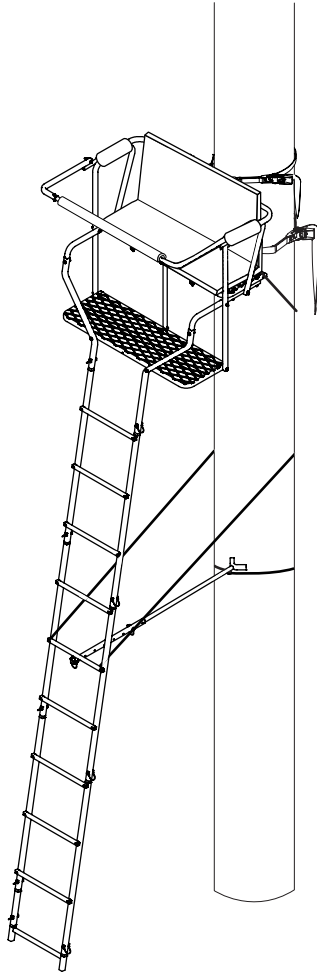


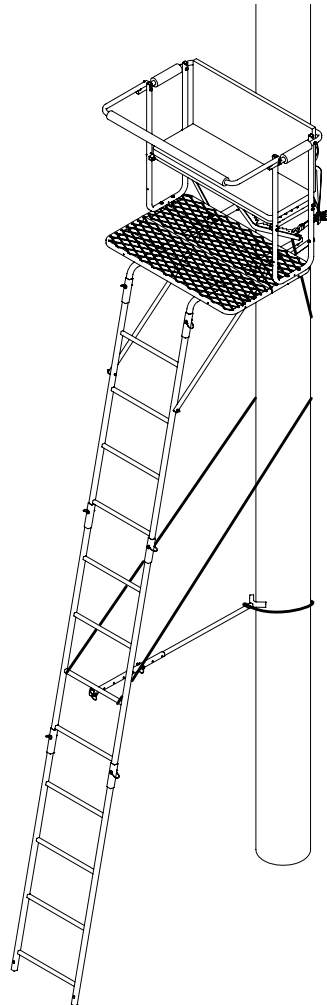


Operator's Manual

Two-Man Ladder Stands



15' 2-MAN



17' DOUBLE BUCK EXTREME



Certified to TMA
Standards by an
Independent
Testing Laboratory

INCLUDES MODEL #'s:

- ☐ RE615, 17' Double Buck Extreme
- ☐ RE629, 15' 2-Man Ladder Stand

Maximum Height - 17' (RE615)

Maximum Height - 15' (RE629)

**Maximum Field Rating - 500 lb.,
no more than 300 lb. per person**

Tree Diameter Range - 12" to 20"

Get parts online at
www.HuntRiversEdge.com

OMRELD003
Revised 03/24/11
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Rivers Edge Treestands are engineered with you the hunter in mind. We appreciate your purchase of one of our world class treestands. Follow these few simple instructions and your stand will provide you many years of trouble-free pleasure. Instructions should be kept in a safe place and reviewed at least annually.

If for any reason you have a problem with your product, **DO NOT return to the retailer**, contact the Rivers Edge customer service department at 800-450-EDGE (3343) for assistance.

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WARRANTY

Rivers Edge Treestands, Inc., offers a lifetime warranty to be free from defects in materials and workmanship. This warranty applies to the original owner with a proof of purchase. All items attached to our stands (seat, strap, rope, wood, etc.) that are degradable are warranted for a period of one year. There is no warranty on paint. This warranty applies to products that are not modified, abused or misused in a manner that deviates from the products intended usage. Rivers Edge Treestands offers no other warranty expressed or implied nor is to be held liable for any damage that may result from any defect in a treestand manufactured by them. Warranty work must be sent directly to Rivers Edge Treestands and performed by them. **To obtain warranty service and/or replacement instructions, you must have prior approval from Rivers Edge Treestands before shipping your package to us by calling our customer service department at 800-450-EDGE (3343) or by writing to: Rivers Edge Treestands, Inc., P.O. Box 755, 1690 Elm Street, Cumberland, WI 54829 for a return material authorization number (RMA#).** All items must be shipped prepaid. Rivers Edge Treestands will at no charge, repair or replace, at their discretion, any defective stand which falls under the conditions stated above. Rivers Edge Treestands retains the right to change models, specifications and price without notice.

NOTE: You must always use the provided full body harness (fall arrest system) that meets TMA standards while using this product!

This equipment has been manufactured under strict quality guidelines. As with any equipment of this type, full understanding of the instructions and its use is mandatory for the safety of its user. Rivers Edge Treestands, Inc., is not responsible for any damages or injuries sustained due to improper use or modification of any of its products, or due to any use which deviates from the products intended usage. The manufacturer also is not responsible for any injuries sustained due to failure to adhere to the instructions for use. Any misunderstanding of its operation should be directed to manufacturer prior to its use.

ALL RIVERS EDGE TREESTANDS COME WITH A FULL BODY HARNESS (FALL ARREST SYSTEM) THAT MEETS TMA STANDARDS. It is the owner's responsibility to inspect the product regularly for damage that could inhibit the ultimate safety of the product. Failure to use or improper use of the provided Full Body Harness (Fall Arrest System) that meets TMA standards may result in serious injury or death. ALWAYS wear the provided Full Body Harness (Fall Arrest System) that meets TMA standards while using this product.

Owner is responsible to check product field rating and must never exceed maximum weight rating stated. Rivers Edge Treestands, Inc., is not responsible for any malfunction due to normal wear and tear and/or damage caused by improper use, improper maintenance or accidents. This product if used safely as intended, will give you years of trouble free service. We hope you will enjoy the quality of our products for years to come, and have a safe hunt.

For replacement parts, phone 800-450-EDGE (3343) or go online to www.HuntRiversEdge.com.

WARNINGS

WARNING

DO NOT USE THIS PRODUCT UNTIL YOU HAVE WATCHED THE INCLUDED TREESTAND SAFETY DVD, UNDERSTAND IT AND PRACTICED THE TECHNIQUES FOR SAFE HUNTING DISCUSSED IN THIS DVD.

YOU MUST ALWAYS USE THE PROVIDED FULL BODY HARNESS (FALL ARREST SYSTEM) THAT MEETS TMA STANDARDS WHILE USING THIS PRODUCT. SINGLE SAFETY BELTS AND CHEST HARNESES ARE NO LONGER ALLOWED AND SHOULD NEVER BE USED.

IF YOU ARE NOT WEARING A FULL BODY HARNESS THAT IS PROTECTING YOU FROM A FALL, DO NOT LEAVE THE GROUND.

FAILURE TO USE OR IMPROPER USE OF THE PROVIDED FULL BODY HARNESS (FALL ARREST SYSTEM) THAT MEETS TMA STANDARDS MAY RESULT IN SERIOUS INJURY OR DEATH! READ, UNDERSTAND AND FOLLOW ALL INSTRUCTIONS. IF ANY INSTRUCTIONS ARE NOT UNDERSTOOD OR IF YOU HAVE A PARTS ISSUE CALL 800-450-EDGE (3343) BEFORE USING.

READ, UNDERSTAND AND FOLLOW ALL ASSEMBLY, INSPECTION, MAINTENANCE, FULL BODY HARNESS (FALL ARREST SYSTEM) & USE INSTRUCTIONS PROVIDED BEFORE EACH USE. FAILURE TO FOLLOW ALL WARNINGS AND INSTRUCTIONS COULD RESULT IN SERIOUS INJURY OR DEATH.

READ AND PERFORM ALL INSPECTION AND MAINTENANCE TASKS BEFORE EACH AND EVERY USE (REPLACE ANY QUESTIONABLE COMPONENTS IMMEDIATELY WITH RIVERS EDGE ORIGINAL REPLACEMENT PARTS). DO NOT LEAVE YOUR STAND OUTDOORS – REMOVE AFTER EACH USE AND STORE INDOORS!

INSTRUCTIONS SHOULD BE KEPT IN A SAFE PLACE AND REVIEWED AT LEAST ANNUALLY.

DOUBLE CHECK ASSEMBLY STEPS TO BE CERTAIN YOU HAVE CORRECTLY ASSEMBLED THIS PRODUCT.

DO NOT CRUSH TUBING WHEN TIGHTENING BOLT ASSEMBLIES! IDENTIFY AND FAMILIARIZE YOURSELF WITH ALL PARTS BEFORE YOU START. A BOLT IDENTIFICATION CHART CAN BE FOUND IN THE BACK.

DO NOT EXCEED THE TOTAL FIELD RATING - 500 LB., NO MORE THAN 300 LB PER PERSON.

NEVER USE ANY PRODUCT THAT HAS NOT BEEN MAINTAINED OR INSPECTED PROPERLY – YOUR LIFE DEPENDS ON IT!

WHEN HUNTING FROM A TREESTAND, FALLS CAN OCCUR ANY TIME AFTER LEAVING THE GROUND CAUSING INJURY OR DEATH.

NEVER ATTACH TO A DEAD, ODD-SHAPED, LEANING, DISEASED, LOOSE-BARKED TREE OR UTILITY POLES.

WARNING

REPLACE ANY AND ALL TREESTAND STRAPS EVERY TWO YEARS OR WHEN ANY SIGNS OF DAMAGE OR WEAR EXIST BEFORE.

SOME MODELS INCLUDE A FOOTREST, WHICH IS DESIGNED AS A FOOTREST ONLY. NEVER STAND ON THE FOOTREST.

BE SURE TO RAISE AND LOWER YOUR WEAPON AND GEAR WITH A HAUL LINE. GUN BARREL END AND ARROW TIPS MUST BE POINTED DOWN- AWAY FROM YOU.

BE SURE SEAT PAD AND/OR BUCKLES ARE SECURELY AND CORRECTLY ATTACHED TO PREVENT ACCIDENTAL REMOVAL.

WARNING

ALL ASSEMBLY MUST BE DONE BY THREE PEOPLE IN THIS ORDER AT GROUND LEVEL BEFORE UPRIGHTING.

NEVER EXCEED THE MAXIMUM STATED USE HEIGHT.

CHECK THE GROUND UNDER STAND TO MAKE SURE IT IS FIRM AND LEVEL. SLOPED GROUND OR UNEVEN SURFACE (ONE SIDE ON A ROCK) CAN CAUSE YOUR LADDER TO TILT OR SHIFT OFF THE TREE AS YOU CLIMB.

CHECK EVERY LADDER SECTION CONNECTION EVERY TIME YOU USE THE STAND BEFORE YOU LEAVE THE GROUND. IF LADDER SECTIONS ARE SEPARATING, DO NOT USE THE STAND.

LUBRICATION IS HIGHLY RECOMMENDED AT SLIDE TOGETHER POINTS OF EACH SECTION TO PREVENT BINDING. SECTIONS ARE STACKED TOGETHER BY SLIDING SECTIONS TOGETHER, INSIDE OF EACH OTHER. SECTIONS ARE THEN SECURED WITH SPRING LOCK PINS.

BE SURE ALL LADDER SECTIONS ARE SEATED COMPLETELY TOGETHER ON SWEDGED OR POCKETED ENDS OF PIPE.

STABILIZER BAR MUST ALWAYS BE CORRECTLY AND SECURELY ATTACHED TO LADDER AND TREE BEFORE CLIMBING LADDER.

SOME MODELS INCLUDE A MULTI-PIECE STABILIZER BAR SYSTEM. BE SURE SPRING LOCK PIN GOES THROUGH BOTH THE EXTENSION TUBE AND THE STABILIZER BAR.

BE CERTAIN SPRING LOCK PINS ARE LATCHED SECURELY TO PREVENT ACCIDENTAL REMOVAL.

BE SURE YOUR DOUBLE KNOTS ARE ALL SECURE ON ALL ROPE CONNECTIONS.

NEVER ASCEND OR DESCEND LADDER WITHOUT TIE-OFF ROPES SECURELY HOLDING LADDER TO TREE AND STABILIZER BAR SECURELY ATTACHED.

BE SURE ONLY ONE PERSON ASCENDS OR DESCENDS LADDER AT A TIME. BE CERTAIN FIRST PERSON IS SEATED SAFELY, AND ATTACHED TO TREE WITH PROVIDED FULL BODY HARNESS (FALL ARREST SYSTEM) THAT MEETS TMA STANDARDS CORRECTLY BEFORE SECOND PERSON ASCENDS OR DESCENDS LADDER.

NEVER HAVE TWO PEOPLE ON ONE SIDE OF THE PLATFORM. KEEP WEIGHT EVENLY DISTRIBUTED ON PLATFORM.

FULL BODY HARNESS (FALL ARREST SYSTEM)

ALL LADDER STYLE TREESTANDS INCLUDE A TREE BELT THAT MUST BE USED IN ACCORDANCE WITH THE FULL BODY HARNESS (FAS) SUPPLIED.

For safety reasons, take time to read each section of these instructions for proper attachment, use and maintenance of this Full Body Harness (FAS).

To ensure your personal safety, you must read these instructions before using this product. Failure to do so could result in serious personal injury or death. This product is certified to TMA Standards by an Independent Testing Laboratory. It is the responsibility of the user to follow all instructions provided, warnings listed, installation, set up, and use of this product.

If you have any questions or do not understand any instructions or warnings listed please call 800-450-EDGE (3343) before attempting to use.

WARNING

YOU MUST READ, UNDERSTAND, AND FOLLOW ALL INSTRUCTIONS PROVIDED, AND WARNINGS LISTED AT ALL TIMES. FAILURE TO DO SO COULD RESULT IN SERIOUS INJURY OR DEATH.

THE PROVIDED FULL BODY HARNESS (FAS) IS DESIGNED TO STOP YOUR FALL, BUT DOES NOT REMOVE THE RISK OF SERIOUS PERSONAL INJURY OR DEATH. IF YOU DO NOT UNDERSTAND ANY INSTRUCTIONS OR WARNINGS PROVIDED IN THIS BOOK, YOU MUST CALL RIVERS EDGE TREESTANDS, INC., AT 800-450-EDGE (3343) BEFORE USING.

ALWAYS WEAR THIS FULL BODY HARNESS (FAS) WHILE USING THE RIVERS EDGE TREESTAND THAT IT WAS PURCHASED WITH. FAILURE TO DO SO COULD RESULT IN SERIOUS INJURY OR DEATH

INSPECT THIS PRODUCT BEFORE EACH USE FOR SIGNS OF WEAR AND/OR DAMAGE. NEVER USE A DAMAGED PRODUCT.

THIS PRODUCT IS DESIGNED FOR ADULT USE ONLY. ADULTS MUST BE BETWEEN 120 LBS (MINIMUM) AND 300 LBS (MAXIMUM) TO USE THIS PRODUCT.

