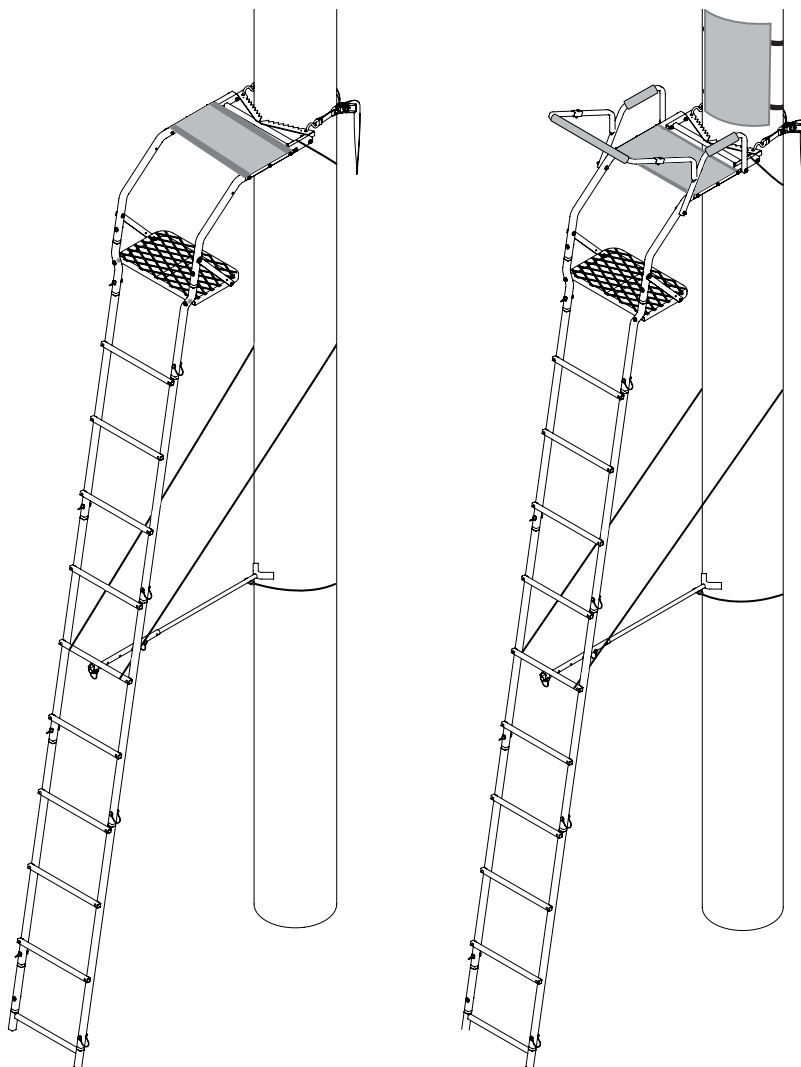




Operator's Manual

One-Man Ladder Stands

Onset™, Onset™ XT



ONSET™ AND ONSET™ XT SHOWN
Models RE625 AND RE626

INCLUDES MODEL #'s:

- ☐ RE625, Onset™
- ☐ RE626, Onset™ XT



Certified to TMA
Standards by an
Independent
Testing Laboratory

Get parts online at
www.huntriversedge.com

OMRELD002
Revised 02/22/12
© 2012 RETI.
All Rights Reserved.

Rivers Edge® Treestands are engineered with you the hunter in mind. We appreciate your purchase of one of our world class treestands. Follow these few simple instructions and your stand will provide you many years of trouble-free pleasure. Instructions should be kept in a safe place and reviewed at least annually.

If for any reason you have a problem with your product, **DO NOT return to the retailer**, contact the Rivers Edge® customer service department at 800-450-EDGE (3343) for assistance.

CONTENTS

Introduction/Warranty	2
Warnings.....	3
Inspection and Maintenance	4
Assembly/Parts Explosion/Parts List (RE625)	5-8
Assembly/Parts Explosion/Parts List (RE626)	9-13
Set Up and Use Instructions	14-15
Bolt Guide	16

WARRANTY

Rivers Edge® Treestands, Inc., offers a lifetime warranty to be free from defects in materials and workmanship. This warranty applies to the original owner with a proof of purchase. All items attached to our stands (seat, strap, rope, wood, etc.) that are degradable are warranted for a period of one year. There is no warranty on paint. This warranty applies to products that are not modified, abused or misused in a manner that deviates from the products intended usage. Rivers Edge® Treestands offers no other warranty expressed or implied nor is to be held liable for any damage that may result from any defect in a treestand manufactured by them. Warranty work must be sent directly to Rivers Edge® Treestands and performed by them. **To obtain warranty service and/or replacement instructions, you must have prior approval from Rivers Edge® Treestands before shipping your package to us by calling our customer service department at 800-450-EDGE (3343) or by writing to: Rivers Edge® Treestands, Inc., P.O. Box 755, 1160 Eighth Avenue, Cumberland, WI 54829 for a return material authorization number (RMA#).** All items must be shipped prepaid. Rivers Edge® Treestands will at no charge, repair or replace, at their discretion, any defective stand which falls under the conditions stated above. Rivers Edge® Treestands retains the right to change models, specifications and price without notice.

NOTE: You must always use the provided full body harness (fall arrest system) that meets TMA standards while using this product!

This equipment has been manufactured under strict quality guidelines. As with any equipment of this type, full understanding of the instructions and its use is mandatory for the safety of its user. Rivers Edge® Treestands, Inc., is not responsible for any damages or injuries sustained due to improper use or modification of any of its products, or due to any use which deviates from the products intended usage. The manufacturer also is not responsible for any injuries sustained due to failure to adhere to the instructions for use. Any misunderstanding of its operation should be directed to manufacturer prior to its use.

ALL RIVERS EDGE® TREESTANDS COME WITH A FULL BODY HARNESS (FALL ARREST SYSTEM) THAT MEETS TMA STANDARDS. It is the owner's responsibility to inspect the product regularly for damage that could inhibit the ultimate safety of the product. Failure to use or improper use of the provided Full Body Harness (Fall Arrest System) that meets TMA standards may result in serious injury or death. ALWAYS wear the provided Full Body Harness (Fall Arrest System) that meets TMA standards while using this product.

Owner is responsible to check product field rating and must never exceed maximum weight rating stated. Rivers Edge® Treestands, Inc., is not responsible for any malfunction due to normal wear and tear and/or damage caused by improper use, improper maintenance or accidents. This product if used safely as intended, will give you years of trouble free service. We hope you will enjoy the quality of our products for years to come, and have a safe hunt.

For replacement parts, phone 800-450-EDGE (3343) or go online to www.HuntRiversEdge.com.

WARNINGS

WARNING

DO NOT USE THIS PRODUCT UNTIL YOU HAVE WATCHED THE INCLUDED TREESTAND SAFETY DVD, UNDERSTAND IT AND PRACTICED THE TECHNIQUES FOR SAFE HUNTING DISCUSSED IN THIS DVD.

YOU MUST ALWAYS USE THE PROVIDED FULL BODY HARNESS (FALL ARREST SYSTEM) THAT MEETS TMA STANDARDS WHILE USING THIS PRODUCT. SINGLE SAFETY BELTS AND CHEST HARNESSES ARE NO LONGER ALLOWED AND SHOULD NEVER BE USED.

IF YOU ARE NOT WEARING A FULL BODY HARNESS THAT IS PROTECTING YOU FROM A FALL, DO NOT LEAVE THE GROUND.

FAILURE TO USE OR IMPROPER USE OF THE PROVIDED FULL BODY HARNESS (FALL ARREST SYSTEM) THAT MEETS TMA STANDARDS MAY RESULT IN SERIOUS INJURY OR DEATH! READ, UNDERSTAND AND FOLLOW ALL INSTRUCTIONS. IF ANY INSTRUCTIONS ARE NOT UNDERSTOOD OR IF YOU HAVE A PARTS ISSUE CALL 800-450-EDGE (3343) BEFORE USING.

READ, UNDERSTAND AND FOLLOW ALL ASSEMBLY, INSPECTION, MAINTENANCE, FULL BODY HARNESS (FALL ARREST SYSTEM) & USE INSTRUCTIONS PROVIDED BEFORE EACH USE. FAILURE TO FOLLOW ALL WARNINGS AND INSTRUCTIONS COULD RESULT IN SERIOUS INJURY OR DEATH.

READ AND PERFORM ALL INSPECTION AND MAINTENANCE TASKS BEFORE EACH AND EVERY USE (REPLACE ANY QUESTIONABLE COMPONENTS IMMEDIATELY WITH RIVERS EDGE® ORIGINAL REPLACEMENT PARTS). DO NOT LEAVE YOUR STAND OUTDOORS – REMOVE AFTER EACH USE AND STORE INDOORS!

INSTRUCTIONS SHOULD BE KEPT IN A SAFE PLACE AND REVIEWED AT LEAST ANNUALLY.

DOUBLE CHECK ASSEMBLY STEPS TO BE CERTAIN YOU HAVE CORRECTLY ASSEMBLED THIS PRODUCT.

DO NOT CRUSH TUBING WHEN TIGHTENING BOLT ASSEMBLIES! IDENTIFY AND FAMILIARIZE YOURSELF WITH ALL PARTS BEFORE YOU START. A BOLT IDENTIFICATION CHART CAN BE FOUND IN THE BACK.

DO NOT EXCEED THE TOTAL FIELD RATING- 300 LBS.

NEVER USE ANY PRODUCT THAT HAS NOT BEEN MAINTAINED OR INSPECTED PROPERLY – YOUR LIFE DEPENDS ON IT!

WHEN HUNTING FROM A TREESTAND, FALLS CAN OCCUR ANY TIME AFTER LEAVING THE GROUND CAUSING INJURY OR DEATH.

NEVER ATTACH TO A DEAD, ODD-SHAPED, LEANING, DISEASED, LOOSE-BARKED TREE OR UTILITY POLES.

WARNING

REPLACE ANY AND ALL TREESTAND STRAPS EVERY TWO YEARS OR WHEN ANY SIGNS OF DAMAGE OR WEAR EXIST BEFORE.

SOME MODELS INCLUDE A FOOTREST, WHICH IS DESIGNED AS A FOOTREST ONLY. NEVER STAND ON THE FOOTREST.

BE SURE TO RAISE AND LOWER YOUR WEAPON AND GEAR WITH A HAUL LINE. GUN BARREL END AND ARROW TIPS MUST BE POINTED DOWN- AWAY FROM YOU.

