

CAGE®

PERMANENT HUB BLINDS

Owner's Manual

CAGE® PERMANENT HUB BLIND RD30

MODEL CRD30B



WARRANTY

**5
Year**

5-Year Warranty for Excessive Loss of Color

CAGE® Permanent Hub Blind Withstand™ All-Weather Fabric is solution-dyed and manufactured to the highest quality standards within the hunting blind industry to guarantee strength and protect against excessive loss of color, abrasion and tearing.

The 5-year limited warranty protects against CAGE® Permanent Hub Blind Withstand™ All-Weather Fabric becoming unserviceable due to excessive loss of color beyond normal usage and exposure conditions. Excessive loss of color is defined as obvious and undeniable significant change in color from the original color in excess of industry accepted tolerances. Colored materials will always fade or discolor and minor changes to Withstand™ All-Weather Fabric (much like vinyl house siding), are deemed as normal and not covered under the 5-year limited warranty. This warranty does not cover normal maintenance, care and cleaning or damage from misuse or abuse. Ardisam's liability is expressly limited to this warranty. Ardisam reserves the right to inspect the fabric submitted for claim before making a decision on warranty coverage. Ardisam will supply new equivalent fabric or product, in Ardisam's sole discretion, to replace fabric that becomes unserviceable pursuant to the terms of this warranty.

**5
Year**

5-Year Warranty for Collapsed Roofs

The framework of the CAGE® Permanent Hub Blind is designed and manufactured to outperform normal hub hunting blinds by supporting heavy snow loads to guarantee against collapsed roofs due to excessive snow loads.

The 5-year limited warranty protects against CAGE® Permanent Hub Blind roof collapses due to excessive snow loads. This warranty does not cover normal maintenance, or damage from misuse or abuse. We do not warranty against damage resulting from extraordinary wind events like tornado or dorado winds. Ardisam's liability is expressly limited to this warranty. Ardisam reserves the right to inspect the framework submitted for claim before making a decision on warranty coverage. Ardisam will supply new equivalent framework or components of framework or product, in Ardisam's sole discretion, to replace framework that becomes unserviceable pursuant to the terms of this warranty.

**5
Year**

General Product Warranty

This warranty applies to the original owner that provides a proof of purchase of the unit. The warranty is not transferable. The warranty period begins on the date of purchase by the first retail consumer or commercial end user. Any unit used in a commercial application is covered for a period of 90 days after purchase. For the warranty to be valid, the product must be registered online at ardisam.com, within 30 days of purchase. This warranty applies only to products which have not been subjected to negligent use, misuse, uses other than those indicated in the product's owner's manual, alteration, accident, use of unauthorized parts, failure to perform periodic maintenance as specified in product's owner's manual, or normal wear and tear. There is no other expressed warranty. Implied warranties, including those of merchantability and fitness for a particular purpose, are limited to 5 years from purchase, or to the extent permitted by law. All other implied warranties are excluded. Liability for incidental or consequential damages are excluded to the extent exclusion is permitted by law. Ardisam does not assume and does not authorize any other person to assume for us, any liability in connection with the sale of our products. Products for which warranty work has been approved must be sent directly to Ardisam and performed by Ardisam. To obtain warranty service and/or replacement instructions, you must obtain prior approval from Ardisam before shipping your package to us by calling our customer service department at 800-345-6007 or by writing to: Ardisam, Inc., P.O. Box 666, 1730 Industrial Avenue, Cumberland, WI 54829 for a return material authorization number (RMA#). All items must be shipped prepaid. Ardisam will, at no charge, repair or replace, in Ardisam's sole discretion, any product that satisfies the conditions stated above. Ardisam retains the right to change models, specifications and price without notice. Ardisam shall not be obligated to ship any repair or replacement product to any location outside of the United States of America or Canada. For more warranty information contact Ardisam, Inc. at 800-345-6007. If you choose to elevate this product to use above ground (on a tower type structure), only use Ardisam original designed structures to do so. *Using man-made structures or structures not manufactured by Ardisam will void your warranty and waive any and all claims for liability against the manufacturer Ardisam.

If you choose to elevate this product on a Ardisam, Inc. tower structure, the warranty listed in the tower structure manual will apply to this product in addition to the warranty statement in this owner's manual.

