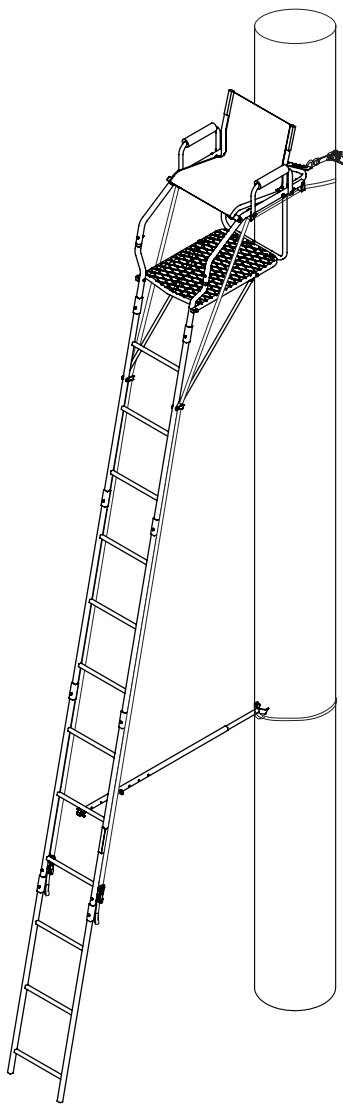




**WE ARE HUNTERS**



Operator's Manual

## **BOWMAN™-LS** Ladder Stand

MODEL RE675

### **Maximum Height**

19'5" to arm rests

### **Maximum Field Rating**

300 lbs

### **Tree Diameter Range**

12" to 30"

### **Wear Your Harness!**



## **ATTENTION**

**YOU MUST READ ALL WRITTEN INSTRUCTIONS  
AND WATCH THIS SAFETY VIDEO BEFORE USING!**



**WATCH THIS SAFETY VIDEO BEFORE USING!**

Scan →



or Visit →

[www.standsafety.com/r3](http://www.standsafety.com/r3)

Scan the QR code with your smart phone, tablet or similar device.

**OR**

Type the website address into your web browser to view an important safety video before using this product.

**LADDER STAND SAFETY**

PRODUCT MEETS  
INDUSTRY STANDARDS  
RECOGNIZED BY



PARTICIPATING MEMBER

Get parts online at  
[www.HuntRiversEdge.com](http://www.HuntRiversEdge.com)

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P/N: 45398  
C/N: 45349  
REV5: 04/29/24

## INTRODUCTION

Rivers Edge® Treestands are engineered with you the hunter in mind. We appreciate your purchase of one of our world class treestands. Follow these few simple instructions and your stand will provide you many years of trouble-free pleasure. Instructions should be kept in a safe place and reviewed at least annually.

If for any reason you have a problem with your product or are missing any parts, **DO NOT return to the retailer**, contact Rivers Edge® Customer Service Department at 800-345-6007 for assistance.

## CONTENTS

Introduction/Warranty .....	2
Warnings.....	3-4
Inspection and Maintenance .....	4
Hardware Identification Chart.....	5-6
Assembly Instructions .....	7-11
Warnings.....	12
Setup and Use Instructions.....	13-18
Finished Ladder.....	19
Illustrated Parts Breakdown.....	20
Parts List.....	21
Notes.....	22-23

## WARRANTY

RETI offers a **one-year warranty** for all components of the treestand. These warranties apply to the original owner with a proof of purchase. These warranties begin on the date of purchase by the first retail consumer and continue for the period specified above. These warranties apply to products that are not modified, abused or used in a manner that deviates from the product's intended usage. Minor fading in color is normal and is not covered by warranty. Any corrosion of painted surfaces that occurs as a result of paint being removed or damaged is also not covered by warranty. RETI offers no other warranty expressed or implied. Products for which warranty work has been approved must be sent directly to RETI and performed by RETI. **To obtain warranty service and/or replacement instructions, you must obtain prior approval from RETI before shipping your package to us by calling our customer service department at 800-345-6007 or by writing to: RETI, P.O. Box 666, 1730 Industrial Avenue, Cumberland, WI 54829 for a return material authorization number (RMA#).** All items must be shipped prepaid. RETI will, at no charge, repair or replace, in RETI's sole discretion, any product that satisfies the conditions stated above. RETI retains the right to change models, specifications and price without notice.

This equipment has been manufactured under strict quality and safety guidelines. As with any equipment of this type, full understanding of the instructions and its use is mandatory and imperative for the safety of its user. RETI is not responsible for any damages or injuries sustained due to improper use or modification of any of its products, or resulting from any use which deviates from the product's intended usage. RETI is not responsible for any injuries sustained due to failure to read and adhere to the instructions for use. Any misunderstanding or questions regarding the products of their use should be directed to RETI prior to any use. **All RETI treestands are sold with a full body harness ("Fall Arrest System") that meets standards recognized by the Treestand Manufacturer's Association ("TMA").** It is the owner's sole responsibility to inspect the product regularly for damage, improper installation, or conditions that could jeopardize the ultimate safety of the product. Failure to use or improper use of the provided Fall Arrest System may result in serious injury or death. **ALWAYS wear the provided Fall Arrest System while using this product. Owner is responsible to understand and follow product field weight rating and must never exceed maximum weight rating.** RETI is not responsible for any malfunction or injury resulting from normal wear and tear, damage caused by improper use, improper maintenance, negligence or accidents. This product, if used safely as intended, will provide trouble free service for the useful life of the product. We hope you will enjoy the quality of our products for years to come, and have a safe hunt.

**STOP**

## READ AND UNDERSTAND THE FOLLOWING WARNINGS BEFORE ASSEMBLY

### MODEL RE675

**MAXIMUM USE HEIGHT - 19' 5" TO ARM RESTS**

**MAXIMUM OCCUPANCY - ONE (1)**

**TOTAL WEIGHT LIMIT - 300 LB**

**TREE DIAMETER RANGE - 12" TO 30"**

### **WARNING**

- ▲ This product carries strict height and weight restrictions. **Do Not** use this product if you exceed the total weight limit. Please note that the total weight limit includes the user(s) and their equipment.

### **WARNING**

- ▲ **When hunting from, installing, or removing a treestand, tripod, or tower, falls can occur any time after leaving the ground causing injury or death.**
- ▲ When using, installing, or removing a treestand, always wear a fall arrest system (FAS) comprising a full body harness at all times after leaving the ground. You must stay connected at all times after leaving the ground while climbing treestands, and while using, installing, or removing hang-on treestands. Single safety belts and chest harnesses are no longer allowed and shall never be used. When using, installing, or removing a treestand, if you are not wearing a full body harness properly attached to the tree that is protecting you from a fall, do not leave the ground.
- ▲ **Read and understand** all of the manufacturer's Warnings and Instructions and use all safety devices provided by the manufacturer. Contact the manufacturer for any questions. Failure to do so could result in injury or death.
- ▲ **Never** exceed the total weight limit of the treestand.
- ▲ **Never** use, install, or remove a treestand, tripod, or tower during inclement weather such as rain, lightning, windstorms or icy conditions and end your hunt and return to the ground if inclement conditions arise.
- ▲ **Never** use, install, or remove a treestand, tripod, or tower while using drugs (even prescription drugs) or alcohol.
- ▲ **Never** use, install, or remove a treestand, tripod, or tower while feeling ill, nauseous or dizzy, or if you have a prior medical condition that could cause a problem, that is, heart condition, joints that lock-up, spinal fusions, etc., or if you are not well rested.
- ▲ **Never** sleep in a treestand.

### **WARNING**

- ▲ **Never** use, install, or remove a treestand on a dead, leaning, diseased or loose barked tree, or a utility pole.
- ▲ **Always** avoid electrical power lines.
- ▲ **Never** rely on a tree branch for support.
- ▲ **Never** jump or bounce on a treestand to seat it to the tree.
- ▲ Pull up a bow, backpack, or firearm or other equipment only after being secure in the treestand and a firearm must be pulled up with it unloaded, chamber open, and muzzle down.
- ▲ **Always** inform someone of the hunting location, where the treestand will be located and the expected duration of the hunt.
- ▲ A signal device such as a mobile phone, radio, whistle, signal flare or personal locator device (PLD) must be on your person and readily available at all times.
- ▲ **Never** leave a treestand in a tree for more than two weeks since weather or animals could cause damage. Tree growth can also stress and damage straps and buckles.
- ▲ Inspect the treestand and all safety devices each time before use and **Do Not** store a treestand outdoors when not in use.
- ▲ **Never** modify your treestand in any way by making repairs, replacing parts, or altering it except if explicitly authorized in writing by the manufacturer.
- ▲ Practice installing, adjusting, removing, and using your treestand at ground level prior to using it at elevated positions. Study your new stand to become familiar with all of its features and design. Doing so will confirm that the product is manufactured, assembled and installed correctly.
- ▲ Instructions (written and video) shall be kept in a safe place and reviewed at least annually. It is the responsibility of the treestand owner to furnish the complete instructions to any person who borrows or purchases the treestand.
- ▲ Use at least three (3) people to install or remove/take down a ladder treestand.
- ▲ The criss-cross straps/ropes and stabilization devices must be attached before climbing to the platform.
- ▲ When installing a ladder stand, always bounce on the first rung to set the ladder into the ground according to manufacturer's instructions before proceeding to climb any higher.
- ▲ Check every ladder section connection every time you use the stand before you leave the ground. If ladder sections are separating, do not use the stand.