BEFORE ATTEMPTING TO USE THIS HARNESS, PRACTICE INSTALLING, SET UP, AND USE AT GROUND LEVEL. ONCE YOU BECOME COMFORTABLE WITH ITS SET UP AND USE, YOU MAY PROCEED AND USE IT AT HEIGHTS ABOVE GROUND.

DO NOT USE THIS PRODUCT OR ANY RIVERS EDGE PRODUCT ON UTILITY POLES, TELEPHONE POLES, OR ANY OTHER MAN MADE STRUCTURES. USE ON STRONG, STRAIGHT, LIVE TREES ONLY. NEVER USE IN A COMMERCIAL OR INDUSTRIAL SETTING. USE ONLY AS A FULL BODY HARNESS (FAS) WHILE HUNTING.

FAILURE TO DISCARD AND REMOVE THIS FULL BODY HARNESS (FAS) DEVICE FROM SERVICE AFTER FIVE (5) YEARS FROM MANUFACTURE DATE, WHEN ANY SIGNS OF DAMAGE OR WEAR EXIST, OR AFTER ARRESTING A FALL, COULD RESULT IN SERIOUS INJURY OR DEATH.

WARNING

DO NOT USE THIS OR ANY OTHER RIVERS EDGE PRODUCT IF YOU HAVE A HISTORY OF HEALTH PROBLEMS SUCH AS HEART PROBLEMS, BACK PROBLEMS, VISION PROBLEMS, HIGH BLOOD PRESSURE, OR ANY OTHER PHYSICAL OR MENTAL IMPAIRMENT. DO NOT USE IF YOU ARE ON ANY TYPE OF MEDICATION OR ANY OTHER SUBSTANCE SUCH AS ALCOHOL THAT MAY ALTER YOUR ABILITY TO USE THIS PRODUCT PROPERLY AND SAFELY.

DO NOT USE IN SLIPPERY OR STORMY CONDITIONS. SNOW, ICE, FREEZING RAIN, WIND, AND LIGHTNING POSE VERY DANGEROUS THREATS TO YOUR SAFETY. END YOUR HUNT AND RETURN TO THE GROUND IF INCLEMENT CONDITIONS ARISE.

DO NOT ATTEMPT TO REMOVE, MODIFY, AND/OR EXCLUDE ANY PORTION OF THIS PRODUCT. MODIFICATION, MISUSE, AND/OR PART SUBSTITUTION COULD RESULT IN SERIOUS INJURY OR DEATH. IF YOU SUSPECT PARTS ARE MISSING OR DAMAGED, IMMEDIATELY CONTACT RIVERS EDGE TREESTANDS, INC., AT 800-450-EDGE (3343) BEFORE USING.

THIS RIVERS EDGE FULL BODY HARNESS (FAS) WAS DESIGNED AS A FALL-ARREST ONLY! DO NOT UNDER ANY CIRCUMSTANCES USE IT TO LEAN OUT OF YOUR TREESTAND. USING THIS PRODUCT IN SUCH A MANNER COULD RESULT IN SERIOUS INJURY OR DEATH!

PRACTICE THE USE OF A FULL BODY HARNESS AT GROUND LEVEL IN THE PRESENCE OF A RESPONSIBLE ADULT TO EXPERIENCE THE FEELING OF WEARING THIS HARNESS BEFORE USING IN A HUNTING ENVIRONMENT.

USING YOUR FULL BODY HARNESS (FALL ARREST SYSTEM)

PUTTING ON YOUR FULL BODY HARNESS

1. With the Full Body Harness (FAS) lying on the ground, familiarize yourself with all of its design and features. **SEE FIGURE 1.**
2. Loosen both leg straps to the maximum position and unthread the waist belt completely. Doing both of these actions will allow you to put the Full Body Harness (FAS) on easier.
3. Now holding the harness, locate the (2) shoulder straps labeled "LEFT SHOULDER" and "RIGHT SHOULDER", and spread them apart to make sure there are no twists or tangles in the harness. **SEE FIGURE 2.**
4. Position yourself in front of the harness and proceed to step through each leg loop as if you were putting on a pair of pants. **SEE FIGURE 3.**
5. Pull harness up your body to chest height where you will slide your left arm through the "LEFT SHOULDER" strap and your right arm through the "RIGHT SHOULDER" strap as if you were putting on a jacket. **SEE FIGURE 4.**

NOTE: Be sure there are no twists in leg or shoulder straps. The "LEFT SHOULDER" and "RIGHT SHOULDER" printing should be away from your body so you can read the words while wearing the Full Body Harness (FAS). If not, the harness is on inside out and must be switched.

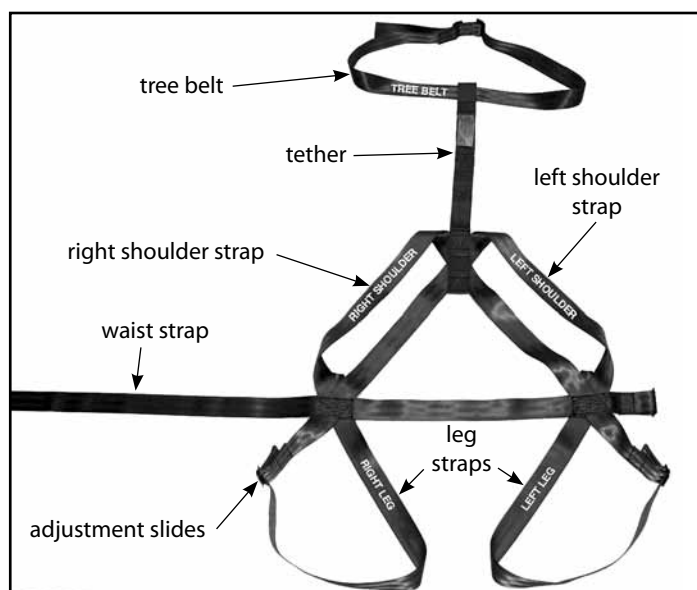


Figure 1

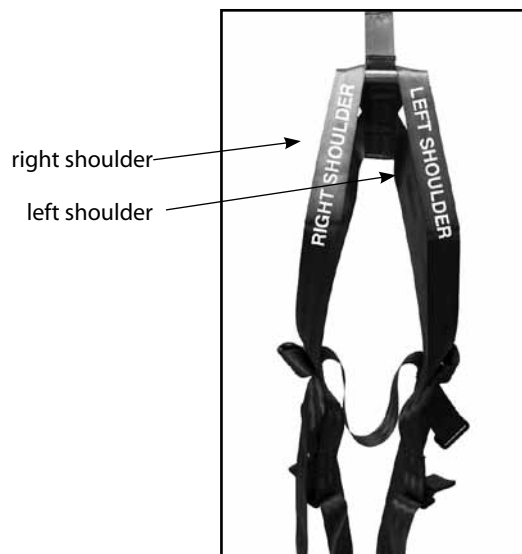


Figure 2

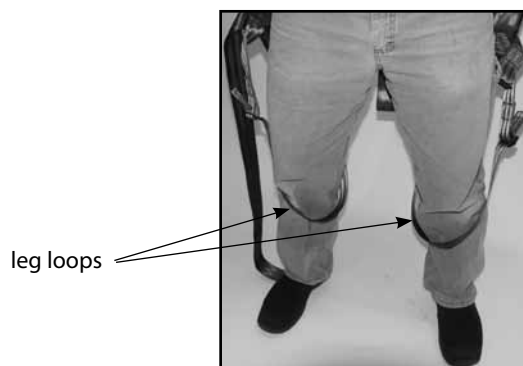


Figure 3



Figure 4

6. Tighten and adjust each leg strap so they are tight to your legs, but not uncomfortably tight. **SEE FIGURE 5.**
7. Feed waist strap through waist strap adjustment slide. Tighten and adjust the waist strap so it is tight fit to your body, but not uncomfortably tight. **SEE FIGURE 6.**
8. You should now have the Full Body Harness (FAS) configured with the waist strap on your front side, shoulder straps over the proper shoulders and the tether strap positioned on your back side. **SEE FIGURES 7 & 8.** The entire Full Body Harness (FAS) should have a snug, tight fit to your body.

NOTE: Tether strap should not be tangled, twisted or looped around any portion of the harness. Excess leg and waist strap can be tucked away.



WARNING

BE SURE THAT YOU ARE WEARING YOUR FULL BODY HARNESS (FAS) CORRECTLY.

pull strap up to
tighten



Figure 5



Figure 6



Figure 7



Figure 8

FULL BODY HARNESS (FAS) USED WITH TREE BELT SUPPLIED WITH ALL LADDER STYLE TREESTANDS

This is the primary attachment method when using a Full Body Harness (FAS). This method must be used while in your final hunting position with any type of treestand. This method must be done immediately upon reaching the foot platform of your ladder stand.

1. While wearing your Full Body Harness (FAS) correctly, wrap the tree belt through the loop end of the tether and around tree. Take the tail end of the tree belt and feed it through the (2) adjustment slides on tree belt. **SEE FIGURE 9.** Pull the tail of tree belt tight.

NOTE: Be sure the (2) adjustment slides are facing away from tree, preventing any obstruction. Do not position tether on or between the (2) tree belt adjustment slides. SEE FIGURE 9.

Once you have reached your desired hunting height, you must slide the tree belt up the tree as high as possible. Tighten the tree belt to the tree by pulling the tree belt tail tight. The tether strap accommodates your freedom of movement, however, the distance should be as short as possible to reduce the dynamic load on your body in case of a fall. There should be no slack in tether strap while in a sitting position.

2. Reverse these procedures to descend from your treestand.

! WARNING

NEVER POSITION YOURSELF IN A WAY THAT ALLOWS THE TETHER TO BE UNDER YOUR CHIN OR AROUND YOUR NECK. TETHER STRAP SHOULD NOT BE TANGLED, TWISTED OR LOOPED AROUND ANY PORTION OF THE HARNESS. EXCESS LEG AND WAIST STRAP CAN BE TUCKED AWAY.

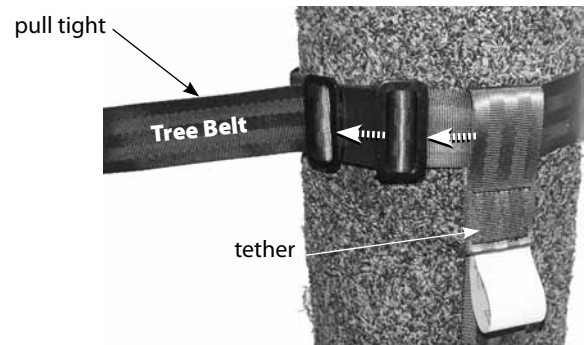


Figure 9

WARNING

IN CASE OF A FALL...

DO NOT PANIC! This Full Body Harness (Fall Arrest System) is designed to prevent a fall to the ground. It will suspend you until you are able to return to your treestand or until help arrives. Using the included Suspension Relief Device (SRD) will help to maintain circulation in the legs and help mitigate the effects of hanging suspended with your weight resting on the leg straps of the Full Body Harness. The effects of prolonged suspension without using the Suspension Relief Device may result in unconsciousness and death may occur.

1. Retrieve the Suspension Relief Device (SRD) strap from the storage pouch on harness.
2. Insert the looped end of SRD strap through either of the climbing belt loops sewn on harness, near the waist belt. Take the opposite end of SRD strap and feed it through the looped end and pull tight, forming a cinch knot. **SEE FIGURES 1A & 1B.**
3. Take the opposite end of SRD strap and feed it through the other climbing belt loop located on other side of harness. Once SRD strap is fed through climbing belt loop, feed the SRD strap back through the adjustment slide. **SEE FIGURES 2A & 2B.**
4. Adjust SRD strap length so it forms a large loop that is slightly shorter than the length of your legs.
5. Put both feet in the loop and stand up to relieve the pressure from the harness leg straps. **SEE FIGURES 3 & 4.** If pressure is still felt on the leg straps while standing on the Suspension Relief Device (SRD) strap, you must readjust the length of the SRD strap to relieve pressure off the leg straps.
6. You can also adjust the SRD strap to a shorter length and place your knees on the SRD strap to relieve the pressure from the harness leg straps. **SEE FIGURE 5.** Alternating between the standing method on feet and the kneeling method on knees, comfort and better blood circulation are maintained.

WARNING

THE SUSPENSION RELIEF DEVICE (SRD) STRAP MUST BE ON YOUR PERSON AND ALWAYS BE READILY ACCESSIBLE TO YOU WHILE WEARING THE FULL BODY HARNESS (FALL ARREST SYSTEM)! EVEN IF YOU HAVE ENCOUNTERED A FALL AND ARE SUSPENDED BY YOUR HARNESS TETHER, YOU MUST HAVE ACCESS TO THE SUSPENSION RELIEF DEVICE. ALWAYS HAVE THE SRD STRAP STORED IN THE STORAGE POUCH SO YOU HAVE ACCESS TO IT!



Figure 1A



Figure 1B



Figure 2A



Figure 2B



Figure 3



Figure 4



Figure 5

ALWAYS...

- Be physically fit, mentally alert, and well rested before using this product.
- Read and understand all instructions provided and warnings listed before each use and save for future reference.
- Practice using at ground level first before using above ground.
- For adult use only, Weight Range: Min-120 lbs. Max-300 lbs.
- Inspect before each use for signs of wear and/or damage- never use a damaged product. Replace with new.
- Store in a cool, dry place. Never put away damp to avoid mildew.

NEVER...

- Sleep while using this product.
- Use in slippery or stormy conditions.
- Exceed the Weight Range: Minimum-120 lbs. Maximum-300 lbs.
- Alter the original design of your Full Body Harness (FAS).
- Use to lean out from stand.
- Use if history of health problems persist.
- Use while intoxicated or using medication.
- Loan your Full Body Harness (FAS) to someone else.
- Use a damaged product, replace with new.
- Use in a commercial or industrial setting.
- Leave product outdoors.

WARNING

INFORM SOMEONE OF THE HUNTING LOCATION, WHERE THE TREESTAND WILL BE LOCATED AND THE EXPECTED DURATION OF THE HUNT.

CARRY A SIGNAL DEVICE SUCH AS A MOBILE PHONE, RADIO, WHISTLE, SIGNAL FLARE OR PERSONAL LOCATOR DEVICE (PLD) AND IT MUST BE READILY AVAILABLE AT ALL TIMES.

FAILURE TO FOLLOW HARNESS INSTRUCTIONS COULD RESULT IN NOT BEING ABLE TO RETURN TO THE STAND AND BEING SUSPENDED IN A HARNESS AFTER A FALL.

