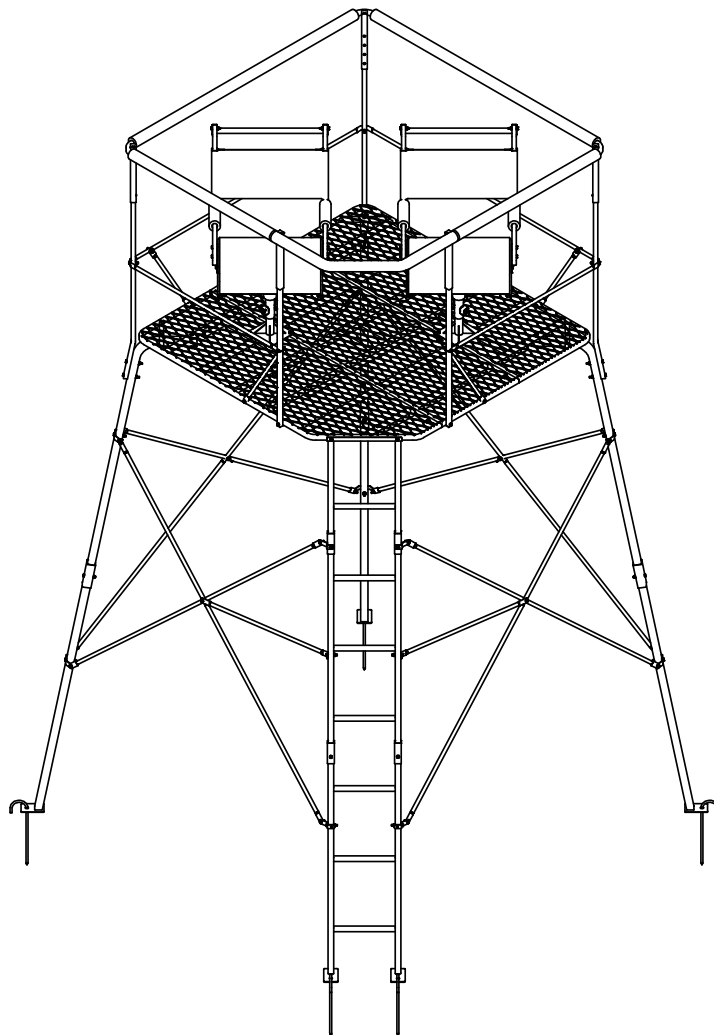




**WE ARE HUNTERS**



Operator's Manual

## 12' 2-Man Quad Pod

MODEL RE401

**Maximum Height**  
12' to shooting rail

**Maximum Field Rating**  
500 lbs; no more than  
300 lbs per person.



## ATTENTION

**YOU MUST READ ALL WRITTEN INSTRUCTIONS  
AND WATCH THIS SAFETY VIDEO BEFORE USING!**



**WATCH THIS SAFETY VIDEO BEFORE USING!**

Scan ➡



or Visit ➡

[www.standsafety.com/r5](http://www.standsafety.com/r5)

Scan the QR code with your smart phone, tablet or similar device.

**OR**

Type the website address into your web browser to view an important safety video before using this product.

**TRIPOD STAND SAFETY**

PRODUCT MEETS  
INDUSTRY STANDARDS  
RECOGNIZED BY



PARTICIPATING MEMBER

Get parts online at  
[www.HuntRiversEdge.com](http://www.HuntRiversEdge.com)

© 2024 Ardisam, Inc.  
All Rights Reserved

P/N: 45832  
C/N: 45857  
REV2: 05/03/2024

## INTRODUCTION

Rivers Edge® Treestands are engineered with you the hunter in mind. We appreciate your purchase of one of our world class treestands. Follow these few simple instructions and your stand will provide you many years of trouble-free pleasure. Instructions should be kept in a safe place and reviewed at least annually.

If for any reason you have a problem with your product, **DO NOT return to the retailer**, contact the Rivers Edge® customer service department at 800-345-6007 for assistance.

## CONTENTS

Introduction/Warranty .....	2
Warnings.....	3-5
Inspection and Maintenance Schedule.....	5
Hardware Identification Chart.....	6-7
Assembly Instructions .....	8-20
Finished Tower.....	21
Illustrated Parts Breakdown.....	22-25
Parts List.....	26
Notes.....	27

## WARRANTY

Ardisam, Inc. offers a one year warranty for all components of the treestand. These warranties apply to the original owner with a proof of purchase. These warranties begin on the date of purchase by the first retail consumer and continue for the period specified above. These warranties apply to products that are not modified, abused or used in a manner that deviates from the product's intended usage. Minor fading in color is normal and is not covered by warranty. Any corrosion of painted surfaces that occurs as a result of paint being removed or damaged is also not covered by warranty. Ardisam, Inc. offers no other warranty expressed or implied. Products for which warranty work has been approved must be sent directly to Ardisam, Inc. and performed by Ardisam, Inc. **To obtain warranty service and/or replacement instructions, you must obtain prior approval from Ardisam, Inc. before shipping your package to us by calling our customer service department at 800-345-6007 or by writing to: Ardisam, Inc., P.O. Box 755, 1730 Industrial Avenue, Cumberland, WI 54829 for a return material authorization number (RMA#).** All items must be shipped prepaid. Ardisam, Inc. will, at no charge, repair or replace, in Ardisam's sole discretion, any product that satisfies the conditions stated above. Ardisam, Inc. retains the right to change models, specifications and price without notice.

This equipment has been manufactured under strict quality and safety guidelines. As with any equipment of this type, full understanding of the instructions and its use is mandatory and imperative for the safety of its user. Ardisam, Inc. is not responsible for any damages or injuries sustained due to improper use or modification of any of its products, or resulting from any use which deviates from the product's intended usage. Ardisam, Inc. is not responsible for any injuries sustained due to failure to read and adhere to the instructions for use. Any misunderstanding or questions regarding the products of their use should be directed to Ardisam, Inc. prior to any use. **All Rivers Edge® Treestands are sold with a full body harness ("Fall Arrest System") that meets standards set by the Treestand Manufacturer's Association ("TMA").** It is the owner's sole responsibility to inspect the product regularly for damage, improper installation, or conditions that could jeopardize the ultimate safety of the product. Failure to use or improper use of the provided Fall Arrest System may result in serious injury or death. **ALWAYS wear the provided Fall Arrest System while using this product. Owner is responsible to understand and follow product field weight rating and must never exceed maximum weight rating.** Ardisam, Inc. is not responsible for any malfunction or injury resulting from normal wear and tear, damage caused by improper use, improper maintenance, negligence or accidents. This product, if used safely as intended, will provide trouble free service for the useful life of the product. We hope you will enjoy the quality of our products for years to come, and have a safe hunt.

**STOP**

## READ AND UNDERSTAND THE FOLLOWING WARNINGS BEFORE ASSEMBLY

### MODEL RE401

**MAXIMUM USE HEIGHT - 12' TO SHOOTING RAIL**

**MAXIMUM OCCUPANCY - TWO (2) PERSONS**

**TOTAL WEIGHT LIMIT - 500 LB (300 LB PER PERSON MAX)**

### WARNING

- ▲ This product carries strict height and weight restrictions. **Do Not** use this product if you exceed the total weight limit. Please note that the total weight limit includes the user(s) and their equipment.

### WARNING

- ▲ **When hunting from, installing, or removing a treestand, tripod, or tower, falls can occur any time after leaving the ground causing injury or death.**
- ▲ **Read and understand** all of the manufacturer's Warnings and Instructions and use all safety devices provided by the manufacturer. Contact the manufacturer for any questions. Failure to do so could result in injury or death.
- ▲ **Never** exceed the total weight limit of the treestand, tripod or tower.
- ▲ **Never** use, install or remove a treestand, tripod or tower during inclement weather such as rain, lightning, windstorms or icy conditions and end your hunt and return to the ground if inclement conditions arise.
- ▲ **Never** use, install or remove a treestand, tripod or tower while using drugs (even prescription drugs) or alcohol.
- ▲ **Never** use, install or remove a treestand, tripod or tower while feeling ill, nauseous or dizzy, or if you have a prior medical condition that could cause a problem, that is, heart condition, joints that lock-up, spinal fusions, etc., or if you are not well rested.
- ▲ **Never** sleep in stand.
- ▲ **Never** rely on a tree branch for support.
- ▲ **Never** jump or bounce on a treestand, tripod or tower to seat it to the tree or ground.
- ▲ Pull up a bow, backpack, or firearm or other equipment only after being secure in the treestand, tripod or tower and a firearm must be pulled up with it unloaded, chamber open, and muzzle down.
- ▲ **Always** inform someone of the hunting location, where the treestand, tripod or tower will be located and the expected duration of the hunt.

### WARNING

- ▲ A signal device such as a mobile phone, radio, whistle, signal flare or personal locator device (PLD) must be on your person and readily available at all times.
- ▲ **Never** leave a tripod or tower out in the elements for more than two weeks since weather or animals could cause damage.
- ▲ Inspect the treestand, tripod or tower and all safety devices each time before use and **Do Not** store a treestand or free standing platform stand outdoors.
- ▲ **Never** modify your treestand, tripod or tower in any way by making repairs, replacing parts, or altering it except if explicitly authorized in writing by the manufacturer.
- ▲ Practice installing, adjusting, removing, and using your treestand, tripod or tower at ground level prior to using it at elevated positions. Study your new stand to become familiar with all of its features and design. Doing so will confirm that the product is manufactured, assembled and installed correctly.
- ▲ Instructions (written and video) shall be kept in a safe place and reviewed at least annually. It is the responsibility of the treestand, tripod or tower owner to furnish the complete instructions to any person who borrows or purchases the treestand, tripod or tower.
- ▲ When installing, taking down or moving a tripod or tower stand you must strictly follow the manufacturer's instructions to determine the appropriate number of people required to perform these tasks.
- ▲ **Always** use at least four (4) people to install or take down a tripod or tower.
- ▲ A fall arrest system/full body harness (FAS/FBH) that meets industry standards for treestands is not included with tripods and tower stands. FAS/FBH designed for treestands require that the tether be anchored/attached to the tree. Never attach a FAS/FBH to a tripod or tower stand or any part of its structure as this could lead to an unsafe condition. Failure to follow this warning could result in serious injury or death!
- ▲ Prior to setting up your tripod or tower stand inspect the ground surface area. The ground must be firm, level and free of any debris. Soft or sloping ground and debris can cause the platform to become unstable and lead to unsafe conditions such as tilting, shifting or tipping. Never attempt to climb a tripod or tower stand that is leaning, unstable or slanted.

STOP

## READ AND UNDERSTAND THE FOLLOWING WARNINGS BEFORE SETUP AND USE

### WARNING

- ▲ **Never** erect a tripod or tower stand near overhead electrical power lines and/or buried utilities that can cause electrocution, explosion and/or fire. You must always contact appropriate authorities prior to installing any structure on or near right of ways or underground utilities.
- ▲ Check every ladder section connection every time you use the stand before you leave the ground. If ladder sections are separating, do not use the stand.
- ▲ For towers and tripods designed for two or more people, never allow more than one person at a time to ascend or descend the ladder. Be certain first person is fully off the ladder/entry platform and positioned safely on tower platform or ground before second person ascends or descends ladder.
- ▲ **Always** maintain three (3) points of contact when climbing a tripod or tower stand. Proper three-point contact means having either two feet with one hand or one foot with two hands on the step portion of the ladder at all times. Never lean backward when climbing as this could cause the tripod or tower stand to become unstable.
- ▲ Tripod and tower stands must be properly secured and/or anchored to the ground according to manufacturer's instructions. Avoid using tripod and tower stands during windy conditions which could cause the free standing platform to tip over and result in damage to equipment and also serious injury or death to the users.
- ▲ Inspect tripod and tower stands before each use. Leaving equipment exposed to rain, sunlight, changing temperatures, snow and extreme weather conditions for extended periods of time can cause dangerous conditions not visible to the naked eye. Do not attempt to use any product if damage is detected or suspected. For your personal safety and also the safety of others, the product should be removed from service immediately.
- ▲ **Never** exceed the stated maximum use height.

### WARNING

- ▲ **Do Not** use this product until you have watched the safety video, understand it, and practiced the techniques for safe hunting discussed in this video. The video can be found with the QR code and/or URL shown on front cover of this manual.
- ▲ Read and perform all inspection and maintenance tasks before each and every use. Replace any questionable components immediately with Rivers Edge® original replacement parts.
- ▲ **Do Not** crush tubing when tightening bolt assemblies! Identify and familiarize yourself with all parts before you start. Bolt identification chart can be found in the back.
- ▲ Double check assembly steps to be certain you have correctly assembled this product.
- ▲ **Never** use any product that has not been maintained or inspected properly - Your life depends on it!
- ▲ Do not position this product on a slope, unlevel, or wet ground. It may tip over and serious injury or death may occur.
- ▲ Ground must be free of rocks and debris so stakes can be driven into ground through holes provided in foot pads. This will help prevent tower from tipping over in strong winds.
- ▲ Contacting buried utilities may result in serious injury or death! Before digging always call 811 or your local One-Call system to prevent person injury, interruption of service, environmental accidents or project delays.