BE SURE SEAT PAD AND/OR BUCKLES ARE SECURELY AND CORRECTLY ATTACHED TO PREVENT ACCIDENTAL REMOVAL.

WARNING

ALL ASSEMBLY MUST BE DONE BY THREE PEOPLE IN THIS ORDER AT GROUND LEVEL BEFORE UPRIGHTING.

NEVER EXCEED THE MAXIMUM STATED USE HEIGHT.

CHECK THE GROUND UNDER STAND TO MAKE SURE IT IS FIRM AND LEVEL. SLOPED GROUND OR UNEVEN SURFACE (ONE SIDE ON A ROCK) CAN CAUSE YOUR LADDER TO TILT OR SHIFT OFF THE TREE AS YOU CLIMB.

CHECK EVERY LADDER SECTION CONNECTION EVERY TIME YOU USE THE STAND BEFORE YOU LEAVE THE GROUND. IF LADDER SECTIONS ARE SEPARATING, DO NOT USE THE STAND.

LUBRICATION IS HIGHLY RECOMMENDED AT SLIDE TOGETHER POINTS OF EACH SECTION TO PREVENT BINDING. SECTIONS ARE STACKED TOGETHER BY SLIDING SECTIONS TOGETHER, INSIDE OF EACH OTHER. SECTIONS ARE THEN SECURED WITH SPRING LOCK PINS.

BE SURE ALL LADDER SECTIONS ARE SEATED COMPLETELY TOGETHER ON SWEDGED OR POCKETED ENDS OF PIPE.

STABILIZER BAR MUST ALWAYS BE CORRECTLY AND SECURELY ATTACHED TO LADDER AND TREE BEFORE CLIMBING LADDER.

SOME MODELS INCLUDE A MULTI-PIECE STABILIZER BAR SYSTEM. BE SURE SPRING LOCK PIN GOES THROUGH BOTH THE EXTENSION TUBE AND THE STABILIZER BAR.

BE CERTAIN SPRING LOCK PINS ARE LATCHED SECURELY TO PREVENT ACCIDENTAL REMOVAL.

BE SURE YOUR DOUBLE KNOTS ARE ALL SECURE ON ALL ROPE CONNECTIONS.

NEVER ASCEND OR DESCEND LADDER WITHOUT TIE-OFF ROPES SECURELY HOLDING LADDER TO TREE AND STABILIZER BAR SECURELY ATTACHED.

ALWAYS...

- Be physically fit, mentally alert, and well rested before using this product.
- Read, understand and follow all warnings and instructions before use and save for future reference.
- Use the provided Full Body Harness (Fall Arrest System) that meets TMA standards immediately upon reaching foot platform.
- Be fully aware of foot placement.
- Recommended for adult use only.
- Inspect ladder for missing parts, all hardware condition, and damage before every application, replace if necessary.
- Pull up a bow, backpack, firearm or other equipment only after being secure in the treestand and a fire arm must be pulled up with it unloaded, chamber open and muzzle down.
- Remove ladder after every use, store product indoors.
- Use only Rivers Edge® original replacement parts.
- Lean forward, towards tree, when ascending and descending ladder.
- Place ladder on dry, level ground.
- Lubricate all slide together points to prevent binding, wear, rust & noise.
- Avoid all electrical power lines.
- Always inform someone of the hunting location, where the treestand will be located and the expected duration of the hunt.
- Carry a signal device such as a mobile phone, radio, whistle, signal flare or personal locator device (PLD) and it must be readily available at all times.
- Inspect the treestand and all safety devices each time before use and do not store a treestand outdoors when not in use.

NEVER...

- Sleep in a treestand
- Use on wet, soft, or unstable ground.
- Exceed the total field rating of 300 lbs.
- Attach to a dead, odd-shaped, leaning, diseased, loose barked trees or utility poles.
- Use on trees with a diameter smaller than 12 inches or no larger than 20 inches.
- Use a treestand during inclement weather such as rain, lightning, windstorms or icy conditions and end your hunt and return to the ground if inclement conditions arise.
- Alter the original design of your stand.
- Jump on or use in a careless manner.
- Lean out over edge of device.
- Use when intoxicated or using over-the-counter medication or prescription drugs.
- Use a damaged product, replace with new.
- Loan your stand to someone else.
- Use without stabilizer bar, spring lock pins & tie-off ropes securely attached.
- Stand on the seat, it is designed for sitting only.
- Use a treestand when feeling ill, nauseous or dizzy, or if you have a prior medical condition that could cause a problem i.e., heart condition, joints that lock-up, spinal fusion, etc. or if you are not well rested.
- Rely on a tree branch for support.
- Jump or bounce on a treestand to seat it to the tree

INSPECTION AND MAINTENANCE SCHEDULE**FOR ALL RIVERS EDGE® PRODUCTS**

- Inspect all webbing, rope, cord, and strap assemblies for wear or damage.
- Inspect cables and cable ends for damage or kinking.
- Inspect all hardware and chain components for damage.
- Inspect for any structural damage to product. (Return to factory for repair or discard product if any damage is found.)
- Inspect all nut and bolt assemblies to be certain none are loose.
- Inspect for any missing parts.
- Lubricate all pivot and slide together points with powder graphite to prevent noise, wear, and rust.
- Inspect entire product for any rust, corrosion, cracks, freezing, excessive heat, or rotting damage that may effect the safety of your product. Discard any questionable product.
- Inspect entire product for any structural damage - pay close attention to all weld locations. (Return to factory for repair or discard product if any damage is found.)
- Using correct wrenches inspect all nut & bolt assembly locations and snug up any that may be loose. Be careful not to crush tubing when tightening!
- Inspect and check operation of all cables, cable ends, cord, rope, webbing, and strap or chain assemblies. Replace with factory new any item or assembly that shows signs of wear, damage, kinking, or functions incorrectly.
- Inspect seat. Replace any seat with factory new that shows signs of structural damage or wear.
- Inspect all hardware for wear or damage, also be sure you have no missing parts.
- Never modify your stand in any way by making repairs, replacing parts, or altering adding or attaching anything to it except if explicitly authorized in writing by the manufacturer.

ASSEMBLY INSTRUCTIONS (RE625)

Tools needed – two 7/16" wrenches

IMPORTANT ASSEMBLY TIP: Do not tighten any nut and bolt combinations completely until all parts are assembled together! Finger tighten plus one turn of a wrench only! This will temporarily hold the lock nut on the bolt while helping alignment of all parts! After all parts are assembled together, all nut & bolt combinations must be completely tightened.

1. Attach the short flared rail (410031) and the long flared rail (410037) to the foot platform (410047) using (2) provided 1/4-20 x 2-1/4" bolts, locknuts and steel washers. **SEE FIGURE 1. DO NOT tighten all nut and bolt assemblies completely!**

NOTE: Mesh surface of foot platform should be on top. Make sure the short and long flared rails are orientated correctly per **FIGURE 1**.

2. Insert the two flared rails into the (2) ladder side rails (410030). Secure the ladder side rails to the flared rails using (2) provided 1/4-20 x 1-1/2" bolts, locknuts and steel washers. **SEE FIGURE 1.**

NOTE: Be sure to orientate the flared rail and long flared rail according to the assembly figures below. This is critical to the proper assembly of the ladder later on in instructions. Both the flared rail and long flared rail must be positioned correctly to allow for the pivot lock ladder sections to attach correctly. After assembly, ladder steps must be level and be positioned outward (away from tree) for climbing.

3. Attach the (2) foot platform flat bars (AL7) to the foot platform and the ladder side rails using (4) provided 1/4-20 x 1-1/2" bolts, locknuts and (2) steel washers. **SEE FIGURE 1.**

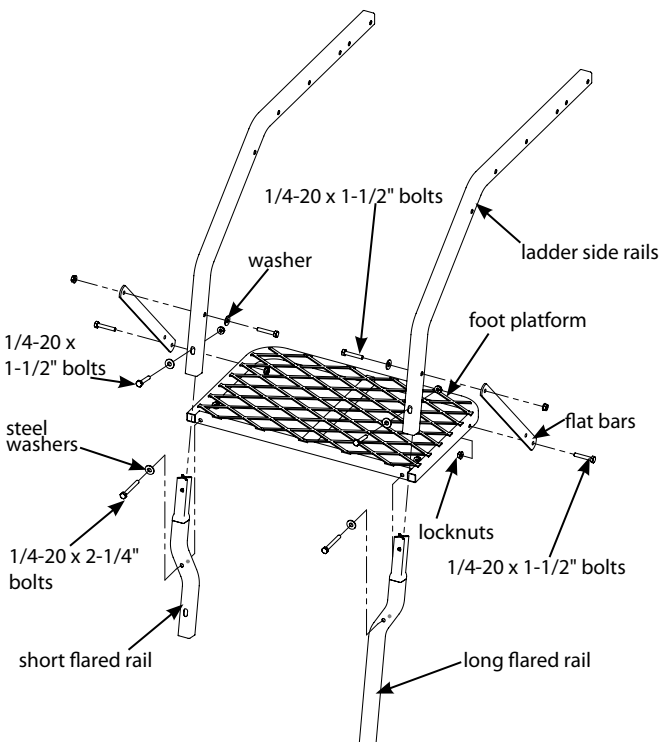


Figure 1

4. Slide the ladder side rails through the sewn loop of the seat (360003). Attach the seat and the (2) seat retainer bars (410072) to the ladder side rails using (6) provided 1/4-20 x 1-1/2" bolts and locknuts. **SEE FIGURE 2.** The plastic stiffening rod located in the sewn sleeve on each side of the seat MUST be positioned below the seat retainer bar to act as a seat stop and prevent the seat from pulling out during use. All bolts MUST go through the seat retainer bars, the holes provided in the seat and the ladder side rails. **SEE FIGURE 3.**