## **WARNING**

- ▲ Check the ground under the stand to make sure it is firm and level. Sloping ground or uneven surface (one side on a rock) can cause your ladder to tilt or shift off the tree as you climb.
- ▲ **Always** maintain three (3) points of contact when climbing a ladder treestand. Proper three-point contact means having either two feet with one hand or one foot with two hands on the step portion of the ladder or climbing aid at all times.
- ▲ **Always** lean forward as you climb and attach your harness to the tree before securing the platform to the tree and stepping onto the platform.
- ▲ **Never** exceed the stated maximum use height.
- ▲ **Do Not** use this product until you have watched the online safety video, understand it, and practiced the techniques for safe hunting discussed in this video. Video can be found with the QR code and/or URL shown on front cover of this manual.
- ▲ Read and perform all inspection and maintenance tasks before each and every use. Replace any questionable components immediately with RETI original replacement parts.
- ▲ **Do Not** crush tubing when tightening bolt assemblies! Identify and familiarize yourself with all parts before you start. Bolt identification chart can be found in the back.
- ▲ Double check assembly steps to be certain you have correctly assembled this product.
- ▲ **Never** use any product that has not been maintained or inspected properly - Your life depends on it!  
  
Replace any and all treestand straps every two years or when any signs of damage or wear exist before.
- ▲ **Always** wear the appropriate footwear when using a ladder treestand. A good non-slip safety boot is important to your personal safety. Be especially careful that boot laces do not get hooked on the stand or any of its components (tuck shoelaces into boots before climbing).

## **WARNING**

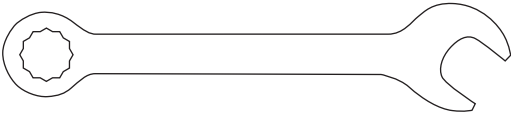
- ▲ **Only** use approved RETI parts. Failure to do so may result in serious injury or death!

## **INSPECTION AND MAINTENANCE**

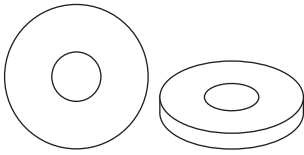
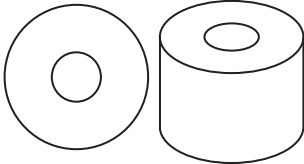
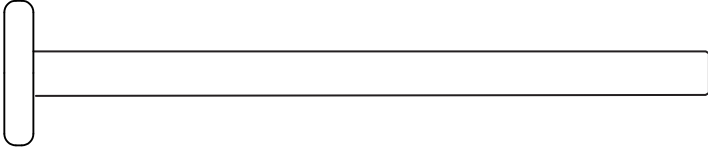
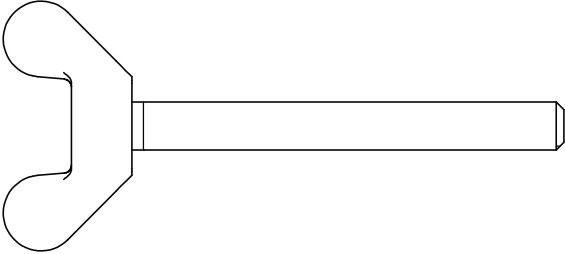
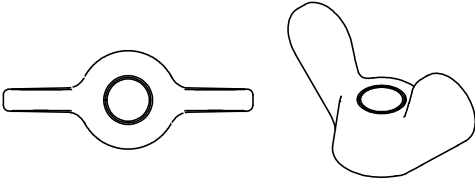
### **BEFORE EACH USE PERFORM THE FOLLOWING:**

- Inspect all webbing, rope, cord, and strap assemblies for wear or damage.
- Inspect cables and/or cable ends for damage or kinking.
- Inspect all hardware and chain components for damage or wear.
- Inspect for any structural damage to product. (If any exists stop use immediately and call RETI Customer Service.)
- Inspect all nut and bolt assemblies to be certain none are loose.
- Inspect for any missing parts.
- Lubricate all pivot and slide together points with powder graphite, petroleum jelly or silicone spray to prevent noise, wear and rust.
- Inspect entire product for any rust, corrosion, cracks, freezing, excessive heat or rotting damage that may effect the safety of your product. Discard any questionable product.
- Inspect entire product for any structural damage - pay close attention to all weld locations. (Discard product if any damage is found.)
- Using correct wrenches inspect all nut & bolt assembly locations and snug up any that may be loose. Be careful not to crush tubing when tightening!
- Inspect and check operation of all cables, cable ends, cord, rope, webbing, and strap or chain assemblies. Replace with RETI original replacement parts any item or assembly that shows signs of wear, damage, kinking, or functions incorrectly.
- Inspect seat for damage or wear. Replace any seat with factory new that shows signs of structural damage or wear.
- Never modify your stand in any way by making repairs, replacing parts, or altering by adding or attaching anything to it except if explicitly authorized in writing by the manufacturer.



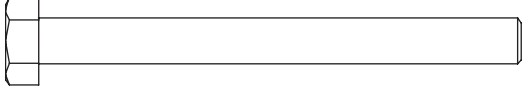
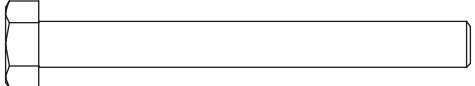

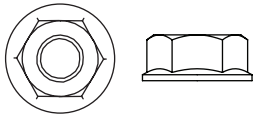
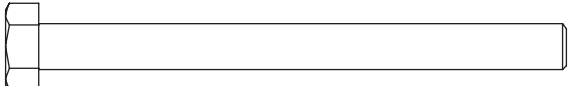
**TOOLS REQUIRED (NOT INCLUDED)**

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**HARDWARE LIST**

Item	Part No.	Description	Image	Qty
1	23572	PLASTIC YELLOW WASHER		10
2	26913	PLASTIC YELLOW SPACER		2
3	26959	BOLT M6 X 70MM		1
24	45731	WING BOLT 1/4 X 1-1/2 IN		2
25	48042B	WING NUT 1/4 IN		2

**HARDWARE LIST (CONTINUED)**

Item	Part No.	Description	Image	Qty
26	48240B	BOLT 1/4 X 1-1/2 IN		15
27	48250B	BOLT 1/4 X 1-3/4 IN		2
28	48270B	BOLT 1/4 X 2-1/2 IN		6
29	48271B	BOLT 1/4 X 2-1/4 IN		4
30	48280B	BOLT 1/4 X 3 IN		2
32	48752B	NUT 1/4 IN		31
33	67540B	BOLT 1/4 X 2-3/4 IN		2

## ASSEMBLY INSTRUCTIONS

### IMPORTANT ASSEMBLY TIP:

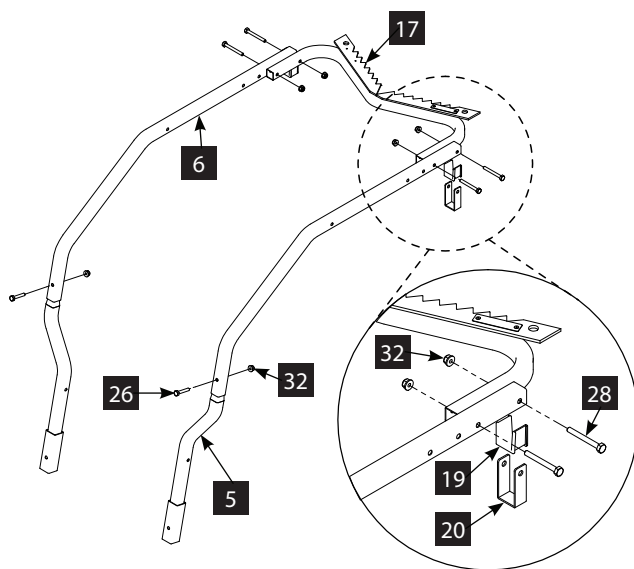
Do not tighten any nut and bolt combinations completely until all parts are assembled together! Finger tighten plus one turn of a wrench only! This will temporarily hold the lock-nut on the bolt while helping alignment of all parts! After all parts are assembled together, all nut and bolt combinations must be completely tightened.

**All assembly must be done in this order at ground level before uprighting.**

**Do not remove labels/warnings from product, they are there for your safety.**

**Recommended for adult use only.**

STEP 1

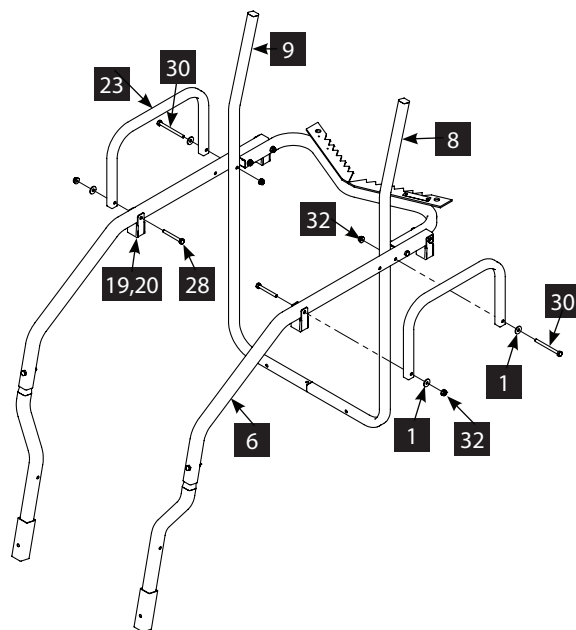


**NOTE: When selecting a tree to install the treestand in, never use a treestand on a dead leaning, diseased or loose barked tree, or a utility pole. Always avoid electrical power lines.**

1. Attach seat side rails (6), strap guide (20) and strap guide guard (19) to the treeblade (17) using four 1/4 X 2-1/2 IN bolts (28) and nuts (32). Insert flared platform rails (5) into the seat side rails (6) and secure using two 1/4 X 1-1/2 IN bolts (26) and nuts (32).