### WARNING

- ▲ **Only** use approved Rivers Edge® parts. Failure to do so may result in serious injury or death!



## WARNING

- ▲ Be sure only one person ascends or descends ladder at a time. Be certain first person is fully off of the ladder and positioned safely on tower platform or ground before second person ascends or descends ladder.
- ▲ **Never** have two people on one side of the platform. Keep weight evenly distributed on platform.
- ▲ **Always** be aware of the other person's position. Use extreme caution when weapons are used to prevent personal injury.
- ▲ **Always** lean forward as you climb ladder or climbing aid.
- ▲ **Always** wear the appropriate footwear when using a free standing platform stand. A good non-slip safety boot is important to your personal safety. Be especially careful that boot laces do not get hooked on the stand or any of its components (tuck shoelaces into boots before climbing).



## WARNING

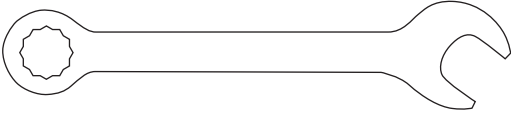
- ▲ Double check assembly steps to be certain you have correctly assembled this product.
- ▲ Study your new product to become familiar with all of its features and design. Save these instructions for future reference.
- ▲ **Be Sure** assembly area is open, flat, level, and dry with no power lines near!
- ▲ **Always** use at least four (4) people to install or take down a tripod or tower.
- ▲ **Do Not** use any type of motorized vehicle to upright/assemble this free standing platform stand. You could cause unnecessary damage to this product. Upright only by manufacturer's instructions.
- ▲ Some models include a shooting rail. **Never** lean against, lean over, or sit on shooting rail. It is designed as a shooting rest only. On models that have a non-fixed shooting rail, be sure shooting rail is flipped back or swung to the side when ascending or descending ladder.

## INSPECTION AND MAINTENANCE

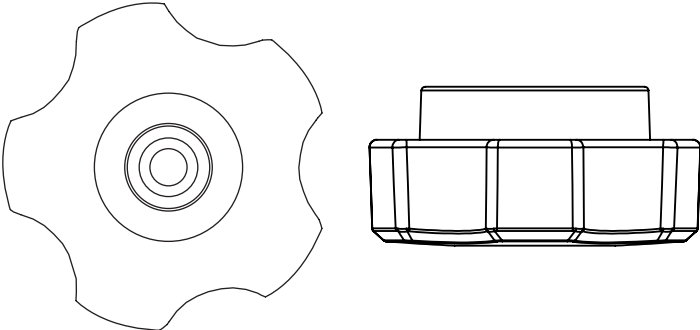
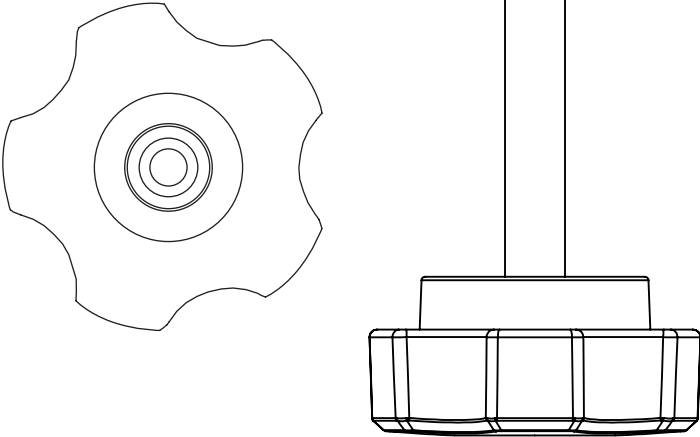
### BEFORE EACH USE PERFORM THE FOLLOWING:

- Inspect all webbing, rope, cord, and strap assemblies for wear or damage.
- Inspect cables and/or cable ends for damage or kinking.
- Inspect all hardware and chain components for damage.
- Inspect for any structural damage to product. (If any exists call customer service.)
- Inspect all nut and bolt assemblies to be certain none are loose.
- Inspect for any missing parts.
- Lubricate all pivot and slide together points with powder graphite, petroleum jelly or silicone spray to prevent noise, wear and rust.
- Inspect entire product for any rust, corrosion, cracks, freezing, excessive heat or rotting damage that may effect the safety of your product. Discard any questionable product.
- Inspect entire product for any structural damage - pay close attention to all weld locations. (Return to factory for repair or discard product if any damage is found.)
- Using correct wrenches inspect all nut & bolt assembly locations and snug up any that may be loose. Be careful not to crush tubing when tightening!
- Inspect and check operation of all cables, cable ends, cord, rope, webbing, and strap or chain assemblies. Replace with factory new any item or assembly that shows signs of wear, damage, kinking, or functions incorrectly.
- Inspect seat. Replace any seat with factory new that shows signs of structural damage or wear.
- Inspect all hardware for wear or damage, also be sure you have no missing parts.
- Never modify your stand in any way by making repairs, replacing parts, or altering adding or attaching anything to it except if explicitly authorized in writing by the manufacturer.

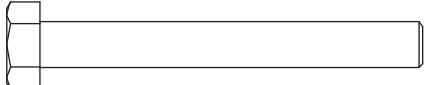
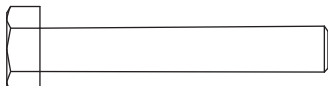
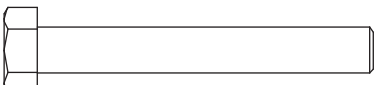
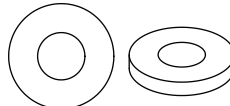
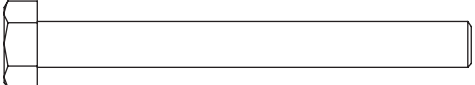
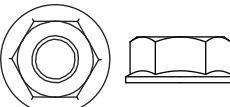
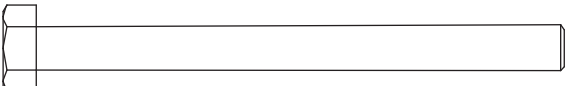
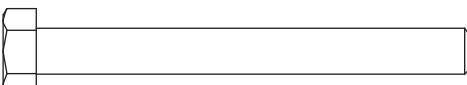

**TOOLS REQUIRED (NOT INCLUDED)**

-	-	7/16 IN WRENCHES		2
---	---	---------------------	--	---

**HARDWARE LIST**

Item	Part No.	Description	Image	Qty
8	43276	KNOB NUT 5/16 IN		2
9	43277	KNOB BOLT 5/16 X 2-1/4 IN		2

## HARDWARE LIST (CONTINUED)

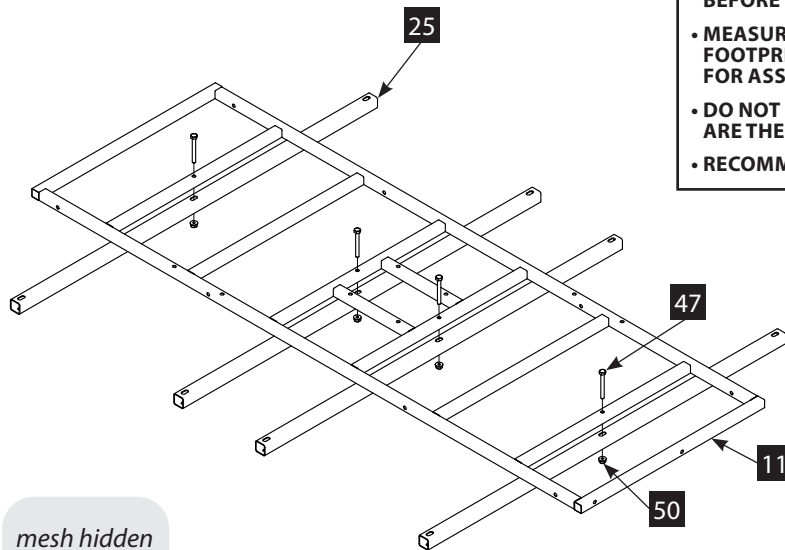
Item	Part No.	Description	Image	Qty
43	48153B	BOLT 1/4 X 2 IN		21
44	48240B	BOLT 1/4 X 1-1/2 IN		27
45	48250B	BOLT 1/4 X 1-3/4 IN		18
46	48261B	WASHER 1/4 IN		26
47	48271B	BOLT 1/4 X 2-1/4 IN		20
50	48752B	NUT 1/4 IN		126
51	67540B	BOLT 1/4 X 2-3/4 IN		12
52	8909B	BOLT 1/4 X 1-1/4 IN		12
53	8930B	BOLT 1/4 X 3/4 IN		16



## ASSEMBLY INSTRUCTIONS

**IMPORTANT ASSEMBLY TIP:** Do not tighten any nut and bolt combinations completely until instructions indicate to. Finger tighten plus one turn of a wrench only! This will temporarily hold the lock-nut on the bolt while helping alignment of all parts!

STEP 1

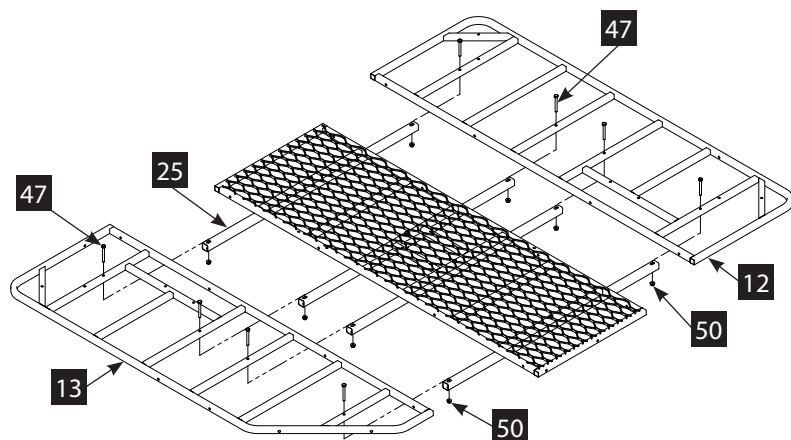


mesh hidden  
for clarity

- ALL ASSEMBLY MUST BE DONE COMPLETELY IN THIS ORDER BEFORE USE.
- MEASURE OUT ASSEMBLY/INTENDED USE LOCATION, ASSEMBLED FOOTPRINT OF PRODUCT IS 7' X 7'. ALLOW ADDITIONAL ROOM FOR ASSEMBLY.
- DO NOT REMOVE LABELS/WARNINGS FROM PRODUCT, THEY ARE THERE FOR YOUR SAFETY.
- RECOMMENDED FOR ADULT USE ONLY.

1. Attach four platform braces (25) to the middle platform (11) using one 1/4 X 2-1/4 IN bolts (47) and nut (50) for each brace.

2. Attach the front platform (13) to the four platform braces (25) using one 1/4 X 2-1/4 IN bolts (47) and nut (50) for each brace.  
Attach the rear platform (12) to the four platform braces (25) using one 1/4 X 2-1/4 IN bolts (47) and nut (50) for each brace.

