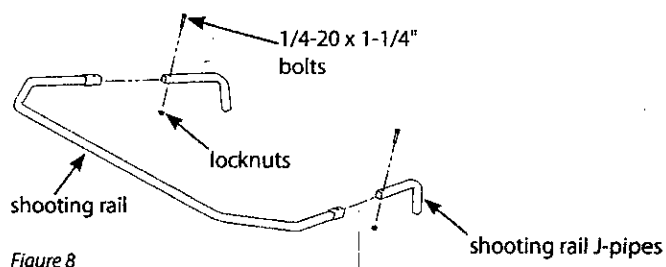


Figure 8

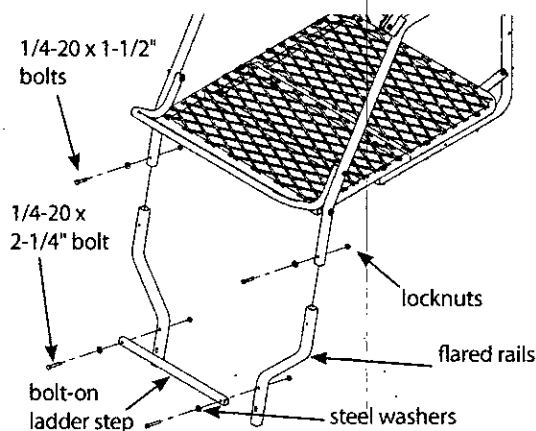


Figure 9

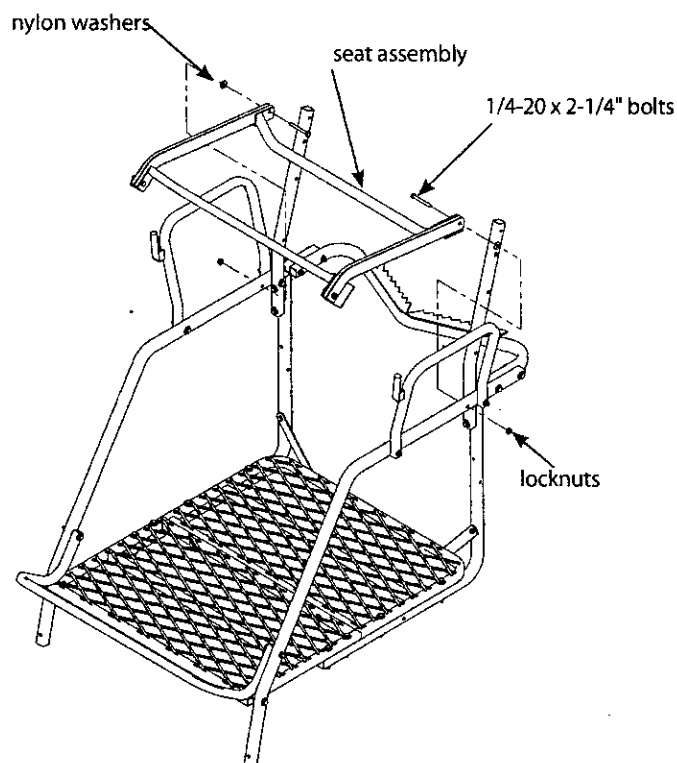


Figure 7

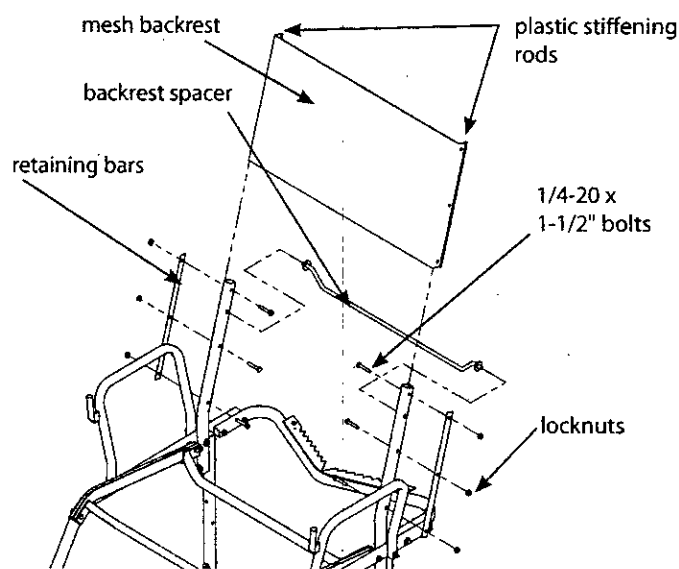


Figure 10

14. Insert the backrest spacer (410119) into holes provided on backrest mounts. This must be done prior to any tightening of bolts. **SEE FIGURE 10.** You must now tighten all nut & bolt assemblies. Be sure not to over tighten or crush tubing when tightening!
15. Sections are assembled on the ground in the following order; bottom section (410066 3-step ladder); second section (410068 3-step ladder with stabilizer bar mount); third section (410069 3-step ladder w/ mounting holes); top section (assembled top platform section). **SEE FINISHED 17' JUMBO JACK LADDER.**
16. With all sections assembled together on ground, secure all sections together using (6) provided spring lock pins. Handle of spring lock pin must be put to the outside of ladder side rails. **SEE FIGURE 11.**
