

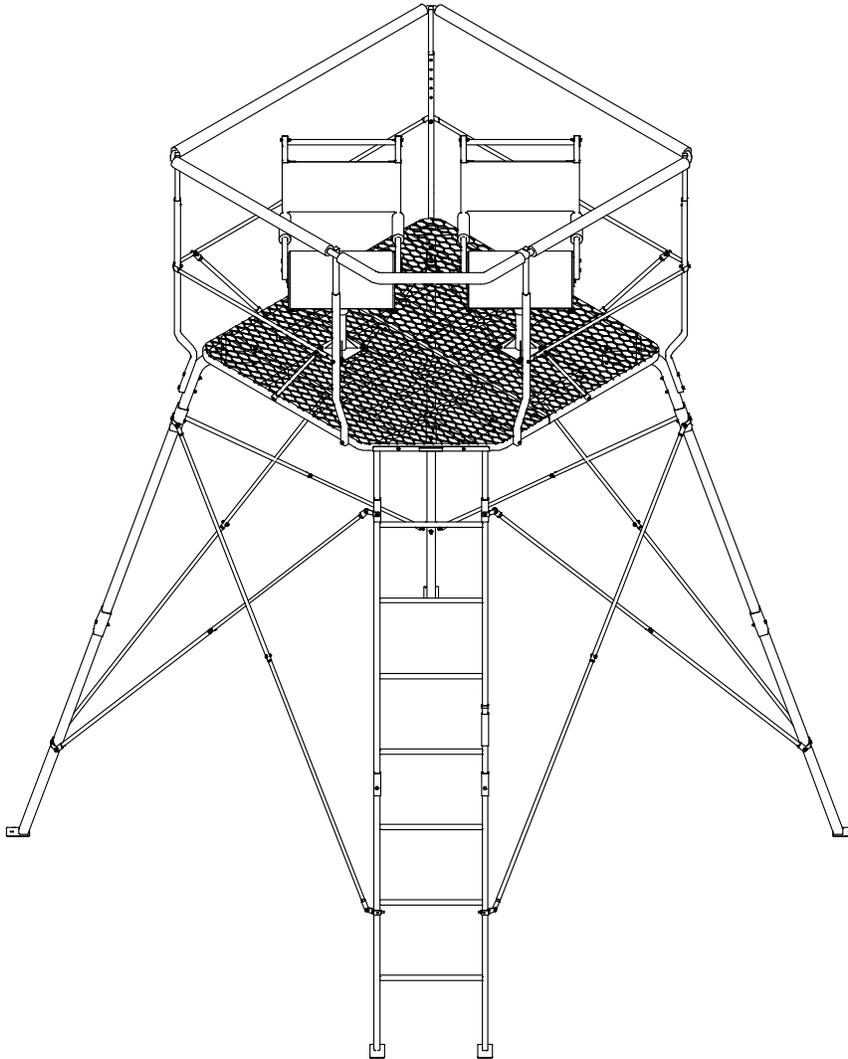


WE ARE HUNTERS

Operator's Manual

# Outpost Tower 2-Man

MODEL RE400



**Maximum Height**  
11' 3" to shooting rail

**Maximum Field Rating**  
500 lbs; no more than  
300 lbs per person.



## ATTENTION

**YOU MUST READ ALL WRITTEN INSTRUCTIONS  
AND WATCH THIS SAFETY VIDEO BEFORE USING!**



**WATCH THIS SAFETY VIDEO BEFORE USING!**

Scan →



or Visit →

[www.standsafety.com/r5](http://www.standsafety.com/r5)

Scan the QR code with your smart phone, tablet or similar device.

**OR**

Type the website address into your web browser to view an important safety video before using this product.

**TRIPOD STAND SAFETY**

PRODUCT MEETS  
INDUSTRY STANDARDS  
RECOGNIZED BY



PARTICIPATING MEMBER

Get parts online at  
[www.HuntRiversEdge.com](http://www.HuntRiversEdge.com)

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P/N: 34673  
C/N: 34227  
REV2: 03/28/2022

## INTRODUCTION

Rivers Edge® Treestands are engineered with you the hunter in mind. We appreciate your purchase of one of our world class treestands. Follow these few simple instructions and your stand will provide you many years of trouble-free pleasure. Instructions should be kept in a safe place and reviewed at least annually.

If for any reason you have a problem with your product, **DO NOT return to the retailer**, contact the Rivers Edge® customer service department at 800-345-6007 for assistance.

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## WARRANTY

RETI offers a **one year warranty** for all components of the treestand. These warranties apply to the original owner with a proof of purchase. These warranties begin on the date of purchase by the first retail consumer and continue for the period specified above. These warranties apply to products that are not modified, abused or used in a manner that deviates from the product's intended usage. Minor fading in color is normal and is not covered by warranty. Any corrosion of painted surfaces that occurs as a result of paint being removed or damaged is also not covered by warranty. RETI offers no other warranty expressed or implied. Products for which warranty work has been approved must be sent directly to RETI and performed by RETI. **To obtain warranty service and/or replacement instructions, you must obtain prior approval from RETI before shipping your package to us by calling our customer service department at 800-345-6007 or by writing to: Ardisam, Inc., P.O. Box 755, 1730 Industrial Avenue, Cumberland, WI 54829 for a return material authorization number (RMA#).** All items must be shipped prepaid. RETI will, at no charge, repair or replace, in RETI's sole discretion, any product that satisfies the conditions stated above. RETI retains the right to change models, specifications and price without notice.

This equipment has been manufactured under strict quality and safety guidelines. As with any equipment of this type, full understanding of the instructions and its use is mandatory and imperative for the safety of its user. RETI is not responsible for any damages or injuries sustained due to improper use or modification of any of its products, or resulting from any use which deviates from the product's intended usage. RETI is not responsible for any injuries sustained due to failure to read and adhere to the instructions for use. Any misunderstanding or questions regarding the products of their use should be directed to RETI prior to any use. It is the owner's sole responsibility to inspect the product regularly for damage, improper installation, or conditions that could jeopardize the ultimate safety of the product. **Owner is responsible to understand and follow product field weight rating and must never exceed maximum weight rating.** RETI is not responsible for any malfunction or injury resulting from normal wear and tear, damage caused by improper use, improper maintenance, negligence or accidents. This product, if used safely as intended, will provide trouble free service for the useful life of the product. We hope you will enjoy the quality of our products for years to come, and have a safe hunt.

**STOP**

**READ AND UNDERSTAND THE FOLLOWING WARNINGS BEFORE ASSEMBLY**

**MODEL RE400**

**MAXIMUM USE HEIGHT - 11' 3" TO SHOOTING RAIL**

**MAXIMUM OCCUPANCY - TWO (2) PEOPLE**

**TOTAL WEIGHT LIMIT - 500 LB (300 LB PER PERSON MAX)**

**! WARNING**

- ▲ This product carries strict height and weight restrictions. **Do Not** use this product if you exceed the total weight limit. Please note that the total weight limit includes the user(s) and their equipment.

**! WARNING**

- ▲ **When using a tripod or tower stand the risk of a fall can occur anytime after leaving the ground. Falling from a tripod or tower stand can result in serious injury or death.**
- ▲ **Read and understand** all of the manufacturer's Warnings and Instructions and use all safety devices provided by the manufacturer. Contact the manufacturer for any questions. Failure to do so could result in injury or death.
- ▲ **Never** exceed the total weight limit of the treestand, tripod or tower.
- ▲ **Never** use a treestand, tripod or tower during inclement weather such as rain, lightning, windstorms or icy conditions and end your hunt and return to the ground if inclement conditions arise.
- ▲ **Never** use a treestand, tripod or tower while using drugs (even prescription drugs) or alcohol.
- ▲ **Never** use a treestand, tripod or tower while feeling ill, nauseous or dizzy, or if you have a prior medical condition that could cause a problem, that is, heart condition, joints that lock-up, spinal fusions, etc., or if you are not well rested. **Never** sleep in stand.
- ▲ **Never** rely on a tree branch for support.
- ▲ **Never** jump or bounce on a treestand, tripod or tower to seat it to the tree or ground.
- ▲ Pull up a bow, backpack, or firearm or other equipment only after being secure in the treestand, tripod or tower and a firearm must be pulled up with it unloaded, chamber open, and muzzle down.
- ▲ **Always** inform someone of the hunting location, where the treestand, tripod or tower will be located and the expected duration of the hunt.

**! WARNING**

- ▲ A signal device such as a mobile phone, radio, whistle, signal flare or personal locator device (PLD) must be on your person and readily available at all times.
- ▲ Inspect the treestand, tripod or tower and all safety devices each time before use and **Do Not** store a treestand or free standing platform stand outdoors.
- ▲ **Never** modify your treestand, tripod or tower in any way by making repairs, replacing parts, or altering it except if explicitly authorized in writing by the manufacturer.
- ▲ Practice installing, adjusting and using your treestand, tripod or tower at ground level prior to using it at elevated positions. Study your new stand to become familiar with all of its features and design. Doing so will confirm that the product is manufactured, assembled and installed correctly.
- ▲ Instructions (written and video) shall be kept in a safe place and reviewed at least annually. It is the responsibility of the treestand, tripod or tower owner to furnish the complete instructions to any person who borrows or purchases the treestand, tripod or tower.
- ▲ When installing, taking down or moving a tripod or tower stand you must strictly follow the manufacturer's instructions to determine the appropriate number of people required to perform these tasks.
- ▲ **Always** use at least four (4) people to install or take down a tripod or tower.
- ▲ A fall arrest system/full body harness (FAS/FBH) that meets industry standards for treestands is not included with tripods and tower stands. FAS/FBH designed for treestands require that the tether be anchored/attached to the tree. Never attach a FAS/FBH to a tripod or tower stand or any part of its structure as this could lead to an unsafe condition. Failure to follow this warning could result in serious injury or death!
- ▲ Prior to setting up your tripod or tower stand inspect the ground surface area. The ground must be firm, level and free of any debris. Soft or sloping ground and debris can cause the platform to become unstable and lead to unsafe conditions such as tilting, shifting or tipping. Never attempt to climb a tripod or tower stand that is leaning, unstable or slanted.

