

Operator's Manual | LM550E

LANDMARK™ 550 SHOOTING HOUSE 4' EXTENSION KIT

MAXIMUM HEIGHT

12' TO PLATFORM

MAXIMUM FIELD RATING

800 LBS. (300 LBS. PER PERSON MAX).

ALLOW 4-6 HOURS

FOR ASSEMBLY (3 PEOPLE)

STOP

USE THIS ONLY IF YOU HAVE ALREADY
ASSEMBLED THE LANDMARK™ 550 8' TOWER



ATTENTION

**YOU MUST READ ALL WRITTEN INSTRUCTIONS
AND WATCH THIS SAFETY VIDEO BEFORE USING!**



WATCH THIS SAFETY VIDEO BEFORE USING!

Scan ➡



or Visit ➡

www.standsafety.com/r5

Scan the QR code with your smart
phone, tablet or similar device.

OR

Type the website address into your web
browser to view an important safety
video before using this product.

TRIPOD STAND SAFETY

INTRODUCTION

We appreciate your purchase of one of our world class products. Follow these few simple instructions and this product will provide you many years of trouble-free pleasure. Instructions should be kept in a safe place and reviewed at least annually.

If for any reason you have a problem with your product, **DO NOT return to the retailer**, contact the Rivers Edge® customer service department at 800-345-6007 for assistance.

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PRODUCT WARRANTY

LM550B WARRANTY

Ardisam, Inc., warrants this product under a **one-year limited warranty** to be free from defects in materials or workmanship or both for a period not exceeding twelve consecutive months from the date of original purchase by the first retail consumer or commercial end user. "Consumer use" means personal recreational use by a retail consumer. "Commercial use" or "commercial application" means all other uses, including use for commercial, income producing or rental purposes. Once a product has experienced commercial use, it shall thereafter be considered as a commercial use product for purposes of this warranty. This warranty does not cover cracked windows, tent tears, or bent poles due to use in extreme weather conditions (i.e. hurricane force winds) or uses other than those listed in the operator's manual. Damage that occurs to a unit due to improper anchoring is not covered under manufacturer warranty. This warranty applies to the original owner that provides a proof of purchase of the unit. The warranty is not transferable. The warranty period begins on the date of purchase by the first retail consumer or commercial end user, and continues for the twelve month consecutive period thereafter. Any unit used in a commercial application is covered for a period of 90 days after purchase. For the warranty to be valid, the product must be registered online at ardisam.com, within 30 days of purchase. Ardisam, Inc. shall not be obligated to ship any repair or replacement product to any location outside of the United States of America or Canada.

This warranty applies only to products which have not been subjected to negligent use, misuse, uses other than those indicated in the product's operator's manual, alteration, accident, use of unauthorized parts, failure to perform periodic maintenance as specified in product's owner's manual, or normal wear and tear. There is no other expressed warranty. Implied warranties, including those of merchantability and fitness for a particular purpose, are limited to one year from purchase, or to the extent permitted by law. All other implied warranties are excluded. Liability for incidental or consequential damages are excluded to the extent exclusion is permitted by law. Ardisam, Inc. does not assume, and does not authorize any other person to assume for us, any liability in connection with the sale of our products. To obtain warranty service, you must have prior approval by calling our Customer Service Department at 1-800-345-6007. Ardisam, Inc. will at no charge, repair or replace, at their discretion, any defective part which satisfies all conditions stated above. Ardisam, Inc. retains the right to change models, specifications and price without notice. Ardisam, Inc. shall not be obligated to ship any repair or replacement product to any location outside of the United States of America or Canada

*This product is designed to be used with Landmark™ 550 tower products only. *Using structures other than Landmark™ 550 tower products will void your warranty and waive any and all claims for liability against the manufacturer Ardisam, Inc. If you choose to elevate this product on a Landmark™ 550 tower structure, the warranty listed below will apply to this product in addition to this warranty statement.*

LM550T/LM550E WARRANTY

Ardisam, Inc. offers a one year warranty for all components of the treestand. These warranties apply to the original owner with a proof of purchase. These warranties begin on the date of purchase by the first retail consumer and continue for the period specified above. These warranties apply to products that are not modified, abused or used in a manner that deviates from the product's intended usage. Minor fading in color is normal and is not covered by warranty. Any corrosion of painted surfaces that occurs as a result of paint being removed or damaged is also not covered by warranty. Ardisam, Inc. offers no other warranty service expressed or implied. Products for which warranty work has been approved must be sent directly to Ardisam, Inc. and performed by Ardisam, Inc. **To obtain warranty service and/or replacement instructions, you must obtain prior approval from Ardisam, Inc. before shipping your package to us by calling our customer service department at 800-345-6007 or by writing to: Ardisam, Inc., P.O. Box 755, 1730 Industrial Avenue, Cumberland, WI 54829 for a return material authorization number (RMA#).** All items must be shipped prepaid. Ardisam, Inc. will, at no charge, repair or replace, in Ardisam's sole discretion, any product that satisfies the conditions stated above. Ardisam, Inc. retains the right to change models, specifications and price without notice.

This equipment has been manufactured under strict quality and safety guidelines. As with any equipment of this type, full understanding of the instructions and its use is mandatory and imperative for the safety of its user. Ardisam, Inc. is not responsible for any damages or injuries sustained due to improper use or modification of any of its products, or resulting from any use which deviates from the product's intended usage. Ardisam, Inc. is not responsible for any injuries sustained due to failure to read and adhere to the instructions for use. Any misunderstanding or questions regarding the products of their use should be directed to Ardisam, Inc. prior to any use. It is the owner's sole responsibility to inspect the product regularly for damage, improper installation, or conditions that could jeopardize the ultimate safety of the product. **Owner is responsible to understand and follow product field weight rating and must never exceed maximum weight rating.** Ardisam, Inc. is not responsible for any malfunction or injury resulting from normal wear and tear, damage caused by improper use, improper maintenance, negligence or accidents. This product, if used safely as intended, will provide trouble free service for the useful life of the product. We hope you will enjoy the quality of our products for years to come, and have a safe hunt.

*This product is designed to be used with Landmark™ 550 products only. *Using structures other than Landmark™ 550 products will void your warranty and waive any and all claims for liability against the manufacturer Ardisam, Inc.*



READ AND UNDERSTAND THE FOLLOWING WARNINGS BEFORE ASSEMBLY

MODEL LM550B

WARNING

- ▲ **Read, understand and follow** all assembly, inspection and use instructions provided before each use. Failure to follow warnings and instructions could result in serious injury or death.
- ▲ This product is for hunting purposes only! It is not to be used as a camping tent or for any other function.
- ▲ **Never** allow children to play in this product without adult supervision. To do so could cause serious injury or death.
- ▲ **Never** allow the material to cover your face. This material can cause suffocation and death if it is placed over face.

WARNING

- ▲ **Only** use approved Landmark™ parts. Failure to do so may result in serious injury or death!

WARNING

- ▲ **KEEP ALL FLAME AND HEAT SOURCES AWAY FROM THIS TENT FABRIC.** This tent meets the flammability requirements of CPAI-84. The fabric may burn if left in continuous contact with any flame source. The application of any foreign substance to the tent fabric may render the flame-resistant properties ineffective.

MODEL LM550E

MAXIMUM USE HEIGHT - 12'

TOTAL WEIGHT LIMIT - 800 LB (300 LB PER PERSON MAX)

WARNING

- ▲ This product carries strict height and weight restrictions. **Do Not** use this product if you exceed the total weight limit. Please note that the total weight limit includes the user(s) and their equipment.

WARNING

- ▲ **When hunting from, installing, or removing a treestand, tripod, or tower, falls can occur any time after leaving the ground causing injury or death.**
- ▲ **Read and understand** all of the manufacturer's Warnings and Instructions and use all safety devices provided by the manufacturer. Contact the manufacturer for any questions. Failure to do so could result in injury or death.
- ▲ **Never** exceed the total weight limit of the treestand, tripod or tower.

WARNING

- ▲ **Never** use, install or remove a treestand, tripod or tower during inclement weather such as rain, lightning, windstorms or icy conditions and end your hunt and return to the ground if inclement conditions arise.
- ▲ **Never** use, install or remove a treestand, tripod or tower while using drugs (even prescription drugs) or alcohol.
- ▲ **Never** use, install or remove a treestand, tripod or tower while feeling ill, nauseous or dizzy, or if you have a prior medical condition that could cause a problem, that is, heart condition, joints that lock-up, spinal fusions, etc., or if you are not well rested. **Never** sleep in stand.
- ▲ **Never** rely on a tree branch for support.
- ▲ **Never** jump or bounce on a treestand, tripod or tower to seat it to the tree or ground.
- ▲ Pull up a bow, backpack, or firearm or other equipment only after being secure in the treestand, tripod or tower and a firearm must be pulled up with it unloaded, chamber open, and muzzle down.
- ▲ **Always** inform someone of the hunting location, where the treestand, tripod or tower will be located and the expected duration of the hunt.
- ▲ A signal device such as a mobile phone, radio, whistle, signal flare or personal locator device (PLD) must be on your person and readily available at all times.
- ▲ **Never** leave a tripod or tower out in the elements for more than two weeks since weather or animals could cause damage.
- ▲ Inspect the treestand, tripod or tower and all safety devices each time before use and **Do Not** store a treestand or free standing platform stand outdoors.



READ AND UNDERSTAND THE FOLLOWING WARNINGS BEFORE ASSEMBLY

WARNING

- ▲ **Never** modify your treestand, tripod or tower in any way by making repairs, replacing parts, or altering it except if explicitly authorized in writing by the manufacturer.
- ▲ Practice installing, adjusting, removing, and using your treestand, tripod or tower at ground level prior to using it at elevated positions. Study your new stand to become familiar with all of its features and design. Doing so will confirm that the product is manufactured, assembled and installed correctly.
- ▲ Instructions (written and video) shall be kept in a safe place and reviewed at least annually. It is the responsibility of the treestand, tripod or tower owner to furnish the complete instructions to any person who borrows or purchases the treestand, tripod or tower.
- ▲ When installing, taking down or moving a tripod or tower stand you must strictly follow the manufacturer's instructions to determine the appropriate number of people required to perform these tasks.
- ▲ **Always** use at least six (6) people to install or take down a tripod or tower.
- ▲ A fall arrest system/full body harness (FAS/FBH) that meets industry standards for treestands is not included with tripods and tower stands. FAS/FBH designed for treestands require that the tether be anchored/attached to the tree. Never attach a FAS/FBH to a tripod or tower stand or any part of its structure as this could lead to an unsafe condition. Failure to follow this warning could result in serious injury or death!
- ▲ Prior to setting up your tripod or tower stand inspect the ground surface area. The ground must be firm, level and free of any debris. Soft or sloping ground and debris can cause the platform to become unstable and lead to unsafe conditions such as tilting, shifting or tipping. Never attempt to climb a tripod or tower stand that is leaning, unstable or slanted.
- ▲ **Never** erect a tripod or tower stand near overhead electrical power lines and/or buried utilities that can cause electrocution, explosion and/or fire. You must always contact appropriate authorities prior to installing any structure on or near right of ways or underground utilities.
- ▲ Check every ladder section connection every time you use the stand before you leave the ground. If ladder sections are separating, do not use the stand.