17. Attach the (2) support braces (410024) to the inside of platform support rails and outside of top ladder section w/ mounting holes using (4) provided 1/4-20 x 1-1/2" bolts and locknuts. **SEE FIGURE 12.** Tighten securely. Be sure not to over tighten or crush tubing when tightening!
- 18.a. Attach the removable shooting rail by setting rail down over studs provided on armrests **SEE FIGURE 13.** Lubrication is recommended to prevent binding and noise.
- b. Attach the (2) provided 9" and (1) provided 54" camo foam pads to the armrests and shooting rail by wrapping around tubing and attaching Velcro together.
- c. Attach foam-padded seat bumpers (48102) to bottom side of front seat spacer weldment. Surface must be clean and at room temperature for proper adhesion.

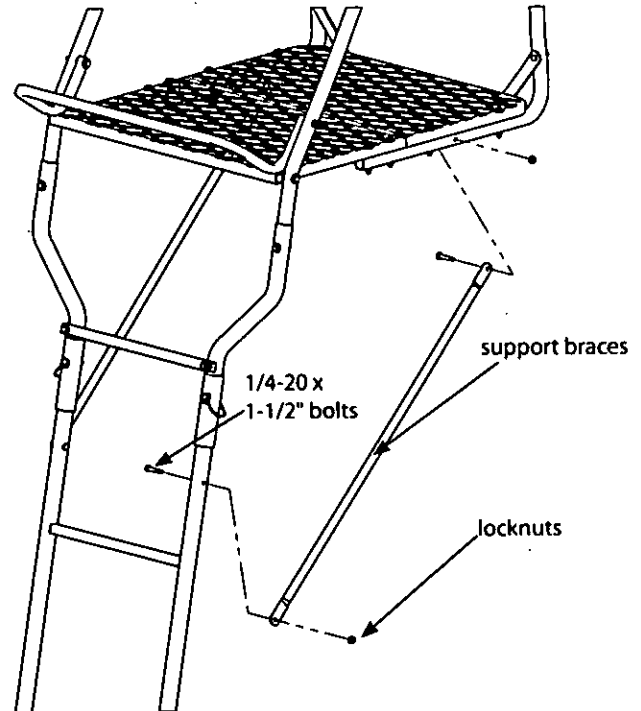


Figure 12

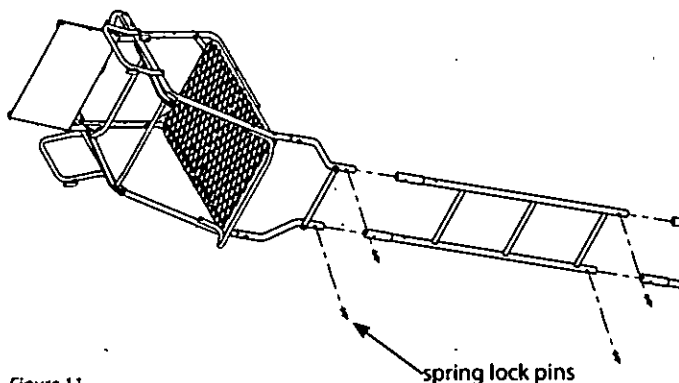


Figure 11

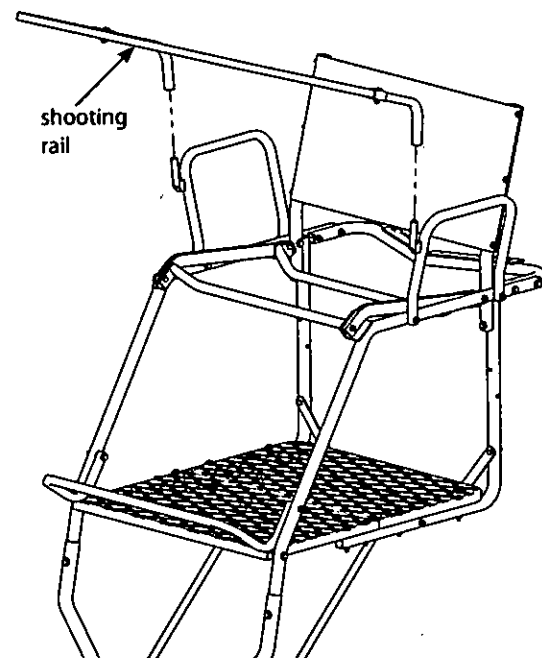


Figure 13

19. a. Attach the stabilizer bar extension tube (1ML23) to the second ladder section mounting bracket using (1) provided spring lock pin. **SEE FIGURE 14.**

