



BOLDERTON



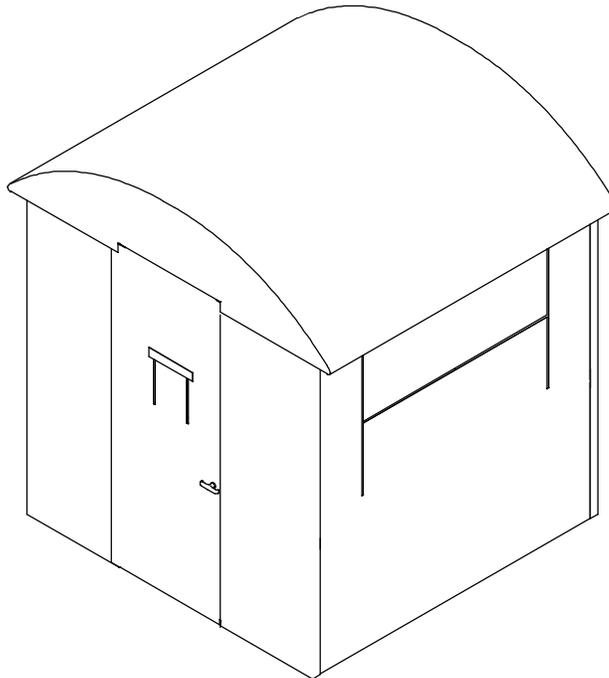
Congratulations on your Bolderton purchase.

For hunters who demand the very best, Bolderton gear delivers professional-grade quality and performance that keeps you at the top of your game.

Instruction Manual

BOLDERTON PERMANENT BLIND BY LANDMARK™

MODEL #: PL600SG | ITEM #: 735167



ATTENTION

YOU MUST READ ALL WRITTEN INSTRUCTIONS AND WATCH THIS SAFETY VIDEO BEFORE USING!



WATCH THIS SAFETY VIDEO BEFORE USING!

Scan →



or Visit →

www.standsafety.com/r5

Scan the QR code with your smart phone, tablet or similar device.

OR

Type the website address into your web browser to view an important safety video before using this product.

TRIPOD STAND SAFETY

For help with damaged, missing parts, or warranty information call Ardisam customer service at 800-345-6007 Mon. - Fri. 8:00am to 4:30pm CST or email info@huntriversedge.com.

For all other assistance, please contact Sportsman's Guide customer service at 1-800-888-3006 Mon.-Fri. 7:00am to 9:00pm, Sat.-Sun. 8:00am to 8:00pm CST or go to sportsmansguide.com/customerservice/contactus.

INTRODUCTION

We appreciate your purchase of one of our world class products. Follow these few simple instructions and this product will provide you many years of trouble-free pleasure. Instructions should be kept in a safe place and reviewed at least annually.

Activate your warranty before use by visiting Ardisam.com/warrantyregistration. You must register your product online within **30 days** of purchase.

If for any reason you have a problem with your product, **DO NOT return to the retailer**, contact the Ardisam® customer service department at 800-345-6007 for assistance.

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WARRANTY

Ardisam, Inc., warrants this product under a **one-year limited warranty** to be free from defects in materials or workmanship or both for a period not exceeding twelve consecutive months from the date of original purchase by the first retail consumer or commercial end user. "Consumer use" means personal recreational use by a retail consumer. "Commercial use" or "commercial application" means all other uses, including use for commercial, income producing or rental purposes. Once a product has experienced commercial use, it shall thereafter be considered as a commercial use product for purposes of this warranty. This warranty does not cover cracked windows, tent tears, or bent poles due to use in extreme weather conditions (i.e. hurricane force winds) or uses other than those listed in the operator's manual. Damage that occurs to a unit due to improper anchoring is not covered under manufacturer warranty. This warranty applies to the original owner that provides a proof of purchase of the unit. The warranty is not transferable. The warranty period begins on the date of purchase by the first retail consumer or commercial end user, and continues for the twelve month consecutive period thereafter. Any unit used in a commercial application is covered for a period of 90 days after purchase. For the warranty to be valid, the product must be registered online at huntriversedge.com, within 30 days of purchase. Ardisam, Inc. shall not be obligated to ship any repair or replacement product to any location outside of the United States of America or Canada.

This warranty applies only to products which have not been subjected to negligent use, misuse, uses other than those indicated in the product's operator's manual, alteration, accident, use of unauthorized parts, failure to perform periodic maintenance as specified in product's owner's manual, or normal wear and tear.

There is no other expressed warranty. Implied warranties, including those of merchantability and fitness for a particular purpose, are limited to one year from purchase, or to the extent permitted by law. All other implied warranties are excluded. Liability for incidental or consequential damages are excluded to the extent exclusion is permitted by law. Ardisam, Inc. does not assume, and does not authorize any other person to assume for us, any liability in connection with the sale of our products. To obtain warranty service, you must have prior approval by calling our Customer Service Department at 1-800-345-6007. Ardisam, Inc. will at no charge, repair or replace, at their discretion, any defective part which satisfies all conditions stated above. Ardisam, Inc. retains the right to change models, specifications and price without notice. Ardisam, Inc. shall not be obligated to ship any repair or replacement product to any location outside of the United States of America or Canada.

*If you choose to elevate this product to use above ground (on a tower type structure), only use Ardisam, Inc. original designed structures to do so. *Using manmade structures or structures not manufactured by Ardisam, Inc. will void your warranty and waive any and all claims for liability against the manufacturer Ardisam, Inc. If you choose to elevate this product on a Ardisam, Inc. brand tower structure, the warranty listed in the tower structure manual will apply to this product in addition to the warranty statement in this operator's manual.*

STOP

READ AND UNDERSTAND THE FOLLOWING WARNINGS BEFORE ASSEMBLY

! WARNING

- ▲ **Read, understand and follow** all assembly, inspection and use instructions provided before each use. Failure to follow warnings and instructions could result in serious injury or death.
- ▲ This product is for hunting purposes only! It is not to be used as a camping tent or for any other function.
- ▲ **Never** allow children to play in this product without adult supervision. To do so could cause serious injury or death.
- ▲ **Never** allow the material to cover your face. This material can cause suffocation and death if it is placed over face.

! WARNING

- ▲ **KEEP ALL FLAME AND HEAT SOURCES AWAY FROM THIS TENT FABRIC. THIS FABRIC IS NOT FIREPROOF.** This tent meets the flammability requirements of CPAI-84. The fabric may burn if left in continuous contact with any flame source. The application of any foreign substance to the tent fabric may render the flame-resistant properties ineffective.

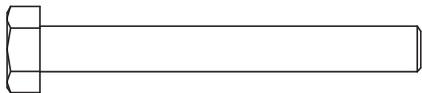
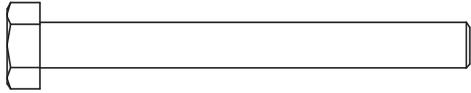
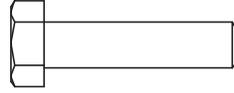
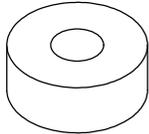
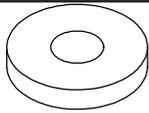
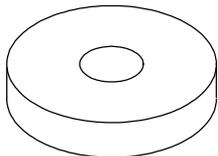
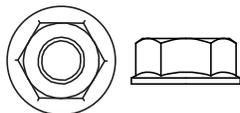
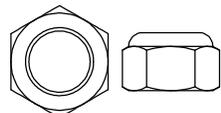
! WARNING

- ▲ Only use approved RETI parts. Failure to do so may result in serious injury or death!

TOOLS REQUIRED

-	-	7/16" WRENCHES		2
-	-	1/2" WRENCH		1

HARDWARE LIST

Item	Part No.	Description	Image	Qty
48	# 8909B	BOLT 1/4 X 1-1/4 IN		8
49	# 48240B	BOLT 1/4 X 1-1/2 IN		49
50	# 48153B	BOLT 1/4 X 2 IN		4
51	# 48271B	BOLT 1/4 X 2-1/4 IN		1
52	# 63282	BOLT 1/4 X 1 IN		1
53	# 15909	SPACER PLASTIC 6 MM		2
54	# 15908	SPACER PLASTIC 2.5 MM		1
55	# 30259	WASHER BLACK PLASTIC 4 MM		3
56	# 48752B	NUT 1/4 IN		63
57	# 60G5NYB	NUT 5/16 IN		1

ASSEMBLY INSTRUCTIONS

IMPORTANT ASSEMBLY TIP:

Do not tighten any nut and bolt combinations completely until instructions indicate to. Finger tighten plus one turn of a wrench only! This will temporarily hold the lock-nut on the bolt while helping alignment of all parts!

1. Open box, remove contents and organize all parts together according to their labels. This step greatly helps the ease of assembly.