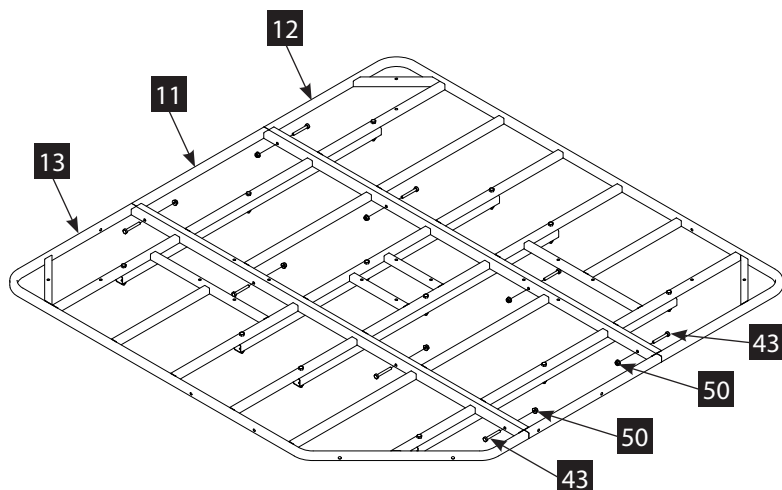


mesh hidden  
for clarity

STEP 2



**STEP 3**



3. Secure the three platforms together (11, 12, 13) using eight 1/4 X 2 IN bolts (43) and nuts (50).

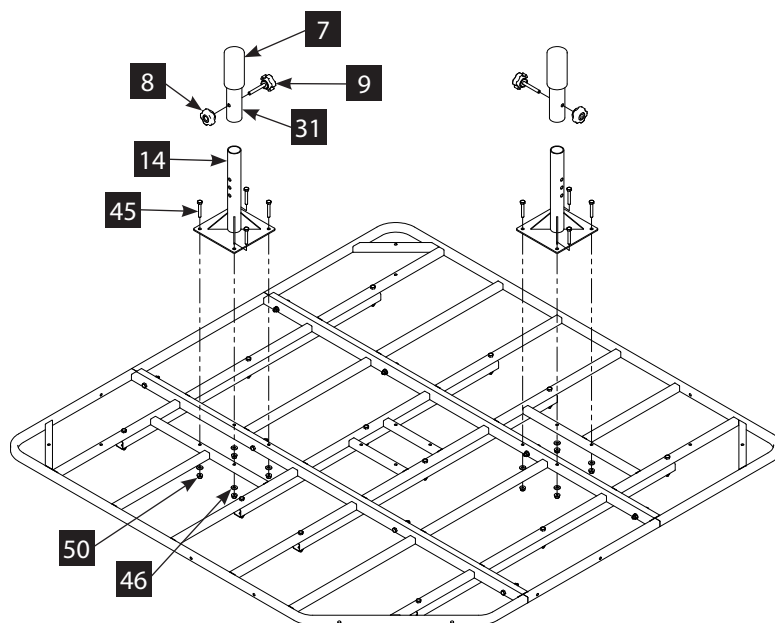
*mesh hidden  
for clarity*

4. Attach the seat post bottom (14) to the top of the assembled platform using four 1/4 X 1-3/4 IN bolts (45), four 1/4 IN washers (46) and four nuts (50) for each seat post.

Attach pre-assembled adjustable seat post (7,31) to seat post bottom (14) using one knob bolt 5/16 x 2-1/4 IN (9) and one knob nut 5/16 IN (8) for each seat.

*Securely tighten all loose hardware at this time.*

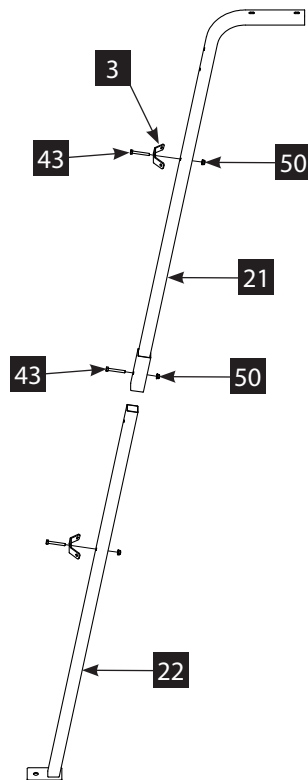
**NOTE: If only one seat will be used then attach just one seat post bottom (14) to the holes in the center of the platform.**



*mesh hidden  
for clarity*

**STEP 4**

**STEP 5**



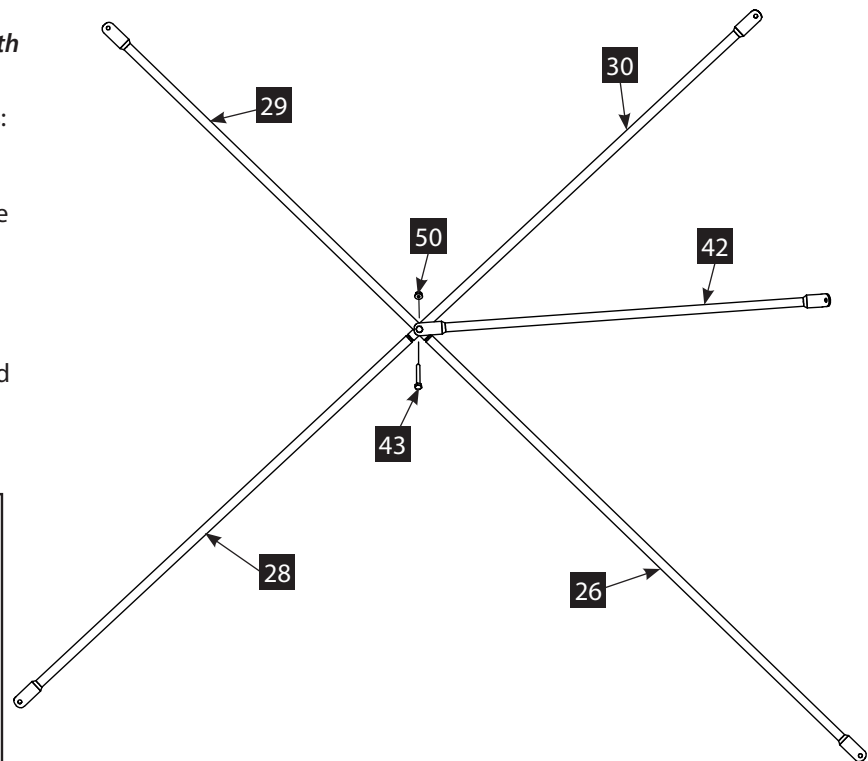
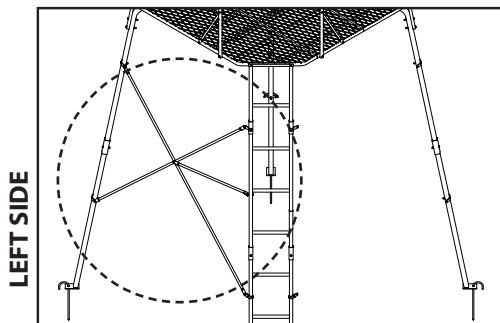
5. Assemble the three legs by attaching the leg-to-platform (21) to each bottom leg (22) using one 1/4 X 2 IN bolt (43) and nut (50) for each leg.

Attach two brace-to-leg brackets (3) to each leg assembly using two 1/4 X 2 IN bolt (43) and nuts (50).

*Securely tighten all loose hardware at this time.*

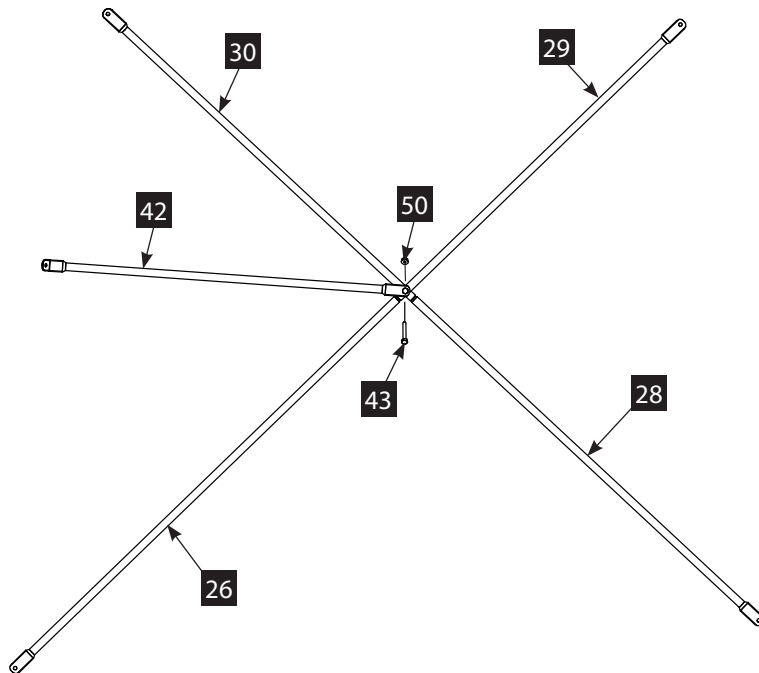
*Start by organizing all braces that have a numbered label on them, there are 18 total with numbers 26-30, and 42.*

- 6A. Locate one of each of the following braces: 26, 28, 29, 30, and 42 to make the **LEFT SIDE** ladder cross brace assembly. Insert brace (26) into brace (29). Next, insert brace (28) into brace (30). Brace (29) and brace (30) will be the top of the assembly. While paying attention to orientation, connect brace (42), braces (26, 29), and braces (28, 30) together using a 1/4 X 2 IN bolt (43) and nut (50). This cross brace assembly will be used on the left side of the ladder.



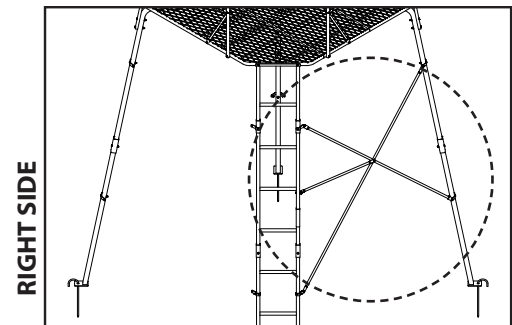
**STEP 6A**

**STEP 6B**



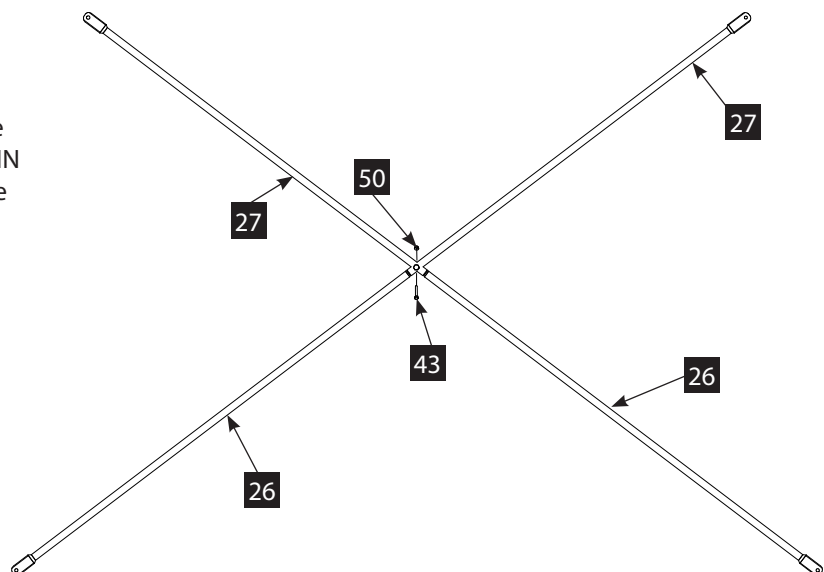
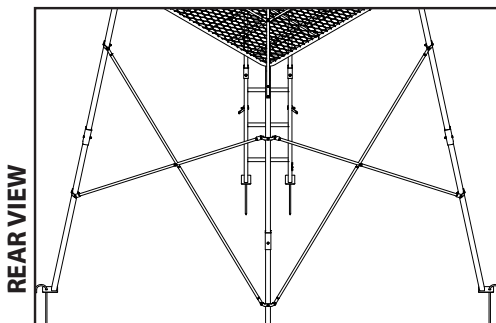
6B. Locate one of each of the following braces: 26, 28, 29, 30, and 42 to make the **RIGHT SIDE** ladder cross brace assembly. Insert brace (26) into brace (29). Next, insert brace (28) into brace (30). Brace (29) and brace (30) will be the top of the assembly. While paying attention to orientation, connect brace (42), braces (26, 29), and braces (28, 30) together using a 1/4 X 2 IN bolt (43) and nut (50). This cross brace assembly will be used on the right side of the ladder and should be a mirror to the cross brace assembly made in Step 6A.

*Securely tighten all loose hardware at this time.*



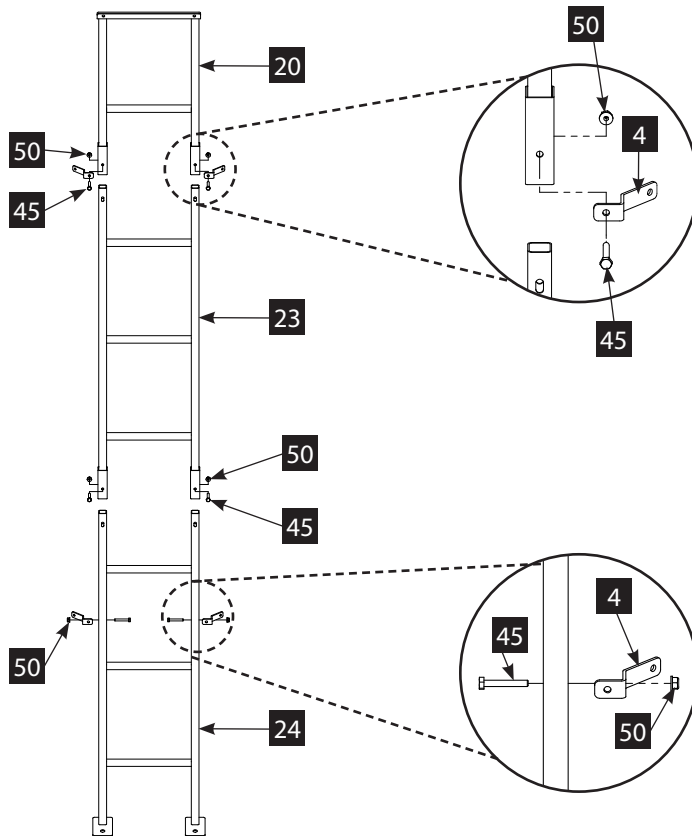
7. Locate two brace (26) and two brace (27) to make one **REAR** cross brace assembly. Insert a brace (26) into each brace (27). Braces (27) will be the top of the assembly. While paying attention to orientation, connect the two brace assemblies (26, 27) together using one 1/4 X 2 IN bolt (43) and nut (50). Repeat this step to create the second rear cross brace assembly.