STOP

READ AND UNDERSTAND THE FOLLOWING WARNINGS BEFORE ASSEMBLY

! WARNING

- ▲ This tent is made with fabric that meets CPAI-84 specifications for flame resistance. It is not fire proof. The fabric will burn if left in continuous contact with any flame source.
- ▲ Heat sources burn oxygen and emit carbon monoxide. Use caution with heaters and vent properly.
 - Do not use candles, matches or open flames of any kind in or near a tent.
 - Do not cook inside a tent.
 - Build campfires downwind and several meters away from a tent and be sure to fully extinguish campfires before leaving a campsite or before retiring for the night
 - Exercise extreme caution when using fuel-powered lanterns or heaters inside a tent and use battery-operated lanterns before going sleep
 - Extinguish or turn off all lanterns before going to sleep
 - Do not refuel lamps, heaters or stoves inside a tent
 - Do not smoke in a tent
 - Do not store flammable liquids inside a tent
- ▲ Proper securing of blind is necessary to avoid damage to blind due to high winds or unattended use. Secure blind to the ground using provided ground anchors and tie-off straps or to tower structure using provided hardware per instructions.
- ▲ Always use the provided rainfly to prevent unnecessary leaking through roof.
- ▲ It is recommended to close all windows while not in use to block out wind, rain and avoid unnecessary damage.
- ▲ Always check local laws and regulations for blaze orange requirements before using a hunting blind. When gun hunting, you should always attach a blaze orange safety cap to the roof of blind for added safety from other hunters.
- ▲ Never allow children to play in this product.
- ▲ Never allow the material to cover your face. This material can cause suffocation and death if it is placed over your face.
- ▲ Always wear eye and ear protection!

INSPECTION AND MAINTENANCE

- Never put blind away wet. Always put away dry to avoid mildew.
- Take down blind when not in use to avoid unnecessary damage and fading.
- Seal the seams with seam sealer and the walls and roof with silicon spray if leaking occurs.
- Use extra tie-downs during excessive winds.