**STOP**

**READ AND UNDERSTAND THE FOLLOWING WARNINGS BEFORE SETUP AND USE**

**! WARNING**

- ▲ Never erect a tripod or tower stand near overhead electrical power lines and/or buried utilities that can cause electrocution, explosion and/or fire. You must always contact appropriate authorities prior to installing any structure on or near right of ways or underground utilities.
- ▲ Check every ladder section connection every time you use the stand before you leave the ground. If ladder sections are separating, do not use the stand.
- ▲ For towers and tripods designed for two or more people, never allow more than one person at a time to ascend or descend the ladder. Be certain first person is fully off the ladder/entry platform and positioned safely on tower platform or ground before second person ascends or descends ladder.
- ▲ Always maintain three (3) points of contact when climbing a tripod or tower stand. Proper three-point contact means having either two feet with one hand or one foot with two hands on the step portion of the ladder at all times. Never lean backward when climbing as this could cause the tripod or tower stand to become unstable.
- ▲ Tripod and tower stands must be properly secured and/or anchored to the ground according to manufacturer's instructions. Avoid using tripod and tower stands during windy conditions which could cause the free standing platform to tip over and result in damage to equipment and also serious injury or death to the users.
- ▲ Inspect tripod and tower stands before each use. Leaving equipment exposed to rain, sunlight, changing temperatures, snow and extreme weather conditions for extended periods of time can cause dangerous conditions not visible to the naked eye. Do not attempt to use any product if damage is detected or suspected. For your personal safety and also the safety of others, the product should be removed from service immediately.
- ▲ **Never** exceed the stated maximum use height.

**! WARNING**

- ▲ **Do Not** use this product until you have watched the safety video, understand it, and practiced the techniques for safe hunting discussed in this video. The video can be found with the QR code and/or URL shown on front cover of this manual.
- ▲ Read and perform all inspection and maintenance tasks before each and every use. Replace any questionable components immediately with RETI original replacement parts.
- ▲ **Do Not** crush tubing when tightening bolt assemblies! Identify and familiarize yourself with all parts before you start. Bolt identification chart can be found in the back.
- ▲ Double check assembly steps to be certain you have correctly assembled this product.
- ▲ **Never** use any product that has not been maintained or inspected properly - Your life depends on it!
- ▲ Do not position this product on a slope, unlevel, or wet ground. It may tip over and serious injury or death may occur.
- ▲ Ground must be free of rocks and debris so stakes can be driven into ground through holes provided in foot pads. This will help prevent tower from tipping over in strong winds.
- ▲ Contacting buried utilities may result in serious injury or death! Before digging always call 811 or you local One-Call system to prevent person injury, interruption of service, environmental accidents or project delays.
- ▲ Heavy product, **Always** use at least four (4) people to install or take down a tripod or tower. **Do Not** let someone with a history of back problems help.

**! WARNING**

- ▲ **Only** use approved RETI parts. Failure to do so may result in serious injury or death!

STOP

**READ AND UNDERSTAND THE FOLLOWING WARNINGS BEFORE SETUP AND USE**

**⚠ WARNING**

- ▲ Be sure only one person ascends or descends ladder at a time. Be certain first person is fully off of the ladder and positioned safely on tower platform or ground before second person ascends or descends ladder.
- ▲ **Never** have two people on one side of the platform. Keep weight evenly distributed on platform.
- ▲ **Always** be aware of the other person's position. Use extreme caution when weapons are used to prevent personal injury.
- ▲ **Always** lean forward as you climb ladder or climbing aid.
- ▲ **Always** wear the appropriate footwear when using a free standing platform stand. A good non-slip safety boot is important to your personal safety. Be especially careful that boot laces do not get hooked on the stand or any of its components (tuck shoelaces into boots before climbing).

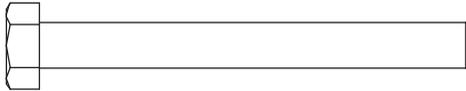
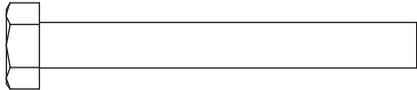
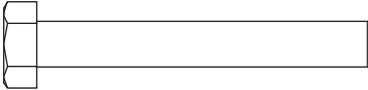
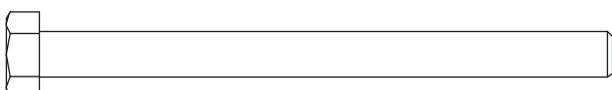
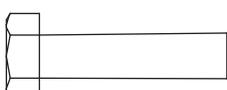
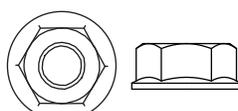
**⚠ WARNING**

- ▲ Double check assembly steps to be certain you have correctly assembled this product.
- ▲ Study your new stand to become familiar with all of its features and design. Save these instructions for future reference.
- ▲ **Be Sure** assembly area is open, flat, level, and dry with no power lines near!
- ▲ **Always** use at least four (4) people to install or take down a tripod or tower.
- ▲ **Do Not** use any type of motorized vehicle to upright/assemble this free standing platform stand. You could cause unnecessary damage to this product. Upright by hand only using four (4) people.
- ▲ Some models include a shooting rail. **Never** lean against, lean over, or sit on shooting rail. It is designed as a shooting rest only. On models that have a non-fixed shooting rail, be sure shooting rail is flipped back or swung to the side when ascending or descending ladder.

**TOOLS REQUIRED**

-	# 32563	7/16" WRENCHES		2
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## HARDWARE LIST

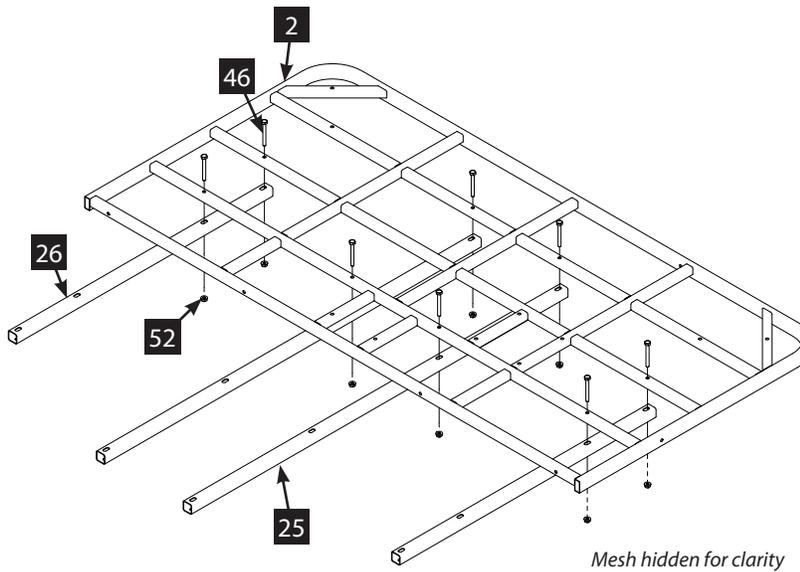
Item	Part No.	Description	Image	Qty
42	# 48153B	BOLT 1/4 X 2 IN		4
43	# 48240B	BOLT 1/4 X 1-1/2 IN		17
44	# 48250B	BOLT 1/4 X 1-3/4 IN		18
45	# 48270B	BOLT 1/4 X 2-1/2 IN		8
46	# 48271B	BOLT 1/4 X 2-1/4 IN		27
47	# 48280B	BOLT 1/4 X 3 IN		12
48	# 63282	BOLT 1/4 X 1 IN		8
49	# 8909B	BOLT 1/4 X 1-1/4 IN		20
50	# 8930B	BOLT 1/4 X 3/4 IN		16
51	# 48261B	WASHER 1/4 IN		28
52	# 48752B	NUT 1/4 IN		130

## ASSEMBLY INSTRUCTIONS

**IMPORTANT ASSEMBLY TIP:**

Do not tighten any nut and bolt combinations completely until instructions indicate to. Finger tighten plus one turn of a wrench only! This will temporarily hold the locknut on the bolt while helping alignment of all parts!

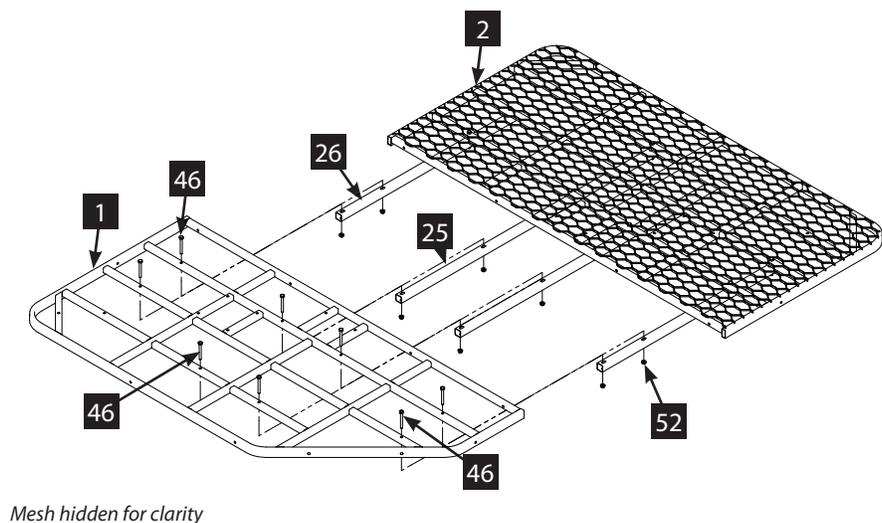
STEP 1



1. Attach the two long platform braces (25) to the bottom of the rear platform (2) using two 1/4-20 X 2-1/4 IN bolts (46) and 1/4-20 nuts (52) for each brace. **SEE FIGURE 1.**

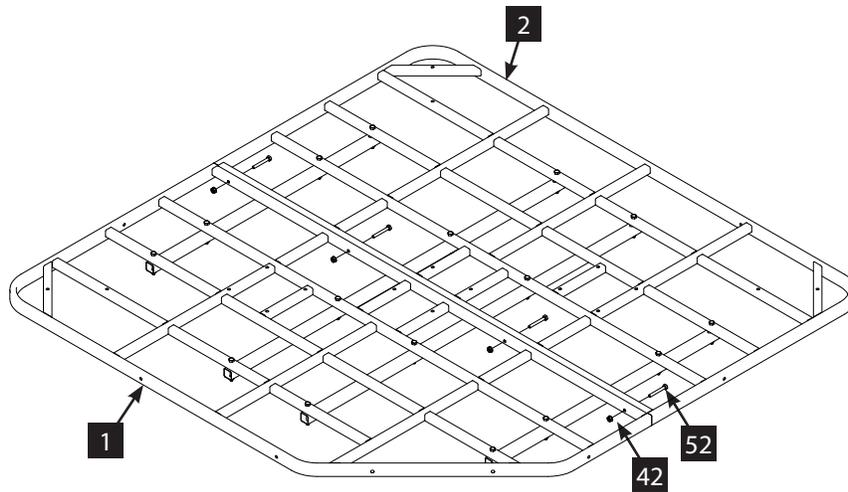
Attach the two short platform braces (26) to the bottom of the rear platform (2) using two 1/4-20 X 2-1/4 IN bolts (46) and 1/4-20 nuts (52) for each brace. **SEE FIGURE 1.**

2. Attach the front platform (1) to all four platform braces (25, 26) using two 1/4-20 X 2-1/4 IN bolts (46) and 1/4-20 nuts (52) for each brace. **SEE FIGURE 2.**