*Securely tighten all loose hardware at this time.*



**STEP 7**

**STEP 8**



8. Begin assembly of the ladder by first sliding together the top, middle, and bottom ladder sections (20, 23, 24).

Attach one brace-to-ladder bracket (4) to each side of the top ladder (20) and secure with one 1/4 X 1-3/4 IN bolt (45) and a nut (50).

Secure middle ladder (23) to bottom ladder (24) using two 1/4 X 1-3/4 IN bolt (45) and nuts (50). Attach one brace-to-ladder bracket (4) to each side of the bottom ladder (24) and secure with one 1/4 X 1-3/4 IN bolt (45) and a nut (50).

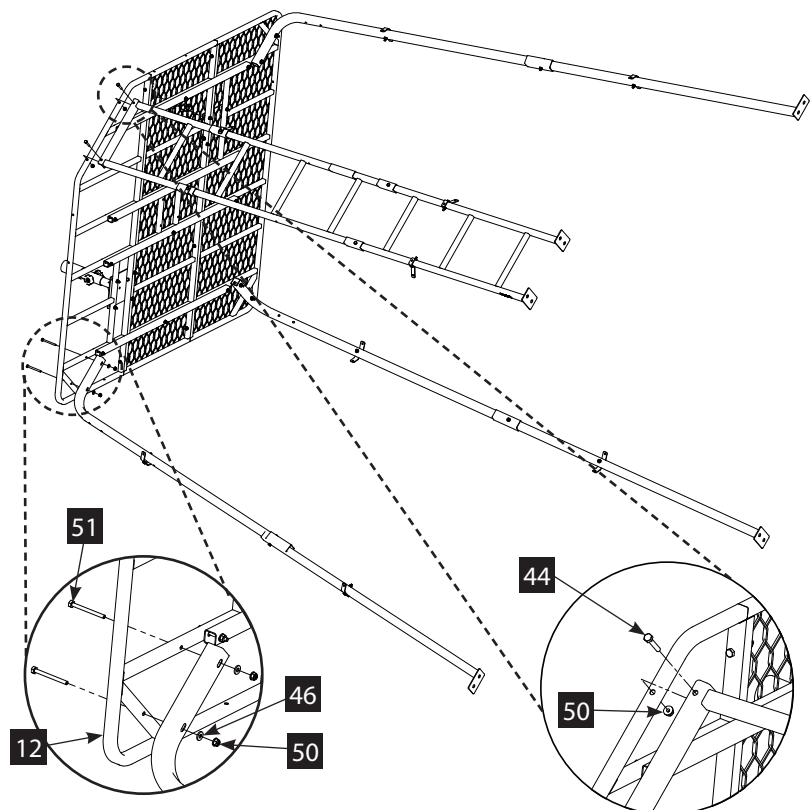
*Securely tighten all loose hardware at this time.*

9. Tip the platform assembly on the rear platform (12) and attach the three leg assemblies to the platform using two 1/4 X 2-3/4 IN bolts (51), two 1/4 IN steel washers (46), and two nuts (50) for each leg assembly.

Attach ladder assembly to platform assembly using two 1/4 X 1-1/2 IN bolts (44) and two nuts (50).

*Securely tighten all loose hardware at this time.*

mesh hidden  
for clarity

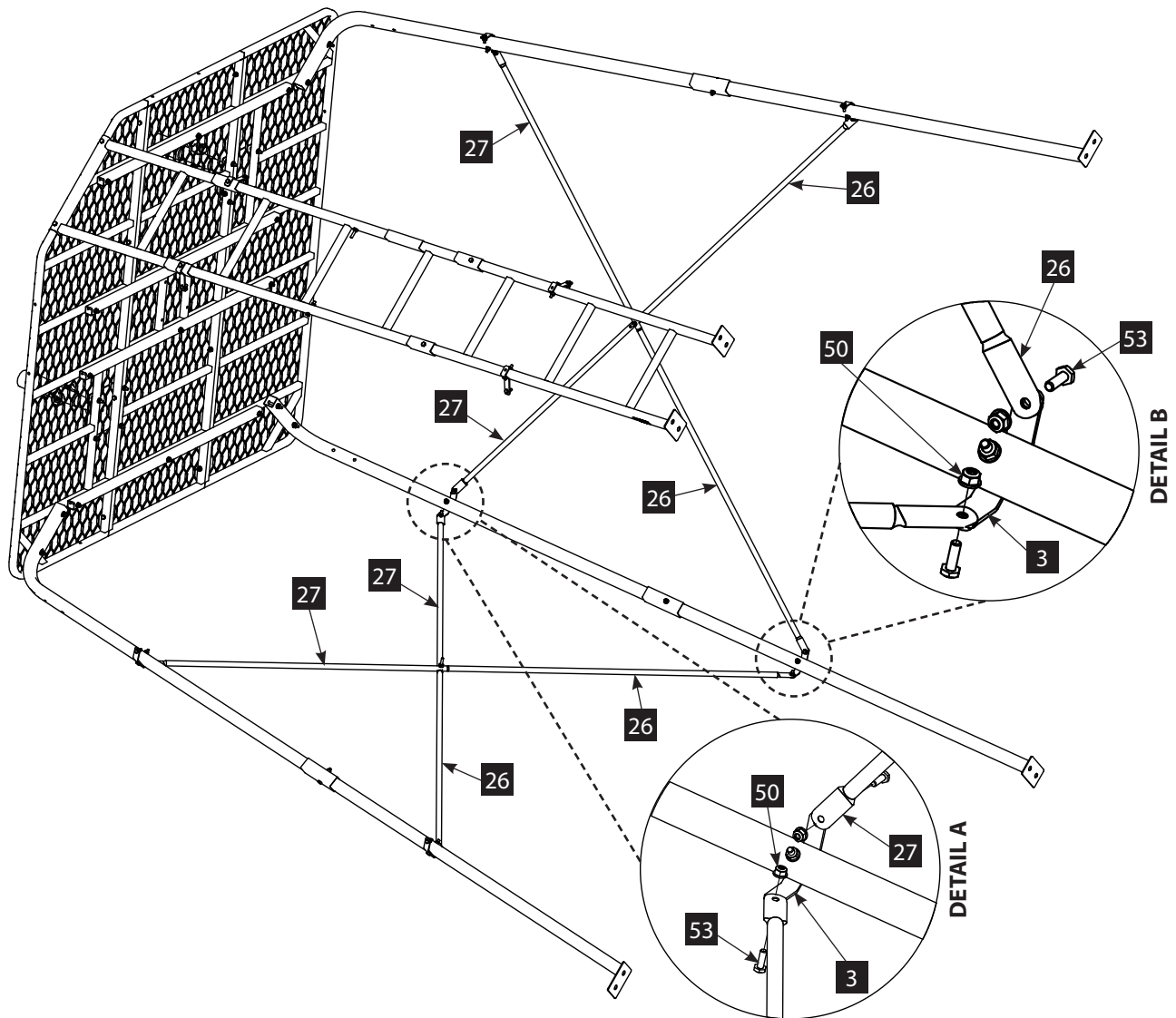


**STEP 9**

**STEP 10A**

10A. Locate the rear cross brace assembly from step 7. With brace (27) closer to the platform, connect each brace (27) to the inside of the brace-to-leg attachments (3) that are closer to the platform using four 1/4 X 3/4 IN bolt (53) and nuts (50). **SEE DETAIL A.**

Next, connect each brace (26) to the inside of the brace-to-leg attachments (3) that are closer to the feet using four 1/4 X 3/4 IN bolts (53) and nuts (50). **SEE DETAIL B.**



10B. Locate the left side ladder cross brace assembly made in Step 6A. Begin by attaching brace (30) to the inside of the brace-to-ladder bracket (4) that is closest to the platform located on the left side of the ladder using one 1/4 X 3/4 IN bolt (53) and nut (50). **SEE DETAIL A.**

Next, attach brace (26) to the inside of the brace-to-ladder bracket (4) that is closest to the feet located on the left side of the ladder using one 1/4 X 3/4 IN bolt (53) and nut (50). **SEE DETAIL B.**

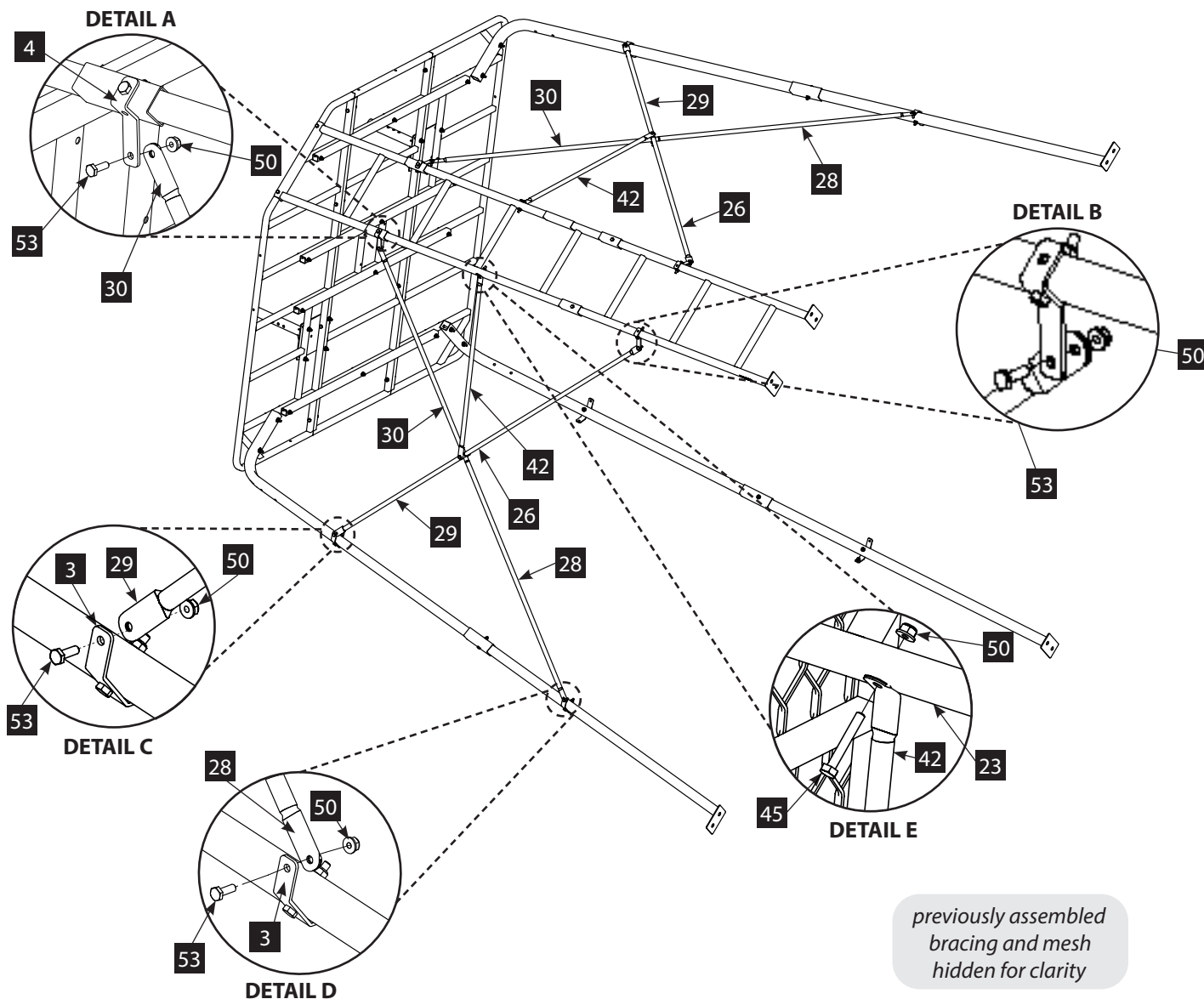
Then, attach brace (29) to the inside of the brace-to-leg bracket (3) that is closer to the platform located on the leg to the left of the ladder using one 1/4 X 3/4 IN bolt (53) and nut (50). **SEE DETAIL C.**

Attach brace (28) to the inside of the brace-to-leg bracket (3) that is closer to the feet located on the leg to the left of the ladder using one 1/4 X 3/4 IN bolt (53) and nut (50). **SEE DETAIL D.**

Finally, connect brace (42) to the outside of the middle ladder (23) using one 1/4 X 1-3/4 IN bolt (45) and nut (50). **SEE DETAIL E.**

Locate the right side ladder cross brace assembly made in Step 6B. Repeat this step on the right side of the ladder. The two ladder cross brace assemblies should mirror each other.