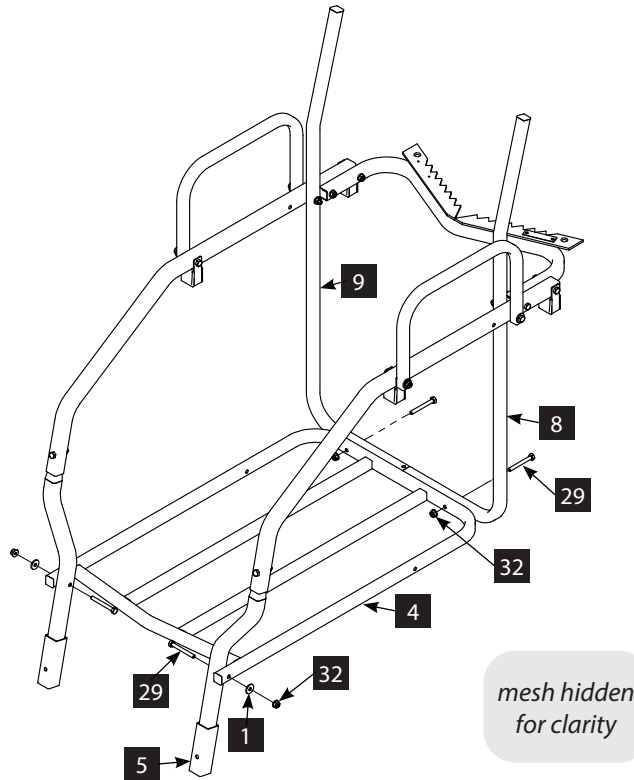
2. Attach the armrests (23), strap guides (20), and strap guide guard (19) to the seat side rails (6) through only the front hole using a 1/4 X 2-1/2 IN bolt (28), a yellow washer (1) and nut (32) for each armrest.

Insert the right rear seat support (9) into the left rear seat support (8). Then attach to the inside of the seat side rails (6) while also attaching the back of the armrests (23) to the outside of the seat side rails (6) using two 1/4 X 3 IN bolts (30), two yellow washers (1), and nuts (32).



STEP 2

**STEP 3**



3. Attach the platform (4) to the rear seat supports (8 and 9) using two 1/4 X 2-1/4 IN bolts (29) and nuts (32). Attach the front of the platform (4) to the flared platform rails (5) with two 1/4 X 2-1/4 IN bolts (29) and nuts (32).

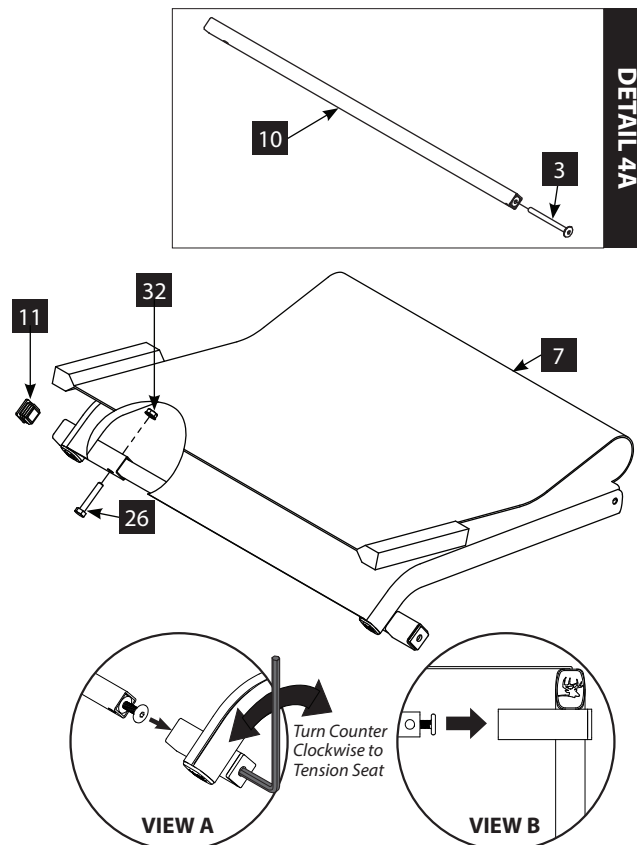
4. Thread the M6 x 70 MM bolt (3) all the way into the seat tensioner (10). **SEE DETAIL 4A.**

To assemble the seat (7), slide the seat tensioner (10) through the right seat tube and into the left seat tube so that the head of the M6 x 70 MM bolt (3) bottoms out on the inside of the capped seat tube.

Secure the seat tensioner (10) to the seat (7) using one 1/4 X 1-1/2 IN bolt (26) and nut (32).

Insert the 22 MM plug (11) into the end of the right seat tube.

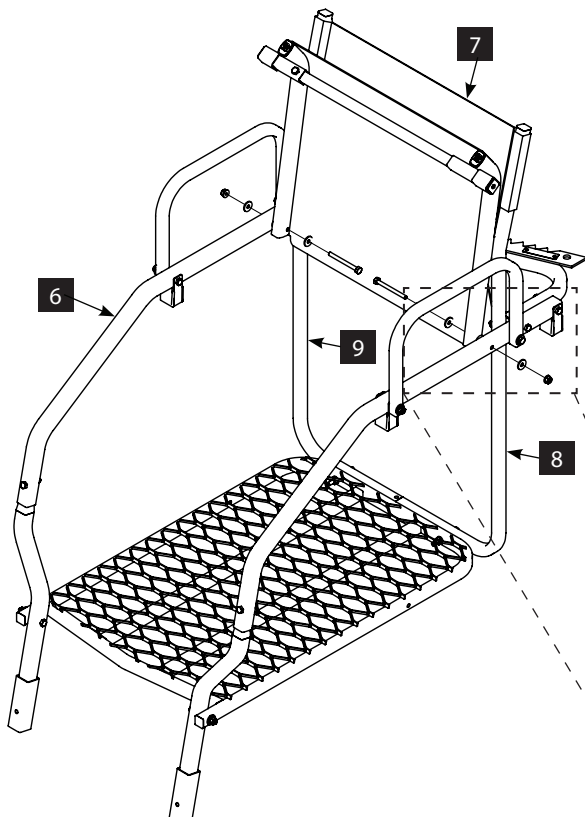
Using the provided allen wrench, tension the seat slightly by inserting the wrench through the hole in the capped seat tube and into the M6 x 70 MM bolt (3). Turn counter-clockwise to tension the seat. Final desired seat tension can be done once the seat is assembled onto the rest of the treestand. **SEE VIEW A and B**



**DETAIL 4A**

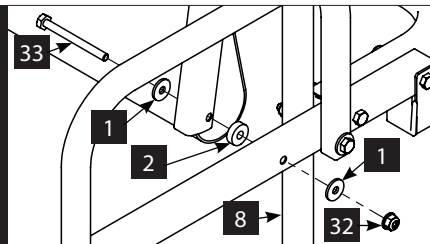
**STEP 4**



**STEP 5**


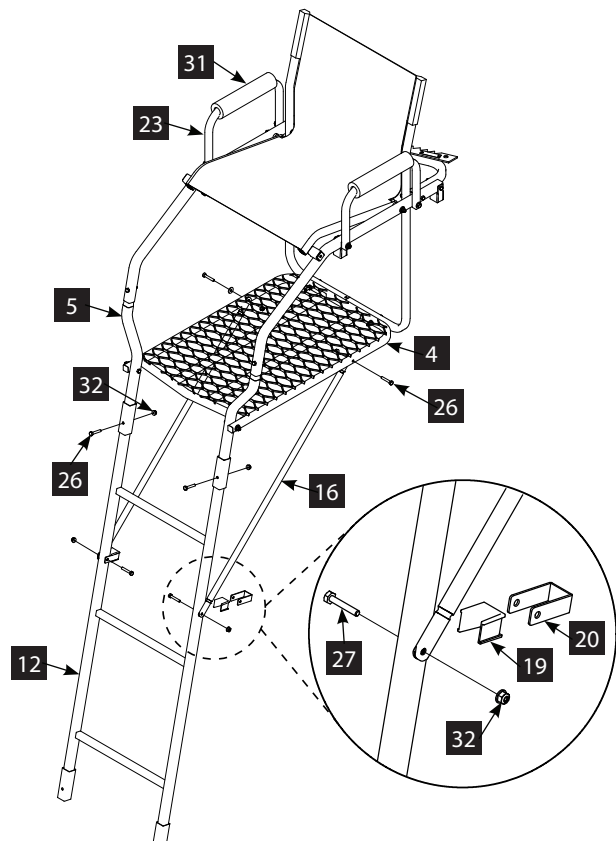
5. Take seat assembly and slide over the top rear seat supports: left (8) and right (9) as shown by arrow.

Connect the seat assembly (7) to the seat side rails (6) using two 1/4 X 2-3/4 IN bolts (33), four yellow washers (1), two yellow spacers (2) and two nuts (32). **SEE DETAIL 4A.**

**DETAIL 5A**


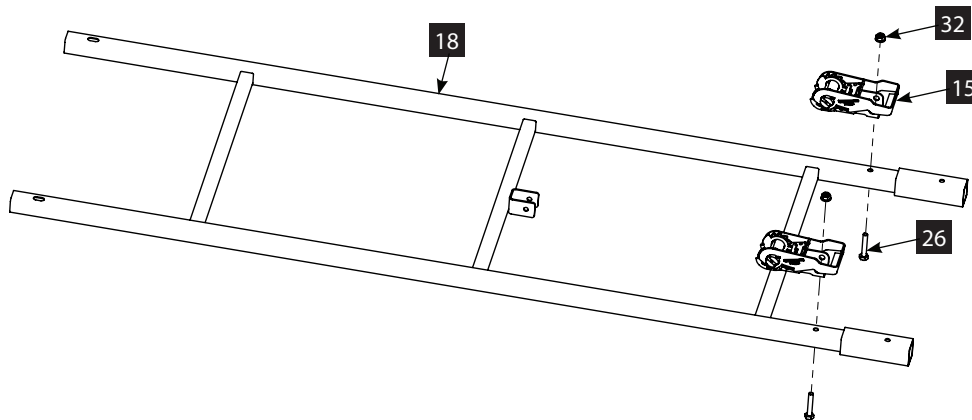
6. Attach top ladder section (12) to flared platform rails (5) using two 1/4 X 1-1/2 IN bolts (26) and nuts (32). Attach the two brace supports (16) to the inside of the platform (4) using two 1/4 X 1-1/2 IN bolts (26) and nuts (32). Attach the other side of the brace support (16) to the outside of the top ladder section (12) with strap guides (20) and strap guide guard (19) using four 1/4 X 1-3/4 IN bolts (27) and nuts (32).