STEP 2

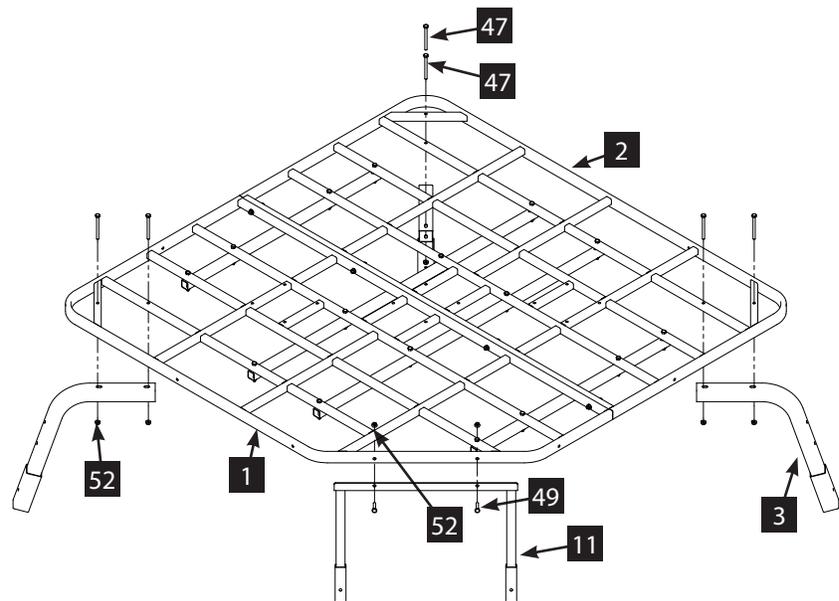
**STEP 3**



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- Secure the two platforms (1, 2) together using four 1/4-20 X 2 IN bolts (42) and 1/4-20 nuts (52). **SEE FIGURE 3.** Securely tighten all loose hardware at this time.

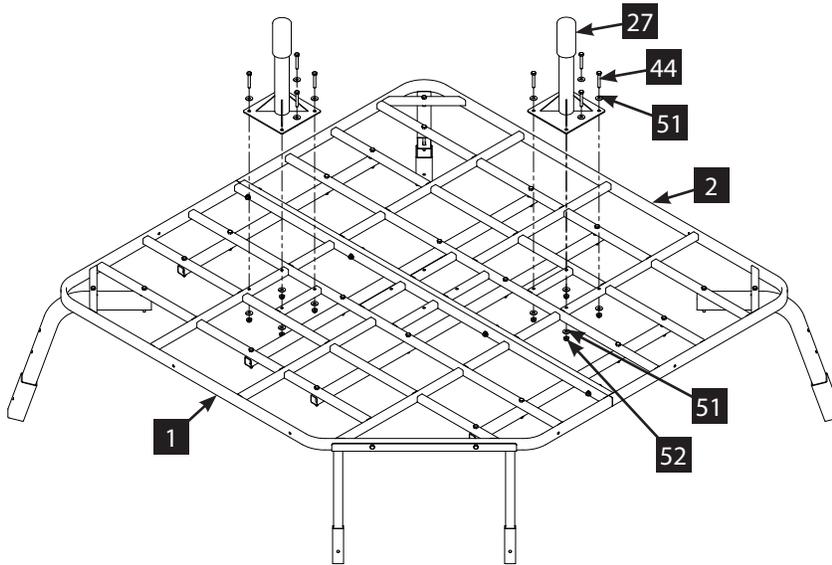
- Attach the three leg-to-platform attachment parts (3) to the assembled platform using two 1/4-20 X 3 IN bolts (47) and 1/4-20 nuts (52) for each part. **SEE FIGURE 4.** Attach the ladder-to-platform attachment part (11) to the assembled platform using two 1/4-20 X 1-1/4 IN bolts (49) and 1/4-20 nuts (52). **SEE FIGURE 4.** Securely tighten all loose hardware at this time.



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**STEP 4**

STEP 5



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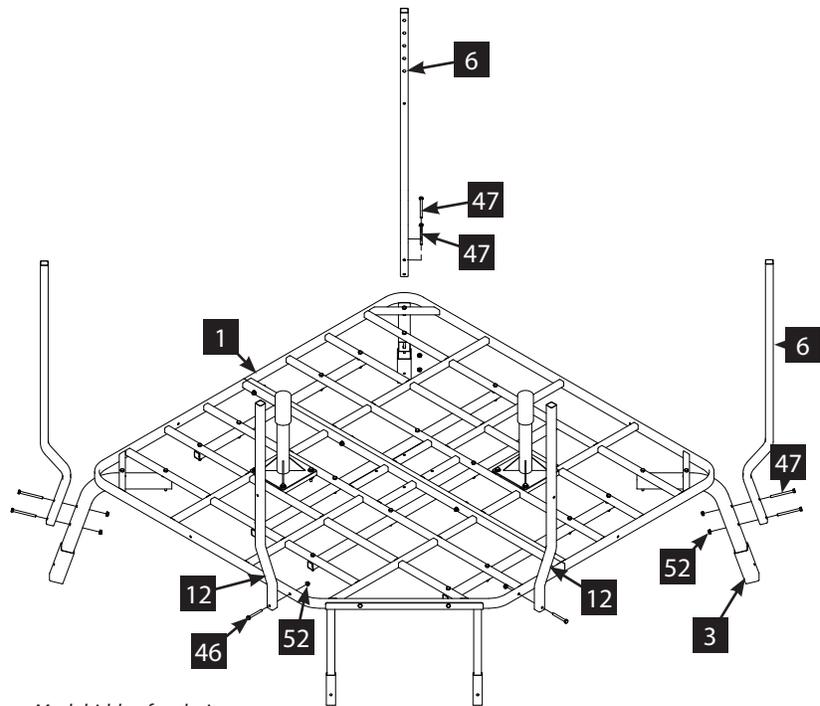
5. Attach the bottom seat posts (27) to the assembled platform using four 1/4-20 X 1-3/4 IN bolts (44), eight 1/4 IN steel washers (51), and four 1/4-20 nuts (52) for each seat post.

**SEE FIGURE 5.** Securely tighten all loose hardware at this time.

**Note:** If only one seat will be used then attach just one bottom seat post (27) to the holes in the center of the platform.

6. Attach the three vertical corner supports (6) to the leg-to-platform attachment parts (3) using two 1/4-20 X 3 IN bolts (47) and 1/4-20 nuts (52) for each support. **SEE FIGURE 6.**

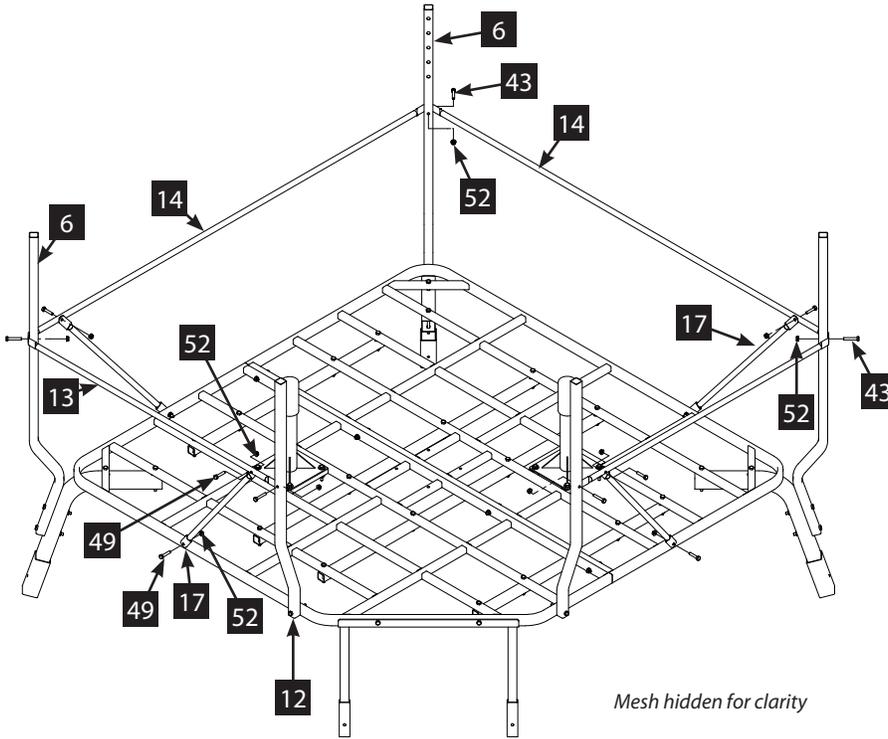
Attach the two vertical entry supports (12) to the front platform (1) using one 1/4-20 X 2-1/4 IN bolt (46) and 1/4-20 nut (52) for each support. **SEE FIGURE 6.**



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STEP 6

STEP 7

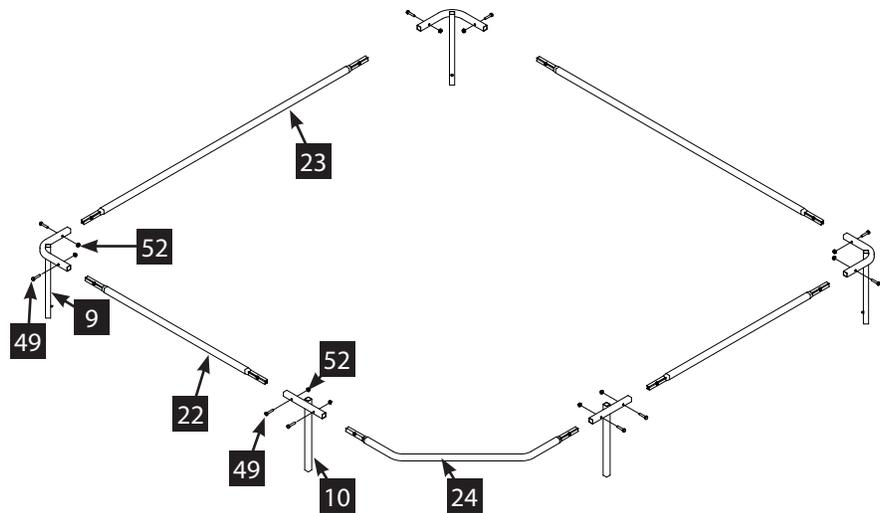


- Attach the two long support braces (14) and two short support braces (13) to the vertical corner supports (6) and vertical entry supports (12) using five 1/4-20 X 1-1/2 IN bolts (43) and 1/4-20 nuts (52). **SEE FIGURE 7.**

Attach one end of the four angled support braces (17) to each of the long support braces (14) and short support braces (13) using one 1/4-20 X 1-1/4 IN bolt (49) and 1/4-20 nut (52). **SEE FIGURE 7.**