WARNING

- ▲ For towers and tripods designed for two or more people, never allow more than one person at a time to ascend or descend the ladder. Be certain first person is fully off the ladder/entry platform and positioned safely on tower platform or ground before second person ascends or descends ladder.
- ▲ **Always** maintain three (3) points of contact when climbing a tripod or tower stand. Proper three-point contact means having either two feet with one hand or one foot with two hands on the step portion of the ladder at all times. Never lean backward when climbing as this could cause the tripod or tower stand to become unstable.
- ▲ Tripod and tower stands must be properly secured and/or anchored to the ground according to manufacturer's instructions. Avoid using tripod and tower stands during windy conditions which could cause the free standing platform to tip over and result in damage to equipment and also serious injury or death to the users.
- ▲ Inspect tripod and tower stands before each use. Leaving equipment exposed to rain, sunlight, changing temperatures, snow and extreme weather conditions for extended periods of time can cause dangerous conditions not visible to the naked eye. Do not attempt to use any product if damage is detected or suspected. For your personal safety and also the safety of others, the product should be removed from service immediately.
- ▲ **Never** exceed the stated maximum use height.
- ▲ **Do Not** use this product until you have watched the safety video, understand it, and practiced the techniques for safe hunting discussed in this video. The video can be found with the QR code and/or URL shown on front cover of this manual.
- ▲ Read and perform all inspection and maintenance tasks before each and every use. Replace any questionable components immediately with Landmark™ original replacement parts.
- ▲ **Do Not** crush tubing when tightening bolt assemblies! Identify and familiarize yourself with all parts before you start. Bolt identification chart can be found in the back.
- ▲ Double check assembly steps to be certain you have correctly assembled this product.



READ AND UNDERSTAND THE FOLLOWING WARNINGS BEFORE ASSEMBLY

WARNING

- ▲ Be sure only one person ascends or descends ladder at a time. Be certain first person is fully off of the ladder and positioned safely on tower platform or ground before second person ascends or descends ladder.
- ▲ **Never** have two people on one side of the platform. Keep weight evenly distributed on platform.
- ▲ **Always** be aware of the other person's position. Use extreme caution when weapons are used to prevent personal injury.
- ▲ **Always** lean forward as you climb ladder or climbing aid.
- ▲ **Always** wear the appropriate footwear when using a free standing platform stand. A good non-slip safety boot is important to your personal safety. Be especially careful that boot laces do not get hooked on the stand or any of its components (tuck shoelaces into boots before climbing).

WARNING

- ▲ **Never** use any product that has not been maintained or inspected properly - Your life depends on it!
- ▲ Do not position this product on a slope, unlevel, or wet ground. It may tip over and serious injury or death may occur.
- ▲ Ground must be free of rocks and debris so stakes can be driven into ground through holes provided in foot pads. This will help prevent tower from tipping over in strong winds.
- ▲ Contacting buried utilities may result in serious injury or death! Before digging always call 811 or you local One-Call system to prevent person injury, interruption of service, environmental accidents or project delays.
- ▲ Double check assembly steps to be certain you have correctly assembled this product.
- ▲ Study your new stand to become familiar with all of its features and design. Save these instructions for future reference.
- ▲ **Be Sure** assembly area is open, flat, level, and dry with no power lines near!

WARNING

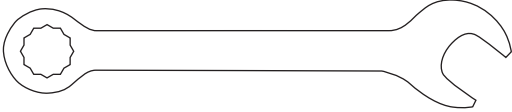
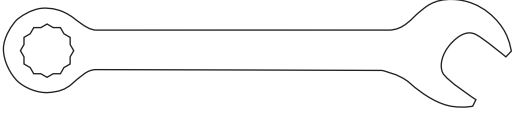
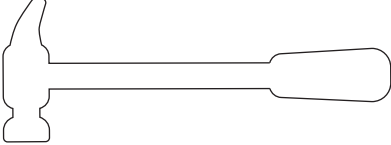
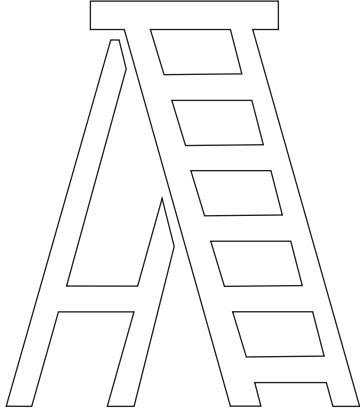
- ▲ **Always** use at least six (6) people to install or take down a tripod or tower.
- ▲ **Do Not** use any type of motorized vehicle to upright/assemble this free standing platform stand. You could cause unnecessary damage to this product. Upright only by manufacturer's instructions.
- ▲ Some models include a shooting rail. **Never** lean against, lean over, or sit on shooting rail. It is designed as a shooting rest only. On models that have a non-fixed shooting rail, be sure shooting rail is flipped back or swung to the side when ascending or descending ladder.

INSPECTION AND MAINTENANCE

BEFORE EACH USE PERFORM THE FOLLOWING:

- Inspect all webbing, rope, cord, and strap assemblies for wear or damage.
- Inspect cables and/or cable ends for damage or kinking.
- Inspect all hardware and chain components for damage.
- Inspect for any structural damage to product. (If any exists call customer service.)
- Inspect all nut and bolt assemblies to be certain none are loose.
- Inspect for any missing parts.
- Lubricate all pivot and slide together points with powder graphite, petroleum jelly or silicone spray to prevent noise, wear and rust.
- Inspect entire product for any rust, corrosion, cracks, freezing, excessive heat or rotting damage that may effect the safety of your product. Discard any questionable product.
- Inspect entire product for any structural damage - pay close attention to all weld locations. (Return to factory for repair or discard product if any damage is found.)
- Using correct wrenches inspect all nut & bolt assembly locations and snug up any that may be loose. Be careful not to crush tubing when tightening!
- Inspect and check operation of all cables, cable ends, cord, rope, webbing, and strap or chain assemblies. Replace with factory new any item or assembly that shows signs of wear, damage, kinking, or functions incorrectly.
- Inspect seat. Replace any seat with factory new that shows signs of structural damage or wear.
- Inspect all hardware for wear or damage, also be sure you have no missing parts.
- Never modify your stand in any way by making repairs, replacing parts, or altering adding or attaching anything to it except if explicitly authorized in writing by the manufacturer.

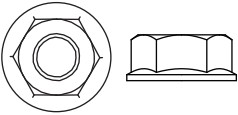
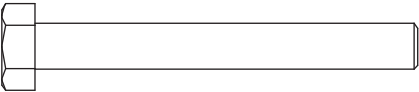
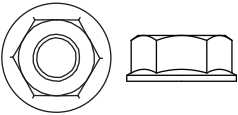
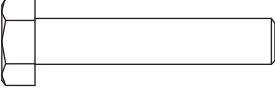
TOOLS REQUIRED (NOT INCLUDED)

| | | | | |
|---|---|------------------|---|---|
| - | - | 7/16 IN WRENCHES |  | 2 |
| - | - | 5/16 IN WRENCH |  | 1 |
| - | - | HAMMER |  | 1 |
| - | - | STEP LADDER |  | 1 |

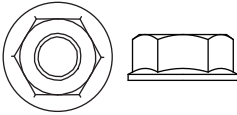

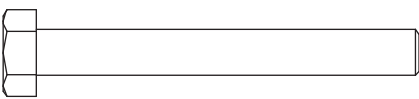
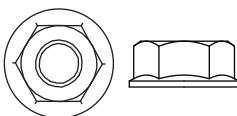
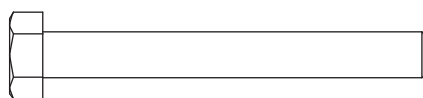
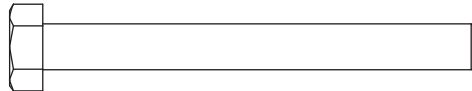
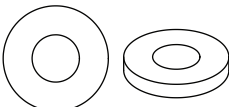
EXTENSION KIT HARDWARE LIST

IMPORTANT ASSEMBLY TIP:

It is best to keep hardware that is removed separated by step. It will be reused later during assembly.

| Item | Part No. | Description | Image | Qty |
|-----------------------|----------|---------------------|--|-----|
| HARDWARE BAG A | | | | |
| 54 | 48752B | 1/4 NUT |  | 4 |
| 85 | 48153B | BOLT 1/4 X 2 IN |  | 4 |
| HARDWARE BAG B | | | | |
| 54 | 48752B | 1/4 NUT |  | 8 |
| 57 | 8909B | BOLT 1/4 X 1-1/4 IN |  | 8 |

EXTENSION KIT HARDWARE LIST

| Item | Part No. | Description | Image | Qty |
|-----------------------|----------|---------------------|--|-----|
| HARDWARE BAG C | | | | |
| 54 | 48752B | 1/4 NUT |  | 16 |
| 58 | 89308 | BOLT 1/4 X 3/4 IN |  | 8 |
| 85 | 48153B | BOLT 1/4 X 2 IN |  | 8 |
| HARDWARE BAG D | | | | |
| 54 | 48752B | 1/4 NUT |  | 10 |
| 85 | 48153B | BOLT 1/4 X 2 IN |  | 2 |
| 88 | 48271B | BOLT 1/4 X 2-1/4 IN |  | 8 |
| 91 | WN516 | WASHER 1.6MM |  | 6 |

ASSEMBLY INSTRUCTIONS

IMPORTANT ASSEMBLY TIPS:

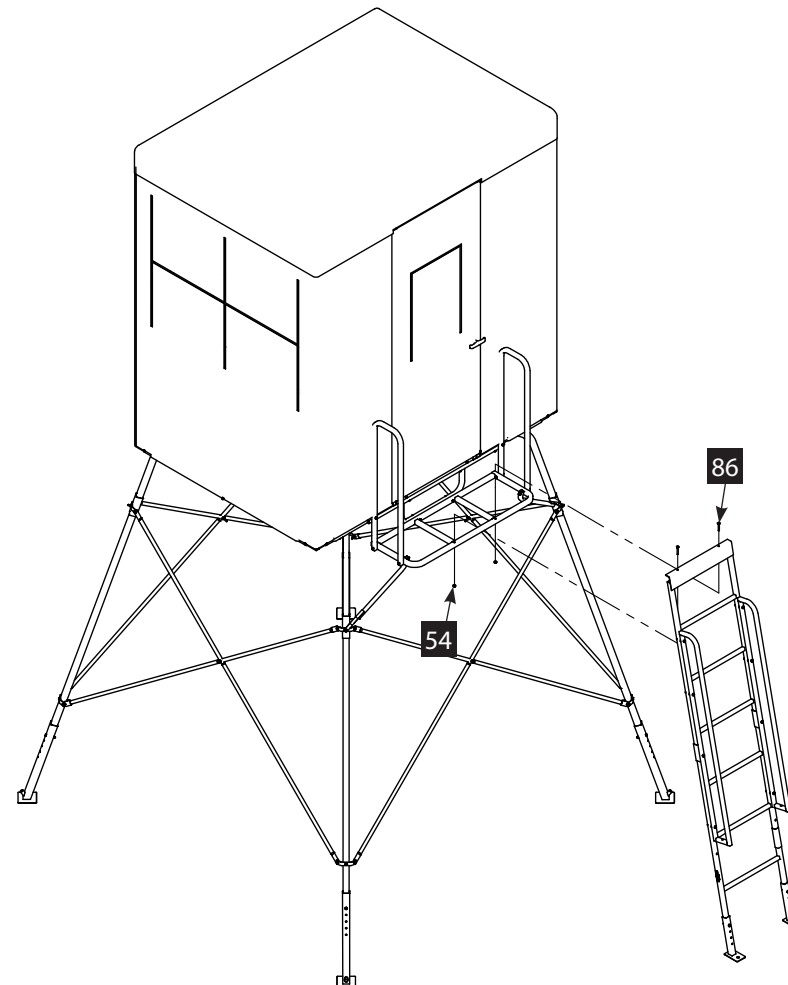
It is best to keep hardware that is removed separated by step. It will be reused later during assembly. Do not tighten any nut and bolt combinations completely until instructions indicate to. Finger tight- en plus one turn of a wrench only! This will temporarily hold the lock- nut on the bolt while helping alignment of all parts!

