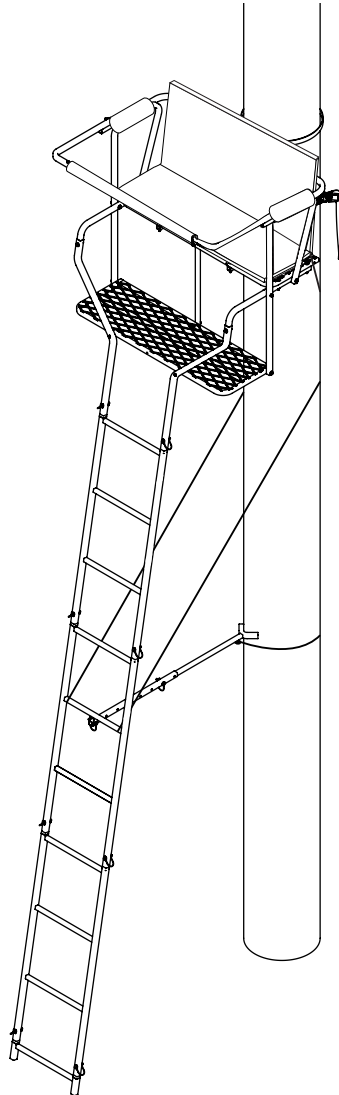
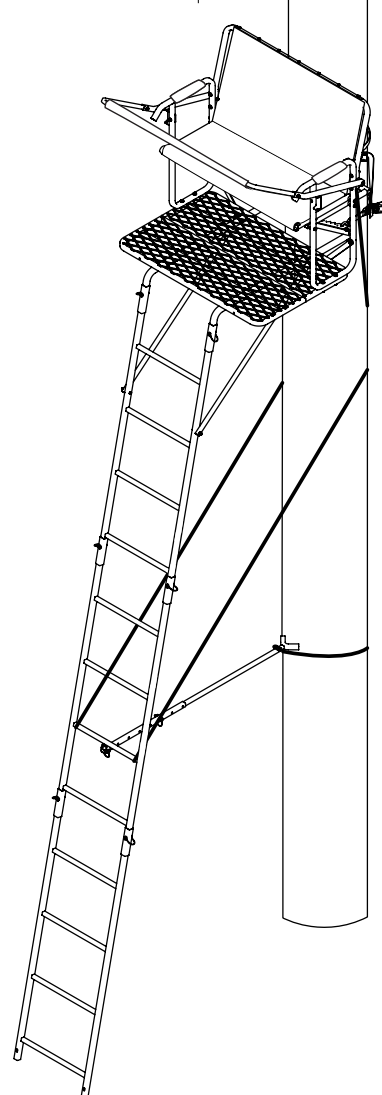




Operator's Manual  
**Two-Man  
Ladder Stands**



**2-MAN**



**TWOPLEX™**



Certified to TMA  
Standards by an  
Independent  
Testing Laboratory

**INCLUDES MODEL #'s:**

- ☐ RE629, 2-Man Ladder Stand
- ☐ RE633, Twoplex™ Ladder Stand

Get parts online at  
[www.huntriversedge.com](http://www.huntriversedge.com)

OMRELD003  
Revised 01/30/12  
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Rivers Edge® Treestands are engineered with you the hunter in mind. We appreciate your purchase of one of our world class treestands. Follow these few simple instructions and your stand will provide you many years of trouble-free pleasure. Instructions should be kept in a safe place and reviewed at least annually. If for any reason you have a problem with your product, **DO NOT return to the retailer**, contact the Rivers Edge® customer service department at 800-450-EDGE (3343) for assistance.

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### WARRANTY

Rivers Edge® Treestands, Inc., offers a lifetime warranty to be free from defects in materials and workmanship. This warranty applies to the original owner with a proof of purchase. All items attached to our stands (seat, strap, rope, wood, etc.) that are degradable are warranted for a period of one year. There is no warranty on paint. This warranty applies to products that are not modified, abused or misused in a manner that deviates from the products intended usage. Rivers Edge® Treestands offers no other warranty expressed or implied nor is to be held liable for any damage that may result from any defect in a treestand manufactured by them. Warranty work must be sent directly to Rivers Edge® Treestands and performed by them. **To obtain warranty service and/or replacement instructions, you must have prior approval from Rivers Edge® Treestands before shipping your package to us by calling our customer service department at 800-450-EDGE (3343) or by writing to: Rivers Edge® Treestands, Inc., P.O. Box 755, 1160 Eighth Avenue, Cumberland, WI 54829 for a return material authorization number (RMA#).** All items must be shipped prepaid. Rivers Edge® Treestands will at no charge, repair or replace, at their discretion, any defective stand which falls under the conditions stated above. Rivers Edge® Treestands retains the right to change models, specifications and price without notice.

**NOTE: You must always use the provided full body harness (fall arrest system) that meets TMA standards while using this product!**

This equipment has been manufactured under strict quality guidelines. As with any equipment of this type, full understanding of the instructions and its use is mandatory for the safety of its user. Rivers Edge® Treestands, Inc., is not responsible for any damages or injuries sustained due to improper use or modification of any of its products, or due to any use which deviates from the products intended usage. The manufacturer also is not responsible for any injuries sustained due to failure to adhere to the instructions for use. Any misunderstanding of its operation should be directed to manufacturer prior to its use.

**ALL RIVERS EDGE® TREESTANDS COME WITH A FULL BODY HARNESS (FALL ARREST SYSTEM) THAT MEETS TMA STANDARDS.** It is the owner's responsibility to inspect the product regularly for damage that could inhibit the ultimate safety of the product. Failure to use or improper use of the provided Full Body Harness (Fall Arrest System) that meets TMA standards may result in serious injury or death. ALWAYS wear the provided Full Body Harness (Fall Arrest System) that meets TMA standards while using this product.

**Owner is responsible to check product field rating and must never exceed maximum weight rating stated.** Rivers Edge® Treestands, Inc., is not responsible for any malfunction due to normal wear and tear and/or damage caused by improper use, improper maintenance or accidents. This product if used safely as intended, will give you years of trouble free service. We hope you will enjoy the quality of our products for years to come, and have a safe hunt.

**For replacement parts, phone 800-450-EDGE (3343) or go online to [www.HuntRiversEdge.com](http://www.HuntRiversEdge.com).**

## WARNINGS

### **WARNING**

DO NOT USE THIS PRODUCT UNTIL YOU HAVE WATCHED THE INCLUDED TREESTAND SAFETY DVD, UNDERSTAND IT AND PRACTICED THE TECHNIQUES FOR SAFE HUNTING DISCUSSED IN THIS DVD.

YOU MUST ALWAYS USE THE PROVIDED FULL BODY HARNESS (FALL ARREST SYSTEM) THAT MEETS TMA STANDARDS WHILE USING THIS PRODUCT. SINGLE SAFETY BELTS AND CHEST HARNESES ARE NO LONGER ALLOWED AND SHOULD NEVER BE USED.

IF YOU ARE NOT WEARING A FULL BODY HARNESS THAT IS PROTECTING YOU FROM A FALL, DO NOT LEAVE THE GROUND.

FAILURE TO USE OR IMPROPER USE OF THE PROVIDED FULL BODY HARNESS (FALL ARREST SYSTEM) THAT MEETS TMA STANDARDS MAY RESULT IN SERIOUS INJURY OR DEATH! READ, UNDERSTAND AND FOLLOW ALL INSTRUCTIONS. IF ANY INSTRUCTIONS ARE NOT UNDERSTOOD OR IF YOU HAVE A PARTS ISSUE CALL 800-450-EDGE (3343) BEFORE USING.

READ, UNDERSTAND AND FOLLOW ALL ASSEMBLY, INSPECTION, MAINTENANCE, FULL BODY HARNESS (FALL ARREST SYSTEM) & USE INSTRUCTIONS PROVIDED BEFORE EACH USE. FAILURE TO FOLLOW ALL WARNINGS AND INSTRUCTIONS COULD RESULT IN SERIOUS INJURY OR DEATH.

READ AND PERFORM ALL INSPECTION AND MAINTENANCE TASKS BEFORE EACH AND EVERY USE (REPLACE ANY QUESTIONABLE COMPONENTS IMMEDIATELY WITH RIVERS EDGE® ORIGINAL REPLACEMENT PARTS). DO NOT LEAVE YOUR STAND OUTDOORS – REMOVE AFTER EACH USE AND STORE INDOORS!

INSTRUCTIONS SHOULD BE KEPT IN A SAFE PLACE AND REVIEWED AT LEAST ANNUALLY.

DOUBLE CHECK ASSEMBLY STEPS TO BE CERTAIN YOU HAVE CORRECTLY ASSEMBLED THIS PRODUCT.

DO NOT CRUSH TUBING WHEN TIGHTENING BOLT ASSEMBLIES! IDENTIFY AND FAMILIARIZE YOURSELF WITH ALL PARTS BEFORE YOU START. A BOLT IDENTIFICATION CHART CAN BE FOUND IN THE BACK.

DO NOT EXCEED THE TOTAL FIELD RATING - 500 LB., NO MORE THAN 300 LB PER PERSON.

NEVER USE ANY PRODUCT THAT HAS NOT BEEN MAINTAINED OR INSPECTED PROPERLY – YOUR LIFE DEPENDS ON IT!

WHEN HUNTING FROM A TREESTAND, FALLS CAN OCCUR ANY TIME AFTER LEAVING THE GROUND CAUSING INJURY OR DEATH.

NEVER ATTACH TO A DEAD, ODD-SHAPED, LEANING, DISEASED, LOOSE-BARKED TREE OR UTILITY POLES.

### **WARNING**

REPLACE ANY AND ALL TREESTAND STRAPS EVERY TWO YEARS OR WHEN ANY SIGNS OF DAMAGE OR WEAR EXIST BEFORE.

SOME MODELS INCLUDE A FOOTREST, WHICH IS DESIGNED AS A FOOTREST ONLY. NEVER STAND ON THE FOOTREST.

BE SURE TO RAISE AND LOWER YOUR WEAPON AND GEAR WITH A HAUL LINE. GUN BARREL END AND ARROW TIPS MUST BE POINTED DOWN- AWAY FROM YOU.

BE SURE SEAT PAD AND/OR BUCKLES ARE SECURELY AND CORRECTLY ATTACHED TO PREVENT ACCIDENTAL REMOVAL.

### **WARNING**

ALL ASSEMBLY MUST BE DONE BY THREE PEOPLE IN THIS ORDER AT GROUND LEVEL BEFORE UPRIGHTING.

NEVER EXCEED THE MAXIMUM STATED USE HEIGHT.

CHECK THE GROUND UNDER STAND TO MAKE SURE IT IS FIRM AND LEVEL. SLOPED GROUND OR UNEVEN SURFACE (ONE SIDE ON A ROCK) CAN CAUSE YOUR LADDER TO TILT OR SHIFT OFF THE TREE AS YOU CLIMB.

CHECK EVERY LADDER SECTION CONNECTION EVERY TIME YOU USE THE STAND BEFORE YOU LEAVE THE GROUND. IF LADDER SECTIONS ARE SEPARATING, DO NOT USE THE STAND.

LUBRICATION IS HIGHLY RECOMMENDED AT SLIDE TOGETHER POINTS OF EACH SECTION TO PREVENT BINDING. SECTIONS ARE STACKED TOGETHER BY SLIDING SECTIONS TOGETHER, INSIDE OF EACH OTHER. SECTIONS ARE THEN SECURED WITH SPRING LOCK PINS.

BE SURE ALL LADDER SECTIONS ARE SEATED COMPLETELY TOGETHER ON SWEDGED OR POCKETED ENDS OF PIPE.