*Securely tighten all loose hardware at this time.*

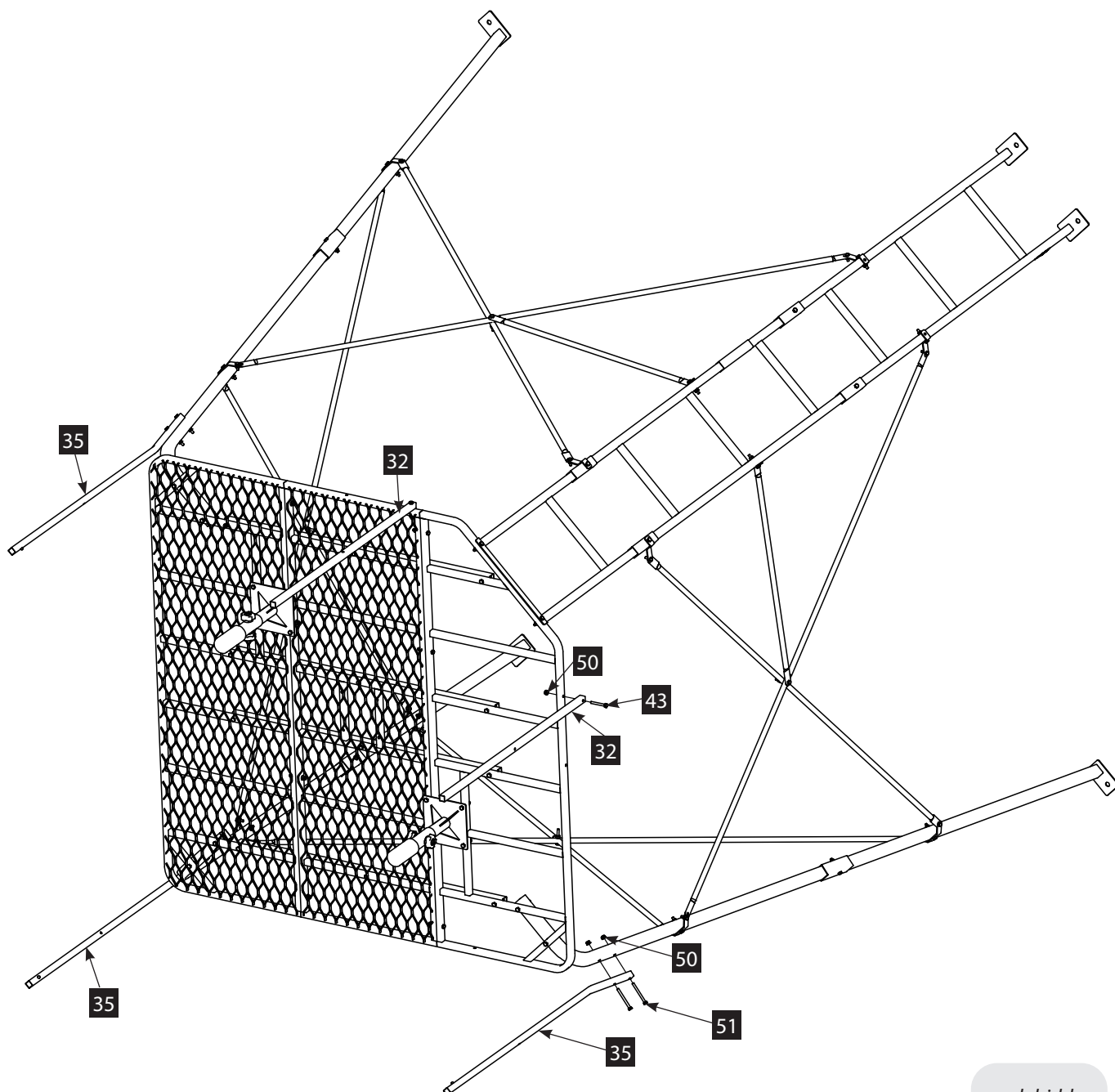


11. Attach the three vertical corner supports (35) to the leg-to-platform assemblies using two 1/4 X 2-3/4 IN bolts (51) and two nuts (50) for each support.

Attach the two vertical entry supports (32) to the platform assembly using one 1/4 X 2 IN bolt (43) and one nut (50) for each support.

**NOTE: Support platform with blocks to help with ease of assembly.**

STEP 11



mesh hidden  
for clarity



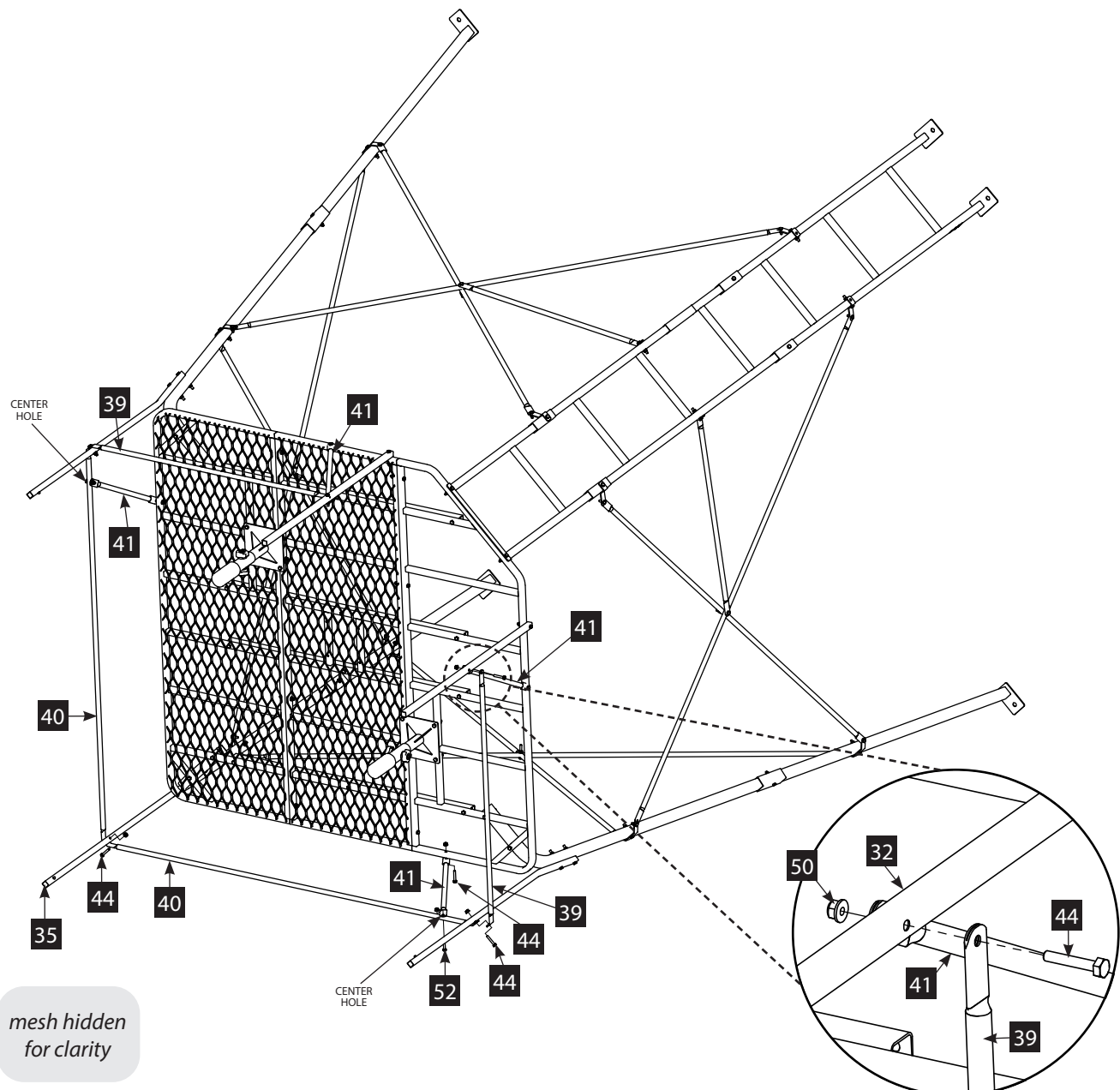
**STEP 12**

12. Attach the two long support braces (40) to the vertical corner support (35) that is opposite to the ladder using one 1/4 X 1-1/2 IN bolt (44) and nut (50). Be sure the center holes in each long support brace (40) are closer to the other two vertical corner supports (35). Connect the other side of each long support brace (40) and a short support brace (39) to the two remaining vertical corner supports (35) using one 1/4 X 1-1/2 IN bolt (44) and nut (50) for each corner.

Attach a short support brace (39) to the outside of each vertical entry support (32) and an angled support brace (41) to the inside of each vertical entry support (32) using one 1/4 X 1-1/2 IN bolt (44) and nut (50) for each vertical entry support (32). Attach the other end of each angled support brace (41) to the platform using one 1/4 X 1-1/2 IN bolt (44) and nut (50).

Attach an angled support brace (41) to the inside of each long support brace (40) using 1/4 X 1-1/4 IN bolt (52) and nut (50). Attach the other end of each angled support brace (41) to the platform using one 1/4 X 1-1/2 IN bolt (44) and nut (50).

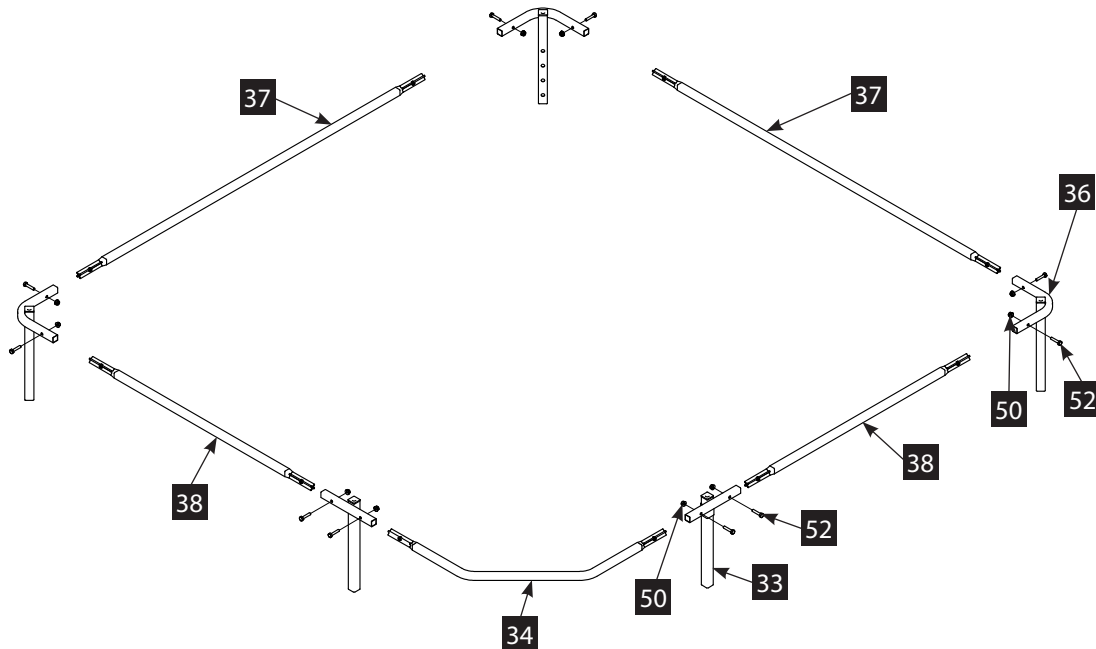
*Securely tighten all loose hardware at this time.*