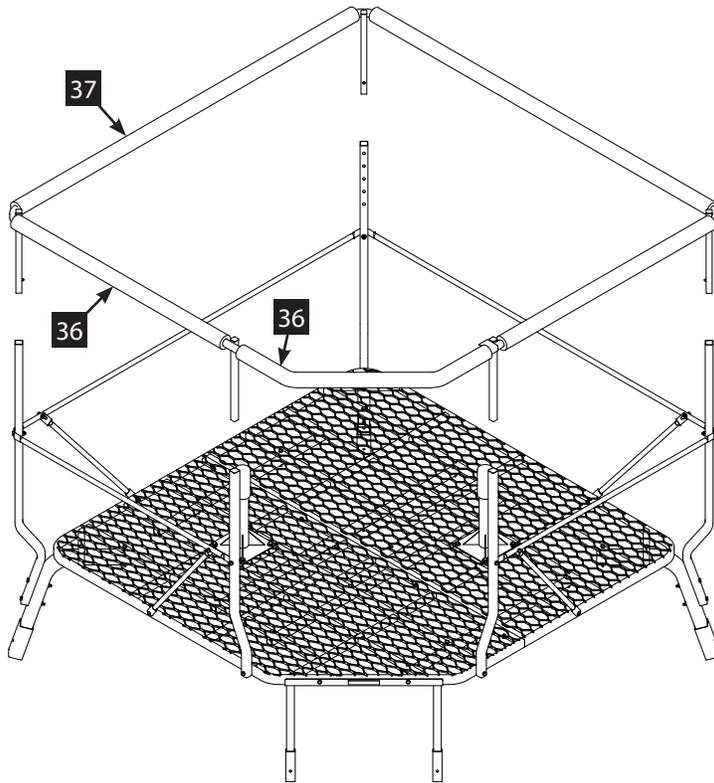
Attach the lower end of each angled support brace (17) to the assembled platform using one 1/4-20 X 1-1/4 bolt (49) and 1/4-20 nut (52). **SEE FIGURE 7.** *Securely tighten all loose hardware at this time.*

- Assemble the shooting rail with the two long shooting rail parts (23), two short shooting rail parts (22), one shooting rail entry part (24), three shooting rail corner hubs (9), and two shooting rail entry hubs (10) using ten 1/4-20 X 1-1/4 IN bolts (49) and 1/4-20 nuts (52). **SEE FIGURE 8.** *Securely tighten all loose hardware at this time.*



STEP 8

STEP 9



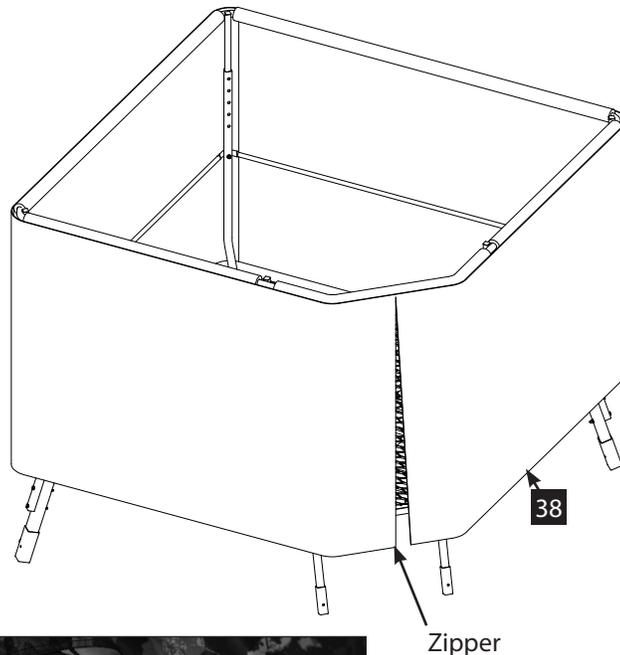
- Attach the assembled shooting rail to the assembled top of the tower by inserting the five hubs into the five vertical supports. Secure with the push button pins at the highest height position at this time. **SEE FIGURE 9.** Later, once the tower is completely set up, use the push button pins to adjust the height of the shooting rail. Work your way around and move each hub one adjustment hole at a time until you reach the desired height.

Attach the shooting rail pads (36, 37) to the assembled shooting rail by wrapping around the rail and securing with the hook and loop strips. **SEE FIGURE 9.**

**NOTE:** If you are going to use the camouflage curtain (38) we recommend that you attach it to the assembled tower at ground level before attaching the legs. See step below if using curtain, otherwise skip to STEP 11.

Attach the curtain (38) to the tower frame by aligning the zipper to the center of the entry opening. Begin securing it by attaching the top edge by wrapping the hook and loop strips around the shooting rail. **SEE IMAGE A.** Work your way around the shooting rail and back to the zipper. Make adjustments as needed.

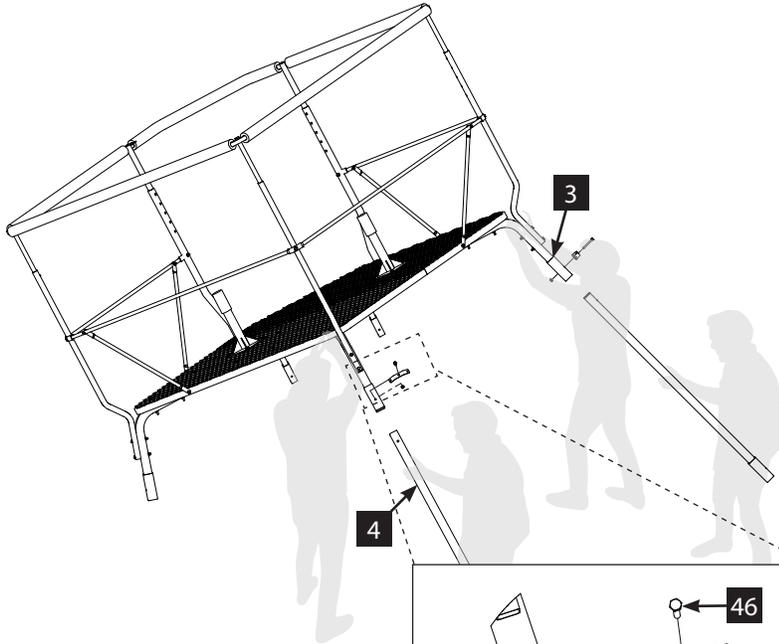
Attach the bottom edge of the curtain to the platform by tying the webbing strips to the outer perimeter of the platform. **SEE IMAGE B.**



OPTIONAL CURTAIN ASSEMBLY



**STEP 10**



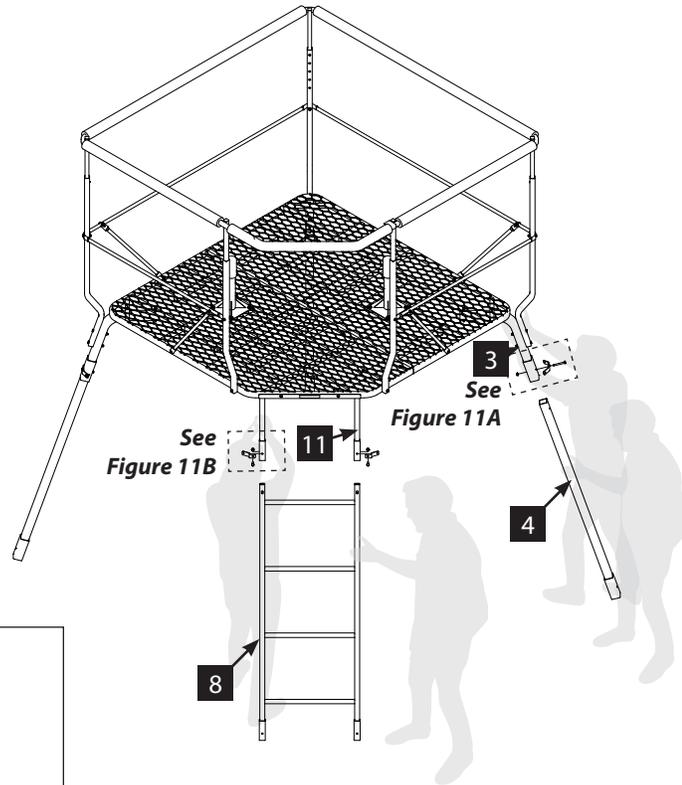
10. With the help of three people, tip assembled platform onto the side shown in **FIGURE 10** by lifting on the opposite side and inserting two top legs (4) into leg-to-platform attachment parts (3). Attach a brace-to-leg attachment bracket (15) to each leg and secure together using a 1/4-20 X 2-1/4 IN bolt (46) and 1/4-20 nut (52) for each leg. Bolts must go through all parts (3, 4, 15). **SEE FIGURE 10.**

**FIGURE 10A**

11. With the help of three people, lift platform up and insert one top leg (4) into leg-to-platform attachment part (3). Attach a brace-to-leg attachment bracket (15) to leg and secure together using a 1/4-20 X 2-1/4 IN bolt (46) and 1/4-20 nut (52). Bolt must go through all parts (3, 4, 15). **SEE FIGURES 11 AND 11A.**

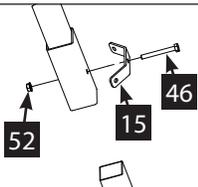
Then, insert the top ladder section (8) into the ladder-to-platform attachment part (11). Attach a brace-to-ladder attachment bracket (16) to each side of the ladder and secure with a 1/4-20 X 1-3/4 IN bolt (44) and 1/4-20 nut (52) on each side. Bolts must go through all parts (8, 11, 16). **SEE FIGURES 11A AND 11B.**

*Securely tighten all loose hardware at this time.*

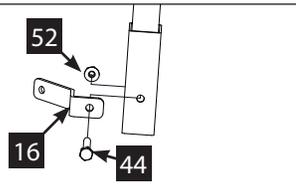


**STEP 11**

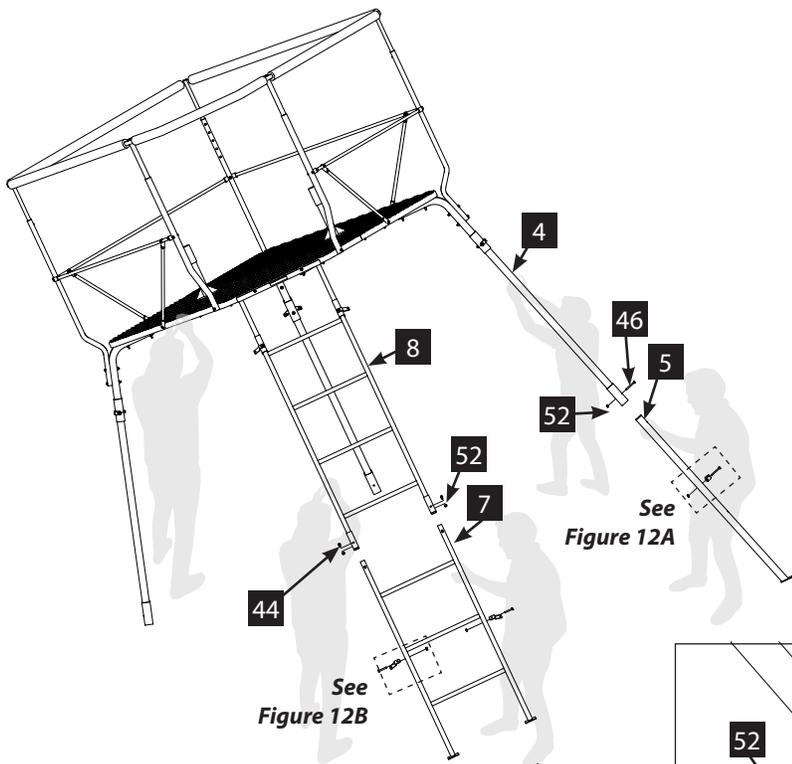
**FIGURE 11A**



**FIGURE 11B**



**STEP 12**

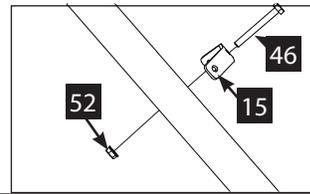


12. With the help of three people, slowly tip the partially erected tower onto two legs as shown in Figure 12 by lifting on the opposite leg and ladder. Once the three people have the tower balanced securely, a person must insert one bottom leg (5) into top leg (4). Make sure foot pad is pointing outward. Secure the top and bottom leg parts together using a 1/4-20 X 2-1/4 IN bolt (46) and 1/4-20 nut (52). **SEE FIGURE 12.**