STABILIZER BAR MUST ALWAYS BE CORRECTLY AND SECURELY ATTACHED TO LADDER AND TREE BEFORE CLIMBING LADDER.

SOME MODELS INCLUDE A MULTI-PIECE STABILIZER BAR SYSTEM. BE SURE SPRING LOCK PIN GOES THROUGH BOTH THE EXTENSION TUBE AND THE STABILIZER BAR.

BE CERTAIN SPRING LOCK PINS ARE LATCHED SECURELY TO PREVENT ACCIDENTAL REMOVAL.

BE SURE YOUR DOUBLE KNOTS ARE ALL SECURE ON ALL ROPE CONNECTIONS.

NEVER ASCEND OR DESCEND LADDER WITHOUT TIE-OFF ROPES SECURELY HOLDING LADDER TO TREE AND STABILIZER BAR SECURELY ATTACHED.

BE SURE ONLY ONE PERSON ASCENDS OR DESCENDS LADDER AT A TIME. BE CERTAIN FIRST PERSON IS SEATED SAFELY, AND ATTACHED TO TREE WITH PROVIDED FULL BODY HARNESS (FALL ARREST SYSTEM) THAT MEETS TMA STANDARDS CORRECTLY BEFORE SECOND PERSON ASCENDS OR DESCENDS LADDER.

NEVER HAVE TWO PEOPLE ON ONE SIDE OF THE PLATFORM. KEEP WEIGHT EVENLY DISTRIBUTED ON PLATFORM.

## **ALWAYS...**

- Be physically fit, mentally alert, and well rested before using this product.
- Read, understand and follow all warnings and instructions before use and save for future reference.
- Use the provided Full Body Harness (Fall Arrest System) that meets TMA standards immediately upon reaching foot platform.
- Be fully aware of foot placement.
- Recommended for adult use only.
- Inspect ladder for missing parts, all hardware condition, and damage before every application, replace if necessary.
- Pull up a bow, backpack, firearm or other equipment only after being secure in the treestand and a fire arm must be pulled up with it unloaded, chamber open and muzzle down.
- Remove ladder after every use, store product indoors.
- Use only Rivers Edge® original replacement parts.
- Lean forward, towards tree, when ascending and descending ladder.
- Place ladder on dry, level ground.
- Lubricate all slide together points to prevent binding, wear, rust & noise.
- Avoid all electrical power lines.
- Always inform someone of the hunting location, where the treestand will be located and the expected duration of the hunt.
- Carry a signal device such as a mobile phone, radio, whistle, signal flare or personal locator device (PLD) and it must be readily available at all times.
- Inspect the treestand and all safety devices each time before use and do not store a treestand outdoors when not in use.

## **NEVER...**

- Sleep in a treestand
- Use on wet, soft, or unstable ground.
- Exceed the total field rating of 500 lb., no more than 300 lb. per person
- Attach to a dead, odd-shaped, leaning, diseased, loose barked trees or utility poles.
- Use on trees with a diameter smaller than 12 inches or no larger than 20 inches.
- Use a treestand during inclement weather such as rain, lightning, windstorms or icy conditions and end your hunt and return to the ground if inclement conditions arise.
- Alter the original design of your stand.
- Jump on or use in a careless manner.
- Lean out over edge of device.
- Use when intoxicated or using over-the-counter medication or prescription drugs.
- Use a damaged product, replace with new.
- Loan your stand to someone else.
- Use without stabilizer bar, spring lock pins & tie-off ropes securely attached.
- Stand on the seat, it is designed for sitting only.
- Use a treestand when feeling ill, nauseous or dizzy, or if you have a prior medical condition that could cause a problem i.e., heart condition, joints that lock-up, spinal fusion, etc. or if you are not well rested.
- Rely on a tree branch for support.
- Jump or bounce on a treestand to seat it to the tree

## **INSPECTION AND MAINTENANCE SCHEDULE**

### **FOR ALL RIVERS EDGE® PRODUCTS**

- Inspect all webbing, rope, cord, and strap assemblies for wear or damage.
- Inspect cables and cable ends for damage or kinking.
- Inspect all hardware and chain components for damage.
- Inspect for any structural damage to product. (Return to factory for repair or discard product if any damage is found.)
- Inspect all nut and bolt assemblies to be certain none are loose.
- Inspect for any missing parts.
- Lubricate all pivot and slide together points with powder graphite to prevent noise, wear, and rust.
- Inspect entire product for any rust, corrosion, cracks, freezing, excessive heat, or rotting damage that may effect the safety of your product. Discard any questionable product.
- Inspect entire product for any structural damage - pay close attention to all weld locations. (Return to factory for repair or discard product if any damage is found.)
- Using correct wrenches inspect all nut & bolt assembly locations and snug up any that may be loose. Be careful not to crush tubing when tightening!
- Inspect and check operation of all cables, cable ends, cord, rope, webbing, and strap or chain assemblies. Replace with factory new any item or assembly that shows signs of wear, damage, kinking, or functions incorrectly.
- Inspect seat. Replace any seat with factory new that shows signs of structural damage or wear.
- Inspect all hardware for wear or damage, also be sure you have no missing parts.
- Never modify your stand in any way by making repairs, replacing parts, or altering adding or attaching anything to it except if explicitly authorized in writing by the manufacturer.

## ASSEMBLY INSTRUCTIONS (RE629)

Tools needed – two 7/16" wrenches

**IMPORTANT ASSEMBLY TIP: DO NOT TIGHTEN NUT & BOLT COMBINATIONS COMPLETELY UNTIL ALL PARTS ARE ASSEMBLED TOGETHER! FINGER TIGHTEN ONLY PLUS ONE TURN OF A WRENCH ONLY! THIS WILL TEMPORARILY HOLD THE LOCK NUT ON THE BOLT WHILE HELPING ALIGNMENT OF ALL PARTS! AFTER ALL PARTS ARE ASSEMBLED TOGETHER, ALL NUT & BOLT COMBINATIONS MUST BE COMPLETELY TIGHTENED!**

1. Attach (2) ladder side J-rails (411018) to (1) welded platform frame (411021) using (4) provided 1/4-20 x 2-1/4" bolts, locknuts and steel washers. **SEE FIGURE 1. DO NOT tighten all nut and bolt assemblies completely!**

**NOTE: Mesh surface of platform should be on top and rounded corners of platform are orientated as per figure 1. This step now makes this platform the seat platform.**

2. Attach (2) side loop frames (411024) to the previously assembled ladder side J-rails using (4) provided 1/4-20 x 2-1/4" bolts, locknuts and steel washers. **SEE FIGURE 1.**
3. Slide the (2) flared rails (411020) over the previously assembled ladder side J-rails and secure together using (2) provided 1/4-20 x 1-1/2" bolts, locknuts and steel washers. **SEE FIGURE 2.**
4. Attach the second welded platform frame (411021) to the flared side rails and both side loop frames using (2) provided 1/4-20 x 2-1/4" bolts, (2) 1/4-20 x 2-1/2" bolts, (4) locknuts and (4) steel washers. **SEE FIGURE 2.**
5. Attach the platform support tube (411031) to the foot platform and seat platform using (2) provided 1/4-20 x 2-1/4" bolts, locknuts and steel washers. **SEE FIGURE 3.**