b. Slide the stabilizer bar (L17) into the extension tube and attach the two pieces together using (1) provided spring lock pin. Spring lock pin must go through both the extension tube and stabilizer bar at appropriate hole to achieve desired distance from tree. Adjustment in length may be needed when ladder is uprighted later in instructions. **SEE FIGURE 14.**

20. a. Tie one end of the provided 9' rope to the link welded onto the stabilizer bar, just in front of the tree hugger. **Be sure your double knot is secure. SEE FIGURE 15.**

b. Tie one end of each of the provided 15' ropes to the square tube of tree blade frame, just in front of the tree blades. **Be sure your double knots are secure. SEE FIGURE 15.**

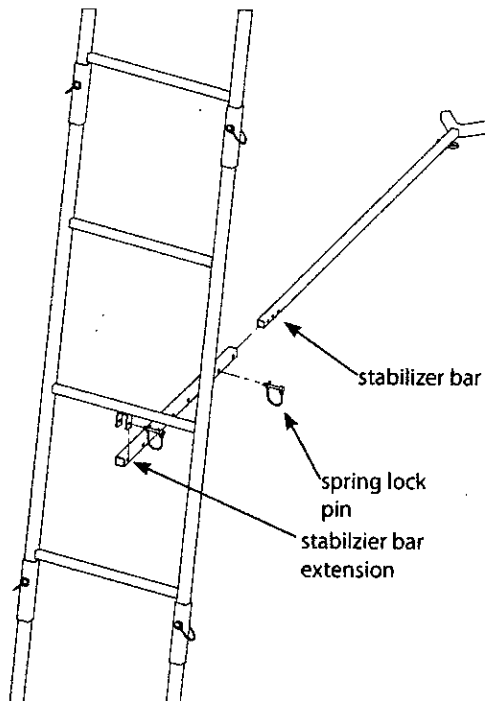


Figure 14

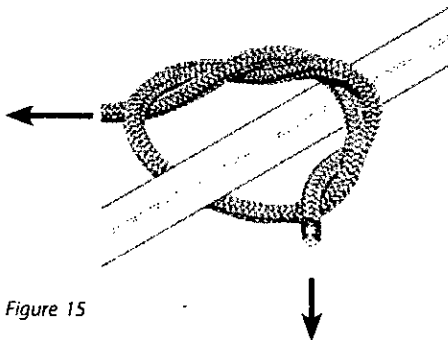
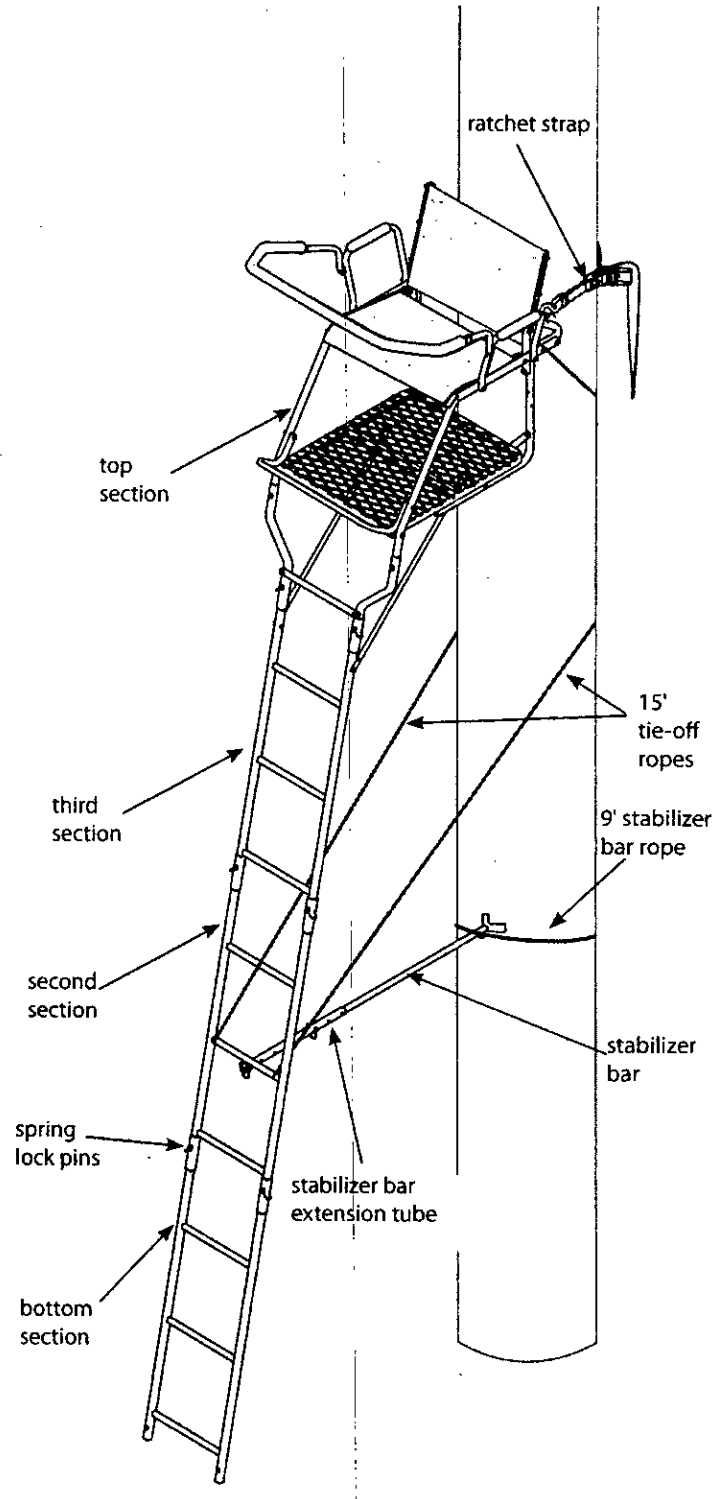
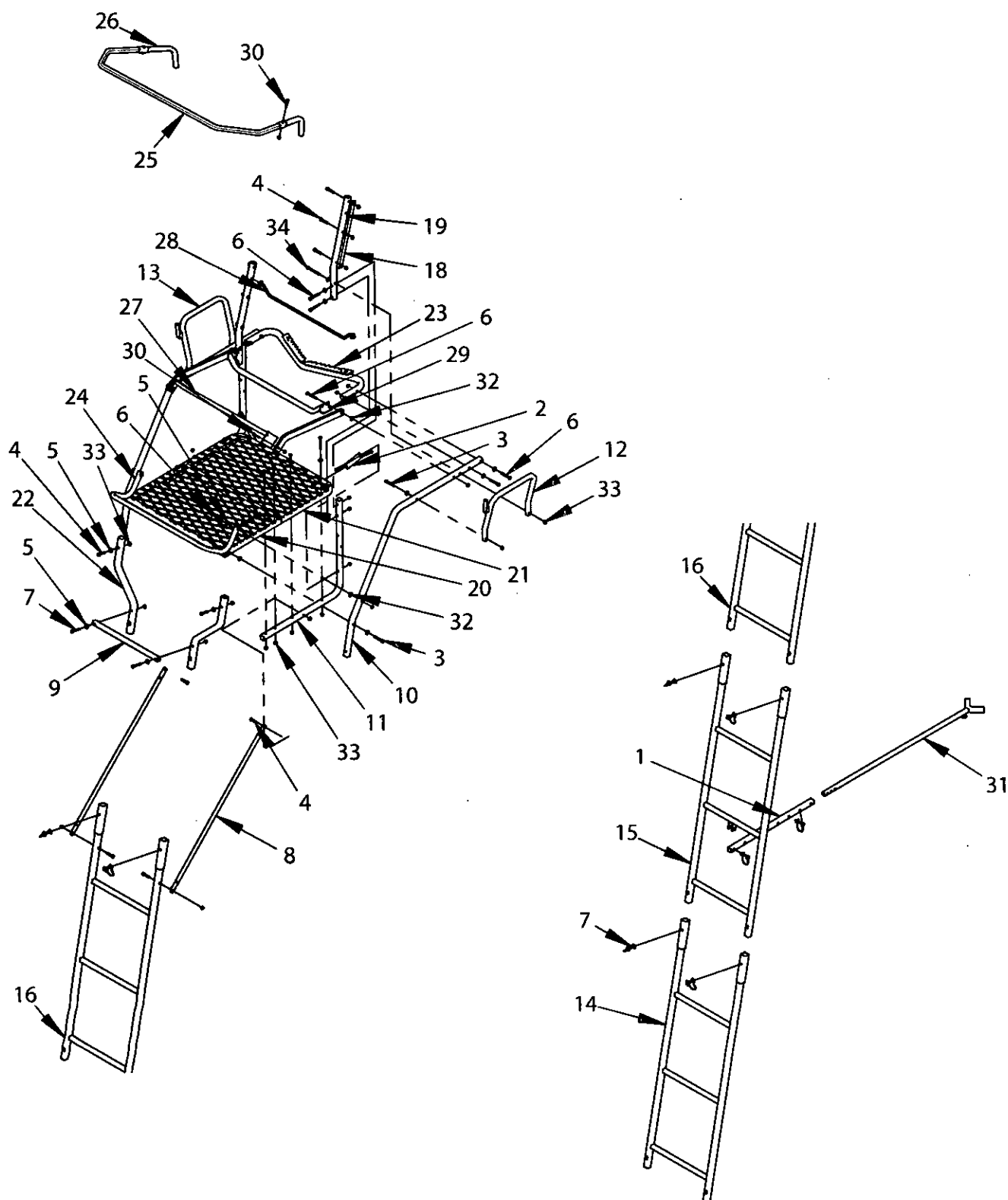