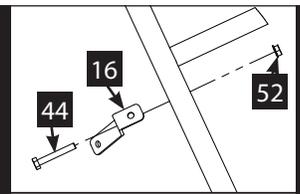
Then, insert the bottom ladder section (7) into the top ladder section (8) and secure together using two 1/4-20 X 1-3/4 IN bolts (44) and 1/4-20 nuts (52). Make sure the foot pads are pointing outward. **SEE FIGURE 12.**

Attach a brace-to-leg attachment bracket (15) to bottom leg (5) using a 1/4-20 X 2-1/4 IN bolt (46) and 1/4-20 nut (52). **SEE FIGURE 12 AND 12A.**

Attach two brace-to-ladder attachment brackets (16) to the bottom ladder section (7) and secure with a 1/4-20 X 1-3/4 IN bolt (44) and 1/4-20 nut (52) on each side. **SEE FIGURE 12 AND 12B.**



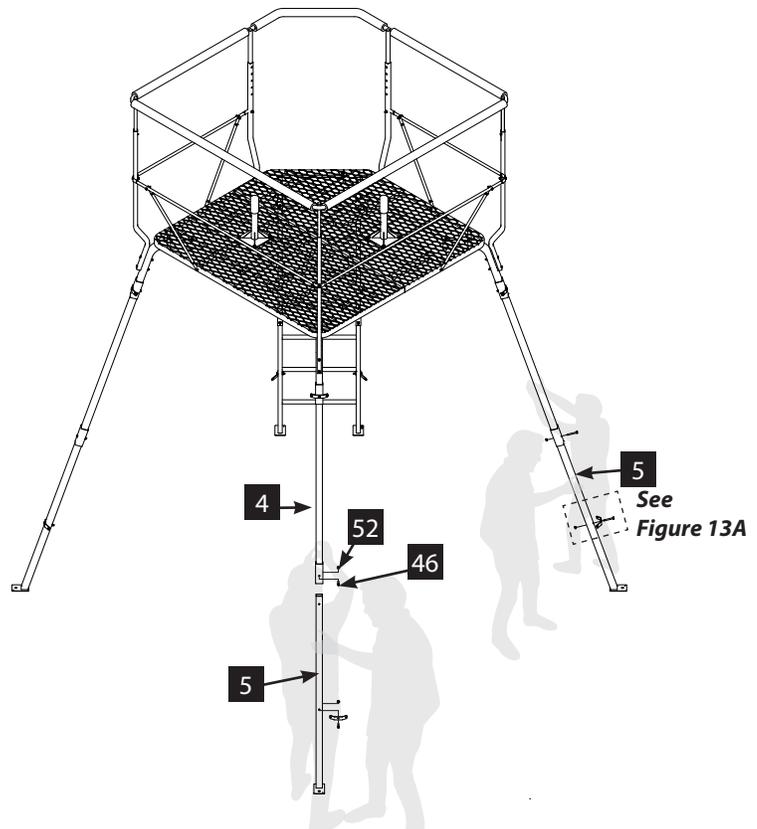
**FIGURE 12A**



**FIGURE 12B**

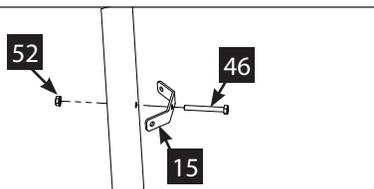
13. With the help of three people, slowly tip the partially erected tower onto the ladder and one leg as shown in Figure 13 by lifting on the opposite two legs. Once the two people have the tower balanced securely, a person must insert one bottom leg (5) into each top leg (4). Make sure foot pads are pointing outward. Secure the top and bottom leg parts together using a 1/4-20 X 2-1/4 IN bolt (46) and 1/4-20 nut (52) for each leg. **SEE FIGURE 13.**

Attach a brace-to-leg attachment bracket (15) to each bottom leg (5) using a 1/4-20 X 2-1/4 IN bolt (46) and 1/4-20 nut (52) for each leg. **SEE FIGURES 13 AND 13A.** *Securely tighten all loose hardware at this time.*

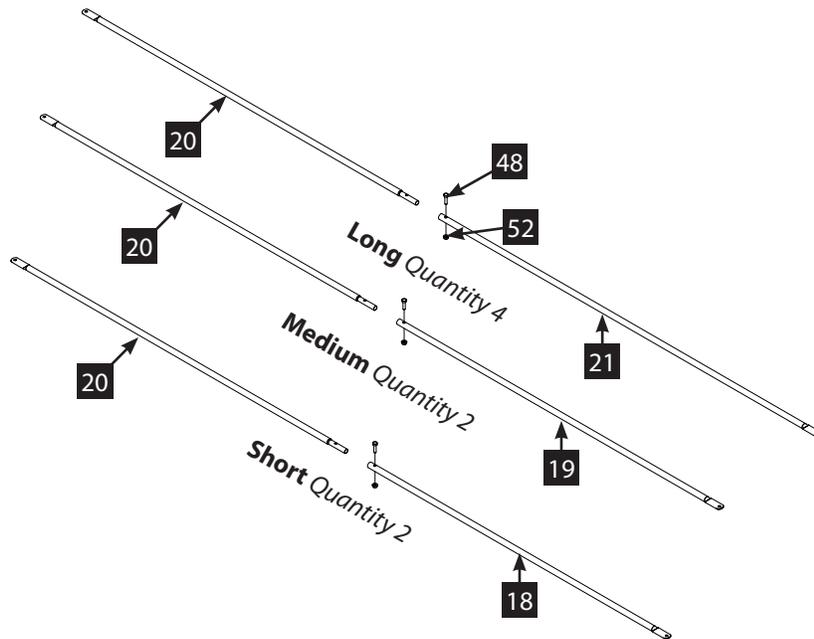


**STEP 13**

**FIGURE 13A**

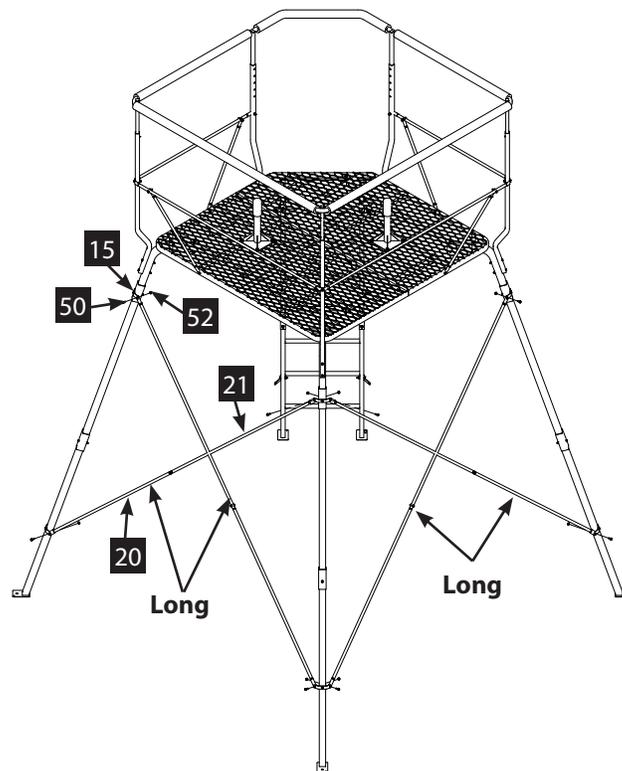


**STEP 14**



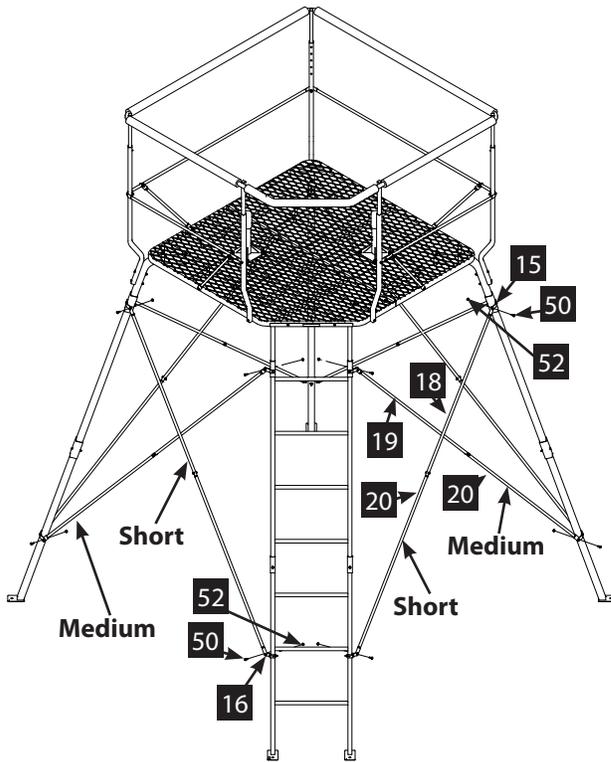
14. Off to the side, assemble the cross braces by inserting a male cross brace (20) into each female cross brace (18, 19, 21). Secure each assembly together using a 1/4-20 X 1 IN bolt (48) and 1/4-20 nut (52). You should have a total of eight cross braces assembled, four long (20, 21), two medium (20, 19), and two short (20, 18). **SEE FIGURE 14.** *Securely tighten all loose hardware at this time.*

15. Attach the four long cross brace assemblies (20, 21) to the brace attachment brackets (15) on the two sides opposite of the ladder using a 1/4-20 X 3/4 IN bolt (50) and 1/4-20 nut (52) on each end. **SEE FIGURE 15.**