IF THE HUNTING LOCATION IS UNKNOWN BY ANYONE AND COMMUNICATION EFFORTS ARE UNSUCCESSFUL, YOU MUST HAVE A PERSONAL PLAN FOR RECOVERY/ESCAPE BECAUSE PROLONGED SUSPENSION IN A HARNESS WITHOUT THE USE OF THE SUSPENSION RELIEF DEVICE (SRD) CAN BE FATAL. IT IS IMPORTANT TO EXERCISE THE LEGS BY PUSHING AGAINST THE TREE OR DOING OTHER FORMS OF CONTINUOUS LEG EXERCISES TO MITIGATE SUSPENSION TRAUMA (BLOOD POOLING) WHILE BEING SUSPENDED.

SEVERAL OPTIONAL PRODUCTS/SYSTEMS ARE AVAILABLE THAT OFFER SELF-RECOVERY OR SELF-EXTRACTION FROM A FALL WHEN SUSPENDED IN A HARNESS. SOME SYSTEMS AUTOMATICALLY DESCEND THE USER WHILE OTHERS ALLOW USER CONTROL. ONE OF THESE PRODUCTS/SYSTEMS CAN BE CONSIDERED FOR USE AS AN ADDITIONAL SAFETY PRECAUTION AGAINST PROLONGED SUSPENSION AND SUSPENSION TRAUMA. BE SURE TO FOLLOW THE MANUFACTURERS' DIRECTIONS ON THE SAFE USE OF THESE PRODUCTS/SYSTEMS.

WARNING

EXTREME WARNING! IF FALL OCCURS WHILE USING THIS FULL BODY HARNESS (FALL ARREST SYSTEM) YOU MUST ALWAYS REMEMBER TO REMAIN CALM. REGAIN YOUR THOUGHTS AND COMPOSURE AND TRY TO RECOVER AS QUICKLY AS POSSIBLE. SOME OPTIONS YOU MAY HAVE, BUT NOT ALL VARIABLES INCLUDE USING YOUR CLIMBING STICKS, TREE STEPS, ETC. AS FOOTING TO RAISE YOURSELF TO RELIEVE PRESSURE OFF THE LEG & WAIST STRAPS OR TO RECOVER, CLIMB BACK ONTO YOUR STAND PLATFORM AND STAY PUT UNTIL YOUR THOUGHTS AND JUDGEMENT ARE CLEAR. IF RAISING YOURSELF IS NOT AN OPTION, CARRY A SIGNAL DEVICE SUCH AS A MOBILE PHONE, RADIO, WHISTLE, SIGNAL FLARE OR PERSONAL LOCATOR DEVICE (PLD) TO CALL OR ALERT SOMEONE TO HELP RESCUE YOU.

WHILE YOU ARE DOING ONE OR MORE OF THESE OPTIONS, YOU MUST KEEP MOVING ALL OF YOUR LIMBS INCLUDING BENDING YOUR KNEES AND LIFTING YOUR LEGS UP TO PROMOTE CIRCULATION THROUGHOUT YOUR BODY.

THE SUSPENSION RELIEF DEVICE (SRD) STRAP MUST BE ON YOUR PERSON AND ALWAYS BE READILY ACCESSIBLE TO YOU WHILE WEARING THE FULL BODY HARNESS (FALL ARREST SYSTEM)! EVEN IF YOU HAVE ENCOUNTERED A FALL AND ARE SUSPENDED BY YOUR HARNESS TETHER, YOU MUST HAVE ACCESS TO THE SUSPENSION RELIEF DEVICE. ALWAYS HAVE THE SRD STRAP STORED IN THE STORAGE POUCH SO YOU HAVE ACCESS TO IT!

THE SUSPENSION RELIEF DEVICE IS DESIGNED FOR PROVIDING IMMEDIATE RELIEF FROM PROLONGED SUSPENSION TRAUMA. IF YOU ARE NOT PHYSICALLY ABLE TO PERFORM THE STEPS INVOLVED IN THE CORRECT USE OF THIS SUSPENSION RELIEF DEVICE (SRD) STRAP, YOU SHOULD HUNT FROM GROUND LEVEL ONLY.

HUNTERS WITH VARYING DEGREES OF PHYSICAL FITNESS MAY REQUIRE DIFFERENT PLANS TO RECOVER/ESCAPE THE EFFECTS OF PROLONGED SUSPENSION. IF YOU DO NOT RECOVER QUICKLY, OR KEEP MOVING TO PROMOTE BLOOD CIRCULATION, UNCONSCIOUSNESS AND DEATH MAY OCCUR. HAVE A PERSONAL PLAN AND PRACTICE IT IN THE PRESENCE OF A RESPONSIBLE ADULT BEFORE LEAVING THE GROUND. NO ONE ESCAPE/RESCUE PLAN WILL WORK FOR EVERY HUNTER ON EVERY TREE IN EVERY CIRCUMSTANCE. ONLY YOU CAN DETERMINE THE BEST RECOVERY/ESCAPE PLAN FOR YOUR HUNTING SITUATION BEFORE LEAVING THE GROUND. HUNT FROM THE GROUND WHEN SELF-RECOVERY/ESCAPE ABILITY IS ABSENT. THERE IS TIME TO MAKE A CORRECT DECISION ON WHAT ACTION TO TAKE IF A FALL OCCURS WHILE WEARING A FULL BODY HARNESS. IT IS IMPORTANT TO REMEMBER, "DO NOT PANIC." REMAIN CALM AND IMPLEMENT YOUR PRACTICED RESCUE, RELIEF AND RECOVERY PLAN.

ALWAYS...

- Be physically fit, mentally alert, and well rested before using this product.
- Read, understand and follow all warnings and instructions before use and save for future reference.
- Use the provided Full Body Harness (Fall Arrest System) that meets TMA standards immediately upon reaching foot platform.
- Be fully aware of foot placement.
- Recommended for adult use only.
- Inspect ladder for missing parts, all hardware condition, and damage before every application, replace if necessary.
- Pull up a bow, backpack, firearm or other equipment only after being secure in the treestand and a fire arm must be pulled up with it unloaded, chamber open and muzzle down.
- Remove ladder after every use, store product indoors.
- Use only Rivers Edge original replacement parts.
- Lean forward, towards tree, when ascending and descending ladder.
- Place ladder on dry, level ground.
- Lubricate all slide together points to prevent binding, wear, rust & noise.
- Avoid all electrical power lines.
- Always inform someone of the hunting location, where the treestand will be located and the expected duration of the hunt.
- Carry a signal device such as a mobile phone, radio, whistle, signal flare or personal locator device (PLD) and it must be readily available at all times.
- Inspect the treestand and all safety devices each time before use and do not store a treestand outdoors when not in use.

NEVER...

- Sleep in a treestand
- Use on wet, soft, or unstable ground.
- Exceed the total field rating of 500 lb., no more than 300 lb. per person
- Attach to a dead, odd-shaped, leaning, diseased, loose barked trees or utility poles.
- Use on trees with a diameter smaller than 12 inches or no larger than 20 inches.
- Use a treestand during inclement weather such as rain, lightning, windstorms or icy conditions and end your hunt and return to the ground if inclement conditions arise.
- Alter the original design of your stand.
- Jump on or use in a careless manner.
- Lean out over edge of device.
- Use when intoxicated or using over-the-counter medication or prescription drugs.
- Use a damaged product, replace with new.
- Loan your stand to someone else.
- Use without stabilizer bar, spring lock pins & tie-off ropes securely attached.
- Stand on the seat, it is designed for sitting only.
- Use a treestand when feeling ill, nauseous or dizzy, or if you have a prior medical condition that could cause a problem i.e., heart condition, joints that lock-up, spinal fusion, etc. or if you are not well rested.
- Rely on a tree branch for support.
- Jump or bounce on a treestand to seat it to the tree

INSPECTION AND MAINTENANCE SCHEDULE

FOR ALL RIVERS EDGE PRODUCTS

- Inspect all webbing, rope, cord, and strap assemblies for wear or damage.
- Inspect cables and cable ends for damage or kinking.
- Inspect all hardware and chain components for damage.
- Inspect for any structural damage to product. (Return to factory for repair or discard product if any damage is found.)
- Inspect all nut and bolt assemblies to be certain none are loose.
- Inspect for any missing parts.
- Lubricate all pivot and slide together points with powder graphite to prevent noise, wear, and rust.
- Inspect entire product for any rust, corrosion, cracks, freezing, excessive heat, or rotting damage that may effect the safety of your product. Discard any questionable product.
- Inspect entire product for any structural damage - pay close attention to all weld locations. (Return to factory for repair or discard product if any damage is found.)
- Using correct wrenches inspect all nut & bolt assembly locations and snug up any that may be loose. Be careful not to crush tubing when tightening!
- Inspect and check operation of all cables, cable ends, cord, rope, webbing, and strap or chain assemblies. Replace with factory new any item or assembly that shows signs of wear, damage, kinking, or functions incorrectly.
- Inspect seat. Replace any seat with factory new that shows signs of structural damage or wear.
- Inspect all hardware for wear or damage, also be sure you have no missing parts.
- Never modify your stand in any way by making repairs, replacing parts, or altering adding or attaching anything to it except if explicitly authorized in writing by the manufacturer.

ASSEMBLY INSTRUCTIONS (RE615)

Tools needed – two 7/16" wrenches

IMPORTANT ASSEMBLY TIP: Do not tighten any nut and bolt combinations completely until all parts are assembled together! Finger tighten plus one turn of a wrench only! This will temporarily hold the lock nut on the bolt while helping alignment of all parts! After all parts are assembled together, all nut & bolt combinations must be completely tightened.

1. Attach two mesh foot platforms (2ML133) to the top (2) platform J-pipes (2ML129) using (4) provided 1/4-20 x 2-1/2" bolts, locknuts, and (4) steel washers. **SEE FIGURE 1. DO NOT tighten all nut & bolt assemblies completely!**
2. Bolt the two platform frames together using (2) provided 1/4-20 x 2-1/4" bolts, locknuts, and steel washers. **SEE FIGURE 1.**
3. Attach the tree blade (2ML130) to the top of platform J-pipes using (2) provided 1/4-20 x 2-1/2" bolts, locknuts and steel washers. **SEE FIGURE 2.**
4. Attach the (2) side seat support loops (2ML93) to the rear platform using (4) provided 1/4-20 x 2-1/4" bolts, locknuts, and steel washers. **SEE FIGURE 3.**
5. Attach the (2) flat bar braces (LL9A) to the back side of side seat support loops and to the outside of rear platform using (4) provided 1/4-20 x 1-1/2" bolts and locknuts. **SEE FIGURE 3.**

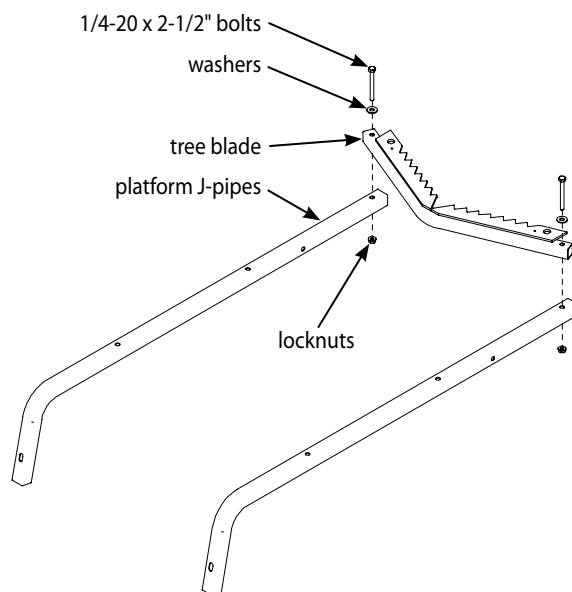


Figure 2

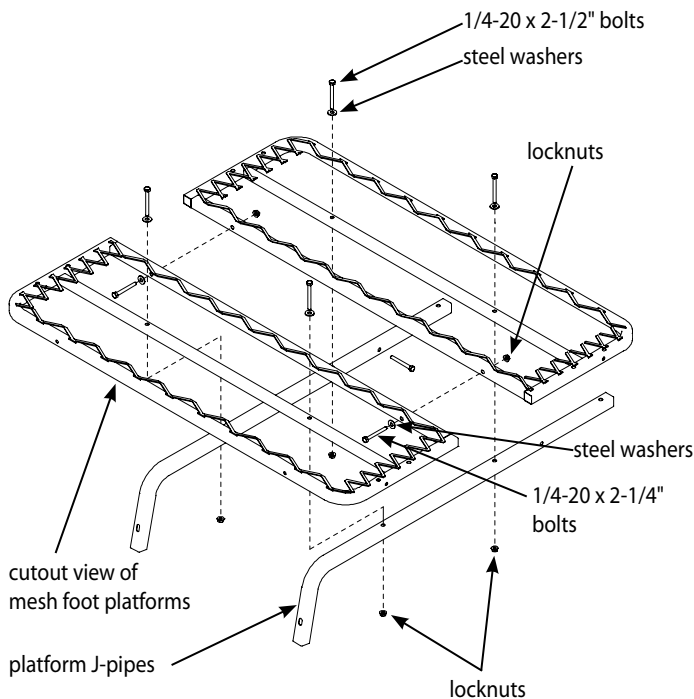


Figure 1

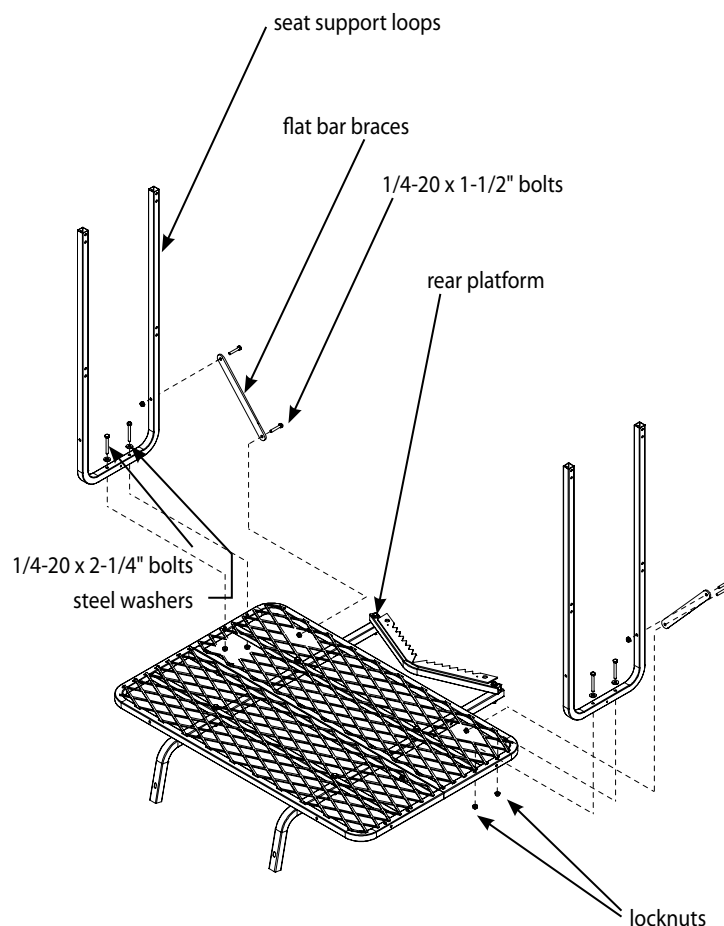


Figure 3

6. Attach the tree blade frame (2ML127) to the inside, lower set of holes of the side seat support loops using (4) provided 1/4-20 x 2-1/4" bolts, locknuts, and steel washers. **SEE FIGURE 4.** Press the (2) provided rubber bumper stops into top side holes of tree blade frame. **SEE FIGURE 4.**

7. Attach the flip-up seat platform (2ML69), with mesh surface on top, to the upper, rear holes of side seat support loops using (2) provided 1/4-20 x 2-1/4" bolts, locknuts, nylon washers and steel washers. **SEE FIGURE 4.**

NOTE: Nylon washers should be placed between seat frame and side seat support for noise elimination.