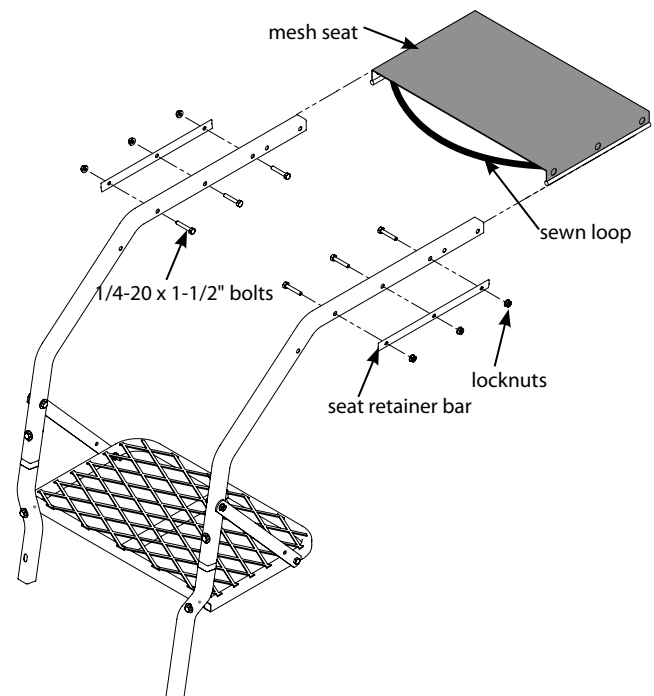


Figure 2

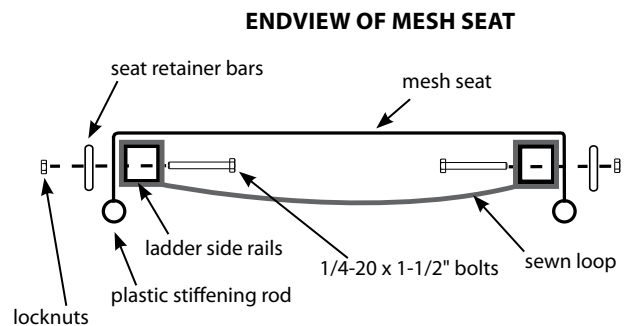


Figure 3

5. Attach the tree blade weldment (SL67) to the rear end of ladder side rails using (4) provided 1/4-20 x 2-1/4" bolts, locknuts and steel washers. **SEE FIGURE 4. The tree blade will be a tight fit in order to correctly span the seat properly. You must now tighten all nut and bolt assemblies. Be sure not to over tighten or crush tubing when tightening!**
6. Insert one side of the base extension weldment (410044) into the base extension rail tube (410040) and secure with (1) provided 1/4-20 x 1-1/2" bolt, locknut and steel washer. **SEE FIGURE 5.** This step now makes this the "locking rung".
7. Take the factory assembled ladder sections and unfold them to their full, deployed width. Insert the previously assembled base extension into (1) 3-step ladder section (410032) and secure with (2) spring lock pins. Handle of spring lock pins must be put to the outside of the ladder side rails. **SEE FIGURE 5.** This step now makes this the bottom ladder section.
8. Sections are assembled on the ground in the following order; bottom section (410032 ladder with assembled base extension [locking rung]); second section (410035 ladder with stabilizer bar mount); third section (410032 ladder); top section (assembled top platform section). Make sure assembled ladder sections have the steps positioned on the same side outward, away from tree for climbing. **SEE FIGURE 6 AND FINISHED ONSET™ LADDER.**
9. With all sections assembled together on ground, secure all sections together using (6) provided spring lock pins. Handle of spring lock pin must be put to the outside of ladder side rails. **SEE FIGURE 6.** In total, you should now have **8 spring lock pins** on the ladder assembly that are securing all sections together.

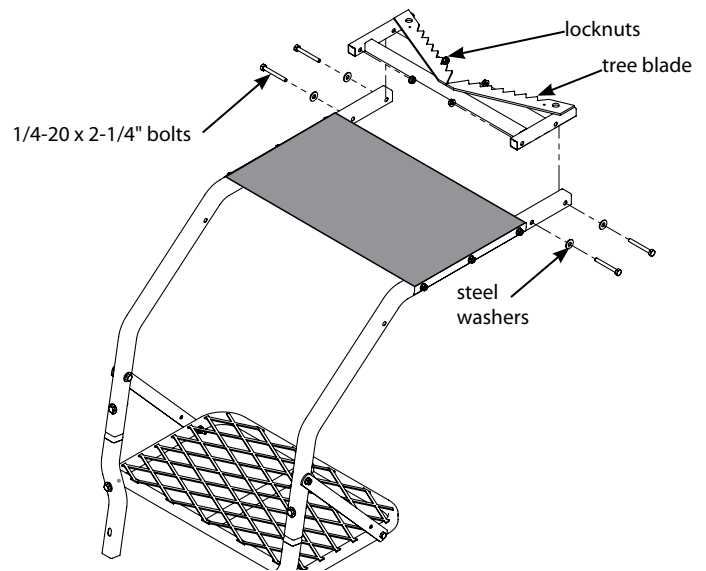


Figure 4

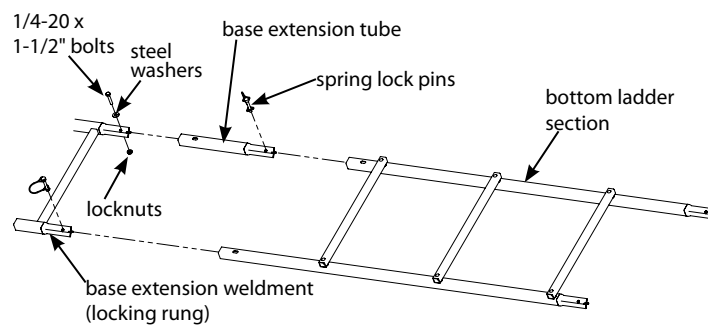


Figure 5

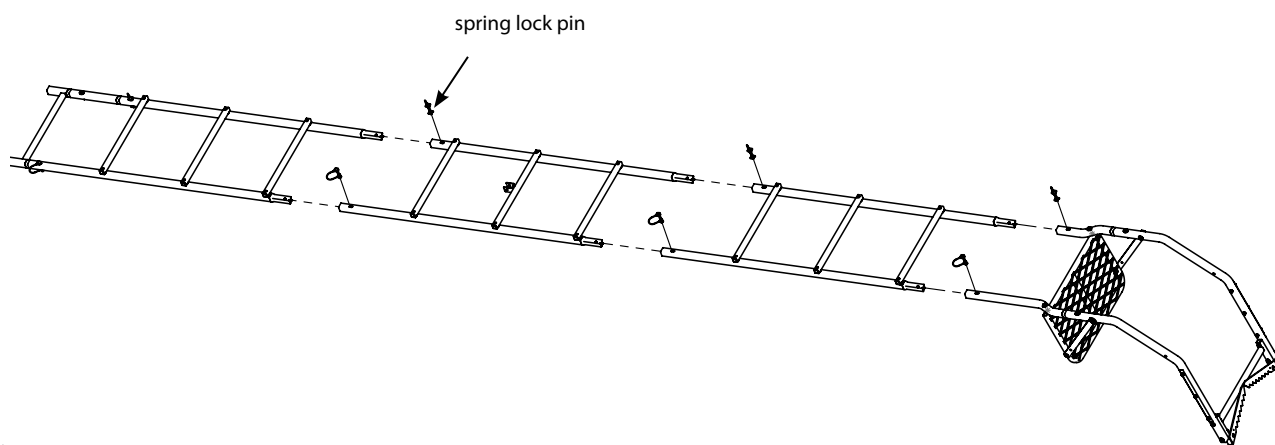


Figure 6

10. a. Attach the stabilizer bar extension tube (410075) to the second ladder section mounting bracket using (1) provided spring lock pin. **SEE FIGURE 7.**

b. Slide the stabilizer bar (410073) into the extension tube and attach the two pieces together using (1) provided spring lock pin. Spring lock pin must go through both the extension tube and stabilizer bar at appropriate hole to achieve desired distance from tree. Adjustment in length may be needed when ladder is uprighted later in instructions. **SEE FIGURE 7.**

11. a. Tie one end of the provided 9' rope to the link welded onto the stabilizer bar, just in front of the tree hugger. Be sure your double knots are secure. **SEE FIGURE 8.**

b. Tie one end of each of the provided 15' ropes to the square tubes of tree blade frame, just in front of the tree blades. Be sure your double knots are secure. **SEE FIGURE 8.**