Attach the two 9 IN foam pads (31) to the armrests (23) by wrapping around tubing and attaching hook and loop together.


**STEP 6**

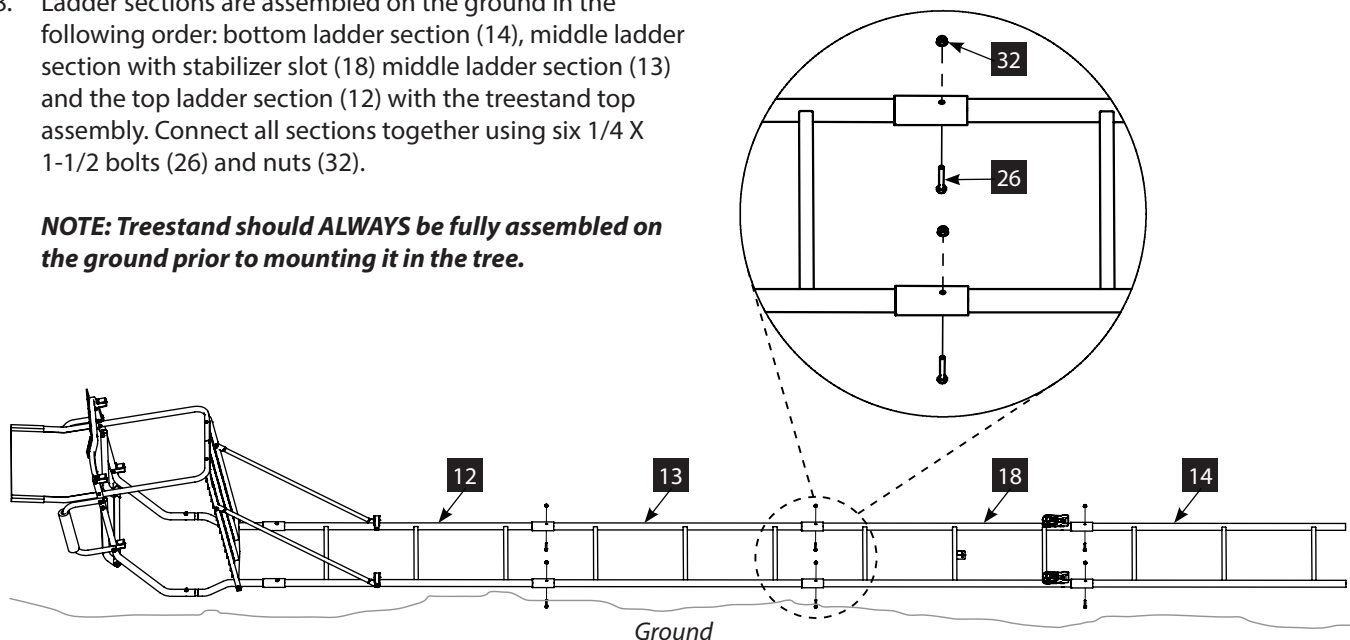
STEP 7

7. Attach the ladder ratchets (15) to the middle ladder section with stabilizer slot (18) using two 1/4 X 1-1/2 IN bolts (26) and nuts (32).



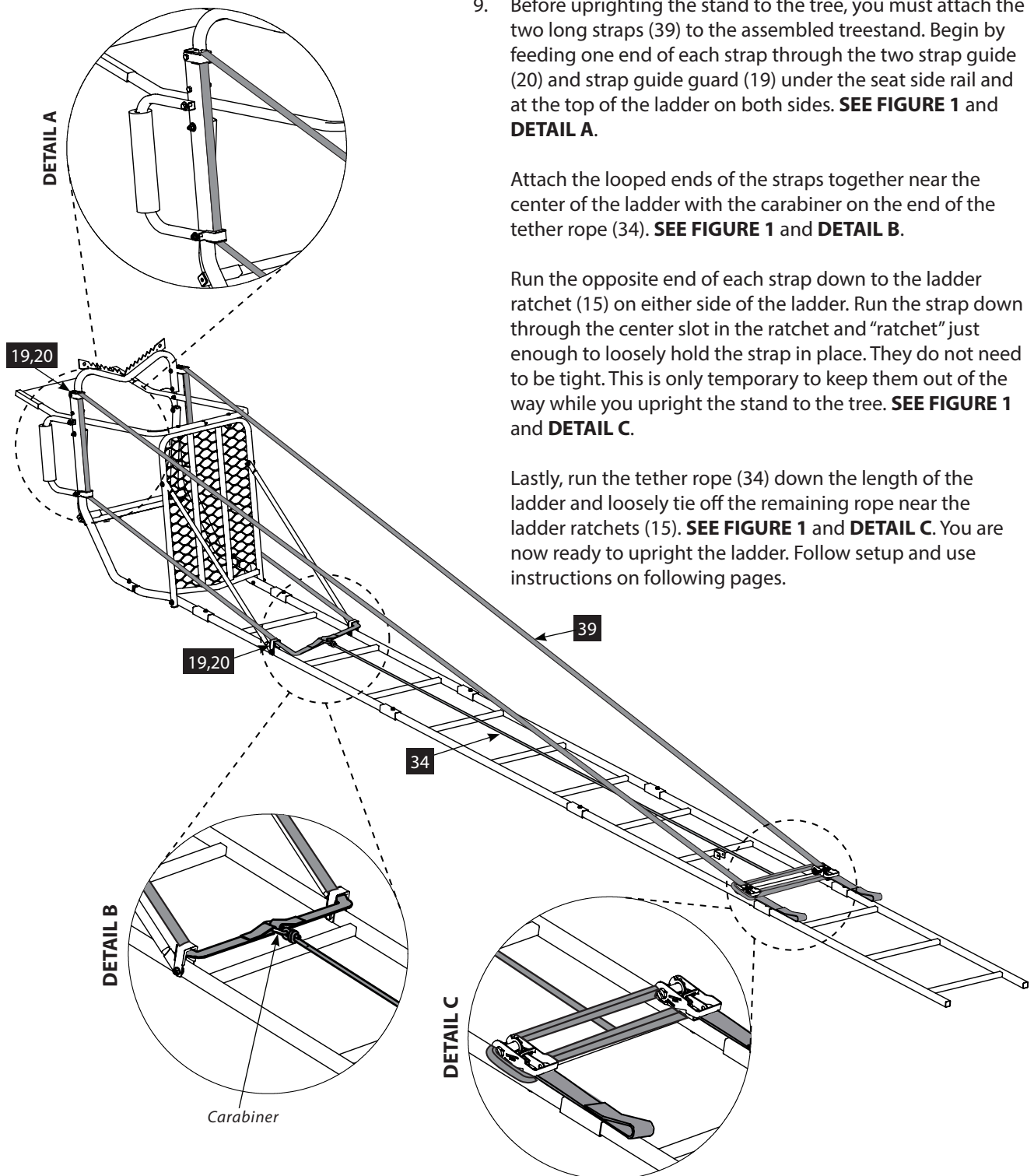
8. Ladder sections are assembled on the ground in the following order: bottom ladder section (14), middle ladder section with stabilizer slot (18) middle ladder section (13) and the top ladder section (12) with the treestand top assembly. Connect all sections together using six 1/4 X 1-1/2 bolts (26) and nuts (32).

**NOTE:** Treestand should **ALWAYS** be fully assembled on the ground prior to mounting it in the tree.



STEP 8

STEP 9



- Before uprighting the stand to the tree, you must attach the two long straps (39) to the assembled treestand. Begin by feeding one end of each strap through the two strap guide (20) and strap guide guard (19) under the seat side rail and at the top of the ladder on both sides. **SEE FIGURE 1** and **DETAIL A**.

Attach the looped ends of the straps together near the center of the ladder with the carabiner on the end of the tether rope (34). **SEE FIGURE 1** and **DETAIL B**.

Run the opposite end of each strap down to the ladder ratchet (15) on either side of the ladder. Run the strap down through the center slot in the ratchet and "ratchet" just enough to loosely hold the strap in place. They do not need to be tight. This is only temporary to keep them out of the way while you upright the stand to the tree. **SEE FIGURE 1** and **DETAIL C**.

Lastly, run the tether rope (34) down the length of the ladder and loosely tie off the remaining rope near the ladder ratchets (15). **SEE FIGURE 1** and **DETAIL C**. You are now ready to upright the ladder. Follow setup and use instructions on following pages.

**FIGURE 1**

STOP

READ AND UNDERSTAND THE FOLLOWING WARNINGS BEFORE SETUP AND USE

### WARNING

- ▲ Double check assembly steps to be certain you have correctly assembled this product.
- ▲ Study your new stand to become familiar with all of its features and design. At ground level, following provided use instructions, practice attaching stand to tree and removing stand from tree. Practice sitting, standing, and using this product before attaching overhead. Save these instructions for future reference. You must always use the provided Fall Arrest System (FAS) while using this product.
- ▲ Use at least three (3) people to install or remove/take down a ladder treestand.
- ▲ **Always** have two people stabilize the ladder before climbing to the platform the first time after every set-up.
- ▲ Be absolutely sure the tree blade(s) on stand and the stabilizer bar are contacting tree before climbing ladder.
- ▲ Stabilizer bar must always be correctly and securely attached to ladder and tree before climbing ladder.
- ▲ Make sure ladder bottom is firmly seated on dry, level ground. Attach your harness tether to the tree before securing the platform to the tree and stepping onto platform. Refer to the Full Body Harness instructions.
- ▲ **Never** ascend or descend ladder without straps/ropes securely holding ladder to tree and stabilizer bar securely attached. Failure to correctly perform these steps can cause the ladder to collapse/buckle-over backwards during the initial ascent to attach ratchet strap resulting in serious injury or death.
- ▲ **Always** lean forward as you climb and attach your harness to the tree before securing the platform to the tree with the provided ratchet straps.