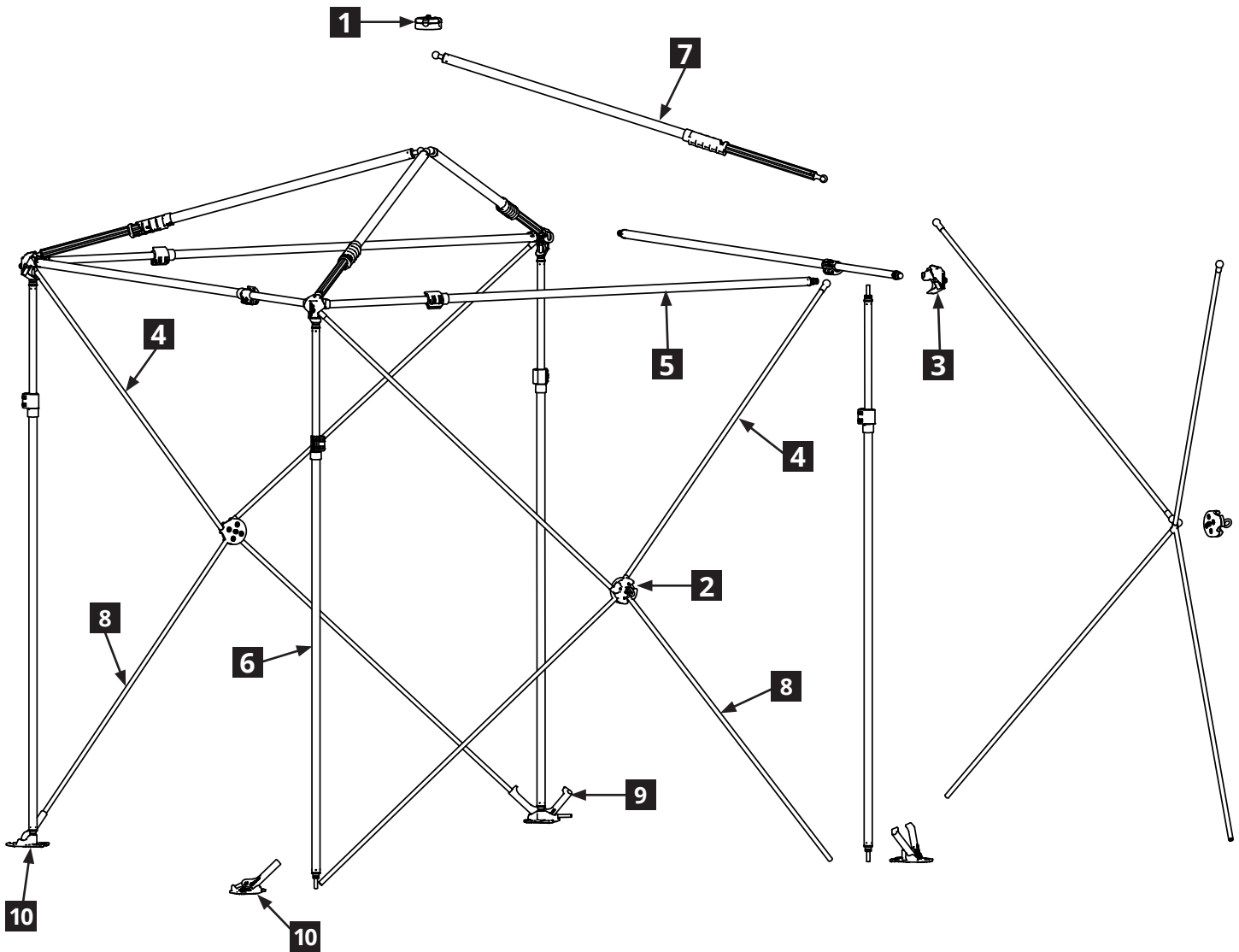
! UV WARNING

- ▲ Ultraviolet light breaks down lightweight fabric fibers. the material will fade, lose strength and eventually disintegrate if left in prolonged sunlight. To extend the life of your ground blind, avoid leaving it out in direct sunlight for extended periods of time. Set it up in a shady area whenever possible. Fading or discoloring of blind is not covered under your warranty.

! WARNING

- ▲ Only use approved Ardisam parts. Failure to do so may result in serious injury or death!

ILLUSTRATED PARTS BREAKDOWN



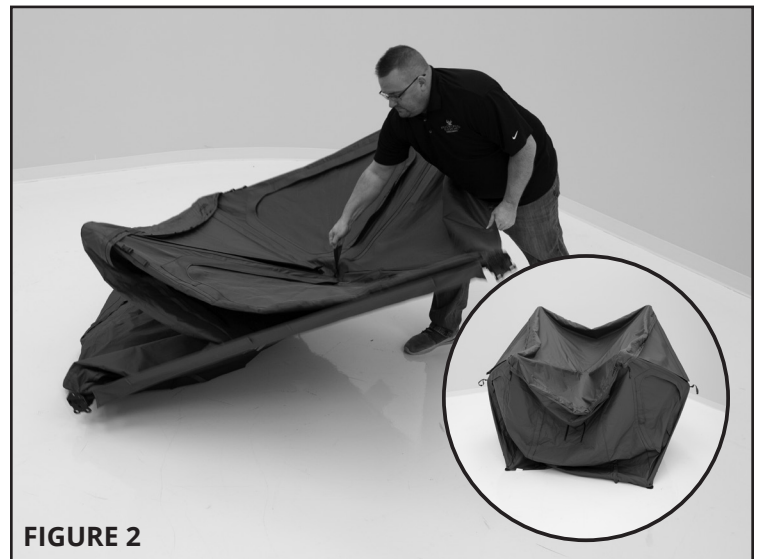
PARTS LIST

ITEM	PART NO.	DESCRIPTION	QTY
1	46250	ROOF HUB ASSEMBLY W/O EYEBOLT	1
2	37113	WALL HUB ASSEMBLY	3
3	43929	TOP CORNER HUB ASSEMBLY	4
4	36283	FIBERGLASS POLE ASSEMBLY 12MM X 45.6 IN	6
5	35791	HORIZONTAL SPREADER POLE ASSEMBLY	4
6	35795	VERTICAL SPREADER POLE ASSEMBLY	4
7	44066	ROOF TENSIONER POLE ASSEMBLY	4
8	45112	FIBERGLASS POLE ASSEMBLY 12MM X 46 IN	6
9	47672	WALL FOOT ASSEMBLY	2
10	47673	DOOR FOOT ASSEMBLY	2
PARTS NOT SHOWN			
—	25162	TIE DOWN CORKSCREW STAKE	3
—	35279	GROUND STAKE 12 IN	4
—	48455	STAKE ASSEMBLY	1
—	29801	LONG CAM STRAP ASSEMBLY	3
—	36620	HUB STRAP LOOP ASSEMBLY	3
—	35609	PACKING STRAP	1
—	35832	CARRY BAG	1
—	35831	RAIN FLY	1

1. Remove the blind from the carry bag.
2. Lay the blind flat on the ground so one (1) of the hub wall panels is facing upward. Be completely sure there is no material twisted or overlapping the ends of any feet. **SEE FIGURE 1.**



3. Grab the handle on the eyelet located in the center of wall and pull upward so it pops open. **SEE FIGURE 2.** Repeat for the remaining two (2) walls so the blind is partially standing up on its own.



4. Unzip the door and enter the blind. Place palm of your hand on the roof hub and push the spring loaded roof straight up until it pops up. **SEE FIGURE 3.**

Note: For easier set up, it is best to open some window panels to allow light into the blind for better visibility.



5. Remove the spreader poles from carry bag and sort into two groups;
(4) Vertical Spreader Poles (with pegs)
(4) Horizontal Spreader Poles (with discs)
6. You will start assembly with the four (4) vertical spreader poles with the round peg ends.

Starting on door side, insert the peg into the hole on the top corner hub.

SEE FIGURE 4.

Note: The large diameter pole should go towards the bottom corner.