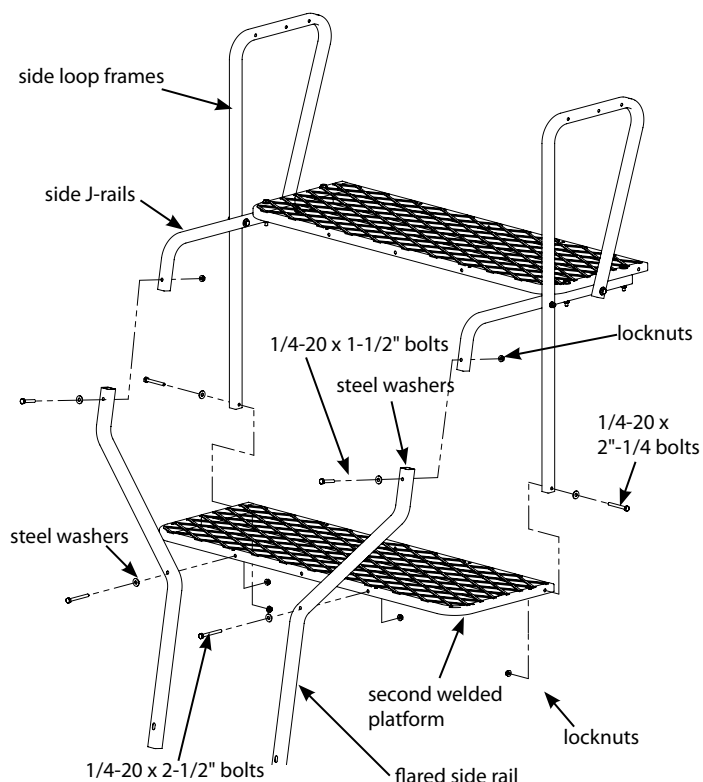


Figure 2

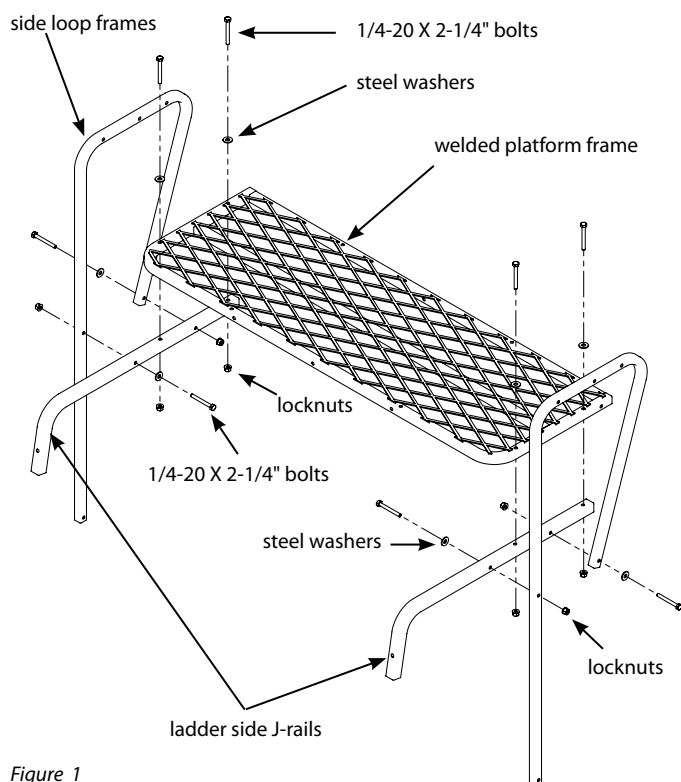


Figure 1

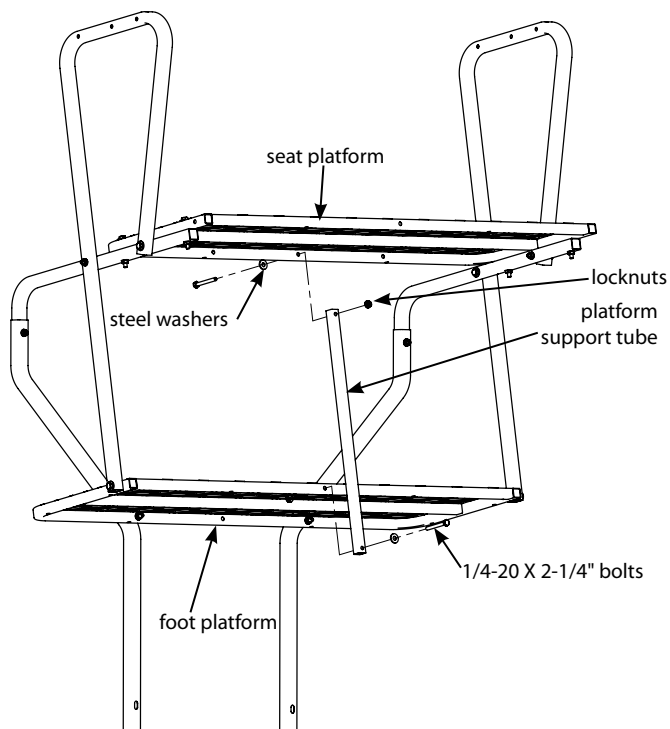


Figure 3

6. Attach the tree blade extension tubes (411030) to the bottom side of the seat platform using (4) provided 1/4-20 x 2-1/4" bolts, locknuts and steel washers. **SEE FIGURE 4.**
  7. Attach the tree blade weldment (SL67) to the top side of the tree blade extension tubes using (2) provided 1/4-20 x 2-1/4" bolts, locknuts and steel washers. **SEE FIGURE 4.**
  8. Insert the (2) shooting rail extension weldments (411028) into the receiving ends of the backrest frame/upper tree blade (411025). Secure all three pieces to the side loop frames using (6) provided 1/4-20 x 2-1/4" bolts, (6) locknuts and (8) steel washers. **SEE FIGURE 5.**
- NOTE: Use (1) steel washer on each side of this assembly to correctly take up the gap between the side loop frame and the shooting rail extension.**
9. Slide the (2) shooting rail J-pipes (411032) over the shooting rail straight tube (411027) and secure together using (2) provided 1/4-20 x 1-1/2" bolts and locknuts. **SEE FIGURE 6.**

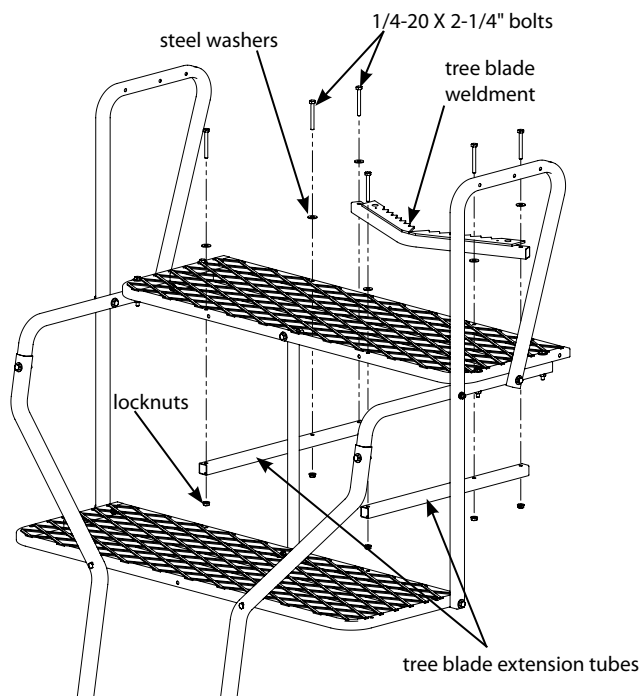


Figure 4

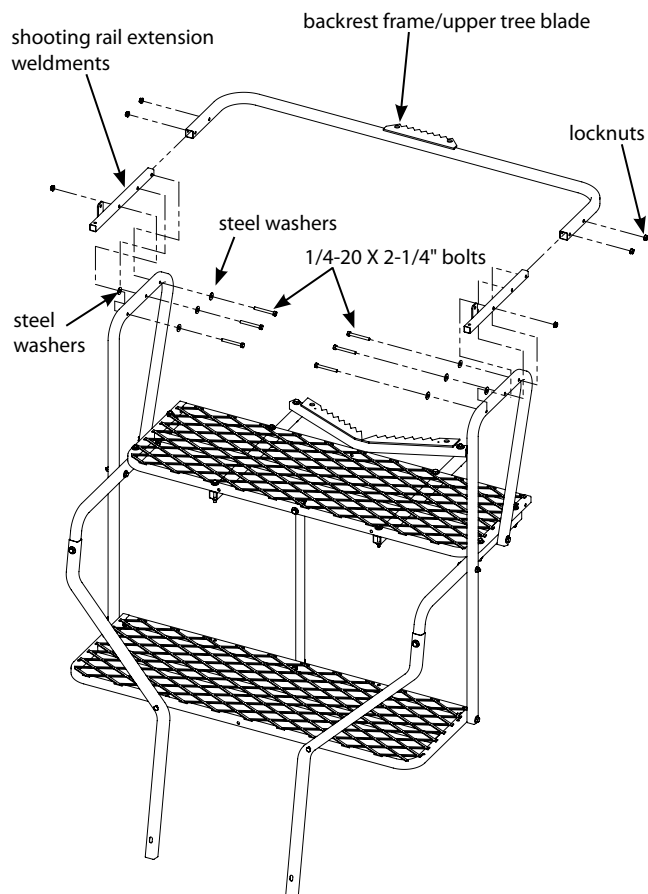


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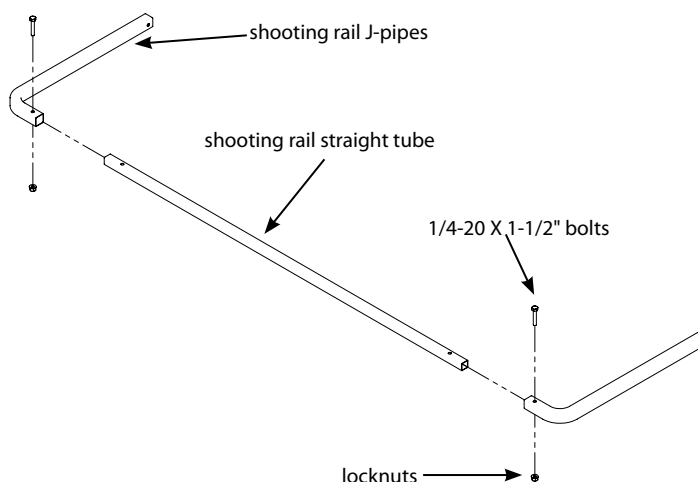


Figure 6



10. Attach the previously assembled shooting rail to the tabs located on the shooting rail extension tubes using (2) provided 1/4-20 x 1-3/4" bolts, locknuts, steel washers and nylon washers. **SEE FIGURE 7. You must now tighten all nut and bolt combinations completely. Be sure not to over tighten or crush tubing when tightening.**

11. a. Attach the removable seat cushion (48814) to the top of seat frame. Wrap the Velcro seat straps or buckle straps around seat frame and secure together. Snap the side release buckles together for buckle style seats. Pull straps tight so seat is not loose. Attach backrest portion by wrapping Velcro around backrest rail and securing.

b. Attach the (2) provided 9" and (1) provided 36" camo foam sleeves to the side loop frames and shooting rail by wrapping around square tubing and attaching Velcro together.

12. Sections are assembled on the ground in the following order; bottom section (410044 base extension); second section (10468 3-step ladder); third section (10470 3-step ladder w/ stabilizer bar mount); fourth section (10468 3-step ladder); top section (assembled top platform section). **SEE FINISHED 2-MAN LADDER.**

13. With all sections assembled together on ground, secure all sections together using (8) provided spring lock pins. Handle of spring lock pin must be put to the outside of ladder side rails. **SEE FIGURE 8.**

14. a. Attach the stabilizer bar extension tube (1ML23) to the second ladder section mounting bracket using (1) provided spring lock pin. **SEE FIGURE 9.**

b. Slide the stabilizer bar (L17) into the extension tube and attach the two pieces together using (1) provided spring lock pin. Spring lock pin must go through both the extension tube and stabilizer bar at appropriate hole to achieve desired distance from tree. Adjustment in length may be needed when ladder is uprighted later in instructions. **SEE FIGURE 9.**

15. a. Tie one end of the provided 9' rope to the link welded onto the stabilizer bar, just in front of the tree hugger. Be sure your double knots are secure. **SEE FIGURE 10.**

b. Tie one end of each of the provided 15' ropes to the tree blade extension tubes, just in front of the bolt-on tree blade. Be sure your double knots are secure. **SEE FIGURE 10.**