Locate the four base hubs (1), three (6) poles, three (7) poles, one (31) pole, one (32) pole and two door hubs (9). **SEE FIGURE 1.**

Slide each (7) pole into the corresponding (6) pole so that the snap button secures both parts together. **SEE FIGURE 1.**

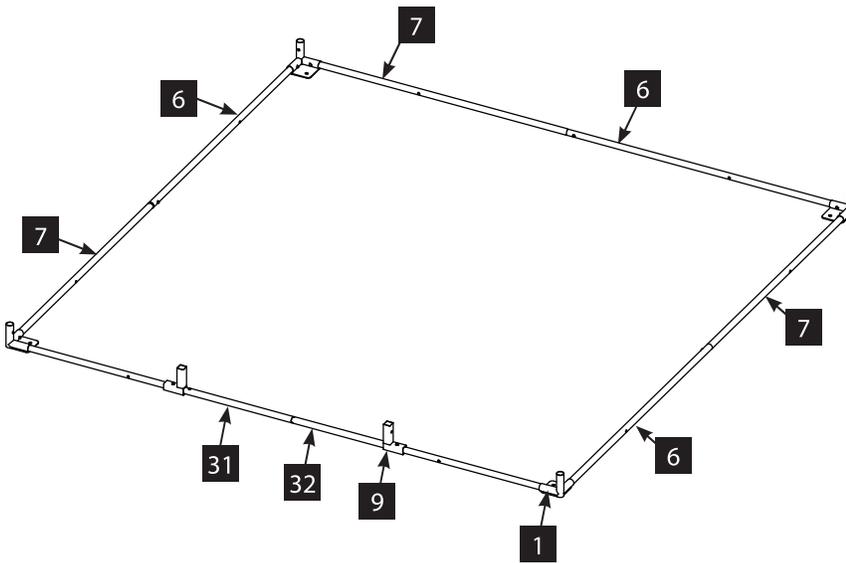
Slide the (32) pole into the corresponding (31) pole so that the snap button secures both parts together. **SEE FIGURE 1.**

Slide the two door hubs (9) down to the second snap pin in assembled (31, 32) poles as shown so that the snap buttons secure the parts together. **SEE FIGURE 1.**

Slide the three assembled (6, 7) poles and one assembled (31, 32) poles into the four base hubs (1) so that the snap buttons secure the parts together. You should now have the bottom tier frame of the blind assembled. **SEE FIGURE 1.**

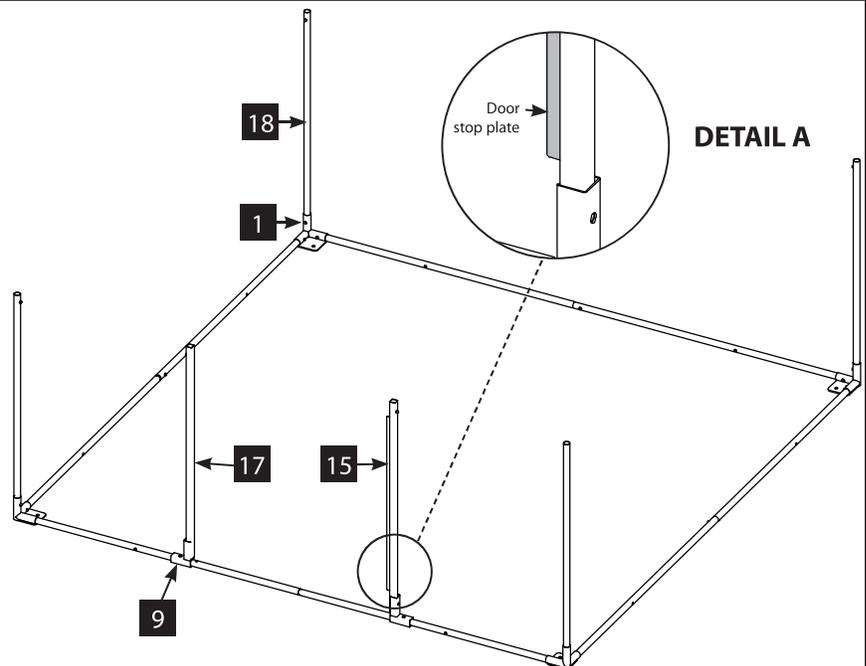
SEE FIGURE 1.

STEP 1



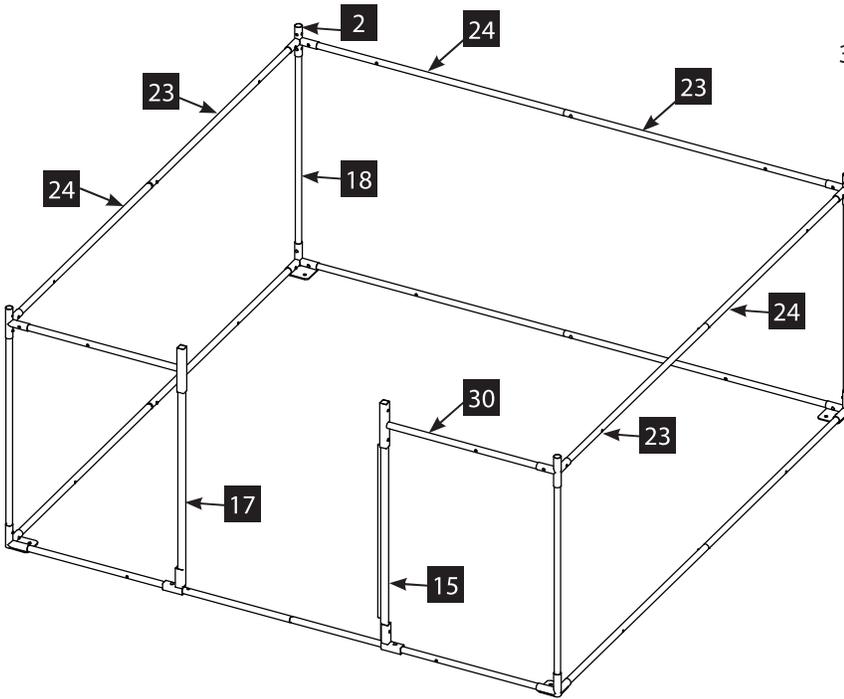
2. Slide the four (18) poles into the base hubs (1) so that the snap buttons secure the parts together. **SEE FIGURE 2.**

Slide the (15) pole and (17) pole into the door hubs (9) so that the snap buttons secure the parts together. **SEE FIGURE 2.** Be sure that the door stop plate on pole (15) is facing interior of blind as shown in **DETAIL A.**



STEP 2

STEP 3



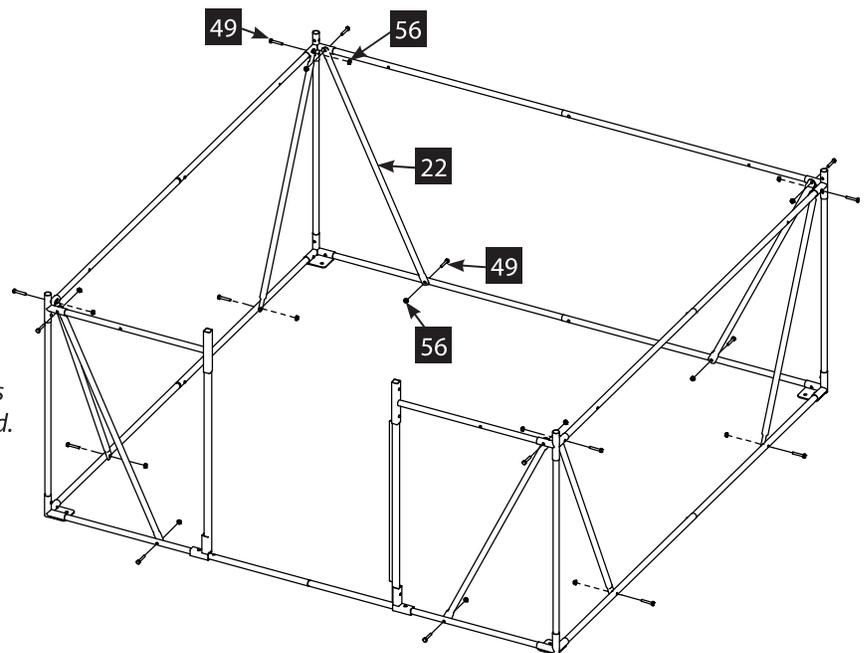
3. Attach the four middle hubs (2) to the (18) poles so that the snap buttons secure the parts together. **SEE FIGURE 3.**

Attach the two (30) parts to the middle hubs (2) and the (15) and (17) poles as shown. The end that attaches to the middle hub does not attach with a snap button and will be secured together with hardware in a later step. **SEE FIGURE 3.**

Slide each (24) pole into the corresponding (23) pole so that the snap button secures both parts together. **SEE FIGURE 3.**

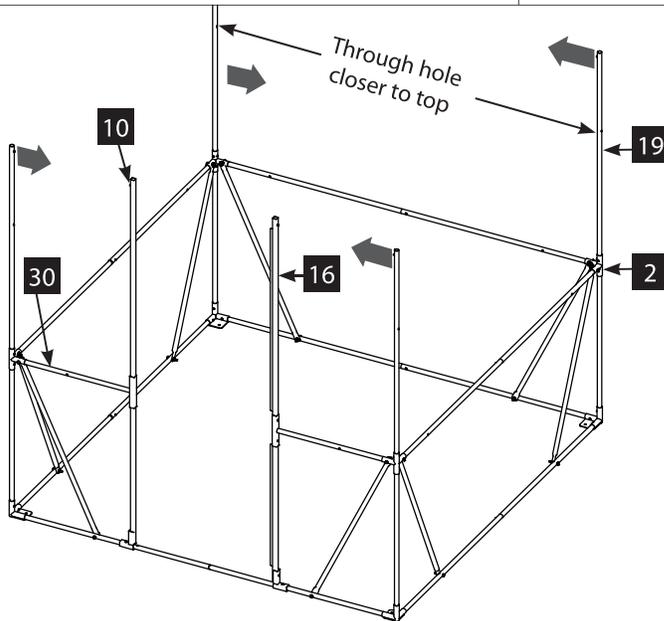
Slide the three assembled (23, 24) poles into the four middle hubs (2). These do not attach with snap buttons and will be secured together with hardware in a later step. You should now have the middle tier frame of the blind assembled. **SEE FIGURE 3.**

4. Attach each of the eight (22) poles to the bottom and middle tiers of the blind frame using two 1/4 X 1-1/2 IN bolts (49) and nuts (56). **SEE FIGURE 4.** Pay attention to the orientation of the bolts! The head of the bolt must be on the outside of the frame. This helps prevent wear on the skin when fully assembled.



STEP 4

STEP 5



5. Slide the four (19) poles into the middle hubs (2) so that the snap buttons secure the parts together. Pay attention to the orientation of the snap buttons. The snap buttons must face each other as shown and each through-hole must be located closer to the top. **SEE FIGURE 5.**

Slide the (10) pole and (16) pole into the (30) parts so that the snap buttons secure the parts together. **SEE FIGURE 5.** Be sure that the door stop plate on pole (16) is facing interior of blind.