**STEP 13A**

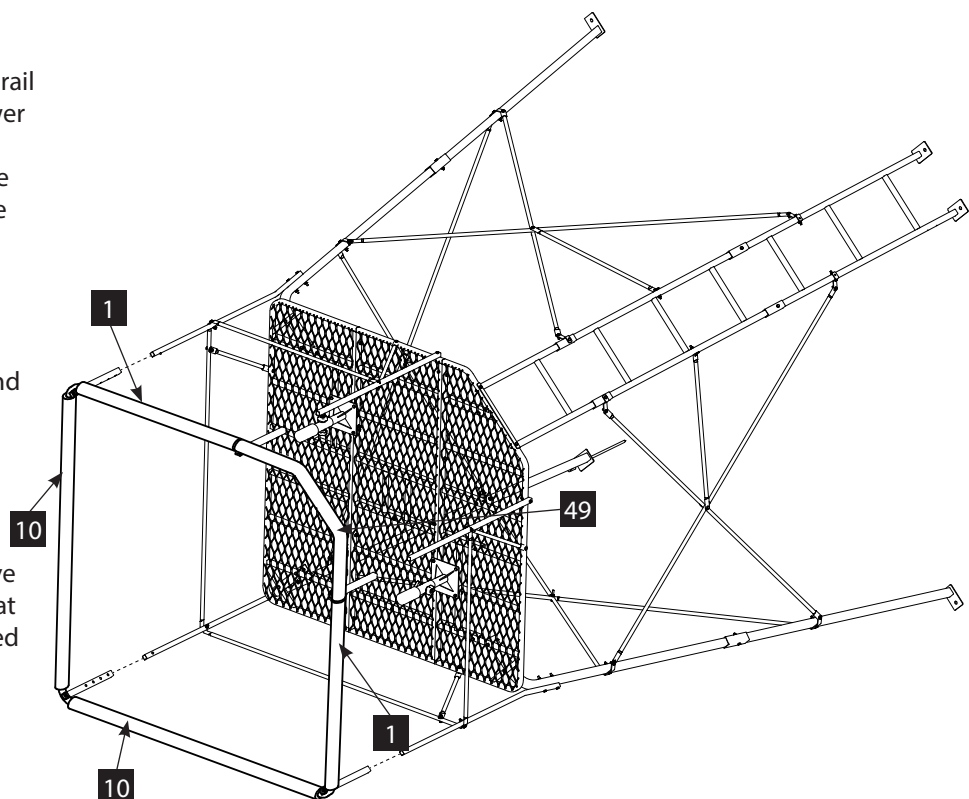
- 13A. Assemble the shooting rail using the two long shooting rails (37), two short shooting rails (38), one entry shooting rail (34), three shooting rail corner hubs (36), and two shooting rail entry hubs (33) using ten 1/4 X 1-1/4 IN bolts (52) and nuts (50).

*Securely tighten all loose hardware at this time.*



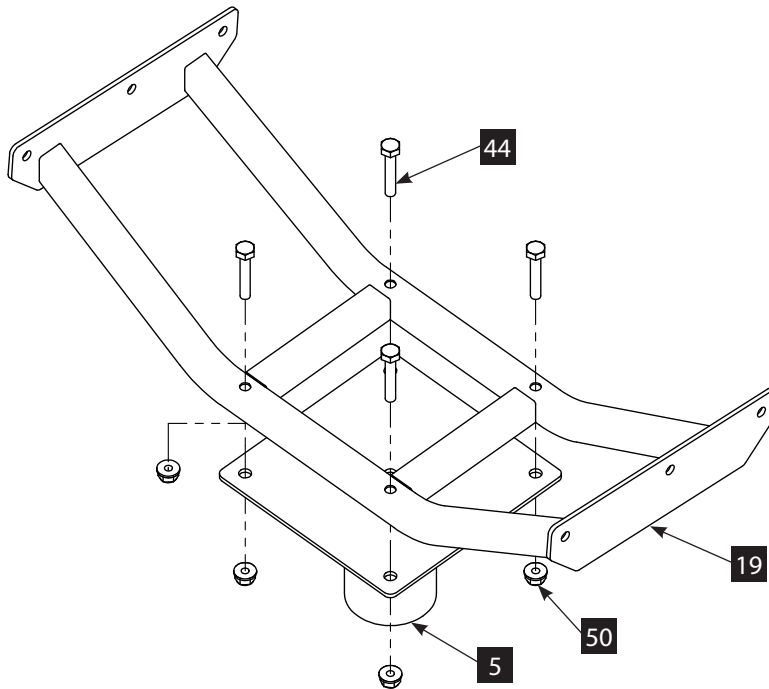
- 13B. Attach the assembled shooting rail to the assembled top of the tower by inserting the five hubs into the five vertical supports. Secure with the push button pins at the highest height position at this time.

Attach the shooting rail pads (1, 10, 49) to the assembled shooting rail by wrapping around the rail and securing with the hook and loop. Later, once the tower is completely set up, use the push button pins to adjust the height of the shooting rail. Work your way around and move each hub one adjustment hole at a time until you reach the desired height.



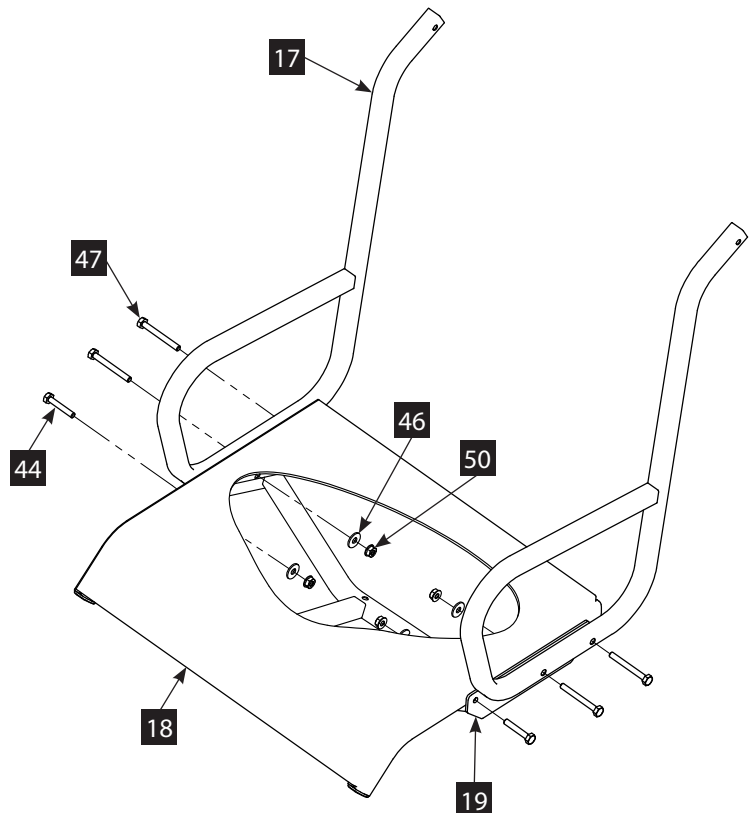
**STEP 13B**

**STEP 14**



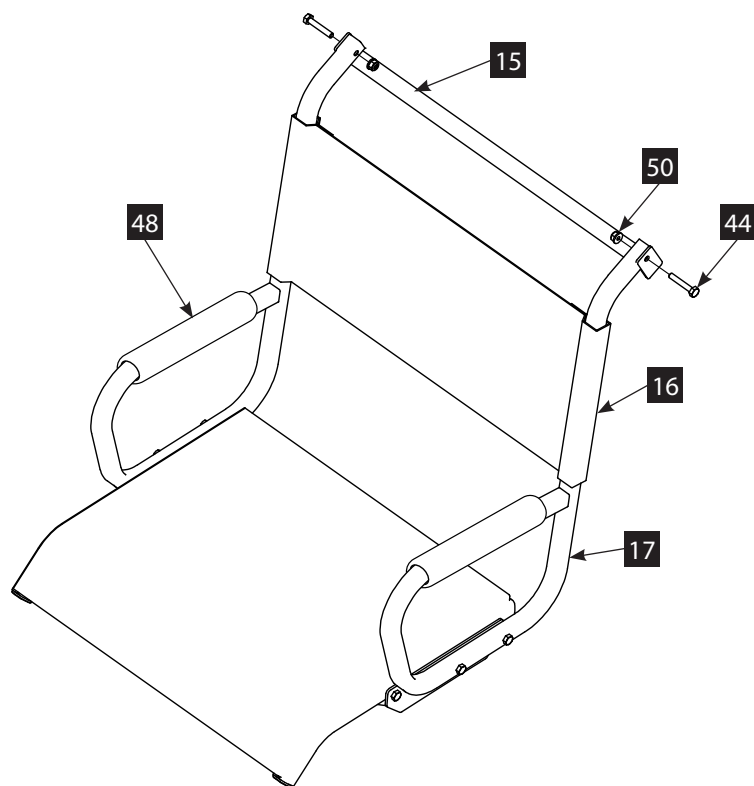
14. Begin assembly of the seats by attaching the top seat post (5) to the seat frame (19) using four 1/4 X 1-1/2 IN bolts (44) and nuts (50) for each seat.

15. Attach the seat assembly (18) and two armrests/backrest (17) using four 1/4 X 2-1/4 IN bolts (47), two 1/4 X 1-1/2 IN bolts (44), six 1/4 IN steel washers (46), and six nuts (50) for each seat. The seat assembly (18) will be tensioned to the inside of the seat frame (19) by tightening the bolts.



**STEP 15**

**STEP 16**

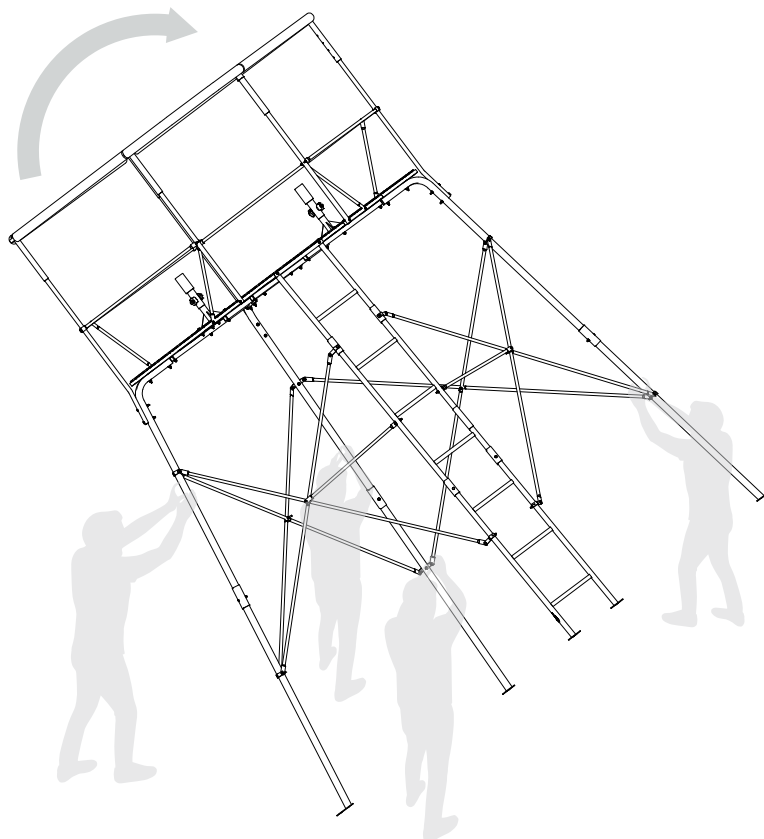


16. Complete the assembly of the seats by sliding the backrest (16) onto the armrests/backrest supports (17). Then tension the backrest by attaching the backrest spreader (15) to the armrests/backrest supports (17) using two 1/4 X 1-1/2 IN bolts (44) and two nuts (50).

Attach two armrest pads (48) to each assembled seat.