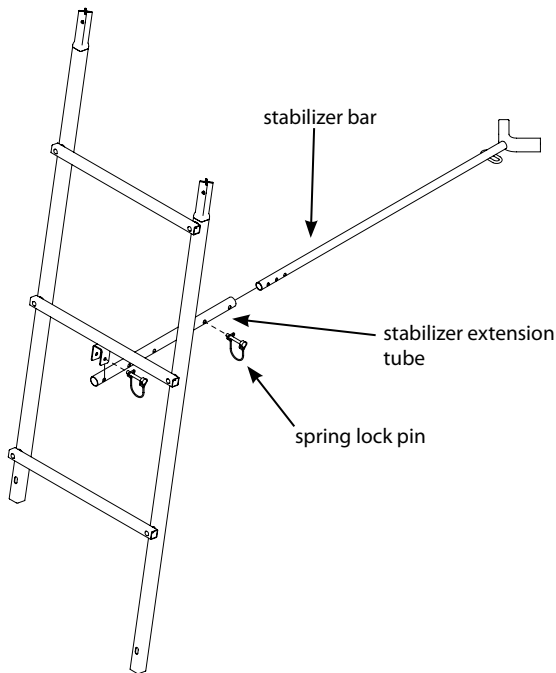


Figure 7

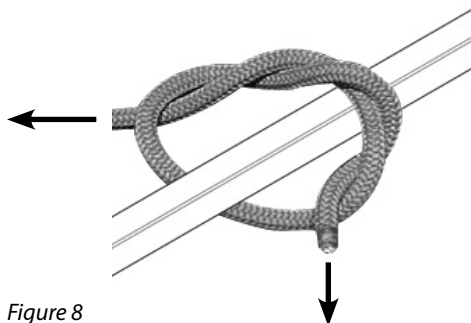
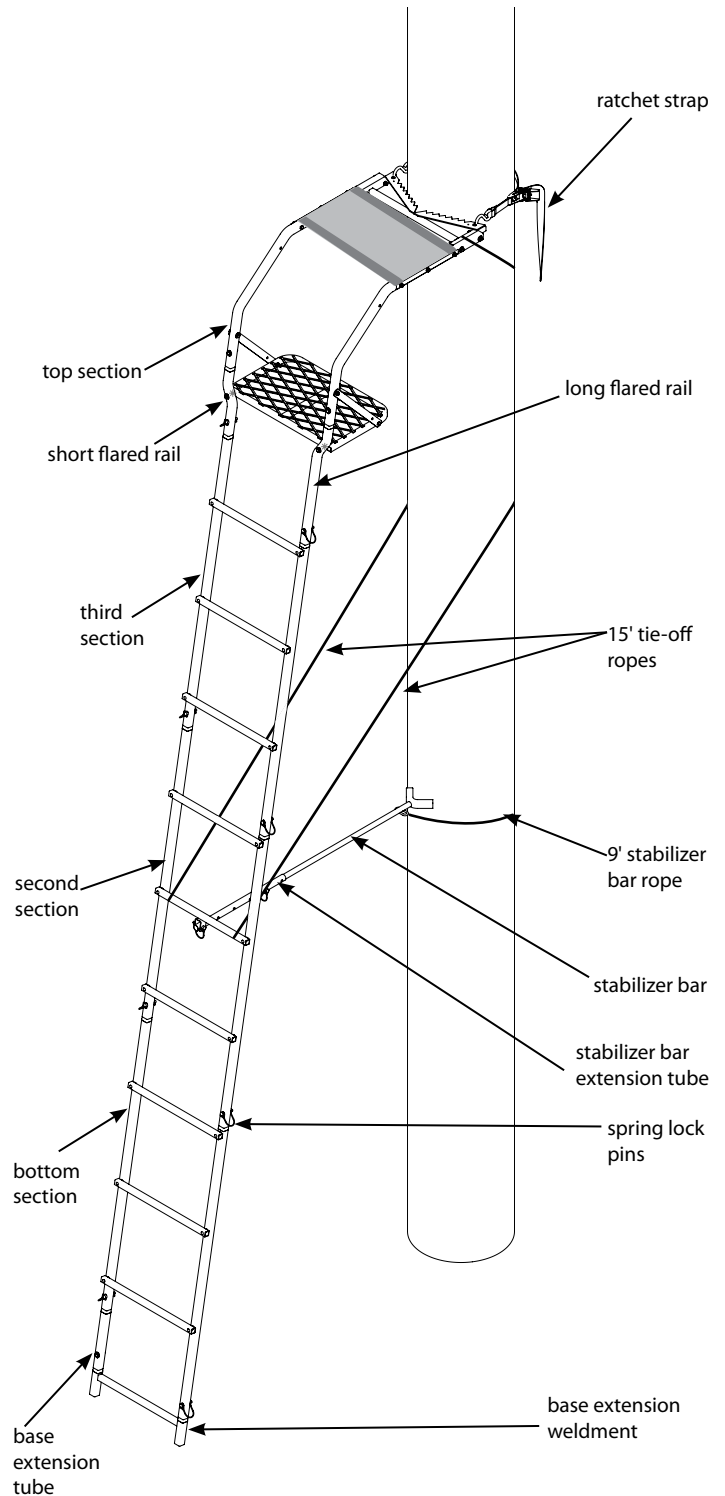


Figure 8

RE625 Finished Onset™ Ladder



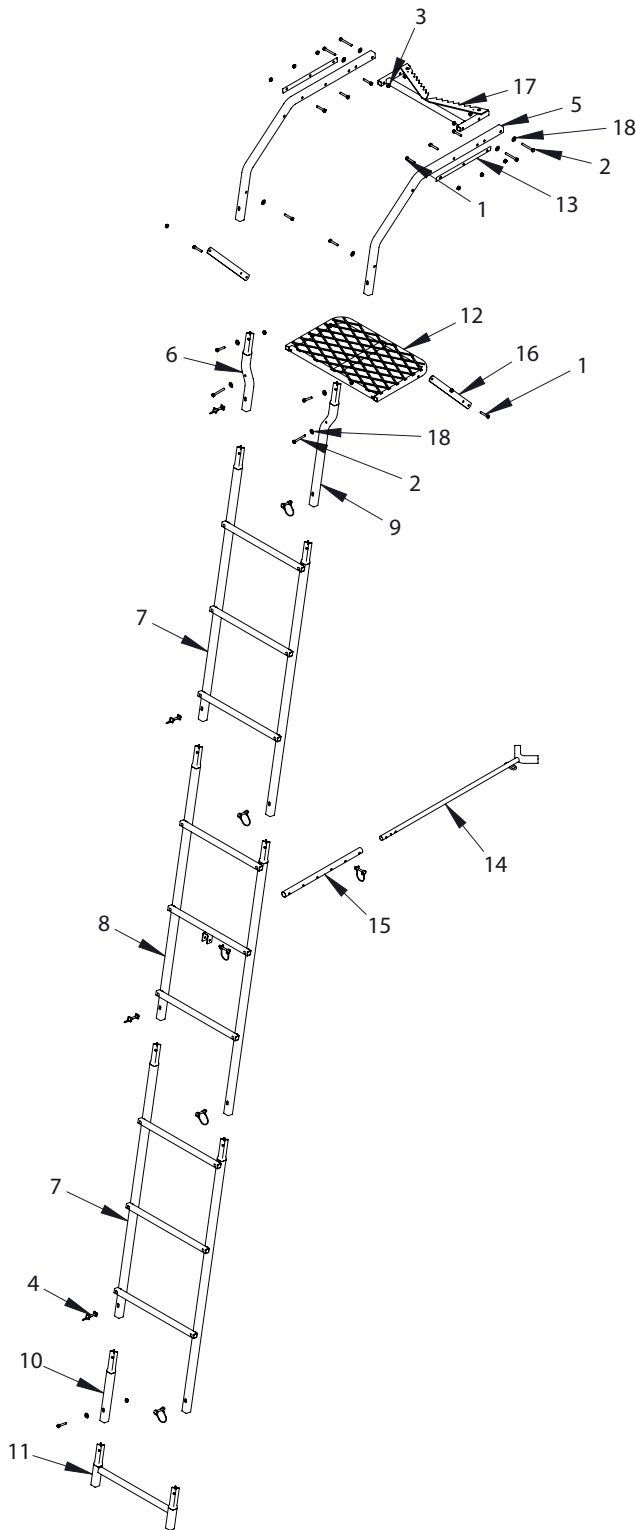
RE625 Parts Explosion and Parts List

**NO EXTENSIONS AVAILABLE FOR THIS MODEL.
NEVER MODIFY OR EXCEED ORIGINAL STATED USE HEIGHT!**

Maximum Height - 14' 6" to seat

Maximum Field Rating - 300 lbs.

Tree Diameter Range - 12" to 20"



KEY #	PART #	DESCRIPTION	QTY.
1	48240B	BOLT 1/4-20 X 1-1/2 HHCS GR5 BLK ZN	13
2	48271B	BOLT 1/4-20 X 2-1/4 HHCS GR5 BLK ZN	6
3	48752B	NUT, FLANGED, TOP LOCK, 1/4-20	19
4	63281	SNAP PIN, 1/4 X 1-3/4, ROUNDED RETAINER	10
5	410030	RAIL SIDE LADDER	2
6	410031	RAIL SIDE FLARED LADDER	1
7	410032	ASSY LADDER STEEL 3 STEP FOLDING	2
8	410035	ASSY LADDER W/MOUNT STEEL 3 STEP FOLDING	1
9	410037	RAIL SIDE FLARED LONG LADDER	1
10	410040	TUBE SIDE RAIL LONG BASE EXTENSION	1
11	410044	WELDMENT BASE EXTENSION	1
12	410047	WELDMENT PLATFORM 19.65" X 12"	1
13	410072	BAR RETAINER FABRIC SEAT	2
14	410073	WELDMENT STABILIZER BAR 29.25"	1
15	410075	TUBE EXTENSION STABILIZER BAR ROUND	1
16	AL7	SIDE SUPPORT, FOOT PLATFORM, ALPINE	2
17	SL67	WELDMENT, TREE BLADE, LADDER	1
18	48261B	WASHER 1/4 BLK ZNC	11

ITEMS NOT SHOWN

--	360023	ASSEMBLY MESH SEAT	1
--	48415	RATCHET STRAP	1
--	48155	FULL BODY HARNESS (FAS)	1
--	48691	TIE-OFF ROPE KIT (INCLUDES TWO 15' ROPES AND ONE 9' ROPE)	2
--	48800	DVD TREESTAND SAFETY	1

ASSEMBLY INSTRUCTIONS (RE626)

Tools needed – two 7/16" wrenches

IMPORTANT ASSEMBLY TIP: Do not tighten any nut and bolt combinations completely until all parts are assembled together! Finger tighten plus one turn of a wrench only! This will temporarily hold the lock nut on the bolt while helping alignment of all parts! After all parts are assembled together, all nut & bolt combinations must be completely tightened.

1. Attach the short flared rail (410031) and the long flared rail (410037) to the foot platform (410047) using (2) provided 1/4-20 x 2-1/4" bolts, locknuts and steel washers. **SEE FIGURE 1. DO NOT tighten all nut and bolt assemblies completely!**

NOTE: Mesh surface of foot platform should be on top. Make sure the short and long flared rails are orientated correctly per Figure 1.

2. Insert the two flared rails into the (2) ladder side rails (410030). Secure the ladder side rails to the flared rails using (2) provided 1/4-20 x 1-1/2" bolts, locknuts and steel washers. **SEE FIGURE 1.**

NOTE: Be sure to orientate the flared rail and long flared rail according to the assembly figures below. This is critical to the proper assembly of the ladder later on in instructions. Both the flared rail and long flared rail must be positioned correctly to allow for the pivot lock ladder sections to attach correctly. After assembly, ladder steps must be level and be positioned outward (away from tree) for climbing.