8. Attach the backrest rail (2ML65) to the outside lower set of holes at top ends of side seat support loops using (4) provided 1/4-20 x 2" bolts, locknuts, and steel washers. **SEE FIGURE 5.** Press the (2) provided rubber bumper stops into top side holes of backrest rail. **SEE FIGURE 5.**

9. Attach the shooting rail (2ML64) to the outside upper front holes at top ends of side seat support loops using (2) provided 1/4-20 x 2-1/4" bolts, locknuts, nylon washers, and steel washers. **SEE FIGURE 6. You must now tighten all nut & bolt assemblies. Be sure not to over tighten or crush tubing when tightening!**

NOTE: Nylon washers should be placed between shooting rail and side seat support for noise elimination.

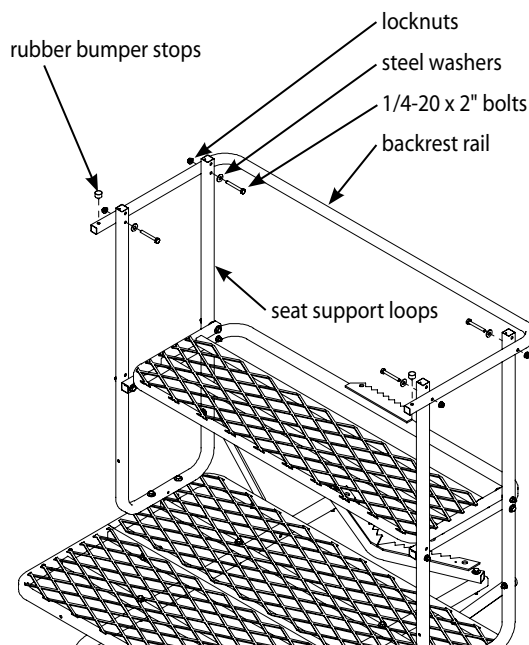


Figure 5

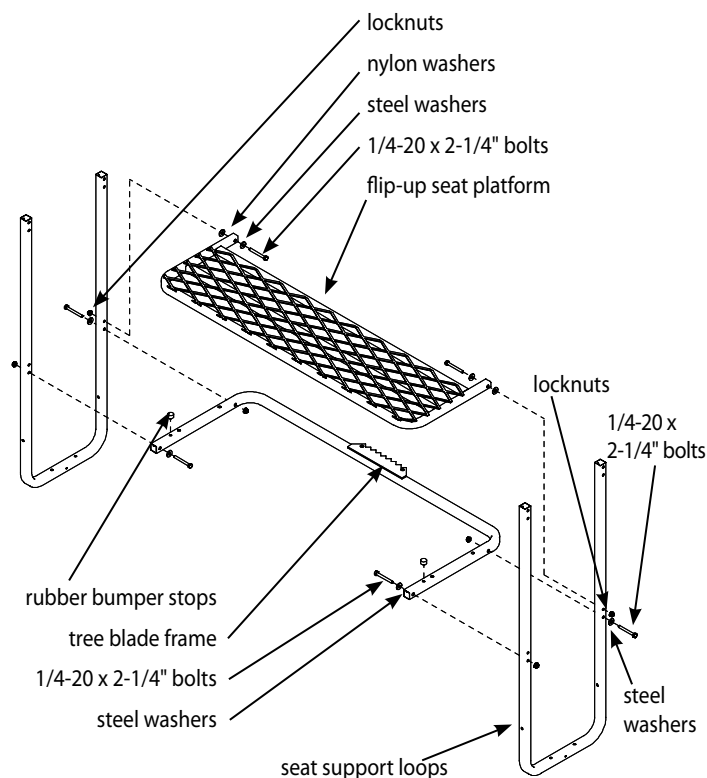


Figure 4

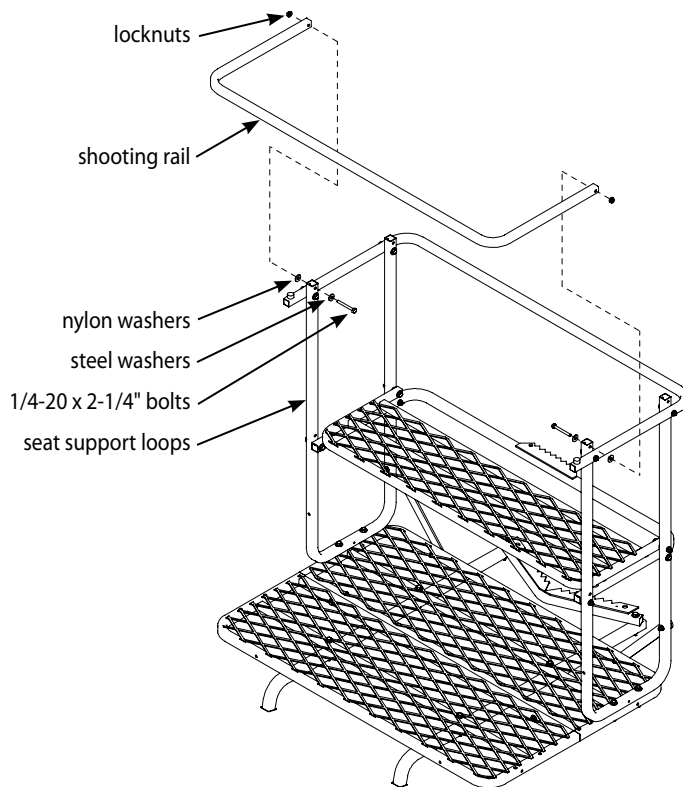


Figure 6

10. Sections are assembled on the ground in the following order: bottom section (SL51 ladder); second section (SL52 ladder); third section (SL54 ladder); top section (assembled top platform section). **SEE FINISHED 17' DOUBLE BUCK EXTREME TWO-MAN LADDER.**

11. With all sections assembled together on ground, secure all sections together using (6) provided spring lock pins. Handle of spring lock pin must be put to the outside of ladder side rails. **SEE FIGURE 7.**

12. Attach the (2) support braces (2ML46) to the outside of platform J-pipes and 4-step ladder section with mounting holes using (4) provided 1/4-20 x 2-1/4" bolts, and locknuts. **SEE FIGURE 8. You must now tighten all nut & bolt assemblies. Be sure not to over tighten or crush tubing when tightening!**

13. a. Attach the removable seat cushion (48688) to the top of seat frame. Wrap the velcro straps or buckle straps around seat frame and secure together. Snap the side release buckles together for buckle style seats. Pull straps tight so seat is not loose. Attach backrest portion by wrapping Velcro around backrest rail and securing.

b. Attach (2) provided 9" and (1) 36" camo foam sleeves to the backrest rail (armrest) and shooting rail by simply wrapping around square tubing and attaching Velcro together.

14. a. Attach the stabilizer bar extension tube (1ML23) to the second ladder section mounting bracket using (1) provided spring lock pin. **SEE FIGURE 9.**

b. Slide the stabilizer bar (L17) into the extension tube and attach the two pieces together using (1) provided spring lock pin. Spring lock pin must go through both the extension tube and the stabilizer bar at appropriate hole to achieve desired distance from tree. Adjustment in length may be needed when ladder is uprighted later in instructions. **SEE FIGURE 9.**

15. a. Tie one end of the provided 9' rope to the link welded onto the stabilizer bar, just in front of the tree hugger. **Be sure your double knot is secure. SEE FIGURE 10.**

b. Tie one end of each of the provided 15' ropes to the platform J-pipes, just in front of the bolt-on tree blade. **Be sure your double knots are secure. SEE FIGURE 10.**