Note: Door side of blind is very loose, it may be helpful to stake out the front feet in order to keep blind in place while inserting two (2) front vertical spreader poles.

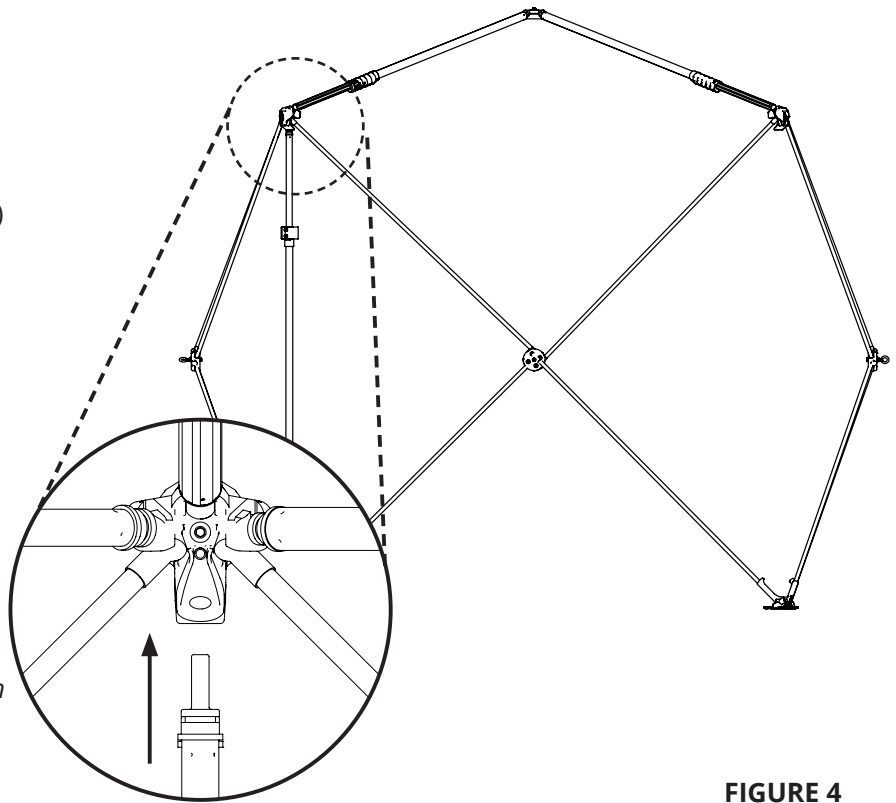


FIGURE 4

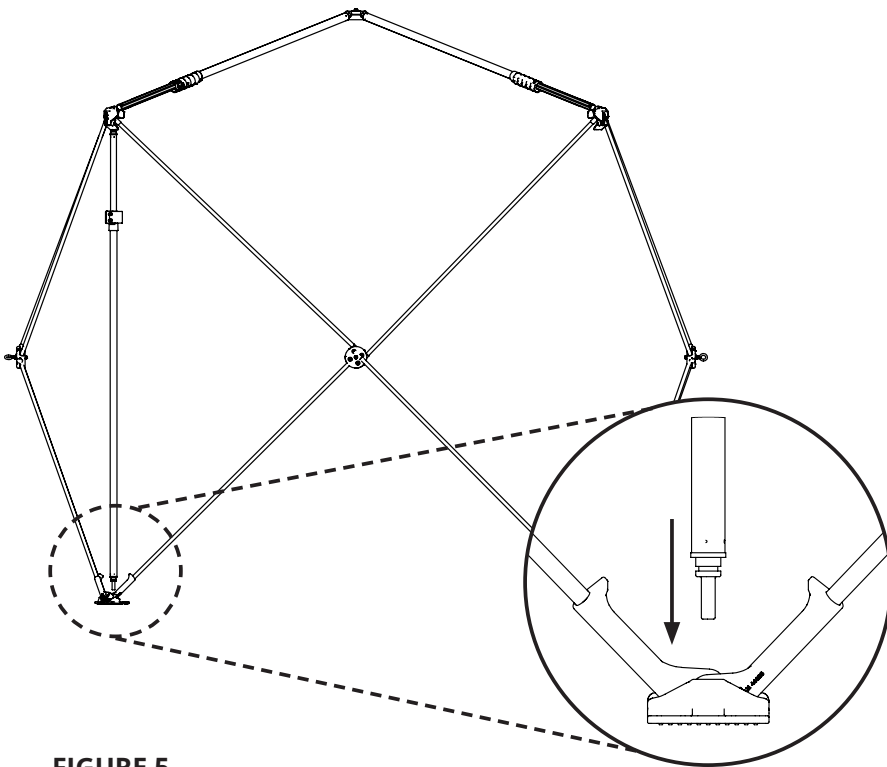


FIGURE 5

7. Unlock the clamp and with the pole extended, place peg into the hole on the bottom corner hub. You may need to keep pressure on top pole to ensure both pegs stay engaged in corner hubs.