All assembly must be done completely in this order before use.
Measure out assembly/intended use location, assembled footprint of product is 9'8" x 9'8". Allow additional room for assembly.
Do not remove labels/warnings from product, they are there for your safety.

1. Using a step ladder, removed the two 1/4 X 1-3/4 IN bolts (86) and nuts (54) from the entry platform and ladder.

Set the ladder, bolts, and nuts aside, they will be used to reattach the ladder in Step 15.

| PARTS REMOVED | | |
|---------------|---------------------|------|
| ITEM # | DESCRIPTION | QTY. |
| 54 | 1/4 NUT | 2 |
| 86 | BOLT 1/4 X 1-3/4 IN | 2 |
| - | 8' LADDER ASSEMBLY | 1 |

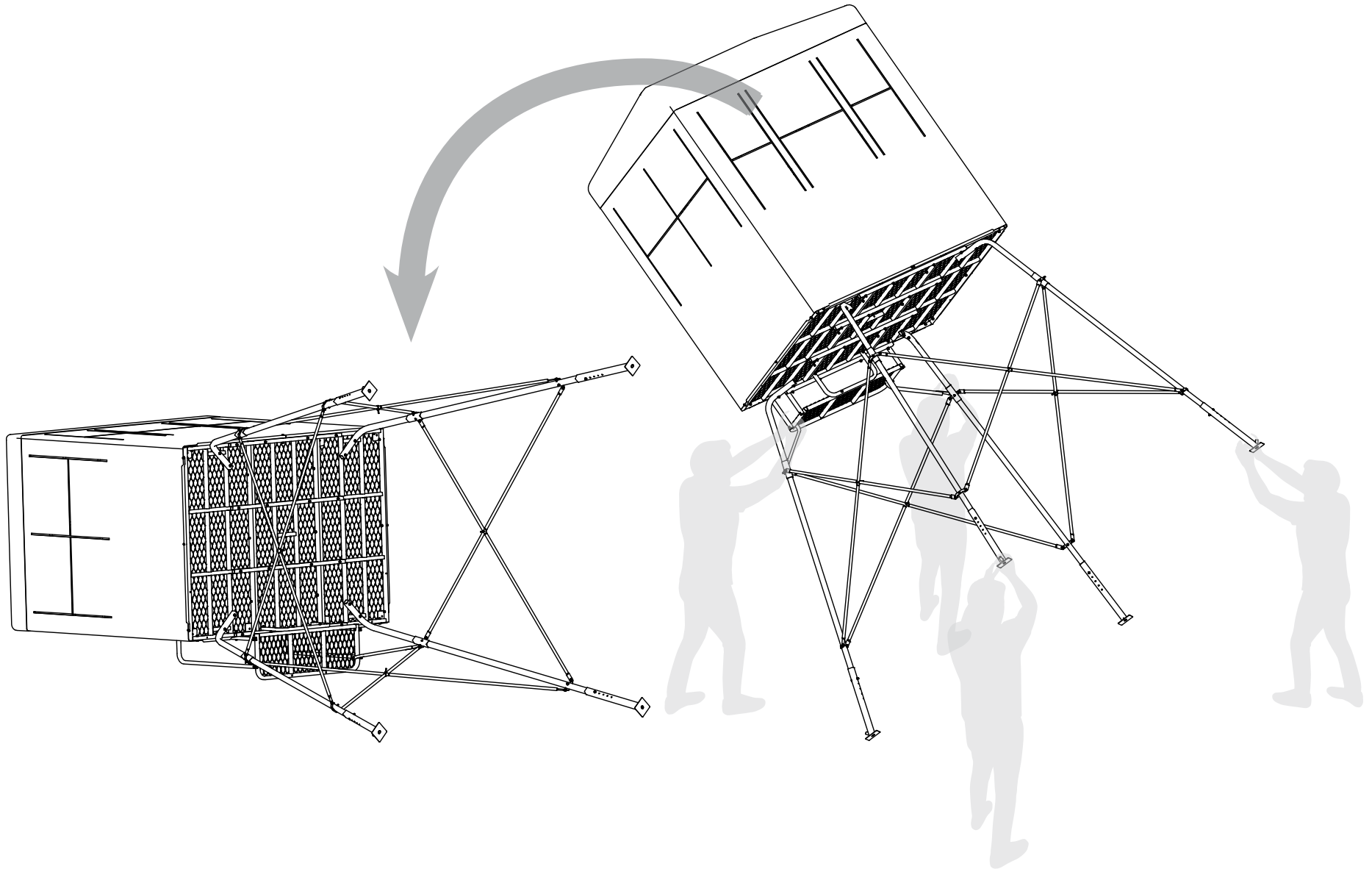


STEP 1



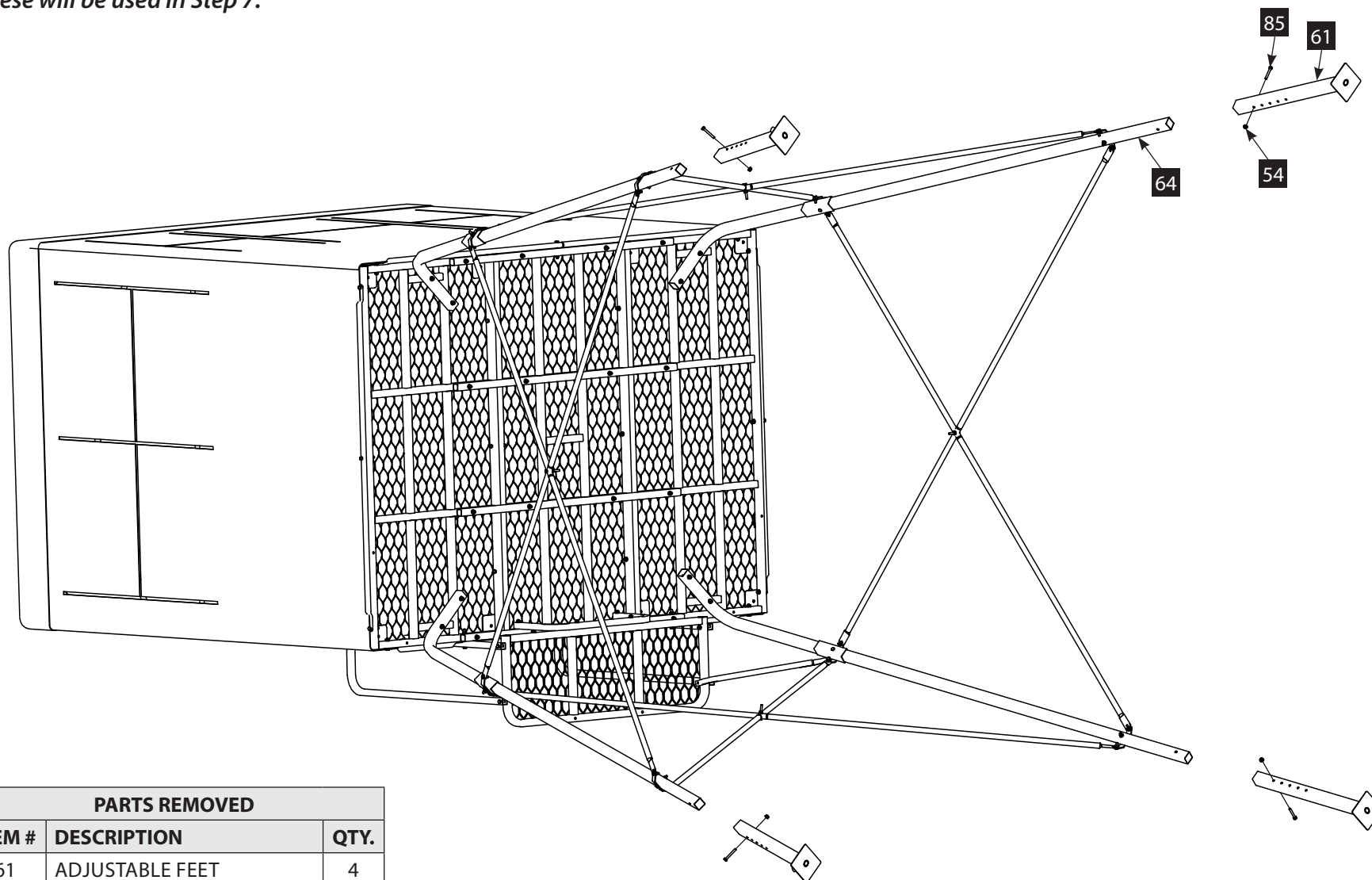
2. With at least 4 people, tip the tower down on the entry platform side. **DO NOT** hold only the blind as it could result in unnecessary damage. Using blocks to support the tower will help with ease of assembly.

STEP 2



3. Remove the four adjustable feet (61) from the bottom leg (64) and set aside with the four 1/4 X 2 IN bolts (85) and nuts (54).

These will be used in Step 7.