3. Attach the (2) foot platform flat bars (AL7) to the foot platform and the ladder side rails using (4) provided 1/4-20 x 1-1/2" bolts, locknuts and (2) steel washers. **SEE FIGURE 1.**

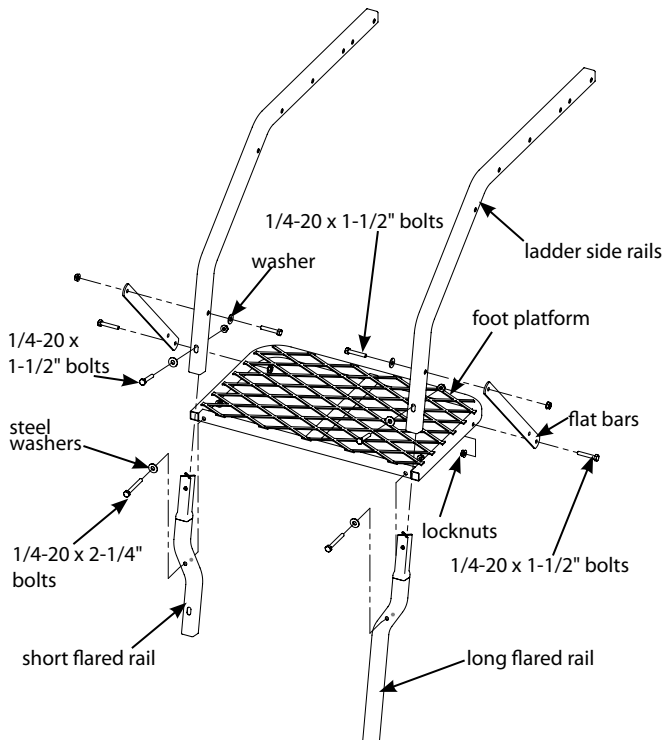


Figure 1

4. Slide the sewn loop of the seat (360003) over the ladder side rails. Attach the seat and the (2) seat retainer bars (410072) to the ladder side rails using (6) provided 1/4-20 x 1-1/2" bolts and locknuts. **SEE FIGURE 2.** The plastic stiffening rod located in the sewn sleeve on each side of the seat MUST be positioned below the seat retainer bar to act as a seat stop and prevent the seat from pulling out during use. All bolts MUST go through the seat retainer bars, the holes provided in the seat and the ladder side rails. **SEE FIGURE 3.**

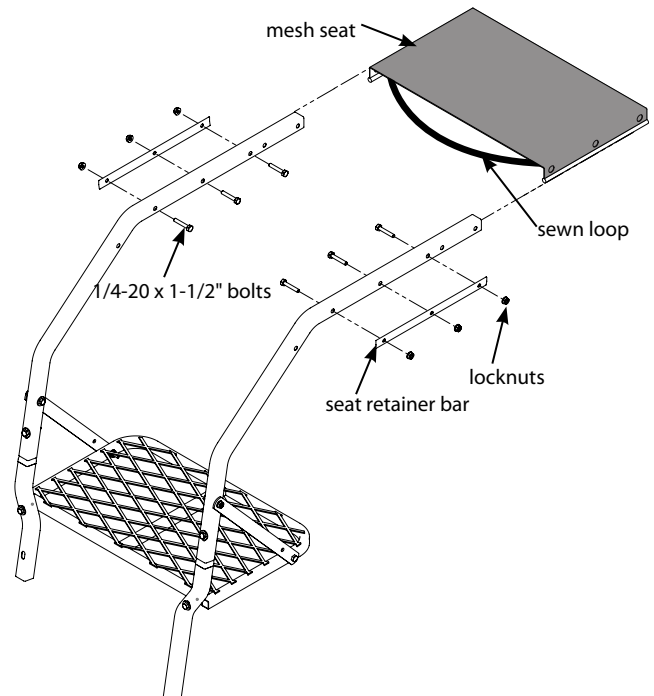


Figure 2

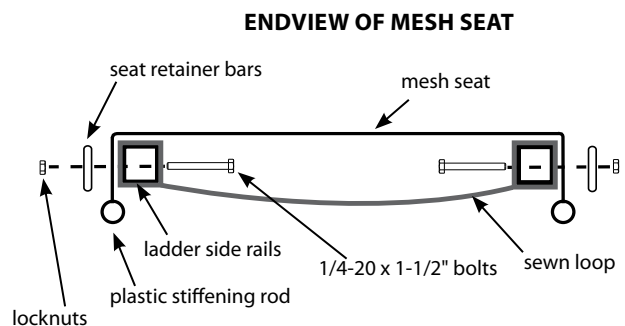


Figure 3

5. Attach the tree blade weldment (SL67) to the rear end of ladder side rails and (2) armrests to the ladder side rails using (4) provided 1/4-20 x 2-1/4" bolts, (2) provided 1/4-20 x 3" bolts, (6) locknuts and (6) steel washers. **SEE FIGURE 4. Tree blade will be a tight fit in order to correctly span the seat properly. You must now tighten all nut and bolt assemblies. Be sure not to over tighten or crush tubing when tightening!**
6. Insert (2) shooting rail J-pipes (410042) into the shooting rail front rim (410041) and secure together using (2) provided 1/4-20 x 1-1/4" bolts and locknuts. **Tighten securely. Be sure not to over tighten or crush tubing when tightening.**
7. a. Attach the removable shooting rail by setting rail down over studs provided on armrests. **SEE FIGURE 5. Lubrication is recommended to prevent binding and noise.**
 b. Attach the (2) provided 9" and (1) provided 18" camo foam pads to the armrests and shooting rail by wrapping around tubing and attaching Velcro together.
8. Attach the removable seat cushion (360004) to the top of mesh seat. Wrap the Velcro seat straps or buckle straps around ladder side rails and secure together under mesh seat. Snap the side release buckles together for buckle style seats. Pull straps tight so seat is not loose.

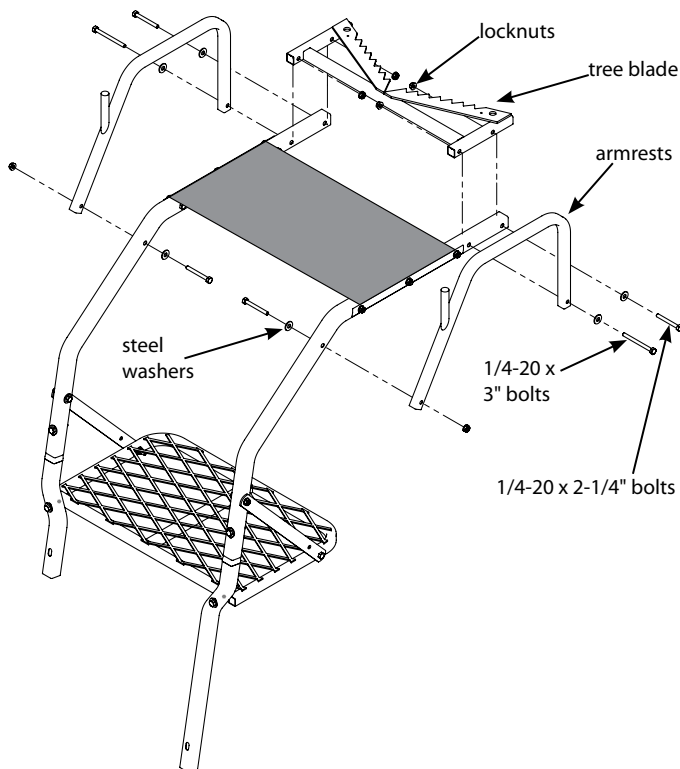


Figure 4

9. Insert one side of the base extension weldment (410044) into the base extension rail tube (410040) and secure with (1) provided 1/4-20 x 1-1/2" bolt, locknut and steel washer. **SEE FIGURE 6.** This step now makes this the "locking rung".
10. Take the factory assembled ladder sections and unfold them to their fully deployed width. Insert the previously assembled base extension into (1) 3-step ladder section (410032) and secure with (2) spring lock pins. Handle of spring lock pins must be put to the outside of the ladder side rails. **SEE FIGURE 6.** This step now makes this the bottom ladder section.

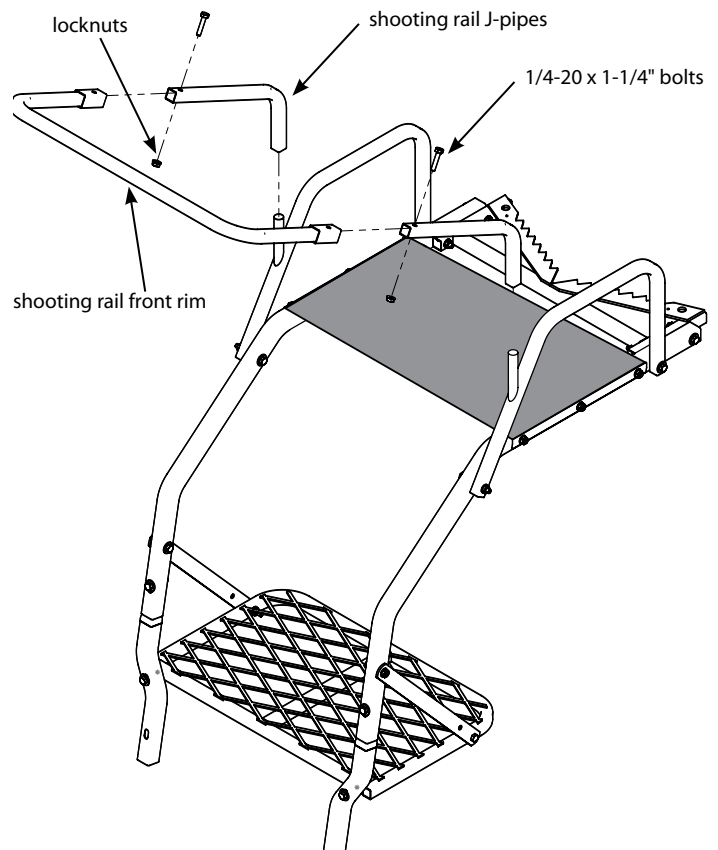


Figure 5

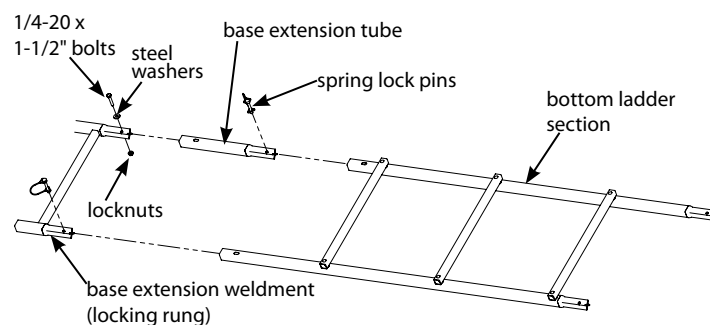


Figure 6

11. Sections are assembled on the ground in the following order; bottom section (410032 ladder with assembled base extension [locking rung]); second section (410035 ladder with stabilizer bar mount); third section (410032 ladder); top section (assembled top platform section). Make sure assembled ladder sections have the steps positioned on the same side outward, away from tree for climbing. **SEE FIGURE 7 AND FINISHED ONSET™ XT LADDER.**
12. With all sections assembled together on ground, secure all sections together using (6) provided spring lock pins. Handle of spring lock pin must be put to the outside of ladder side rails. **SEE FIGURE 7.** In total, you should now have **8 spring lock pins** on the ladder assembly that are securing all sections together.
13. a. Attach the stabilizer bar extension tube (410075) to the second ladder section mounting bracket using (1) provided spring lock pin. **SEE FIGURE 8.**
 - b. Slide the stabilizer bar (410073) into the extension tube and attach the two pieces together using (1) provided spring lock pin. Spring lock pin must go through both the extension tube and stabilizer bar at appropriate hole to achieve desired distance from tree. Adjustment in length may be needed when ladder is uprighted later in instructions. **SEE FIGURE 8.**
14. a. Tie one end of the provided 9' rope to the link welded onto the stabilizer bar, just in front of the tree hugger. Be sure your double knots are secure. **SEE FIGURE 9.**
 - b. Tie one end of each of the provided 15' ropes to the square tubes of tree blade frame, just in front of the tree blades. Be sure your double knots are secure. **SEE FIGURE 9.**