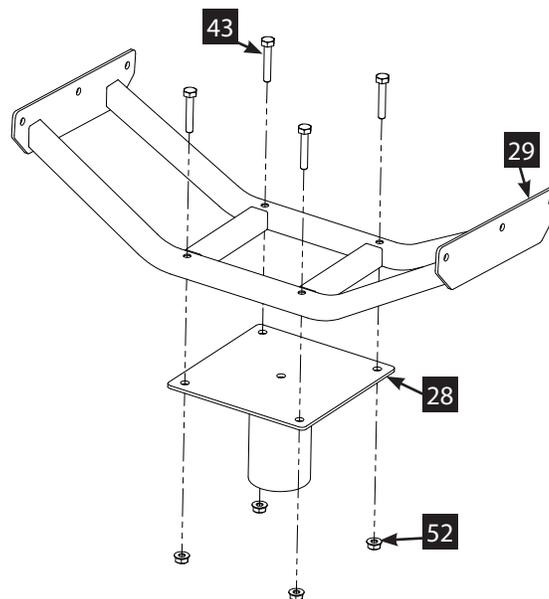
**STEP 15**

STEP 16



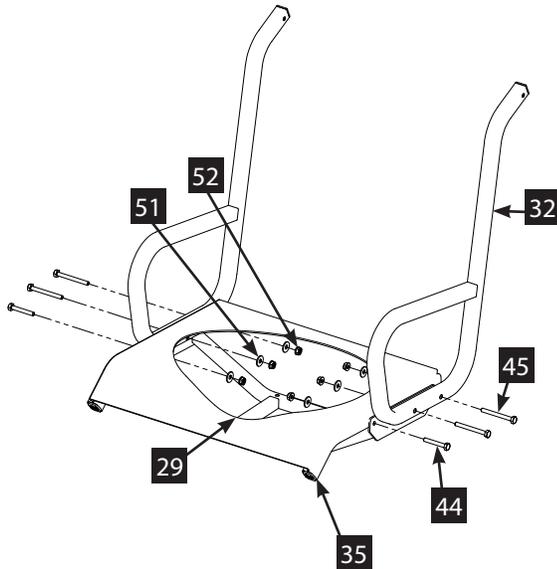
16. Attach the two medium cross brace assemblies (20, 19) and two short cross brace assemblies (20, 18) to the brace attachment brackets (15, 16) on the remaining sides of the tower using a 1/4-20 X 3/4 IN bolt (50) and 1/4-20 nut (52) on each end. **SEE FIGURE 16.** Securely tighten all loose hardware at this time.

17. Begin assembly of the seats by attaching the top seat post (28) to the seat frame (29) using four 1/4-20 X 1-1/2 IN bolts (43) and 1/4-20 nuts (52) for each seat. **SEE FIGURE 17.**



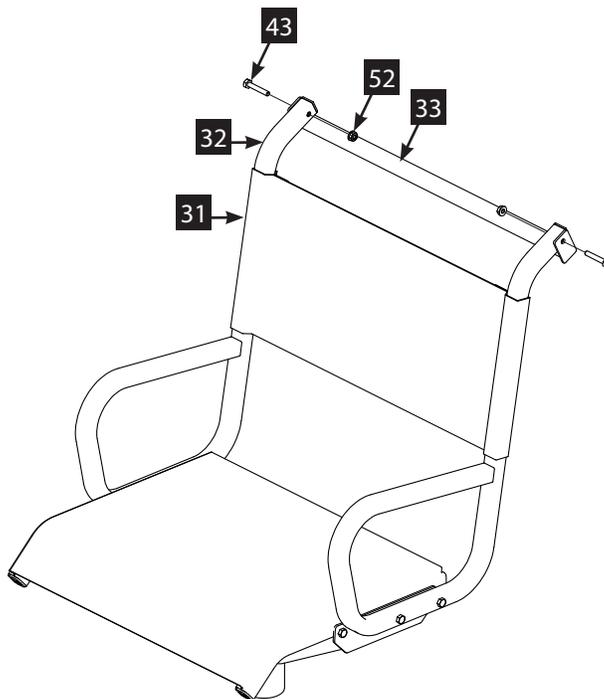
STEP 17

**STEP 18**



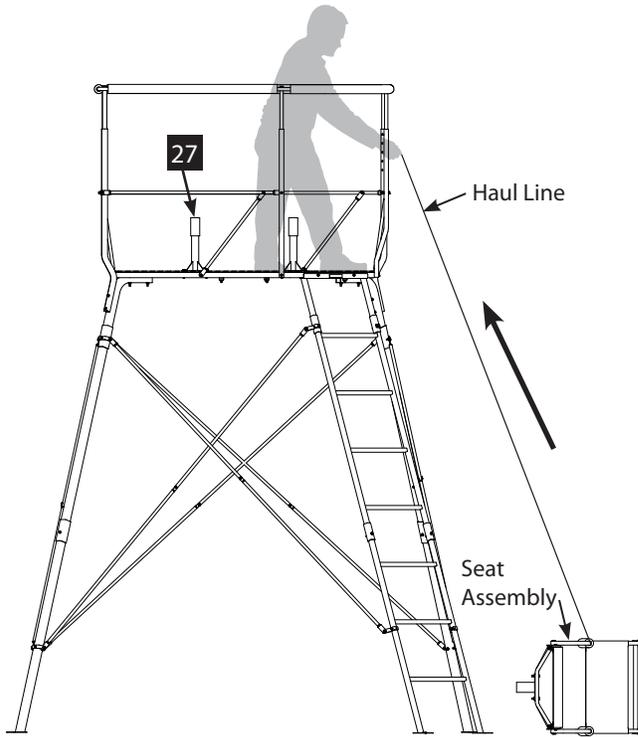
18. Next attach the seat assembly (35) and two armrests/backrest (32) using four 1/4-20 X 2-1/2 IN bolts (45), two 1/4-20 X 1-3/4 IN bolts (44), six 1/4 IN steel washers (51), and six 1/4-20 nuts (52) for each seat. The seat assembly (35) will be tensioned to the inside of the seat frame (29) by tightening the bolts. **SEE FIGURE 18.**

19. Complete the assembly of the seats by sliding the backrest (31) onto the armrests/backrest supports (32). Then tension the backrest by attaching the backrest spreader (33) to the armrests/backrest supports (32) using two 1/4-20 X 1-1/2 IN bolts (43) and two 1/4-20 nuts (52). **SEE FIGURE 19.** *Securely tighten all loose hardware at this time.*



**STEP 19**

STEP 20



20. Using a haul line, pull the assembled seats up into the tower one at a time. **SEE FIGURE 20.** Slide the seat onto the bottom seat post (27). **SEE FIGURE 20A.**

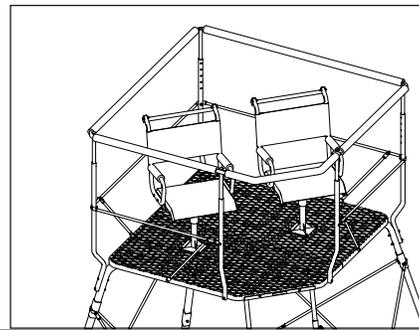
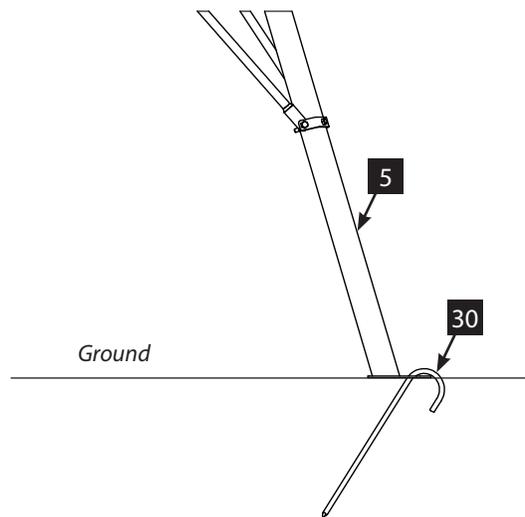


FIGURE 20A

21. Using a hammer, drive the five provided ground stakes (30) into the ground at an angle towards the center of the tower. Driving them in at a similar angle as shown will greatly increase how well the tower is secured to the ground. **SEE FIGURE 21.**