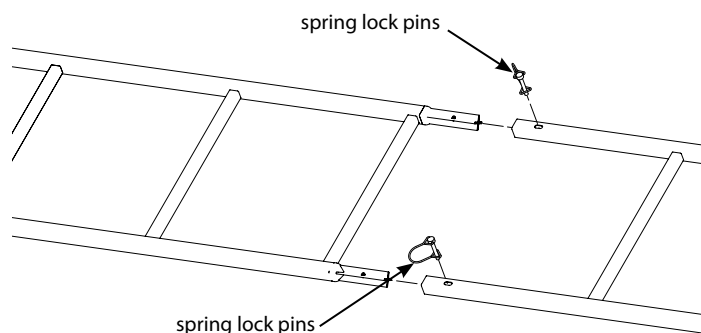


Figure 8

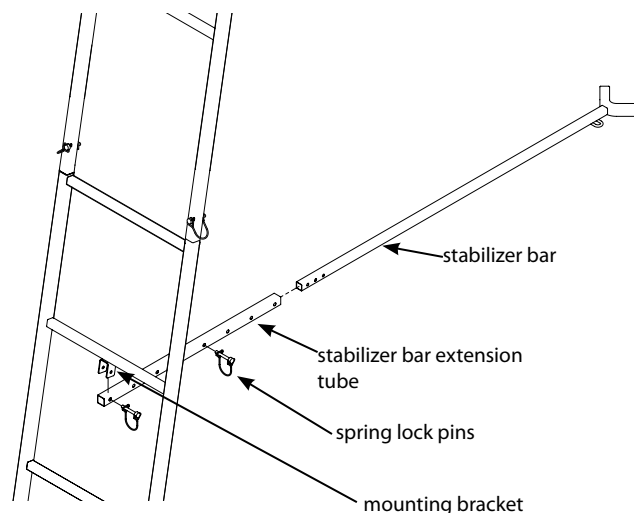


Figure 9

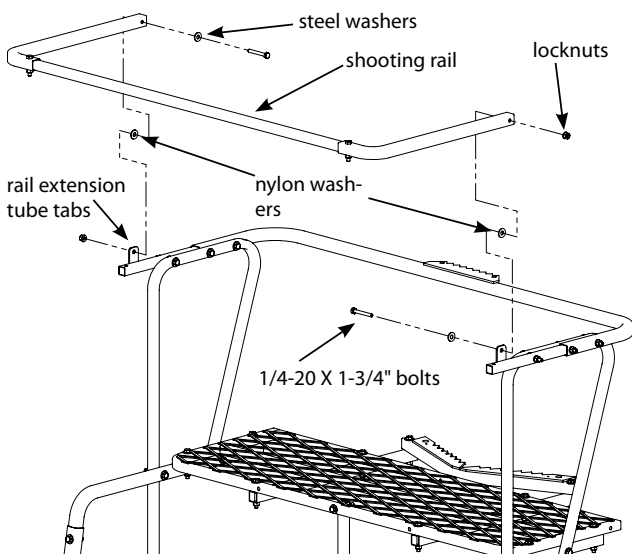


Figure 7

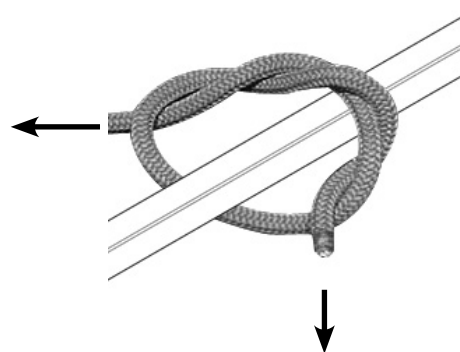
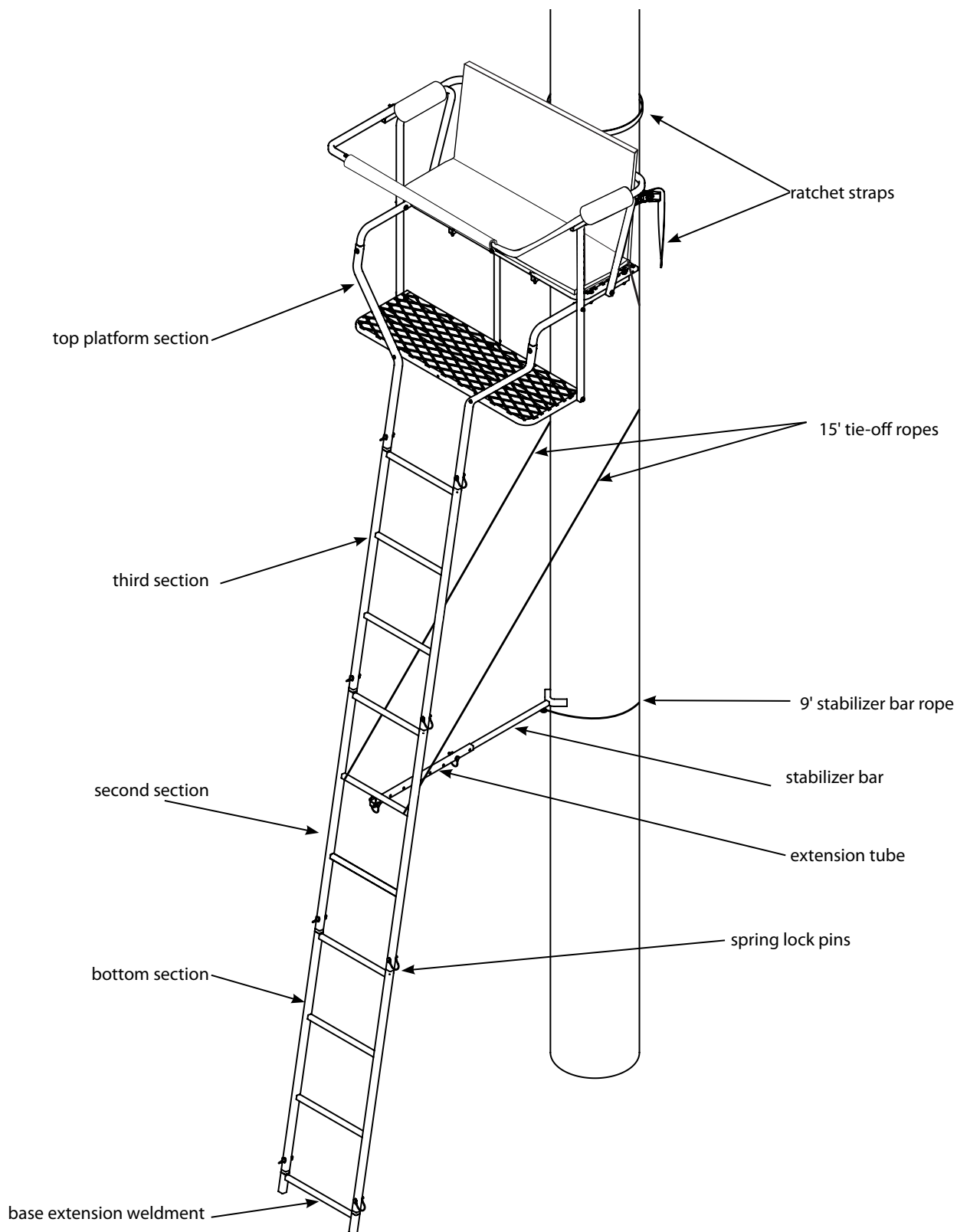


Figure 10

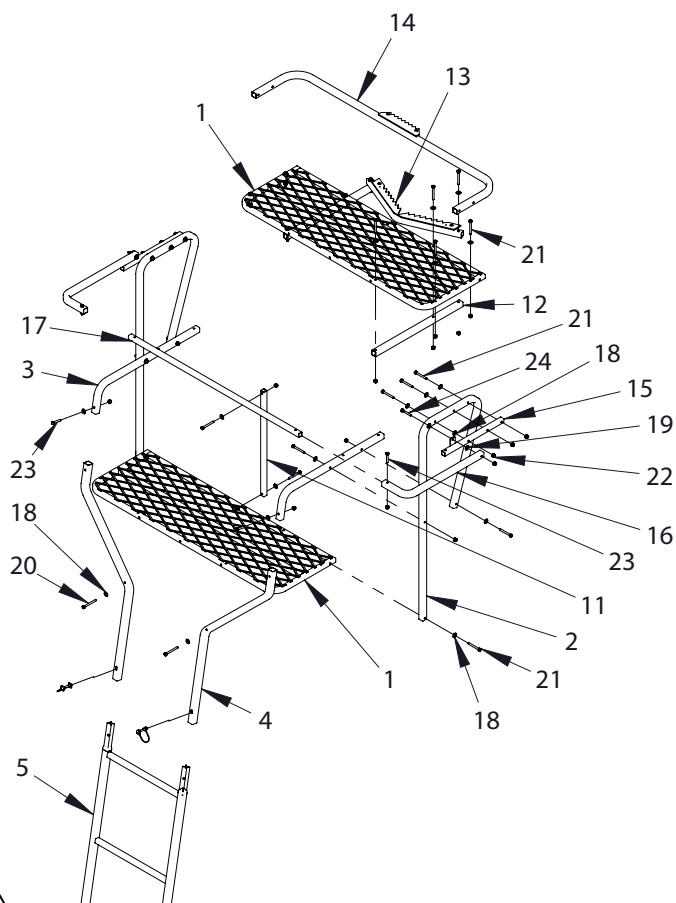
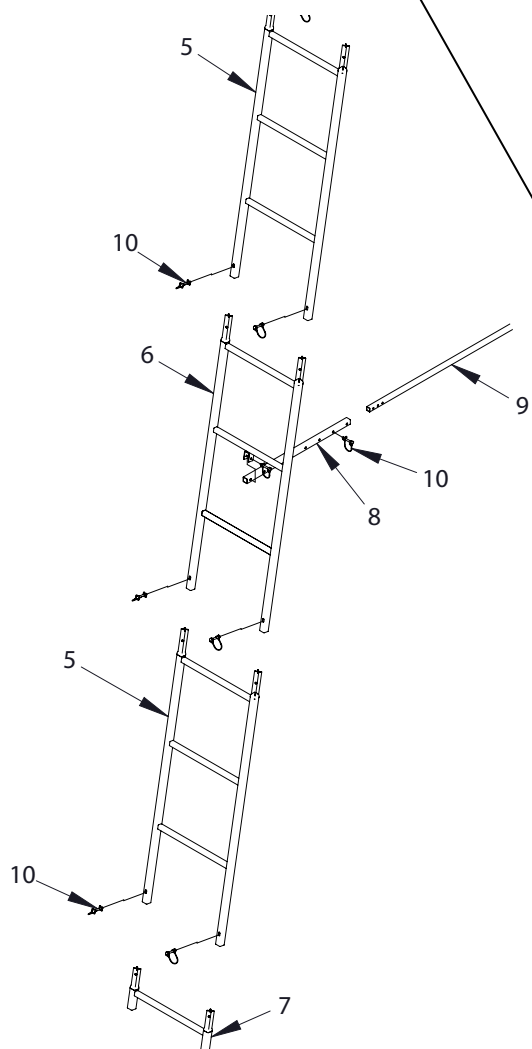
## FINISHED 2-MAN LADDER STAND





## RE629 PARTS EXPLOSION

### Top Ladder Parts



### Bottom Ladder Parts

## RE629 PARTS LIST

**NO EXTENSIONS AVAILABLE FOR THIS MODEL.  
NEVER MODIFY OR EXCEED ORIGINAL STATED USE HEIGHT!**

**Maximum Height - 15' 8" to shooting rail**

**Maximum Field Rating - 500 lb., no more  
than 300 lb. per person**

**Tree Diameter Range - 12" to 20"**

KEY #	PART #	DESCRIPTION	QTY.
1	411021	WELDMENT PLATFORM 40" X 13"	2
2	411024	FTS ARMREST SIDE	2
3	411018	RAIL SIDE LADDER	2
4	411020	RAIL SIDE FLARED LONG 2 MAN LADDER	2
5	10468	WELDMENT LADDER 3 STEP PIN STYLE	2
6	10470	WELDMENT LADDER 3 STEP PIN STYLE W/VAM	1
7	410044	WELDMENT BASE EXTENSION	1
8	1ML23	TUBE, STABILIZER, SUPPORT	1
9	L17	WELDMENT, STABILIZER BAR	1
10	63281	SNAP PIN, 1/4 X 1-3/4, ROUNDED RETAINER	10
11	411031	TUBE PLATFORM SUPPORT	1
12	411030	TUBE EXTENSION TREE BLADE	2
13	2ML130	WELDMENT, TREE BLADE	1
14	411025	WELDMENT UPPER BLADE/RAIL 2 MAN	1
15	411028	WELDMENT SHOOTING RAIL EXTENSION	2
16	411032	SHOOTING RAIL J PIPE	2
17	411027	SHOOTING RAIL STRAIGHT TUBE	1
18	48261B	WASHER FLAT 1/4" BLACK	32
19	WN516	WASHER 5/16 IN BLACK NYLON	2
20	48270B	BOLT 1/4-20 X 2-1/2 HHCS GR5 BLK ZN	2
21	48271B	BOLT 1/4-20 X 2-1/4 HHCS GR5 BLK ZN	24
22	48752B	NUT 1/4-20 HFNYLK BLK ZN	32
23	48240B	BOLT 1/4-20 X 1-1/2 HHCS GR5 BLK ZN	4
24	48250B	BOLT 1/4-20 X 1-3/4 HHCS GR5 BLK ZN	2
<b>ITEMS NOT SHOWN</b>			
--	48415	RATCHET STRAP	2
--	48155	FULL BODY HARNESS (FAS)	2
--	48691	TIE-OFF ROPE KIT (INCLUDES TWO 15' ROPES AND ONE 9' ROPE)	1
--	48814	SEAT	1
--	48737	18" CAMO SLEEVE	1
--	360000	9" CAMO SLEEVE	2
--	48800	DVD TREESTAND SAFETY	1

## ASSEMBLY INSTRUCTIONS (RE633)

Tools needed – two 7/16" wrenches

**IMPORTANT ASSEMBLY TIP: DO NOT TIGHTEN NUT & BOLT COMBINATIONS COMPLETELY UNTIL ALL PARTS ARE ASSEMBLED TOGETHER! FINGER TIGHTEN ONLY PLUS ONE TURN OF A WRENCH ONLY! THIS WILL TEMPORARILY HOLD THE LOCK NUT ON THE BOLT WHILE HELPING ALIGNMENT OF ALL PARTS! AFTER ALL PARTS ARE ASSEMBLED TOGETHER.**

Tools needed – two 7/16" wrenches

1. Attach the two foot platforms (2ML133) together using (2) provided 1/4-20 x 2-1/4" bolts, locknuts and steel washers. **SEE FIGURE 1. DO NOT tighten all nut and bolt assemblies completely!**

**NOTE: Mesh surface of foot platforms should be on top.**

2. Attach the two platform J-pipes (10321) to the assembled platforms using (4) provided 1/4-20 x 2-1/2" bolts, locknuts and steel washers. **SEE FIGURE 2.**
3. Attach the tree blade (2ML130) to the platform J-pipes using (2) provided 1/4-20 x 2-1/2" bolts, locknuts and steel washers. **SEE FIGURE 2.**
4. Attach the two side seat support loops (10322) to the rear platform using (4) provided 1/4-20 x 2-1/4" bolts, locknuts and steel washers. **SEE FIGURE 3.**
5. Attach the two ladder platform braces (LL9A) to the side seat support loops and rear platform using (4) provided 1/4-20 x 1-1/2" bolts and locknuts. **SEE FIGURE 3.**
6.
  - a. Attach the upper, large tree blade frame (10323) to the inside of side seat support loops using (4) provided 1/4-20 x 2-3/4" bolts, locknuts, steel washers and nylon spacers. **SEE FIGURE 4.** Blade should be on bottom side, towards platform.
  - b. Press (2) provided rubber bumper stops (48679) into the top side holes of tree blade frame. **SEE FIGURE 4.** Blade should be on bottom side, towards the platform.