### WARNING

- ▲ Bring ratchet strap(s) up with you in a pocket - **Do Not** carry in your hands!

### WARNING

- ▲ **Always** maintain three (3) points of contact when climbing a ladder treestand. Proper three-point contact means having either two feet with one hand or one foot with two hands on the step portion of the ladder or climbing aid at all times.
- ▲ **Always** wear the appropriate footwear when using a ladder treestand. A good non-slip safety boot is important to your personal safety. Be especially careful that boot laces do not get hooked on the stand or any of its components (tuck shoelaces into boots before climbing).
- ▲ **Never** stand on seat, it is designed for sitting only.
- ▲ **Do Not** allow excessive strap buildup in ratchet as this will prevent the ratchet teeth from engaging causing slippage.
- ▲ **Always** attach ratchet straps securely while using this product!
- ▲ If seat is removable, be certain it is securely attached when in use.
- ▲ Some models include a shooting rail. **Never** lean against, lean over, or sit on shooting rail. It is designed as a shooting rest only. **Always** be aware that the shooting rail can swing to one side or pivot up and down.
- ▲ Some models include a footrest, which is designed as a footrest only. **Never** stand on footrest! **Always** be fully aware of foot placement.
- ▲ Some models include a multi-piece stabilizer bar system. Be sure attachment hardware goes through all extension tubes of the stabilizer bar.

## SET UP AND USE INSTRUCTIONS



WATCH THE SET-UP AND USE VIDEO ONLINE AT  
**WWW.HUNTRIVERSEEDGE.COM**  
 TO ASSIST WITH THE SET-UP OF YOUR TREESTAND



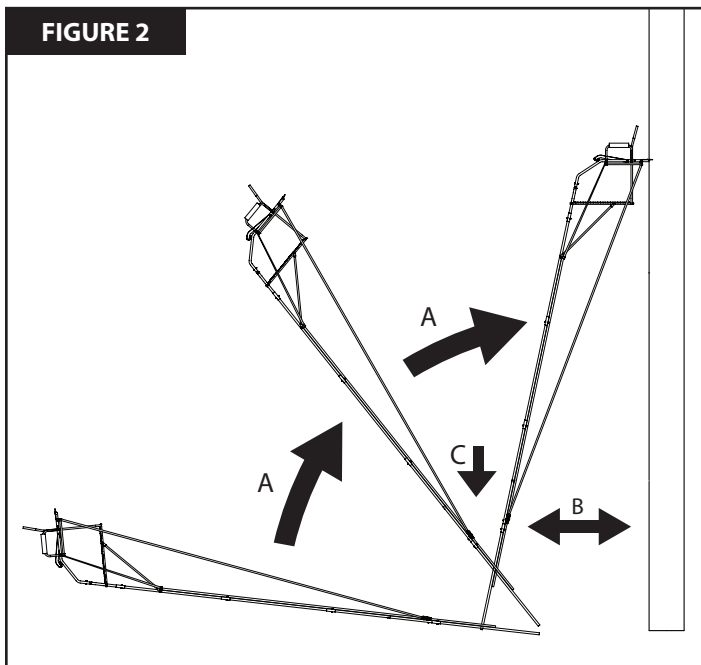
### WARNING

- ▲ **Never** use, install, or remove a treestand on a dead, leaning, diseased or loose barked tree, or a utility pole.
- ▲ **Always** avoid electrical power lines.
- ▲ Bring ratchet strap(s) up with you in a pocket - **Do not** carry in your hands!

*During installation and removal of ladder treestands, you must always and properly use the included Full Body Harness (Fall Arrest System). Refer to the Full Body Harness instructions included with this product for proper use.*

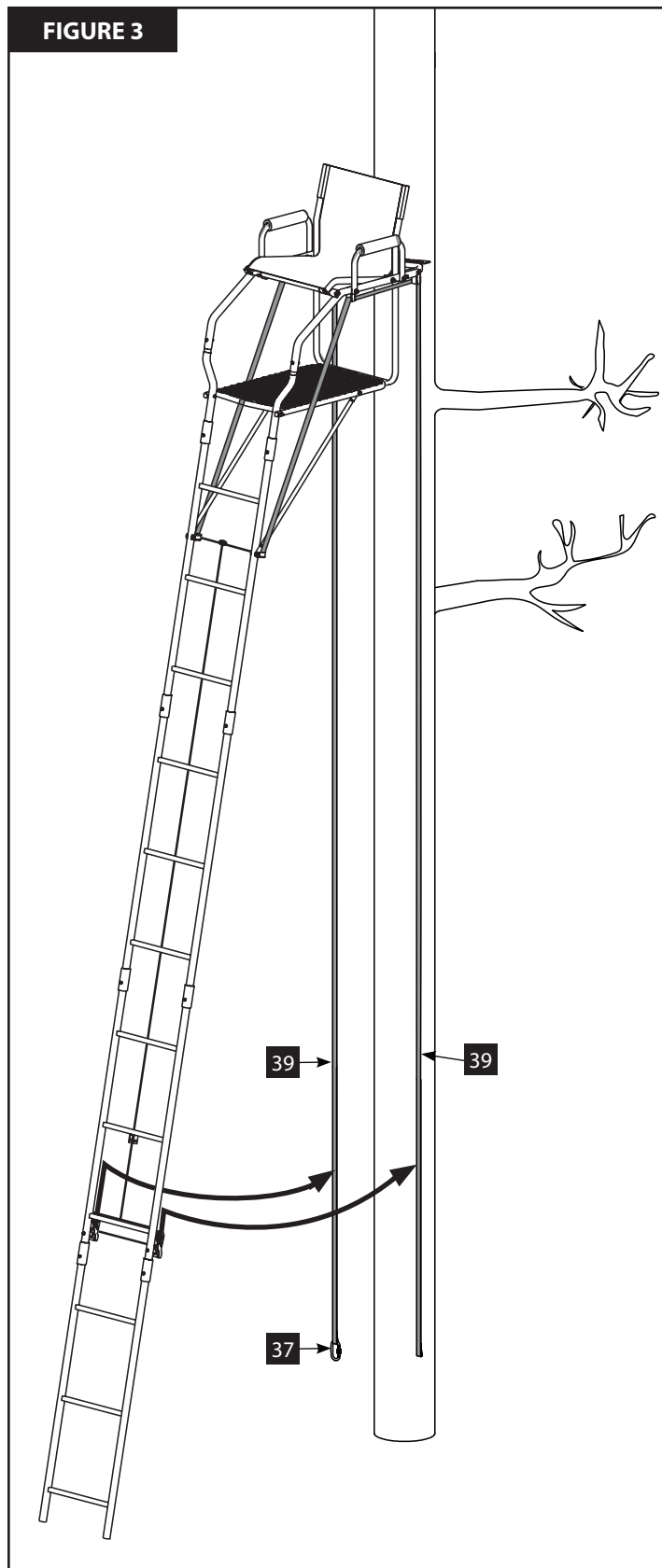
1. Select a straight, healthy tree. Do Not attempt to install on a tree that is not healthy.
2. Place the assembled product lying on the ground in front of the tree with the bottom ladder section approximately five feet away from the base of the tree.
3. Position one person at bottom end of ladder. This person has to prevent the ladder end from tilting up and from skidding across the ground when platform end is lifted.
4. Position two people at the platform end of the ladder, lift the platform end and continue uprighting by walking toward bottom end of ladder while moving hands along ladder rails. Stand ladder up against chosen tree on dry, level ground. Use caution when ladder comes over center against the tree, as shown by arrow "A". **SEE FIGURE 2.**
5. Once elevated completely, carefully slide the base so that the sitting and standing platforms are parallel to the ground, as shown by arrow "B". **SEE FIGURE 2.**
6. Step back and look at the ladder top to see that both the lower platform tree blade and upper tree blade are contacting the tree. Adjust as needed so both of the tree blades are contacting the tree.
7. Step down hard on bottom step to push ladder legs into the ground, as shown by arrow "C". **SEE FIGURE 2.**
8. While two people hold the stand in place, the third person should complete the necessary steps on following pages to secure the stand to the tree.

**FIGURE 2**



9. Begin by removing the long straps (39) from the ground level ratchets (15) and let them hang down on either side of the tree. **SEE FIGURE 3.**
10. Hook the large carabiner (37) to one of the long straps (39) that are hanging down near the tree. **SEE FIGURE 3. If the tree has branches between the ground and the top of the stand, proceed to the next step. If the tree is free of branches between the ground and the top of the stand, skip ahead to STEP 12.**