SEE FIGURE 5.

While keeping the vertical pole spread apart flip the clamp lever into the locked position.

8. Repeat step 6 & 7 for the opposite door corner.

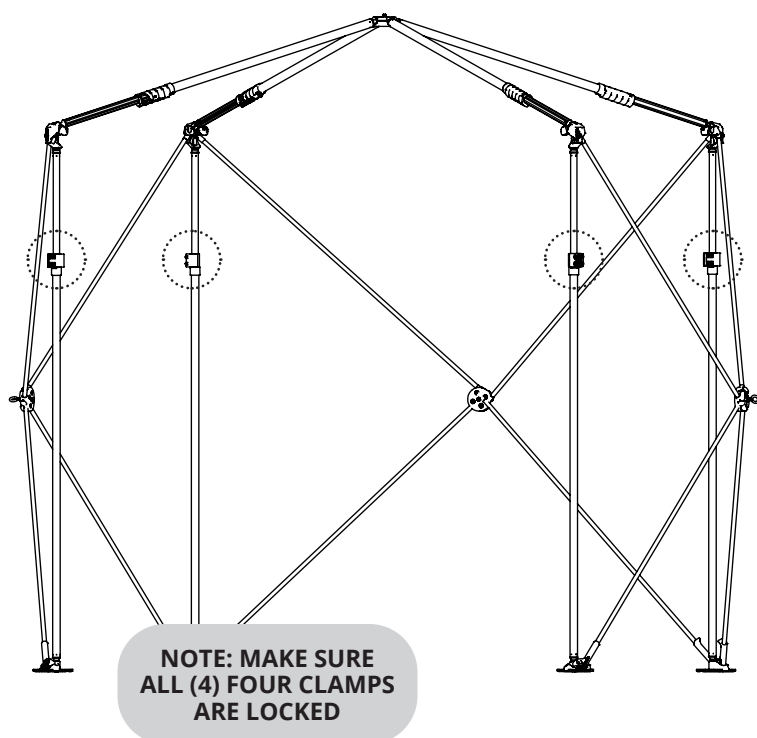


FIGURE 6

9. Repeat steps 6 & 7 for the remaining two (2) corners.

All four (4) vertical spreader poles should be installed. Ensure all four clamps are in the locked position. **SEE FIGURE 6.**

Attach hook and loop straps around each spreader pole.

10. Next, you will install the four (4) horizontal spreader poles with the disc shaped ends.

Place one end into slot on any top corner hub. Make sure clamp is in the unlocked position.

SEE FIGURE 7.