Figure 15

Finished 17' Jumbo Jack and Jumbo Jack (Outpost Edition)



RE628/RE628G PARTS EXPLOSION



RE628/RE628G PARTS LIST

**NO EXTENSIONS AVAILABLE FOR THIS MODEL,
TESTED FOR 17' MAXIMUM HEIGHT!**

KEY #	PART #	DESCRIPTION	QTY.
1	1ML23	TUBE, STABILIZER, SUPPORT	1
2	1ML40	BRACE, SUPPORT FLAT, TIMBER LADDERS	2
3	48153B	BOLT 1/4-20 X 2 HHCS GR5 BLK ZN	8
4	48240B	BOLT 1/4-20 X 1-1/2 HHCS GR5 BLK ZN	16
5	48261B	WASHER FLAT 1/4" BLACK	32
6	48271B	BOLT 1/4-20 X 2-1/4 HHCS GR5 BLK ZN	20
7	63281	SNAP PIN, 1/4-20 X 2-1/4 HHCS GR5 BLK ZN	8
8	410024	BRACE SUPPORT 35.69"	2
9	410034	STEP LADDER 17"	1
10	410053	RAIL SIDE LADDER	2
11	410055	RAIL PLATFORM SUPPORT	2
12	410062L	WELDMENT ARMREST LEFT	1
13	416002R	WELDMENT ARMREST RIGHT	1
14	410066	WELDMENT LADDER 3 STEP	1
15	410068	WELDMENT LADDER W/MOUNT 3 STEP	1
16	410069	WELDMENT LADDER W/HOLES 3 STEP	1
17	--	--	--
18	410081	RETAINING FABRIC MOUNT	2
19	410082	FTS MOUNT BACKREST	2
20	410083	WELDMENT PLATFORM FRONT 26" X 15"	1
21	410086	WELDMENT PLATFORM REAR 26" X 15"	1

KEY #	PART #	DESCRIPTION	QTY.
22	410089	RAIL SIDE FLARED LADDER	2
23	410090	WELDMENT, TREE BLADE LADDER	1
24	410092	FTS FOOTREST LADDER	1
25	410093	WELDMENT FTS SHOOTING RAIL	1
26	410113	FTS J PIPE SHOOTING RAIL	2
27	410115	WELDMENT SEAT SPACER FRONT	1
28	410119	WELDMENT SPACER BACKREST	1
29	410127	WELDMENT SEAT SPACER REAR	1
30	8909B	BOLT 1/4-20 X 1-1/4 HHCS GR5 BLK ZN	4
31	L17	WELDMENT, STABILIZER BAR	1
32	WN516	WASHER, 5/16", BLACK NYLON	4
33	48752B	NUT, FLANGED, TOP LOCK, 1/4-20	50
34	48280B	BOLT 1/4-20 X 3 HHCS GR5 BLK ZN	2
ITEMS NOT SHOWN			
--	360019	ASSEMBLY SEAT JUMBO JACK	1
--	360022	ASSEMBLY BACKREST JUMBO JACK	1
--	48415	RATCHET STRAP	1
--	48155	FULL BODY HARNESS (FAS)	1
--	48736	CAMO SLEEVE W/FOAM 9"	2
--	48913	CAMO SLEEVE W/FOAM 54"	1
--	48691	ROPE 9" (SOLD IN ROPE KIT ONLY)	1
--	48691	ROPE 15" (SOLD IN ROPE KIT ONLY)	2
--	48102	PAD, BUMPER SEAT	2

Maximum Height - 17'

Maximum Field Rating - 300 lbs.