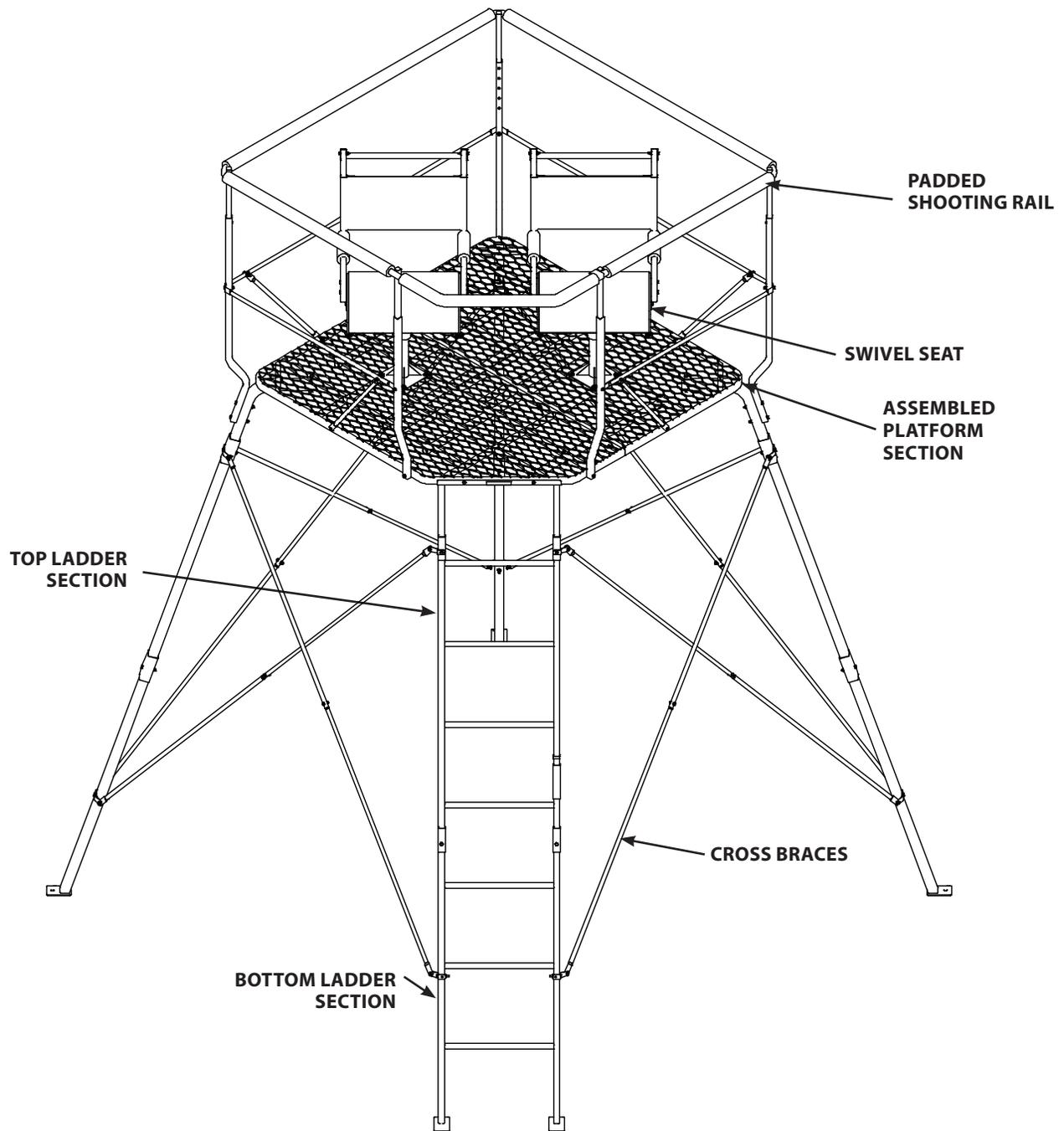
STEP 21

## INSPECTION AND MAINTENANCE

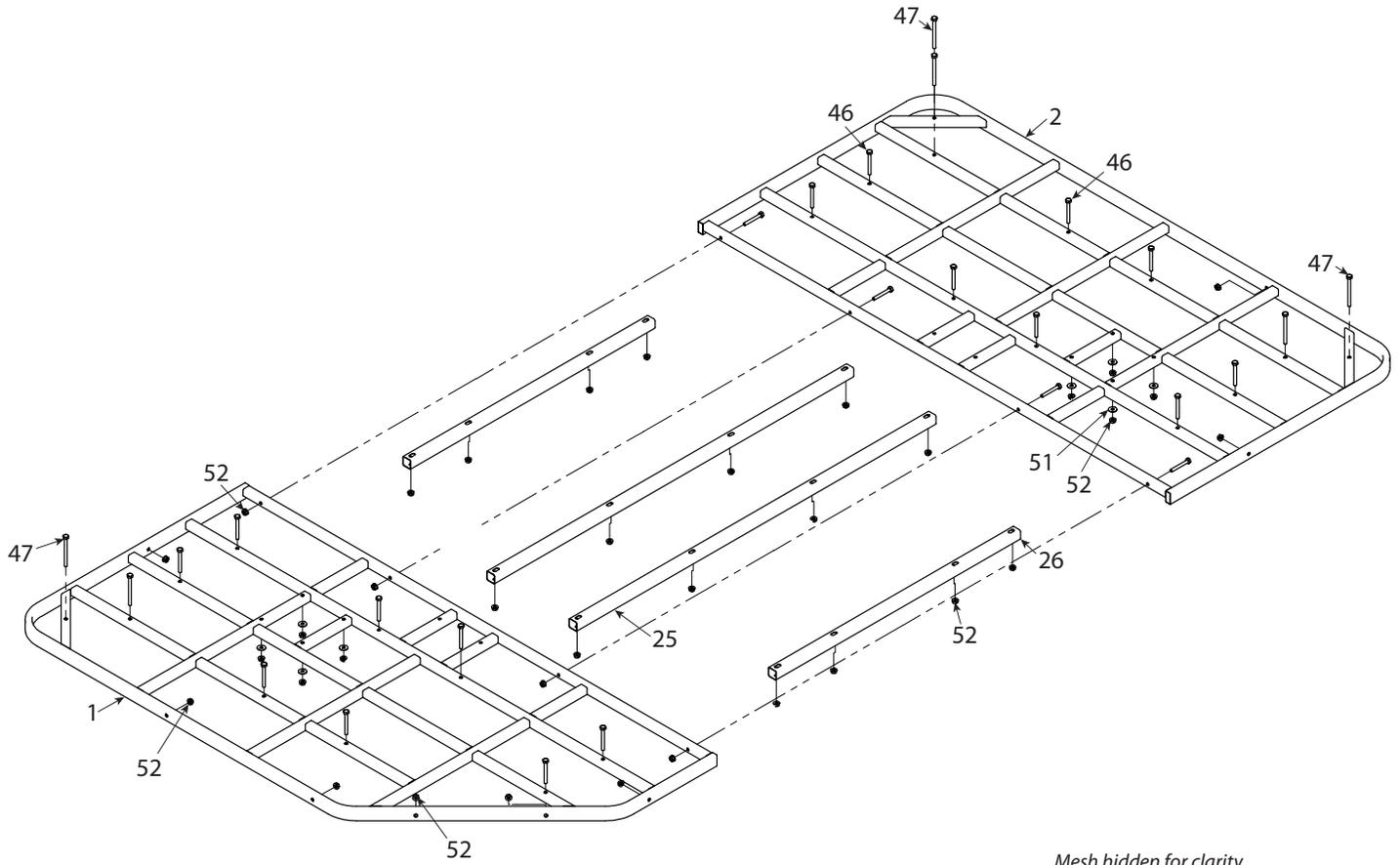
### BEFORE EACH USE PERFORM THE FOLLOWING:

- Inspect all webbing, rope, cord, and strap assemblies for wear or damage.
- Inspect cables and/or cable ends for damage or kinking.
- Inspect all hardware and chain components for damage.
- Inspect for any structural damage to product. (If any exists call customer service.)
- Inspect all nut and bolt assemblies to be certain none are loose.
- Inspect for any missing parts.
- Lubricate all pivot and slide together points with powder graphite, petroleum jelly or silicone spray to prevent noise, wear and rust.
- Inspect entire product for any rust, corrosion, cracks, freezing, excessive heat or rotting damage that may effect the safety of your product. Discard any questionable product.
- Inspect entire product for any structural damage - pay close attention to all weld locations. (Return to factory for repair or discard product if any damage is found.)
- Using correct wrenches inspect all nut & bolt assembly locations and snug up any that may be loose. Be careful not to crush tubing when tightening!
- Inspect and check operation of all cables, cable ends, cord, rope, webbing, and strap or chain assemblies. Replace with factory new any item or assembly that shows signs of wear, damage, kinking, or functions incorrectly.
- Inspect seat. Replace any seat with factory new that shows signs of structural damage or wear.
- Inspect all hardware for wear or damage, also be sure you have no missing parts.
- Never modify your stand in any way by making repairs, replacing parts, or altering adding or attaching anything to it except if explicitly authorized in writing by the manufacturer.