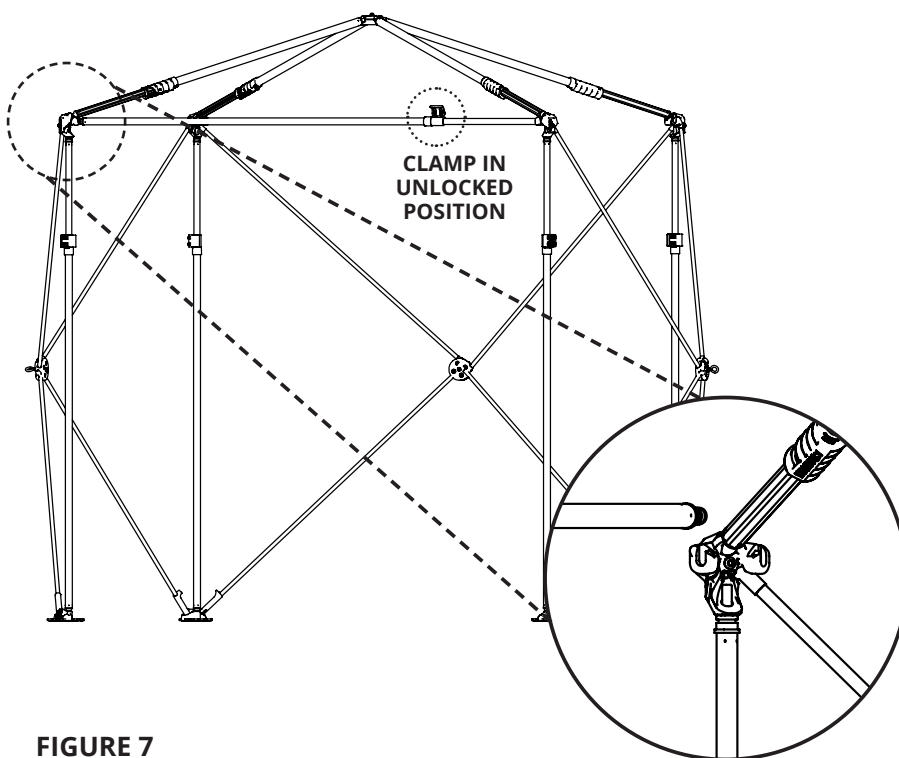


FIGURE 7

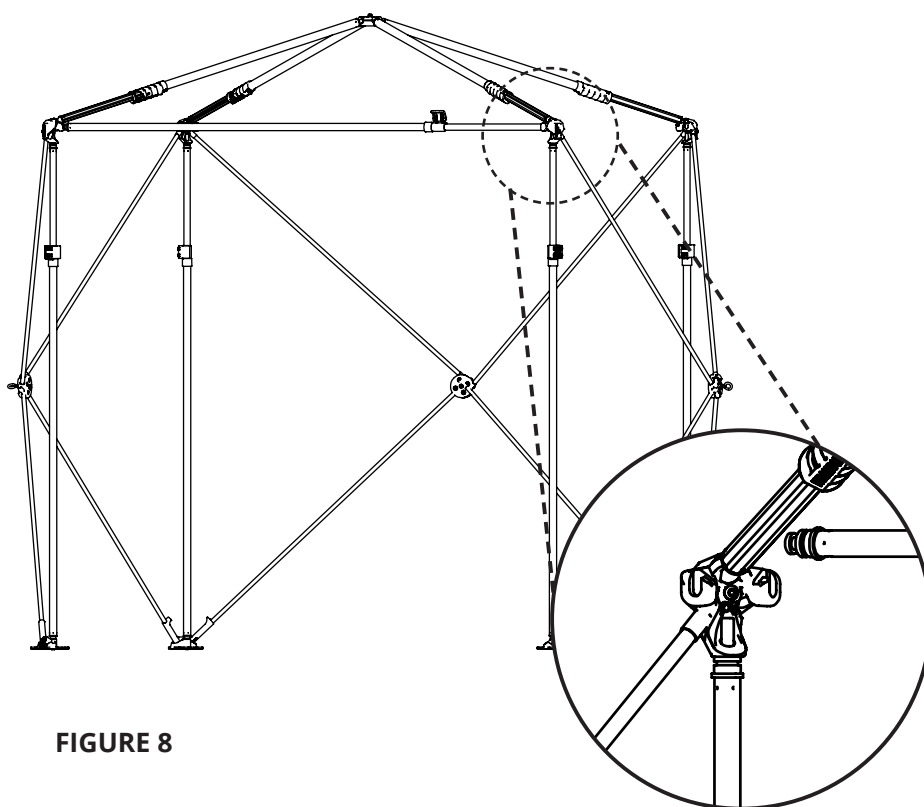


FIGURE 8

11. Insert the other end of horizontal spreader pole into the slot of the opposite top corner hub.
SEE FIGURE 8.

Note: Slight rotation of the spreader pole will help with full engagement of each pole end into the slots.

12. Repeat for the remaining three (3) horizontal spreader poles.
SEE FIGURE 9.

DO NOT lock clamps yet.

Attach hook and loop straps around each spreader pole.

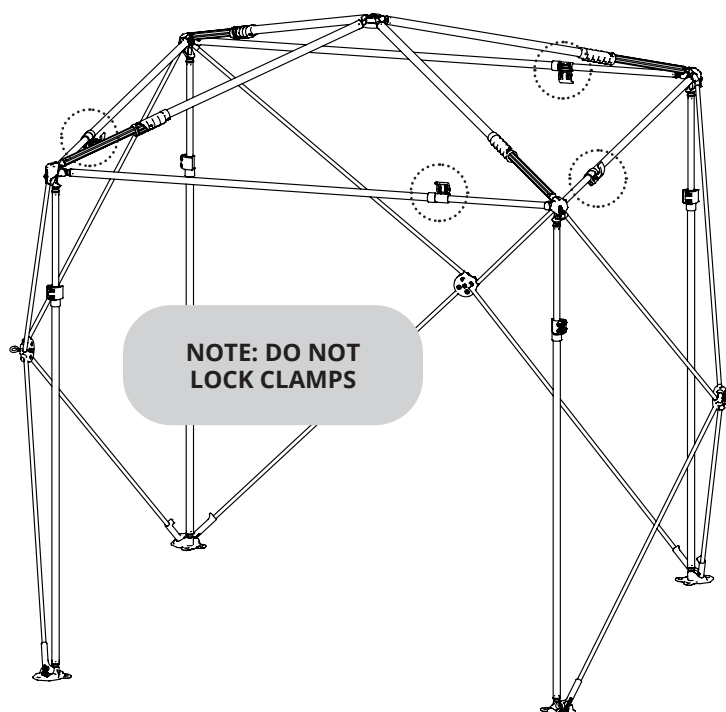


FIGURE 9

13. On each roof pole there is an adjustable tensioning handle. These tension the roof and fabric.

Place your left hand on the smaller pole closest to the corner hub. Then place your right hand on the tensioner. **SEE FIGURE 10A.**