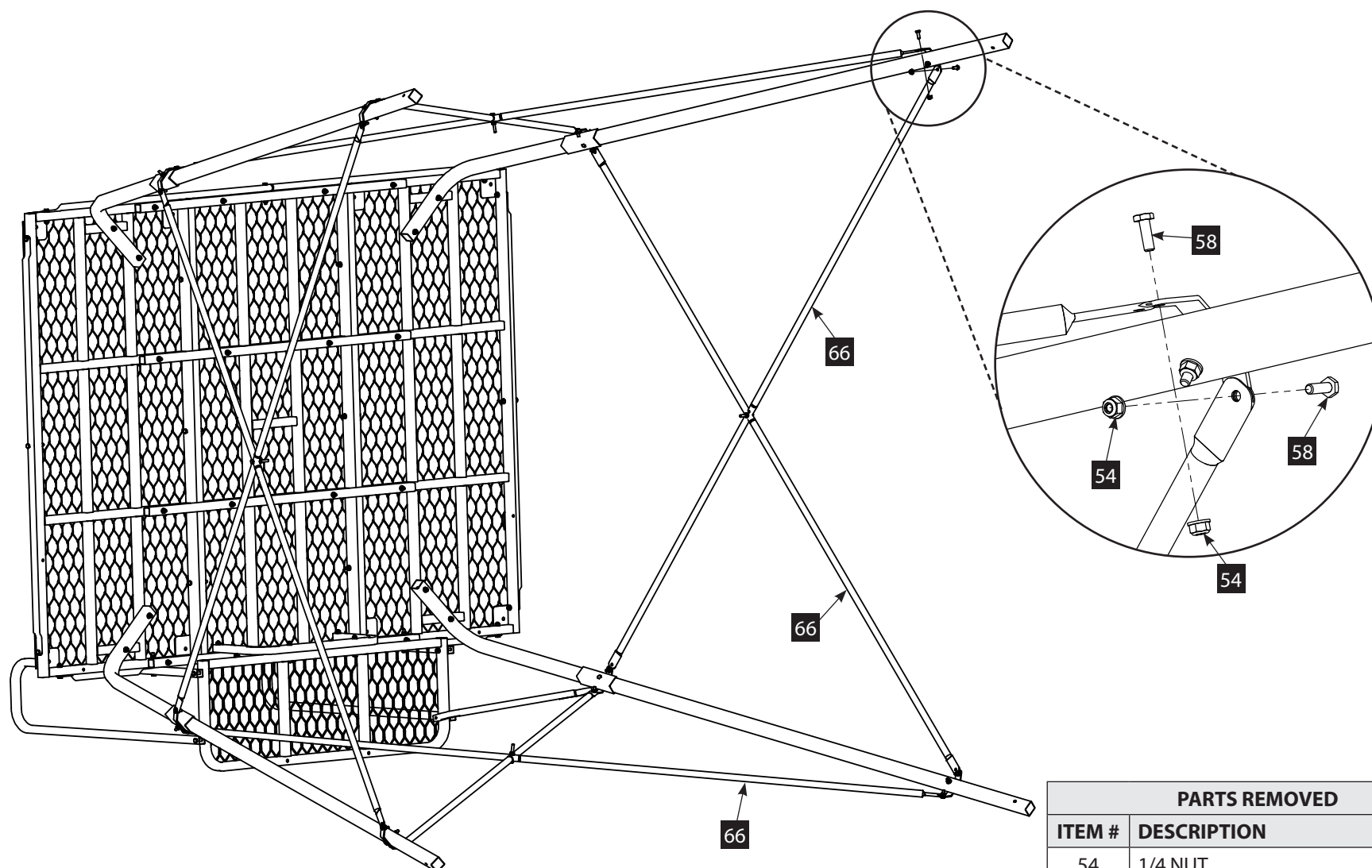
PARTS REMOVED

| ITEM # | DESCRIPTION | QTY. |
|--------|-----------------|------|
| 61 | ADJUSTABLE FEET | 4 |
| 54 | 1/4 NUT | 4 |
| 85 | BOLT 1/4 X 2 IN | 4 |

4. Remove the eight 1/4 X 3/4 IN bolts (58) and nuts (54) from the male cross braces (66) and set aside.

These will be used again in Step 12.

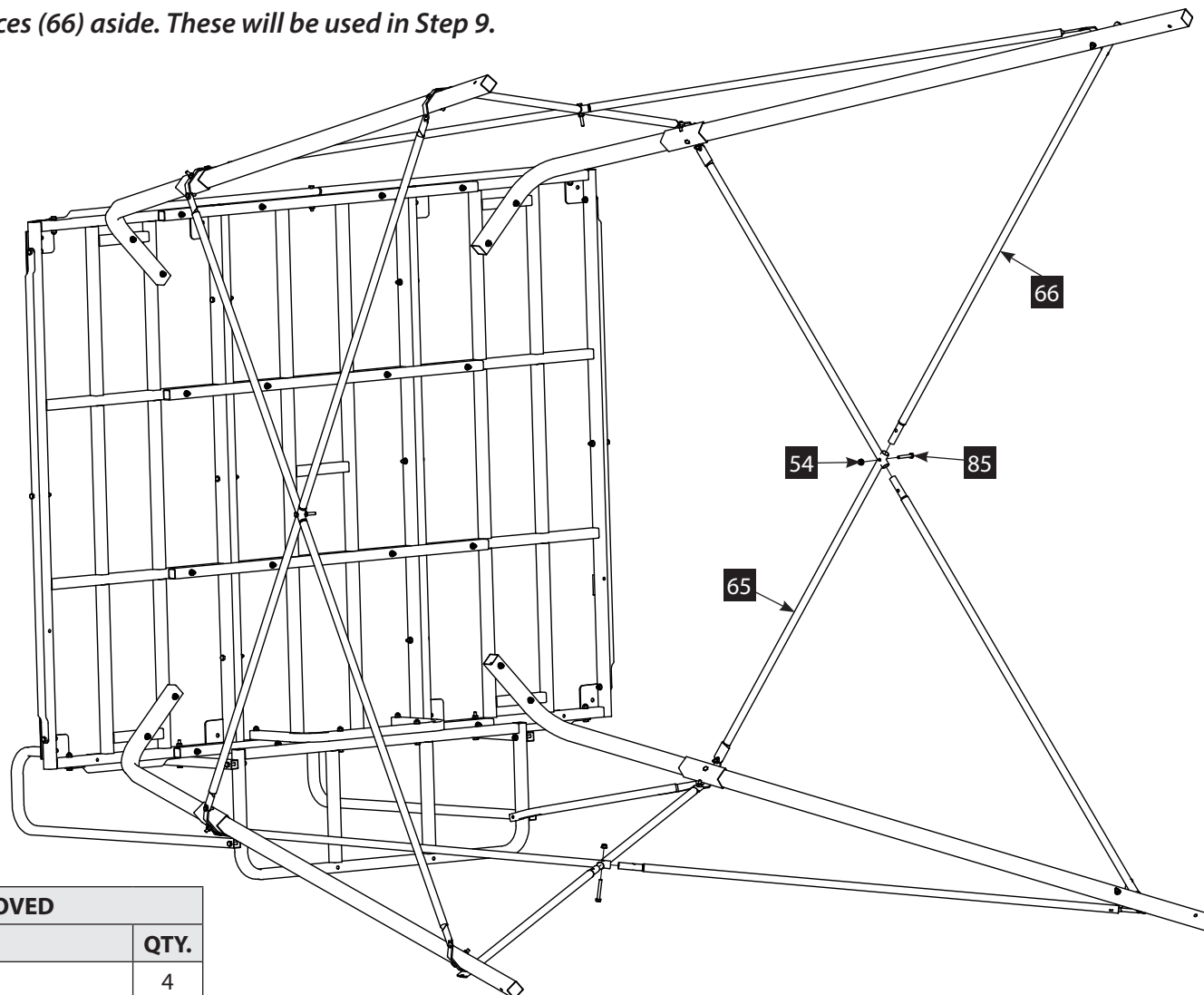
STEP 4



| PARTS REMOVED | | |
|---------------|-------------------|------|
| ITEM # | DESCRIPTION | QTY. |
| 54 | 1/4 NUT | 8 |
| 58 | BOLT 1/4 X 3/4 IN | 8 |

5. Remove the four 1/4 X 2 IN bolts (85) and nuts (54) connecting the female (65) and male (66) cross braces and set aside.

Set the male cross braces (66) aside. These will be used in Step 9.



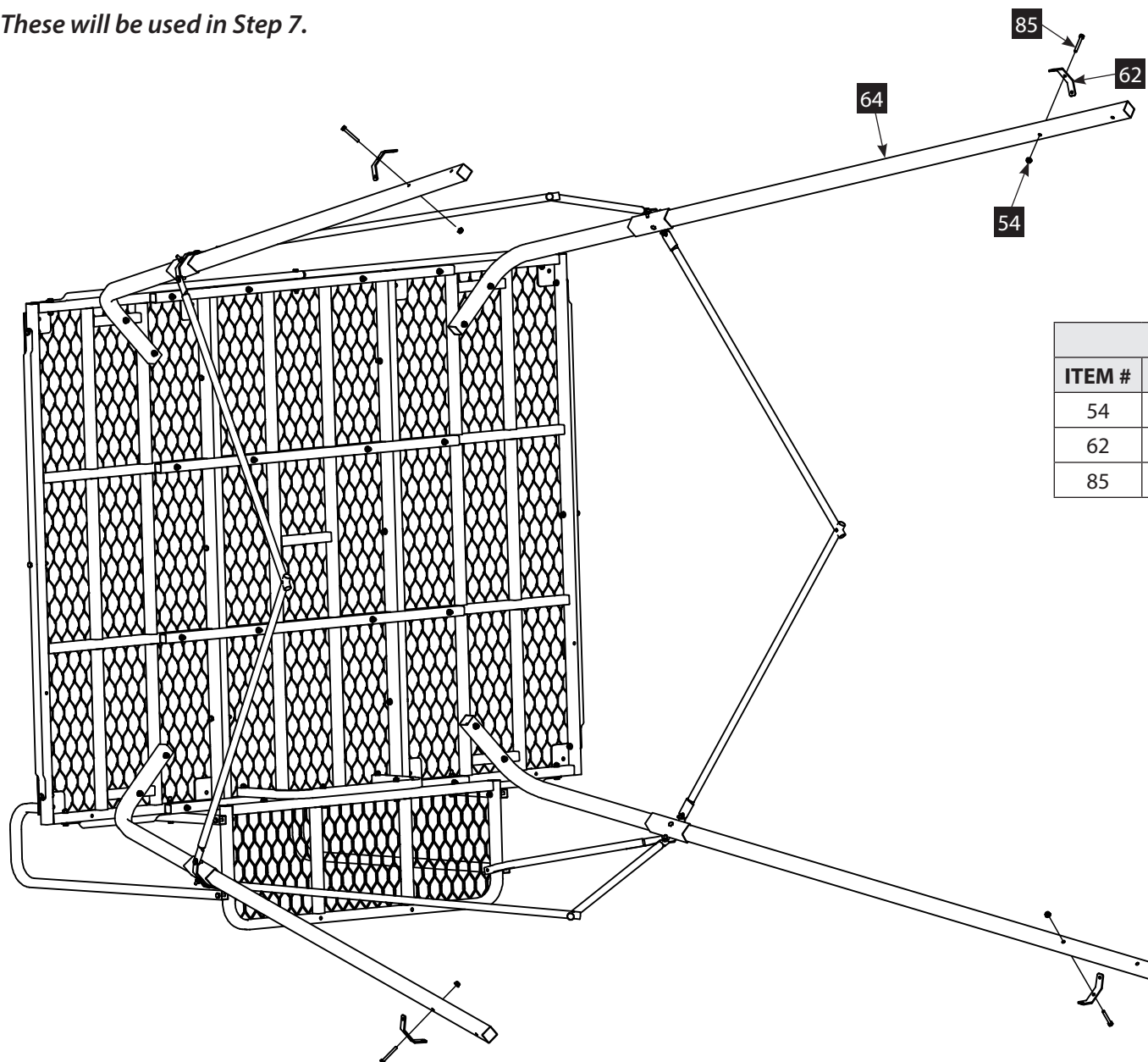
PARTS REMOVED

| ITEM # | DESCRIPTION | QTY. |
|--------|------------------|------|
| 54 | 1/4 NUT | 4 |
| 66 | MALE CROSS BRACE | 8 |
| 85 | BOLT 1/4 X 2 IN | 4 |

*mesh hidden
for clarity*

6. Remove the four leg brackets (62) from the four bottom legs (64) and set aside with the four 1/4 X 2 IN bolts (85) and nuts (54).