**FINISHED TOWER**

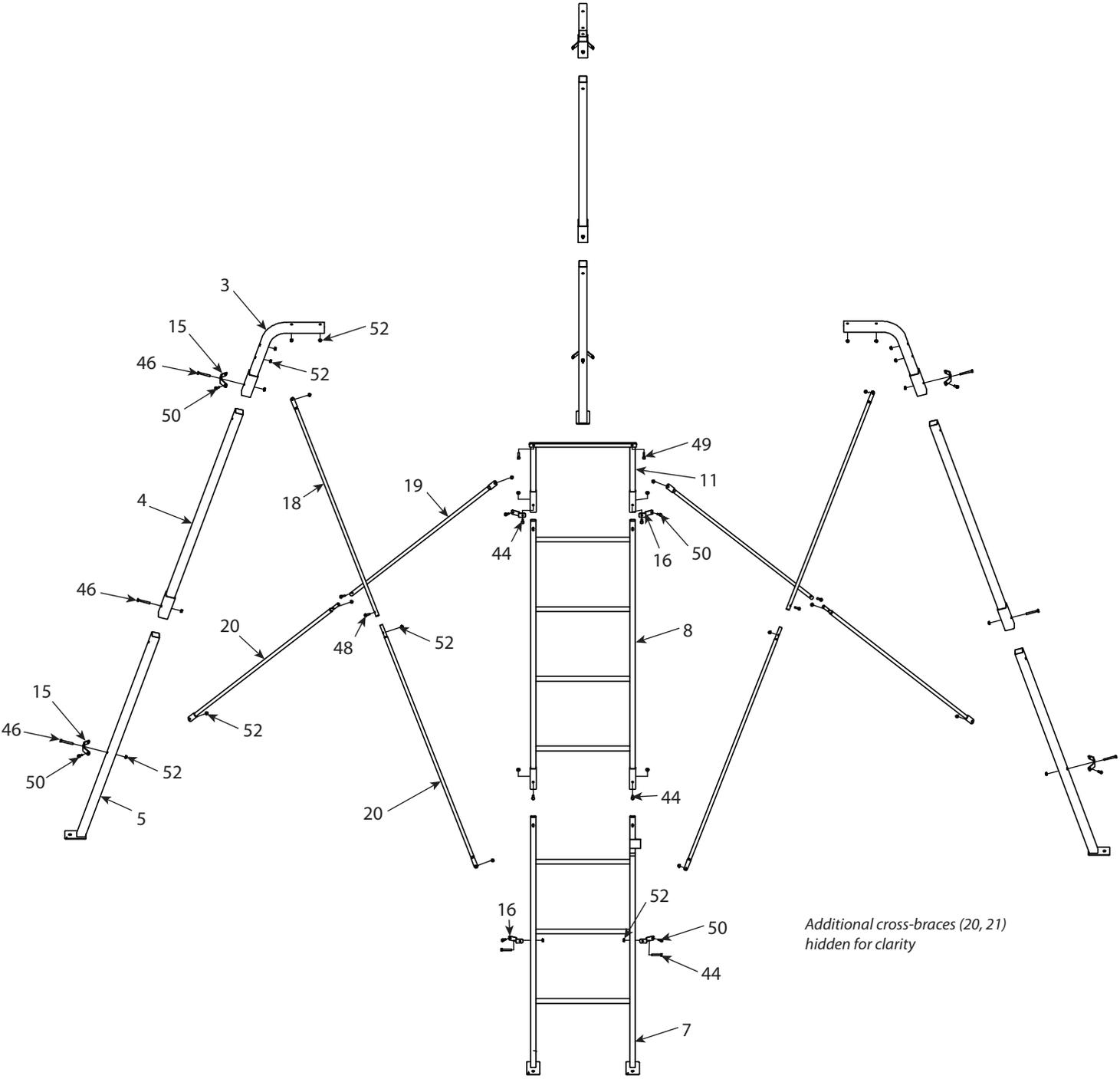


## ILLUSTRATED PARTS BREAKDOWN - PLATFORM

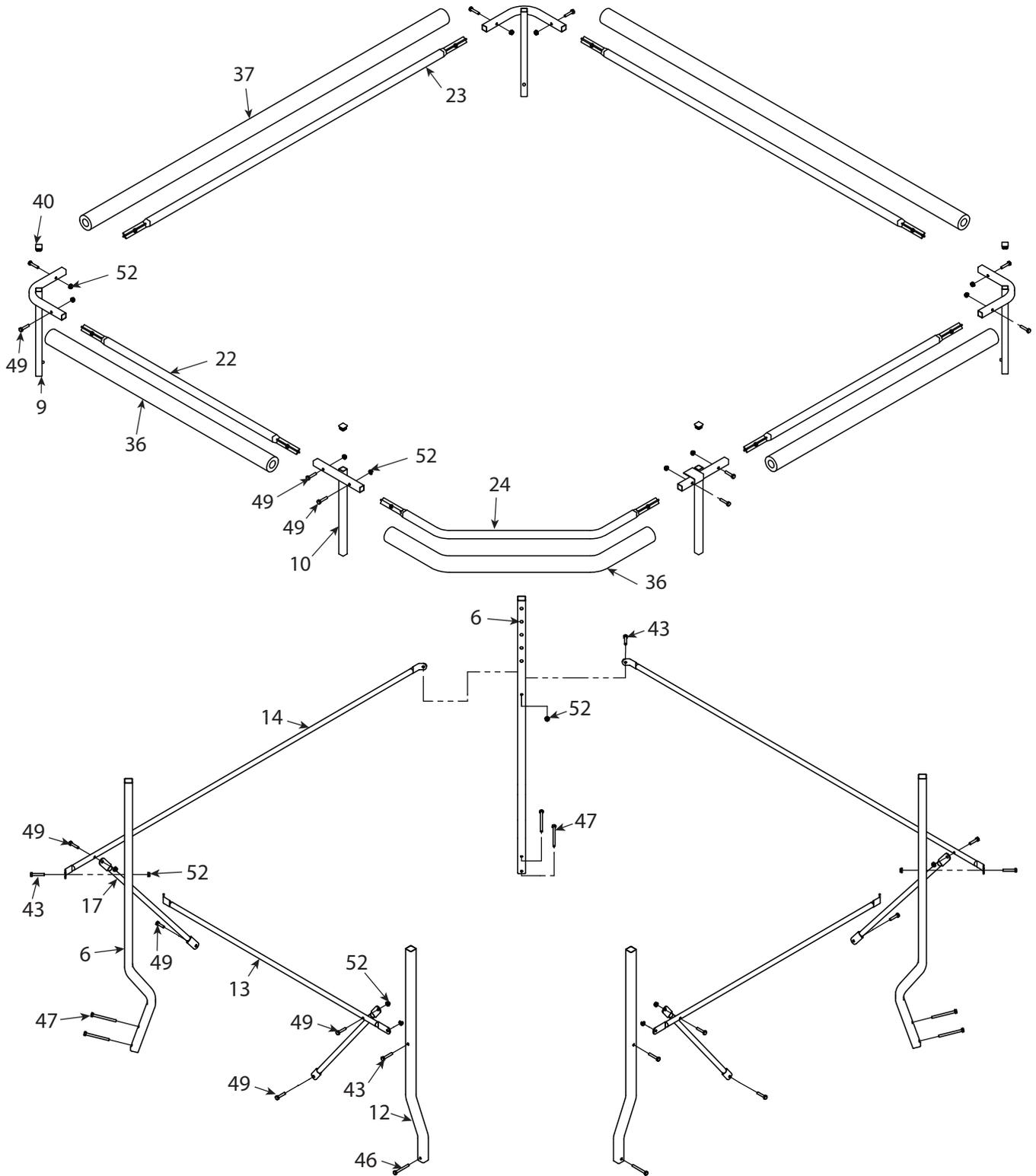


Mesh hidden for clarity

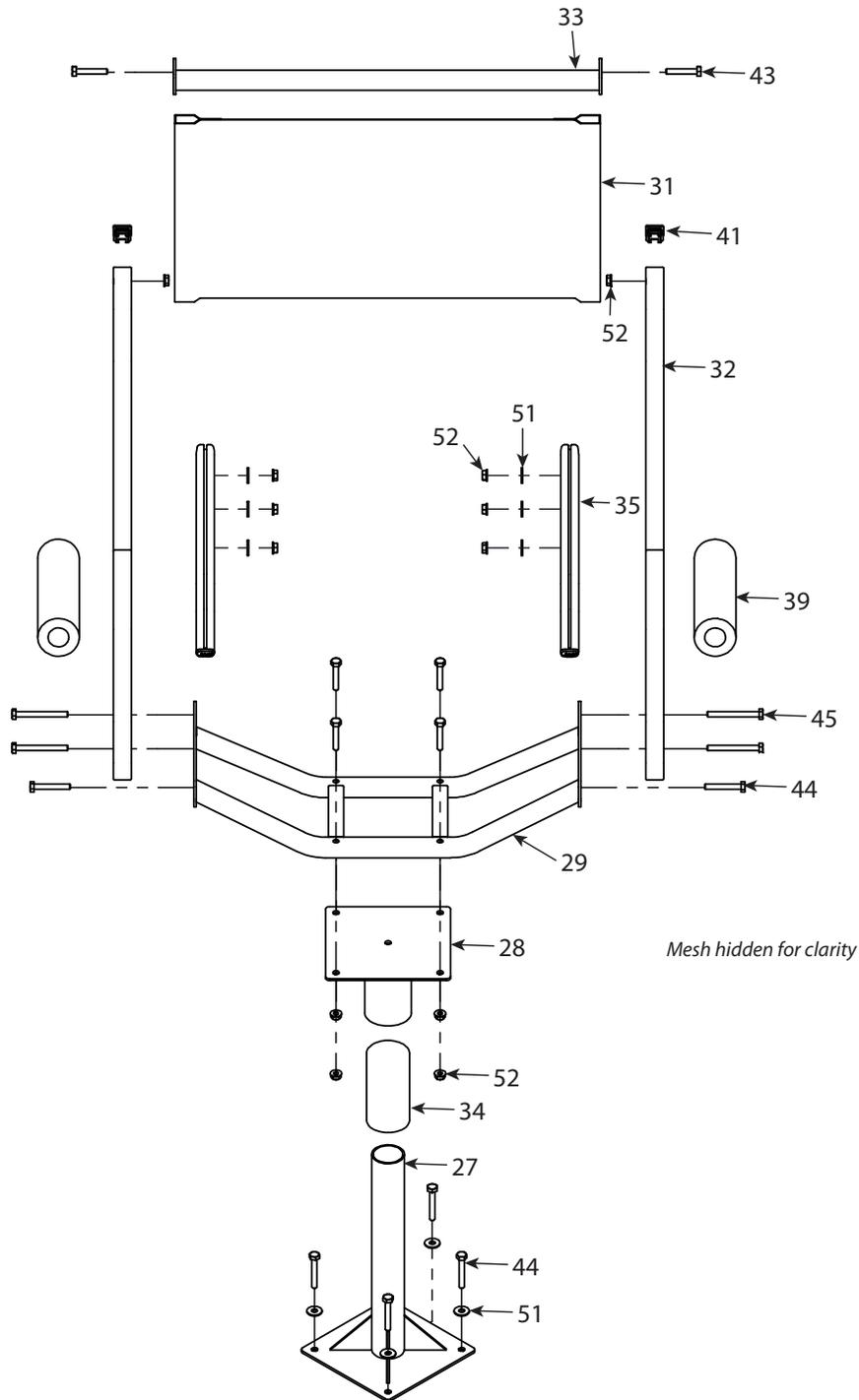
**ILLUSTRATED PARTS BREAKDOWN - TOWER LEGS**



**ILLUSTRATED PARTS BREAKDOWN - SHOOTING RAIL**



**ILLUSTRATED PARTS BREAKDOWN - SEAT**



## PARTS LIST

ITEM #	PART #	DESCRIPTION	QTY.
1	34537	PLATFORM FRONT	1
2	34539	PLATFORM REAR	1
3	34542	LEG TO PLATFORM ATTACHMENT	3
4	34543	TOP LEG	3
5	34544	BOTTOM LEG	3
6	34545	FLARED VERTICAL SUPPORT	3
7	34546	BOTTOM LADDER	1
8	34547	TOP LADDER	1
9	34548	SHOOTING RAIL CORNER HUB	3
10	34549	SHOOTING RAIL ENTRY HUB	2
11	34550	LADDER TO PLATFORM ATTACHMENT	1
12	34552	FLARED VERTICAL SUPPORT ENTRY	2
13	34556	VERTICAL SUPPORT BRACE SHORT	2
14	34557	VERTICAL SUPPORT BRACE LONG	2
15	34558	BRACE TO LEG ATTACHMENT	6
16	34559	BRACE TO LADDER ATTACHMENT	4
17	34560	VERTICAL SUPPORT BRACE ANGLED	4
18	34561	ANGLED BRACE FEMALE 44 IN	2
19	34562	ANGLED BRACE FEMALE 47 IN	2
20	34563	CROSS BRACE MALE	8
21	34564	ANGLED BRACE FEMALE 56 IN	4
22	34567	SHOOTING RAIL SHORT	2
23	34568	SHOOTING RAIL LONG	2
24	34569	SHOOTING RAIL ENTRY	1
25	34674	PLATFORM BRACE LONG	2

26	34675	PLATFORM BRACE SHORT	2
27	34725	SEAT POST BOTTOM	2
28	34726	SEAT POST TOP	2
29	34727	SEAT FRAME	2
30	34729	GROUND STAKE 15 IN	5
31	34731	SEWN BACKREST	2
32	34732	ARMREST/BACKREST SWIVEL SEAT	4
33	34736	BACKREST SPREADER 20.6 IN	2
34	34737	BUSHING PLASTIC SWIVEL SEAT	2
35	34747	ASSEMBLY TEARTUFF SEAT	2
36	34768	BLACK SLEEVE W/FOAM 38 IN	3
37	34772	BLACK SLEEVE W/FOAM 60.5 IN	2
38	34880	CURTAIN	1
39	48736	BLACK SLEEVE W/FOAM 9 IN	4
40	19175	SQ PLUG 19 MM	5
41	29712	SQ PLUG 22 MM	4
42	48153B	BOLT 1/4-20 X 2 IN	4
43	48240B	BOLT 1/4-20 X 1-1/2 IN	17
44	48250B	BOLT 1/4-20 X 1-3/4 IN	18
45	48270B	BOLT 1/4-20 X 2-1/2 IN	8
46	48271B	BOLT 1/4-20 X 2-1/4 IN	27
47	48280B	BOLT 1/4-20 X 3 IN	12
48	63282	BOLT 1/4-20 X 1 IN	8
49	8909B	BOLT 1/4-20 X 1-1/4 IN	20
50	8930B	BOLT 1/4-20 X 3/4 IN	16
51	48261B	WASHER 1/4 IN	28
52	48752B	NUT 1/4-20	130





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\*All weights, specifications and features are approximate and are subject to change without notice. Due to continuous product improvements, product images may not be exact. Warning labels in some product images may have been removed for photography purposes only. Props shown in photos not included. Some assembly may be required.