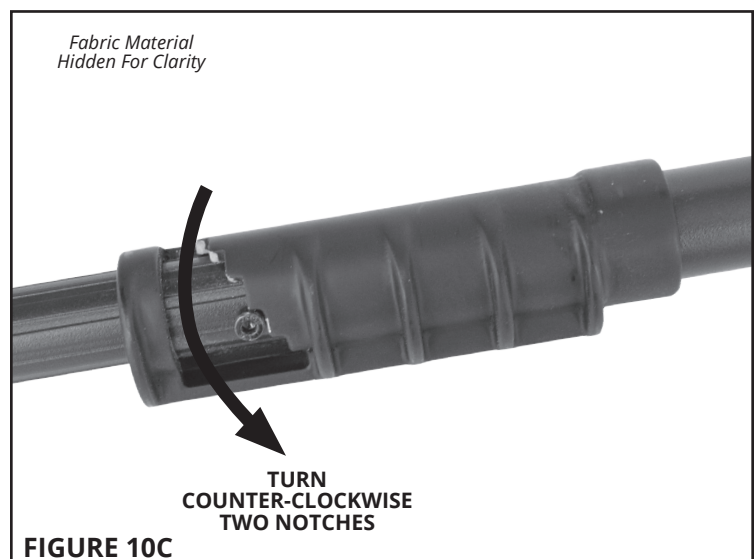
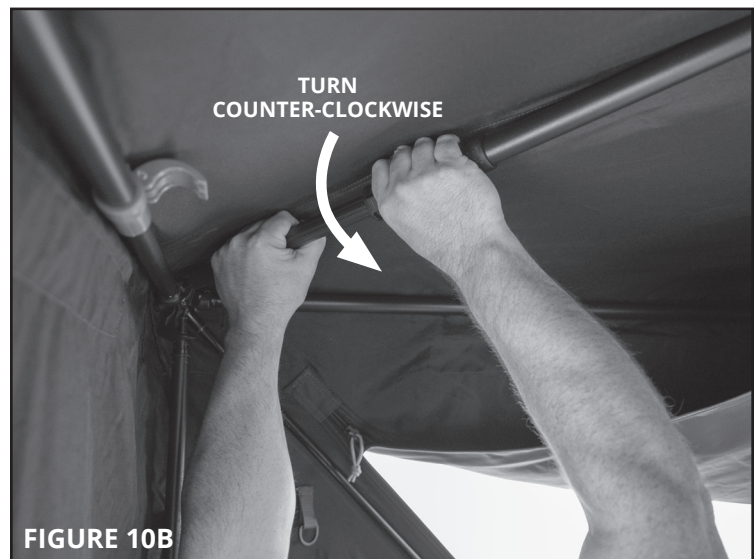
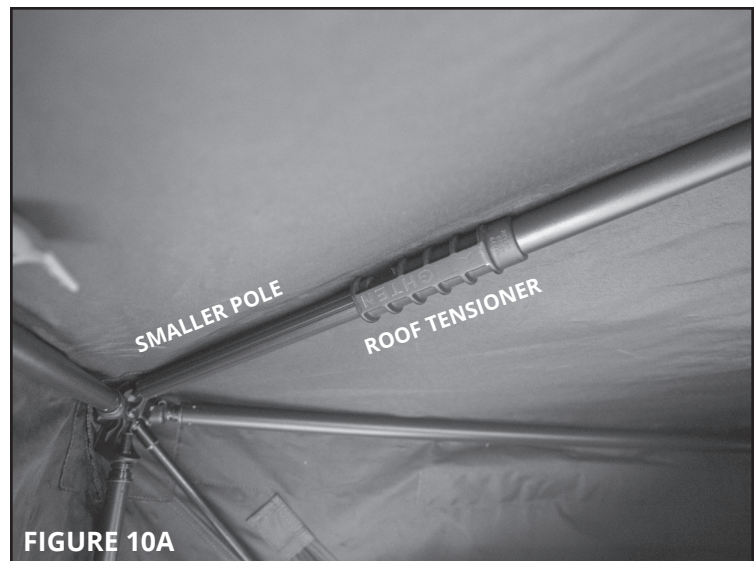
While spreading the poles apart, rotate the tensioner two (2) notches counter-clockwise. **SEE FIGURE 10B & 10C.**

Repeat this process on all four (4) roof poles.

14. To maximize roof tension, go back to the roof pole you started with and turn the tensioner until pole is tight.

Repeat this process on the remaining three (3) roof poles.

Note: You may not need to reach the final notch on each tensioner, it may vary.



15. Go back to the four (4) horizontal spreader poles; while spreading them apart, flip clamp lever into the **LOCKED** position.
SEE FIGURE 11.