6. Slide the (7) pole into the (6) pole so that the snap button secures the parts together. **SEE FIGURE 6A.**

Slide a roof hub (3) onto each end of the assembled (6, 7) poles so that the snap buttons secure the parts together. **SEE FIGURE 6A.**

Slide each (4) pole into each (5) pole so that the snap button secures the parts together. **SEE FIGURE 6A.**

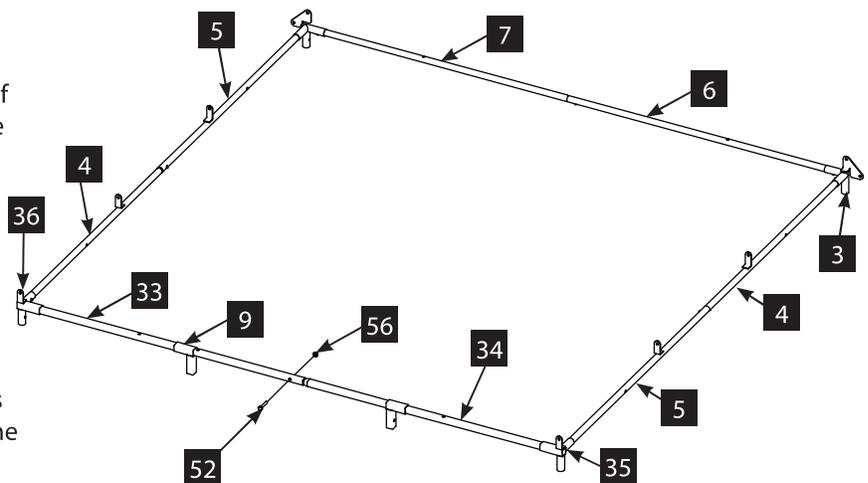
Slide the assembled (4, 5) poles into the roof hubs (3) so that the snap buttons secure the parts together. **SEE FIGURE 6A.**

Slide the (34) pole into the (33) pole. Make sure that the snap buttons on each pole are facing the same direction and secure together using one 1/4 X 1 IN bolt (52) and nut (56). **SEE FIGURE 6A.**

Slide the two door hubs (9) down to the second snap pin in assembled (33, 34) poles as shown so that the snap buttons secure the parts together. **SEE FIGURE 6A.**

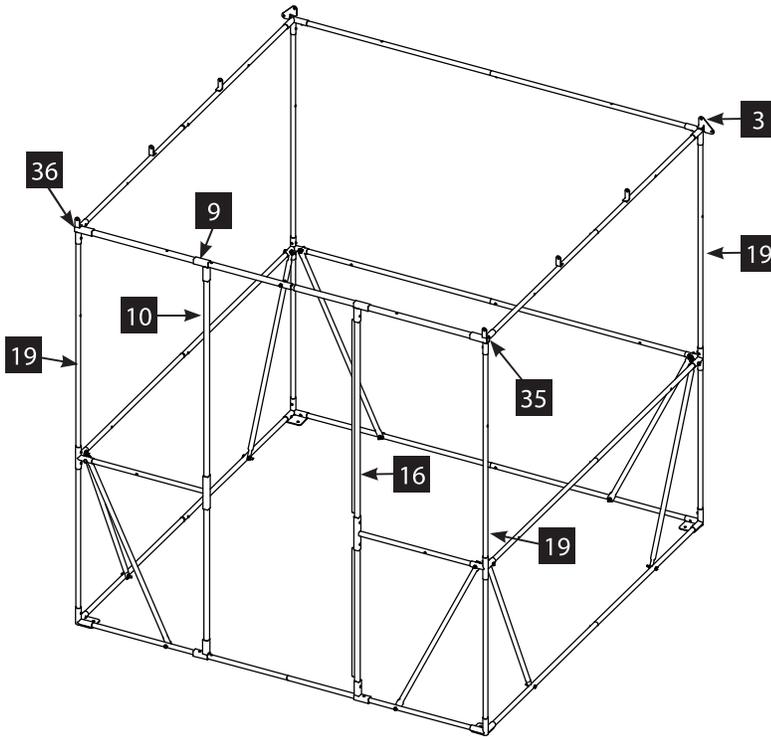
Slide the right and left front roof hubs (35, 36) onto the assembled (33, 34) poles so that the snap buttons secure the parts together. **SEE FIGURE 6A.**

Slide the assembled (9, 33, 34, 35, 36) onto the assembled (4,5) poles so that the snap buttons secure the parts together. **SEE FIGURE 6A.** You should now have the top tier frame of the blind assembled.



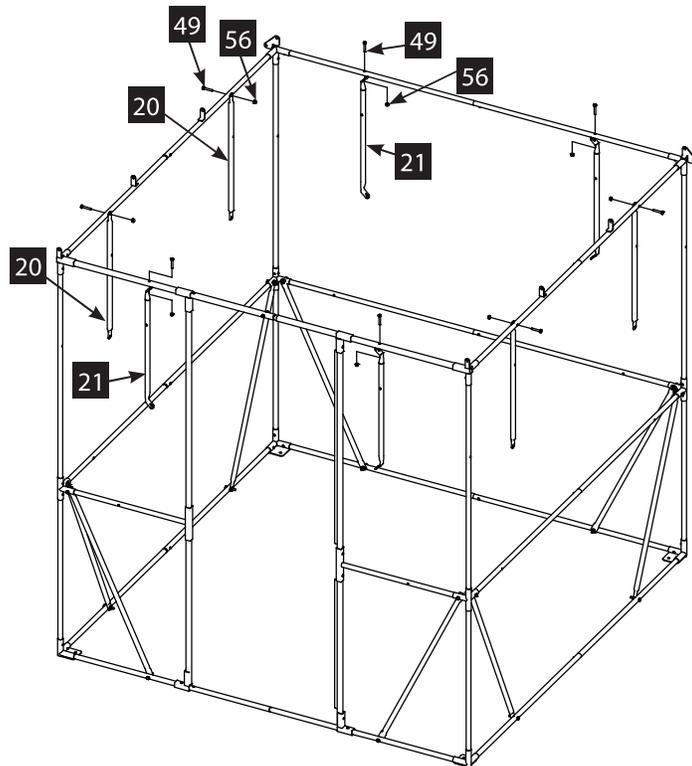
STEP 6A

STEP 6B



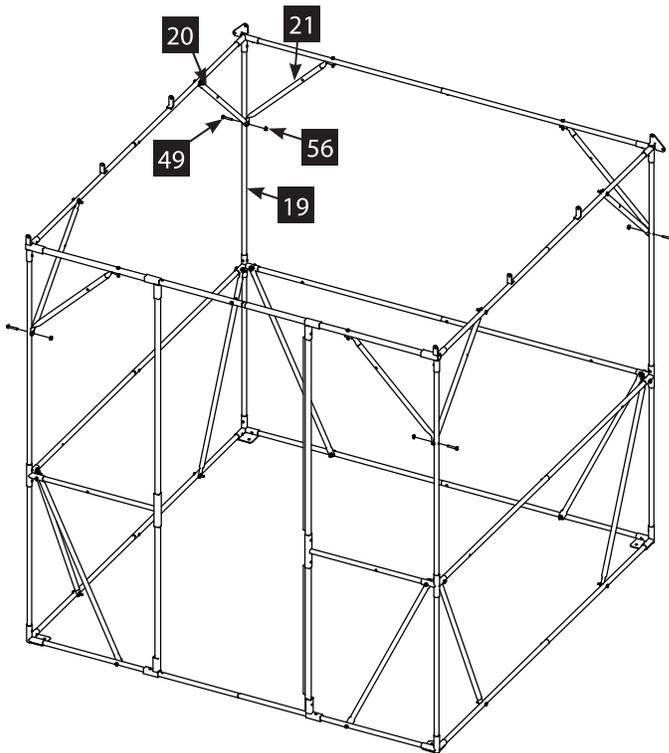
- Assemble the top tier frame of the blind to the rest of the frame by lifting it up and sliding the roof hubs (3) onto the rear (19) poles, the right and left front roof hubs (35, 36) onto the front (19) poles, and the door hubs (9) onto poles (10) and (16). Secure parts together with the snap buttons. **SEE FIGURE 6B.**

- Attach one end of the four angled brace (20) poles and four angled brace (21) poles to the top tier frame of the blind using a 1/4 x 1-1/2 IN bolt (49) and nut (56) for each brace. Let them hang for now as shown. **SEE FIGURE 7.**



STEP 7

STEP 8



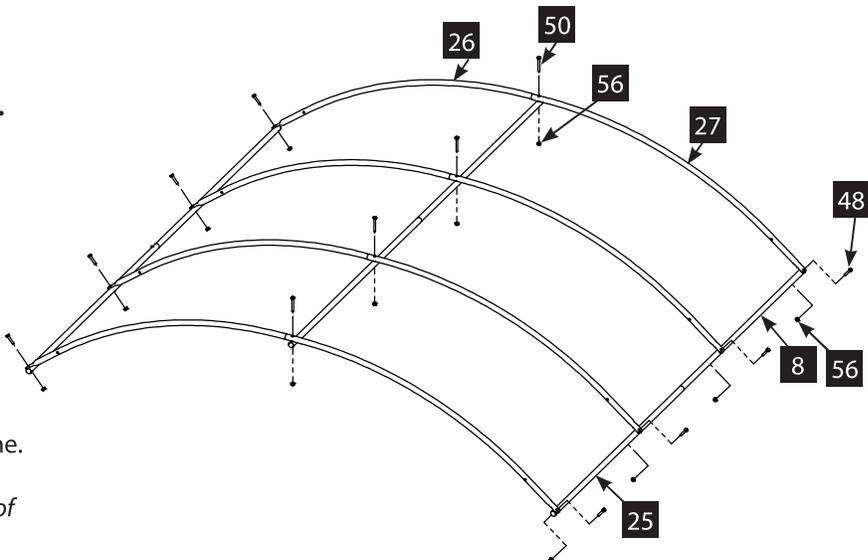
8. Attach each set of angled braces (20, 21) to the four (19) poles using a 1/4 X 1-1/2 IN bolt (49) and nut (56) for each set. **SEE FIGURE 8.**