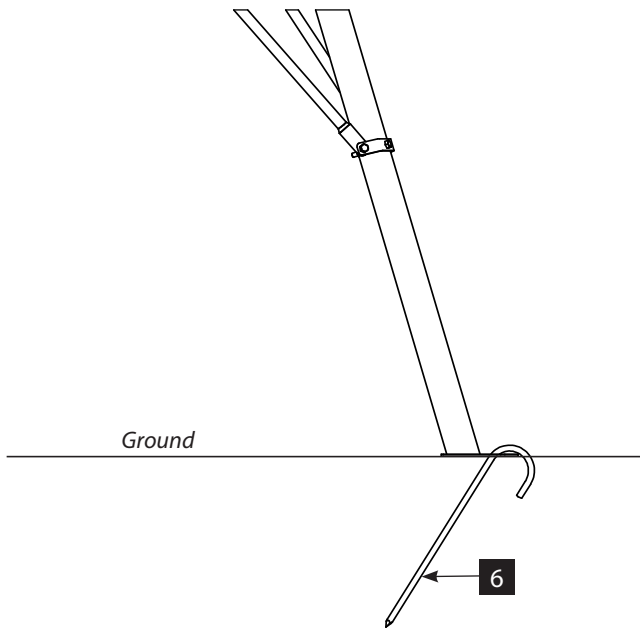
*Securely tighten all loose hardware at this time.*

17. With at least four people, carefully lift on the rear platform side of the tower and tilt onto its feet.



**STEP 17**

**STEP 18**



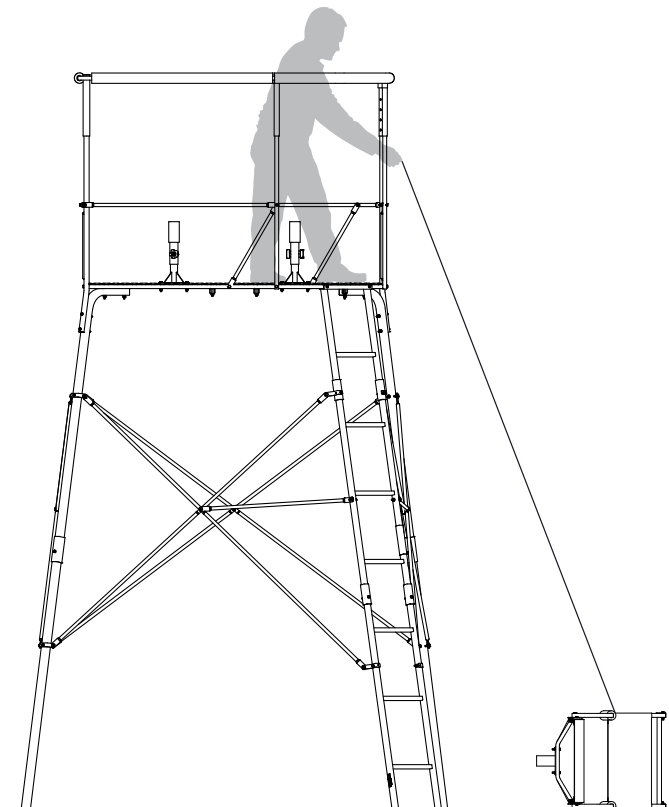
18. Using a hammer, drive the five provided ground stakes (6) into the ground at an angle towards the center of the tower. Driving them in at a similar angle as shown will greatly increase how well the tower is secured to the ground.

19. Using a haul line, pull the assembled seats up into the tower one at a time. Slide the seat onto the bottom seat post assembly.

To adjust the seat height, use the adjustment knobs (8, 9) and choose desired seat height.

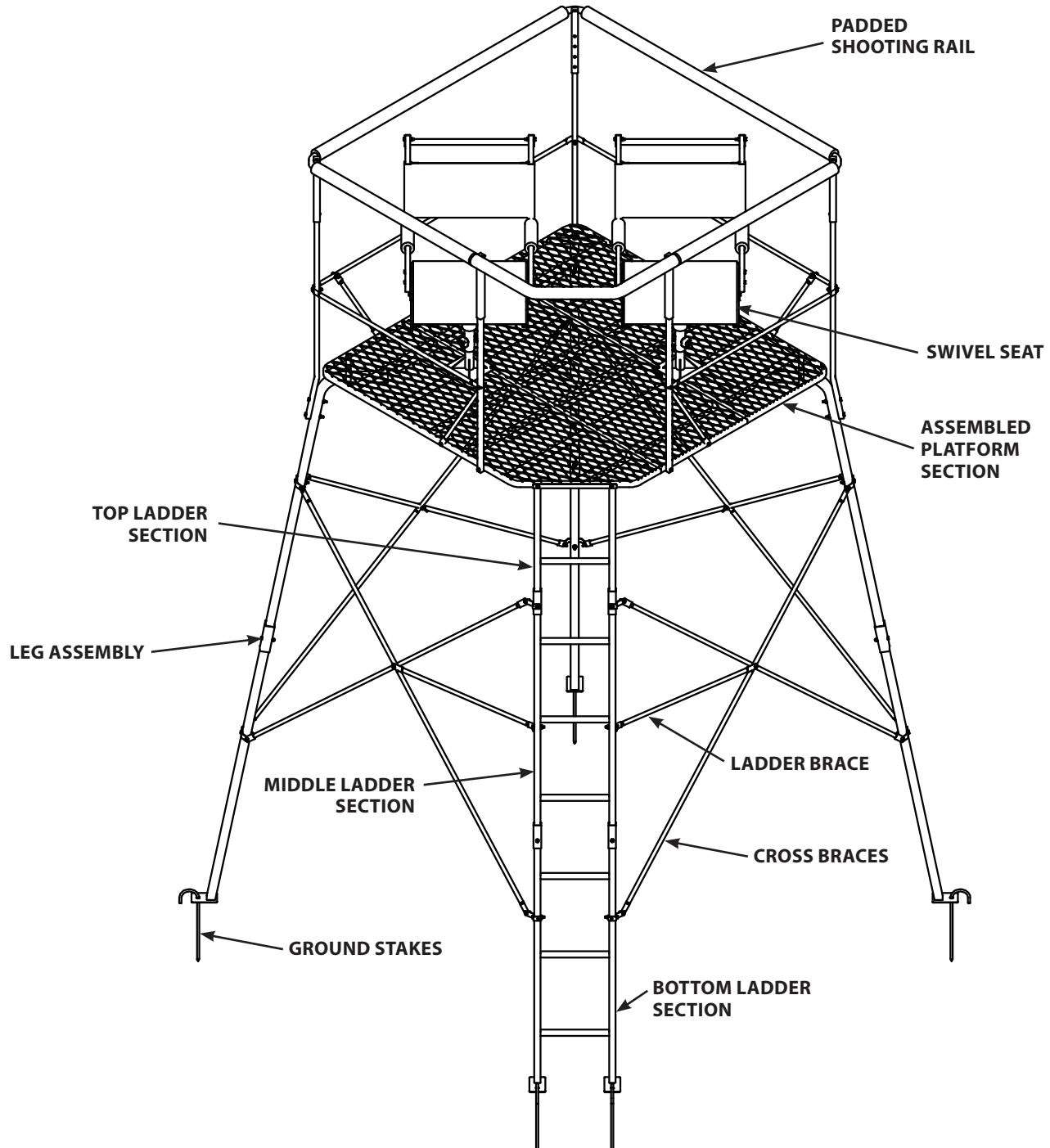
**! IMPORTANT**

- ▲ Reverse the Set-Up and Use Instructions to take the tower down.

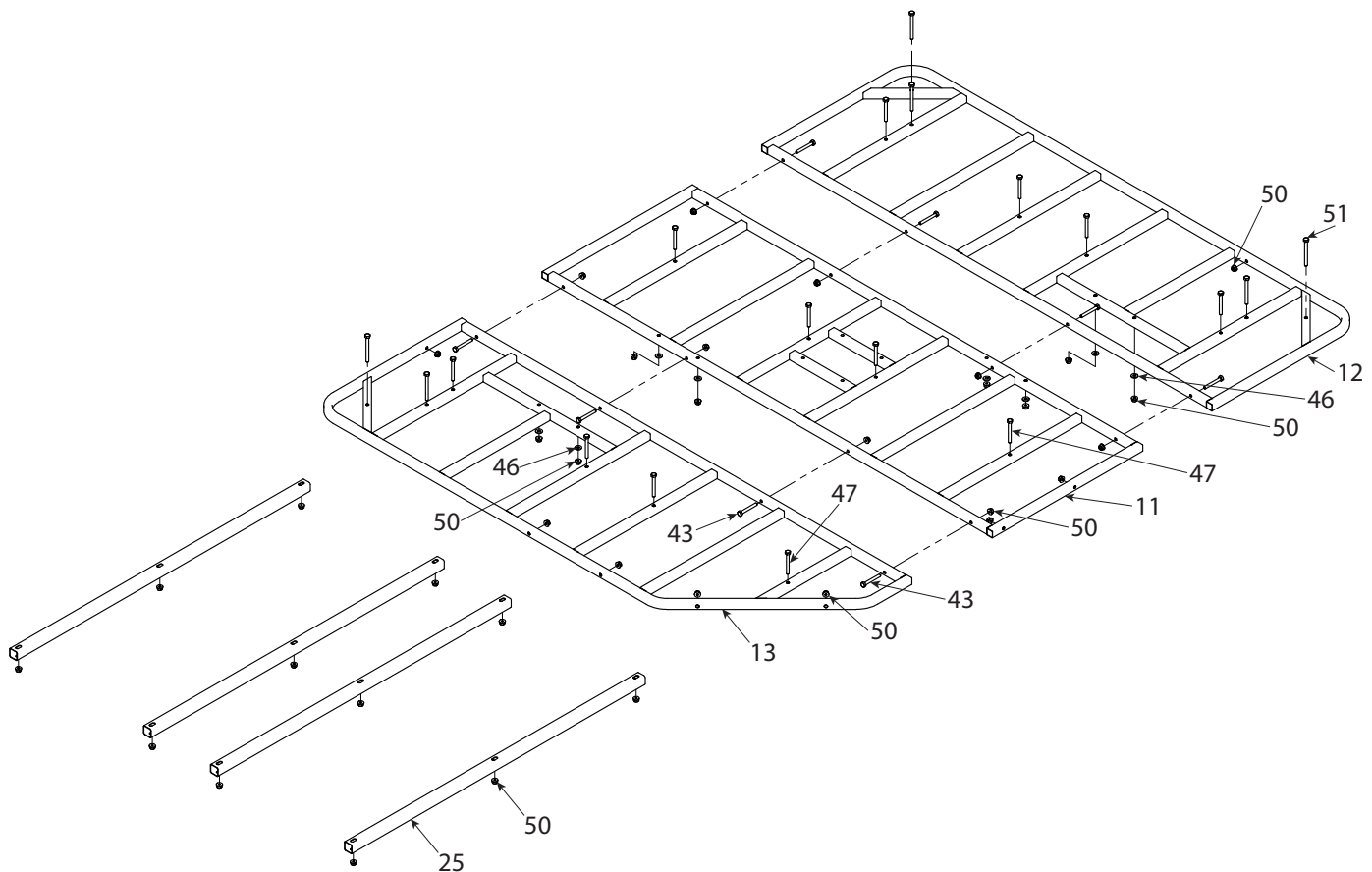


**STEP 19**

## FINISHED TOWER



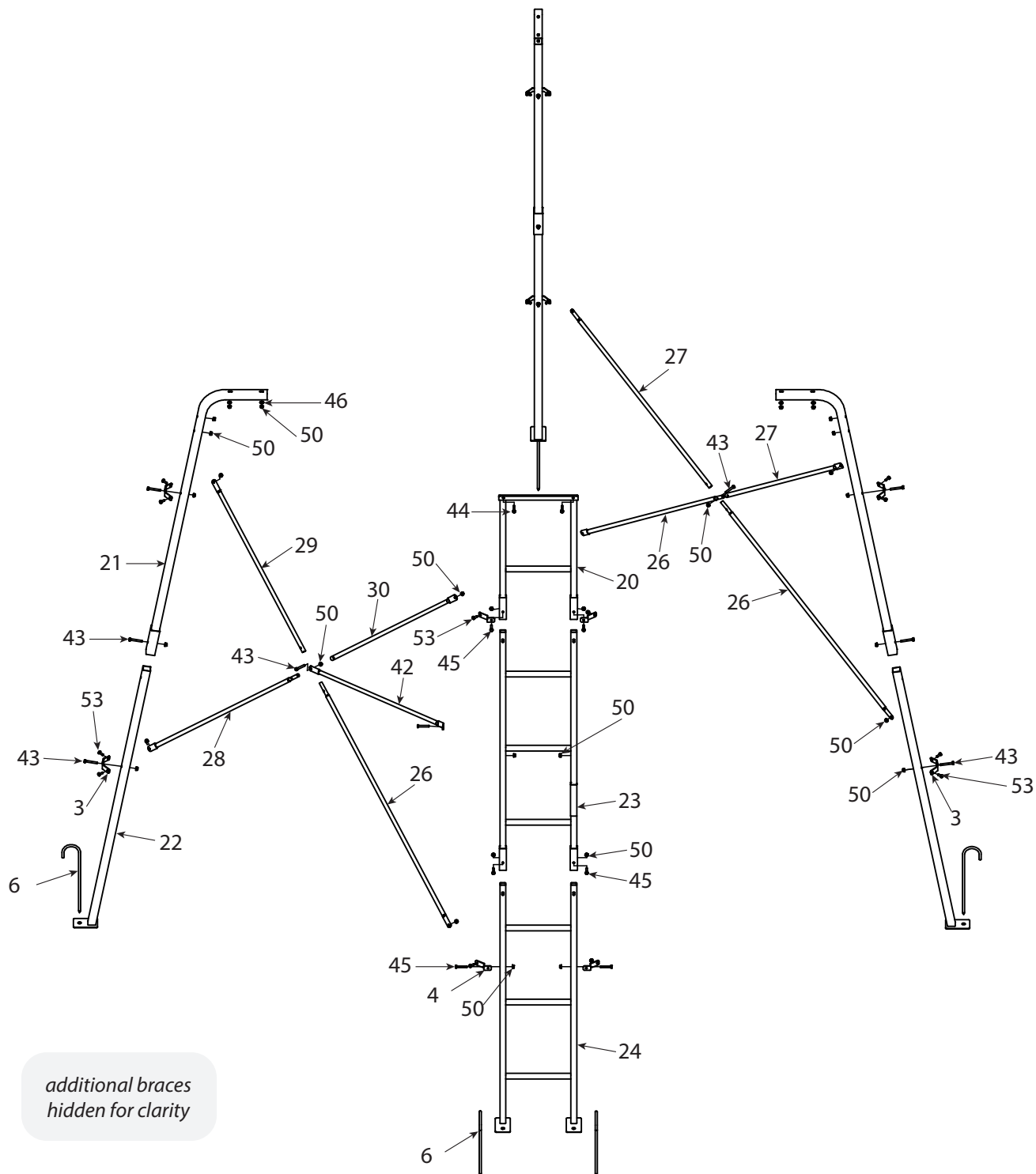
## ILLUSTRATED PARTS BREAKDOWN - PLATFORM