Once all the horizontal spreader poles are locked, go back to the vertical spreader poles and check that they haven't loosened. Unlock and re-tighten if any movement is found.

With roof poles tensioned and all vertical and horizontal spreader poles tight, the frame of the CAGE® blind is now secure.

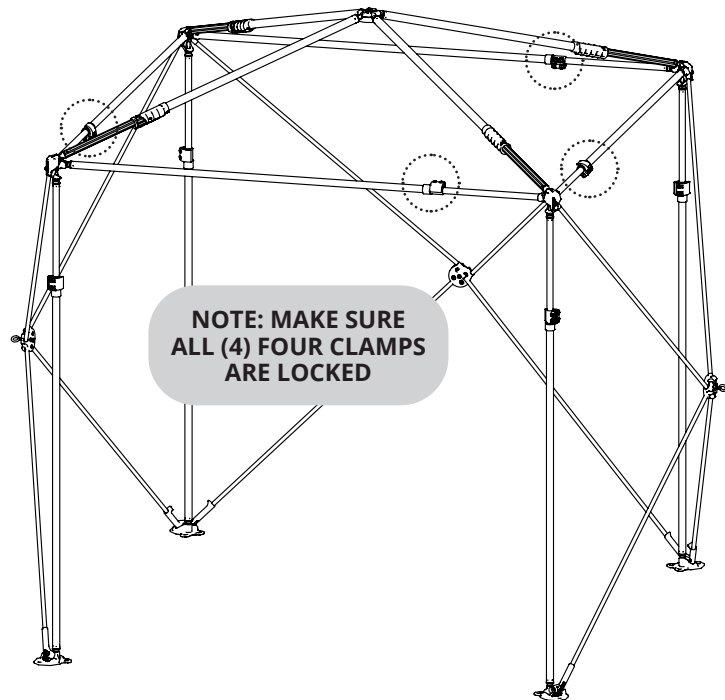


FIGURE 11

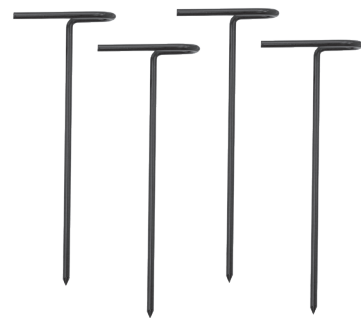
STAKING DOWN YOUR CAGE BLIND

1. Remove the ground stakes from bag. Pull each bottom corner outward (tight). Pound a long straight ground stake in hole located on outside bottom corner hub. Repeat for all four corners.

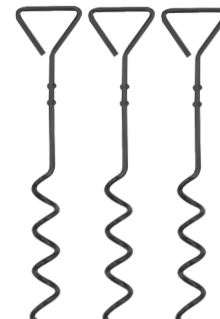
Note: Pounding the stake in at an angle is a more effective way to stake down your blind.

2. Anchor the side walls by attaching the short part of the strap to eye bolt.
3. Attach the long strap to spiral anchor.
4. Measure the distance from side wall eye bolt to approximate location of spiral anchor, and twist anchor into ground.
5. Feed of long strap through cam lever on short strap on eye bolt. Pull tight.
6. Repeat for all remaining sides.

**FOUR (4) LONG STRAIGHT
GROUND STAKES**



THREE (3) SPIRAL ANCHOR



TAKING DOWN YOUR CAGE BLIND

1. Remove all ground stakes and store them in the provided bag.
2. Remove all native brush from brush holder straps.
3. Turn all four (4) tensioners clockwise until it stops.
4. Unlock the four (4) horizontal spreader poles and remove. Horizontals may need a twist to remove from slots.
5. Make sure all windows are closed completely.
6. Unlock two (2) vertical spreader poles on wall opposite of door.
7. Carefully pull roof down by placing your hands on two roof poles opposite of each other. Place hands 4-6 inches away from center hub.
8. Unlock the two (2) vertical spreader pole by door and remove.
9. Zipper close door completely.
10. Slide spreader poles to shortest length and lock all clamps before storing in pole bag provided.
11. From outside the blind push in each wall allowing them to fold onto themselves.
12. Blind will be back in its flat stage just as it was when it was unfolded out of the backpack bag. Gather all corners of the blind and fold together. Do not force the blind when folding. Watch for entanglement of poles. Use the long packing strap to wrap around the blind and tighten.
13. Place folded blind back into the backpack carry case with the hubs toward the bottom end of the bag always.

All weights, specifications and features are approximate and are subject to change without notice. Due to continuous product improvement, product images may not be exact. Warning labels in some product images may have been removed for photography or demonstration purposes only. Props shown in photos not included. Some assembly may be required. Refer to product manual/instructions for safe setup and use.