7. Attach the seat frame assembly (10332) to the inside of side seat support loops using (2) provided 1/4-20 x 2-3/4" bolts, locknuts, steel washers and nylon spacers. **SEE FIGURE 4.**

**NOTE: The mesh seat is not shown in FIGURE 4 for ease of assembly view although it is already factory assembled to the metal seat frame. Make sure the metal seat frame is oriented onto the ladder assembly correctly with the "channel" portion facing downward, towards the foot platform. Mesh seat/backrest should temporarily lay on top of seat until its assembly later in assembly instructions.**

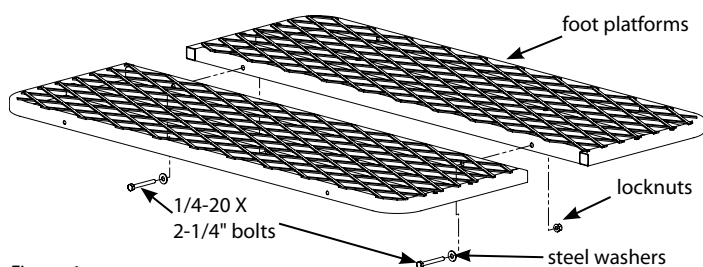


Figure 1

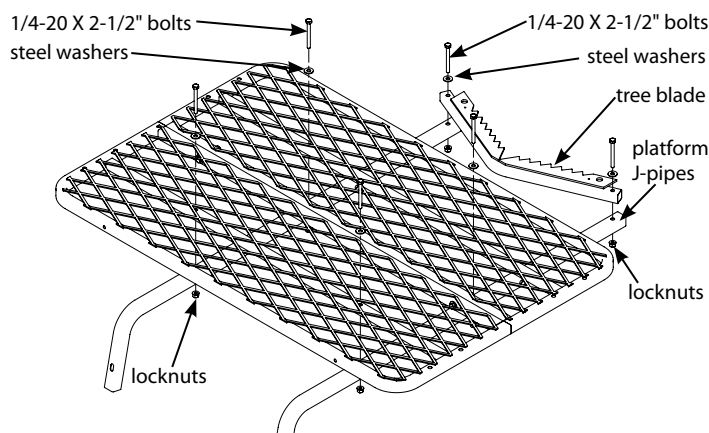


Figure 2

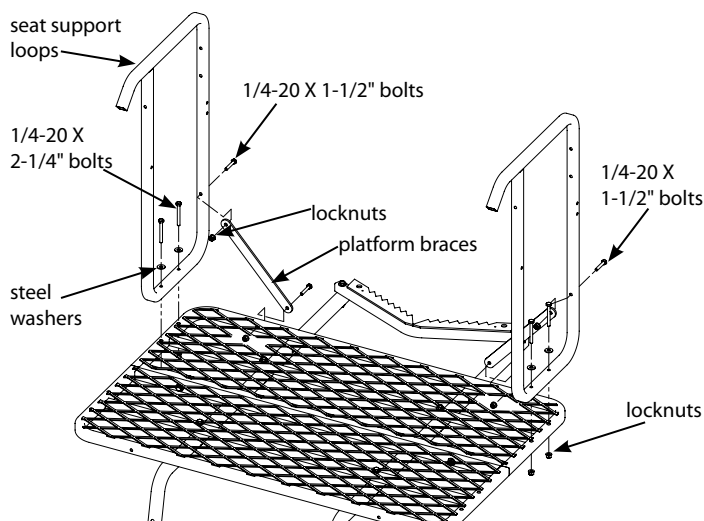


Figure 3

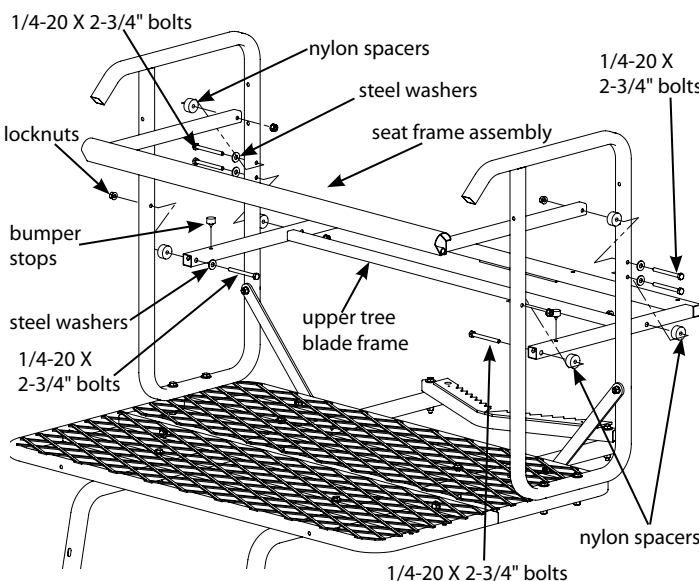


Figure 4

8. Attach the backrest rim (10325) to the side seat support loops using (4) provided 1/4-20 x 2-1/4" bolts, locknuts and steel washers. **SEE FIGURE 5. You must now tighten all nut and bolt assemblies. Be sure not to over tighten or crush tubing when tightening!**
9. With all nut/bolt assemblies tightened, flip the seat assembly to the upright position. This must be done in order to allow slack in the mesh material to complete seat attachment. Attach the mesh backrest and (1) retainer bar (10239) to the top side of backrest rim using (7) provided 1/4-20 x 1-1/2" bolts and locknuts. **SEE FIGURES 6A/6B.** The mesh backrest must wrap around top side of backrest tube and the plastic stiffening rod located in the sewn sleeve of mesh backrest **MUST** be positioned behind the retainer bar to act as a stop and prevent the backrest from pulling out during use. All bolts **MUST** go through the retainer bar, holes provided in mesh backrest and the backrest rim. **Tighten these bolts securely at this time. Do not crush tubing when tightening.**
10. With the seat still flipped up into the upright position (to allow for slack in mesh material), attach the mesh "tail" section of the seat/backrest and (1) retainer bar (10239) to the top side of tree blade frame using (7) provided 1/4-20 x 1-1/2" bolts and locknuts. **SEE FIGURES 6A/6B.** The mesh "tail" section must be positioned on top side of tree blade tube and the plastic stiffening rod located in the sewn sleeve of mesh "tail" section **MUST** be positioned behind the retainer bar to act as a stop and prevent the "tail" section from pulling out during use. All bolts **MUST** go through the retainer bar, holes provided in mesh "tail" section and the tree blade. **Tighten these bolts securely at this time. Do not crush tubing when tightening.**
11. a. Attach the two shooting rail stop mounts (10328) to the side seat support loops using (2) provided 1/4-20 x 1-1/2" bolts and locknuts. **SEE FIGURE 7.** Be sure that each mount is oriented to the outside of each side seat support loop.  
b. Press (2) provided rubber bumper stops (48679) into the top side hole of each stop mount. **SEE FIGURE 7.**
12. Attach the two shooting rail receiver tubes (10326) to the outside of each side seat support loop using (2) provided 1/4-20 x 2-3/4" bolts, locknuts, steel washers and nylon spacers. **SEE FIGURE 7.**
13. Insert the shooting rail rim (10327) into the shooting rail receiver tubes and secure together using (2) provided 1/4-20 x 1-1/2" bolts, locknuts and steel washers. **SEE FIGURE 7. You must now tighten all nut and bolt assemblies. Be sure not to over tighten or crush tubing when tightening!**