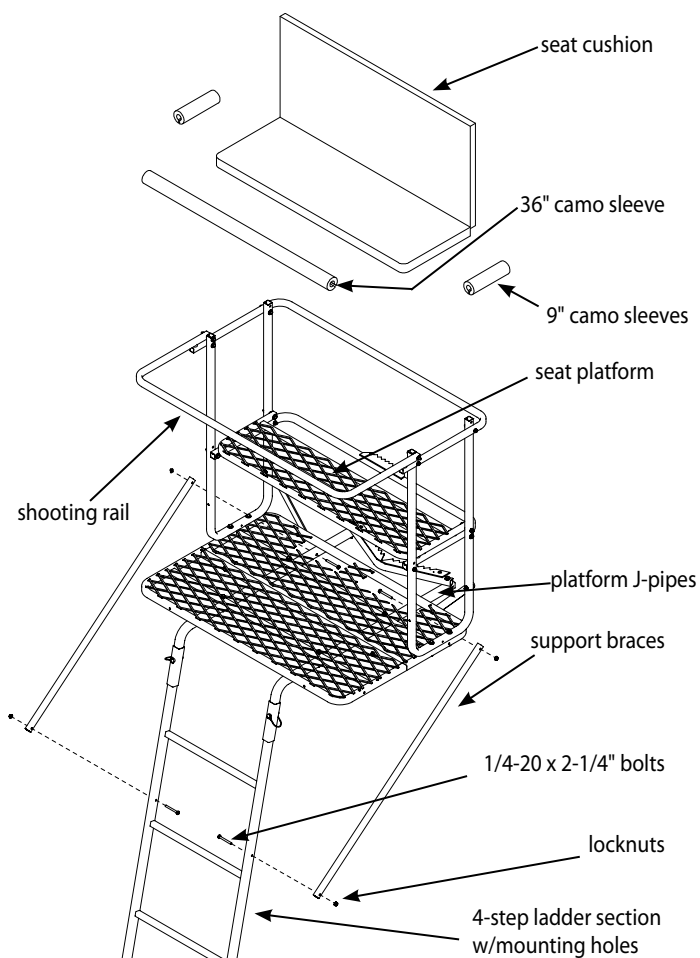


Figure 8

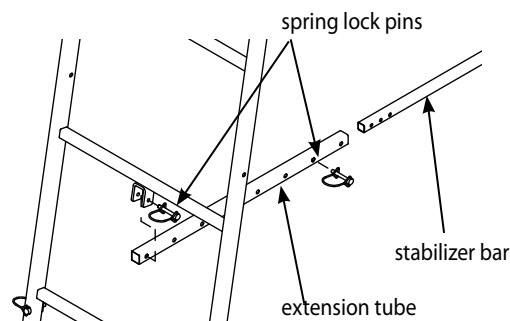


Figure 9

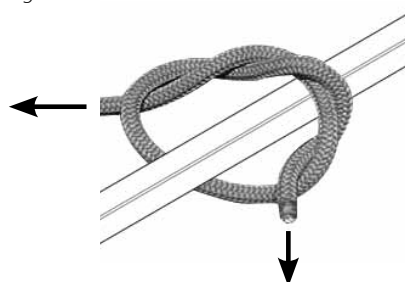


Figure 10

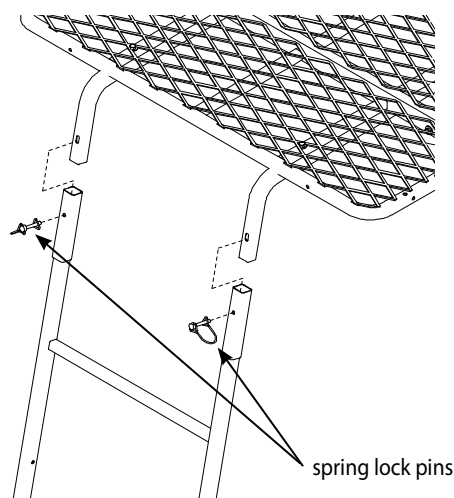
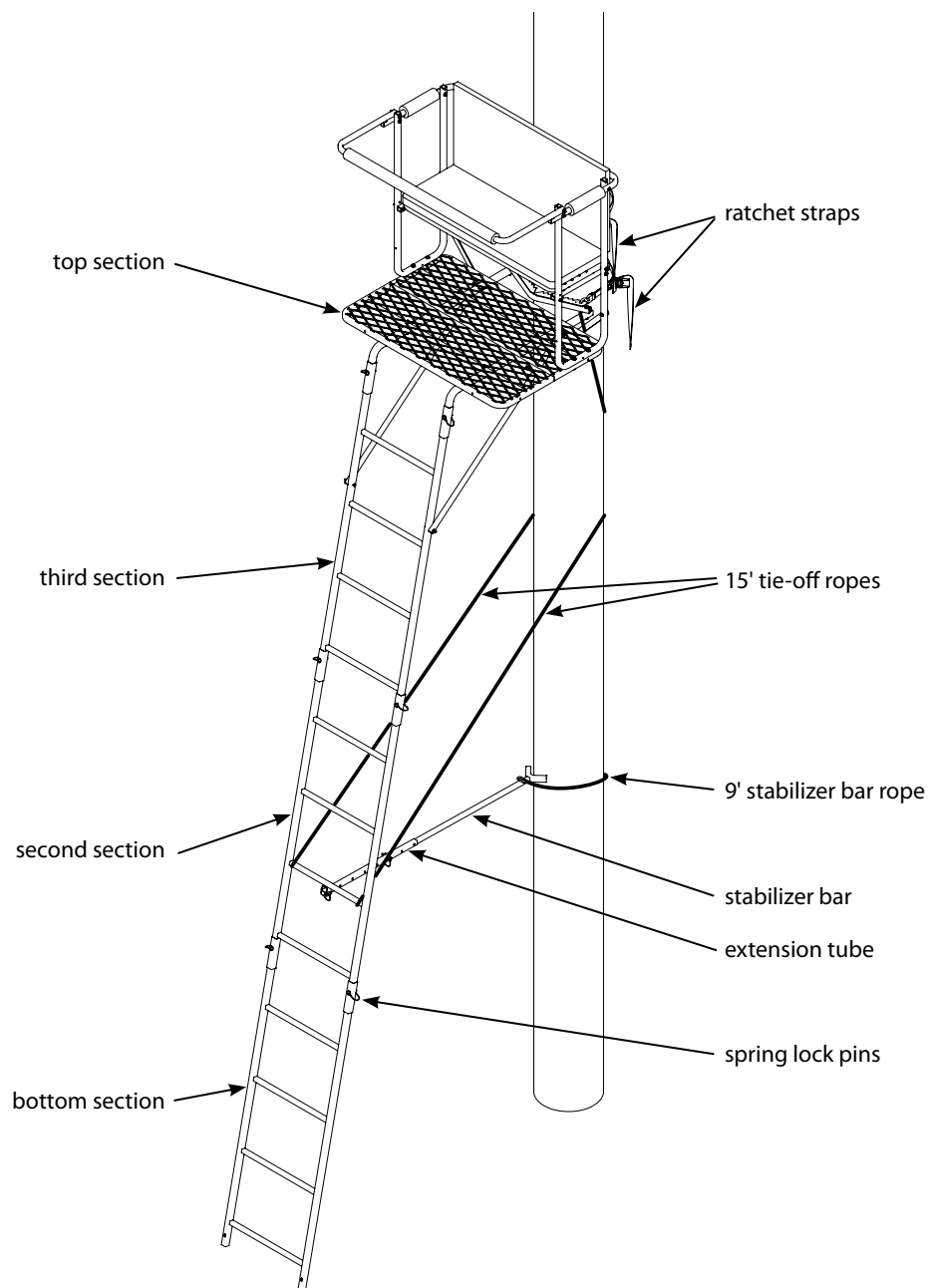
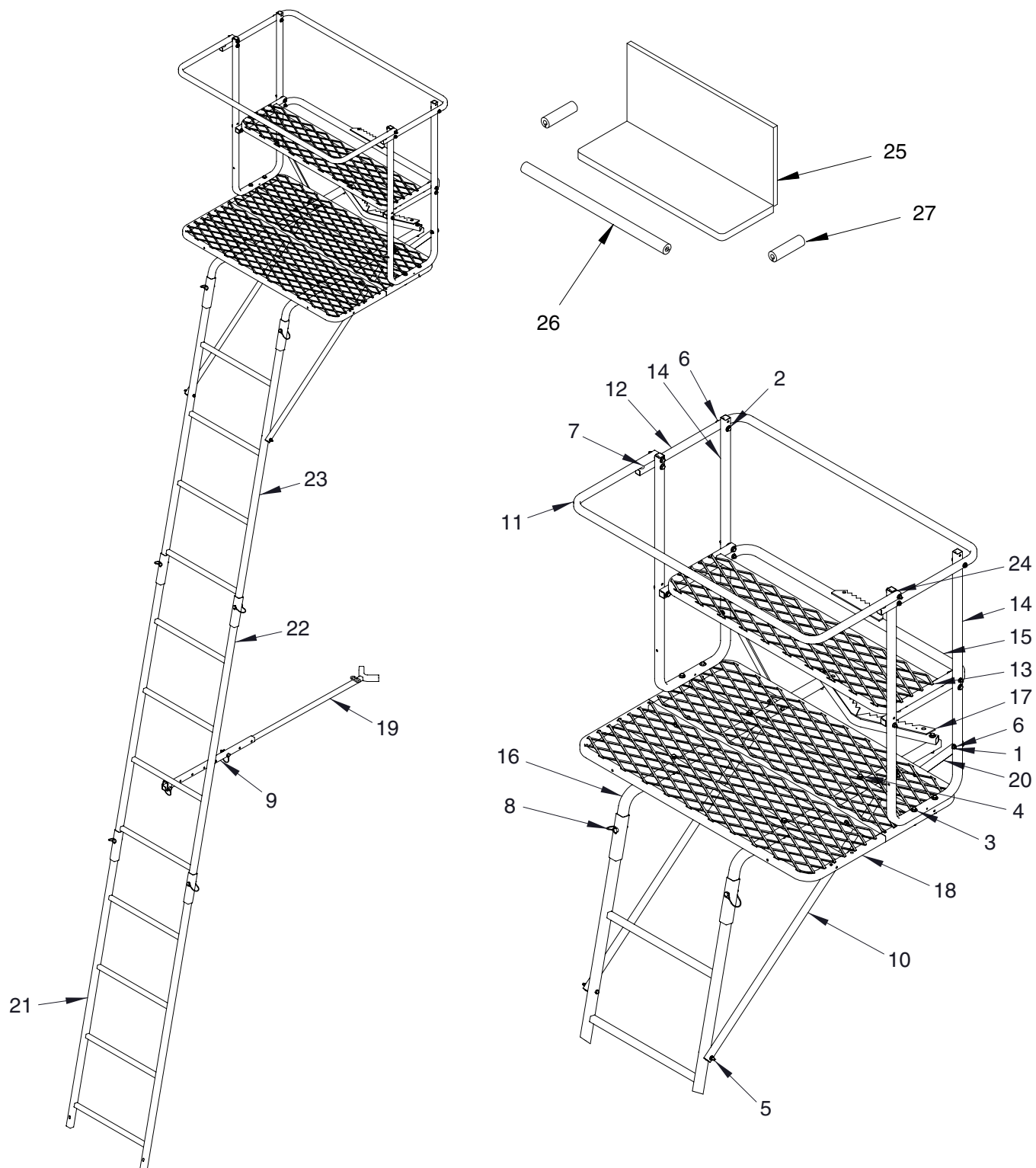


Figure 7

FINISHED 17' DOUBLE BUCK EXTREME 2-MAN LADDER



LADDER PARTS



LADDER PARTS LIST

**NO EXTENSIONS AVAILABLE FOR THIS MODEL,
TESTED FOR 17' MAXIMUM HEIGHT!**

KEY #	PART #	DESCRIPTION	QTY.
1	48240B	BOLT, HHCS GR5 BLK 1/4-20 X 1-1/2"	4
2	48153B	BOLT, HH GR5 BLK 1/4-20 X 2"	4
3	48261B	WASHER, BLK 1/4"	24
4	48270B	BOLT, HH GR5 BLK 1/4-20 X 2-1/2"	6
5	48271B	BOLT, HHCS, GR5 BLK 1/4-20 X 2-1/4"	18
6	48752B	NUT, FLANGED, NYLOCK 1/4-20	32
7	48679	RUBBER BUMPER STOP	4
8	63281	SPRING LOCK PIN, ROUNDED RETAINER 1/4 X 1-3/4"	8
9	1ML23	SUPPORT TUBE, STABILIZER	1
10	2ML46	SUPPORT TUBE	2
11	2ML64	SHOOTING RAIL	1
12	2ML65	BACKREST RAIL	1
13	2ML69	FLIP UP SEAT PLATFORM	1
14	2ML93	SEAT SUPPORT LOOPS	2
15	2ML127	TREE BLADE FRAME	1
16	2ML129	SIDE RAIL, FOOT PLATFORM SUPPORT	2
17	2ML130	TREE BLADE	1
18	2ML133	FOOT PLATFORM	2
19	L17	STABILIZER BAR	1
20	LL9A	SUPPORT BRACE, PLATFORM	2
21	SL51	4-STEP LADDER, POCKET/PIN STYLE	1
22	SL52	4-STEP LADDER W/VAM, POCKET/PIN STYLE	1
23	SL54	4-STEP LADDER W/HOLES, POCKET/PIN STYLE	1
24	WN516	WASHER, NYLON BLK 5/16"	4
25	48688	BENCH SEAT CUSHION, 2" W/BACKREST	1
26	48739	CAMO SLEEVE, 36"	1
27	48736	CAMO SLEEVE, 9"	2
ITEMS BELOW NOT SHOWN			
--	48415	RATCHET STRAP	2
--	48155	FULL BODY HARNESS (FAS)	2
--	48691	ROPE, 9' (SOLD IN ROPE KIT ONLY)	1
--	48691	TIE-OFF ROPE, 15' (SOLD IN ROPE KIT ONLY)	2

ASSEMBLY INSTRUCTIONS (RE629)

Tools needed – two 7/16" wrenches

IMPORTANT ASSEMBLY TIP: DO NOT TIGHTEN NUT & BOLT COMBINATIONS COMPLETELY UNTIL ALL PARTS ARE ASSEMBLED TOGETHER! FINGER TIGHTEN ONLY PLUS ONE TURN OF A WRENCH ONLY! THIS WILL TEMPORARILY HOLD THE LOCK NUT ON THE BOLT WHILE HELPING ALIGNMENT OF ALL PARTS! AFTER ALL PARTS ARE ASSEMBLED TOGETHER, ALL NUT & BOLT COMBINATIONS MUST BE COMPLETELY TIGHTENED!

1. Attach (2) ladder side J-rails (411018) to (1) welded platform frame (411021) using (4) provided 1/4-20 x 2-1/4" bolts, locknuts and steel washers. **SEE FIGURE 1. DO NOT tighten all nut and bolt assemblies completely!**

NOTE: Mesh surface of platform should be on top and rounded corners of platform are orientated as per figure 1. This step now makes this platform the seat platform.

2. Attach (2) side loop frames (411024) to the previously assembled ladder side J-rails using (4) provided 1/4-20 x 2-1/4" bolts, locknuts and steel washers. **SEE FIGURE 1.**
3. Slide the flared side rail (411019) and the long flared side rail (411020) over the previously assembled ladder side J-rails and secure together using (2) provided 1/4-20 x 1-1/2" bolts, locknuts and steel washers. **SEE FIGURE 2.** Pay extra attention to which side the long flared rail is assembled to as it will affect ladder assembly later on in assembly instructions.
4. Attach the second welded platform frame (411021) to the flared side rail, long flared side rail and both side loop frames using (2) provided 1/4-20 x 2-1/4" bolts, (2) 1/4-20 x 2-1/2" bolts, (4) locknuts and (4) steel washers. **SEE FIGURE 2.**

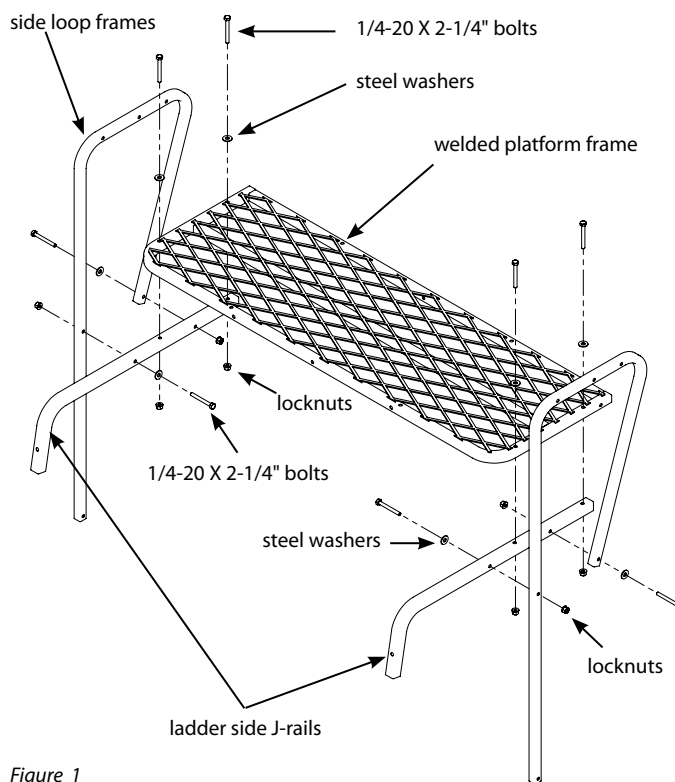


Figure 1

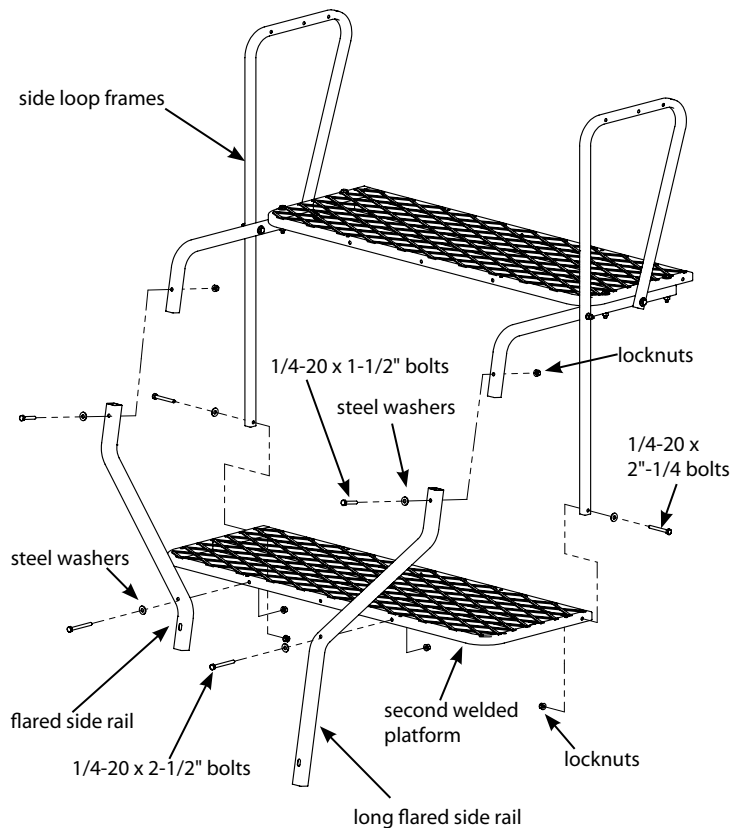


Figure 2

5. Attach the platform support tube (411031) to the foot platform and seat platform using (2) provided 1/4-20 x 2-1/4" bolts, locknuts and steel washers. **SEE FIGURE 3.**
6. Attach the tree blade extension tubes (411030) to the bottom side of the seat platform using (4) provided 1/4-20 x 2-1/4" bolts, locknuts and steel washers. **SEE FIGURE 4.**
7. Attach the tree blade weldment (SL67) to the top side of the tree blade extension tubes using (2) provided 1/4-20 x 2-1/4" bolts, locknuts and steel washers. **SEE FIGURE 4.**
8. Insert the (2) shooting rail extension weldments (411028) into the receiving ends of the backrest frame/upper tree blade (411025). Secure all three pieces to the side loop frames using (6) provided 1/4-20 x 2-1/4" bolts, (6) locknuts and (8) steel washers. **SEE FIGURE 5.**

NOTE: Use (1) steel washer on each side of this assembly to correctly take up the gap between the side loop frame and the shooting rail extension.