9. Slide the four (26) poles into the four (27) poles and set aside. **SEE FIGURE 9.**

Slide the three (8) poles into the three (25) poles so that the snap buttons secure the parts together and set aside. **SEE FIGURE 9.**

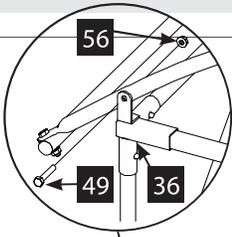
Attach the assembled (26, 27) poles in the center to one assembled (8, 25) pole using four 1/4 X 2 IN bolts (50) and nuts (56). **SEE FIGURE 9.**

Attach the remaining two assembled (8, 25) poles to the ends of assembled (26, 27) poles using eight 1/4 X 1-1/4 IN bolts (48) and nuts (56). **SEE FIGURE 9.** Pay attention to the orientation of the bolts! The head of the bolt must be on the top of the roof frame. This helps prevent wear on the skin when fully assembled. *Securely tighten all loose roof hardware at this time.*

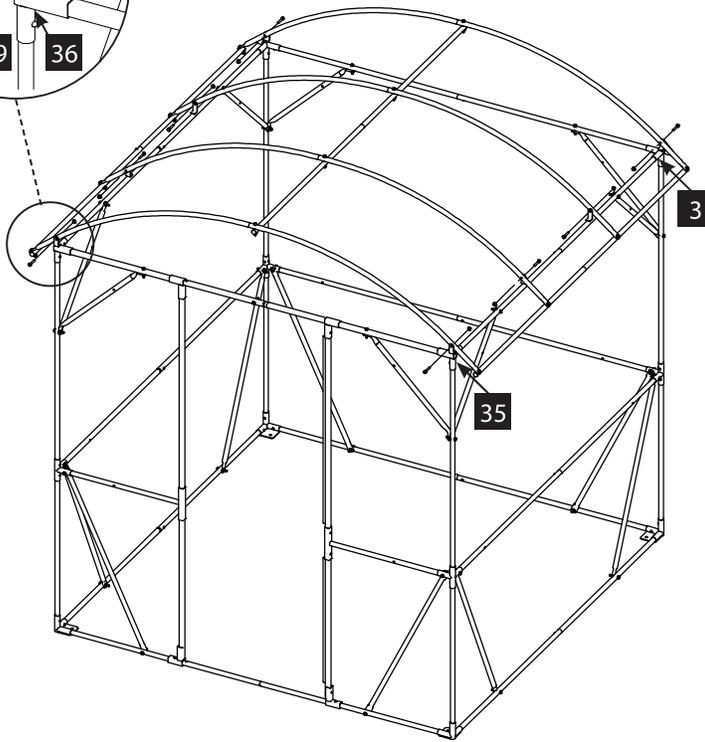


STEP 9

STEP 10



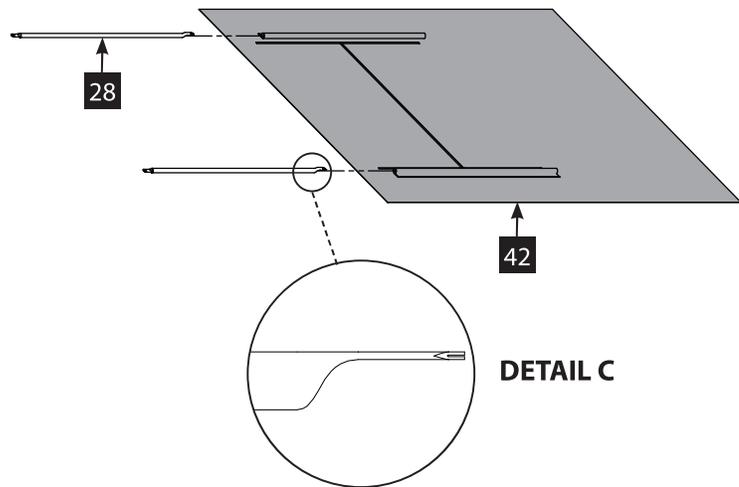
DETAIL B



10. Attach the assembled roof to the rest of the blind frame using eight 1/4 X 1-1/2 IN bolts (49) and nuts (56). **SEE FIGURE 10.** Pay attention to the orientation of the roof! The roof attaches on the inside of the roof hub (3, 35, 36) tabs. **SEE DETAIL B.** *Securely tighten all loose hardware at this time.*

11. It is now time to begin the attachment of the sewn panels to the frame. Lay out all sewn panels and familiarize yourself with them. Pay special attention to the back wall panel and the two side wall panels as they look similar at first glance but are different. You can identify the panels by sewn tags on the inside near the window.

While paying attention to the orientation, **SEE DETAIL C**, slide the four (28) window poles into the sewn sleeves on the two side wall panels (42) as shown, two poles per panel. **SEE FIGURE 11.**



DETAIL C

STEP 11

STEP 12

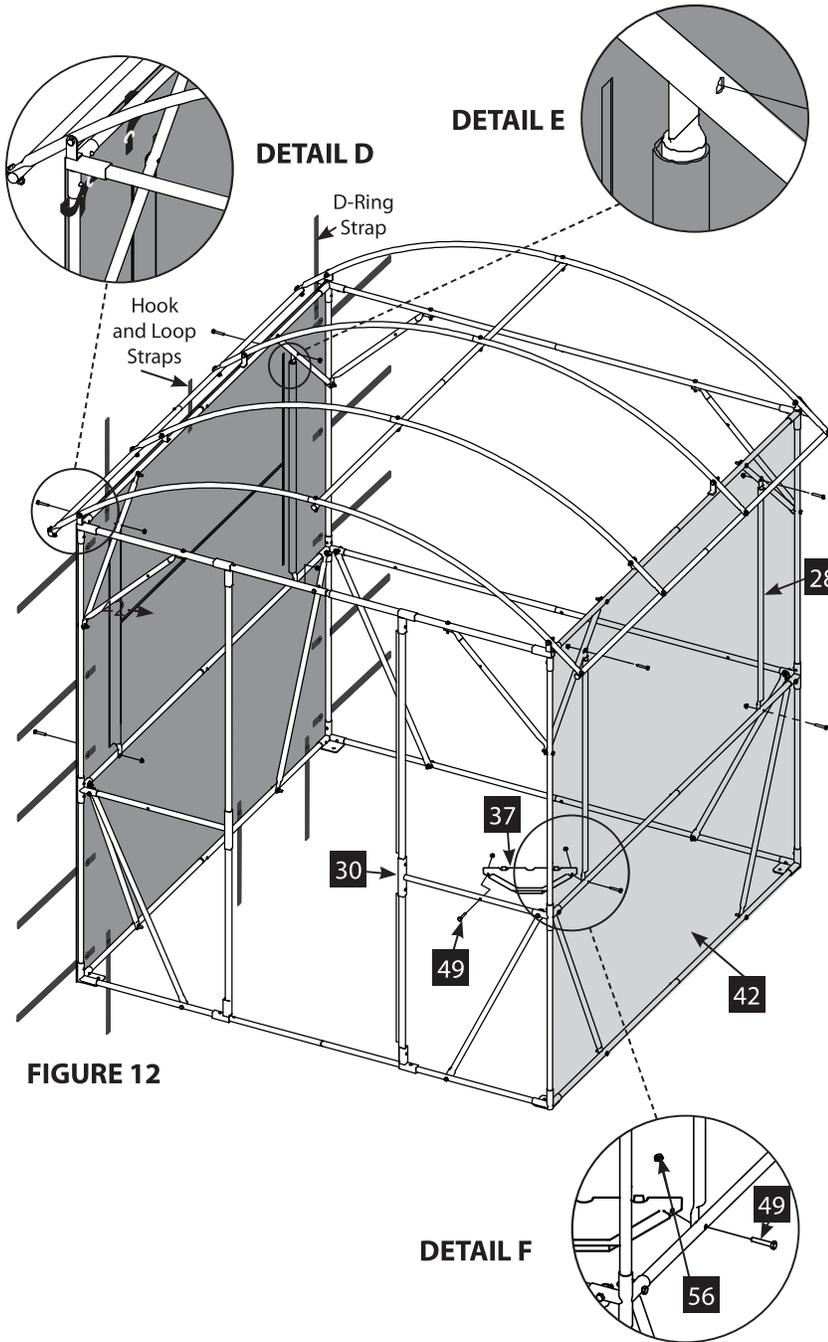


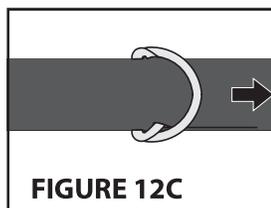
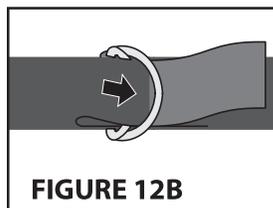
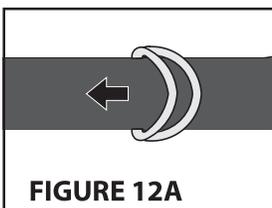
FIGURE 12

12. Attach the two side wall panels (42) to the blind frame by first hanging the panels from the top tier of the frame using the two D-ring straps and hook and loop straps along the top edge of the panel. Wrap the straps around the frame and secure. **DO NOT FULLY TIGHTEN D-RING STRAPS AT THIS TIME. SEE FIGURE 12 and DETAIL D.** Refer to FIGURES 12A-C for proper strap routing.