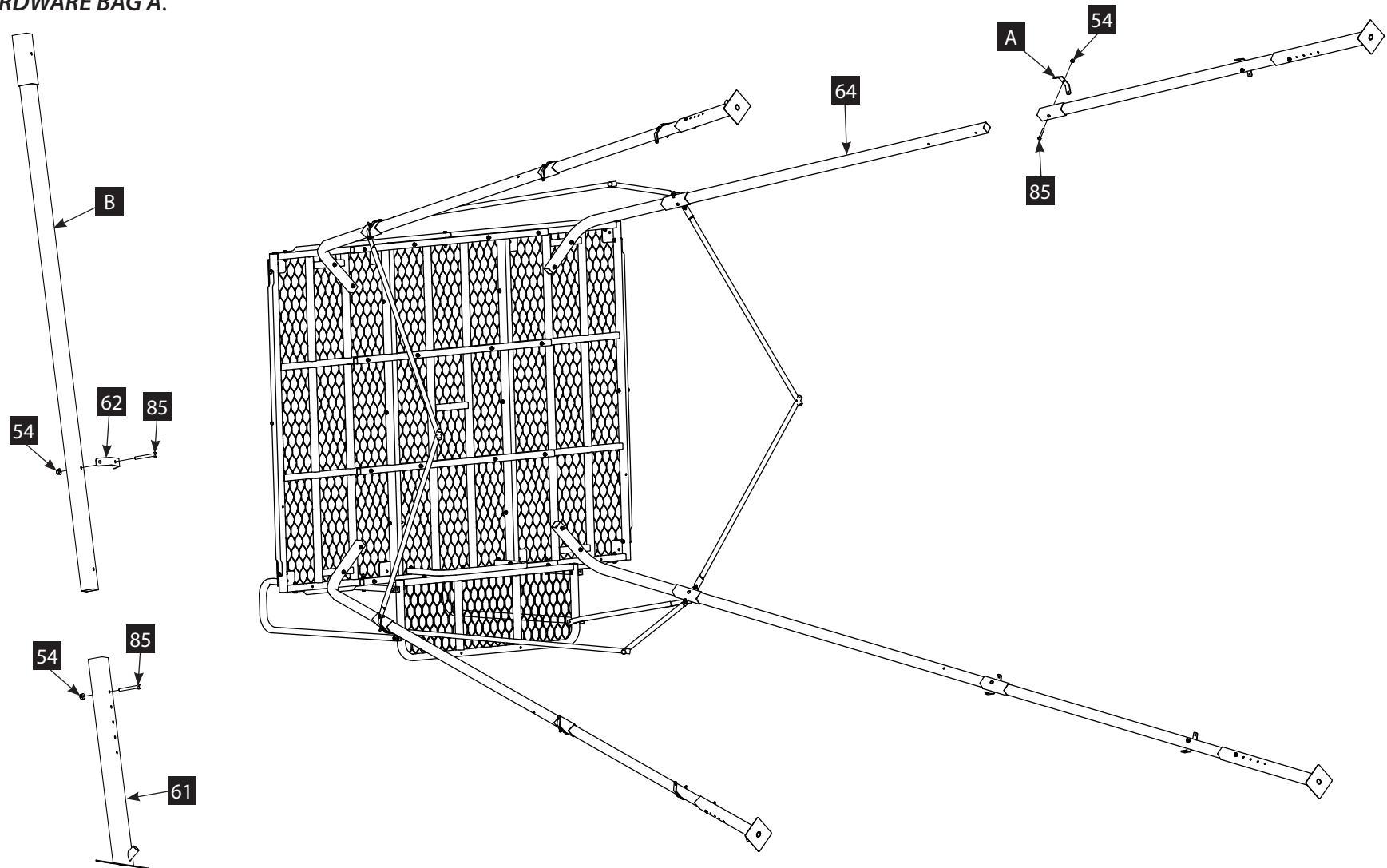
These will be used in Step 7.



| PARTS REMOVED | | |
|---------------|-----------------|------|
| ITEM # | DESCRIPTION | QTY. |
| 54 | 1/4 NUT | 4 |
| 62 | LEG BRACKETS | 4 |
| 85 | BOLT 1/4 X 2 IN | 4 |

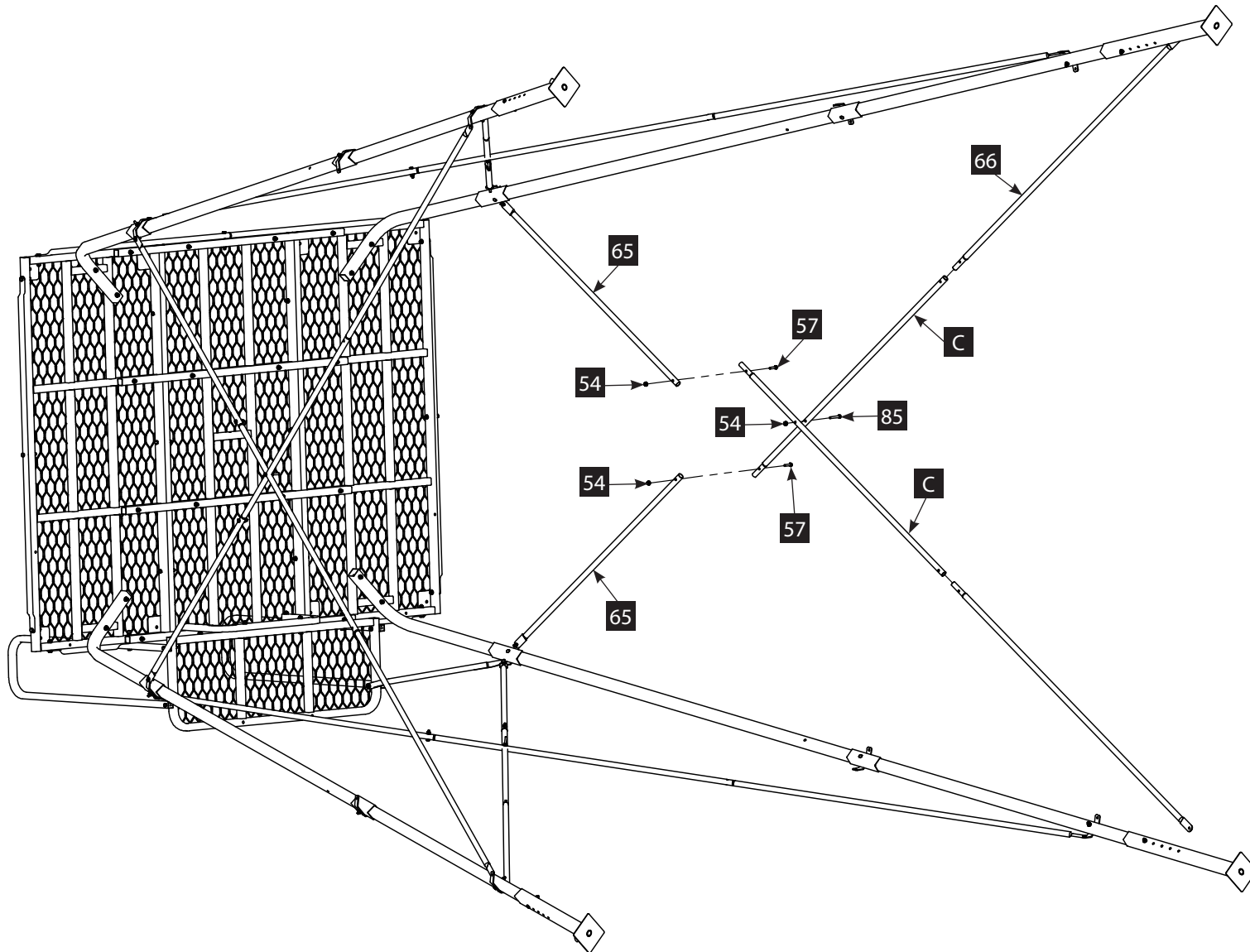
NOTE: You'll need the hardware from HARDWARE BAG A to complete this step

7. Assemble the four new bottom legs by connecting the adjustable foot (61) to the leg extension (B) using the four 1/4 X 2 IN bolts (85) and nuts (54) from **STEP 3**. It is easiest to adjust the tower level later if you use the top adjustment hole now as shown. Attach a leg bracket (62) from **STEP 6** to each leg extension (B) using the four 1/4 X 2 IN bolts (85) and nuts (54) also from **STEP 6**.
8. Connect the four leg assemblies, four leg brackets (A), and bottom legs (64) using four 1/4 X 2 IN bolts (85) and nuts (54) from **HARDWARE BAG A**.



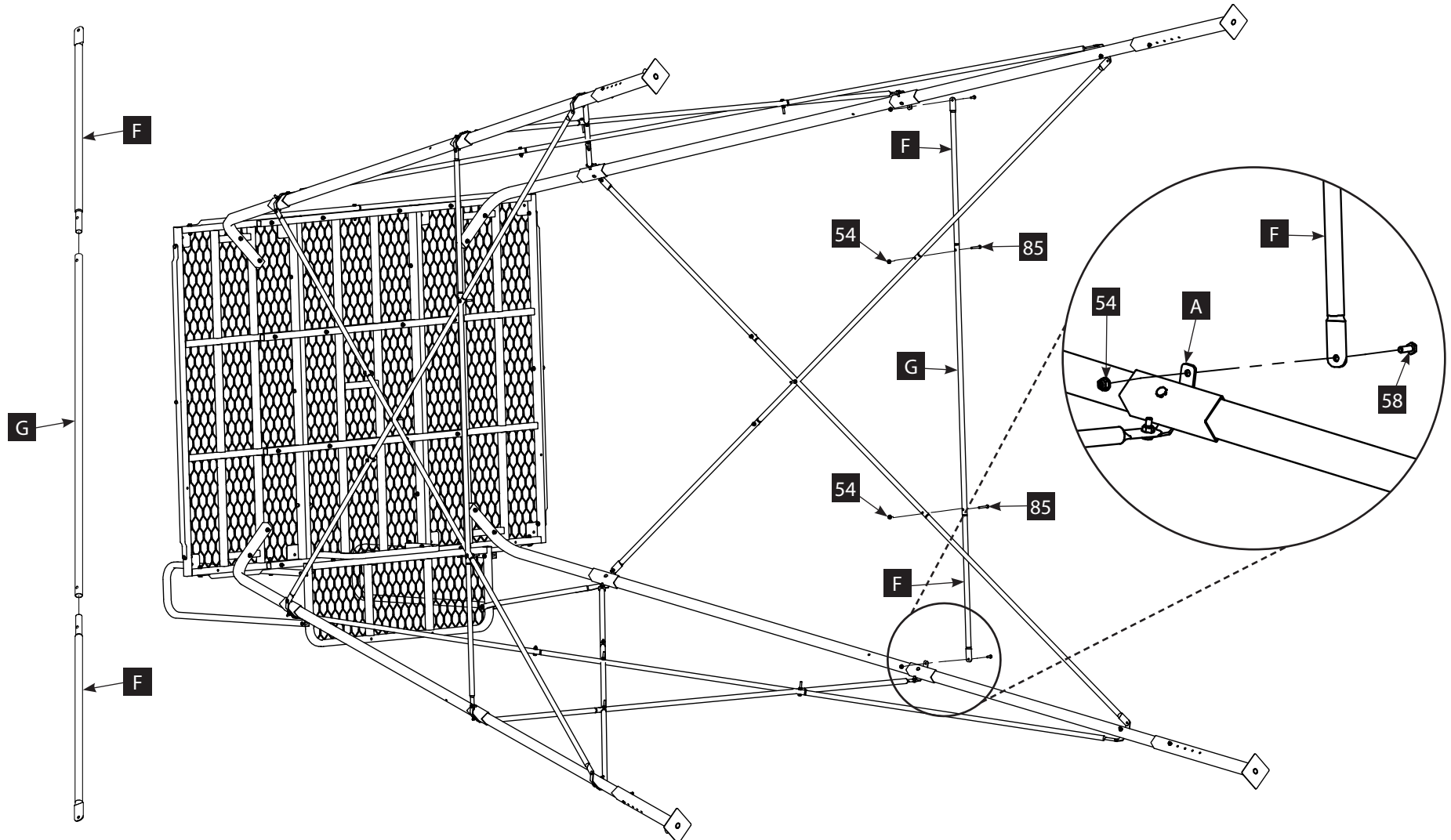
NOTE: You'll need the hardware from **HARDWARE BAG B to complete this step**

9. Insert a cross brace extension (C) into each female cross brace (65) and secure using eight 1/4 X 1-1/4 IN bolts (57) and nuts (54) from **HARDWARE BAG B**. Connect each cross brace extension (C) together using the four 1/4 X 2 IN bolts (85) and nuts (54) from **STEP 5**.