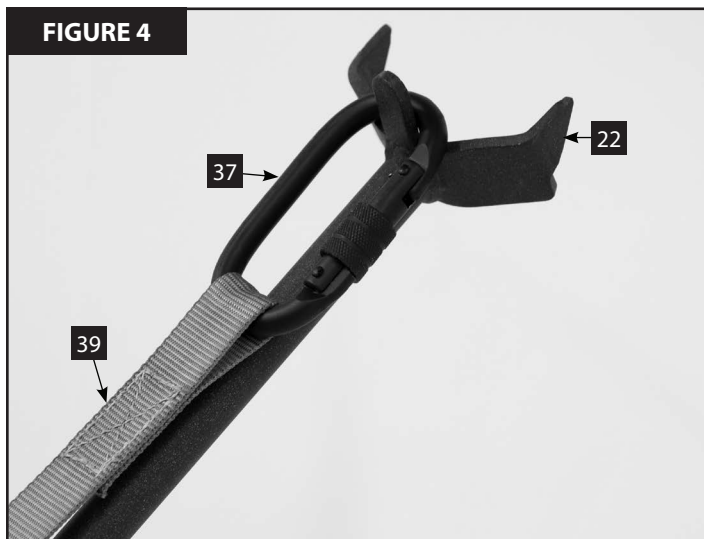
**FIGURE 3**



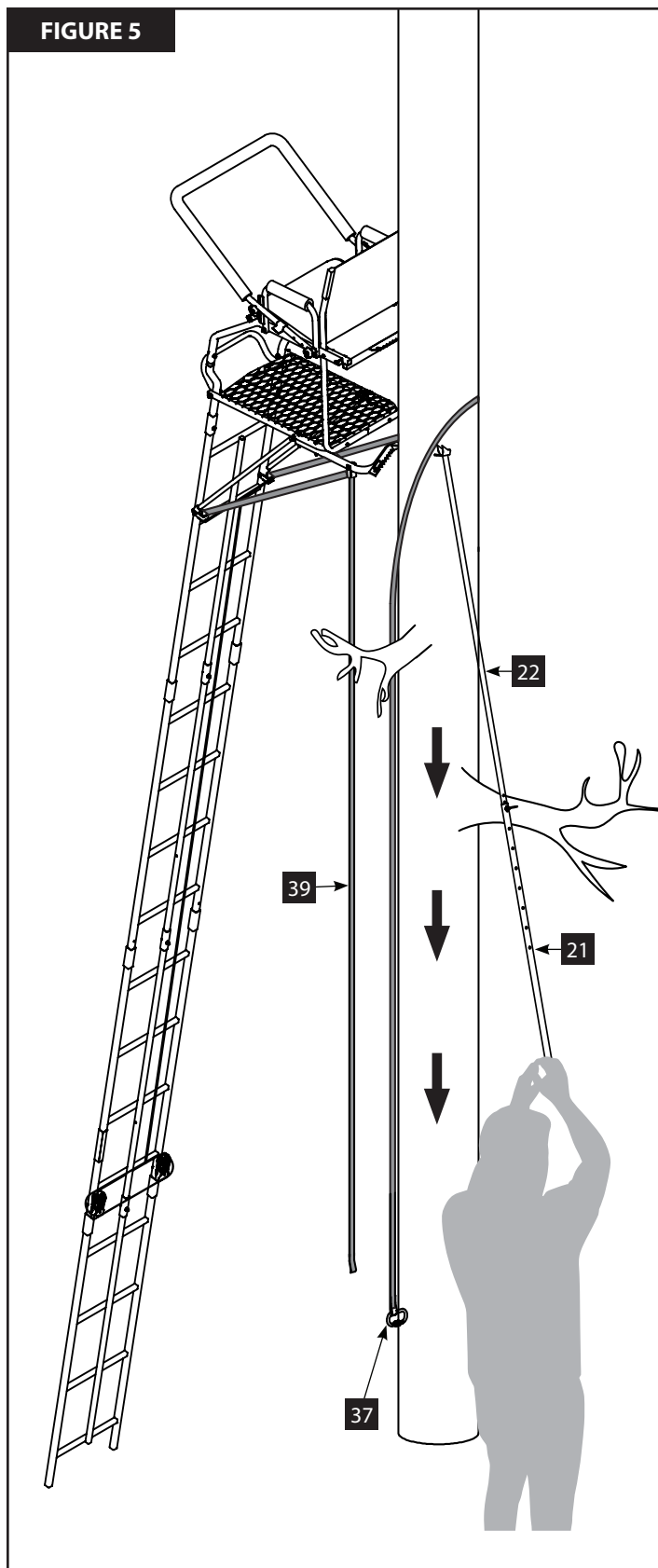
11. If the tree has branches between the ground and the top of the stand, before hooking the two long straps (39) together behind the tree with the carabiner (37), you must first get both straps on the same side of all of the branches. To do so, simply use the stabilizer bar and stabilizer bar extension (22 and 21) to lift up and drop the strap that has the carabiner hooked to it over the branches.

  - a. Hook the carabiner onto the end of the stabilizer bar as shown in **FIGURE 4**.
  - b. Then lift up and drop over each branch. The weight of the carabiner will drop the strap back down to ground level after each branch you drop it over.
  - c. Repeat dropping it over the branches until both straps are on the same side of all of the branches. **SEE FIGURE 5**. Then there will be a clear path for the straps and carabiner to rise up the back of the tree, all the way to the top of the stand.

**FIGURE 4**



**FIGURE 5**



12. Hook the two long straps (39) together behind the tree with the large carabiner (37). **SEE FIGURE 5.** Be sure to lock the carabiner with the screw locking mechanism. **SEE FIGURES 6 A-C.**
13. Unwrap the tether rope (34) from the ladder. Pull the rope down to raise the two long straps and carabiner up the back of the tree. **SEE FIGURE 7.** As the carabiner nears the top, you may have to use a back and forth “sawing” motion with the two straps so that the carabiner rises all the way up directly behind the tree blade (17). The straps should be parallel with the platform of the stand. **SEE FIGURE 8.** If needed, you can use the stabilizer bar and stabilizer bar extension (22 and 21) to help raise the carabiner up.

**! WARNING**

**! DO NOT** use this product without the carabiner in the locked position. Failure to follow these instructions may result in serious injury or death!