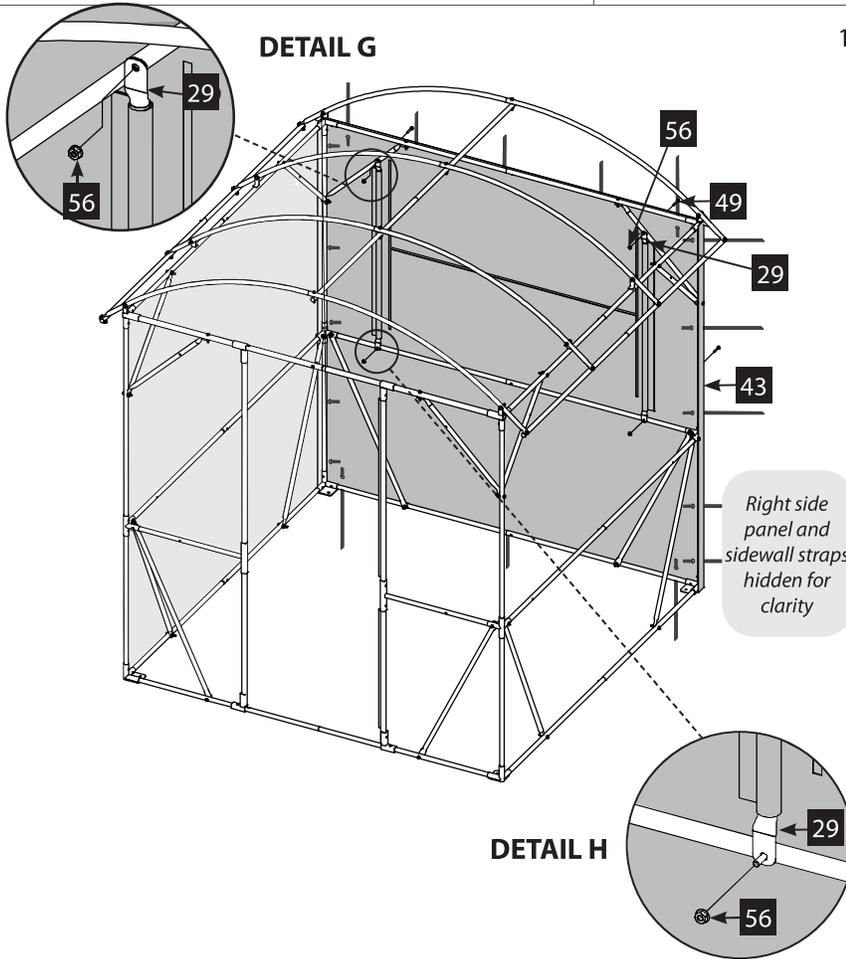
Next, bolt the (28) window poles to the blind frame using two 1/4 X 1-1/2 IN bolts (49) and nuts (56) for each pole. Pay attention to the orientation of the poles. **SEE FIGURE 12 and DETAIL E.** Pay attention to the orientation of the bolts! The head of the bolt must be on the outside of the frame. This helps prevent wear on the skin when fully assembled.

Finish attaching the side wall panels (42) by wrapping all the D-ring straps around the frame and secure. **DO NOT FULLY TIGHTEN D-RING STRAPS AT THIS TIME. START AT THE TOP AND WORK YOUR WAY TO THE BOTTOM. SEE FIGURE 12.**

Attach the corner shelf (37) on one end to the previously installed window pole bolt and on the other end to the (30) part using one 1/4 X 1-1/2 IN bolt (49) and nut (56) as shown. **SEE FIGURE 12 and DETAIL F.**



STEP 13



13. Repeat similar process for back wall panel, slide the two (29) window poles into the sewn sleeves on the back wall panel (43). **SEE FIGURE 11.**

Attach the back wall panel (43) to the blind frame by first hanging the panels from the top tier of the frame using the two D-ring straps and hook and loop straps along the top edge of the panel. Wrap the straps around the frame and secure. **DO NOT FULLY TIGHTEN D-RING STRAPS AT THIS TIME. SEE FIGURE 13.**

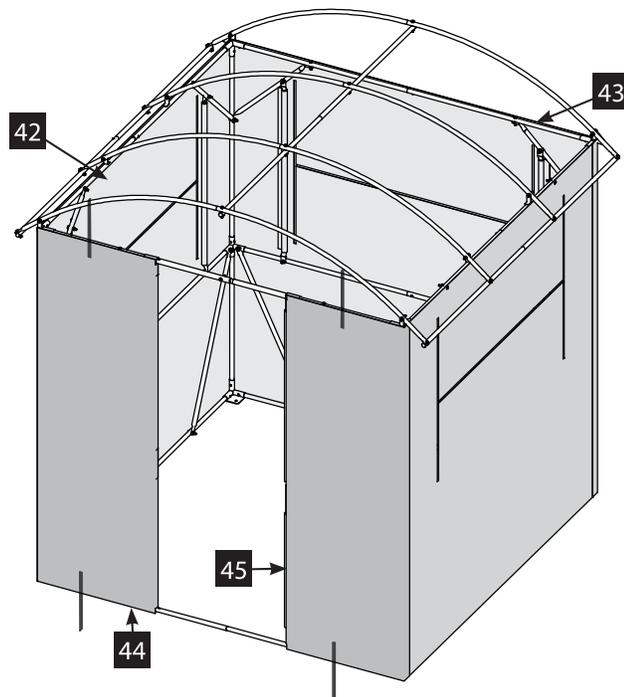
Next, bolt the (29) window poles to the blind frame using two 1/4 X 1-1/2 IN bolts (49) and nuts (56) for each pole. Pay attention to the orientation of the poles. **SEE FIGURE 13 and DETAILS G and H.** Pay attention to the orientation of the bolts! The head of the bolt must be on the outside of the frame. This helps prevent wear on the skin when fully assembled.

Finish attaching the back wall panel (43) by wrapping all the D-ring straps around the frame and secure. **DO NOT FULLY TIGHTEN D-RING STRAPS AT THIS TIME. START AT THE TOP AND WORK YOUR WAY TO THE BOTTOM. SEE FIGURE 13.**

14. Hang the left front wall panel (44) and right front wall panel (45) from the top tier of the frame using the one D-ring strap along the top edge of each panel. Then attach the bottom of the panels to the frame using the one D-ring strap along the bottom edge of each panel. Wrap the straps around the frame and secure. **SEE FIGURE 14.**

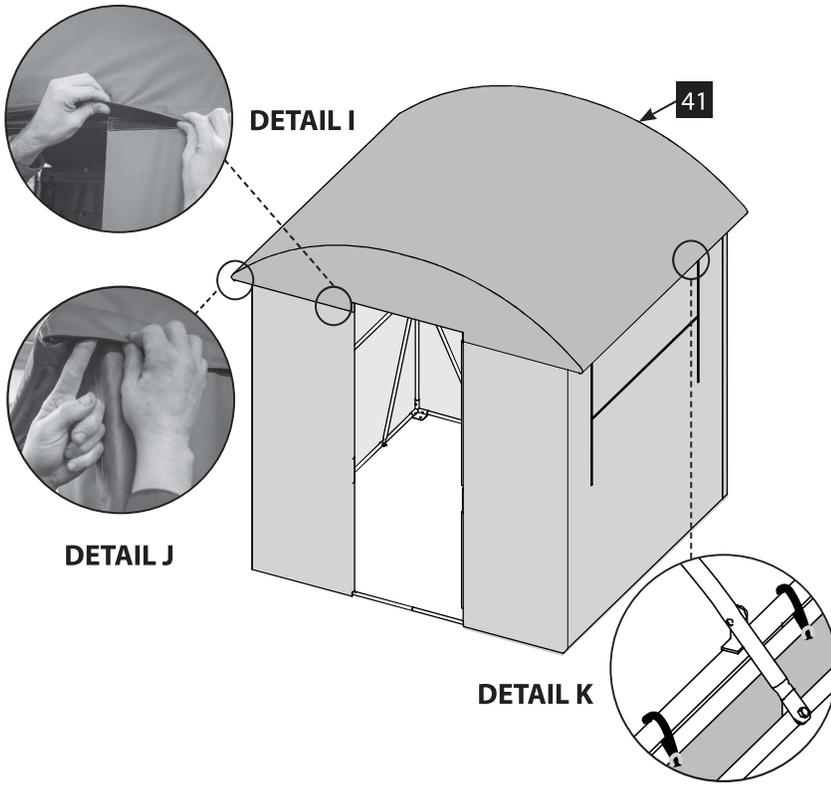
Next, attach the door edge of the front wall panels (44, 45) to the frame by wrapping around and securing with the hook and loop strips. **SEE FIGURE 14.**

Secure the two front wall panels (44, 45) and back panel (43) to the two side wall panels (42) by matching up the hook and loop attachment strips on the corners. Start at the top and work your way to the bottom. Adjust and redo the D-ring straps as necessary to accomplish a snug fit and take out as much slack in the wall panels as possible. **SEE FIGURE 14. Securely tighten all loose hardware at this time.**



STEP 14

STEP 15



15. Drape the roof panel (41) over the assembled roof frame. Secure the hook and loop attachment strips on the front and the back of the roof panel to the strips on the front and back wall panels and top tier of blind frame. Adjust and redo as necessary to take out as much slack in the fabric as possible. **SEE FIGURE 15 and DETAIL I.**

Wrap the corners of the roof panel around the corners of the frame assembly and secure hook strip to loop. **SEE FIGURE 15 and DETAIL J.**