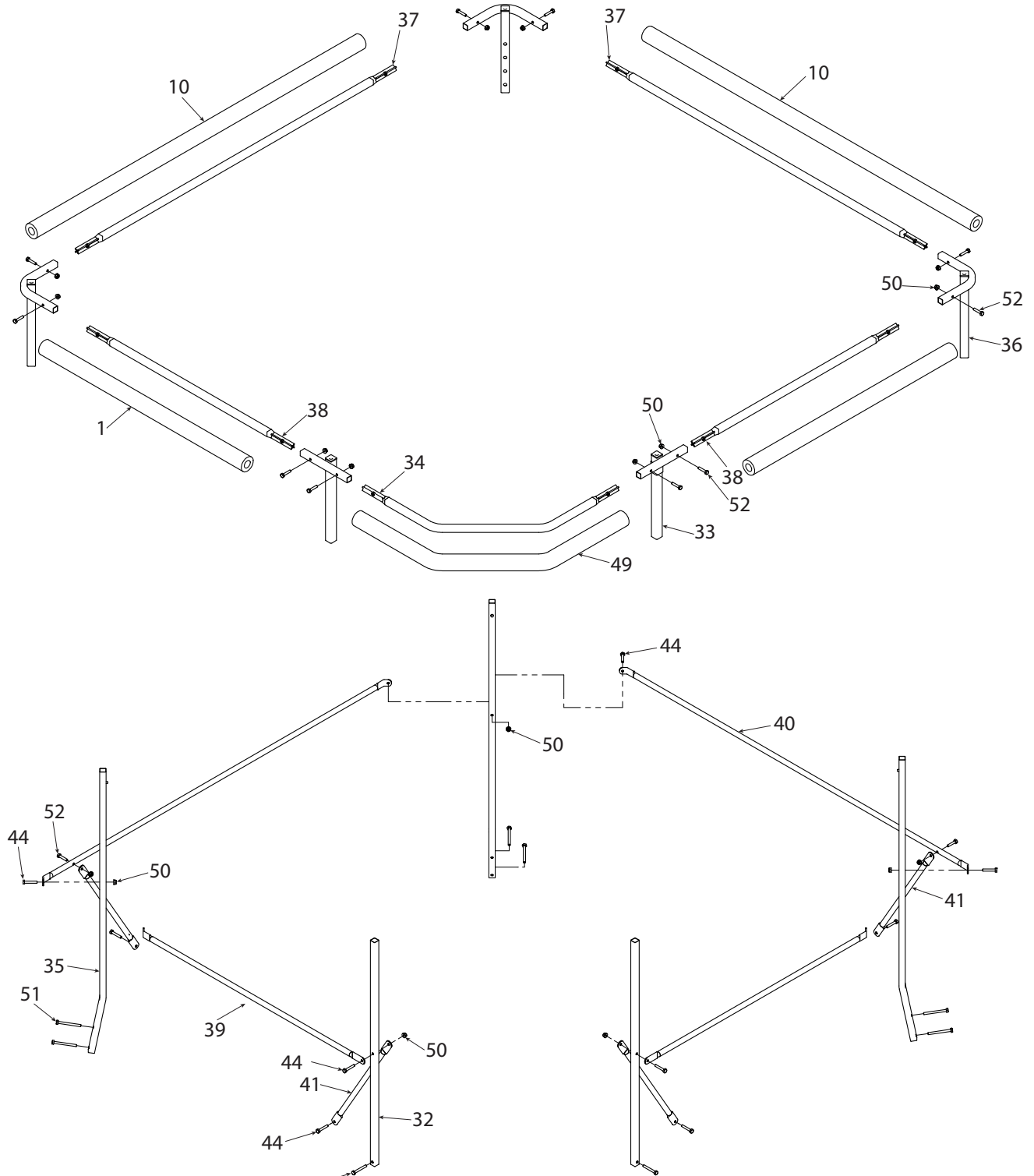
*mesh hidden  
for clarity*



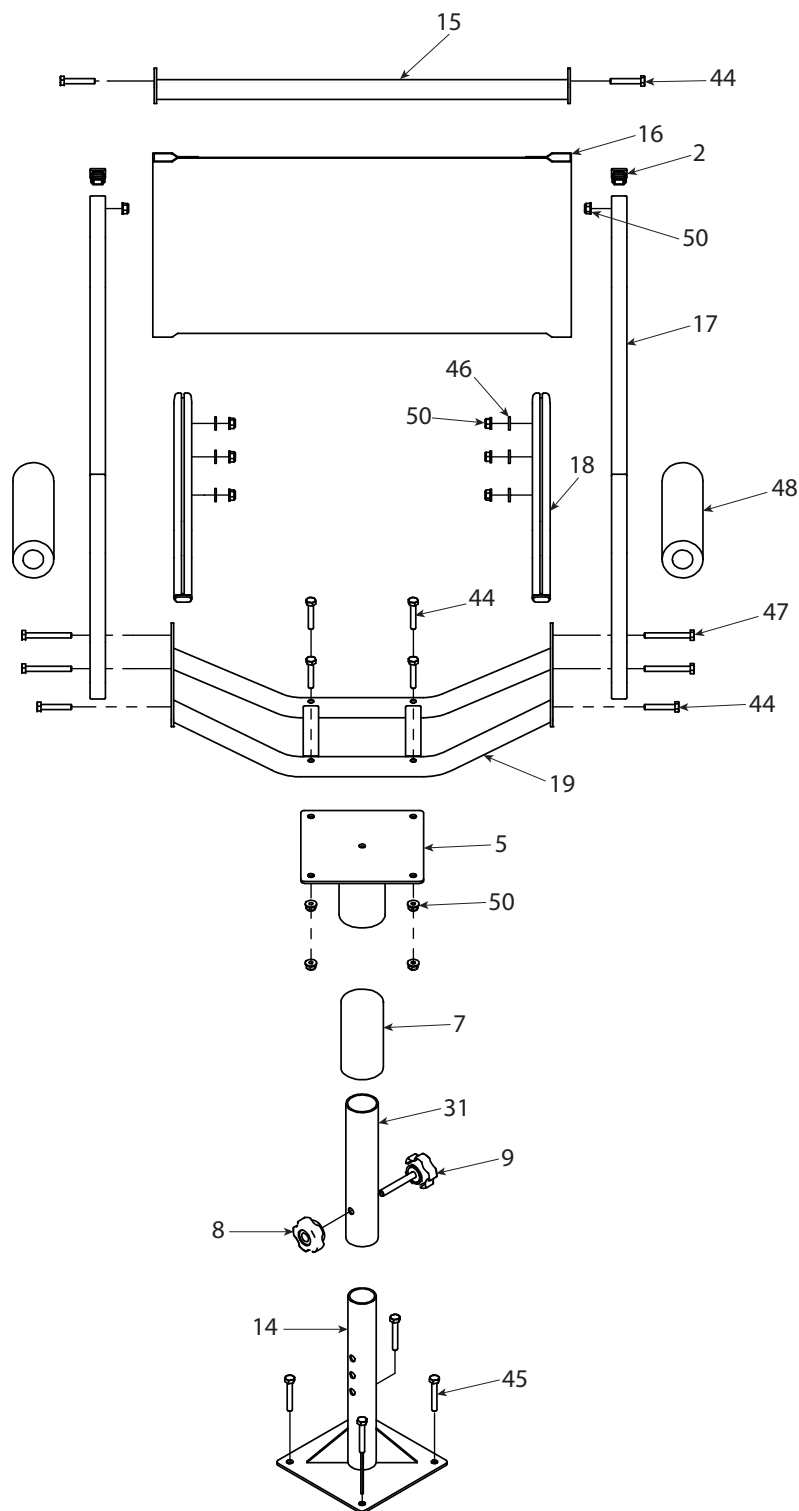
## ILLUSTRATED PARTS BREAKDOWN - TOWER LEGS



## ILLUSTRATED PARTS BREAKDOWN - SHOOTING RAIL



## ILLUSTRATED PARTS BREAKDOWN - SEAT



*seat mesh  
hidden for clarity*

## PARTS LIST

ITEM #	PART #	DESCRIPTION	QTY.
1	25707	SLEEVE W/FOAM 34 IN	2
2	29713	SQUARE PLUG 19 MM	4
3	34558	BRACE TO LEG BRACKET	6
4	34559	BRACE TO LADDER BRACKET	4
5	34726	SEAT POST TOP	2
6	34729	GROUND STAKE 15 IN	5
7	34737	BUSHING PLASTIC SWIVEL SEAT	2
8	43276	KNOB NUT 5/16 IN	2
9	43277	KNOB BOLT 5/16 X 2 1/4 IN	2
10	44326	SLEEVE W/FOAM 55 IN	2
11	45753	PLATFORM MIDDLE	1
12	45754	PLATFORM REAR	1
13	45755	PLATFORM FRONT	1
14	45757	SEAT POST BOTTOM	2
15	45758	BACKREST SPREADER	2
16	45759	BACKREST	2
17	45760	ARMREST/BACKREST	4
18	45761	SEAT ASSEMBLY	2
19	45763	SEAT FRAME	2
20	45764	TOP LADDER	1
21	45766	LEG TO PLATFORM ATTACHMENT	3
22	45767	BOTTOM LEG	3
23	45769	MIDDLE LADDER	1
24	45770	BOTTOM LADDER	1
25	45771	PLATFORM BRACE	4
26	45772	CROSS BRACE MALE 46 IN	6
27	45773	CROSS BRACE FEMALE 37 IN	4
28	45775	CROSS BRACE MALE 41 IN	2
29	45777	CROSS BRACE FEMALE 32 IN	2
30	45778	CROSS BRACE FEMALE 34 IN	2
31	45779	ADJUSTABLE SEAT POST	2

ITEM #	PART #	DESCRIPTION	QTY.
32	45780	VERTICAL ENTRY SUPPORT	2
33	45781	SHOOTING RAIL ENTRY HUB	2
34	45782	SHOOTING RAIL ENTRY	1
35	45783	VERTICAL CORNER SUPPORT	3
36	45784	SHOOTING RAIL CORNER HUB	3
37	45785	SHOOTING RAIL LONG	2
38	45786	SHOOTING RAIL SHORT	2
39	45787	SHORT SUPPORT BRACE	2
40	45788	LONG SUPPORT BRACE	2
41	45789	ANGLED SUPPORT BRACE	4
42	45790	LADDER BRACE	2
43	48153B	BOLT 1/4 X 2 IN	21
44	48240B	BOLT 1/4 X 1-1/2 IN	27
45	48250B	BOLT 1/4 X 1-3/4 IN	18
46	48261B	WASHER 1/4 IN	26
47	48271B	BOLT 1/4 X 2-1/4 IN	20
48	48736	SLEEVE W/ FOAM 9 IN	4
49	48739	SLEEVE W/ FOAM 36 IN	1
50	48752B	NUT 1/4 IN	126
51	67540B	BOLT 1/4 X 2-3/4 IN	12
52	8909B	BOLT 1/4 X 1-1/4 IN	12
53	8930B	BOLT 1/4 X 3/4 IN	16

**NO EXTENSIONS AVAILABLE FOR THIS MODEL.  
NEVER MODIFY OR EXCEED ORIGINAL STATED USE HEIGHT!**

## This image shows a single sheet of white paper with horizontal ruling lines. The lines are evenly spaced and run across the width of the page. There are no margins, text, or other markings on the paper.



***WE ARE HUNTERS***

Rivers Edge® Treestands  
A Division of Ardisam, Inc.  
1730 Industrial Avenue, PO Box 666  
Cumberland, WI 54829

Phone: 800-345-6007  
[www.HuntRiversEdge.com](http://www.HuntRiversEdge.com)

All weights, specifications and features are approximate and are subject to change without notice. Due to continuous product improvement, product images may not be exact. Warning labels in some product images may have been removed for photography or demonstration purposes only. Props shown in photos not included. Some assembly may be required. Refer to product manual/instructions for safe setup and use.