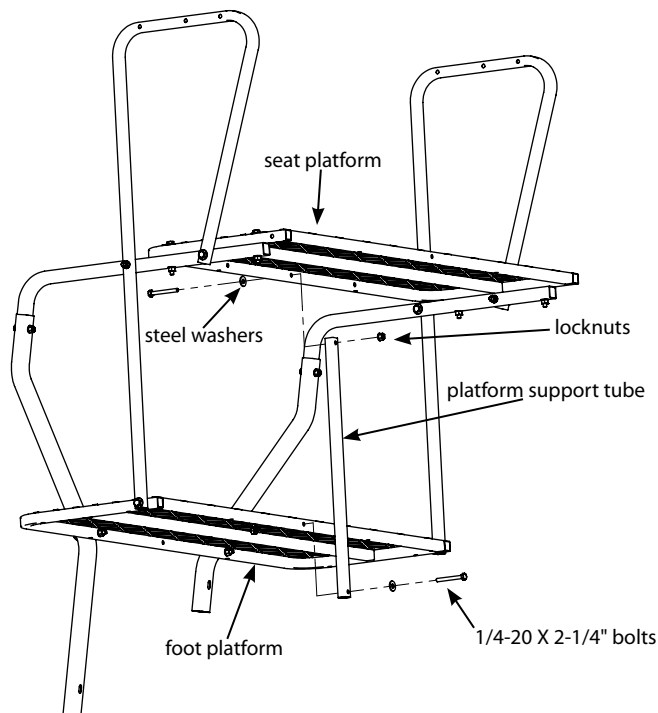


Figure 3

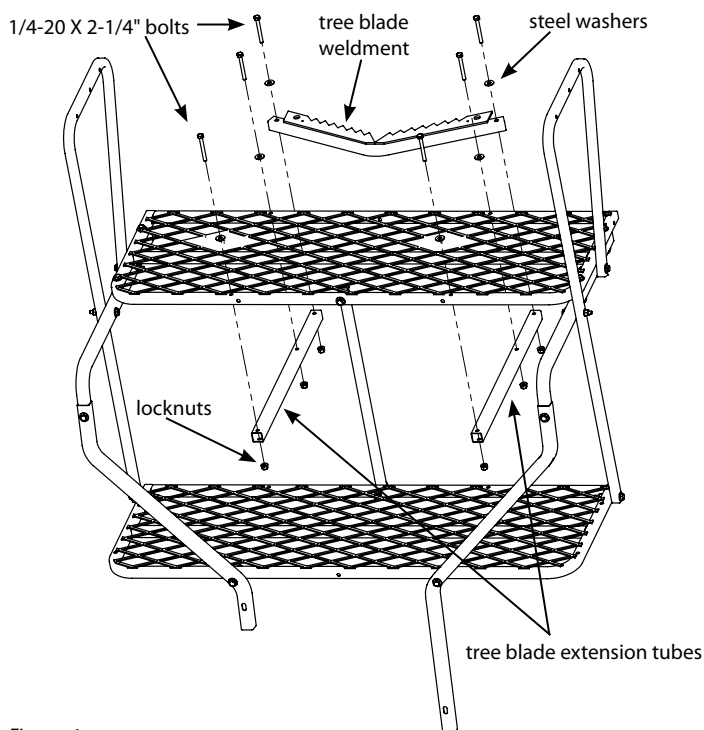


Figure 4

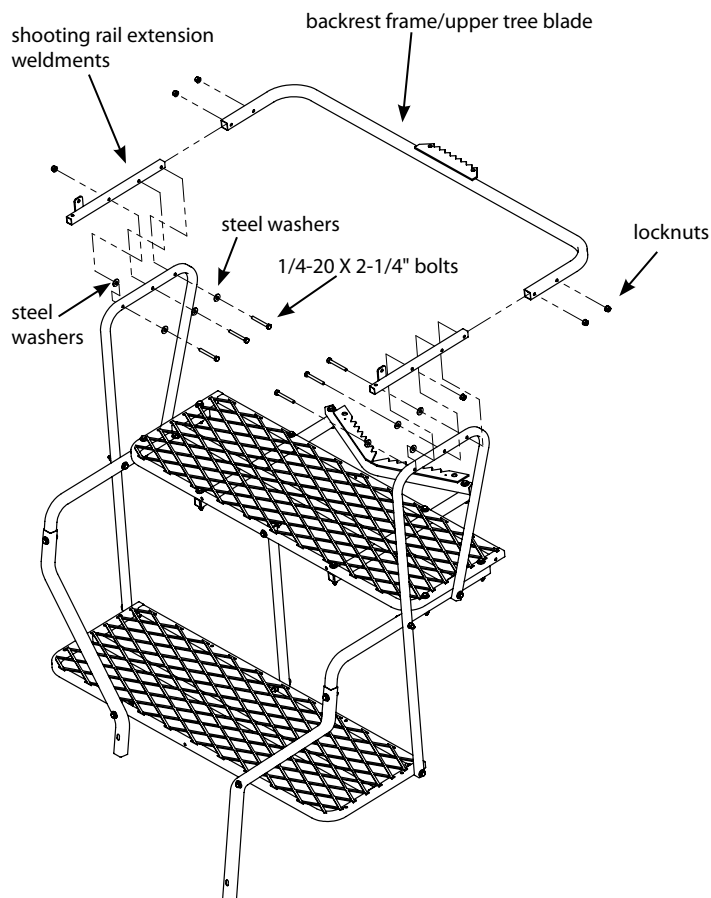


Figure 5

9. Slide the (2) shooting rail J-pipes (411032) over the shooting rail straight tube (411027) and secure together using (2) provided 1/4-20 x 1-1/2" bolts and locknuts. **SEE FIGURE 6.**
10. Attach the previously assembled shooting rail to the tabs located on the shooting rail extension tubes using (2) provided 1/4-20 x 1-3/4" bolts, locknuts, steel washers and nylon washers. **You must now tighten all nut and bolt combinations completely. Be sure not to over tighten or crush tubing when tightening. SEE FIGURE 7.**
11. a. Attach the removable seat cushion (48814) to the top of seat frame. Wrap the Velcro seat straps or buckle straps around seat frame and secure together. Snap the side release buckles together for buckle style seats. Pull straps tight so seat is not loose. Attach backrest portion by wrapping Velcro around backrest rail and securing.
b. Attach the (2) provided 9" and (1) provided 36" camo foam sleeves to the side loop frames and shooting rail by wrapping around square tubing and attaching Velcro together.
12. Insert one side of the base extension weldment (410044) into the base extension rail tube (410040) and secure with (1) spring lock pin. Handle of spring lock pin must be put to the outside of long rail. **SEE FIGURE 8.**
13. Take the factory assembled ladder sections and unfold them to their full, deployed width. Insert the previously assembled base extension into (1) 3-step ladder section (410032). **SEE FIGURE 8.** This step now makes this the bottom ladder section.

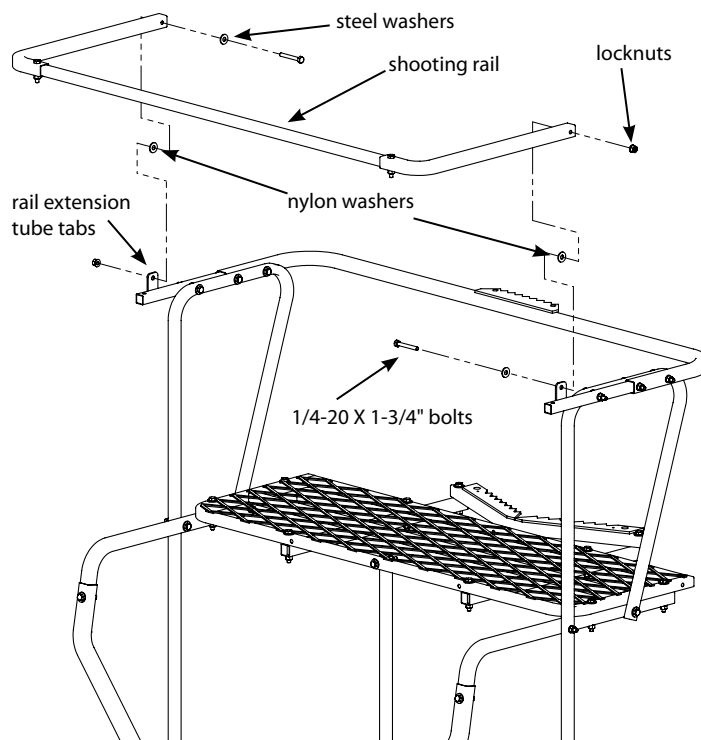


Figure 7

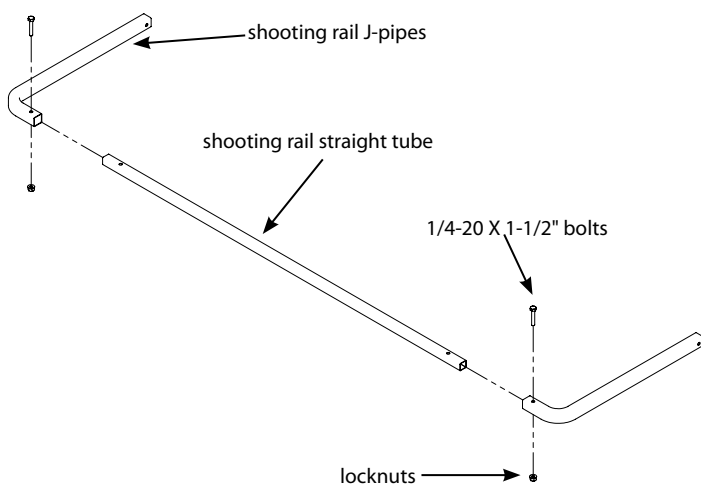


Figure 6

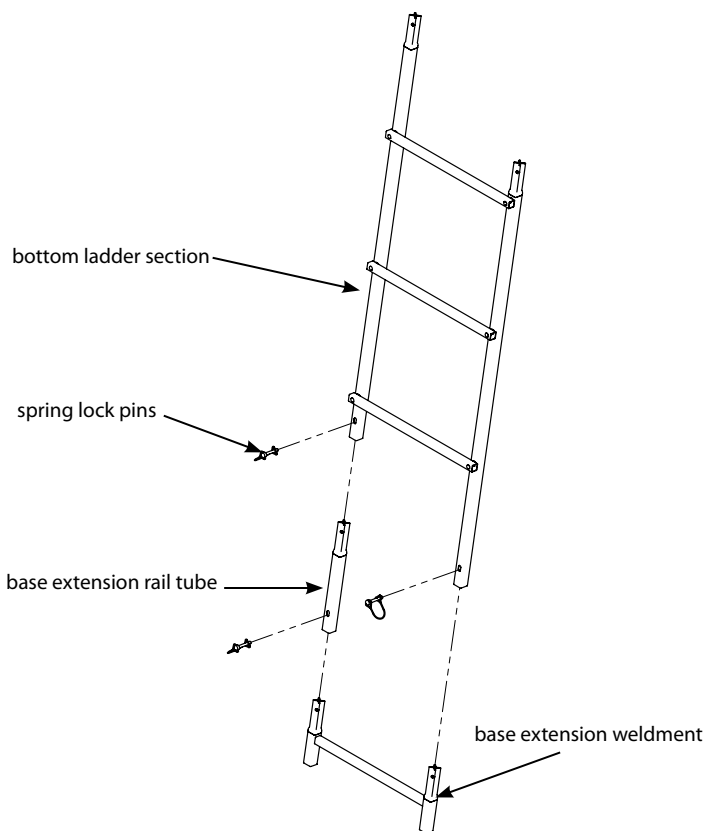


Figure 8

14. Sections are assembled on the ground in the following order; bottom section (410032 ladder with assembled base extension); second section (410035 ladder with stabilizer bar mount); third section (410032 ladder); top section (assembled top platform section). Make sure assembled ladder sections have the steps positioned on the same side (outward) for climbing. **SEE FINISHED 15' 2-MAN LADDER.**
15. With all sections assembled together on ground, secure all sections together using (6) provided spring lock pins. Handle of spring lock pin must be put to the outside of ladder side rails. **SEE FIGURE 9.** In total, you should now have 9 spring lock pins on the ladder assembly that are securing all sections together.
16. a. Attach the stabilizer bar extension tube (1ML23) to the second ladder section mounting bracket using (1) provided spring lock pin. **SEE FIGURE 10.**
b. Slide the stabilizer bar (L17) into the extension tube and attach the two pieces together using (1) provided spring lock pin. Spring lock pin must go through both the extension tube and stabilizer bar at appropriate hole to achieve desired distance from tree. Adjustment in length may be needed when ladder is uprighted later in instructions. **SEE FIGURE 10.**
17. a. Tie one end of the provided 9' rope to the link welded onto the stabilizer bar, just in front of the tree hugger. Be sure your double knots are secure. **SEE FIGURE 11.**
b. Tie one end of each of the provided 15' ropes to the tree blade extension tubes, just in front of the bolt-on tree blade. Be sure your double knots are secure. **SEE FIGURE 11.**