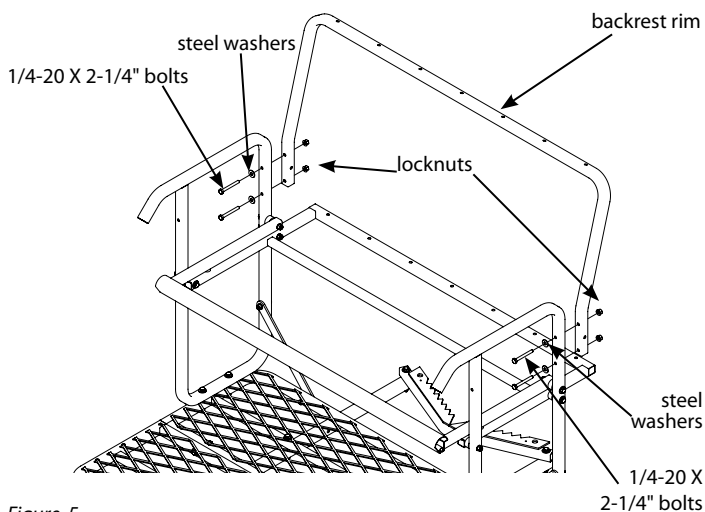


Figure 5

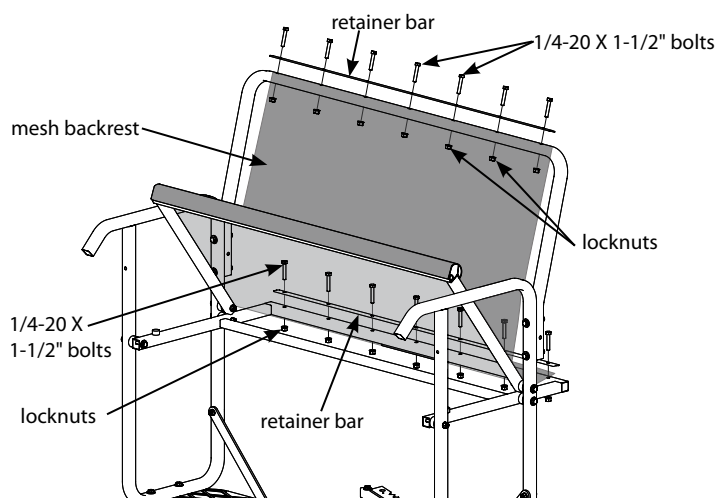


Figure 6A

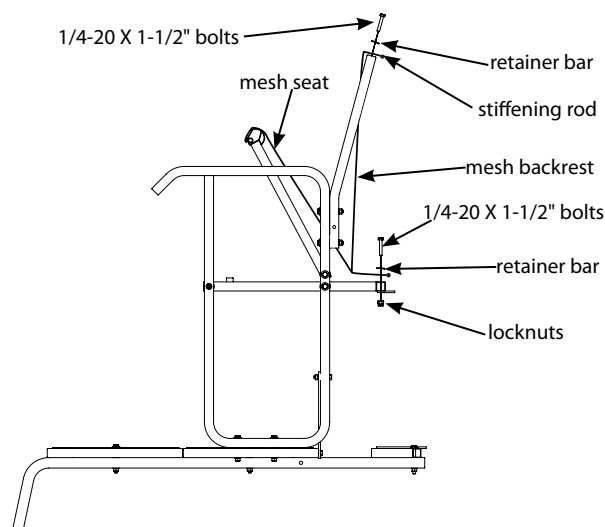


Figure 6B: side view

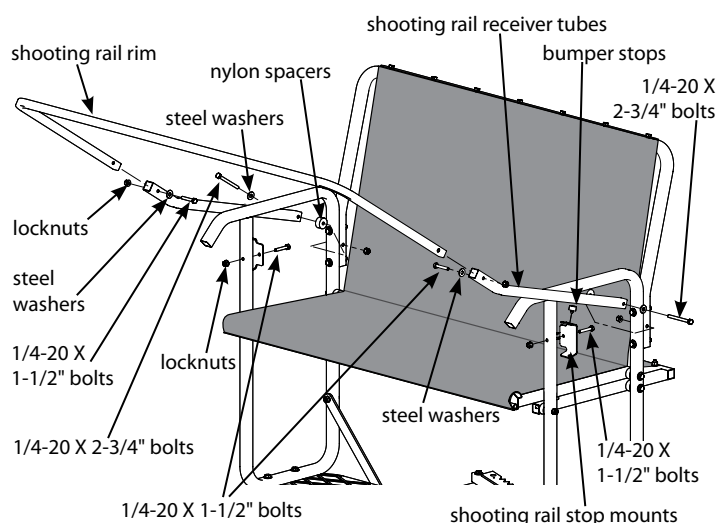


Figure 7

14. Sections are assembled on the ground in the following order; bottom section (SL51 4-step ladder); second section (SL52 4-step ladder with stabilizer bar mount); third section (SL54 4-step ladder with support brace mounting holes); top section (assembled top platform section). **SEE FINISHED TWOPLEX LADDER.**
15. With all sections assembled together on ground, secure all sections together using (6) provided spring lock pins. Handle of spring lock pin must be put to outside of ladder side rails. **SEE FIGURE 8.**
16. Attach the (2) support braces (2ML46) to the outside of platform J-pipes and top ladder section with mounting holes using (4) provided 1/4-20 x 2-1/4" bolts and locknuts. **SEE FIGURE 9. Tighten securely. Be sure not to over tighten or crush tubing when tightening!**
17. Attach the (2) provided 9" and (1) provided 36" camo foam pads to the armrests and shooting rail by wrapping around tubing and attaching Velcro together.
18. a. Attach the stabilizer bar extension tube (1ML23) to the second ladder section mounting bracket using (1) provided spring lock pin.. **SEE FIGURE 10.**
  - b. Slide the stabilizer bar (L17) into the extension tube and attach the two pieces together using (1) provided spring lock pin. Spring lock pin must go through both the extension tube and stabilizer bar at appropriate hole to achieve desired distance from tree. Adjustment in length may be needed when ladder is uprighted later in instructions. **SEE FIGURE 10.**
19. a. Tie one end of the provided 9' rope to the link welded onto stabilizer bar, just in front of the tree hugger. Be sure your double knot is secure. **SEE FIGURE 11.**
  - b. Tie one end of each of the provided 15' ropes to the platform J-pipes, just in front of the bolt-on tree blade. Be sure your double knots are secure. **SEE FIGURE 11.**

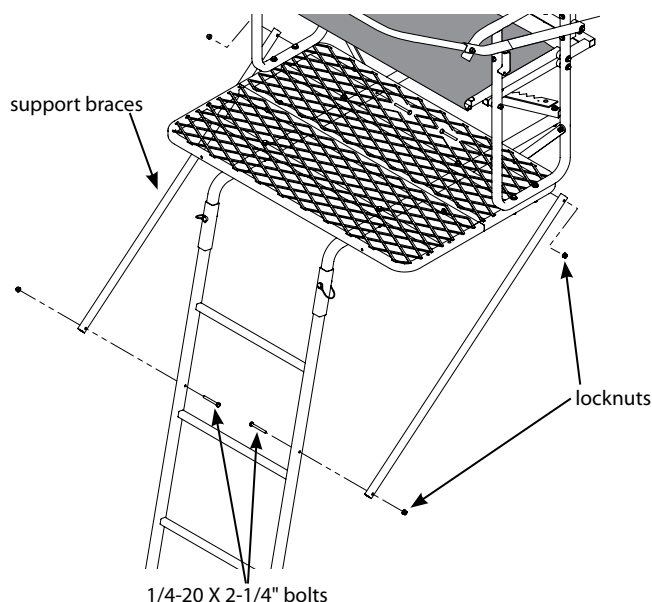


Figure 9

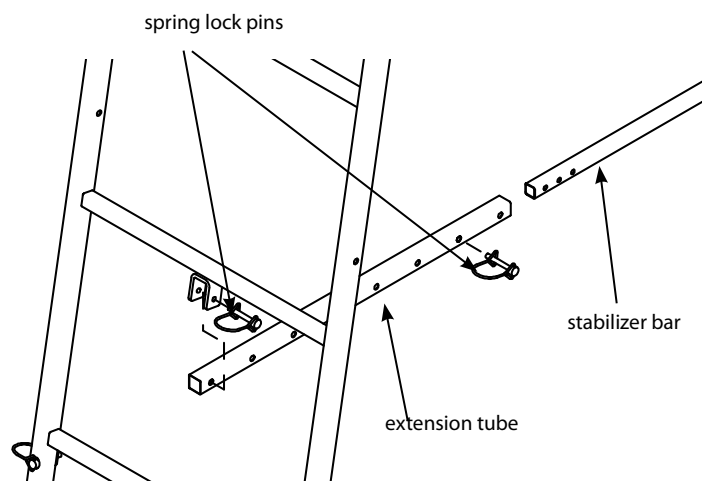


Figure 10

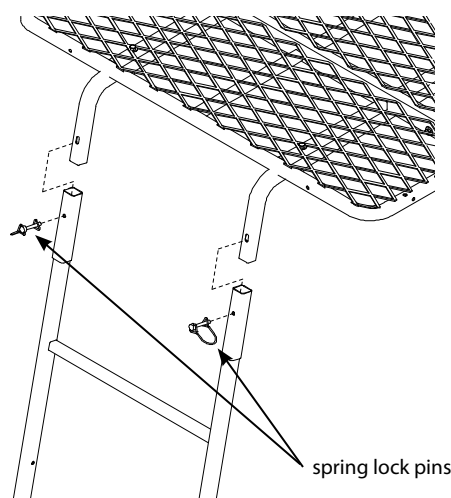


Figure 8

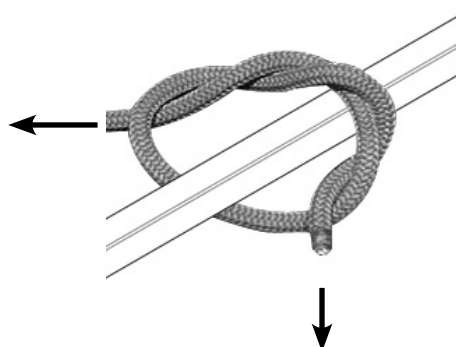
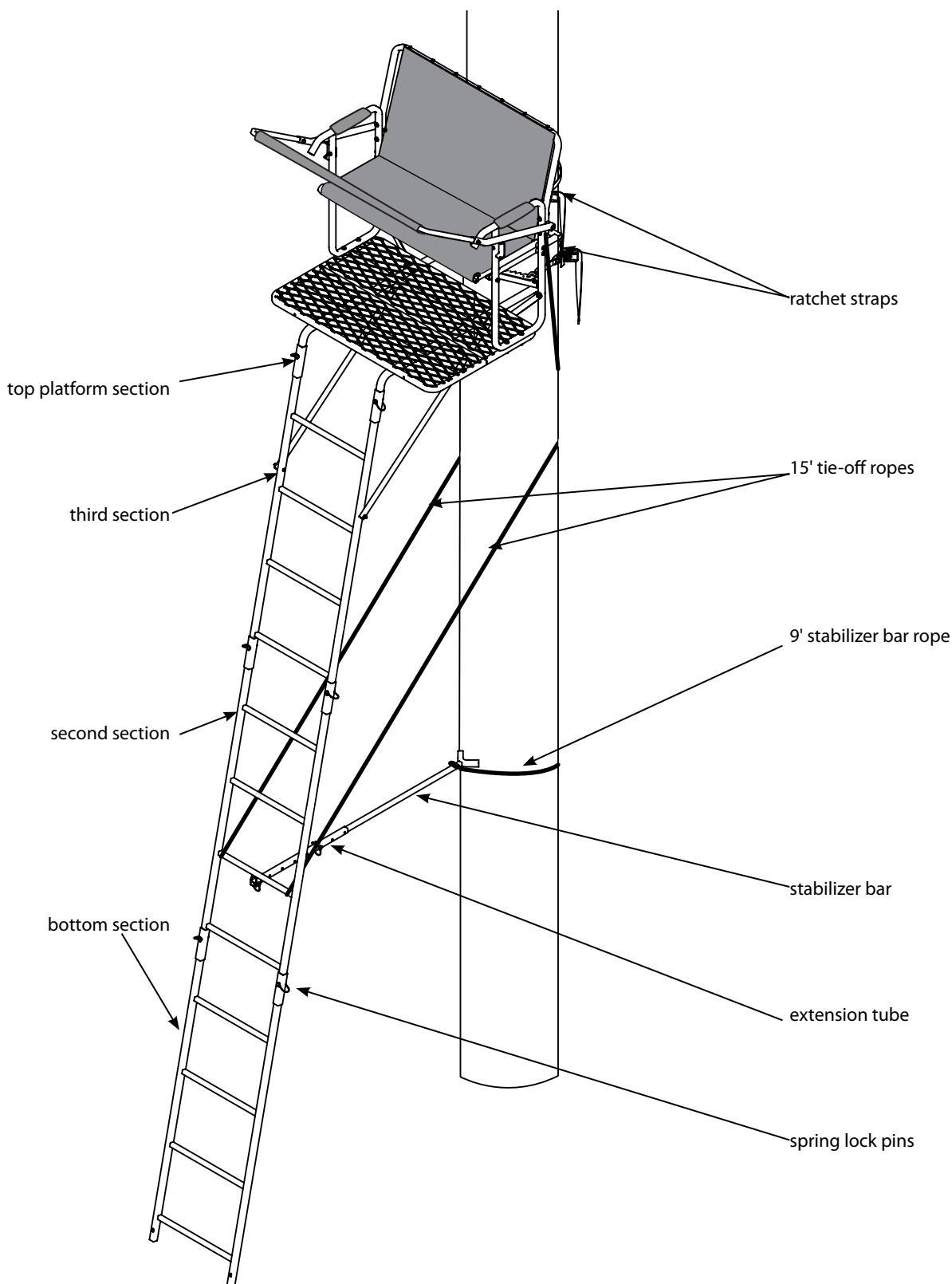
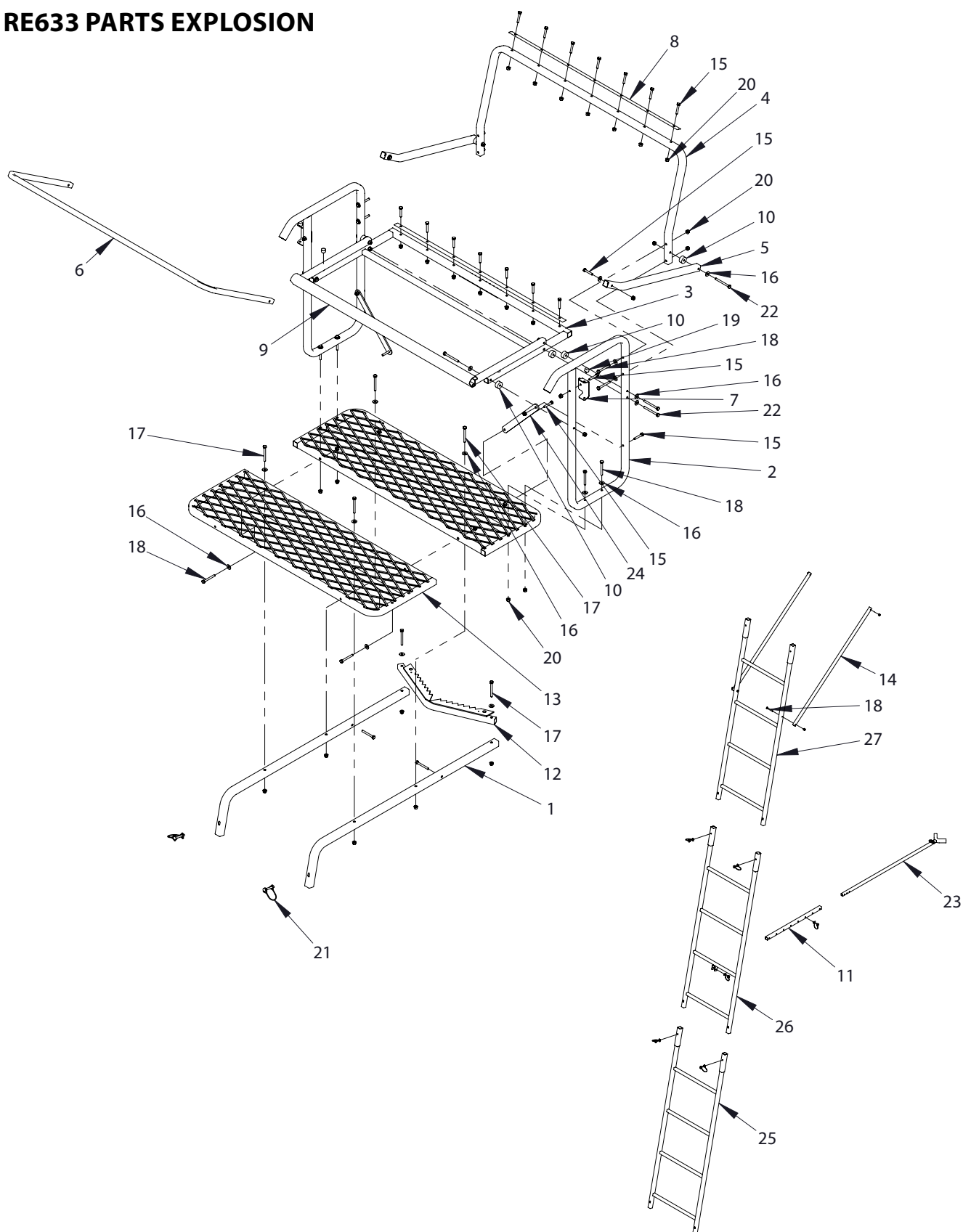