**FIGURE 6-A**



1. Turn knob to unlock

**FIGURE 6-B**



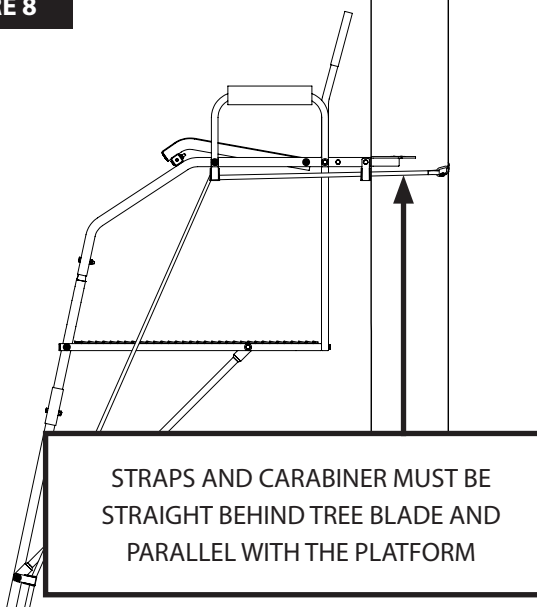
2. Press open latch

**FIGURE 6-C**

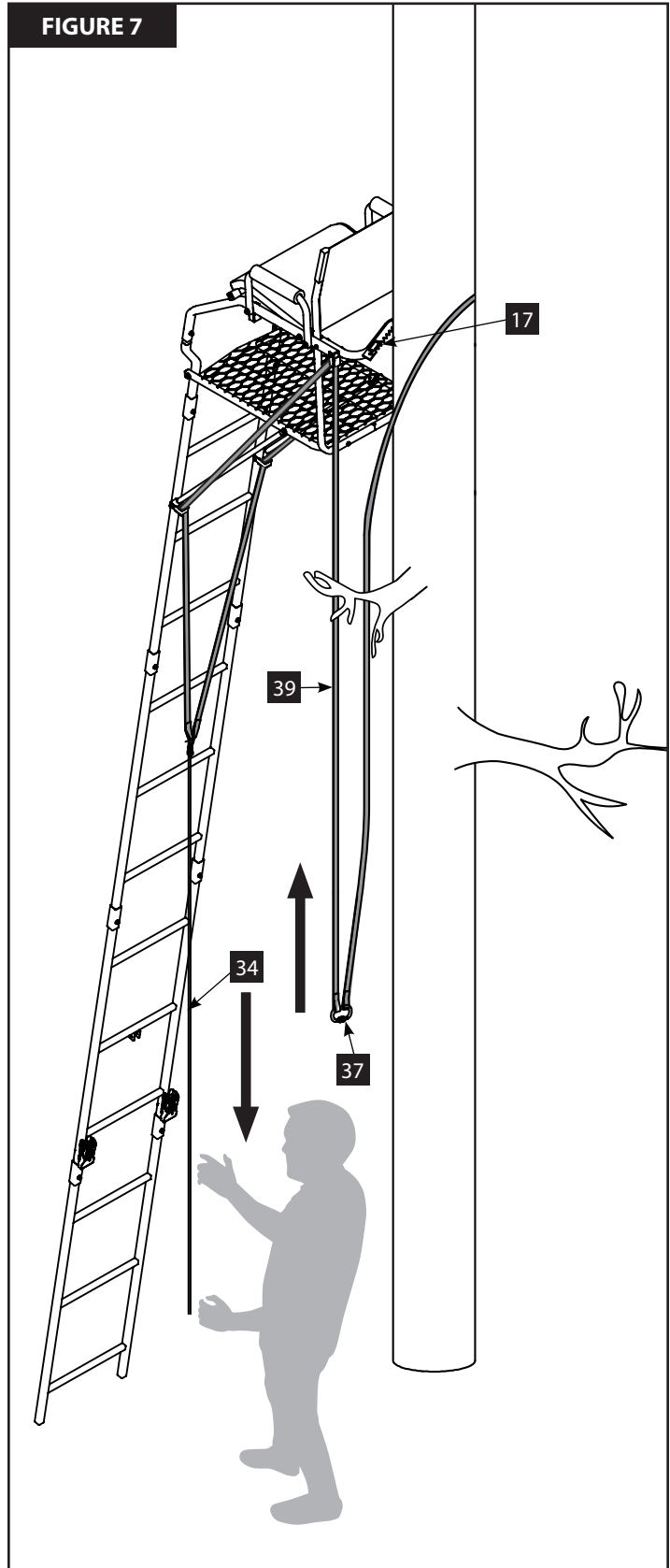


2. Turn knob to lock

**FIGURE 8**

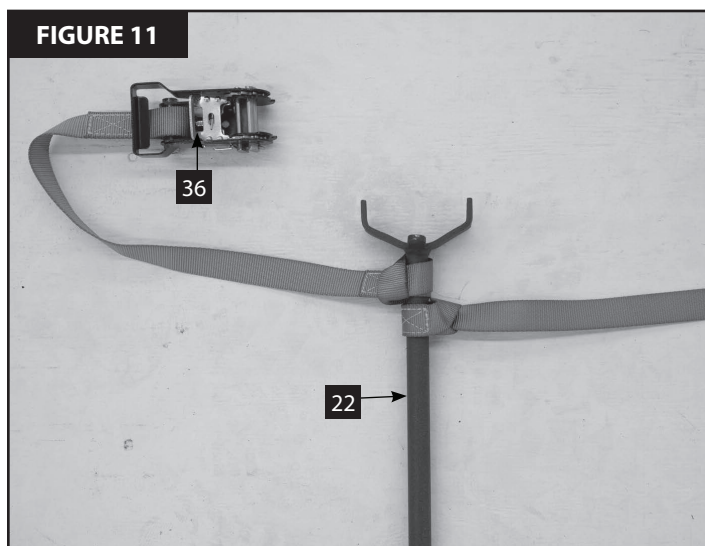
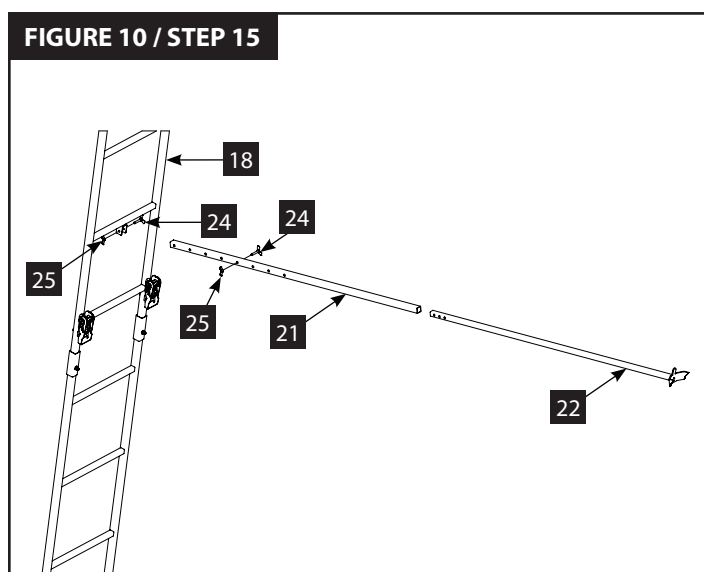
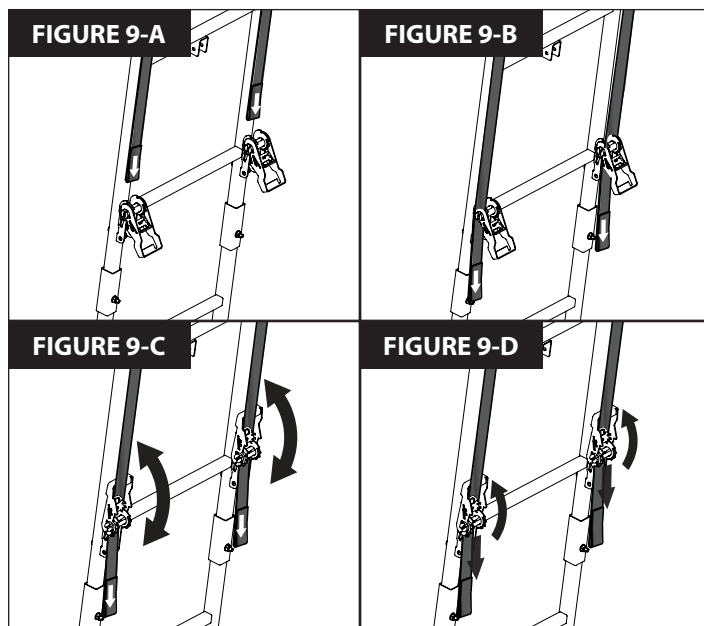


**FIGURE 7**





14. Once the straps (39) and carabiner (37) are all the way up the back of the tree, unhook the tether rope (34) from the two long straps (39) and set aside. The tether rope can later be used as a haul line to pull your gear up into the stand. Feed the straps down through the ladder ratchets (15) and ratchet a few cranks just to hold the straps in place. **SEE FIGURES 9 A-D** for proper use of ladder ratchets. **Do not fully ratchet the straps tight yet.**
15. Attach the stabilizer extension (21) to the stabilizer slot in the middle ladder section (18) using one wing bolt (24) and wing nut (25). Slide the stabilizer bar (22) into the stabilizer extension (21) and adjust the length of the stabilizer bar as needed and make sure it is parallel with the ground. Align the nearest hole and insert one wing bolt (24) and wing nut (25) to secure. The wing bolt must go through both the stabilizer extension (21) and the stabilizer bar (22) at the appropriate hole to achieve desired distance from the tree.
16. Then attach the 8' ratchet strap (36) by forming a cinch knot around the stabilizer bar with both ends. **SEE FIGURE 11.** Wrap around the tree and ratchet tight.
17. Now that the stabilizer bar is installed, you can finish tightening the ladder ratchets (15) to secure the stand to the tree.
18. ***This ground level ladder-to-tree attachment will prevent the ladder from pulling away from the tree while ascending to the top for the final ratchet strap attachment. The same holds true when ladder removal is necessary. You are now ready to climb up and complete the final installation steps.***



## INSTALLING THE RATCHET STRAP (35)

19. **Be certain ladder bottom is firmly seated on dry, level ground.** With two people securely holding the base of the ladder, use the three point contact climbing method to slowly climb the ladder and carefully keep a constant hand grip on the ladder at all times. Always lean forward, towards the tree, while climbing. **Attach your harness tether to the tree before securing the stand to the tree with the provided ratchet strap.** Refer to the Full Body Harness instructions included with this product.

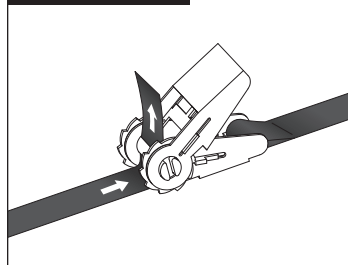
**NOTE: Bring the large ratchet strap up with you in a pocket. DO NOT carry in your hands!**

20. Once platform is reached and safety harness is secured to the tree, hook the S-hook with long strap (35) through one of the holes provided in top tree blade. Feed the long strap through the center slot of ratcheting mechanism and back around through tightening lever. **SEE FIGURES 12 A-B & 13.**
21. Wrap the ratchet assembly around the tree and hook other S-hook through opposite hole on top tree blade. Pull tail of long strap until most of the slack is taken out. Be sure entire strap is even and at the same level all around tree. "Ratchet" tight to tree. This will securely attach the stand to the tree. **SEE FIGURES 12-C & 13.**

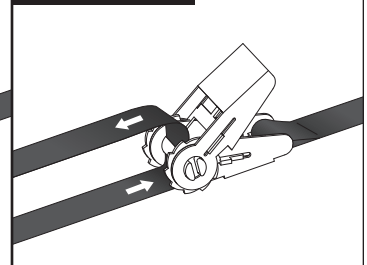
**NOTE: To release ratchet, simply pull the release lever and open tightening lever wide open (flat). SEE FIGURE 12-D.**

22. To take the ladder stand down, first check the security of the ground level ratchets (15) and stabilizer straps (39). Then, with two people holding the bottom of the ladder, climb up, secure your safety harness to the tree and remove the top ratchet strap (35). Then climb down and reverse the set-up and use instructions to complete the removal of the stand.

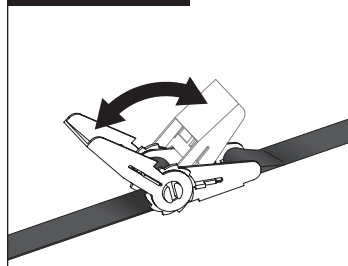
**FIGURE 12-A**



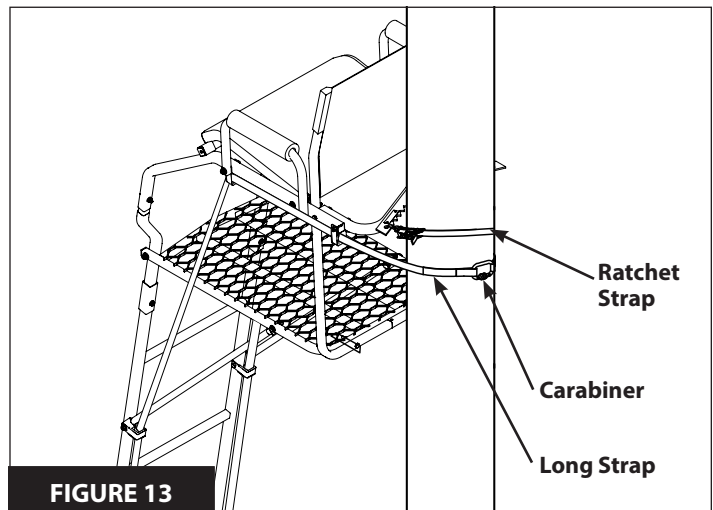
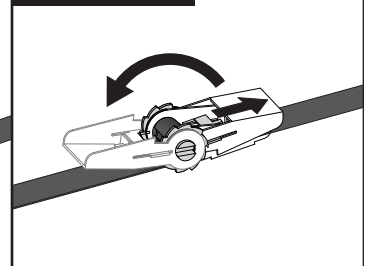
**FIGURE 12-B**