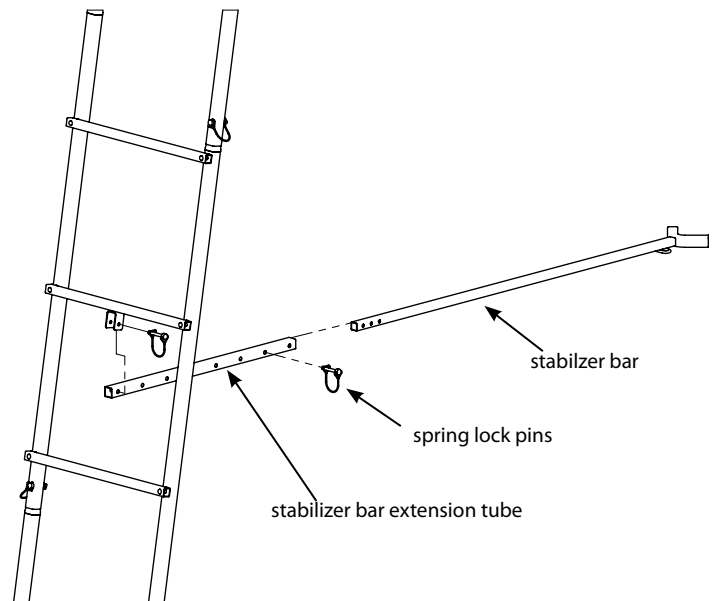


Figure 10

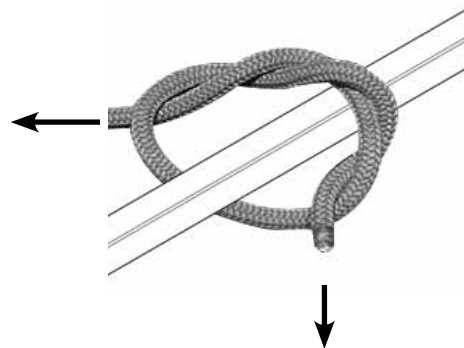


Figure 11

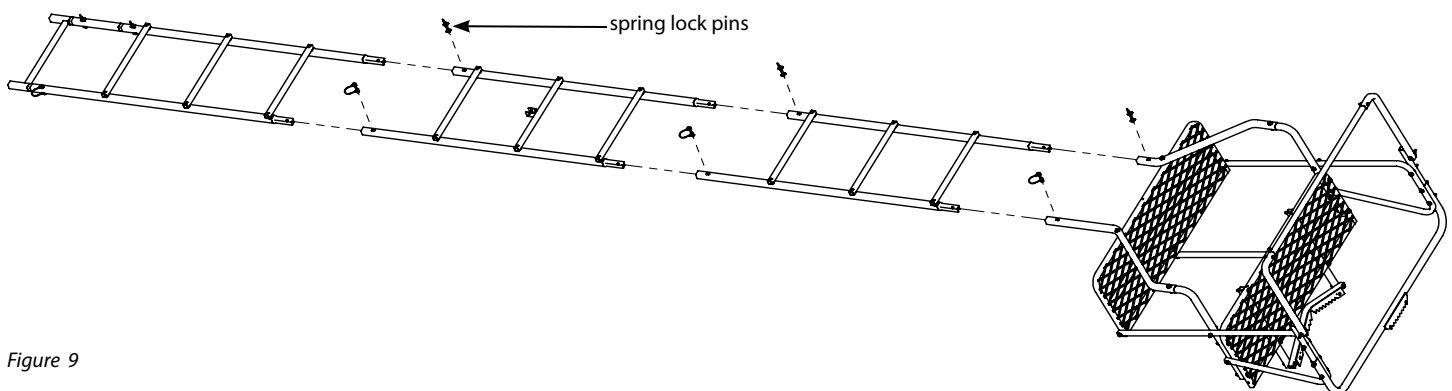
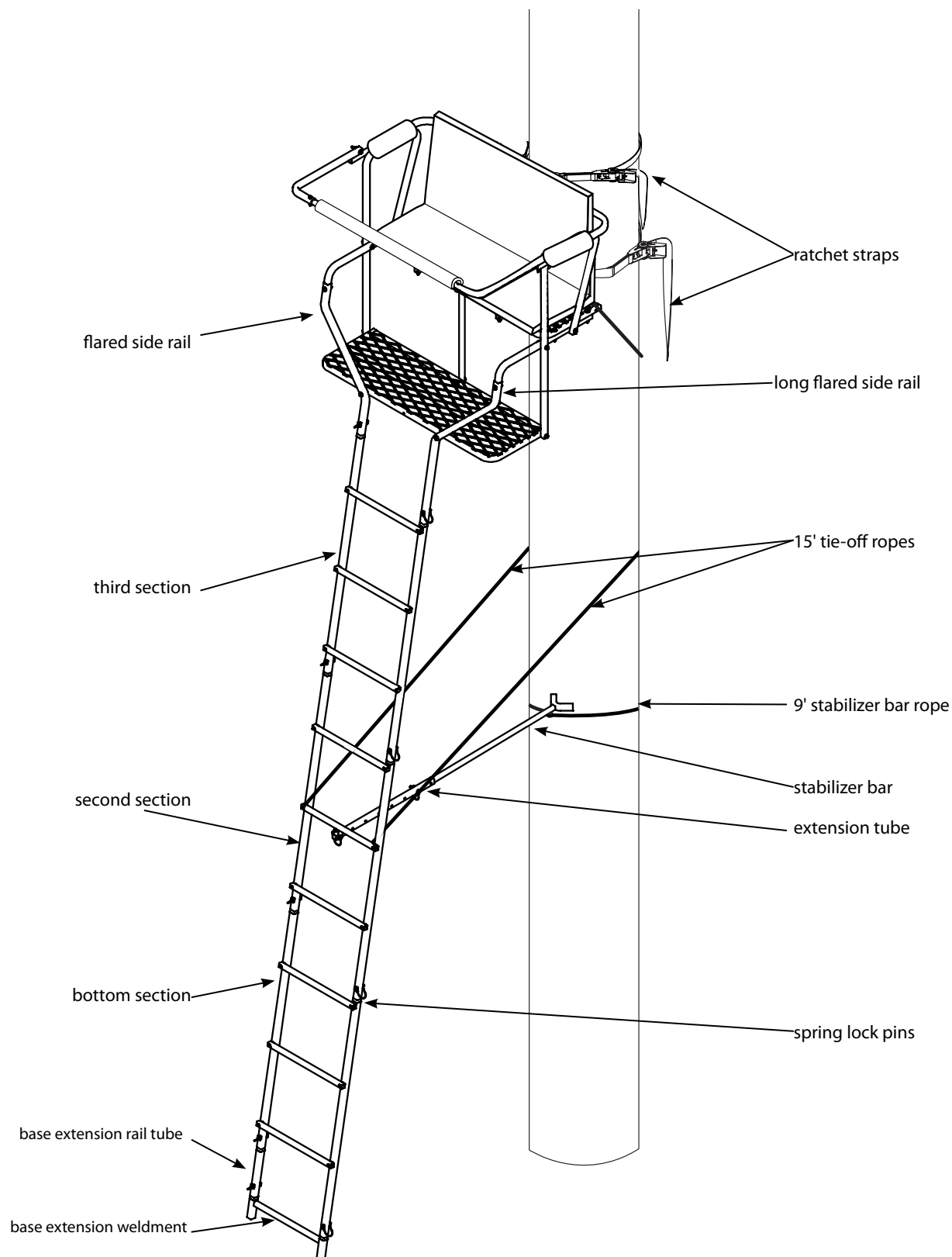


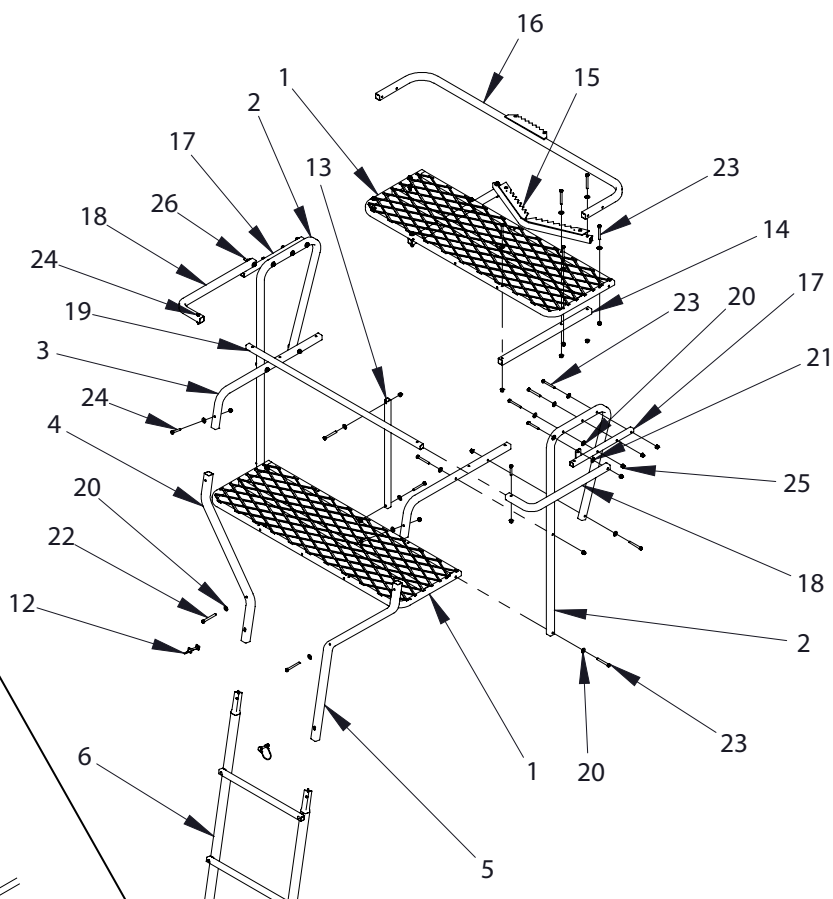
Figure 9

FINISHED 15' 2-MAN LADDER STAND

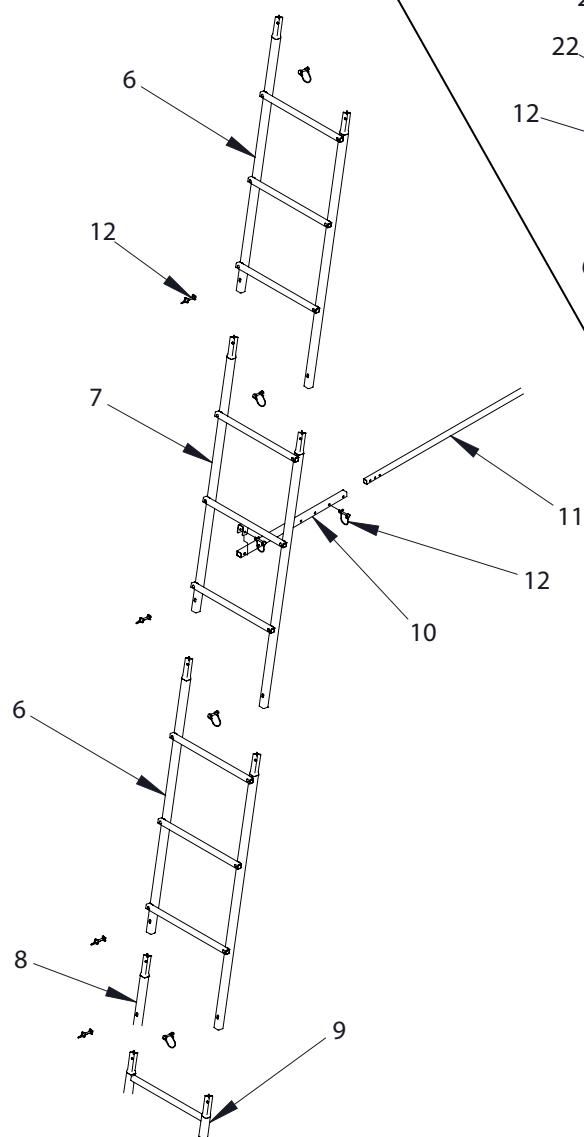


RE629 PARTS EXPLOSION

Top Ladder Parts



Bottom Ladder Parts



RE629 PARTS LIST

KEY #	PART #	DESCRIPTION	QTY.
1	411021	WELDMENT PLATFORM 40" X 13"	2
2	411024	FTS ARMREST SIDE	2
3	411018	RAIL SIDE LADDER	2
4	411019	RAIL SIDE FLARED 2 MAN LADDER	1
5	411020	RAIL SIDE FLARED LONG 2 MAN LADDER	1
6	410032	ASSY LADDER STEEL 3 STEP FOLDING	2
7	410035	ASSY LADDER W/MOUNT STEEL 3 STEP FOLDING	1
8	410040	TUBE SIDE RAIL LONG BASE EXTENSION	1
9	410044	WELDMENT BASE EXTENSION	1
10	1ML23	TUBE, STABILIZER, SUPPORT	1
11	L17	WELDMENT, STABILIZER BAR	1
12	63281	SNAP PIN, 1/4 X 1-3/4", ROUNDED RETAINER	11
13	411031	TUBE PLATFORM SUPPORT	1
14	411030	TUBE EXTENSION TREE BLADE	2
15	2ML130	WELDMENT, TREE BLADE	1
16	411025	WELDMENT UPPER BLADE/RAIL 2 MAN	1
17	411028	WELDMENT SHOOTING RAIL EXTENSION	2
18	411032	SHOOTING RAIL J PIPE	2
19	411027	SHOOTING RAIL STRAIGHT TUBE	1
20	48261B	WASHER FLAT 1/4" BLACK	32

KEY #	PART #	DESCRIPTION	QTY.
21	WN516	WASHER, 5/16 BLACK NYLON	2
22	48270B	BOLT, 1/4-20 X 2-1/2 HHCS GR5 BLK ZN	2
23	48271B	BOLT, 1/4-20 X 2-1/4 HHCS GR5 BLK ZN	24
24	48240B	BOLT, 1/4-20 X 1-1/2 HHCS GR5 BLK ZN	4
25	48752B	NUT 1/4-20 HFLTPLK BLK ZN	32
26	48750B	BOLT 1/4-20 X 1-3/4" HHCS GR5 BLK ZN	2
ITEMS NOT SHOWN			
--	48415	RATCHET STRAP	2
--	48155	FULL BODY HARNESS (FAS)	2
--	48691	ROPE 9' (SOLD IN ROPE KIT ONLY)	1
--	48691	TIE-OFF ROPE 15' (SOLD IN ROPE KIT ONLY)	2
--	48814	SEAT	1
--	48737	18" CAMO SLEEVE	1
--	360000	9" CAMO SLEEVE	2

SETUP AND USE INSTRUCTIONS

1. With assembled product lying on the ground in assembled position, **position one person at bottom end of ladder lying on the ground.** This person has to prevent the ladder end from tilting up when platform end is lifted and prevent the ladder from skidding across ground.
 2.
 - a. Position (2) people at the platform end of the ladder, lift the platform end and continue uprighting by walking toward bottom end of ladder and moving hands along ladder legs. **Stand ladder up against chosen straight tree on dry, level ground.** Use caution when ladder comes over center against the tree.
 - b. Step back and look at the ladder top to see that both platform tree blade and upper tree blade are contacting tree. Adjust as needed so both the tree blades are contacting tree.
 - c. Step down hard on bottom step to push ladder legs into the ground.
 - d. Wrap the 9' rope attached to stabilizer bar around tree and tie the free end to the link welded on stabilizer bar at the stabilizer bar height location. Secure the ladder tight so the stabilizer bar is at a right angle to the tree. Adjust stabilizer bar length as necessary so it contacts tree. Be absolutely sure the tree blade on platform, the upper tree blade and the stabilizer bar are all contacting tree.
 - e. Wrap the previously attached 15' tie-off ropes hanging down from platform, around the back side of tree in opposite directions of each other. Pull the ropes snug and tie them to the ladder at the stabilizer bar height location. This ground level ladder-to-tree attachment will prevent the ladder from pulling away from the tree while ascending to top for final ratchet strap attachment. The same holds true when ladder removal is necessary. **SEE FIGURE 1a and 1b**
- NOTE: During installation and removal of ladder treestand, you must always and properly use the included Full Body Harness (Fall Arrest System). Refer to the Full Body Harness instructions included with this product for proper use.**
3. **With two people securely holding the ladder,** use the three point contact climbing method to slowly climb the ladder and carefully keep a constant hand grip on the ladder at all times. Always lean forward, toward tree, to keep both top section tree blades against the tree. **Be certain ladder bottom is firmly seated on dry, level ground. Attach your harness tether to the tree before securing the platform to the tree and stepping onto platform. Refer to the Full Body Harness instructions included with this product.**

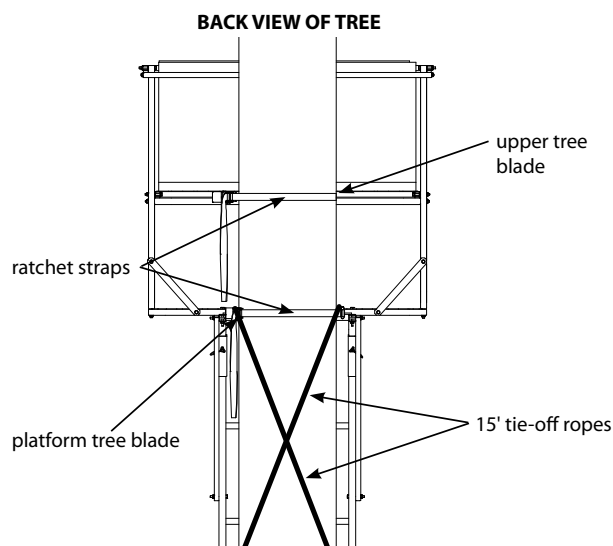


Figure 1a (RE615)

WARNING

DOUBLE CHECK ASSEMBLY STEPS TO BE CERTAIN YOU HAVE CORRECTLY ASSEMBLED THIS PRODUCT.