Figure 11





## RE633 PARTS EXPLOSION



## RE633 PARTS LIST

KEY #	PART #	DESCRIPTION	QTY.
1	10321	RAIL J PIPE FOOT PLATFORM	2
2	10322	WELDMENT SIDE SEAT SUPPORT LOOP	2
3	10323	WELDMENT TREE BLADE 2 MAN LADDER	1
4	10325	RIM BACKREST 2 MAN LADDER	1
5	10326	TUBE SHOOTING RAIL RECEIVER	2
6	10327	RIM SHOOTING RAIL 2 MAN LADDER	1
7	10328	MOUNT TAB SHOOTING RAIL STOP	2
8	10329	STRIP FABRIC MOUNT 812 MM	2
9	10330	WELDMENT FTS MESH SEAT FRAME 2 MAN	1
10	10347	SPACER NYLON 1/4 X 1 X 1/2	8
11	1ML23	TUBE, STABILIZER, SUPPORT	1
12	2ML130	WELDMENT, TREE BLADE	1
13	2ML133	WELDMENT, FOOT PLATFORM, 2-MAN LADDER	2
14	2ML46	TUBE, 2-MAN SUPPORT	2
15	48240B	BOLT 1/4-20 X 1-1/2 HHCS GR5 BLK ZN	22
16	48261B	WASHER 1/4 BLK ZNC	26
17	48270B	BOLT 1/4-20 X 2-1/2 HHCS GR5 BLK ZN	6
18	48271B	BOLT 1/4-20 X 2-1/4 HHCS GR5 BLK ZN	14
19	48679	RUBBER BUMPER STOP	4
20	48752B	NUT 1/4-20 HFNYLK BLK ZN	50

KEY #	PART #	DESCRIPTION	QTY.
21	63281	SNAP PIN, 1/4 X 1-3/4, ROUNDED RETAINER	8
22	67540B	BOLT 1/4-20 X 2-3/4 HHCS GR5 BLK ZN	8
23	L17	WELDMENT, STABILIZER BAR	1
24	LL9A	LADDER PLATFORM BRACE	2
25	SL51	WELDMENT, LADDER, 4-STEP, POCKET/PIN STYLE	1
26	SL52	WELDMENT, LADDER, 4-STEP W/VAM, POCKET/PIN STYLE	1
27	SL54	WELDMENT, LADDER W/HOLES 4-STEP, POCKET/PIN STYLE	1
<b>ITEMS NOT SHOWN</b>			
--	48415	RATCHET STRAP	2
--	48155	FULL BODY HARNESS (FAS)	2
--	48691	TIE-OFF ROPE KIT (INCLUDES TWO 15' ROPES AND ONE 9' ROPE)	1
--	48800	DVD TREESTAND SAFETY	1
--	10332	ASSEMBLY SEAT TWOPLEX	1
--	48736	9" CAMO SLEEVE	2
--	48739	36" CAMO SLEEVE	1

**NO EXTENSIONS AVAILABLE FOR THIS MODEL.  
NEVER MODIFY OR EXCEED ORIGINAL STATED USE HEIGHT!**

**Maximum Height - 17' 7" to shooting rail**

**Maximum Field Rating - 500 lbs; no more than 300 lbs per person.**

**Tree Diameter Range - 12" to 20"**

## SETUP AND USE INSTRUCTIONS

During installation and removal of ladder treestands, you must always and properly use the included Full Body Harness (Fall Arrest System). Refer to the Full Body Harness instructions included with this product for proper use.

1. With assembled product lying on the ground in assembled position, **position one person at bottom end of ladder lying on the ground.** This person has to prevent the ladder end from tilting up when platform end is lifted and prevent the ladder from skidding across ground.
2.
  - a. Position (2) people at the platform end of the ladder, lift the platform end and continue uprighting by walking toward bottom end of ladder and moving hands along ladder legs. **Stand ladder up against chosen straight tree on dry, level ground.** Use caution when ladder comes over center against the tree.
  - b. Step back and look at the ladder top to see that both platform tree blade and upper tree blade are contacting tree. Adjust as needed so both the tree blades are contacting tree.
  - c. Step down hard on bottom step to push ladder legs into the ground.
  - d. Wrap the 9' rope attached to stabilizer bar around tree and tie the free end to the link welded on stabilizer bar at the stabilizer bar height location. Secure the ladder tight so the stabilizer bar is at a right angle to the tree. Adjust stabilizer bar length as necessary so it contacts tree. Be absolutely sure the tree blade on platform, the upper tree blade and the stabilizer bar are all contacting tree.
  - e. Wrap the previously attached 15' tie-off ropes hanging down from platform, around the back side of tree in opposite directions of each other. Pull the ropes snug and tie them to the ladder at the stabilizer bar height location. This ground level ladder-to-tree attachment will prevent the ladder from pulling away from the tree while ascending to top for final ratchet strap attachment. The same holds true when ladder removal is necessary. **SEE FIGURE 1a and 1b.**

### WARNING

**NEVER ASCEND OR DESCEND LADDER WITHOUT TIE-OFF ROPES SECURELY HOLDING LADDER TO TREE AND STABILIZER BAR SECURELY ATTACHED. FAILURE TO CORRECTLY PERFORM THESE STEPS CAN CAUSE THE LADDER TO COLLAPSE/BUCKLE-OVER BACKWARDS DURING THE INITIAL ASCENT TO ATTACH RATCHET STRAP RESULTING IN SERIOUS INJURY OR DEATH.**

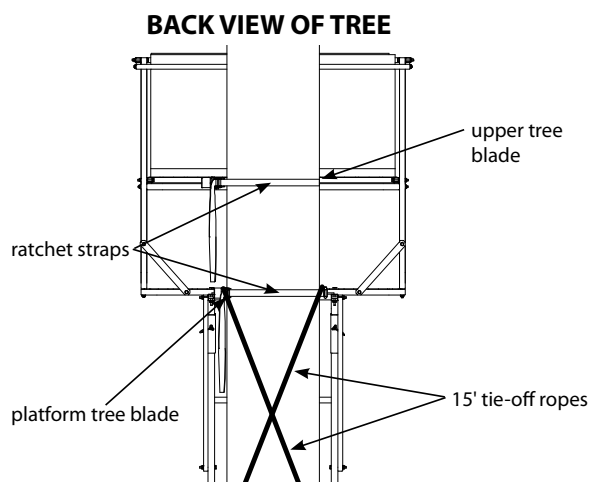


Figure 1a (RE633)

### WARNING

**DOUBLE CHECK ASSEMBLY STEPS TO BE CERTAIN YOU HAVE CORRECTLY ASSEMBLED THIS PRODUCT.**

**STUDY YOUR NEW STAND TO BECOME FAMILIAR WITH ALL OF ITS FEATURES AND DESIGN. AT GROUND LEVEL, FOLLOWING PROVIDED USE INSTRUCTIONS, PRACTICE ATTACHING STAND TO TREE AND REMOVING STAND FROM TREE. PRACTICE SITTING, STANDING, AND USING THIS PRODUCT BEFORE ATTACHING OVERHEAD. SAVE THESE INSTRUCTIONS FOR FUTURE REFERENCE. YOU MUST ALWAYS USE THE PROVIDED FULL BODY HARNESS (FALL ARREST SYSTEM) THAT MEETS TMA STANDARDS WHILE USING THIS PRODUCT.**

**ALWAYS USE THREE PEOPLE FOR SET-UP AND TAKE-DOWN. BE ABSOLUTELY SURE THE TREE BLADES ON PLATFORM AND THE STABILIZER BAR ARE BOTH CONTACTING TREE BEFORE CLIMBING LADDER.**

**STABILIZER BAR MUST ALWAYS BE CORRECTLY AND SECURELY ATTACHED TO LADDER AND TREE BEFORE CLIMBING LADDER.**

**SOME MODELS INCLUDE A MULTI-PIECE STABILIZER BAR SYSTEM. BE SURE SPRING LOCK PIN GOES THROUGH BOTH THE EXTENSION TUBE AND THE STABILIZER BAR.**