**FIGURE 12-C**

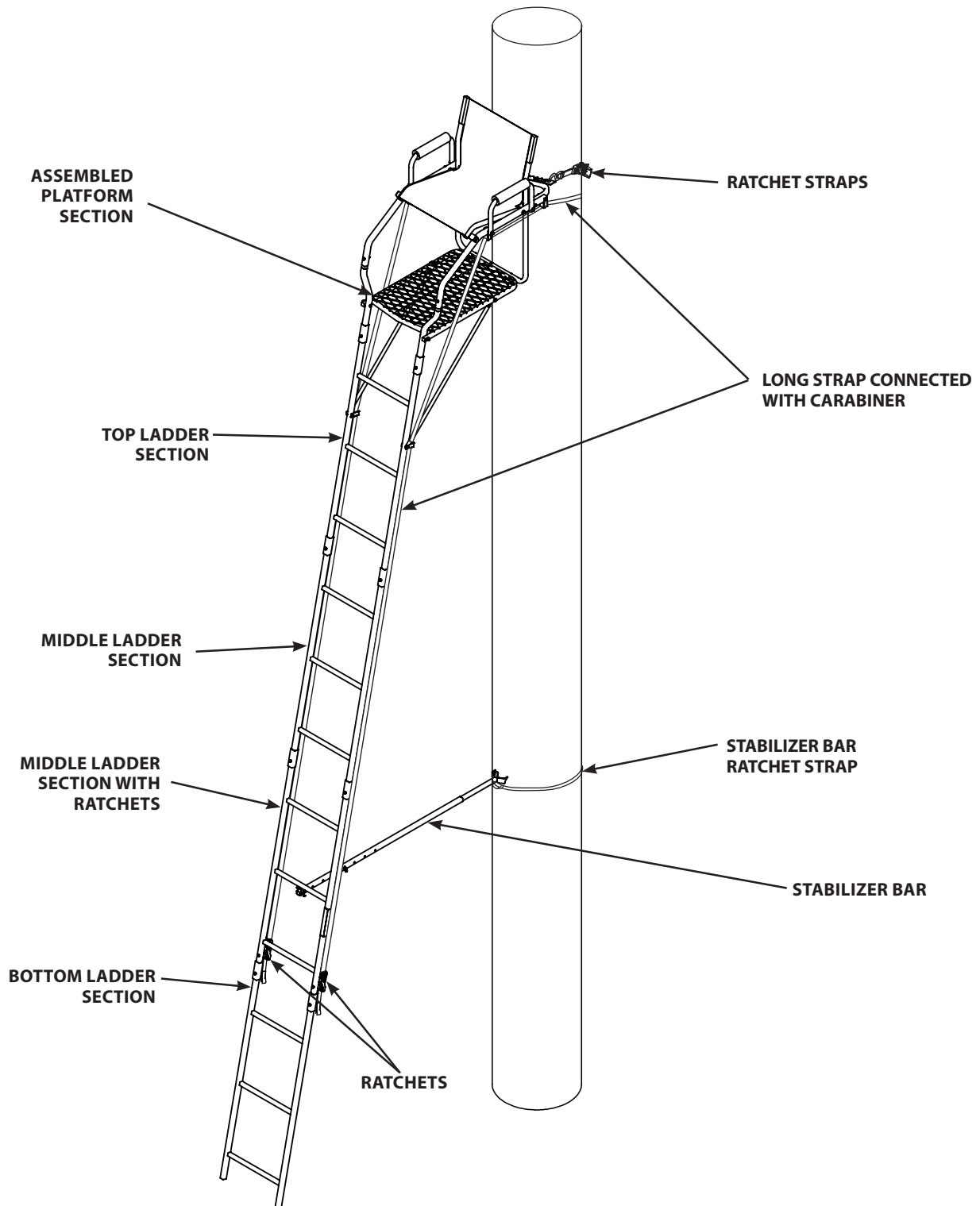


**FIGURE 12-D**

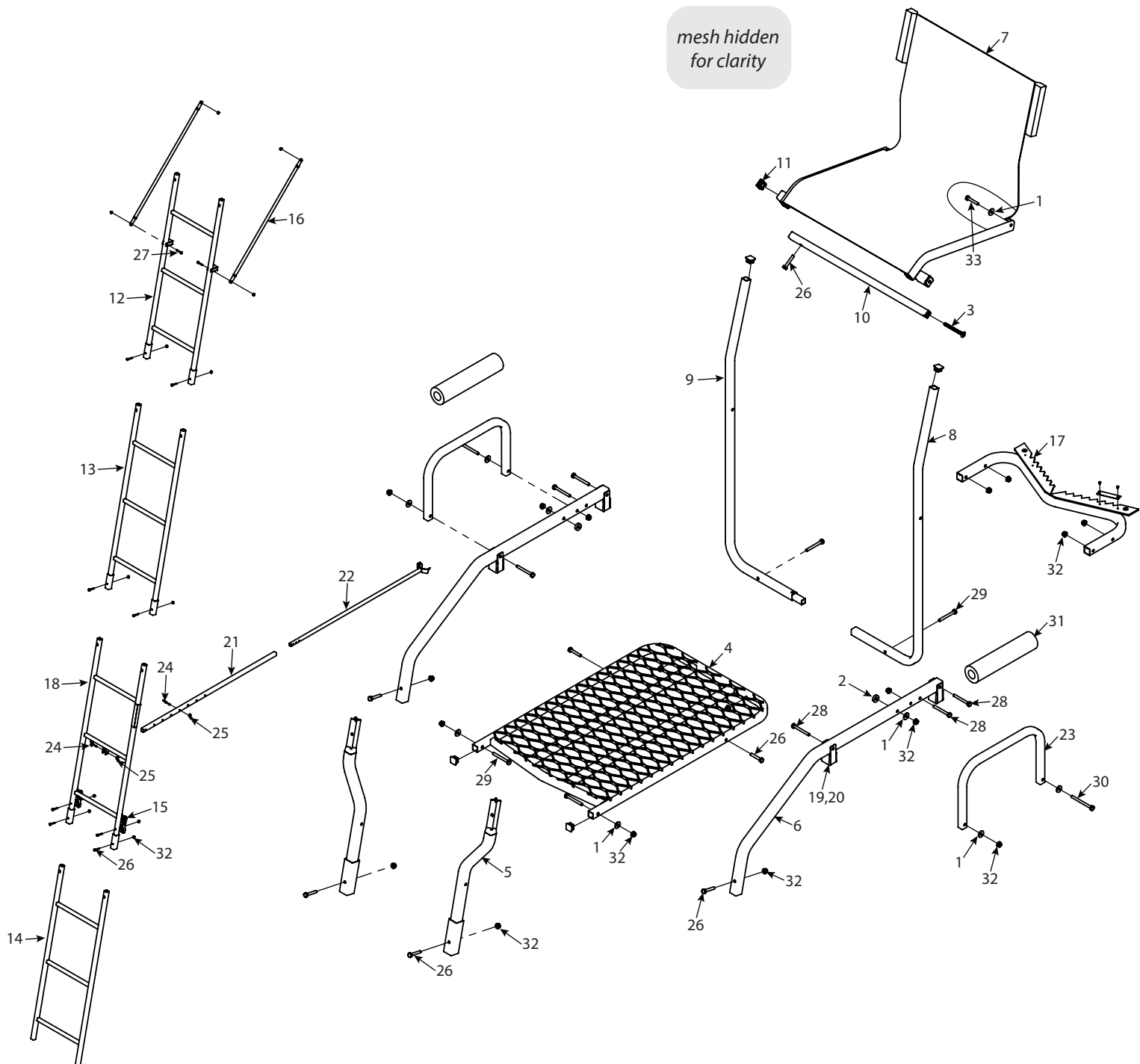


**FIGURE 13**

## FINISHED LADDER



## ILLUSTRATED PARTS BREAKDOWN



## PARTS LIST

ITEM #	PART #	DESCRIPTION	QTY.
1	23572	PLASTIC YELLOW WASHER	10
2	26913	YELLOW SPACER M6	2
3	26959	BOLT M6 X 1 X 70 MM	1
4	28672	PLATFORM	1
5	28676	PLATFORM RAIL	2
6	28677	SEAT SIDE RAIL	2
7	28685	TEAR TUFF SEAT	1
8	28689	REAR SEAT SUPPORT LEFT	1
9	28690	REAR SEAT SUPPORT RIGHT	1
10	28691	FRONT SEAT TENSIONER	1
11	29712	SQUARE PLUG 22 MM	1
12	31735	TOP LADDER SECTION	1
13	31737	MIDDLE LADDER SECTION	1
14	31740	BOTTOM LADDER SECTION	1
15	35715	LADDER RATCHET	2
16	410024	BRACE SUPPORT	2
17	410056	TREE BLADE	1
18	45345	MIDDLE LADDER SECTION WITH STABILIZER SLOT	1
19	45356	STRAP GUIDE GUARD	6
20	45358	STRAP GUIDE	6
21	45515	STABILIZER EXTENSION	1
22	45519	STABILIZER BAR	1
23	45620	ARMREST	2
24	45731	WING BOLT 1/4 X 1-1/2 IN	2
25	48042B	WING NUT 1/4 IN	2
26	48240B	BOLT 1/4 X 1-1/2 IN	15
27	48250B	BOLT 1/4 X 1-3/4 IN	2
28	48270B	BOLT 1/4 X 2-1/2 IN	6
29	48271B	BOLT 1/4 X 2-1/4 IN	4

ITEM #	PART #	DESCRIPTION	QTY.
30	48280B	BOLT 1/4 X 3 IN	2
31	48736	ARMREST SLEEVE 9 IN	2
32	48752B	NUT 1/4 IN	31
33	67540B	BOLT 1/4 X 2-3/4 IN	2
ITEMS BELOW NOT SHOWN			
34	30777	TETHER ROPE	1
35	35135	ASSEMBLY 8 FT RATCHET STRAP W/ S-HOOKS	1
36	35159	RATCHET STRAP ASSEMBLY 8 FT	1
37	35743	LARGE CARABINER	1
38	40697	HARNESS	1
39	45798	STABILIZER STRAP 23 FT	2

**NO EXTENSIONS AVAILABLE FOR THIS MODEL.  
NEVER MODIFY OR EXCEED ORIGINAL STATED USE HEIGHT!**

## This image shows a single sheet of white paper with horizontal ruling lines. The lines are evenly spaced and run across the width of the page. There are no margins, text, or other markings on the paper.

[illegible]



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***WE ARE HUNTERS***

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\*All weights, specifications and features are approximate and are subject to change without notice. Due to continuous product improvement, product images may not be exact. Warning labels in some product images may have been removed for photography or demonstration purposes only. Props shown in photos not included. Some assembly may be required. Refer to product manual/instructions for safe setup and use.