Tree Diameter Range - 12" to 20"

SETUP AND USE INSTRUCTIONS (FOR ALL LADDERS INCLUDED IN THIS MANUAL)

1. With assembled product lying on the ground in assembled position, **position one person at bottom end of ladder lying on the ground.** This person has to prevent the ladder end from tilting up when platform end is lifted and prevent the ladder from skidding across ground.
2.
 - a. Position (2) people at the platform end of the ladder, lift the platform end, and continue uprighting by walking toward bottom end of ladder and moving hands along ladder legs. **Stand ladder up against chosen straight tree on dry, level ground.** Use caution when ladder comes over center against tree.
 - b. Step back and look at the ladder top to see that it is level. Adjust as needed to achieve a level platform at top.
 - c. Step down hard on bottom step to push ladder legs into the ground.
 - d. Wrap the 9' rope attached to the stabilizer bar around tree and tie the free end to the link welded on stabilizer bar at the stabilizer bar height location. Secure the ladder tight so that the stabilizer bar is at a right angle to the tree. Adjust stabilizer bar length as necessary so it contacts tree. Be absolutely sure the tree blades on platform and the stabilizer bar are contacting tree.
 - e. Wrap the previously attached 15' tie-off ropes hanging down from platform, around the back side of tree in opposite directions of each other. Pull the ropes snug and tie them to the ladder at the stabilizer bar height location. This ground level ladder-to-tree attachment will prevent the ladder from pulling away from the tree while ascending to top for final ratchet strap attachment. The same holds true when ladder removal is necessary. **SEE FIGURE 1.**

NOTE: During installation and removal of ladder treestand, you must always and properly use the included Full Body Harness (Fall Arrest System). Refer to the Full Body Harness instructions included with this product for proper use.

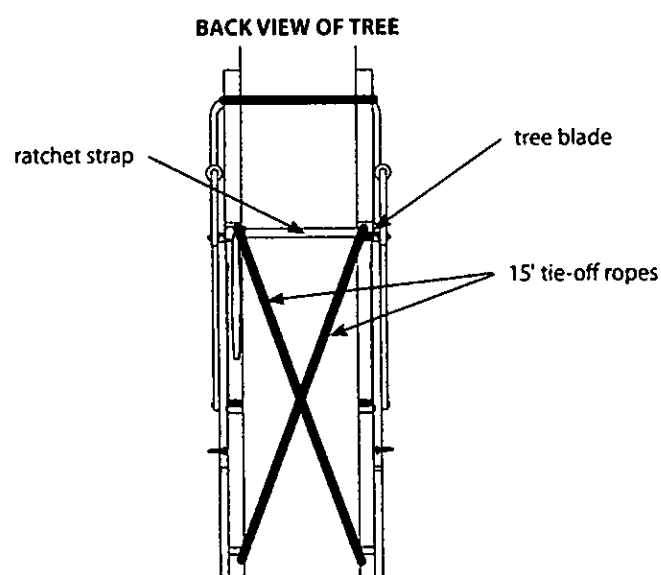


Figure 1

WARNING

DOUBLE CHECK ASSEMBLY STEPS TO BE CERTAIN YOU HAVE CORRECTLY ASSEMBLED THIS PRODUCT.

STUDY YOUR NEW STAND TO BECOME FAMILIAR WITH ALL OF ITS FEATURES AND DESIGN. AT GROUND LEVEL, FOLLOWING PROVIDED USE INSTRUCTIONS, PRACTICE ATTACHING STAND TO TREE AND REMOVING STAND FROM TREE. PRACTICE SITTING, STANDING, AND USING THIS PRODUCT BEFORE ATTACHING OVERHEAD. SAVE THESE INSTRUCTIONS FOR FUTURE REFERENCE. YOU MUST ALWAYS USE THE PROVIDED FULL BODY HARNESS (FALL ARREST SYSTEM) THAT MEETS TMA STANDARDS WHILE USING THIS PRODUCT.

ALWAYS USE THREE PEOPLE FOR SET-UP AND TAKE-DOWN. BE ABSOLUTELY SURE THE TREE BLADES ON PLATFORM AND THE STABILIZER BAR ARE BOTH CONTACTING TREE BEFORE CLIMBING LADDER.

STABILIZER BAR MUST ALWAYS BE CORRECTLY AND SECURELY ATTACHED TO LADDER AND TREE BEFORE CLIMBING LADDER.

SOME MODELS INCLUDE A MULTI-PIECE STABILIZER BAR SYSTEM. BE SURE SPRING LOCK PIN GOES THROUGH BOTH THE EXTENSION TUBE AND THE STABILIZER BAR.

BE CERTAIN SPRING LOCK PINS ARE LATCHED SECURELY TO PREVENT ACCIDENTAL REMOVAL.

BE SURE YOUR DOUBLE KNOTS ARE ALL SECURE ON ALL ROPE CONNECTIONS.

NEVER ASCEND OR DESCEND LADDER WITHOUT TIE-OFF ROPES SECURELY HOLDING LADDER TO TREE AND STABILIZER BAR SECURELY ATTACHED.