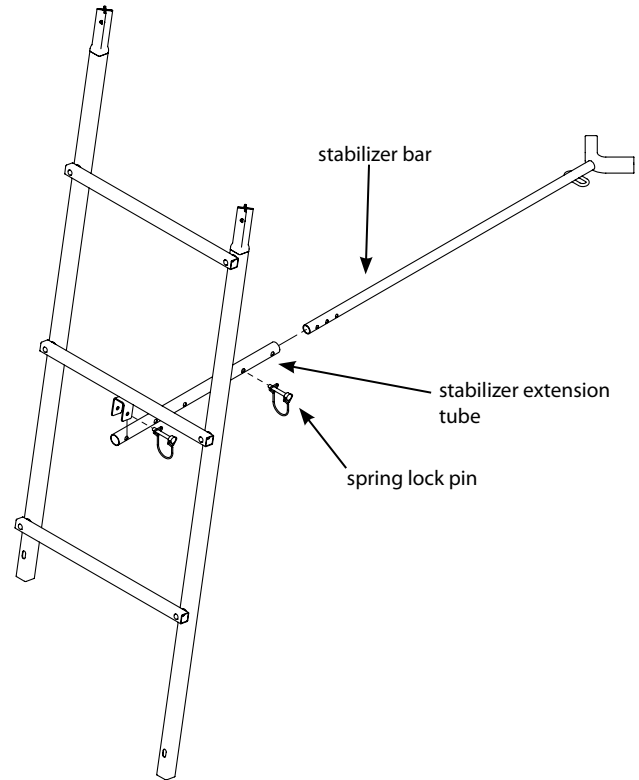


Figure 8

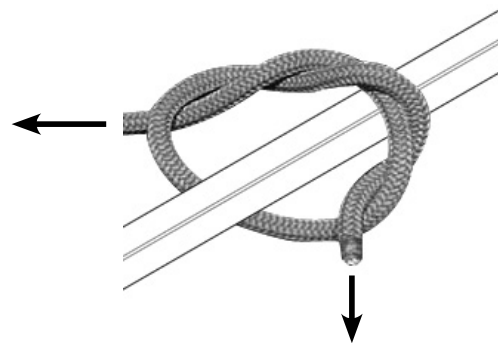


Figure 9

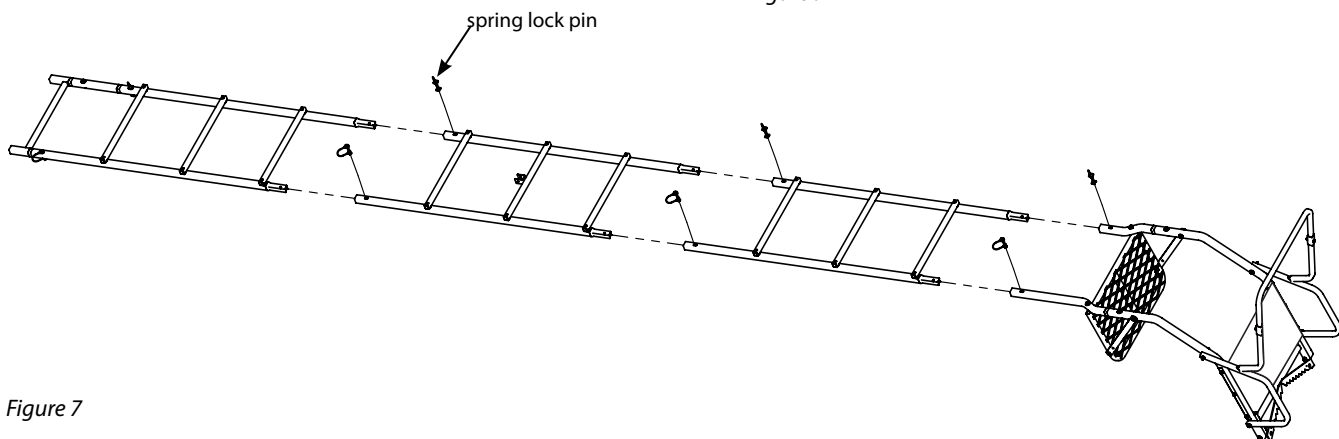
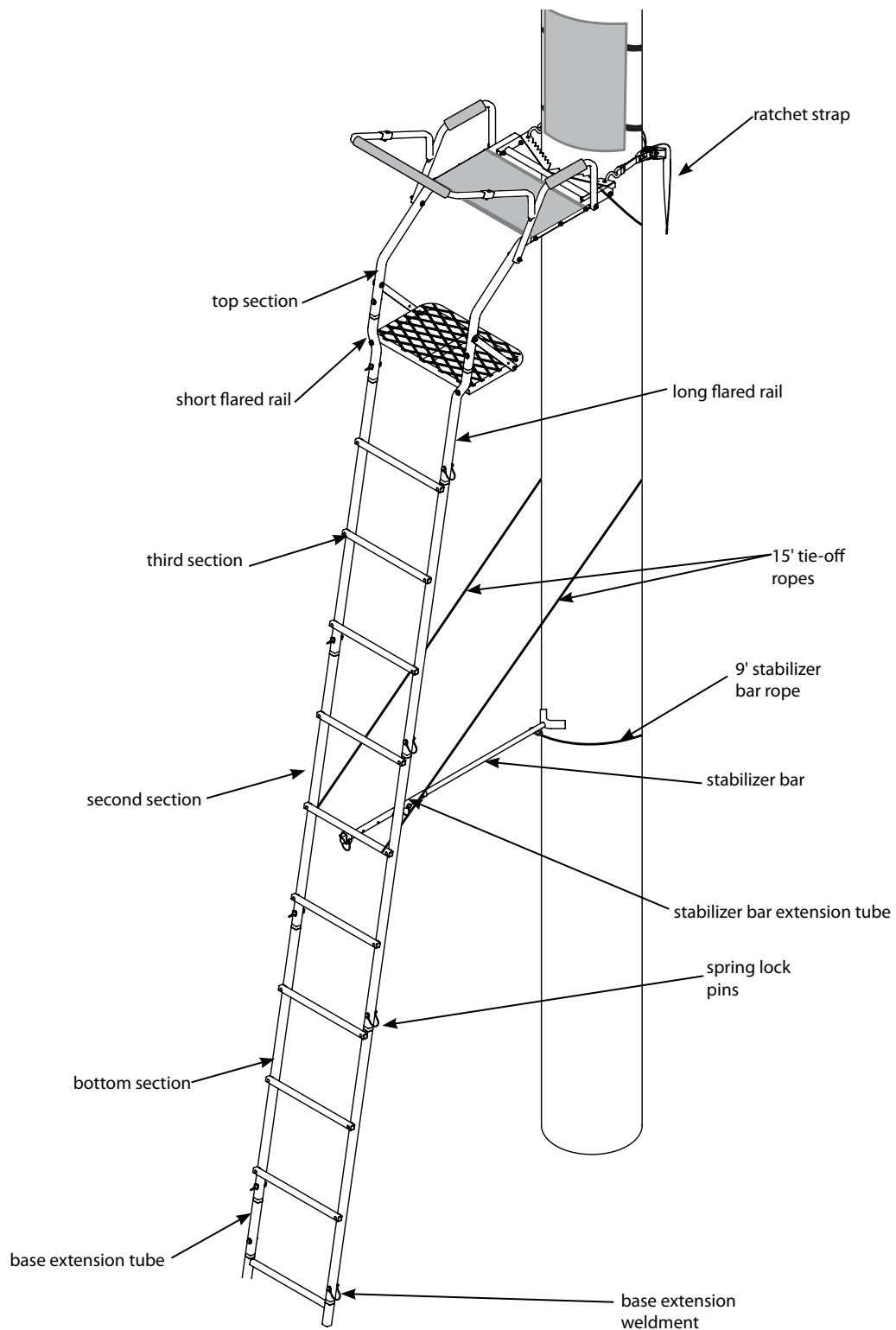
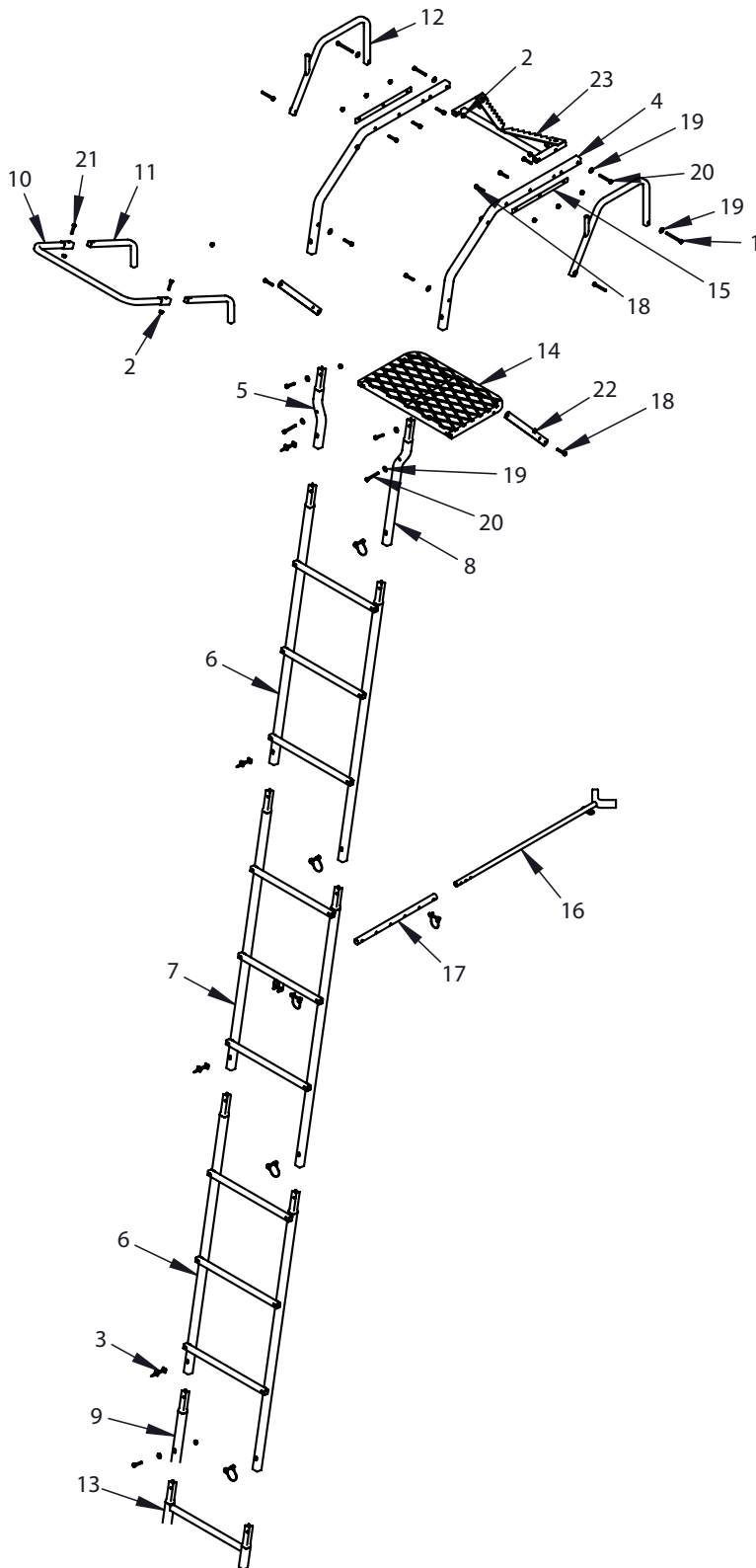