NOTE: You'll need the hardware from *HARDWARE BAG C* to complete this step

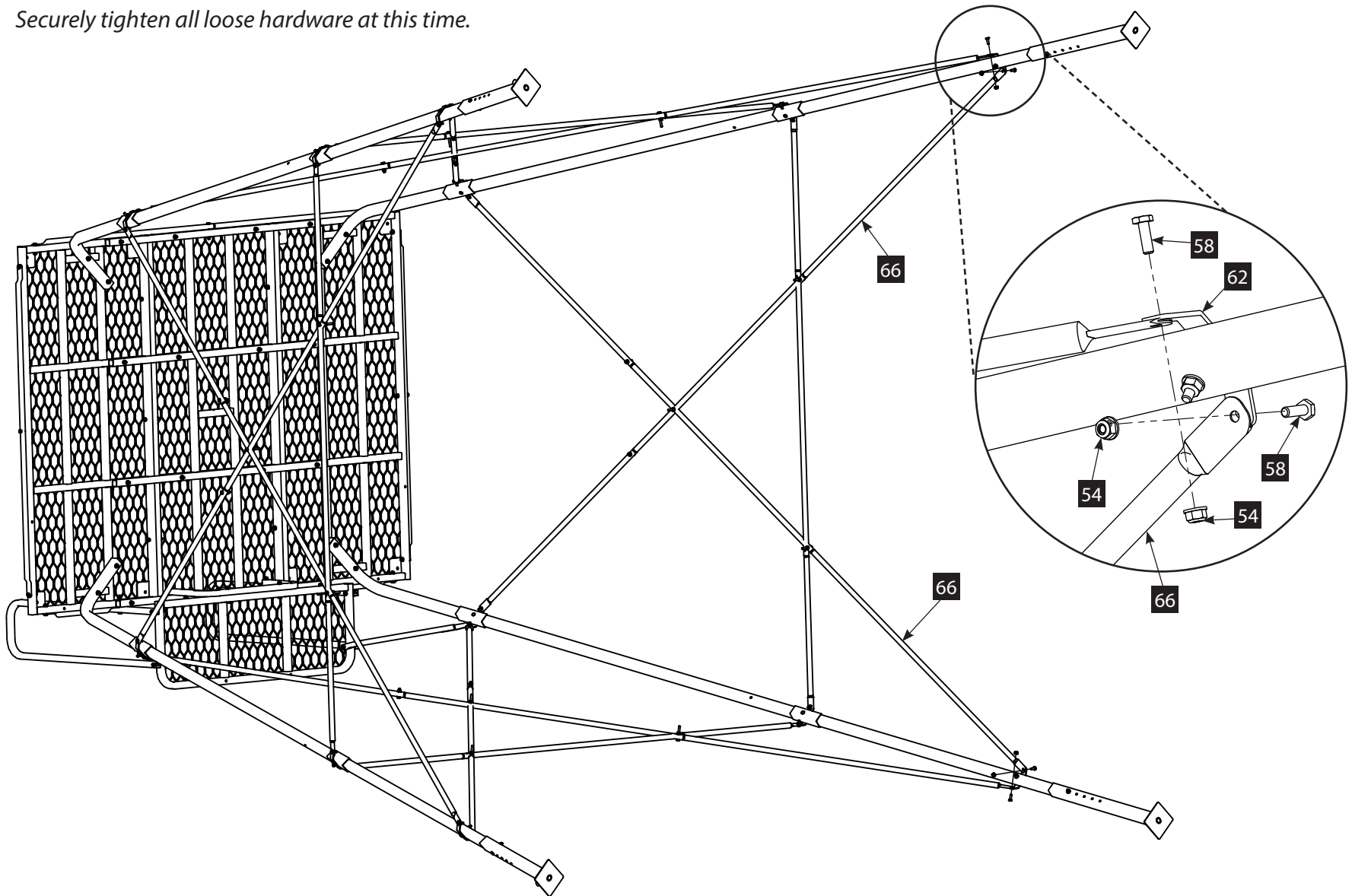
10. Start assembly of the four horizontal cross braces by inserting a horizontal male brace (F) into each side of the horizontal female brace (G).
11. Attach a horizontal male brace (F) to each middle leg bracket (A) using eight 1/4 X 3/4 IN bolts (58) and nuts (54) from *HARDWARE BAG C*. Be sure that the x-cross braces are on the inside of the horizontal braces. Finish the assembly by connecting the horizontal braces to the x-cross braces using eight 1/4 X 2 IN bolts (85) and nuts (54) from *HARDWARE BAG C*





12. Attach the male cross braces (66) to the leg brackets (62) closest to the feet using the eight 1/4 X 3/4 IN bolts (58) and nuts (54) from **STEP 4**.

Securely tighten all loose hardware at this time.



NOTE: You'll need the hardware from HARDWARE BAG D to complete this step

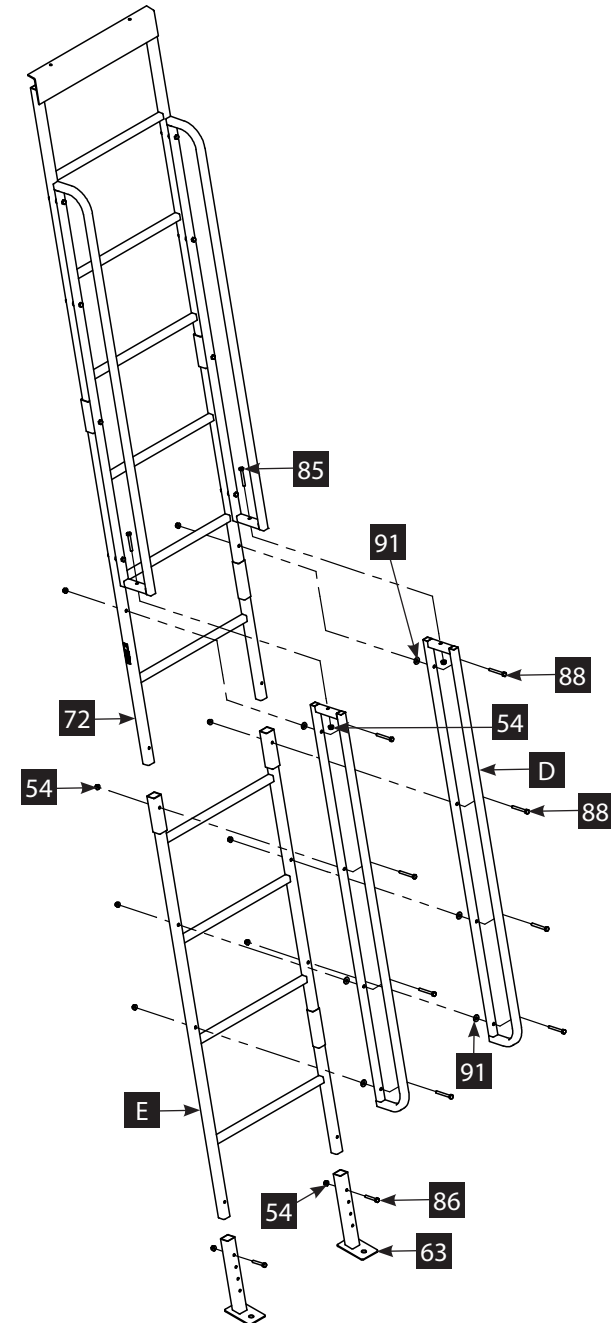
13. Remove both ladder feet (63) from the bottom ladder (72) and set aside with the two 1/4 X 1-3/4 IN bolts (86) and nuts (54).

Next insert the ladder extension (E) to the bottom ladder (72).

Secure the ladder sections together by attaching the ladder hand rails (D) to the four holes on each side of the ladder using four 1/4 X 2-1/4 IN bolts (88), three plastic washers (91), and nuts (54). The plastic washers are placed between the hand rail and ladder to act as a spacer. Then, secure the top and bottom hand rails together using a 1/4 X 2 IN bolt (85) and nut (54) for each side.

Finally, reattach the adjustable ladder feet (63) to the ladder extension (E) using a 1/4 X 1-3/4 IN bolt (86) and nut (54) for each foot. It is easiest to adjust the ladder level later if you use the top adjustment hole now as shown.

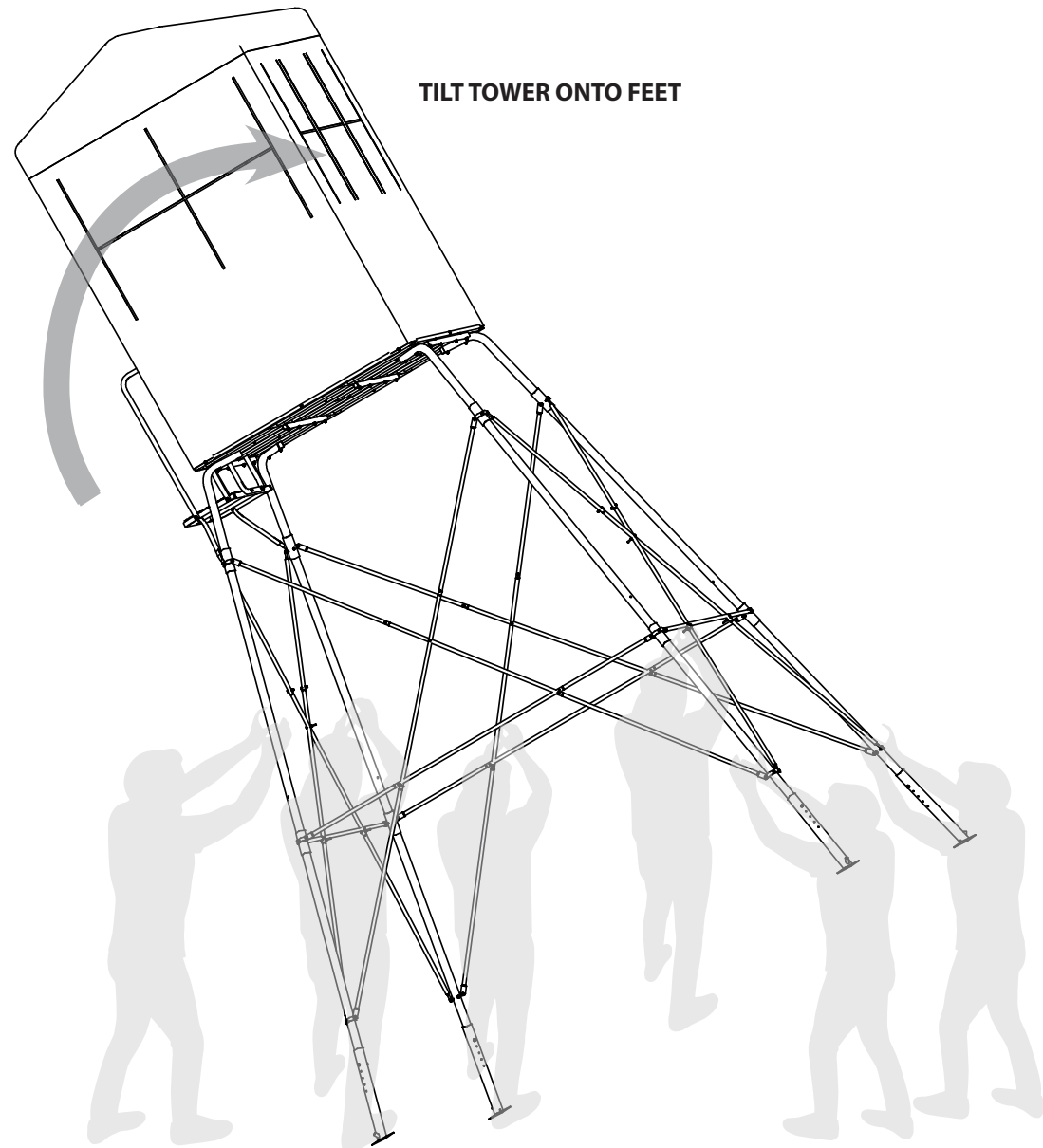
Securely tighten all loose hardware at this time.