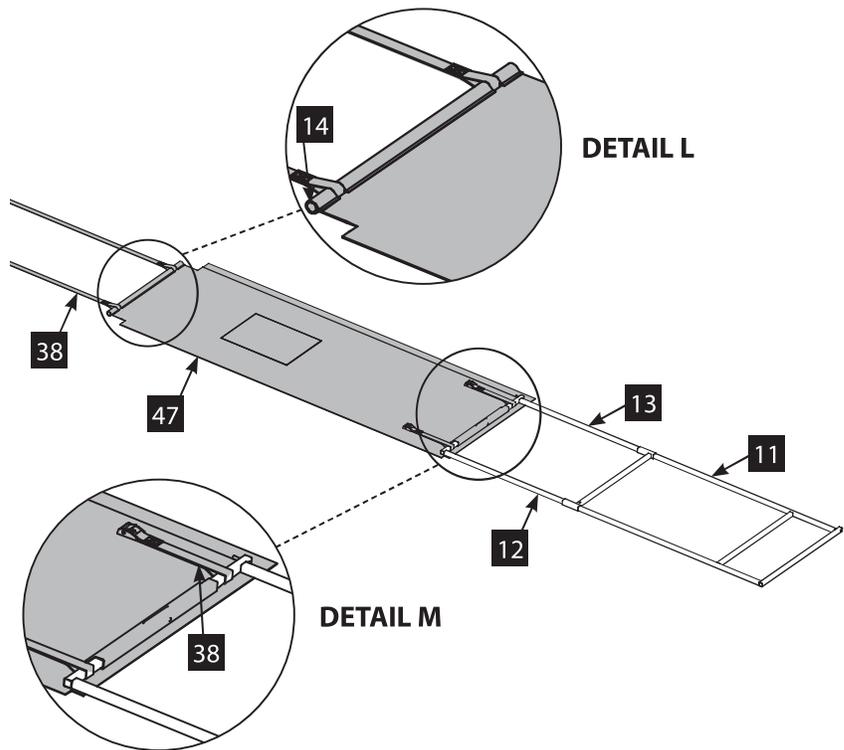
Pull the roof panel tight by wrapping D-ring straps around top tier of blind frame poles (4, 5). Feed the long strap through both D-rings and back through to tighten. **SEE FIGURE 15 and DETAIL K.**

16. Locate the following parts: door frame top (11), two bottom door frame parts (12, 13), pole (14), two complete cam straps (38) (both cam strap end and long loop end), and door panel (47).

Slide a cam strap end onto each part (12, 13) as shown. **SEE FIGURE 16.** Then slide (12, 13) into the sleeve in door panel (47) so that snap buttons secure the parts together inside of the sleeve as shown. **SEE FIGURE 16 and DETAIL M.**

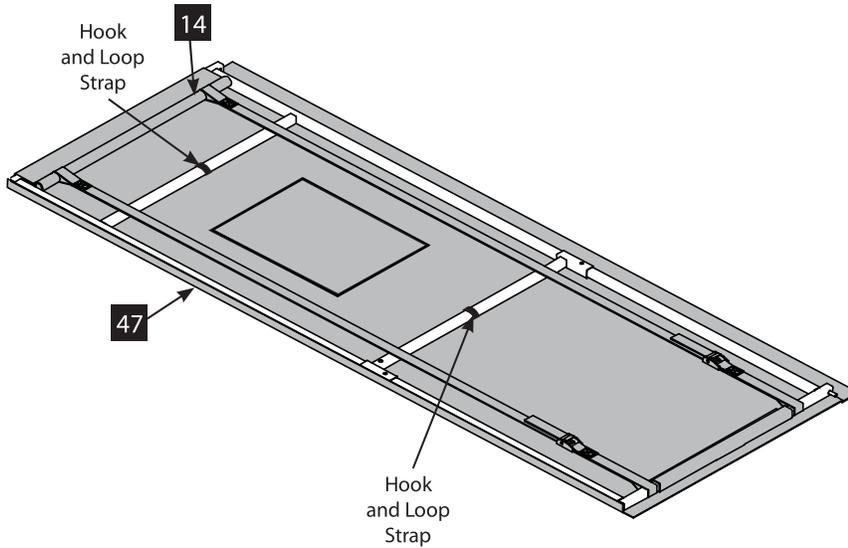
Slide door frame top (11) onto assembled door frame bottom so that snap pins secure the parts together. **SEE FIGURE 16.**

Slide pole (14) into top sleeve of door panel being sure to also slide on the two long loop ends of cam straps (38) as shown. **SEE FIGURE 16 and DETAIL L.**



STEP 16

STEP 17



17. With the door panel (47) laid out flat, flip the assembled door frame over onto the panel. Then, flip pole (14), top edge of panel and the two long ends of cam straps over the frame.

SEE FIGURE 17.

Feed the loop end of straps through the cam buckles and stand the door upright. Tension the door panel vertically by pulling down on the loop end of the strap with one hand and up on the loose end with the other. **DO NOT OVER TENSION THE PANEL. ONLY TENSION ENOUGH TO TAKE THE SLACK OUT OF THE PANEL VERTICALLY AT THIS TIME. SEE FIGURE 17.**

Wrap the edge of the door panel on the door handle side around the door frame and secure with hook and loop strips. The opposite edge will be attached with hook and loop strips to the left front wall panel (44) in a later step. **SEE FIGURE 17.**

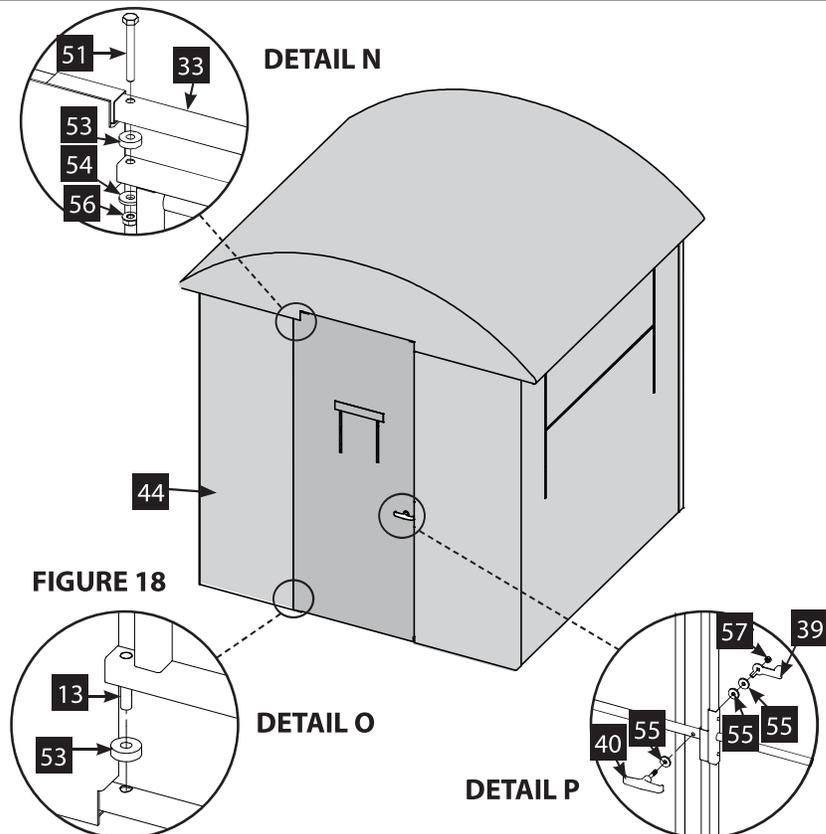
Secure the door panel to the frame with the two hook and loop straps on the interior of the blind. **SEE FIGURE 17.**

18. Attach the assembled door to the blind frame by sliding the plastic spacer (53) onto the post on (13) and inserting the post into the hole in pole (31). **SEE FIGURE 18 and DETAIL O.**

Secure the top of the door to pole (33) using a 1/4 X 2-1/4 IN bolt (51), plastic spacer (53), plastic washer (54), and nut (56). **SEE FIGURE 18 and DETAIL N.**

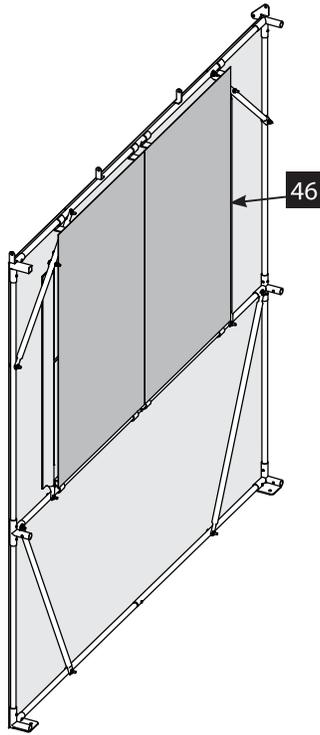
Secure the edge of the door panel on the hinge side to the front left wall panel (44) with the hook and loop strip. **SEE FIGURE 18.**

Locate the door handle parts: door handle (40), door handle latch (39), three plastic washers (55), and 5/16-18 nut (57). Assemble as shown in **DETAIL P**. Using a 1/2 IN wrench, tighten snugly. **DO NOT OVER TIGHTEN.**



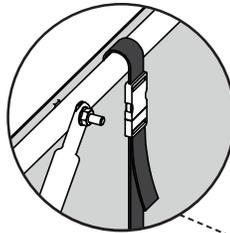
STEP 18

STEP 19

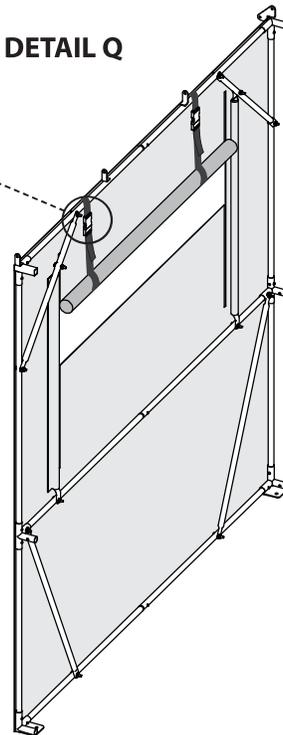


19. Attach the six vertical window panels (46) on the interior of the blind by clipping two panels onto the top and middle tiers of the frame on each wall as shown. **SEE FIGURE 19.** To adjust these vertical window panels, simply slide or unclip and reclip the clips to adjust the panels.