**BE CERTAIN SPRING LOCK PINS ARE LATCHED SECURELY TO PREVENT ACCIDENTAL REMOVAL.**

**BE SURE YOUR DOUBLE KNOTS ARE ALL SECURE ON ALL ROPE CONNECTIONS.**

**NEVER ASCEND OR DESCEND LADDER WITHOUT TIE-OFF ROPES SECURELY HOLDING LADDER TO TREE AND STABILIZER BAR SECURELY ATTACHED. FAILURE TO CORRECTLY PERFORM THESE STEPS CAN CAUSE THE LADDER TO COLLAPSE/BUCKLE-OVER BACKWARDS DURING THE INITIAL ASCENT TO ATTACH RATCHET STRAP RESULTING IN SERIOUS INJURY OR DEATH.**

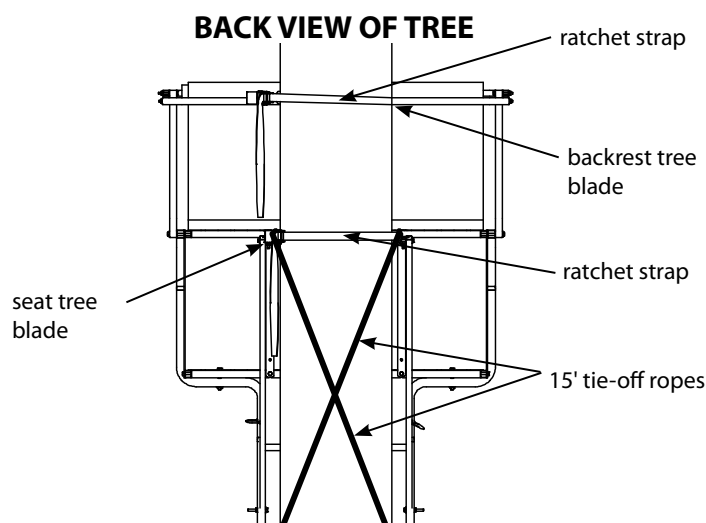


Figure 1b (RE629)

3. **With two people securely holding the ladder, use the three point contact climbing method to slowly climb the ladder and carefully keep a constant hand grip on the ladder at all times. Always lean forward, toward tree, to keep both top section tree blades against the tree. Be certain ladder bottom is firmly seated on dry, level ground. Attach your harness tether to the tree before securing the platform to the tree and stepping onto platform. Refer to the Full Body Harness instructions included with this product.**
4. Standing on ladder step, lean toward tree with ratchet strap now in hand, Hook "S" hook with long strap through hole provided on tree blade. Feed the long strap through the center (slot) of ratcheting mechanism and back around through tightening lever. **SEE FIGURES 2 AND 3.**  
  
**NOTE: Be sure you feed the long strap correctly so there are no twists in the strap.**  
  
Wrap entire ratchet assembly around tree and hook other "S" hook through opposite upper tree blade hole. Pull tail of long strap until most of the slack is taken out. Be sure entire strap is even and at the same level all around tree. "Ratchet" tight to tree, this will securely attach ladder to tree and prevent movement. **SEE FIGURES 2 AND 4.**  
  
**NOTE: To release ratchet, simply pull the release lever and open tightening lever wide open (flat).**
5. Repeat step 4 for second tree blade attachment by placing "S" hooks through holes provided on second tree blade. **SEE FIGURES 2, 3 AND 4.**
6. Reverse setup and use instructions to take ladder down.

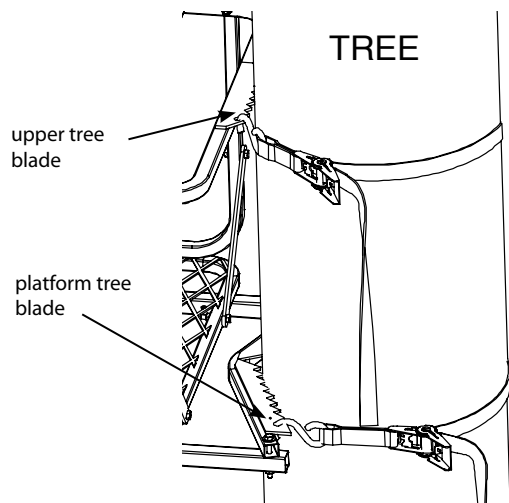


Figure 2

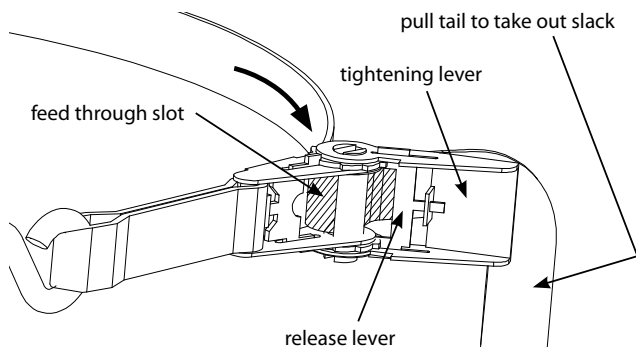


Figure 3

## **WARNING**

**BE SURE ONLY ONE PERSON ASCENDS OR DESCENDS LADDER AT A TIME. BE CERTAIN FIRST PERSON IS SEATED SAFELY, AND ATTACHED TO TREE WITH PROVIDED FULL BODY HARNESS (FALL ARREST SYSTEM) THAT MEETS TMA STANDARDS CORRECTLY BEFORE SECOND PERSON ASCENDS OR DESCENDS LADDER.**

**NEVER HAVE TWO PEOPLE ON ONE SIDE OF THE PLATFORM. KEEP WEIGHT EVENLY DISTRIBUTED ON PLATFORM.**

**BE CERTAIN TO ALWAYS LEAN FORWARD, TOWARD THE TREE WHEN ASCENDING OR DESCENDING LADDER. ATTACH YOUR HARNESS TETHER TO THE TREE BEFORE SECURING THE PLATFORM TO THE TREE AND STEPPING ONTO THE PLATFORM.**

**ALWAYS HAVE THREE POINTS OF CONTACT WHILE CLIMBING LADDER.**

**BRING RATCHET STRAP(S) UP WITH YOU IN A POCKET- DO NOT CARRY IN YOUR HANDS!**

**DO NOT ALLOW EXCESSIVE STRAP BUILDUP IN RATCHET AS THIS WILL PREVENT THE RATCHET TEETH FROM ENGAGING CAUSING SLIPPAGE.**

**ALWAYS ATTACH RATCHET STRAPS SECURELY WHILE USING THIS PRODUCT!**

**NEVER STAND ON LADDER SEAT, IT IS DESIGNED FOR SITTING ONLY.**

**SEAT IS REMOVABLE. BE CERTAIN IT IS SECURELY ATTACHED WHEN IN USE.**

**BE SURE SHOOTING RAIL IS SEATED ALL THE WAY DOWN ON STUDS DURING USE.**

**NEVER LEAN AGAINST, LEAN OVER, OR SIT ON SHOOTING RAIL. IT IS DESIGNED AS A SHOOTING REST ONLY. ALWAYS BE AWARE THAT THE SHOOTING RAIL CAN PIVOT UP AND DOWN.**

**BE SURE SHOOTING RAIL IS FLIPPED BACK WHEN ASCENDING OR DESCENDING LADDER.**

**ALWAYS BE AWARE OF THE OTHER PERSON'S POSITION. USE EXTREME CAUTION WHEN WEAPONS ARE USED TO PREVENT PERSONAL INJURY.**

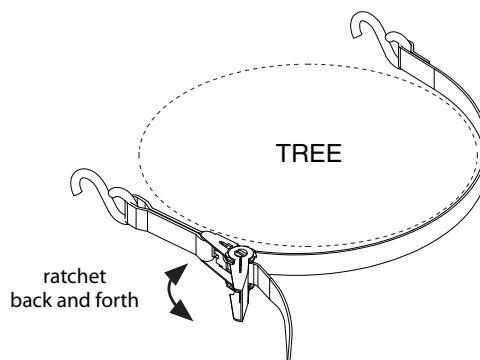
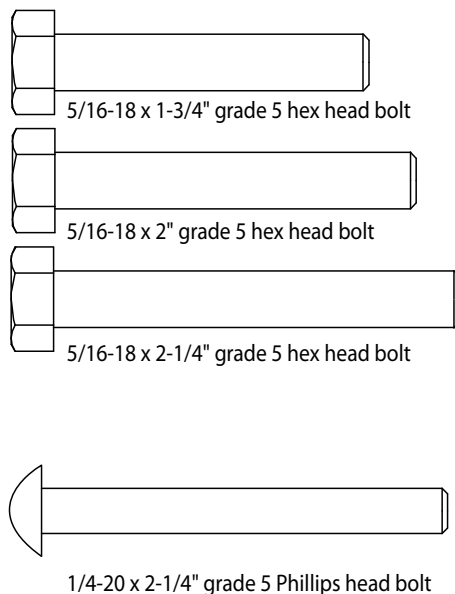
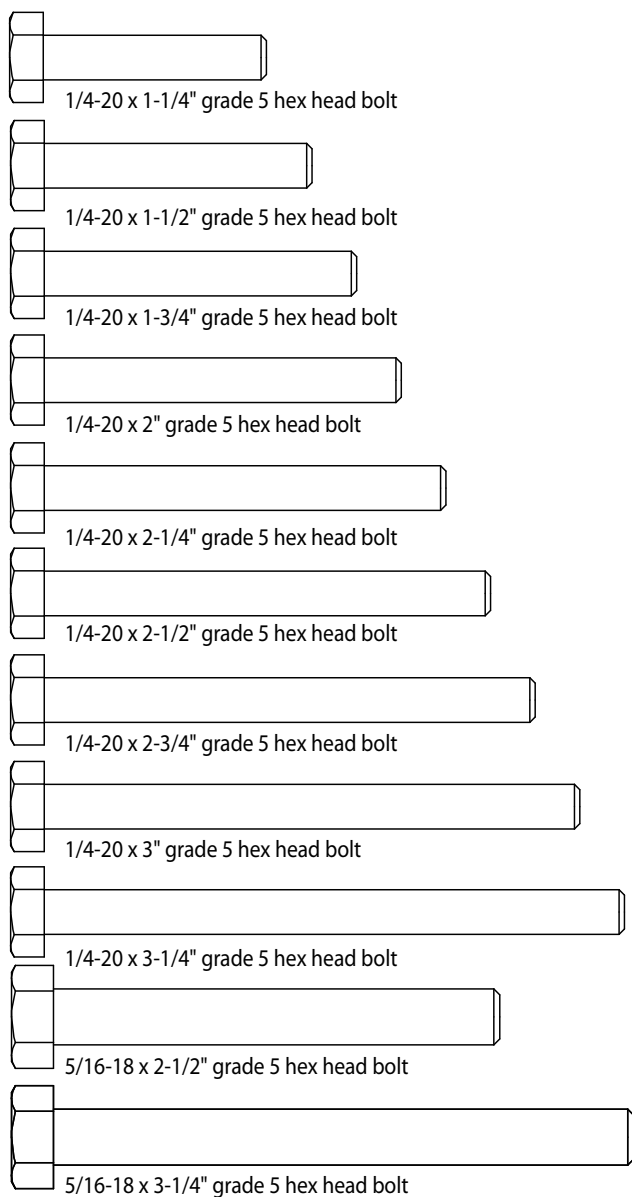


Figure 4

## BOLT IDENTIFICATION CHART

Not all bolt sizes shown are included with all treestands. Bolts shown are for size reference only. Extra hardware may be included in the parts bag.





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\*All weights, specifications and features are approximate and are subject to change without notice. Due to continuous product improvements, product images may not be exact. Warning labels in some product images may have been removed for photography purposes only. Props shown in photos not included. Some assembly may be required.