HAND UPLIFTING METHOD

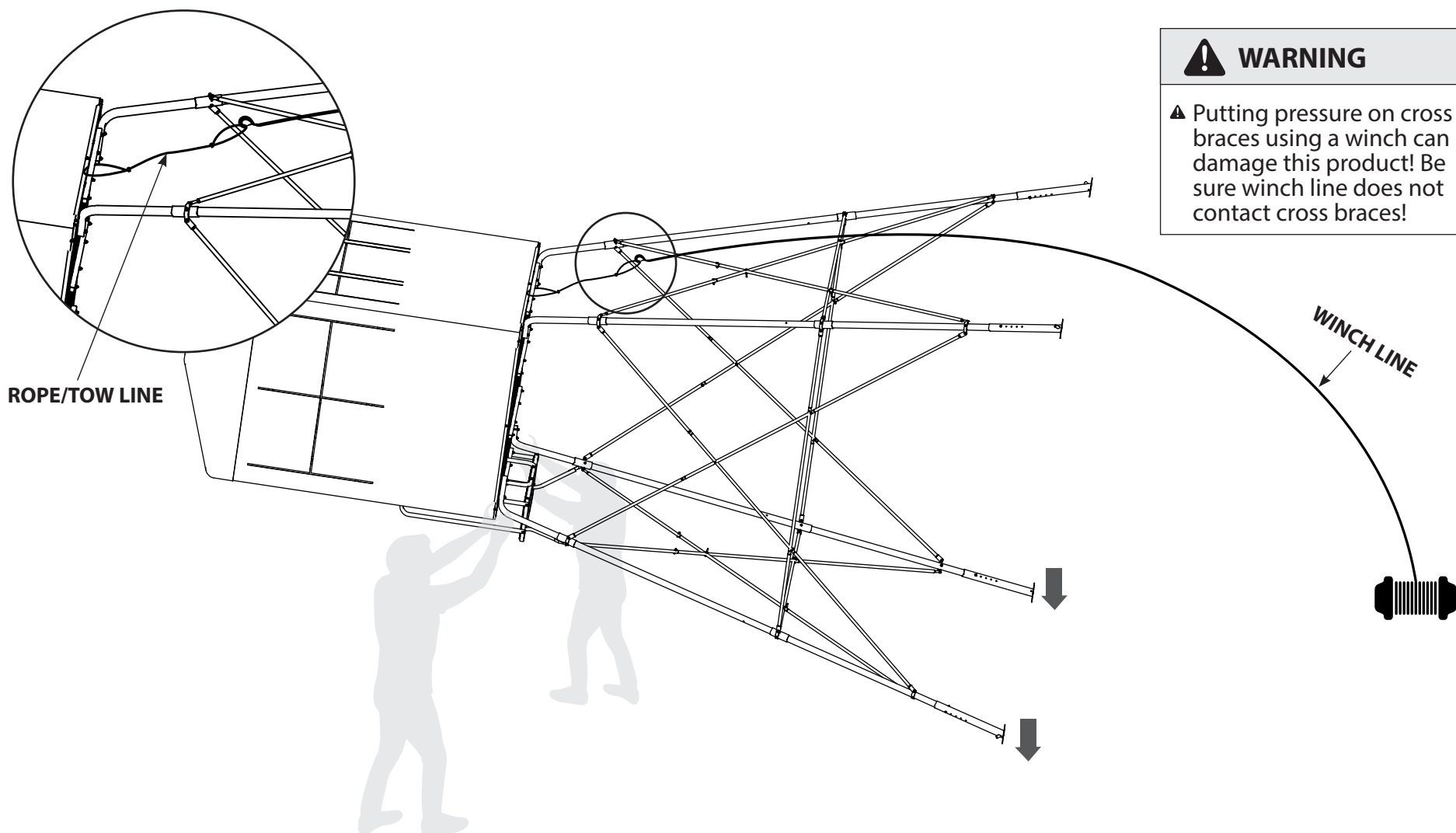
With ***at least six people***, carefully lift on the platform side of the tower and tilt onto its feet. **DO NOT** lift only on the shooting house!

SEE PAGE 22-24 FOR ADDITIONAL UPRIGHTING INSTRUCTIONS.



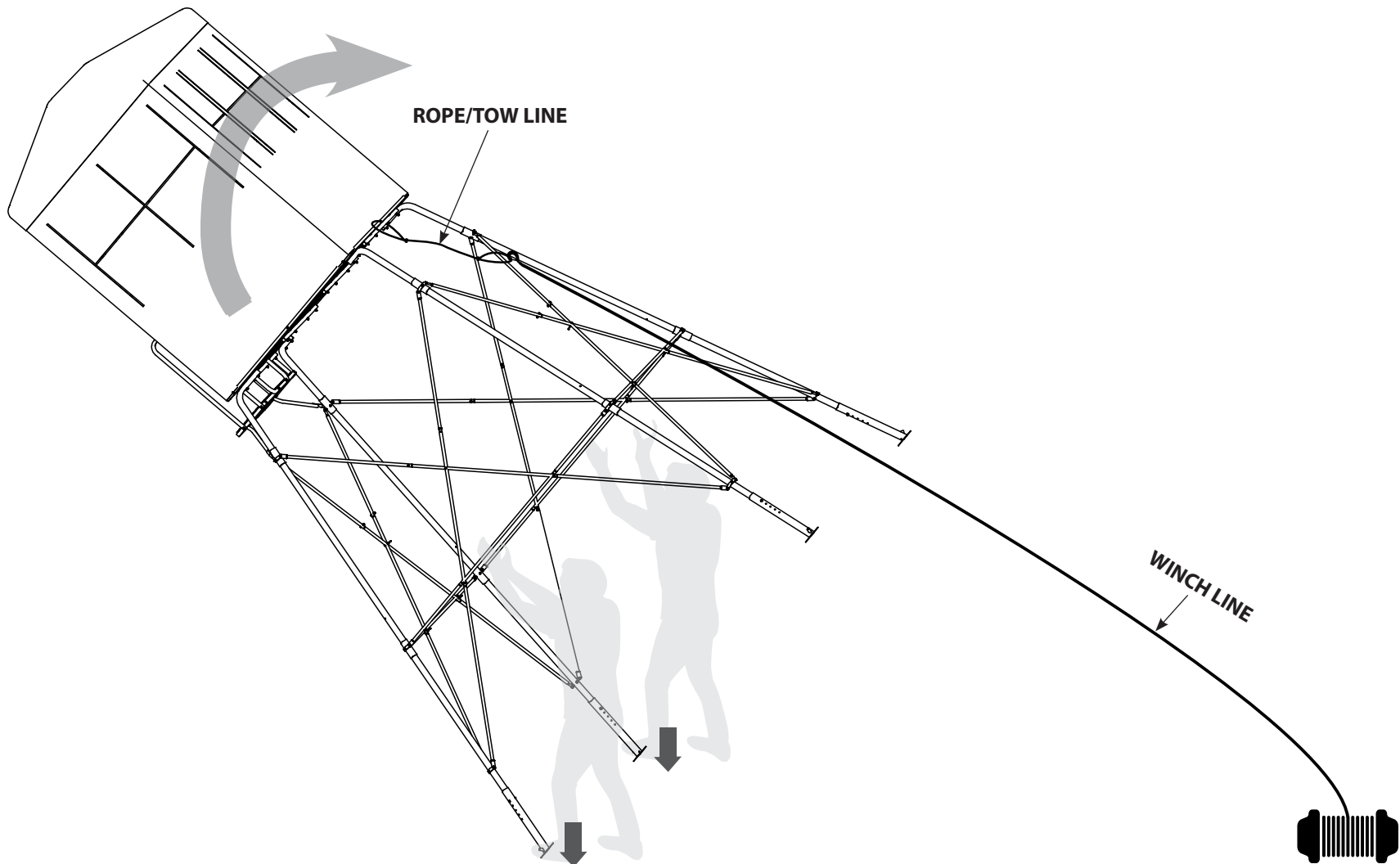
WINCH ASSIST METHOD

If you plan to use a winch to upright the tower, start by attaching a rope or tow line (not included) around the edge of the platform (75) and platform brace (76) that is opposite to the door. Attach the winch to the tow line over the top of cross braces. Before uprighting, sink the lower leg assemblies into the ground by stepping on them, **DO NOT** use a hammer. Position the winch approximately 20 feet from the tower. Begin winching the tower up while at least two people lift up on the platform. This will take the pressure from the winch off the cross braces.



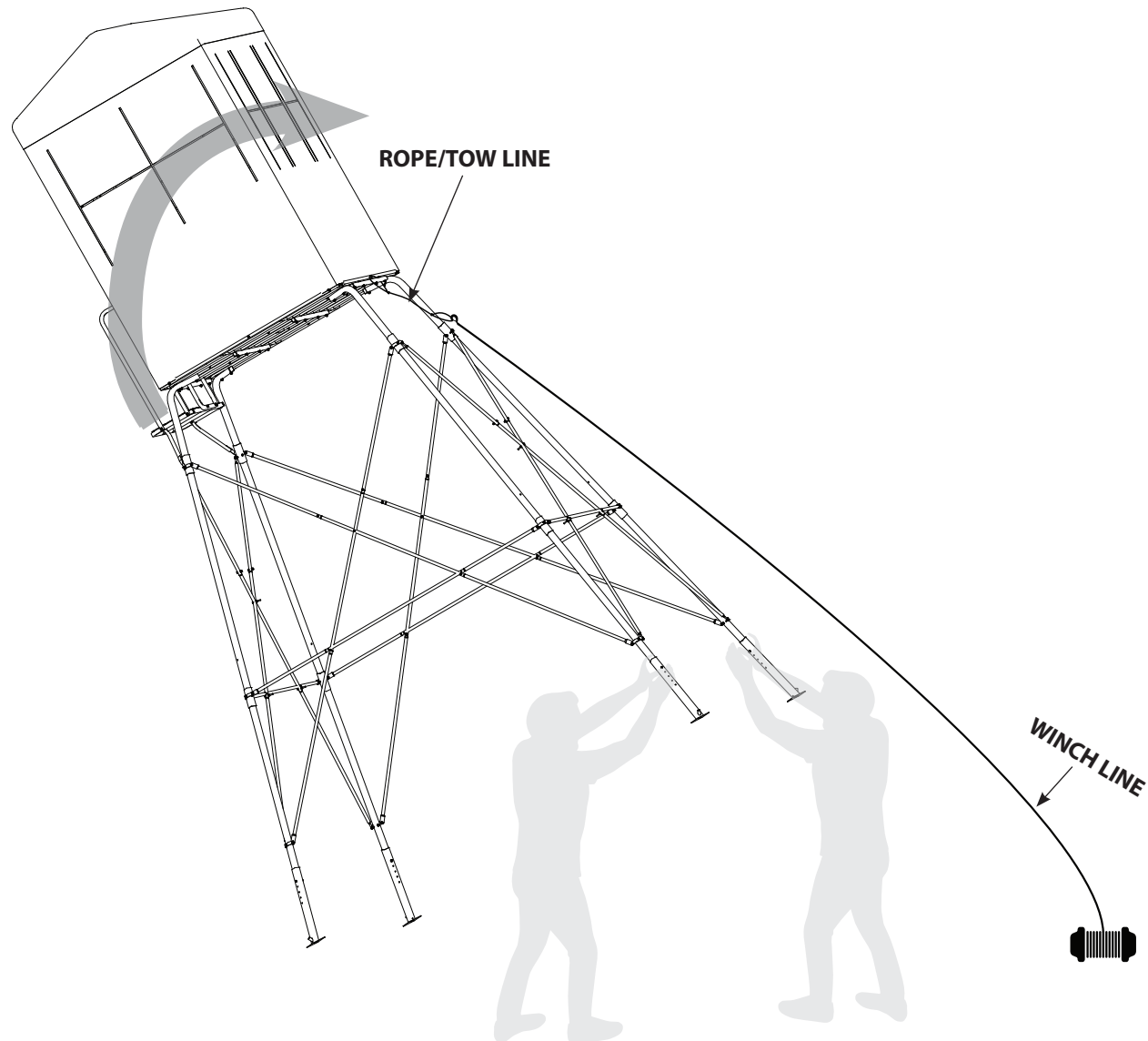
WINCH ASSIST METHOD CONT.