20. To adjust the horizontal windows, simply zip or unzip the windows to the desired position. To keep the top horizontal window flap open, simply roll up the flap to the desired height and adjust the two straps to hold it in place. **SEE FIGURE 20 and DETAIL Q.**

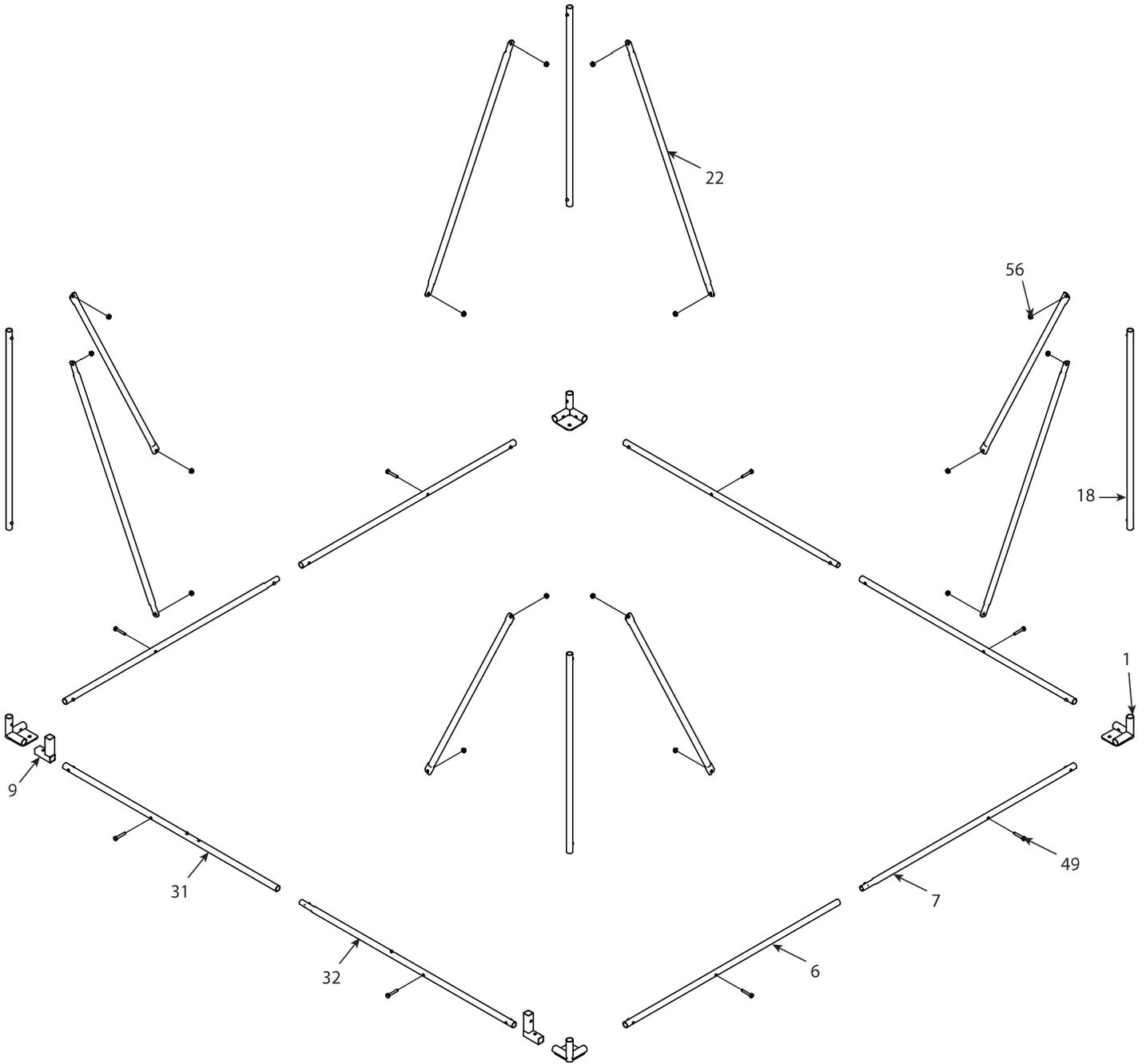


DETAIL Q

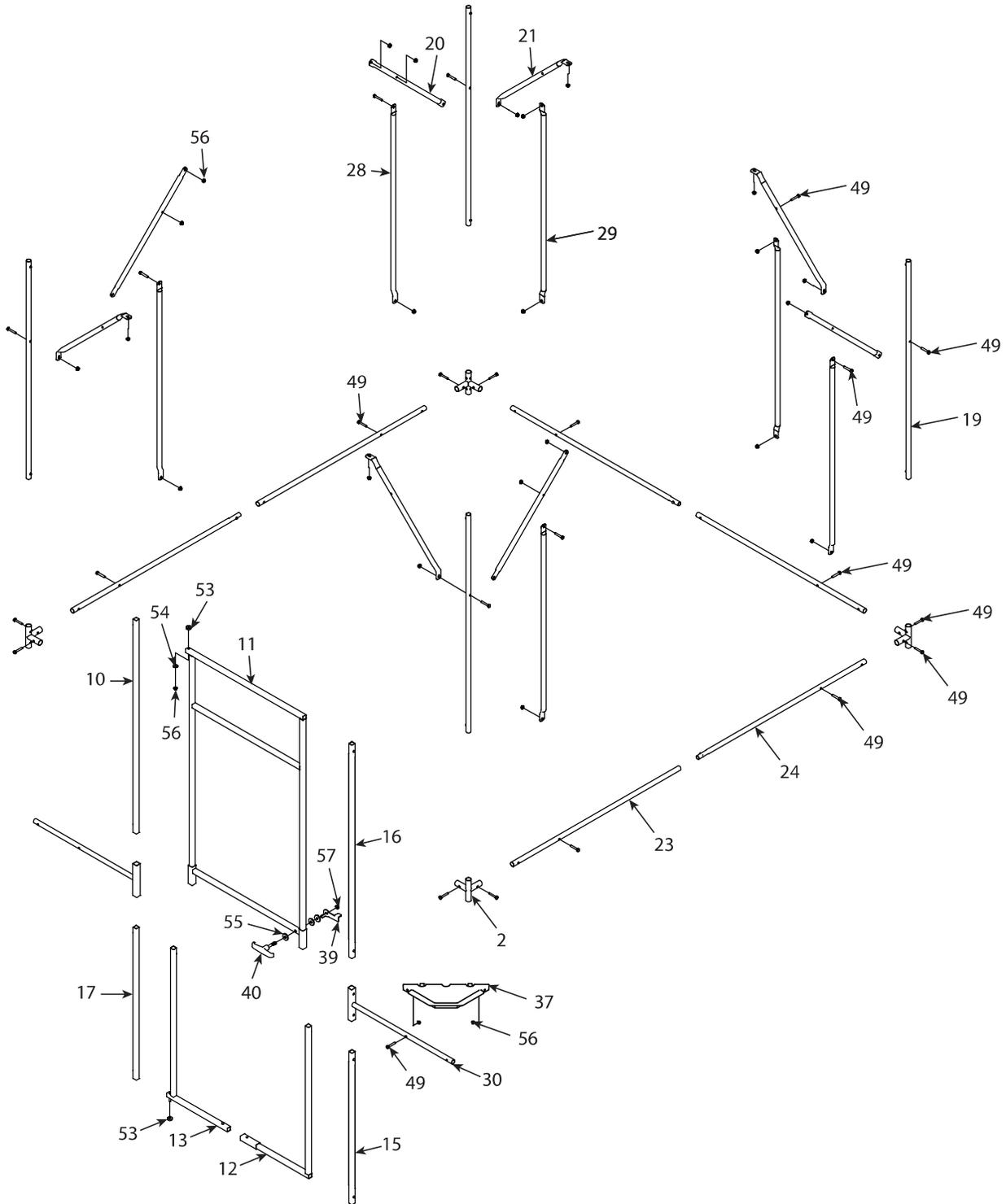


STEP 20

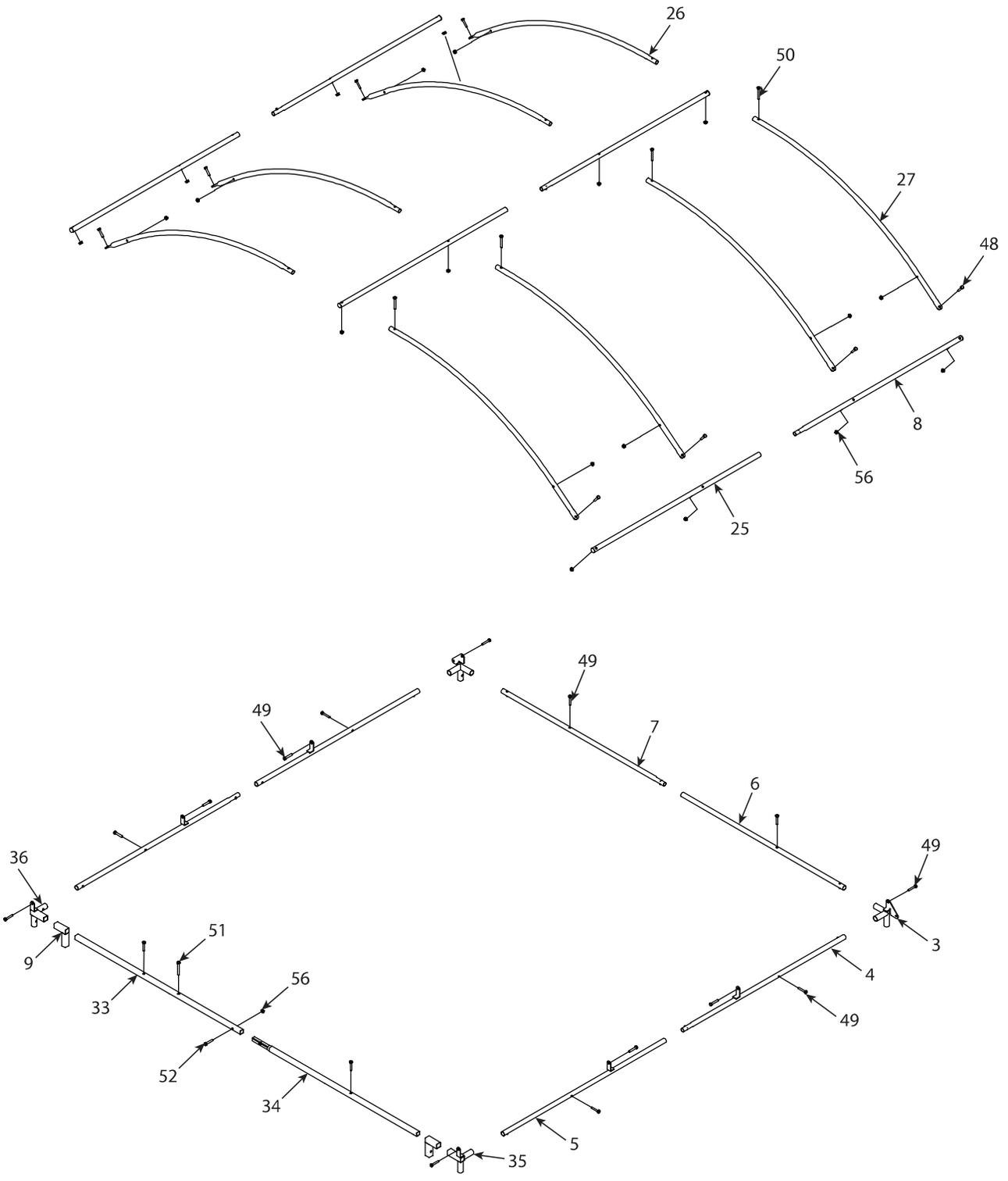
ILLUSTRATED PARTS BREAKDOWN - BASE



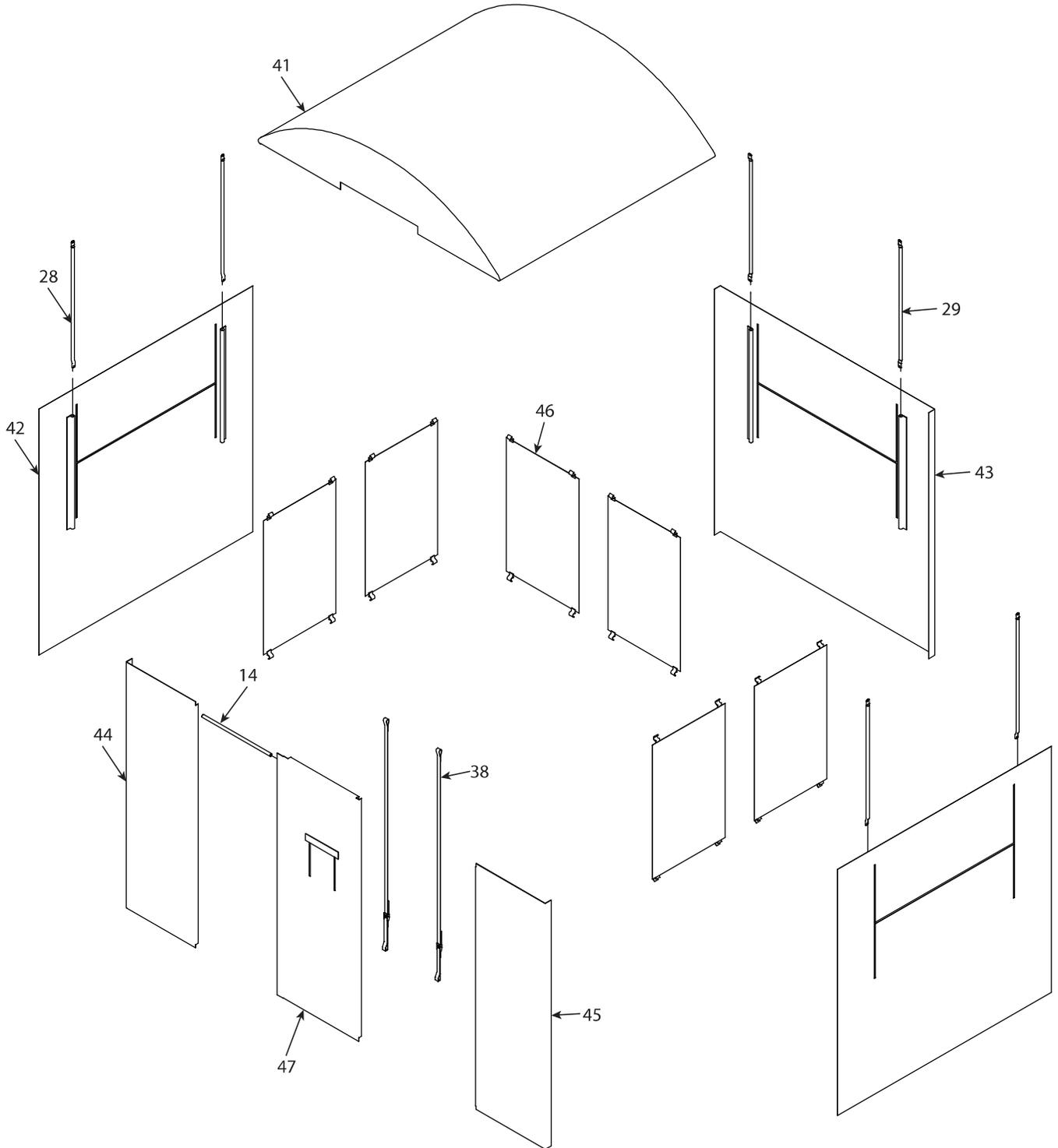
ILLUSTRATED PARTS BREAKDOWN - CENTER



ILLUSTRATED PARTS BREAKDOWN - ROOF



ILLUSTRATED PARTS BREAKDOWN - PANELS



PARTS LIST

ITEM #	PART #	DESCRIPTION	QTY.	ITEM #	PART #	DESCRIPTION	QTY.
1	22864	BASE HUB	4	29	39088	WINDOW VERTICAL BACK WALL	2
2	22868	MIDDLE HUB	4	30	39089	HORIZONTAL SUPPORT MIDDLE FRONT	2
3	22873	ROOF HUB	2	31	39090	HORIZONTAL SUPPORT LOWER FEMALE FRONT	1
4	22876	ROOF MOUNT MALE	2	32	39092	HORIZONTAL SUPPORT LOWER MALE FRONT	1
5	22878	ROOF MOUNT FEMALE	2	33	39094	HORIZONTAL SUPPORT UPPER FEMALE FRONT	1
6	22930	HORIZONTAL SUPPORT FEMALE	4	34	39096	HORIZONTAL SUPPORT UPPER MALE FRONT	1
7	22932	HORIZONTAL SUPPORT MALE	4	35	39098	ROOF HUB FRONT RIGHT	1
8	22935	ROOF SUPPORT MALE	3	36	39100	ROOF HUB FRONT LEFT	1
9	30063	BASE HUB DOOR SIDE	4	37	39910	CORNER SHELF W/HOOKS	1
10	30070	VERTICAL SUPPORT LONG CORNER	1	38	29801	CAM STRAP LONG	2
11	30094	DOOR TOP	1	39	39174	PLATE LATCH DOOR HANDLE	1
12	30097	DOOR BOTTOM RIGHT	1	40	39175	DOOR HANDLE PLASTIC	1
13	30098	DOOR BOTTOM LEFT	1	41	44152	SEWN ROOF PANEL BROWN	1
14	30102	TENSION TUBE 582 MM	1	42	44153	SEWN SIDE PANEL ZIPPER WINDOWS BROWN	2