BE CERTAIN TO ALWAYS LEAN FORWARD, TOWARD THE TREE WHEN ASCENDING OR DESCENDING LADDER. ATTACH YOUR HARNESS TETHER TO THE TREE BEFORE SECURING THE PLATFORM TO THE TREE AND STEPPING ONTO THE PLATFORM.

ALWAYS HAVE THREE POINTS OF CONTACT WHILE CLIMBING LADDER.

BRING RATCHET STRAP(S) UP WITH YOU IN A POCKET- DO NOT CARRY IN YOUR HANDS!

DO NOT ALLOW EXCESSIVE STRAP BUILDUP IN RATCHET AS THIS WILL PREVENT THE RATCHET TEETH FROM ENGAGING CAUSING SLIPPAGE.

ALWAYS ATTACH RATCHET STRAPS SECURELY WHILE USING THIS PRODUCT!

NEVER STAND ON LADDER SEAT, IT IS DESIGNED FOR SITTING ONLY.

SEAT IS REMOVABLE. BE CERTAIN IT IS SECURELY ATTACHED WHEN IN USE.

BE SURE SHOOTING RAIL IS SEATED ALL THE WAY DOWN ON STUDS DURING USE.

NEVER LEAN AGAINST, LEAN OVER, OR SIT ON SHOOTING RAIL. IT IS DESIGNED AS A SHOOTING REST ONLY. ALWAYS BE AWARE THAT THE SHOOTING RAIL CAN SWING TO ONE SIDE OR THE OTHER.

BE SURE SHOOTING RAIL IS SET OFF TO THE SIDE (ON ONE STUD) WHEN ASCENDING OR DESCENDING LADDER.

3. With two people securely holding the ladder, use the three point contact climbing method to slowly climb the ladder and carefully keep a constant hand grip on the ladder at all times. Always lean forward, toward tree, to keep top section tree blades against the tree. **Be certain ladder bottom is firmly seated on dry, level ground. Attach your harness tether to the tree before securing the platform to the tree and stepping onto platform. Refer to the Full Body Harness instructions included with this product.**

4. Standing on ladder step, lean toward tree with ratchet strap now in hand, hook "S" hook with long strap through hole provided on tree blade. Feed the long strap through the center (slot) of ratcheting mechanism and back around through tightening lever. **SEE FIGURES 2 and 3.**

NOTE: be sure you feed the long strap correctly so there are no twists in the strap.

Wrap entire ratchet assembly around tree and hook other "S" hook through opposite tree blade hole. Pull tail of long strap until most of the slack is taken out. Be sure entire strap is even and at the same level all around tree. "Ratchet" tight to tree, this will securely attach ladder to tree and prevent movement. **SEE FIGURES 2 and 4.**

NOTE: To release ratchet, simply pull the release lever and open tightening lever wide open (flat).

5. If applicable, attach backrest portion of seat to tree by wrapping the long strap with buckle end around tree and snapping together with opposite end. Adjust as needed.
6. If applicable, once seated the shooting rail can now be seated down over studs of armrest mounts. **SEE FINISHED LADDER IMAGES.**
7. Reverse setup & use instructions to take ladder down.