Figure 7

RE626 Finished Onset™ XT Ladder



RE626 Parts Explosion and Parts List



**NO EXTENSIONS AVAILABLE FOR THIS MODEL.
NEVER MODIFY OR EXCEED ORIGINAL STATED USE HEIGHT!**

KEY #	PART #	DESCRIPTION	QTY.
1	48280B	BOLT 1/4-20 X 3 HHCS GR5 BLK ZN	2
2	48752B	NUT, FLANGED, TOP LOCK, 1/4-20	23
3	63281	SNAP PIN, 1/4 X 1-3/4, ROUNDED RETAINER	10
4	410030	RAIL SIDE LADDER	2
5	410031	RAIL SIDE FLARED LADDER	1
6	410032	ASSY LADDER STEEL 3 STEP FOLDING	2
7	410035	ASSY LADDER W/MOUNT STEEL 3 STEP FOLDING	1
8	410037	RAIL SIDE FLARED LONG LADDER	1
9	410040	TUBE SIDE RAIL LONG BASE EXTENSION	1
10	410041	FTS SHOOTING RAIL FRONT	1
11	410042	J PIPE SHOOTING RAIL	2
12	410043	WELDMENT FTS ARMREST	2
13	410044	WELDMENT BASE EXTENSION	1
14	410047	WELDMENT PLATFORM 19.65" X 12"	1
15	410072	BAR RETAINER FABRIC SEAT	2
16	410073	WELDMENT STABILIZER BAR 29.25"	1
17	410075	TUBE EXTENSION STABILIZER BAR ROUND	1
18	48240B	BOLT 1/4-20 X 1-1/2 HHCS GR5 BLK ZN	1
19	48261B	WASHER FLAT 1/4" BLACK	13
20	48271B	BOLT 1/4-20 X 2-1/4 HHCS GR5 BLK ZN	6
21	8909B	BOLT 1/4-20 X 1-1/4 HHCS GR5 BLK ZN	2
22	AL7	SIDE SUPPORT, FOOT PLATFORM	2
23	SL67	WELDMENT, TREE BLADE, LADDER	1

ITEMS NOT SHOWN

--	360023	ASSEMBLY MESH SEAT	1
--	48415	RATCHET STRAP	1
--	48155	FULL BODY HARNESS (FAS)	1
--	48691	TIE-OFF ROPE KIT (INCLUDES TWO 15' ROPES AND ONE 9' ROPE)	2
--	360004	SEAT PADDED LADDER	1
--	360008	BACKREST PADDED	1
--	48736	9" CAMO PAD	2
--	48737	18" CAMO PAD	1
--	48800	DVD TREESTAND SAFETY	1

Maximum Height - 15' 8" to shooting rail

Maximum Field Rating - 300 lbs.

Tree Diameter Range - 12" to 20"

SETUP AND USE INSTRUCTIONS

During installation and removal of ladder treestands, you must always and properly use the included Full Body Harness (Fall Arrest System). Refer to the Full Body Harness instructions included with this product for proper use.

1. With assembled product lying on the ground in assembled position, **position one person at bottom end of ladder lying on the ground.** This person has to prevent the ladder end from tilting up when platform end is lifted and prevent the ladder from skidding across ground.
2. a. Position (2) people at the platform end of the ladder, lift the platform end, and continue uprighting by walking toward bottom end of ladder and moving hands along ladder legs. **Stand ladder up against chosen straight tree on dry, level ground.** Use caution when ladder comes over center against tree.
 - b. Step back and look at the ladder top to see that it is level. Adjust as needed to achieve a level platform at top.
 - c. Step down hard on bottom step to push ladder legs into the ground.
 - d. Wrap the 9' rope attached to the stabilizer bar around tree and tie the free end to the link welded on stabilizer bar at the stabilizer bar height location. Secure the ladder tight so that the stabilizer bar is at a right angle to the tree. Adjust stabilizer bar length as necessary so it contacts tree. Be absolutely sure the tree blade on platform and the stabilizer bar are both contacting tree.
 - e. Wrap the previously attached 15' tie-off ropes hanging down from platform, around the back side of tree in opposite directions of each other. Pull the ropes snug and tie them to the ladder at the stabilizer bar height location. This ground level ladder-to-tree attachment will prevent the ladder from pulling away from the tree while ascending to top for final ratchet strap attachment. The same holds true when ladder removal is necessary. **SEE FIGURE 1.**

WARNING

NEVER ASCEND OR DESCEND LADDER WITHOUT TIE-OFF ROPES SECURELY HOLDING LADDER TO TREE AND STABILIZER BAR SECURELY ATTACHED. FAILURE TO CORRECTLY PERFORM THESE STEPS CAN CAUSE THE LADDER TO COLLAPSE/BUCKLE-OVER BACKWARDS DURING THE INITIAL ASCENT TO ATTACH RATCHET STRAP RESULTING IN SERIOUS INJURY OR DEATH.

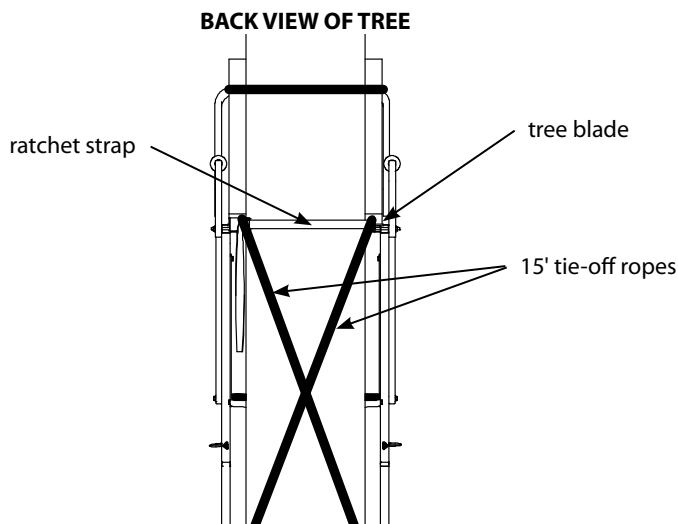


Figure 1

WARNING

DOUBLE CHECK ASSEMBLY STEPS TO BE CERTAIN YOU HAVE CORRECTLY ASSEMBLED THIS PRODUCT.

STUDY YOUR NEW STAND TO BECOME FAMILIAR WITH ALL OF ITS FEATURES AND DESIGN. AT GROUND LEVEL, FOLLOWING PROVIDED USE INSTRUCTIONS, PRACTICE ATTACHING STAND TO TREE AND REMOVING STAND FROM TREE. PRACTICE SITTING, STANDING, AND USING THIS PRODUCT BEFORE ATTACHING OVERHEAD. SAVE THESE INSTRUCTIONS FOR FUTURE REFERENCE. YOU MUST ALWAYS USE THE PROVIDED FULL BODY HARNESS (FALL ARREST SYSTEM) THAT MEETS TMA STANDARDS WHILE USING THIS PRODUCT.

ALWAYS USE THREE PEOPLE FOR SET-UP AND TAKE-DOWN.

BE ABSOLUTELY SURE THE TREE BLADES ON PLATFORM AND THE STABILIZER BAR ARE BOTH CONTACTING TREE BEFORE CLIMBING LADDER.

STABILIZER BAR MUST ALWAYS BE CORRECTLY AND SECURELY ATTACHED TO LADDER AND TREE BEFORE CLIMBING LADDER.

SOME MODELS INCLUDE A MULTI-PIECE STABILIZER BAR SYSTEM. BE SURE SPRING LOCK PIN GOES THROUGH BOTH THE EXTENSION TUBE AND THE STABILIZER BAR.

BE CERTAIN SPRING LOCK PINS ARE LATCHED SECURELY TO PREVENT ACCIDENTAL REMOVAL.

BE SURE YOUR DOUBLE KNOTS ARE ALL SECURE ON ALL ROPE CONNECTIONS.