15	30131	VERTICAL SUPPORT SHORT DOOR STOP	1	43	44154	SEWN BACK PANEL ZIPPER WINDOWS BROWN	1
16	30136	VERTICAL SUPPORT LONG DOOR STOP	1	44	39641	SEWN FRONT PANEL LEFT BROWN	1
17	30189	VERTICAL SUPPORT SHORT CORNER	1	45	39042	SEWN FRONT PANEL RIGHT BROWN	1
18	39074	VERTICAL SUPPORT LOWER	4	46	39043	SEWN WINDOW PANEL VERTICAL BROWN	6
19	39076	VERTICAL SUPPORT UPPER	4	47	39044	SEWN DOOR PANEL BROWN	1
20	39078	ANGLED BRACE UPPER STRAIGHT	4	48	8909B	BOLT 1/4 X 1-1/4 IN	8
21	39079	ANGLED BRACE UPPER BENT	4	49	48240B	BOLT 1/4 X 1-1/2 IN	49
22	39080	ANGLED BRACE LOWER STRAIGHT	8	50	48153B	BOLT 1/4 X 2 IN	4
23	39081	HORIZONTAL SUPPORT MIDDLE FEMALE	3	51	48271B	BOLT 1/4 X 2-1/4 IN	1
24	39082	HORIZONTAL SUPPORT MIDDLE MALE	3	52	63282	BOLT 1/4 X 1 IN	1
25	39084	ROOF SUPPORT FEMALE	3	53	15909	SPACER PLASTIC 6 MM	2
26	39085	ROOF MALE	4	54	15908	SPACER PLASTIC 2.5 MM	1
27	39086	ROOF FEMALE	4	55	30259	WASHER BLACK PLASTIC 4 MM	3
28	39087	WINDOW VERTICAL SIDE WALL	4	56	48752B	NUT 1/4 IN	63
				57	60G5NYB	NUT 5/16 IN	1



Product has been manufactured for Sportsman's Guide by Ardisam, Inc., 1730 Industrial Avenue, Cumberland, WI 54829

*All weights, specifications and features are approximate and are subject to change without notice. Due to continuous product improvement, product images may not be exact. Warning labels in some product images may have been removed for photography or demonstration purposes only. Props shown in photos not included. Some assembly may be required. Refer to product manual/instructions for safe setup and use.