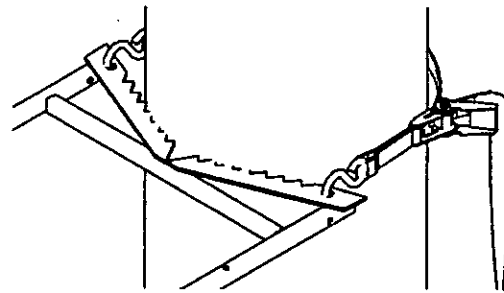


Figure 2

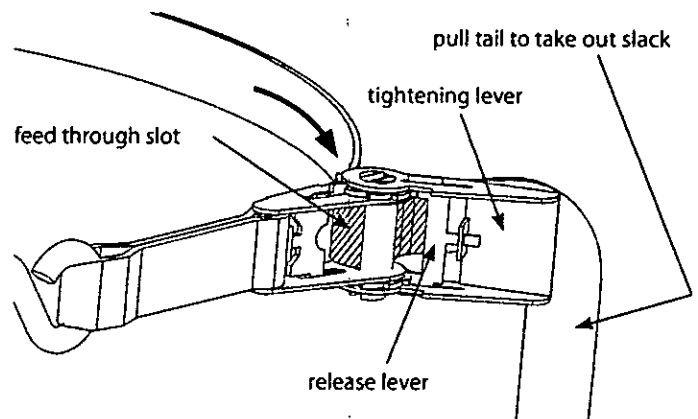


Figure 3

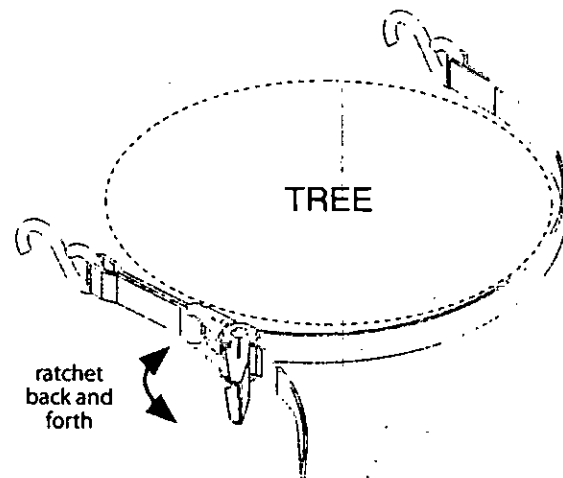
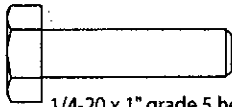


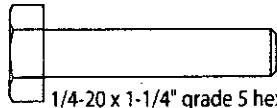
Figure 4

BOLT IDENTIFICATION CHART

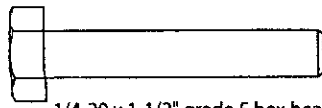
Not all bolt sizes shown are included with all treestands. Bolts shown are for size reference only. Extra hardware may be included in the parts bag.



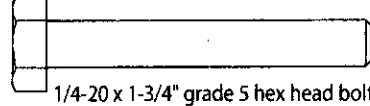
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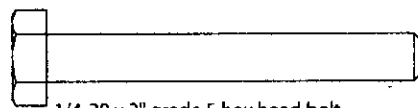
1/4-20 x 1-1/4" grade 5 hex head bolt



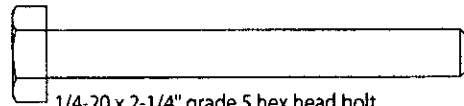
1/4-20 x 1-1/2" grade 5 hex head bolt



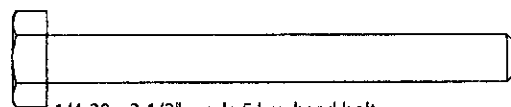
1/4-20 x 1-3/4" grade 5 hex head bolt



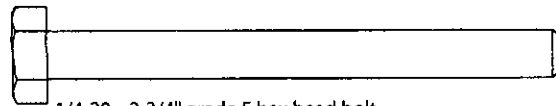
1/4-20 x 2" grade 5 hex head bolt



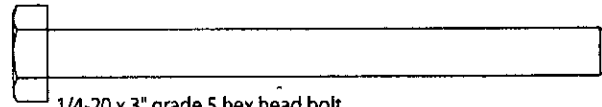
1/4-20 x 2-1/4" grade 5 hex head bolt



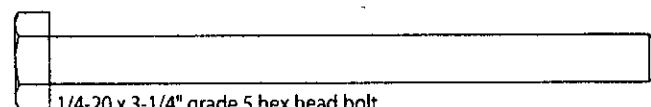
1/4-20 x 2-1/2" grade 5 hex head bolt



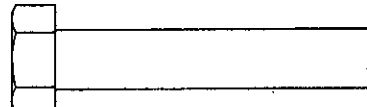
1/4-20 x 2-3/4" grade 5 hex head bolt



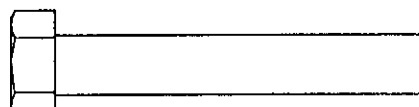
1/4-20 x 3" grade 5 hex head bolt



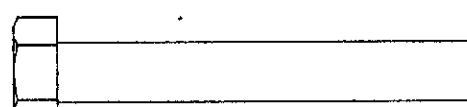
1/4-20 x 3-1/4" grade 5 hex head bolt



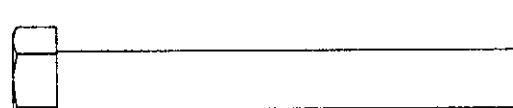
5/16-18 x 1-3/4" grade 5 hex head bolt



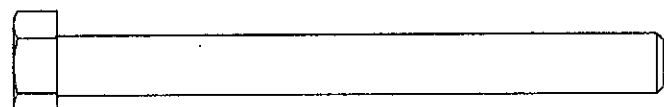
5/16-18 x 2" grade 5 hex head bolt



5/16-18 x 2-1/4" grade 5 hex head bolt



5/16-18 x 2-1/2" grade 5 hex head bolt



5/16-18 x 3-1/4" grade 5 hex head bolt



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*All weights, specifications and features are approximate and are subject to change without notice. Due to continuous product improvements, product images may not be exact. Warning labels in some product images may have been removed for photography purposes only. Props shown in photos not included. Some assembly may be required.