STUDY YOUR NEW STAND TO BECOME FAMILIAR WITH ALL OF ITS FEATURES AND DESIGN. AT GROUND LEVEL, FOLLOWING PROVIDED USE INSTRUCTIONS, PRACTICE ATTACHING STAND TO TREE AND REMOVING STAND FROM TREE. PRACTICE SITTING, STANDING, AND USING THIS PRODUCT BEFORE ATTACHING OVERHEAD. SAVE THESE INSTRUCTIONS FOR FUTURE REFERENCE. YOU MUST ALWAYS USE THE PROVIDED FULL BODY HARNESS (FALL ARREST SYSTEM) THAT MEETS TMA STANDARDS WHILE USING THIS PRODUCT.

ALWAYS USE THREE PEOPLE FOR SET-UP AND TAKE-DOWN. BE ABSOLUTELY SURE THE TREE BLADES ON PLATFORM AND THE STABILIZER BAR ARE BOTH CONTACTING TREE BEFORE CLIMBING LADDER.

STABILIZER BAR MUST ALWAYS BE CORRECTLY AND SECURELY ATTACHED TO LADDER AND TREE BEFORE CLIMBING LADDER.

SOME MODELS INCLUDE A MULTI-PIECE STABILIZER BAR SYSTEM. BE SURE SPRING LOCK PIN GOES THROUGH BOTH THE EXTENSION TUBE AND THE STABILIZER BAR.

BE CERTAIN SPRING LOCK PINS ARE LATCHED SECURELY TO PREVENT ACCIDENTAL REMOVAL.

BE SURE YOUR DOUBLE KNOTS ARE ALL SECURE ON ALL ROPE CONNECTIONS.

NEVER ASCEND OR DESCEND LADDER WITHOUT TIE-OFF ROPES SECURELY HOLDING LADDER TO TREE AND STABILIZER BAR SECURELY ATTACHED.

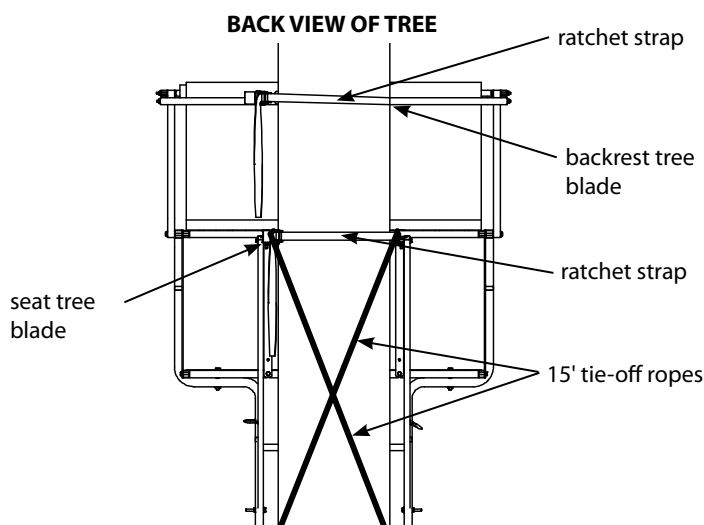


Figure 1b (RE629)

4. Standing on ladder step, lean toward tree with ratchet strap now in hand, Hook "S" hook with long strap through hole provided on tree blade. Feed the long strap through the center (slot) of ratcheting mechanism and back around through tightening lever. **SEE FIGURES 2 AND 3.**

NOTE: Be sure you feed the long strap correctly so there are no twists in the strap.

Wrap entire ratchet assembly around tree and hook other "S" hook through opposite upper tree blade hole. Pull tail of long strap until most of the slack is taken out. Be sure entire strap is even and at the same level all around tree. "Ratchet" tight to tree, this will securely attach ladder to tree and prevent movement. **SEE FIGURES 2 AND 4.**

NOTE: To release ratchet, simply pull the release lever and open tightening lever wide open (flat).

5. Repeat step 4 for second tree blade attachment by placing "S" hooks through holes provided on second tree blade. **SEE FIGURES 2, 3 AND 4.**
6. Reverse setup & use instructions to take ladder down.

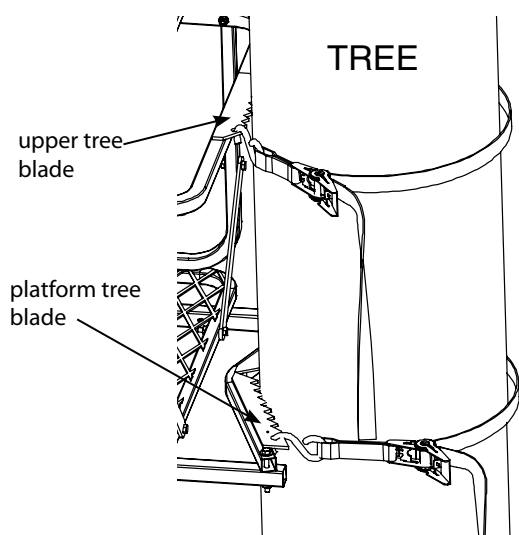


Figure 2

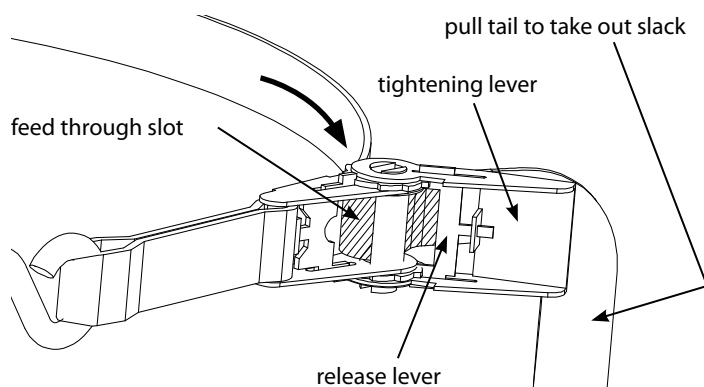


Figure 3

! WARNING

BE SURE ONLY ONE PERSON ASCENDS OR DESCENDS LADDER AT A TIME. BE CERTAIN FIRST PERSON IS SEATED SAFELY, AND ATTACHED TO TREE WITH PROVIDED FULL BODY HARNESS (FALL ARREST SYSTEM) THAT MEETS TMA STANDARDS CORRECTLY BEFORE SECOND PERSON ASCENDS OR DESCENDS LADDER.

NEVER HAVE TWO PEOPLE ON ONE SIDE OF THE PLATFORM. KEEP WEIGHT EVENLY DISTRIBUTED ON PLATFORM.

BE CERTAIN TO ALWAYS LEAN FORWARD, TOWARD THE TREE WHEN ASCENDING OR DESCENDING LADDER. ATTACH YOUR HARNESS TETHER TO THE TREE BEFORE SECURING THE PLATFORM TO THE TREE AND STEPPING ONTO THE PLATFORM.

ALWAYS HAVE THREE POINTS OF CONTACT WHILE CLIMBING LADDER.

BRING RATCHET STRAP(S) UP WITH YOU IN A POCKET- DO NOT CARRY IN YOUR HANDS!

DO NOT ALLOW EXCESSIVE STRAP BUILDUP IN RATCHET AS THIS WILL PREVENT THE RATCHET TEETH FROM ENGAGING CAUSING SLIPPAGE.

ALWAYS ATTACH RATCHET STRAPS SECURELY WHILE USING THIS PRODUCT!

NEVER STAND ON LADDER SEAT, IT IS DESIGNED FOR SITTING ONLY.

SEAT IS REMOVABLE. BE CERTAIN IT IS SECURELY ATTACHED WHEN IN USE.

BE SURE SHOOTING RAIL IS SEATED ALL THE WAY DOWN ON STUDS DURING USE.

NEVER LEAN AGAINST, LEAN OVER, OR SIT ON SHOOTING RAIL. IT IS DESIGNED AS A SHOOTING REST ONLY. ALWAYS BE AWARE THAT THE SHOOTING RAIL CAN PIVOT UP AND DOWN.

BE SURE SHOOTING RAIL IS FLIPPED BACK WHEN ASCENDING OR DESCENDING LADDER.

ALWAYS BE AWARE OF THE OTHER PERSON'S POSITION. USE EXTREME CAUTION WHEN WEAPONS ARE USED TO PREVENT PERSONAL INJURY.

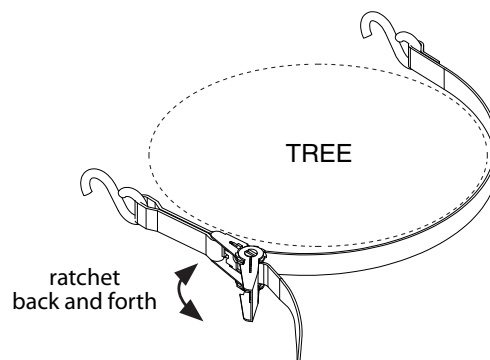
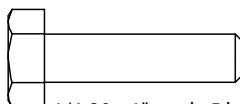


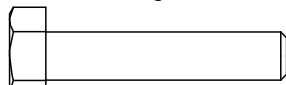
Figure 4

BOLT IDENTIFICATION CHART

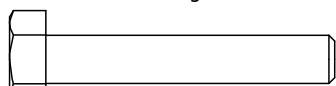
Not all bolt sizes shown are included with all treestands. Bolts shown are for size reference only. Extra hardware may be included in the parts bag.



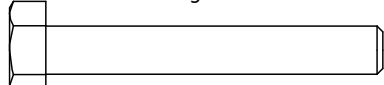
1/4-20 x 1" grade 5 hex head bolt



1/4-20 x 1-1/4" grade 5 hex head bolt



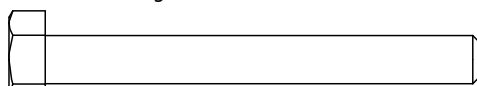
1/4-20 x 1-1/2" grade 5 hex head bolt



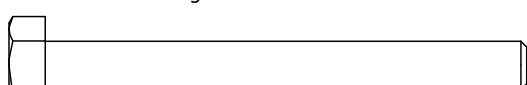
1/4-20 x 1-3/4" grade 5 hex head bolt



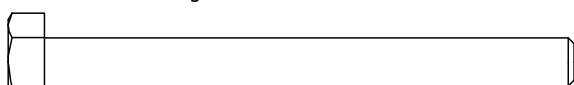
1/4-20 x 2" grade 5 hex head bolt



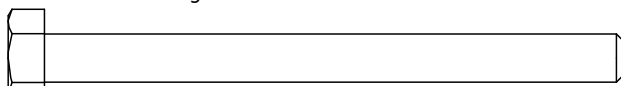
1/4-20 x 2-1/4" grade 5 hex head bolt



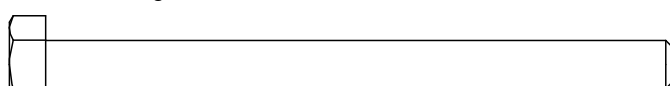
1/4-20 x 2-1/2" grade 5 hex head bolt



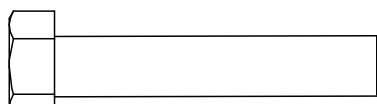
1/4-20 x 2-3/4" grade 5 hex head bolt



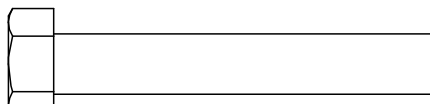
1/4-20 x 3" grade 5 hex head bolt



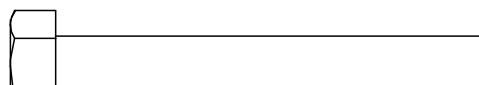
1/4-20 x 3-1/4" grade 5 hex head bolt



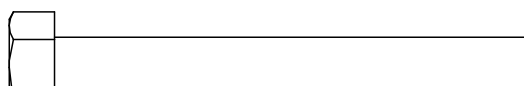
5/16-18 x 1-3/4" grade 5 hex head bolt



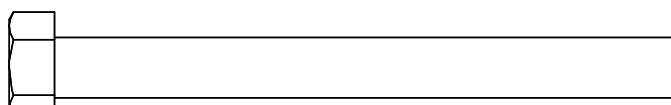
5/16-18 x 2" grade 5 hex head bolt



5/16-18 x 2-1/4" grade 5 hex head bolt



5/16-18 x 2-1/2" grade 5 hex head bolt



5/16-18 x 3-1/4" grade 5 hex head bolt



This image shows a single sheet of white paper with horizontal ruling lines. The lines are evenly spaced and run across the width of the page. There are no margins, text, or other markings on the paper.



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*All weights, specifications and features are approximate and are subject to change without notice. Due to continuous product improvements, product images may not be exact. Warning labels in some product images may have been removed for photography purposes only. Props shown in photos not included. Some assembly may be required.