NEVER ASCEND OR DESCEND LADDER WITHOUT TIE-OFF ROPES SECURELY HOLDING LADDER TO TREE AND STABILIZER BAR SECURELY ATTACHED. FAILURE TO CORRECTLY PERFORM THESE STEPS CAN CAUSE THE LADDER TO COLLAPSE/BUCKLE-OVER BACKWARDS DURING THE INITIAL ASCENT TO ATTACH RATCHET STRAP RESULTING IN SERIOUS INJURY OR DEATH

BE CERTAIN TO ALWAYS LEAN FORWARD, TOWARD THE TREE WHEN ASCENDING OR DESCENDING LADDER. ATTACH YOUR HARNESS TETHER TO THE TREE BEFORE SECURING THE PLATFORM TO THE TREE AND STEPPING ONTO THE PLATFORM.

ALWAYS HAVE THREE POINTS OF CONTACT WHILE CLIMBING LADDER.

BRING RATCHET STRAP(S) UP WITH YOU IN A POCKET- DO NOT CARRY IN YOUR HANDS!

DO NOT ALLOW EXCESSIVE STRAP BUILDUP IN RATCHET AS THIS WILL PREVENT THE RATCHET TEETH FROM ENGAGING CAUSING SLIPPAGE.

3. **With two people securely holding the ladder**, use the three point contact climbing method to slowly climb the ladder and carefully keep a constant hand grip on the ladder at all times. Always lean forward, toward tree, to keep top section tree blade against the tree. **Be certain ladder bottom is firmly seated on dry, level ground. Attach your harness tether to the tree before securing the platform to the tree and stepping onto platform. Refer to the Full Body Harness instructions included with this product.**

4. Standing on ladder step, lean toward tree with ratchet strap now in hand, hook "S" hook with long strap through hole provided on tree blade. Feed the long strap through the center (slot) of ratcheting mechanism and back around through tightening lever. **SEE FIGURES 2 AND 3.**

NOTE: be sure you feed the long strap correctly so there are no twists in the strap.

Wrap entire ratchet assembly around tree and hook other "S" hook through opposite tree blade hole. Pull tail of long strap until most of the slack is taken out. Be sure entire strap is even and at the same level all around tree. "Ratchet" tight to tree, this will securely attach ladder to tree and prevent movement. **SEE FIGURES 2 AND 4.**

NOTE: To release ratchet, simply pull the release lever and open tightening lever wide open (flat).

5. If applicable, attach backrest to tree by wrapping the long straps with buckle ends around tree and snapping together with opposite end. Adjust as needed.
6. If applicable, once seated the shooting rail can now be seated down over studs of armrest mounts. **SEE FINISHED LADDER IMAGES.**
7. Reverse setup and use instructions to take ladder down.

WARNING

ALWAYS ATTACH RATCHET STRAPS SECURELY WHILE USING THIS PRODUCT!

NEVER STAND ON LADDER SEAT, IT IS DESIGNED FOR SITTING ONLY.

SEAT IS REMOVABLE. BE CERTAIN IT IS SECURELY ATTACHED WHEN IN USE.

BE SURE SHOOTING RAIL IS SEATED ALL THE WAY DOWN ON STUDS DURING USE.

NEVER LEAN AGAINST, LEAN OVER, OR SIT ON SHOOTING RAIL. IT IS DESIGNED AS A SHOOTING REST ONLY. ALWAYS BE AWARE THAT THE SHOOTING RAIL CAN SWING TO ONE SIDE OR THE OTHER.

BE SURE SHOOTING RAIL IS SET OFF TO THE SIDE (ON ONE STUD) WHEN ASCENDING OR DESCENDING LADDER.

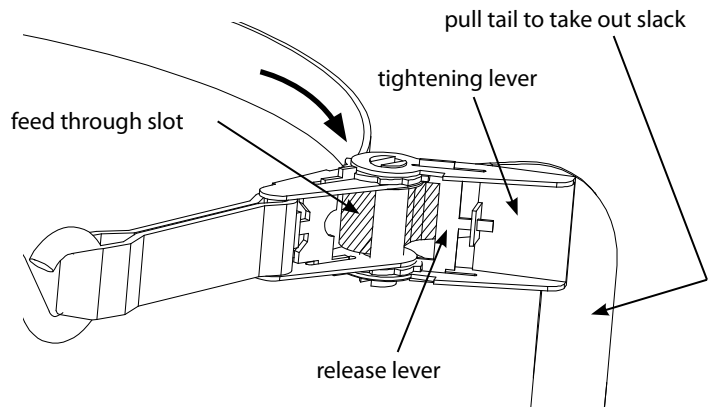


Figure 3

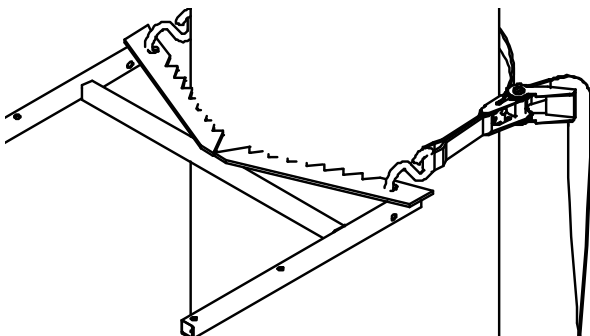


Figure 2

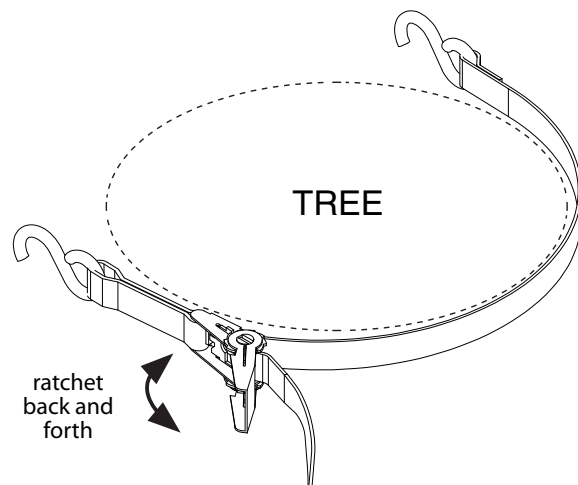
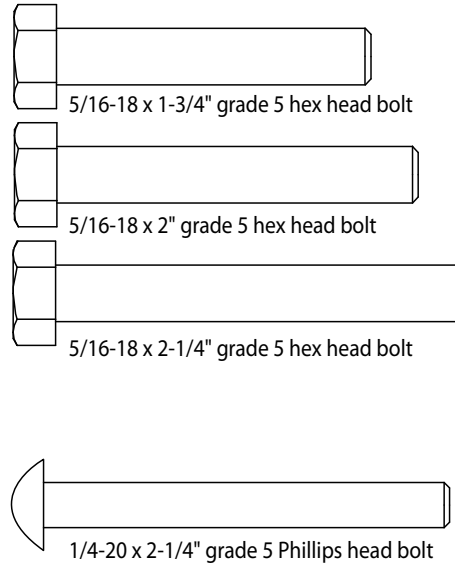
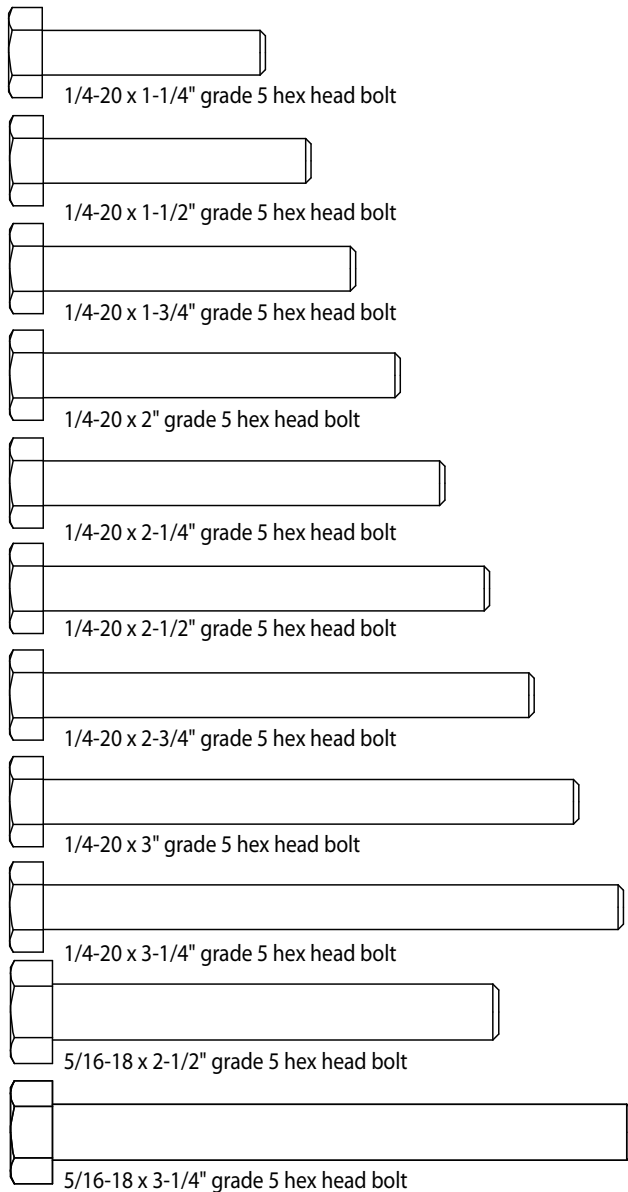


Figure 4

BOLT IDENTIFICATION CHART

Not all bolt sizes shown are included with all treestands. Bolts shown are for size reference only. Extra hardware may be included in the parts bag.



This image shows a single sheet of white paper with horizontal ruling lines. The lines are evenly spaced and run across the width of the page. There are no margins, text, or other markings on the paper.

This image shows a full page of blank, lined paper. It features approximately 20 evenly spaced horizontal grey lines across its entire width, providing a guide for handwriting or typing. The paper itself is a clean, off-white color.

This image shows a single sheet of white paper with horizontal ruling lines. The lines are evenly spaced and run across the width of the page. There are no margins, text, or other markings on the paper.



Rivers Edge® Treestands, Inc.
1160 Eighth Avenue, PO Box 755
Cumberland, WI 54829
800-450-EDGE (3343) | Fax 715-822-2124
Email: info@huntriversedge.com

*All weights, specifications and features are approximate and are subject to change without notice. Due to continuous product improvements, product images may not be exact. Warning labels in some product images may have been removed for photography purposes only. Props shown in photos not included. Some assembly may be required.