Once the winch is no longer contacting the cross braces, the two people lifting the platform should move to the bottom leg assemblies while maintaining contact to keep them in place.



WINCH ASSIST METHOD

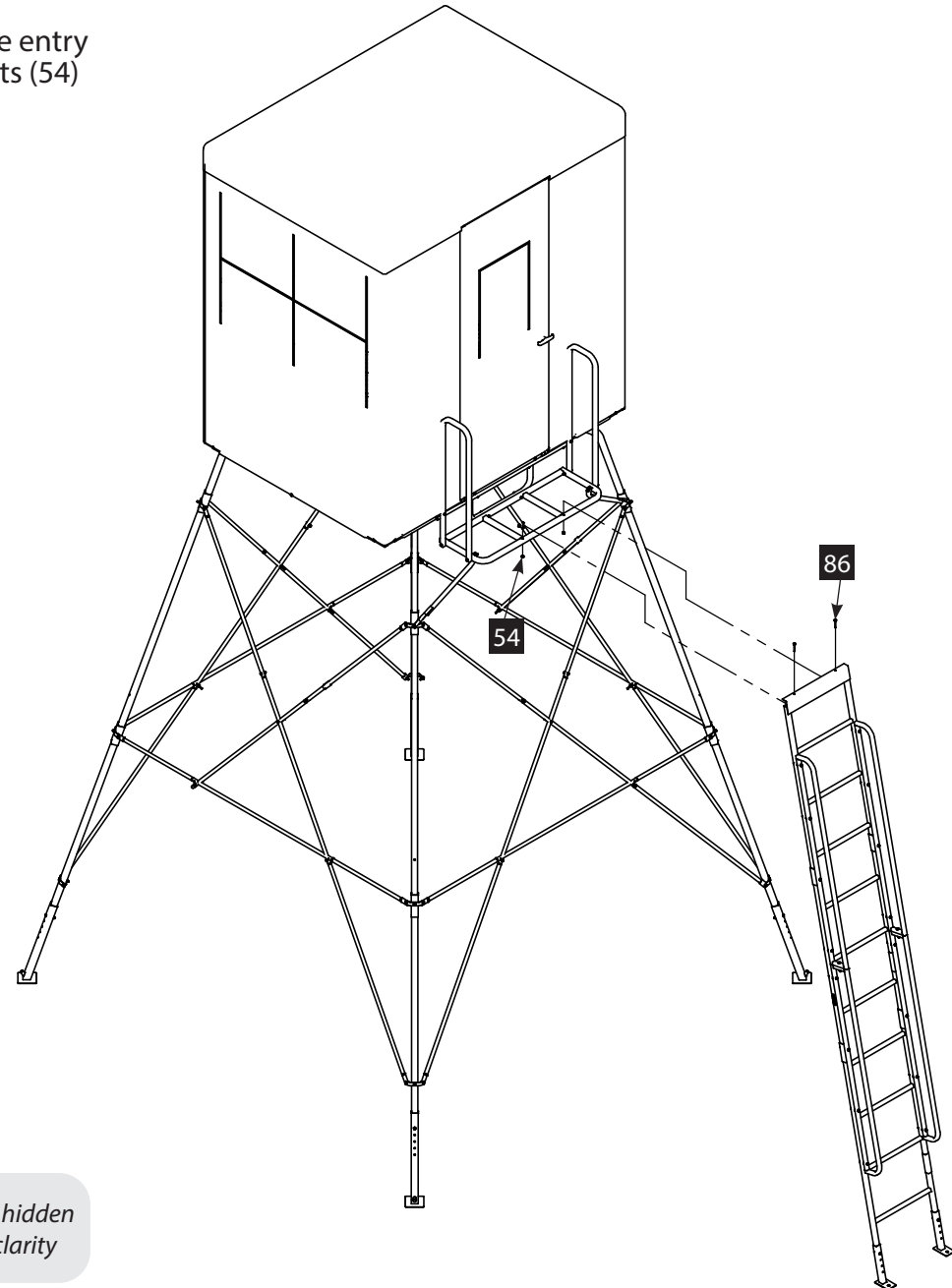
As the tower nears the tipping point, the two people should move to the upper leg assemblies to help with the final tower descent.





15. Using a step ladder, reattach the ladder assembly to the entry platform using the two 1/4 X 1-3/4 IN bolts (86) and nuts (54) from **STEP 1**.

Securely tighten all loose hardware at this time.



*mesh hidden
for clarity*

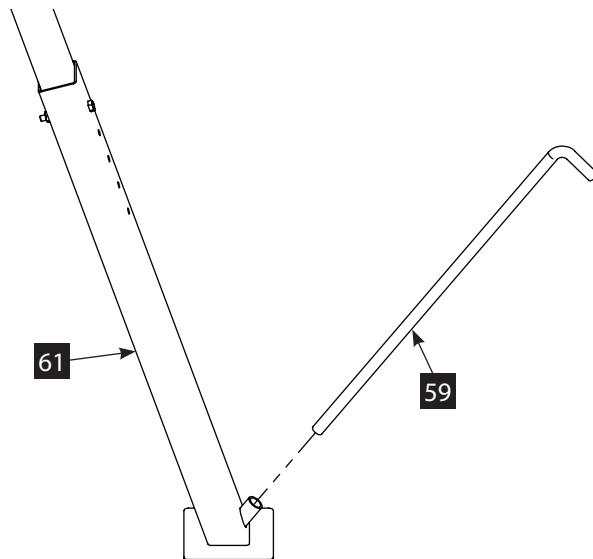
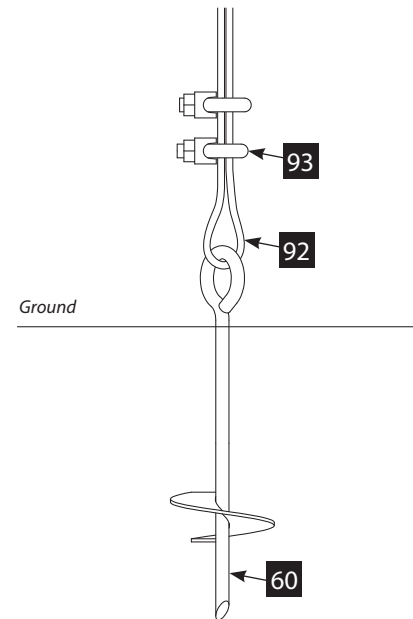


STEP 16

16. After the platform has been leveled, to secure the tower to the ground, first start the auger (60) into the ground directly under the center of the platform by using one of the ground stakes (59) as a "T" handle through the loop in the top of the auger to help partially screw it in. Leave approximately 6" of the auger above the ground at this time.

Attach cable (92) to the auger with two cable clamps (93) as shown. Screw the auger further into the ground until the cable is pulling down tightly on the platform.

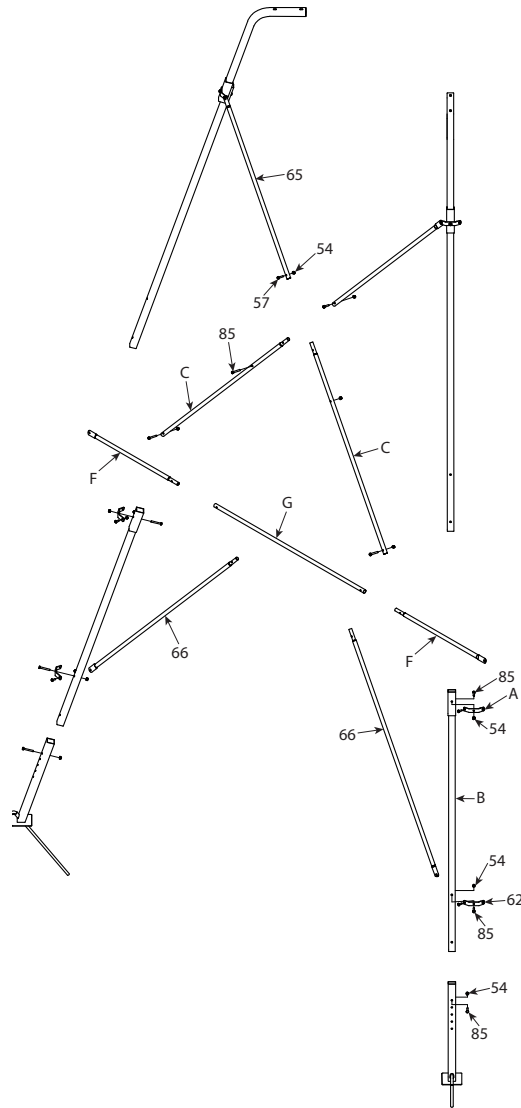
NOTE: DO NOT over-tighten cable, damage or distortion to the platform may occur.



17. Using a hammer, drive the four ground stakes (59) through the holes in the tower feet (61).

STEP 17

PARTS EXPLOSION



PARTS LIST

| ITEM # | PART # | DESCRIPTION | QTY. |
|--------|--------|--------------------------|------|
| A | 35511 | LEG BRACKET | 4 |
| B | 44068 | LEG EXTENSION | 4 |
| C | 44070 | CROSS BRACE EXTENSION | 8 |
| D | 44072 | LADDER HAND RAIL | 2 |
| E | 44120 | LADDER EXTENSION | 1 |
| F | 44433 | CROSS BRACE MALE 25 IN | 8 |
| G | 44434 | CROSS BRACE FEMALE 41 IN | 4 |
| 54 | 48752B | 1/4 NUT | 38 |
| 57 | 8909B | BOLT 1/4 X 1-1/4 IN | 8 |
| 58 | 8930B | BOLT 1/4 X 3/4 IN | 8 |
| 85 | 48153B | BOLT 1/4 X 2 IN | 14 |
| 88 | 48271B | BOLT 1/4 X 2-1/4 IN | 8 |
| 91 | WN516 | WASHER 1.6MM | 6 |



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